

BUILD YOUR PORSCHE

911 CARRERA RS 2.7

ASSEMBLY GUIDE WITH
DETAILED STEP-BY-STEP
INSTRUCTIONS



BUILD YOUR

GUIDE TO THE INSTRUCTIONS

This set of step-by-step instructions will enable you to complete the build of your 1:8-scale Porsche 911 Carrera RS 2.7.

Most of the steps involve simply screwing or fitting parts together, and the correct screws needed for each step are clearly labelled on the instructional images.

Please note the following:

- Where left and right elements of the same part are supplied, these are listed as (left) and (right).
- You will not be using every part you receive in your shipment in that build section. Keep any parts that are not used aside for use in a later sequence.
- You will receive extra screws with each shipment in case any screws are lost or broken.
- Screws with codes ending in the letter M drive into metal; those ending in the letter P drive into plastic.
- With M screws, first drive the screw in halfway. Then unscrew it to release the shavings created as the screw cuts its thread.

Finally, drive the screw fully into the socket. M screws should be tightened so the head makes firm contact with the fixing surface.

- With P screws, do not over-tighten them as they can damage the socket.
- When working with the pre-finished exterior surfaces of the model, work on a soft cloth. This will protect against scratching the paintwork.
- When plugging wires in, ensure the power is switched off.
- Tweezers can be used to fit the PVC cables. In this case, grip carefully around 5mm from the end of the cable. If the end of the cable is too narrow to fit on to the pin, carefully insert a cocktail stick, being wary not to split the cable.
- Some smaller plastic parts are attached to sprues. You can remove these by hand, or by careful use of a cutting implement such as a scalpel.

NOTE: The appearance of the pieces in your kit may vary slightly from the visuals in this guide.

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PORSCHE

911 CARRERA RS 2.7

These step-by-step instructions are the same for both colours of your Porsche: yellow with black stripes or white with green stripes.



PORSCHE

911 CARRERA RS 2.7

The Porsche 911 is one of the most celebrated sports cars ever made. Even those with little interest in cars can recognise its classic silhouette and the unique sound of its air-cooled engine, which powered the model all the way through to 1998.



The 911 is also the most enduring of all sports models, having first been introduced to the public as the 901 prototype at the Frankfurt International Motor Show on 12 September 1963. A year later, the model went on sale as the 911, and so began an illustrious, six-decade-plus lifespan that continues to this day with a total of more than 1.2 million 911s built to date.

The 911's origins lay in Porsche's decision to replace the marque's original four-cylinder 356 with a model that featured a more powerful flat-six engine. The new car was designed by a team led by Ferdinand Alexander Porsche, son of the company founder "Ferry" Porsche. He retained the rear-engined layout of the 356, but fashioned fastback coupe bodywork and

a 2+2 seating configuration to create an automotive design that was nothing short of sublime. Yet it was not all about looks – the new two-litre power plant at the rear developed an impressive 130 bhp and a 210 km/h top speed when the model was first available to the public in 1964. Porsche had given birth to a bona-fide classic.

The Carrera name is forever associated with the Porsche 911, but it was first used by the preceding 356 when the company decided to upgrade the model's flat-four engine in 1954. The new "Carrera" power plant was an optional performance engine for the 356 that featured twin overhead camshafts on each bank of cylinders to create a "four-cam" design. The results were spectacular, and the Carrera engine sowed the seeds for Porsche's reputation as a manufacturer of high-performance cars for both the road and track. From that innovative engineering feat on, the German marque went on to dominate motorsport like no other auto-maker – Porsche has won the 24 Hours of Le Mans more times than any other manufacturer, while the 911 alone has recorded victories in the 24 Hours of Daytona, the Monte Carlo Rally and the Targa Florio.



The model you will be building is a 1975 Porsche 911 Carrera RS 2.7. This top-of-the-range variant was initially released as a limited-run homologation model in 1973 after thrilling performance-car fans when it was unveiled at the 1972 Paris Motor Show. The world's first sports car to include a spoiler both at the front and at the rear for improved road-holding and faster speed, the Carrera RS 2.7 was a lightweight, street-legal racer that seamlessly blended beauty and power. Its innovative "ducktail" rear spoiler not only gave the 911's super-cool profile an additional visual element, but its practical benefits in terms of performance and handling redefined what was possible in a production sports car. Quite simply, it

took the 911's already legendary status to a stratospheric new level.

Pushing out 210 bhp and capable of hitting 240 km/h, the Porsche 911 Carrera RS 2.7 was a genuine crossover model equally at home in an urban environment as on the racetrack. The words of "Ferry" Porsche ring especially true when it comes to the Carrera RS 2.7: "The 911 is the only car that you can drive from an African safari to Le Mans, then to the theatre and onto the streets of New York."

Now you can build your own piece of automotive history with this superb 1:8 scale reproduction of the fabled Porsche 911 Carrera RS 2.7. We hope you enjoy the experience.



PORSCHE

911 CARRERA RS 2.7

La Porsche 911 est l'une des voitures de sport les plus célèbres jamais construites. Même ceux qui ne s'intéressent pas beaucoup aux voitures peuvent reconnaître sa silhouette classique et le son unique de son moteur refroidi par air, qui a propulsé le modèle jusqu'en 1998.



La 911 est également la plus durable de toutes les voitures de sport, puisqu'elle a été présentée pour la première fois au public sous la forme du prototype 901 lors du Salon international de l'automobile de Francfort, le 12 septembre 1963. Un an plus tard, le modèle était commercialisé sous le nom de 911, et c'est ainsi qu'a commencé une vie illustre de plus de six décennies qui se poursuit encore aujourd'hui, avec un total de plus de 1,2 million de 911 construites à ce jour.

La 911 trouve son origine dans la décision de Porsche de remplacer la 356 à quatre cylindres par un modèle doté d'un moteur à six cylindres à plat plus puissant. La nouvelle voiture a été conçue par une équipe dirigée par Ferdinand Alexander Porsche, fils du fondateur de la société Ferry Porsche. Il a conservé le moteur arrière de la 356, mais a conçu une carrosserie de coupé fastback et une configuration 2+2 pour créer un design

automobile tout à fait sublime. Le nouveau moteur de deux litres placé à l'arrière développe une puissance impressionnante de 130 ch et une vitesse de pointe de 210 km/h lorsque le modèle est présenté au public pour la première fois en 1964. Porsche a donné naissance à un véritable classique.

Le nom Carrera est à jamais associé à la Porsche 911, mais il a été utilisé pour la première fois sur la précédente 356 lorsque l'entreprise a décidé de moderniser le moteur à quatre cylindres à plat du modèle en 1954. Le nouveau moteur Carrera était un moteur de performance optionnel pour la 356 qui comportait deux arbres à cames en tête sur chaque rangée de cylindres pour créer une conception « à quatre cames ». Les résultats sont spectaculaires et le moteur Carrera est à l'origine de la réputation de Porsche en tant que constructeur de voitures à haute performance pour la route et le circuit. À partir de cette innovation technique, la marque allemande a dominé le sport automobile comme aucun autre constructeur – Porsche a remporté les 24 Heures du Mans plus souvent que tout autre constructeur, tandis que la 911 a enregistré à elle seule des victoires aux



24 Heures de Daytona, au rallye de Monte-Carlo et à la Targa Florio.

Le modèle que vous allez construire est une Porsche 911 Carrera RS 2.7 de 1975. Cette variante haut de gamme a d'abord été commercialisée en 1973 en tant que modèle d'homologation à tirage limité, après avoir enthousiasmé les amateurs de voitures de sport lors de sa présentation au Salon de l'automobile de Paris en 1972. Première voiture de sport au monde à être équipée d'un aileron à l'avant et à l'arrière pour une meilleure tenue de route et une vitesse accrue, la Carrera RS 2.7 était une voiture de course légère, homologuée pour la circulation routière, qui alliait harmonieusement beauté et puissance. Son aileron arrière innovant en « queue de canard » ne se contente pas de donner un élément visuel supplémentaire au profil super cool de la 911, mais ses avantages

pratiques en termes de performances et de maniabilité redéfinissent ce qu'il est possible de faire sur une voiture de sport de série. Il a tout simplement porté le statut déjà légendaire de la 911 à un niveau stratosphérique.

Avec une puissance de 210 ch et une vitesse de 240 km/h, la Porsche 911 Carrera RS 2.7 est un véritable crossover, aussi à l'aise en ville que sur les circuits. Les mots de Ferry Porsche s'appliquent particulièrement bien à la Carrera RS 2.7 : « La 911 est la seule voiture que vous pouvez conduire d'un safari africain au Mans, puis au théâtre et dans les rues de New York. »

Vous pouvez désormais construire votre propre morceau d'histoire automobile avec cette superbe reproduction à l'échelle 1/8 de la légendaire Porsche 911 Carrera RS 2.7. Nous espérons que vous apprécierez cette expérience.



PORSCHE

911 CARRERA RS 2.7

Der Porsche 911 ist einer der berühmtesten Sportwagen, die je gebaut wurden. Selbst diejenigen, die sich wenig für Autos interessieren, erkennen seine klassische Silhouette und den einzigartigen Klang seines luftgekühlten Motors, der das Modell bis 1998 antrieb.



Der 911 ist auch das langlebigste aller Sportwagenmodelle, denn er wurde am 12. September 1963 auf der Internationalen Automobilausstellung in Frankfurt als Prototyp 901 der Öffentlichkeit vorgestellt. Ein Jahr später kam das Modell als 911 in den Handel, und damit begann eine über sechs Jahrzehnte andauernde, glanzvolle Geschichte, die bis heute mit insgesamt mehr als 1,2 Millionen gebauten 911ern anhält.

Die Entstehung des 911 geht auf die Entscheidung von Porsche zurück, den ursprünglichen Vierzylinder 356 durch ein Modell mit einem stärkeren Sechszylindermotor zu ersetzen. Das neue Auto wurde von einem Team unter der Leitung von Ferdinand Alexander Porsche, dem Sohn des Firmengründers „Ferry“ Porsche, entworfen. Er behielt das Heckmotor-Layout des 356 bei, gestaltete aber die Karosserie als Fastback-Coupé und

eine 2+2-Sitzkonfiguration und schuf damit ein Automobil-Design, das nichts weniger als erhaben war. Doch es ging nicht nur um die Optik – das neue Zweiliter-Triebwerk im Heck leistete beeindruckende 130 PS und erreichte eine Höchstgeschwindigkeit von 210 km/h, als das Modell 1964 erstmals der Öffentlichkeit vorgestellt wurde. Porsche hatte einen echten Klassiker auf die Welt gebracht.

Der Name Carrera wird für immer mit dem Porsche 911 in Verbindung gebracht, aber er wurde erstmals beim Vorgängermodell 356 verwendet, als das Unternehmen 1954 beschloss, den Vierzylinder-Boxermotor des Modells zu verbessern. Das neue „Carrera“-Triebwerk war ein optionaler Hochleistungsmotor für den 356, der über zwei obenliegende Nockenwellen auf jeder Zylinderreihe verfügte, um eine „Vier-Nocken“-Konstruktion zu schaffen. Die Ergebnisse waren spektakulär, und der Carrera-Motor begründete den Ruf von Porsche als Hersteller von Hochleistungsfahrzeugen für Straße und Rennstrecke. Von dieser innovativen Ingenieursleistung dominierte die deutsche Marke den Motorsport wie kein anderer Autohersteller – Porsche hat die 24 Stunden von Le Mans öfter als jeder andere Hersteller



gewonnen, während der 911 allein Siege bei den 24 Stunden von Daytona, der Rallye Monte Carlo und der Targa Florio verbuchen konnte.

Das Modell, das Sie bauen werden, ist ein Porsche 911 Carrera RS 2.7 von 1975. Diese Spitzenvariante wurde 1973 zunächst als limitiertes Homologationsmodell auf den Markt gebracht, nachdem sie 1972 auf dem Pariser Automobilsalon die Fans von Hochleistungsfahrzeugen begeistert hatte. Der Carrera RS 2.7 war der erste Sportwagen der Welt, der sowohl an der Front als auch am Heck einen Spoiler besaß, um die Straßenlage zu verbessern und die Geschwindigkeit zu erhöhen. Sein innovativer „Entenschwanz“-Heckspoiler verlieh dem supercoolen Profil des 911 nicht nur ein zusätzliches optisches Element, sondern definierte mit seinen praktischen Vorteilen in Bezug auf Leistung und Handling neu, was in einem

Seriensportwagen möglich war. Ganz einfach: Er hob den ohnehin schon legendären Status des 911 auf ein neues Stratosphären-Niveau.

Mit einer Leistung von 210 PS und einer Höchstgeschwindigkeit von 240 km/h war der Porsche 911 Carrera RS 2.7 ein echtes Crossover-Modell, das sich in der Stadt ebenso wohlfühlte wie auf der Rennstrecke. Für den Carrera RS 2.7 gelten die Worte von „Ferry“ Porsche ganz besonders: „Der 911 ist das einzige Auto, mit dem man von einer afrikanischen Safari nach Le Mans, dann ins Theater und auf die Straßen von New York fahren kann.“

Jetzt können Sie Ihr eigenes Stück Automobilgeschichte bauen - mit diesem großartigen Nachbau des legendären Porsche 911 Carrera RS 2.7 im Maßstab 1:8. Wir wünschen Ihnen viel Spaß dabei.



PORSCHE 911 BUILDER LIST

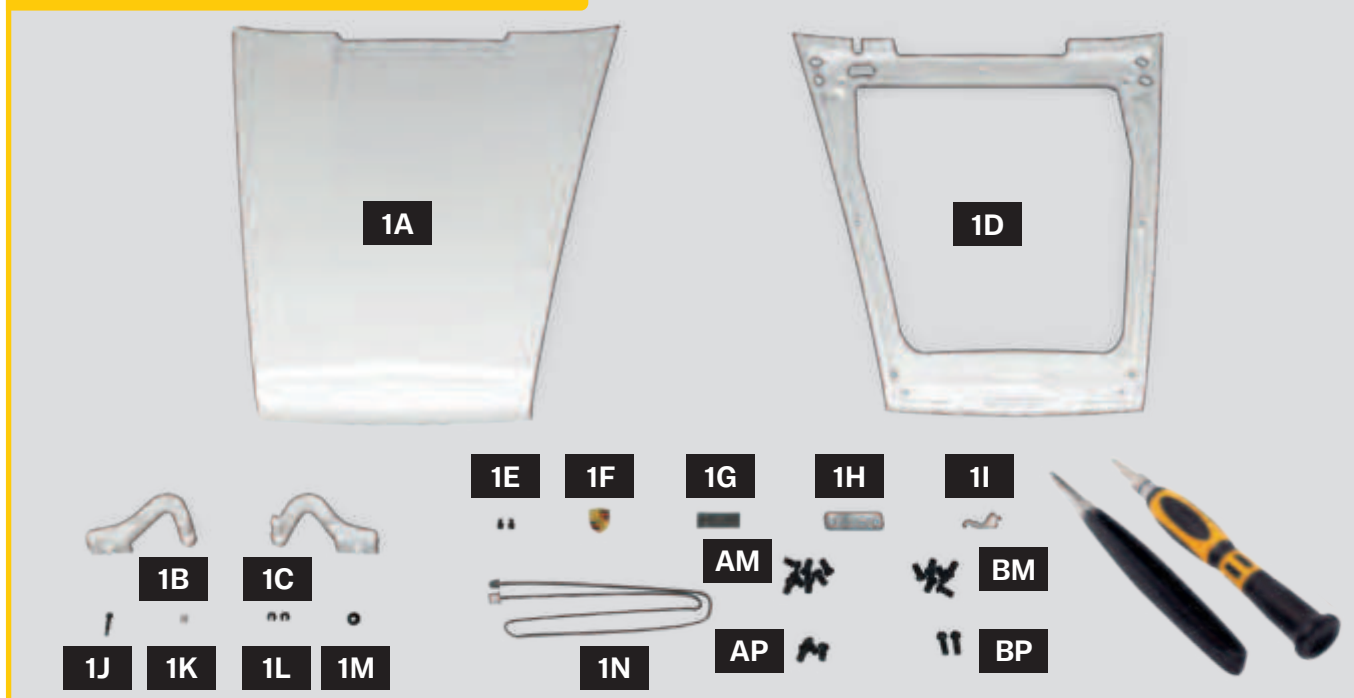
number of pack	contents	notes
pack 1	1A, 1B, 1C, 1D, 1E, 1F, 1G, 1H, 1I, 1J, 1K, 1L, 1M, 1N, screwdriver, tweezers	
pack 2	2A, 2B, 2C, 2D, 2E, 2F, 2G, 2H, 2I, 2J, 2K, 2L, 2M, 2N, 2O	
pack 3	3A, 3B, 3C, 3D, 3E, 3F, 3G, 3H, 3I, 3J, 3K, 3L, 3M, 3N, 3O, 3P, 3Q, 3R, 3S, 3T	
pack 4	57A, 57B, 57C, 57D	
	screws box (G1) white gloves (G2) screws	
pack 5	82A, 82B, 82C, 87A, 87B, 87C	
pack 6	#4-#17	
pack 7	#18-#28	
pack 8	#29-#37	
pack 9	#38-#53	
pack 10	#54-#56 #58-#69	
	#57 refer to pack 4	pack 4
pack 11	#70-#77	
pack 12	#78-#81 #83-#86 #88-#92	
	#82, #87 refer to pack 5	pack 5
pack 13	#93-#100	

PORSCHE 911 SCREWS LIST

number	name	size	quantity
1	AM	M1.7X3MM	62PCS
2	BM	M2.0X4MM	185PCS
3	CM	M2.3X5MM	63PCS
4	DM	M1.7X5MM	18PCS
5	EM	M1.7X3X5MM	3PCS
6	FM	M2.0X3MM	9PCS
7	GM	M1.5X3MM	8PCS
8	HM	M2.0X3X6MM	7PCS
9	IM	M2.0X5MM	51PCS
10	JM	M2.0X7MM	3PCS
11	KM	M2.3X4MM	33PCS
12	LM	M2.0X5X5.5MM	3PCS
13	MM	M1.7X4MM	6PCS
14	NM	M1.5X4MM (head 2.5MM)	4PCS
15	OM	2.3X3X6MM	8PCS
16	PM	M2.3X5X5.5MM	3PCS
17	QM	M1.7X3MM (head 2.5mm)	7PCS
18	AP	M1.7X4MM	288PCS
19	BP	M1.2X3MM	40PCS
20	CP	M1.7X3X5MM	24PCS
21	DP	M1.5X3MM	20PCS
22	EP	M1.7X3X6MM	3PCS
23	FP	M1.5X4MM	28PCS
24	GP	M2.0X4MM	19PCS
25	HP	M2.0X5MM	27PCS
26	IP	M1.7X3MM	22PCS
27	JP	M1.7X6MM	29PCS
28	KP	M2.3X4X8MM	4PCS
29	LP	M1.7X5MM	4PCS
30	MP	M1.5X5MM	3PCS
31	NP	M1.2X4MM	3PCS
32	OP	M1.2X2.5MM	23PCS
33	PP	M1.7X2.5MM	16PCS

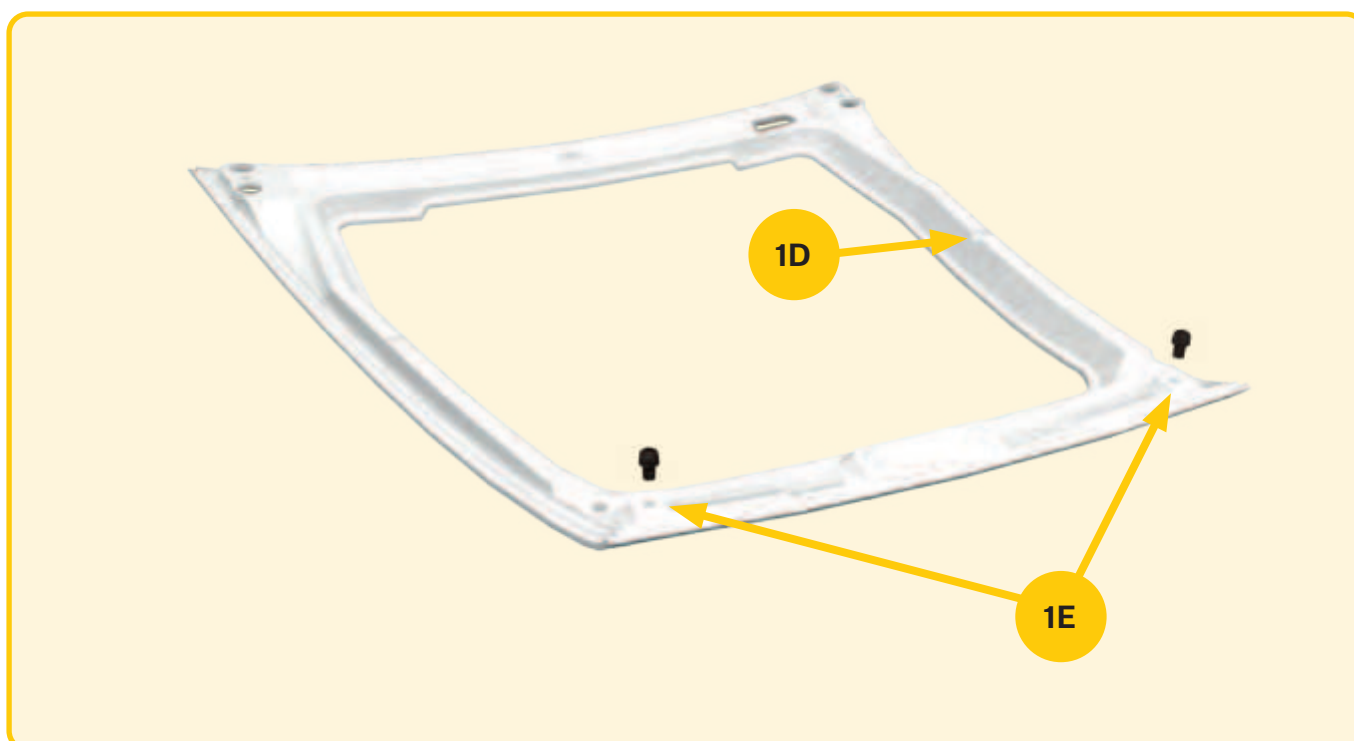


PARTS LIST 1: BONNET

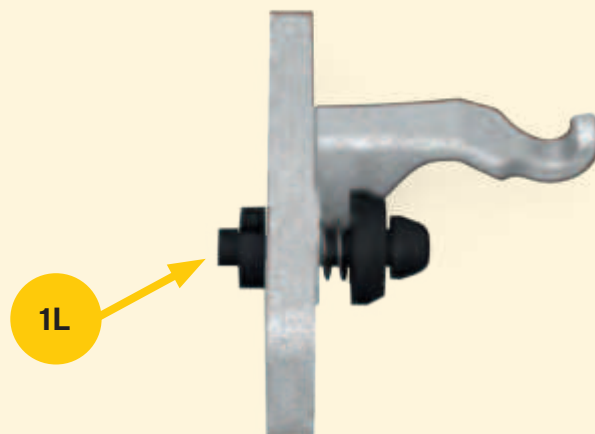
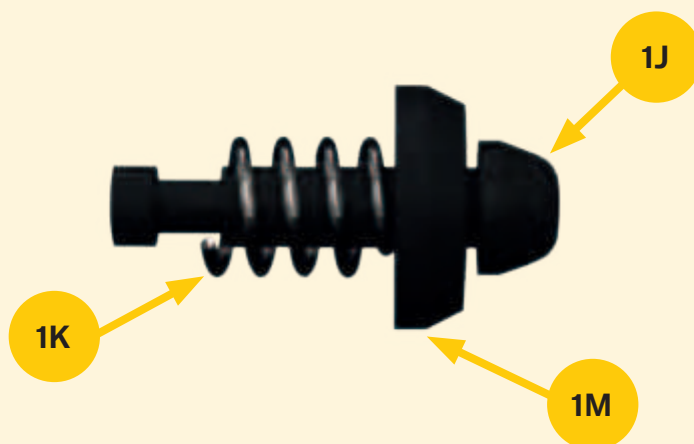
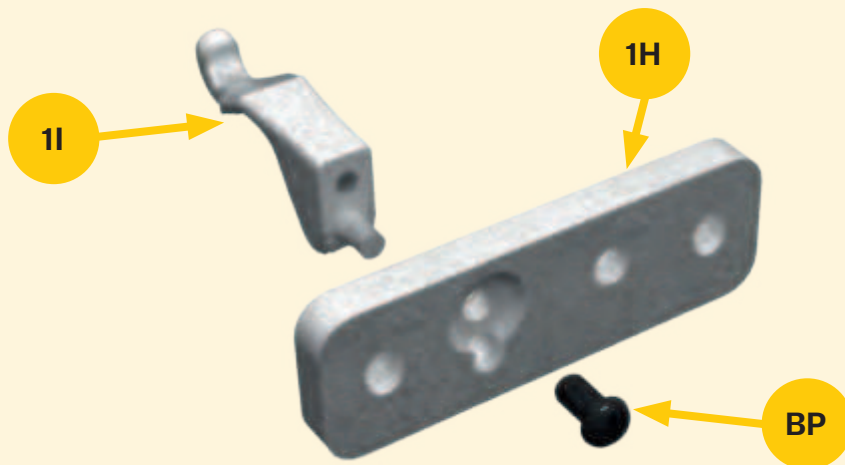


1A	Bonnet	1I	Bonnet lock	AM	Screws 1.7x3mm (7 pcs)
1B	Left bonnet hinges	1J	Bonnet spring pillar	BM	Screws 2.0x4mm (6 pcs)
1C	Right bonnet hinges	1K	Bonnet spring	AP	Screws 1.7x4mm (3 pcs)
1D	Bonnet frame	1L	Bonnet spring pillar fixing	BP	Screws 1.2x3mm (2 pcs)
1E	Bonnet rests	1M	Bonnet spring washer		
1F	Logo	1N	Bonnet light and wiring		
1G	Bonnet light lens		Screwdriver		
1H	Bonnet lock base		Tweezers		

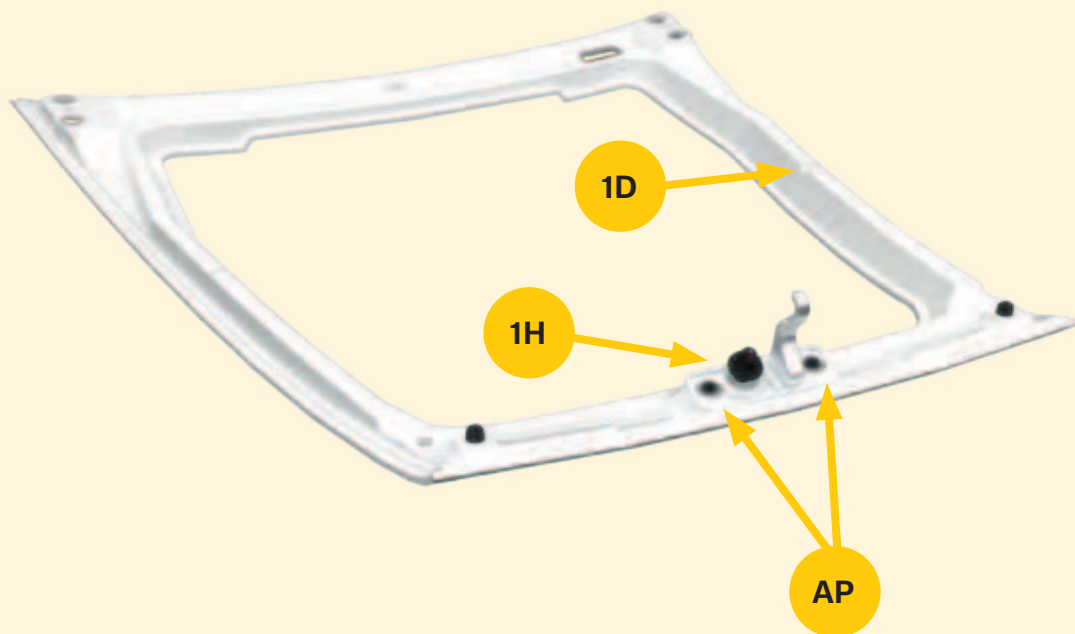
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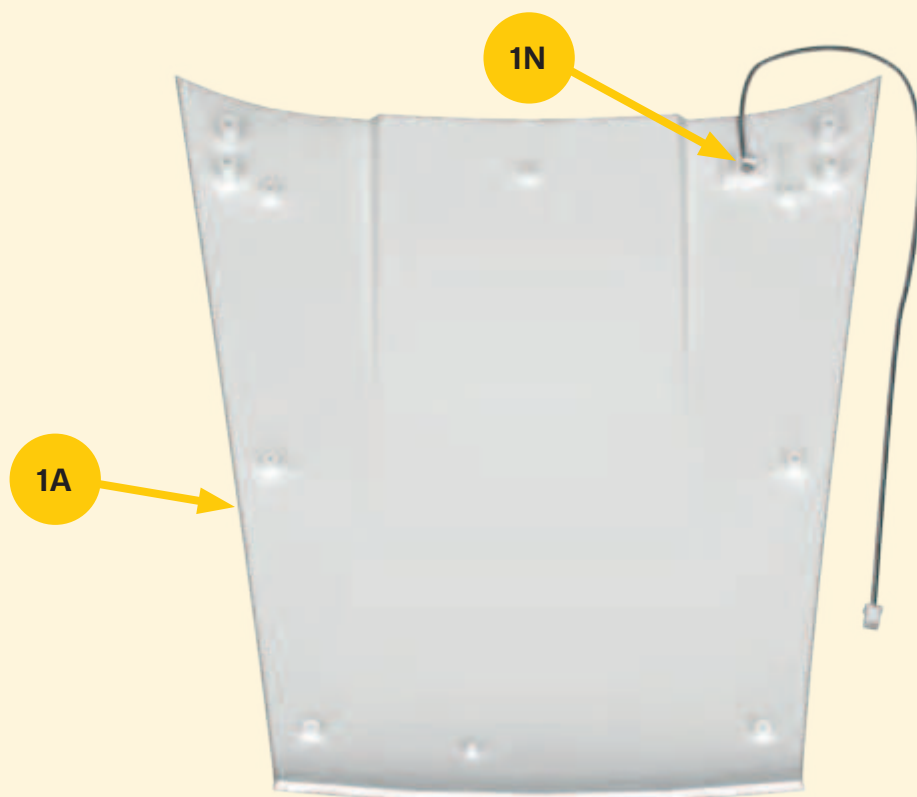
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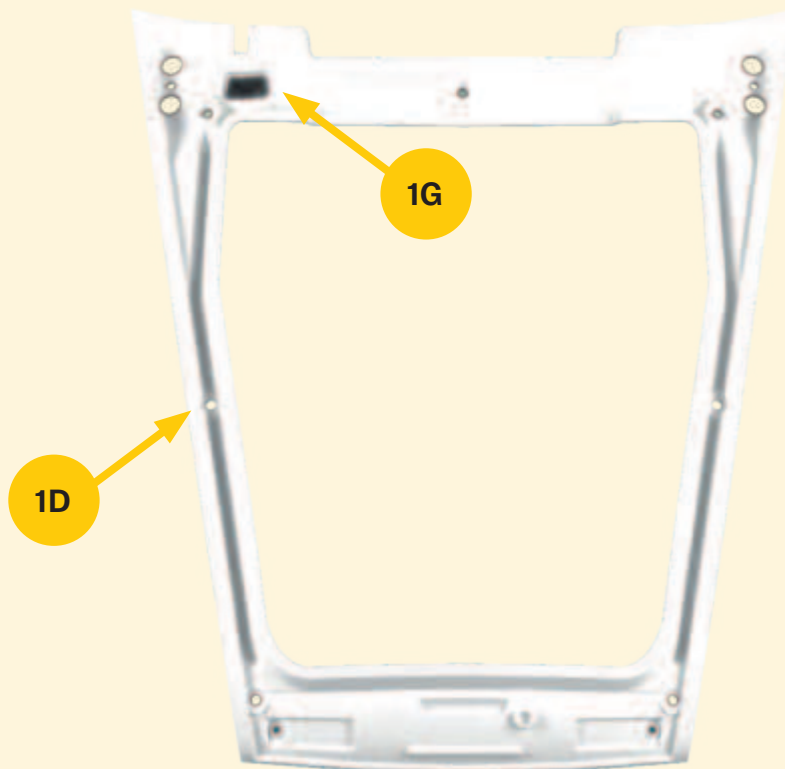
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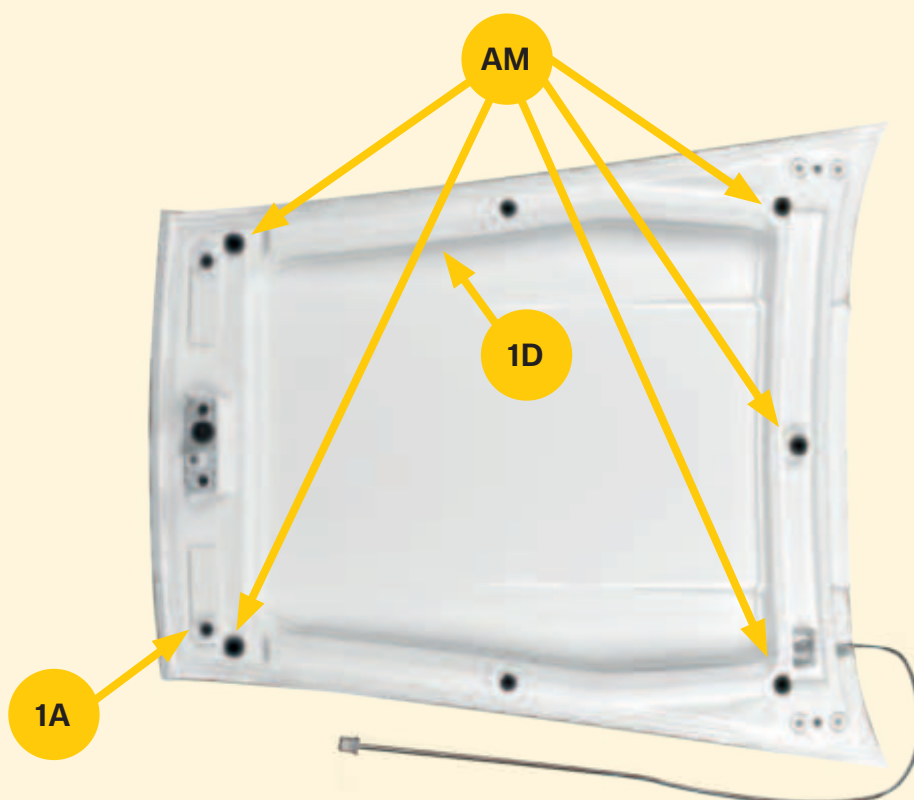
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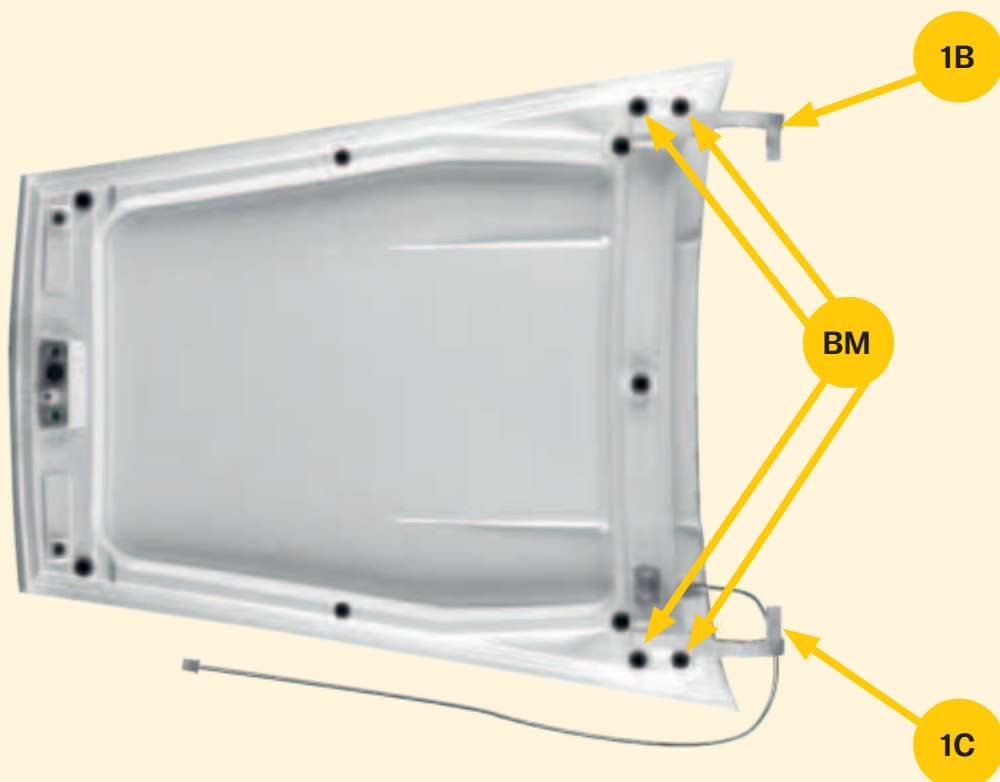
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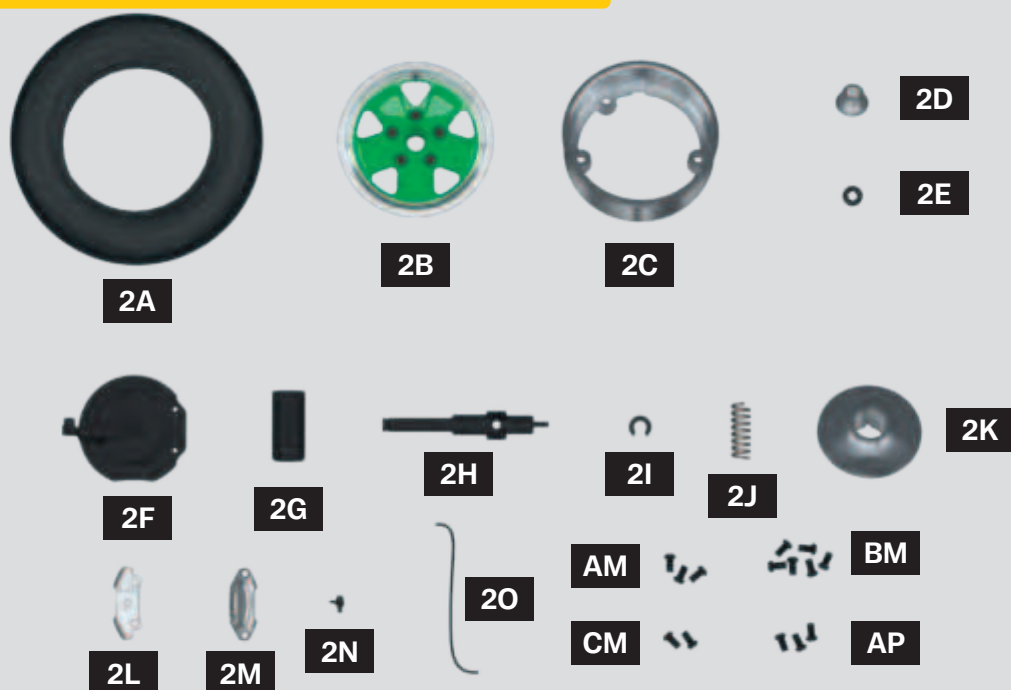
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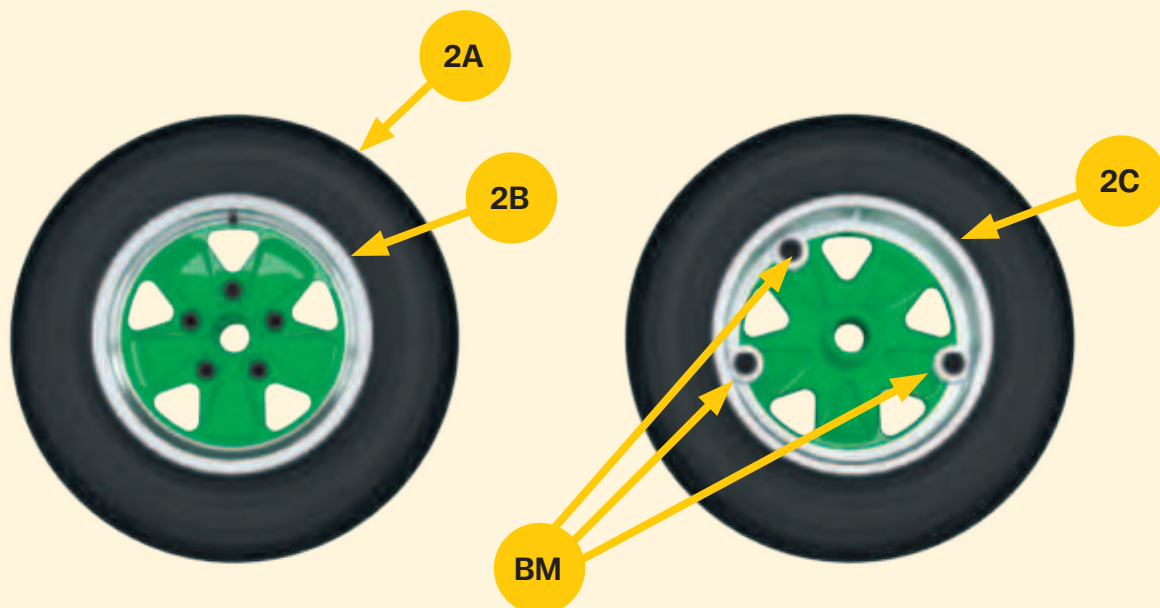


PARTS LIST 2: FRONT WHEEL (1)

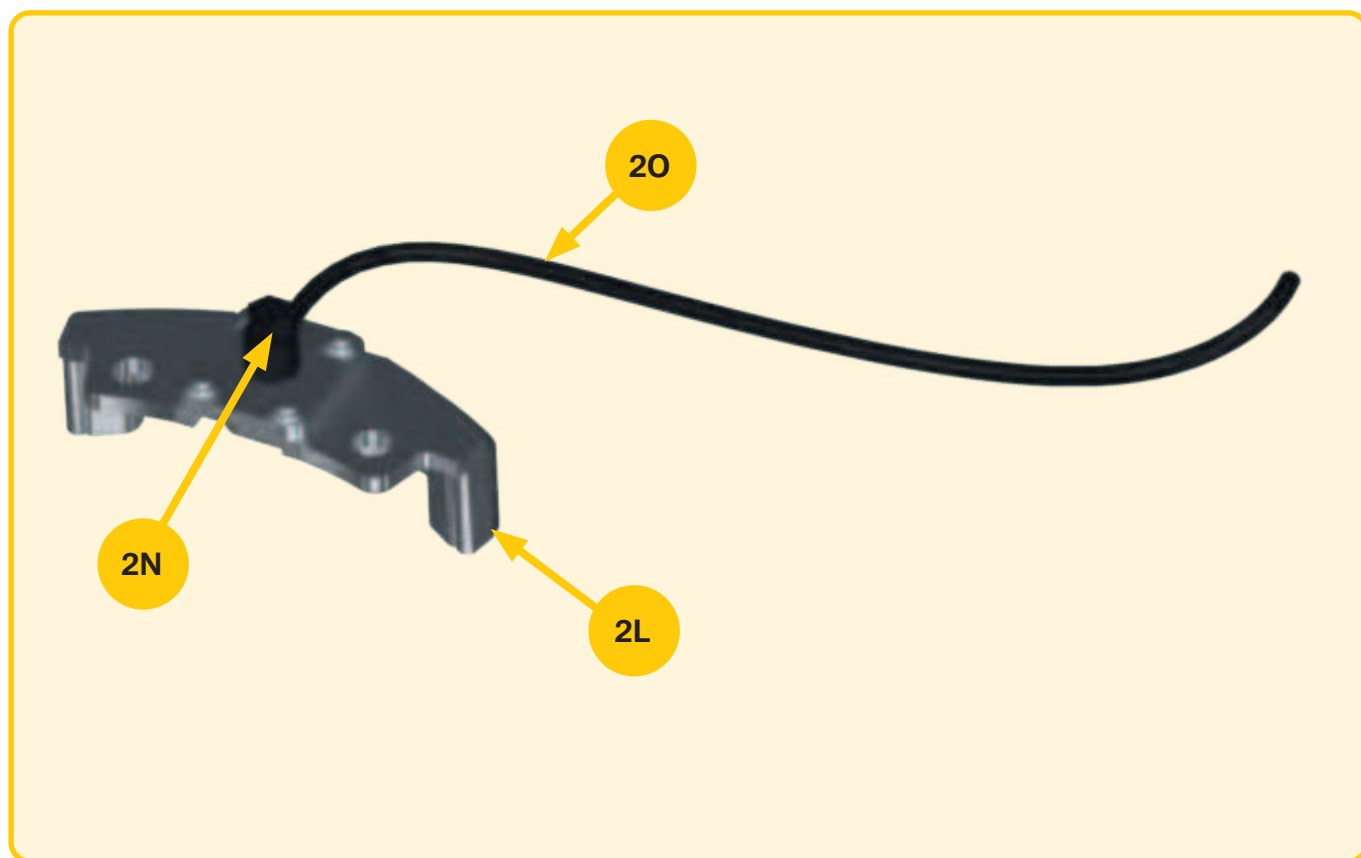


2A	Tyre	2H	Shock absorber	AM	Screws 1.7x3mm (3 pcs)
2B	Wheel rim centre	2I	Shock absorber buckle	BM	Screws 2.0x4mm (6 pcs)
2C	Wheel rim barrel	2J	Front compression spring	CM	Screws 2.3x5mm (2 pcs)
2D	Wheel centre cap	2K	Front brake disc	AP	Screws 1.7x4mm (3 pcs)
2E	Washer	2L	Front brake calliper (inside)		
2F	Front right axle stub	2M	Front brake calliper (outside)		
2G	Shock absorber dust cover	2N	Right brake line fitting		
		2O	Right brake line		

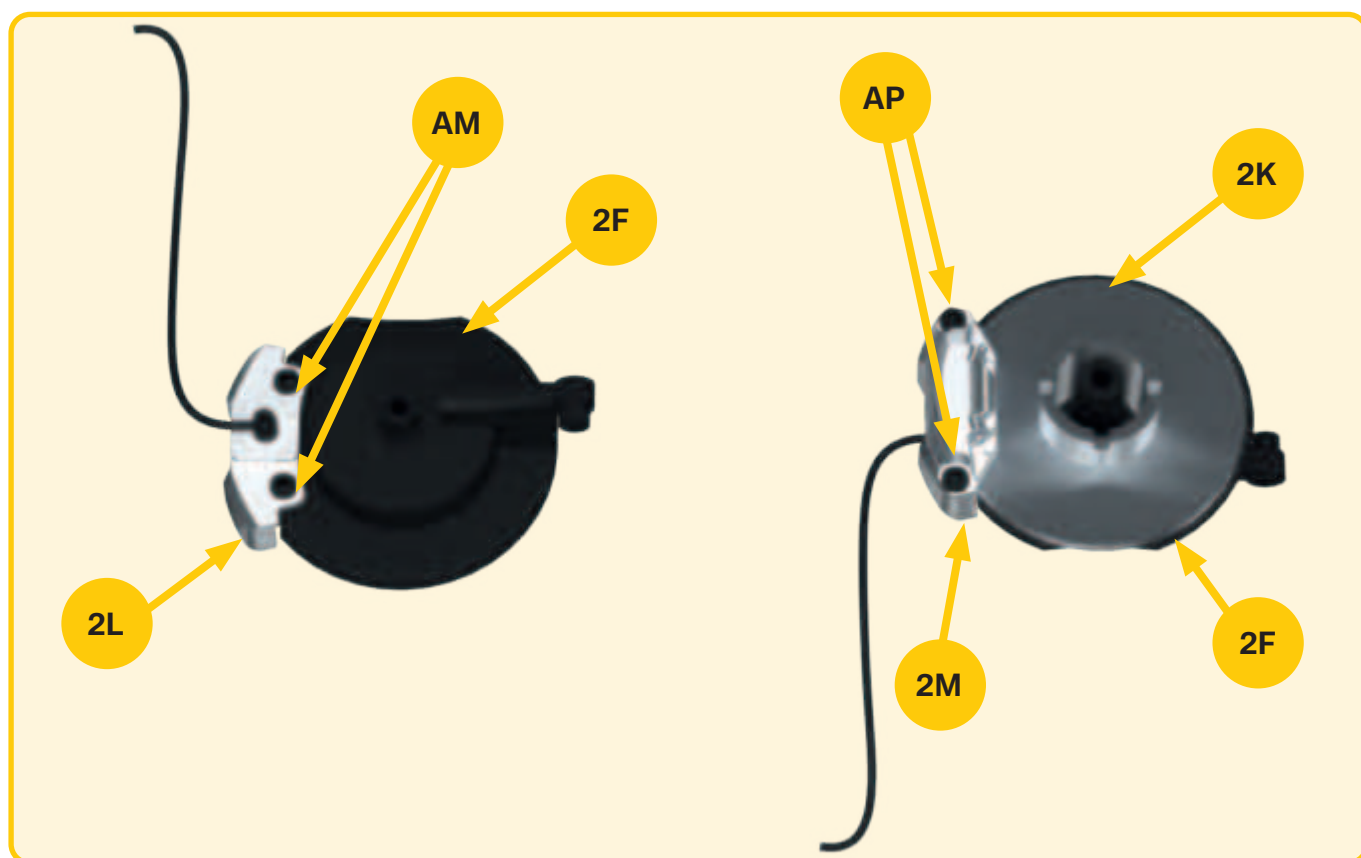
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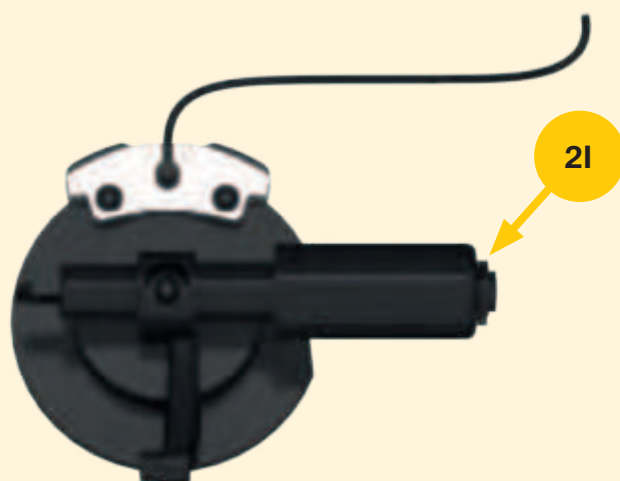
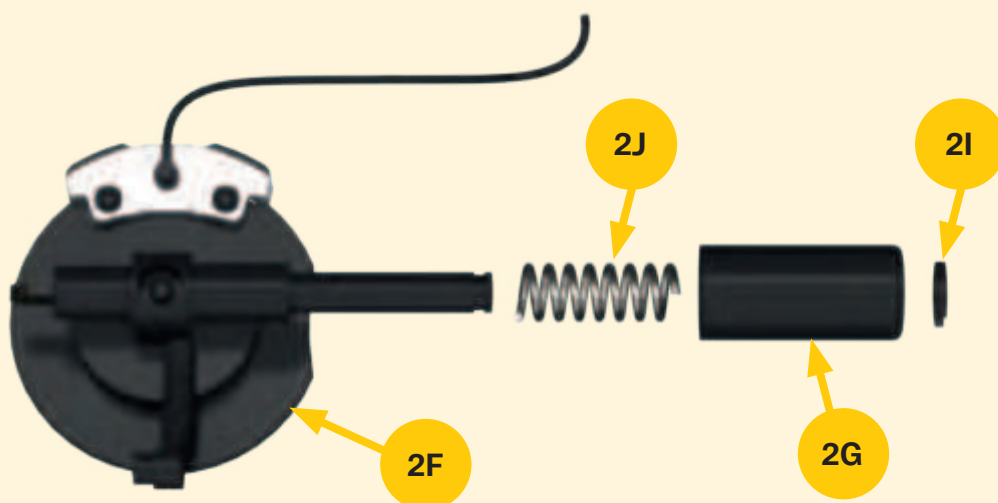
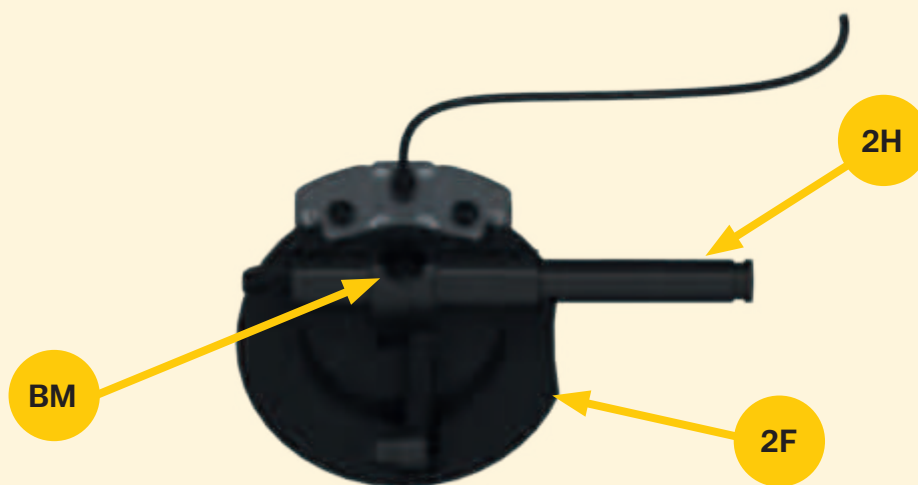
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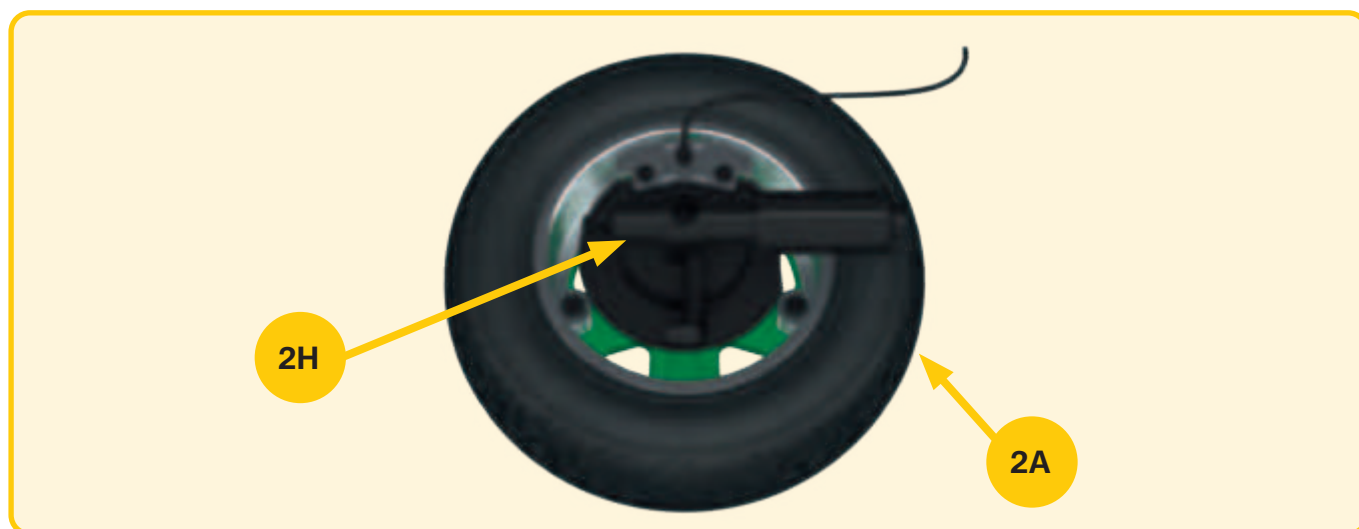
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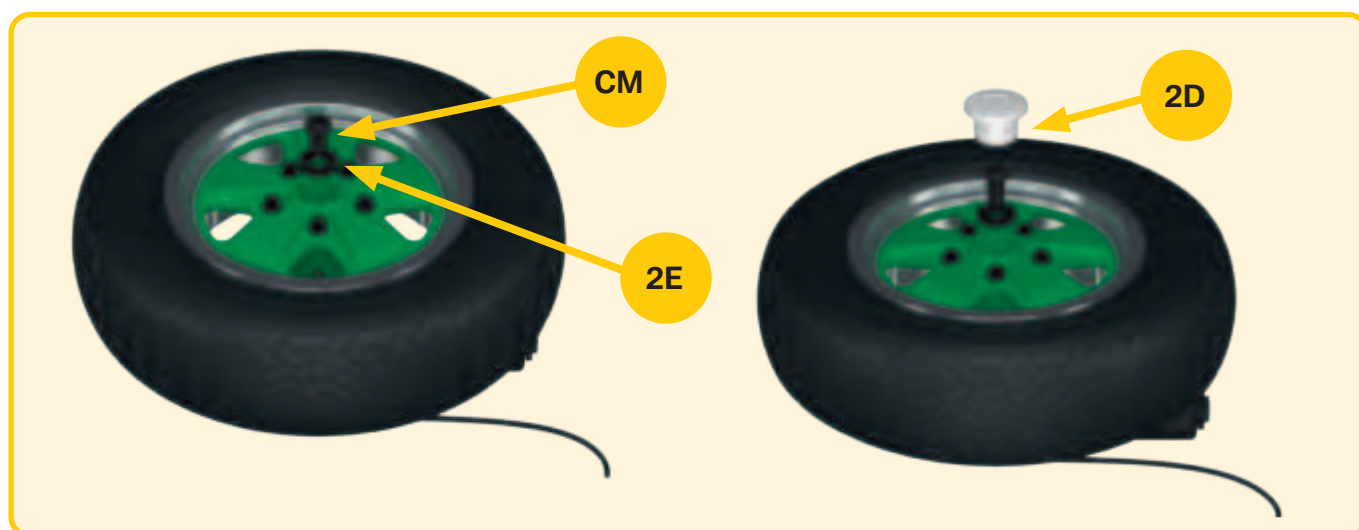
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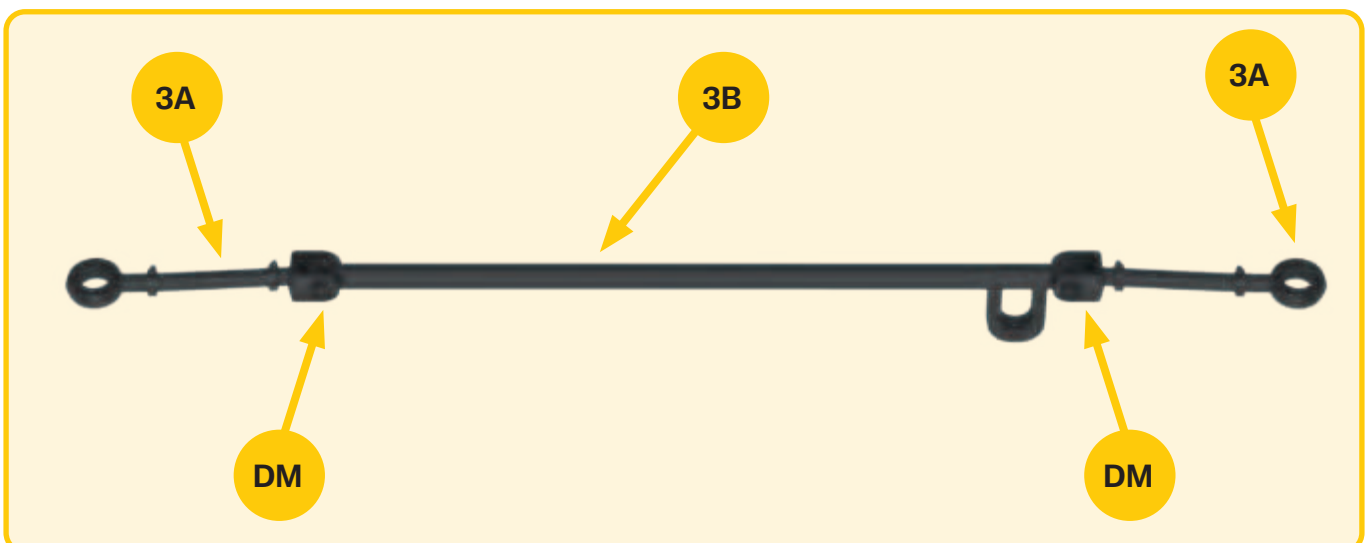
**FINAL RESULT**

PARTS LIST 3: STEERING ASSEMBLY & FRONT DISC BRAKE

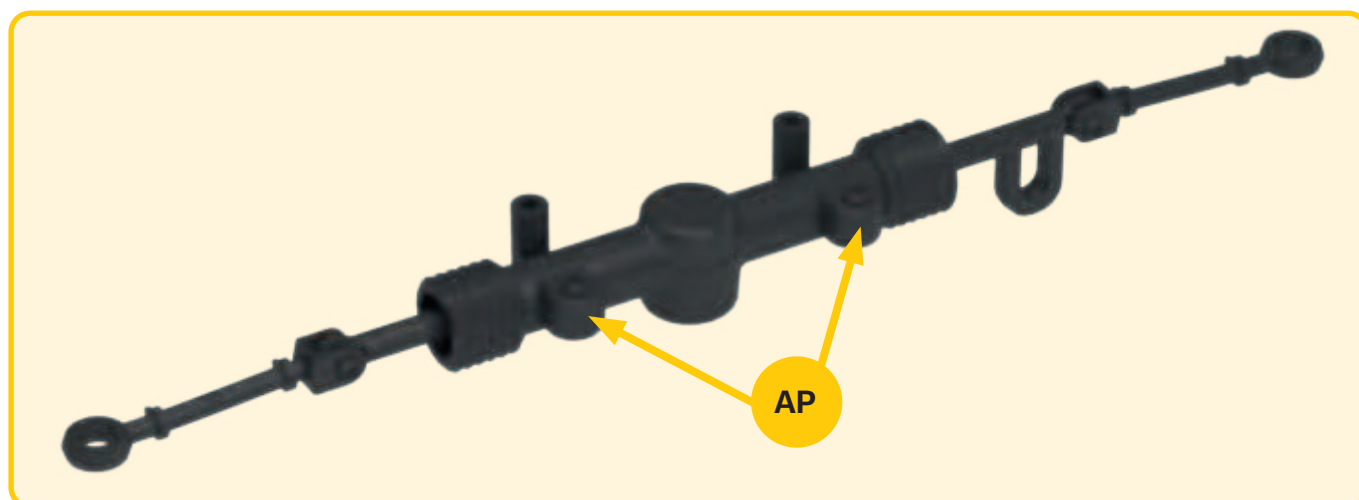
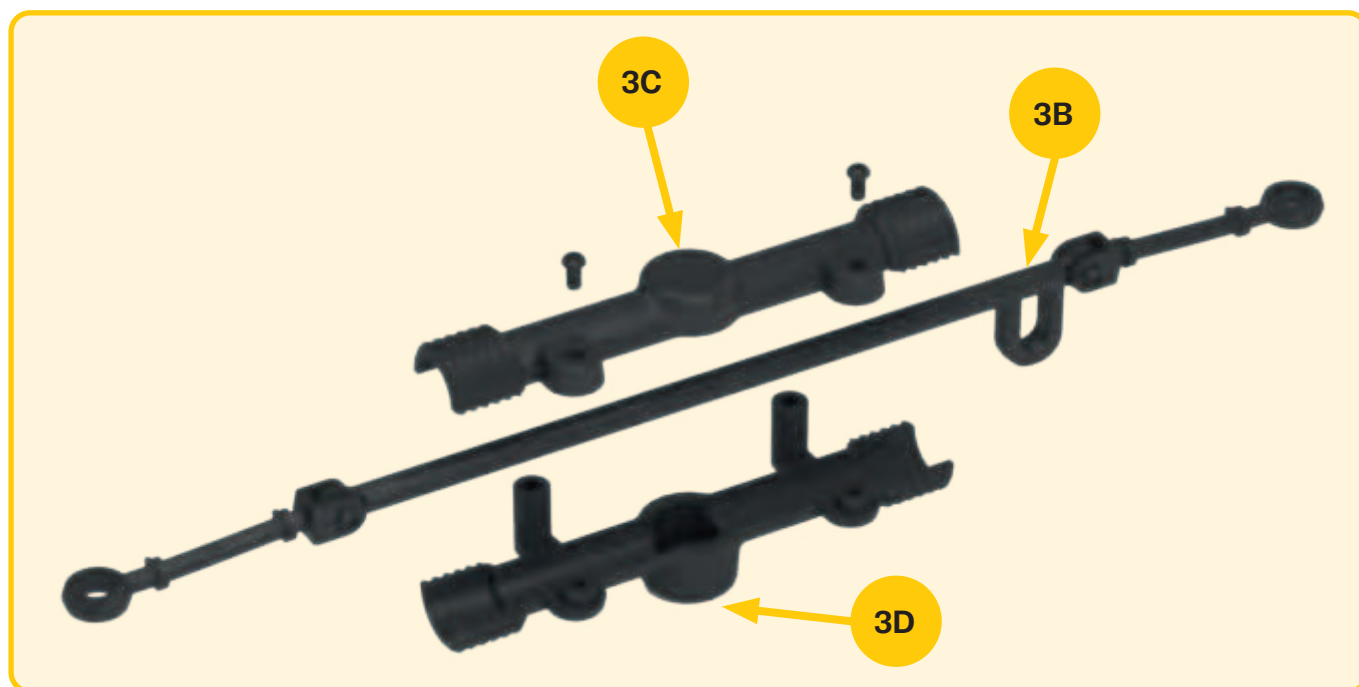


3A	Tie rods (2 pcs)	3I	Front compression spring	3Q	Suspension bar
3B	Steering assembly 1	3J	Front brake calliper (inside)	3R	Left suspension bushing
3C	Steering assembly 2	3K	Front brake calliper (outside)	3S	Right suspension bushing
3D	Steering assembly 3	3L	Left brake line fitting	3T	Front right control arm
3E	Front left axle stub	3M	Left brake line	AM	Screws 1.7x3mm (3 pcs)
3F	Shock absorber dust cover	3N	Front brake disc	BM	Screws 2.0x4mm (7 pcs)
3G	Shock absorber	3O	Front left control arm	DM	Screws 1.7x5mm (6 pcs)
3H	Shock absorber buckle	3P	Suspension connections (2 pcs)	AP	Screws 1.7x4mm (8 pcs)

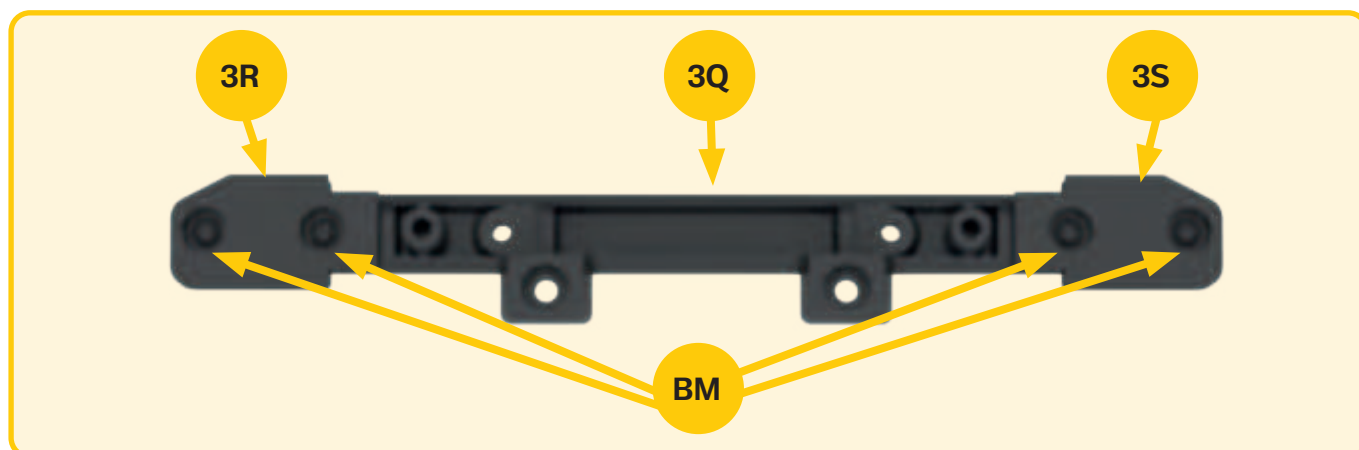
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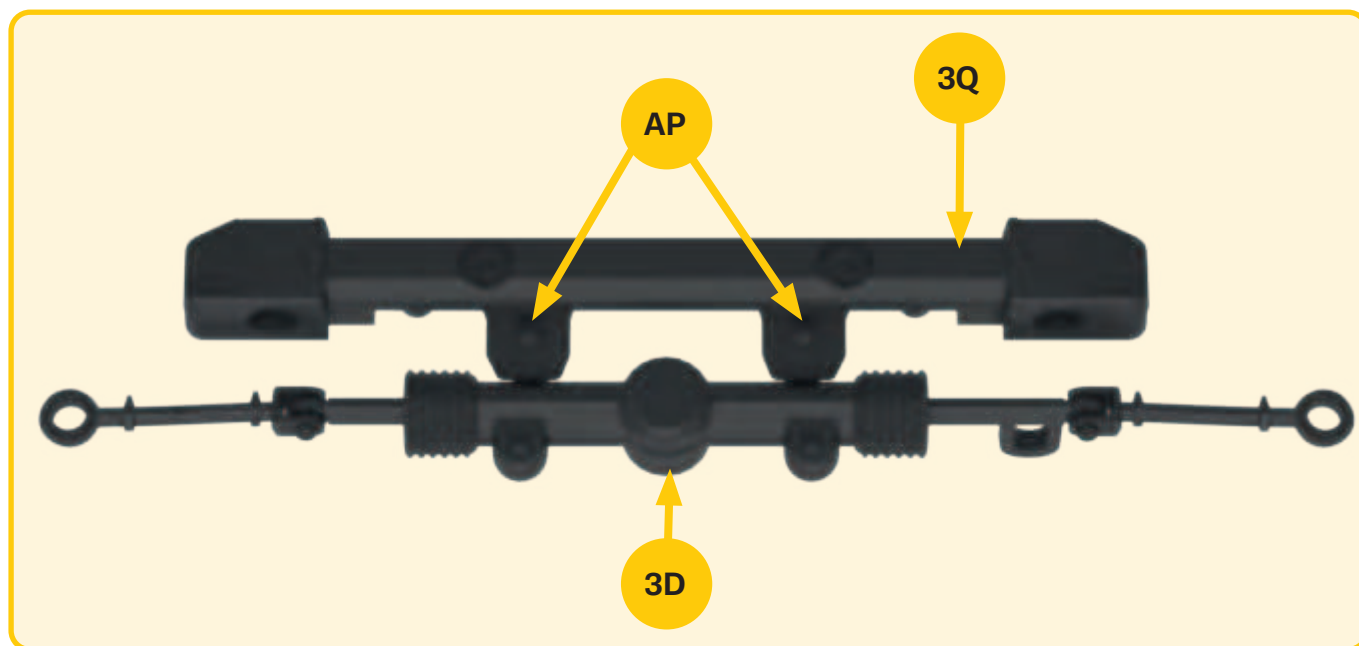


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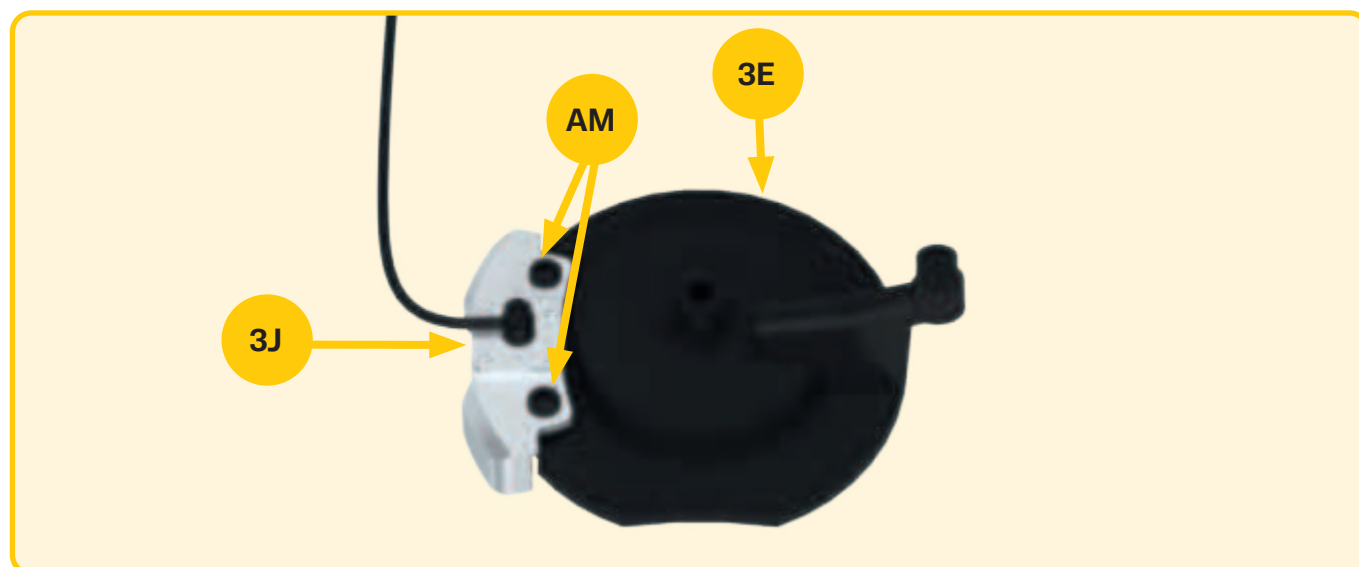
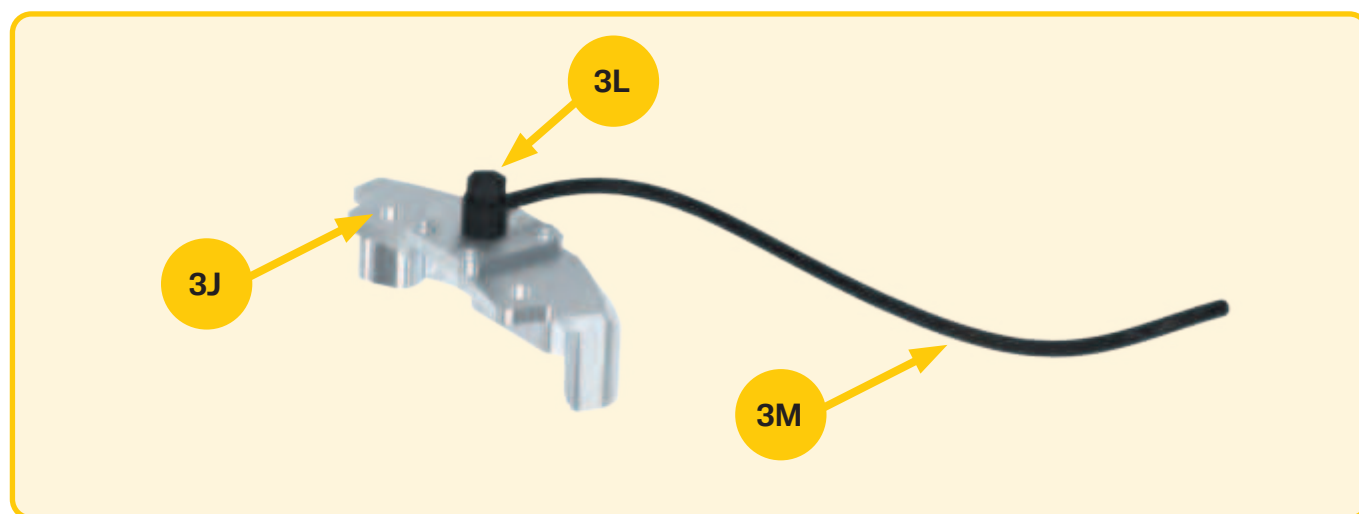


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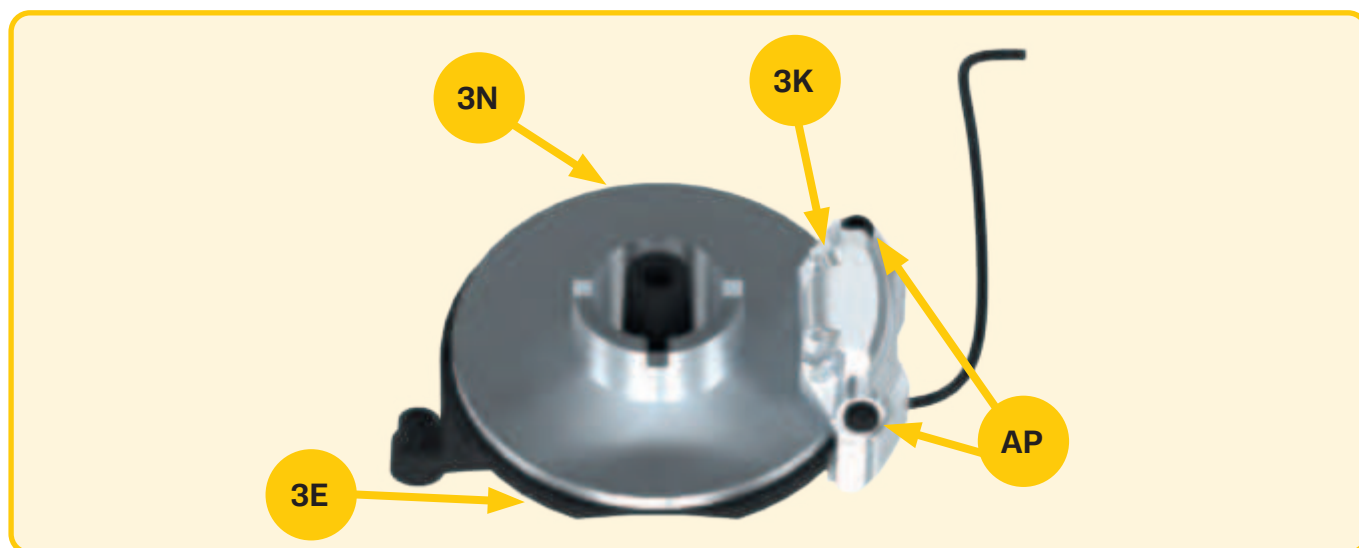




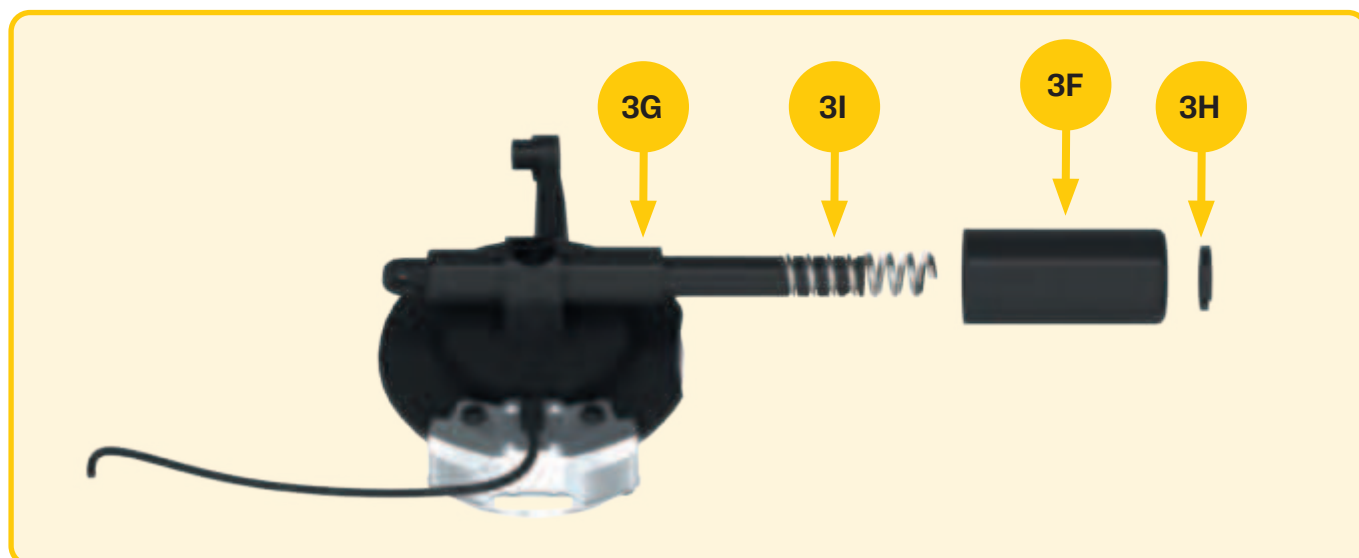
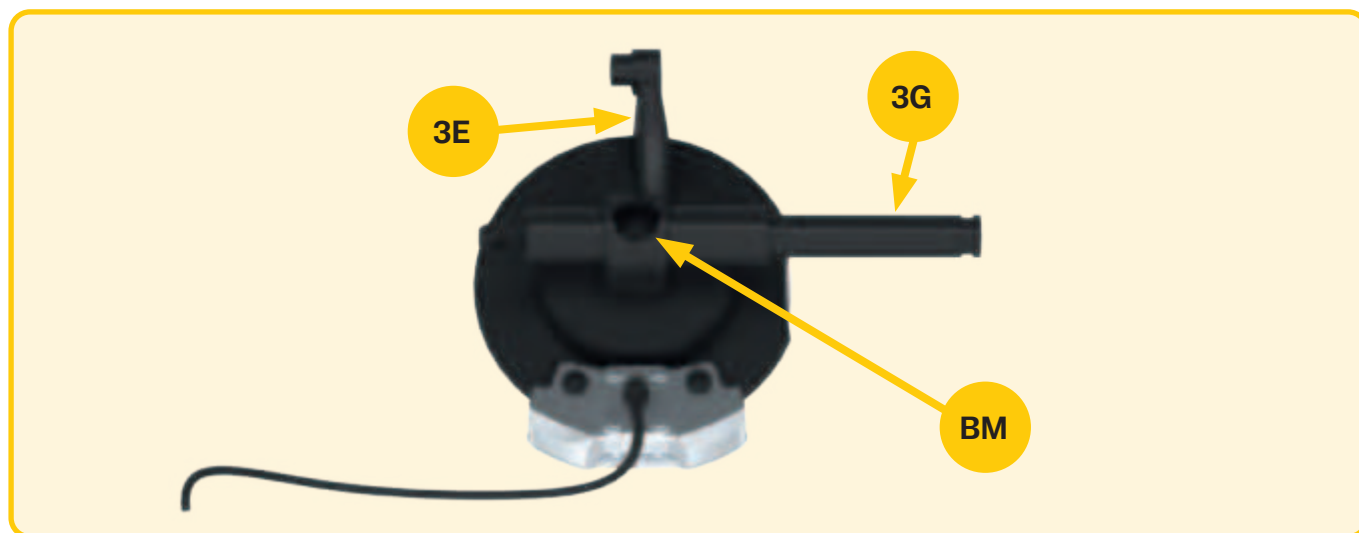
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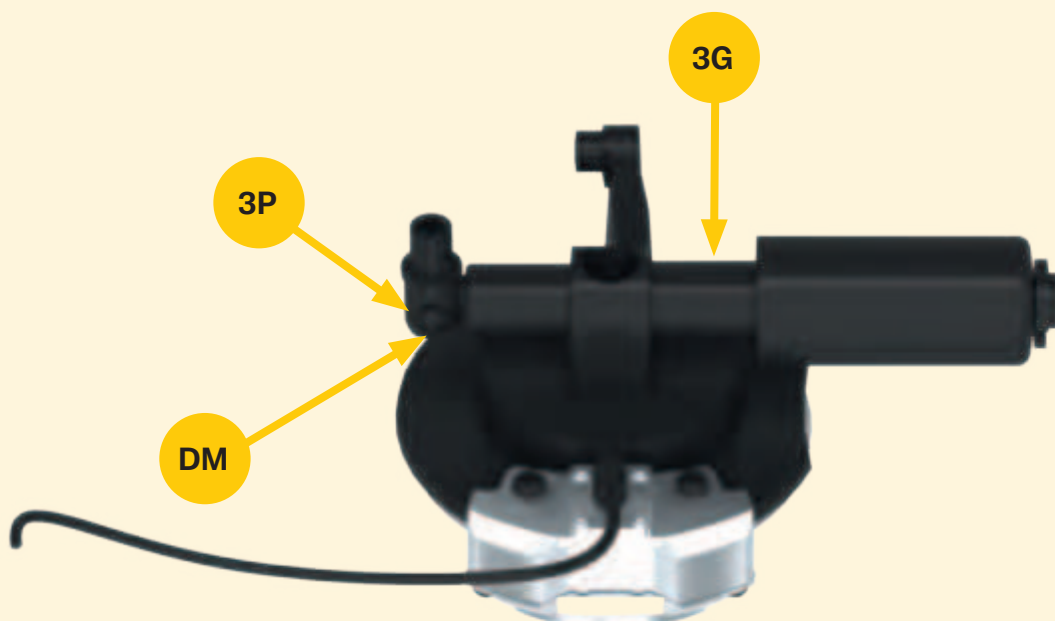


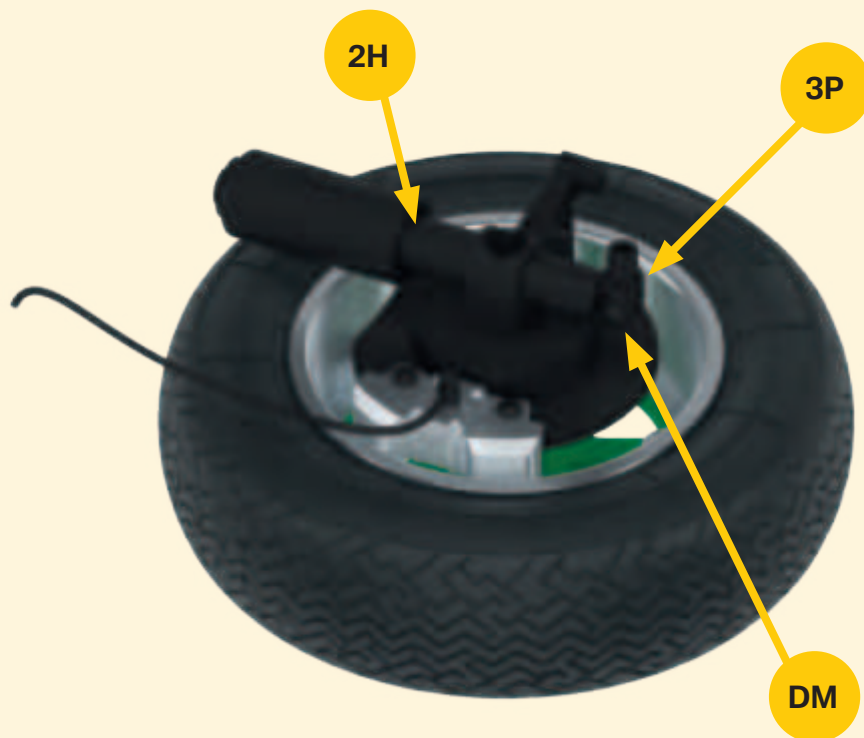
6





7

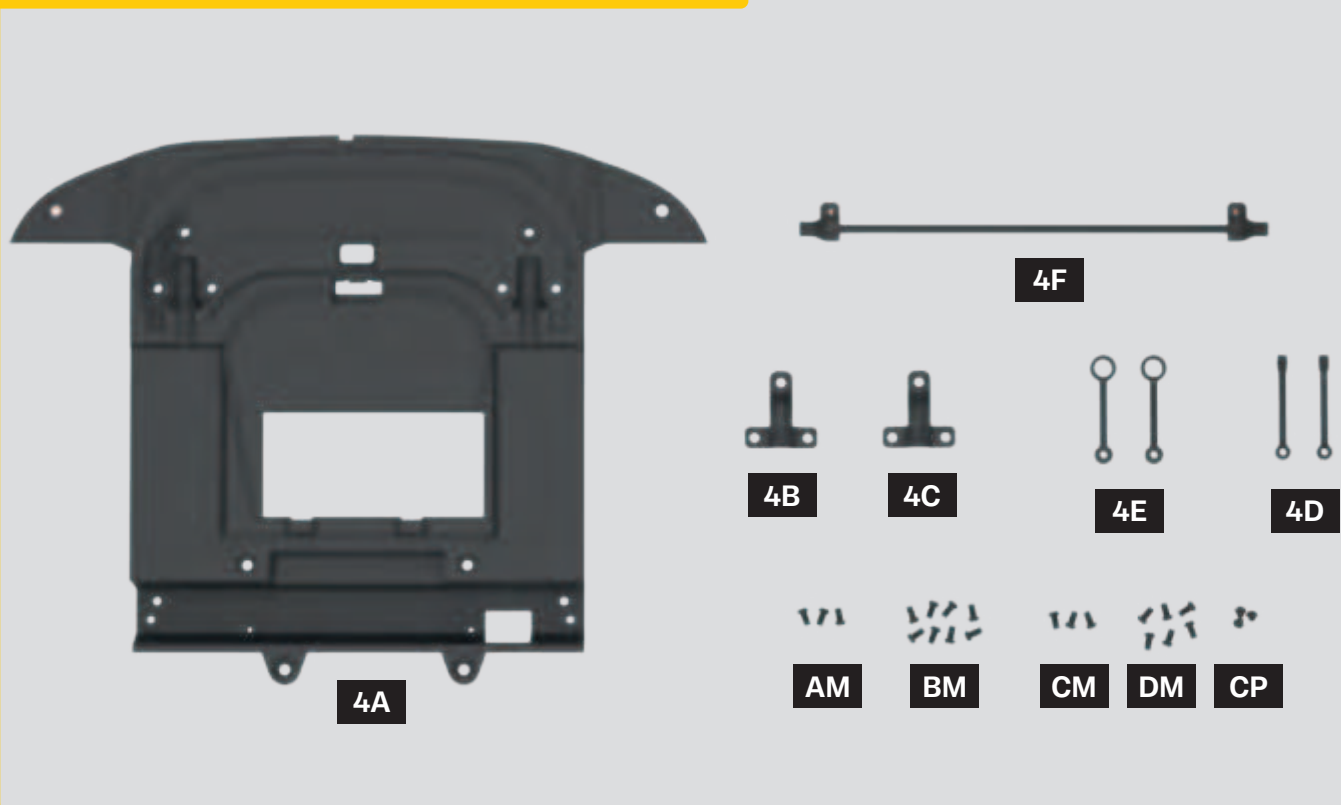




FINAL RESULT

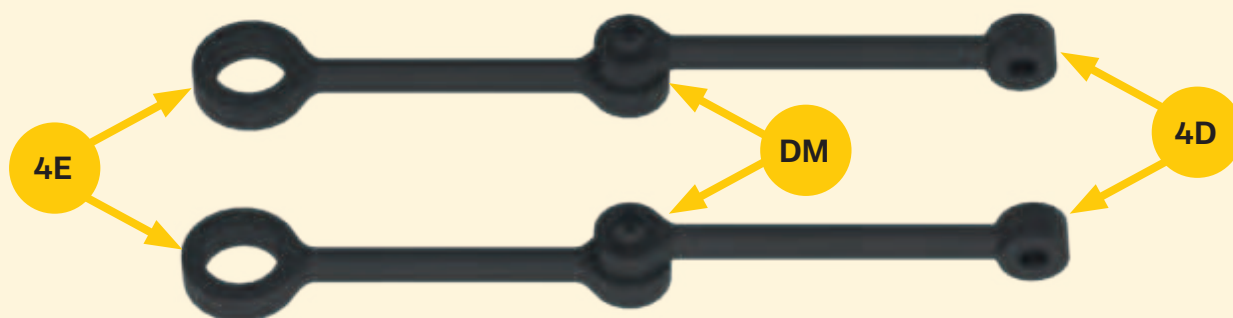


PARTS LIST 4: FRONT CHASSIS

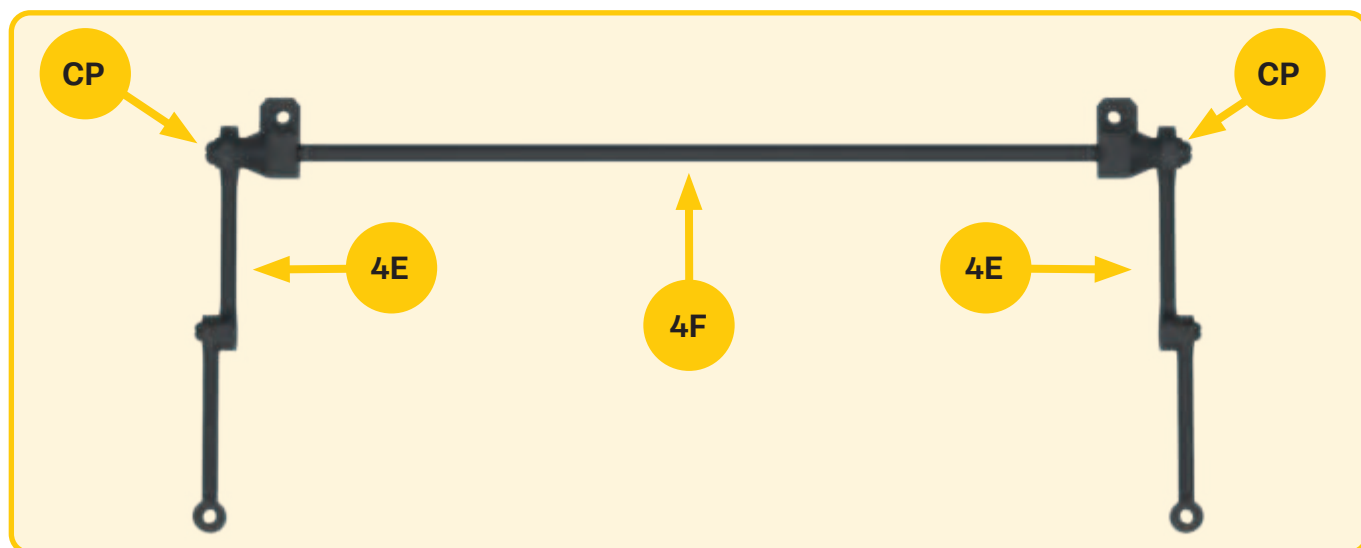


4A	Front chassis	AM	Screws 1.7x3mm (3 pcs)
4B	Front left suspension plate	BM	Screws 2.0x4mm (8 pcs)
4C	Front right suspension plate	CM	Screws 2.3x5mm (3 pcs)
4D	Front suspension rods a (2 pcs)	DM	Screws 1.7x5mm (6 pcs)
4E	Front suspension rods b (2 pcs)	CP	Screws 1.7x3x5mm (3 pcs)
4F	Front suspension link		

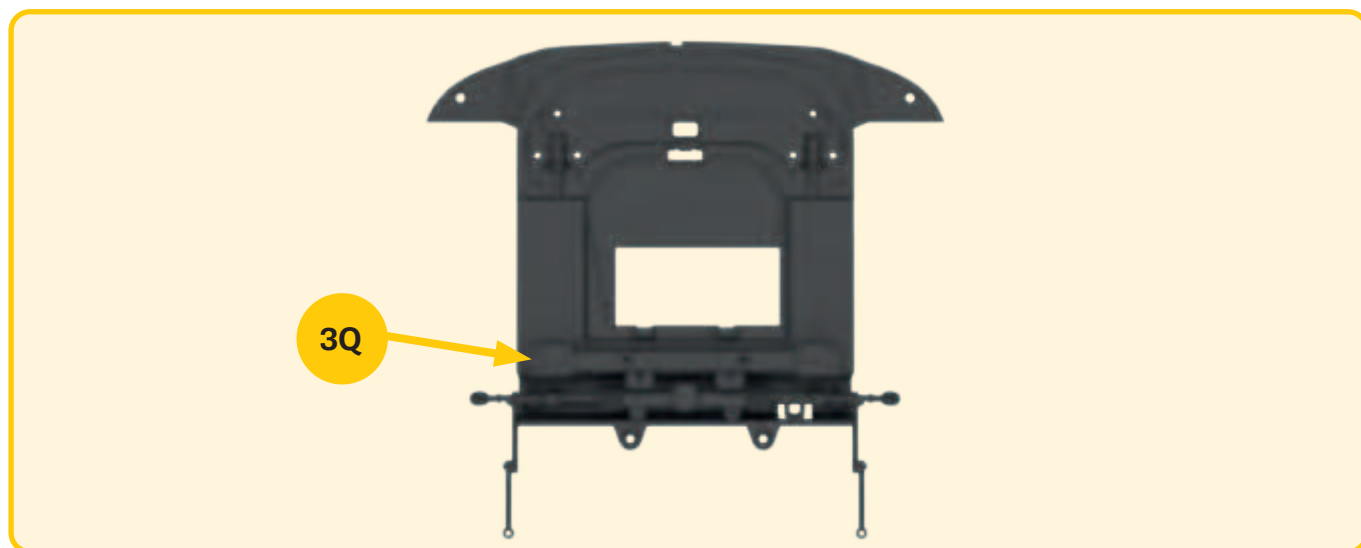
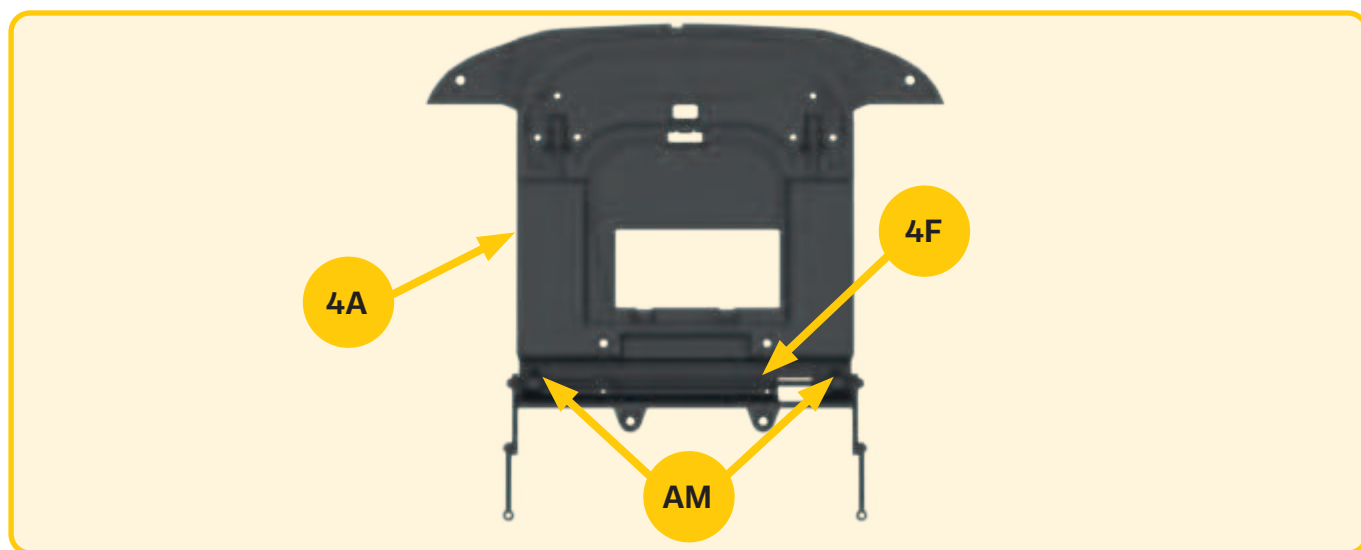
1



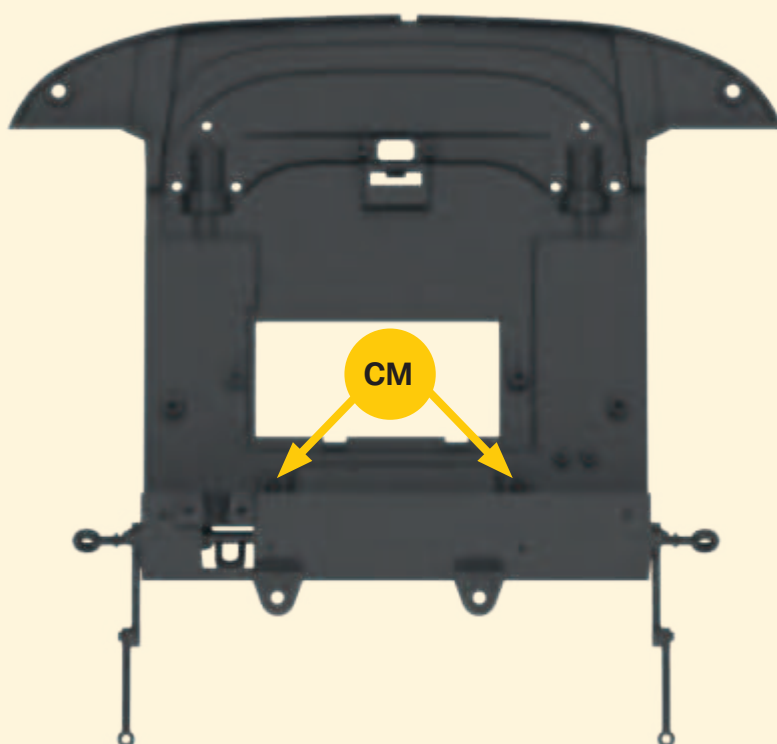
2



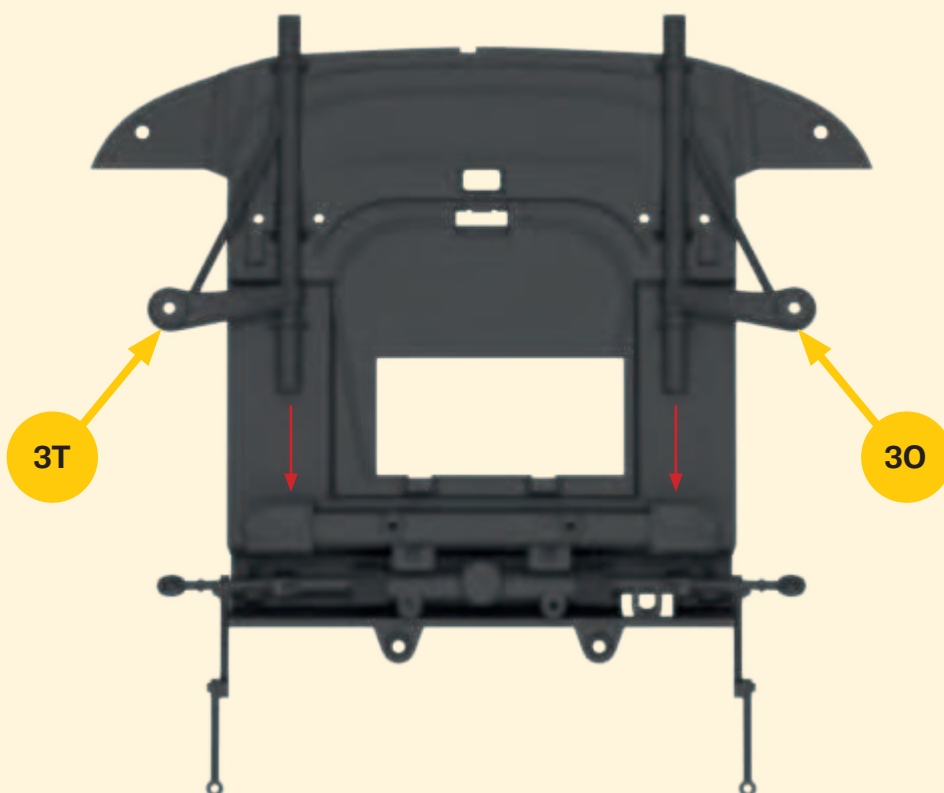
3



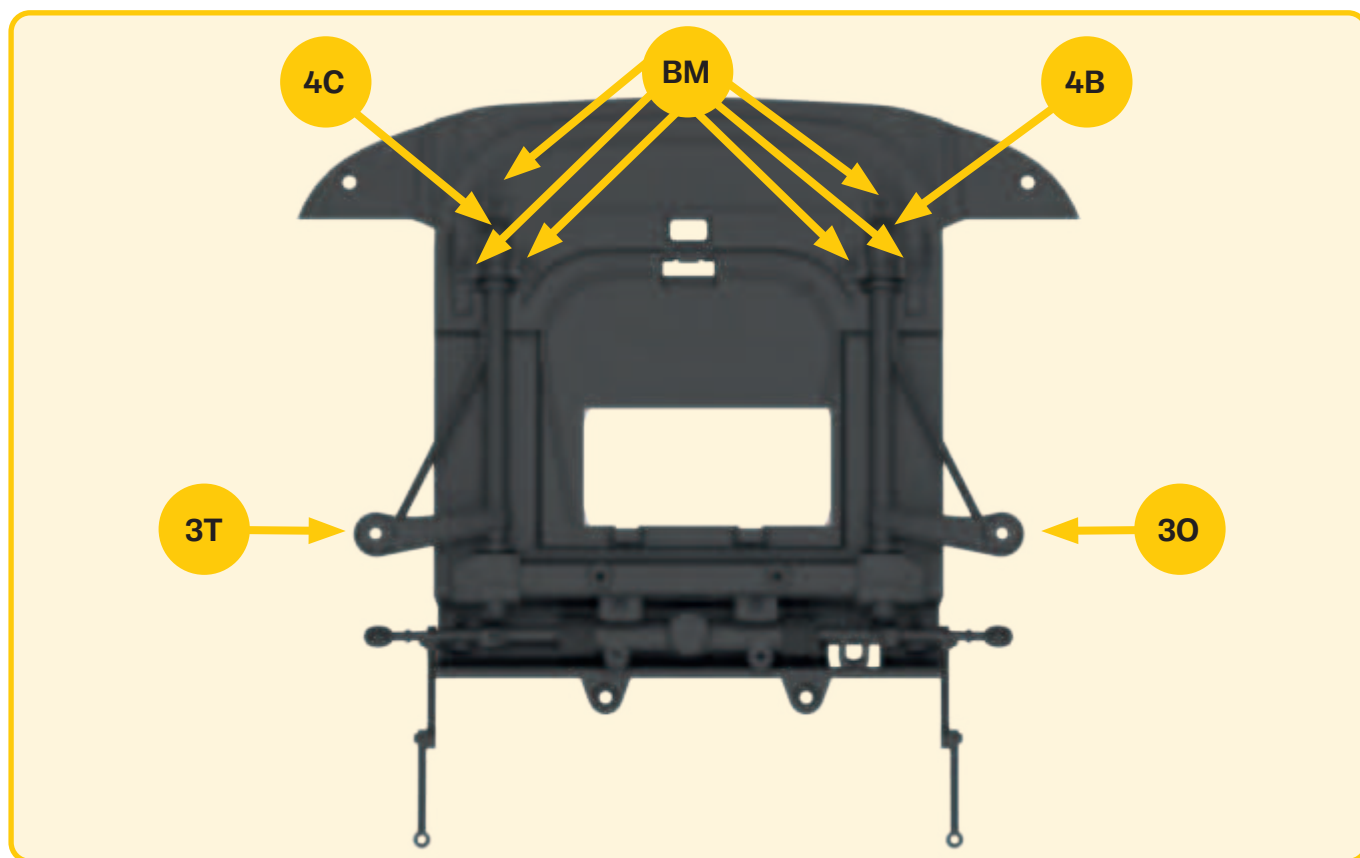
4



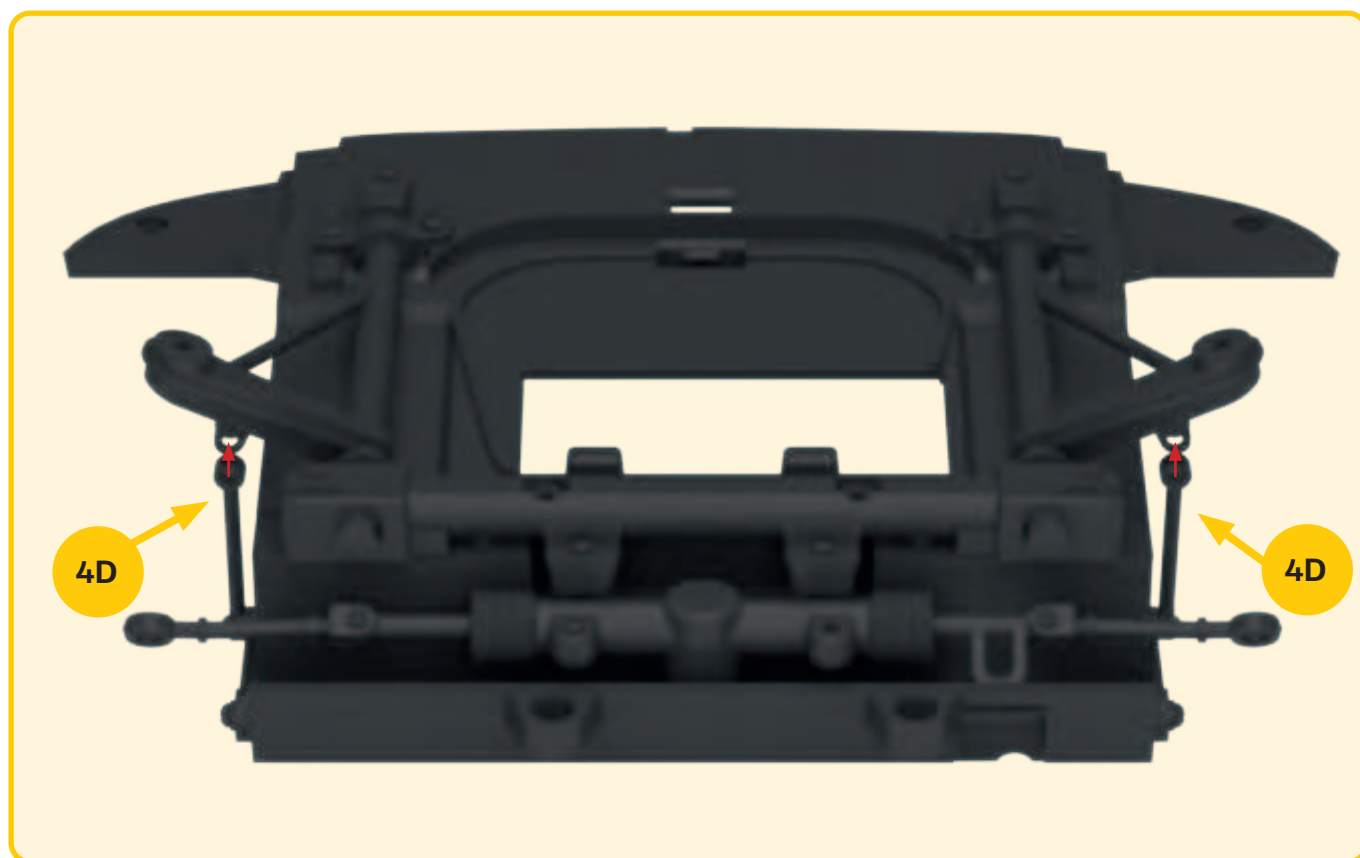
5



6

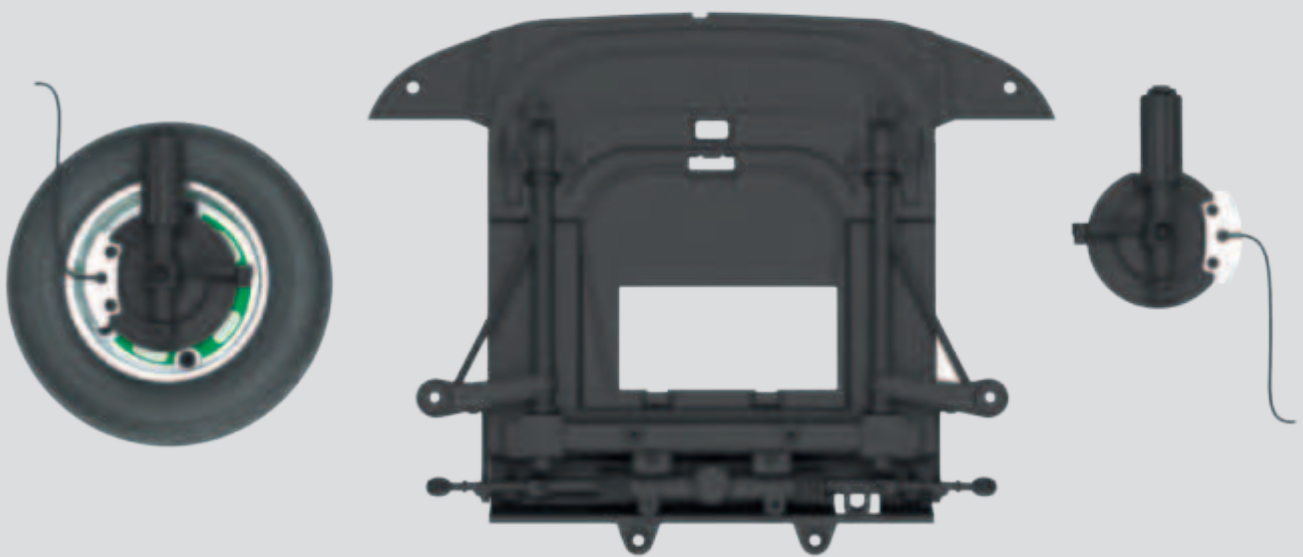


7

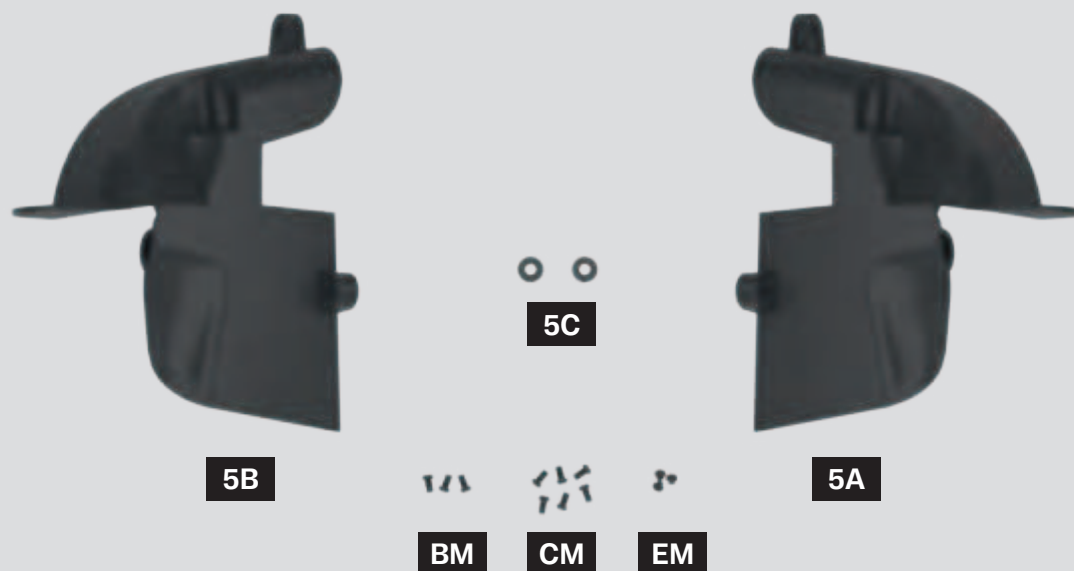




FINAL RESULT

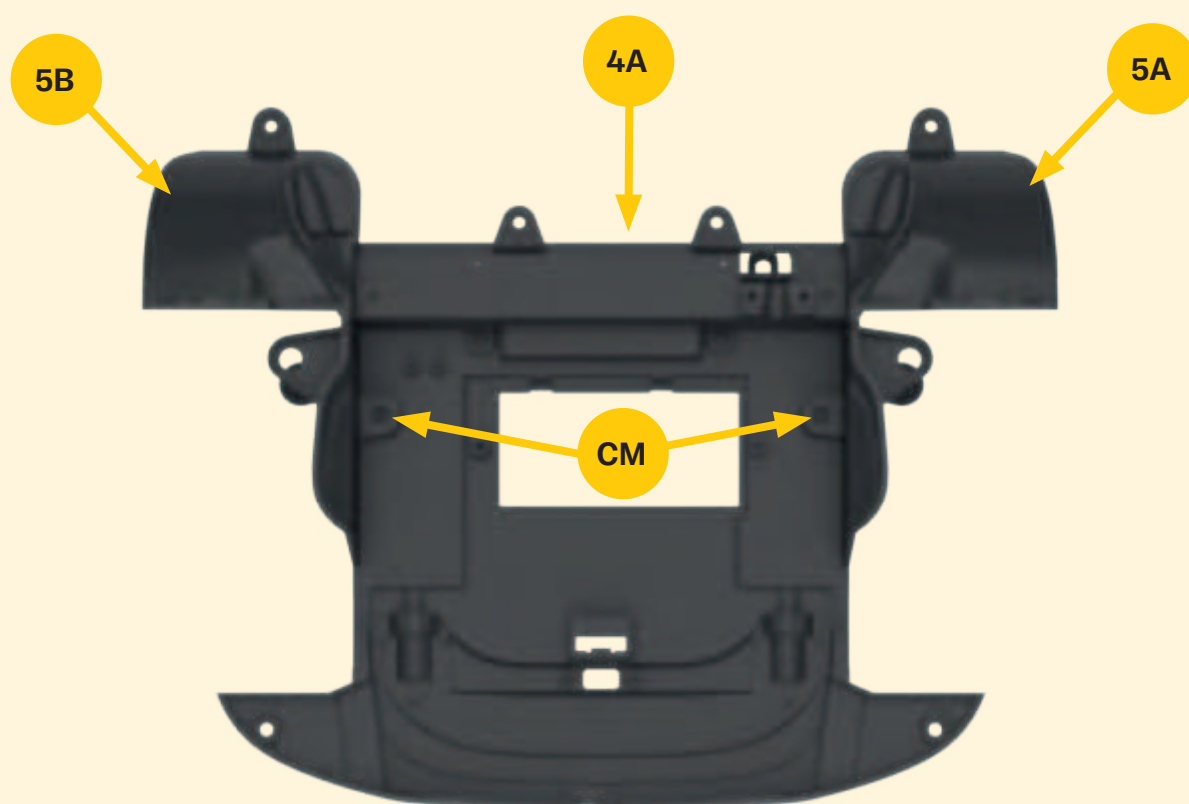


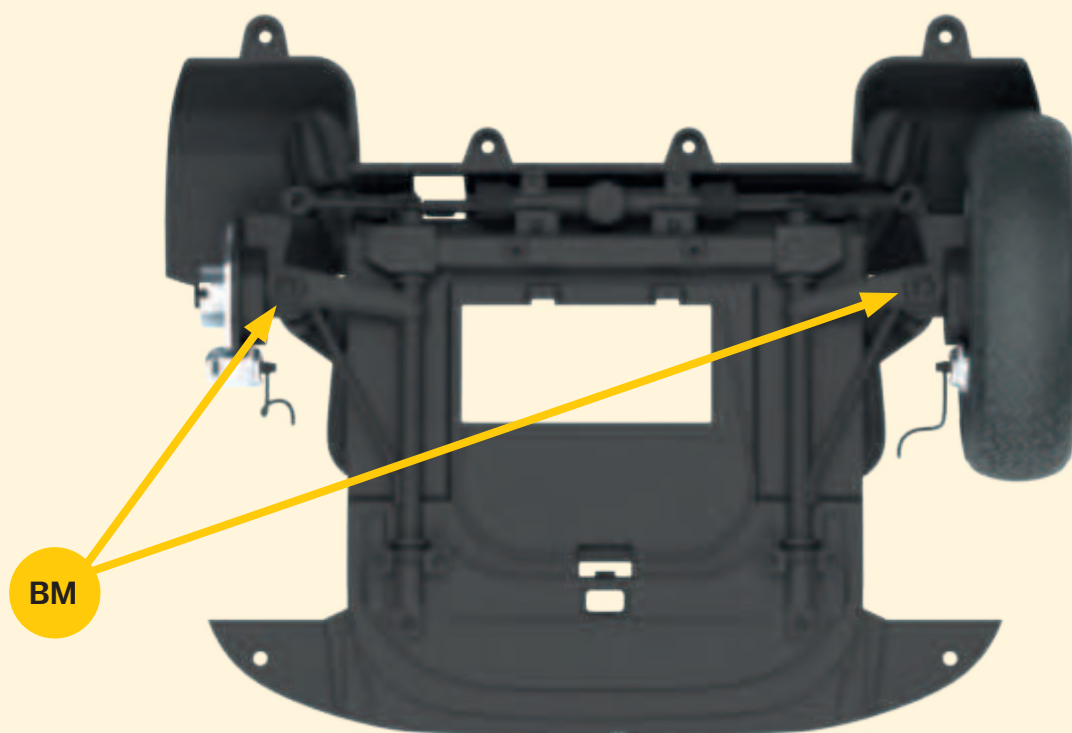
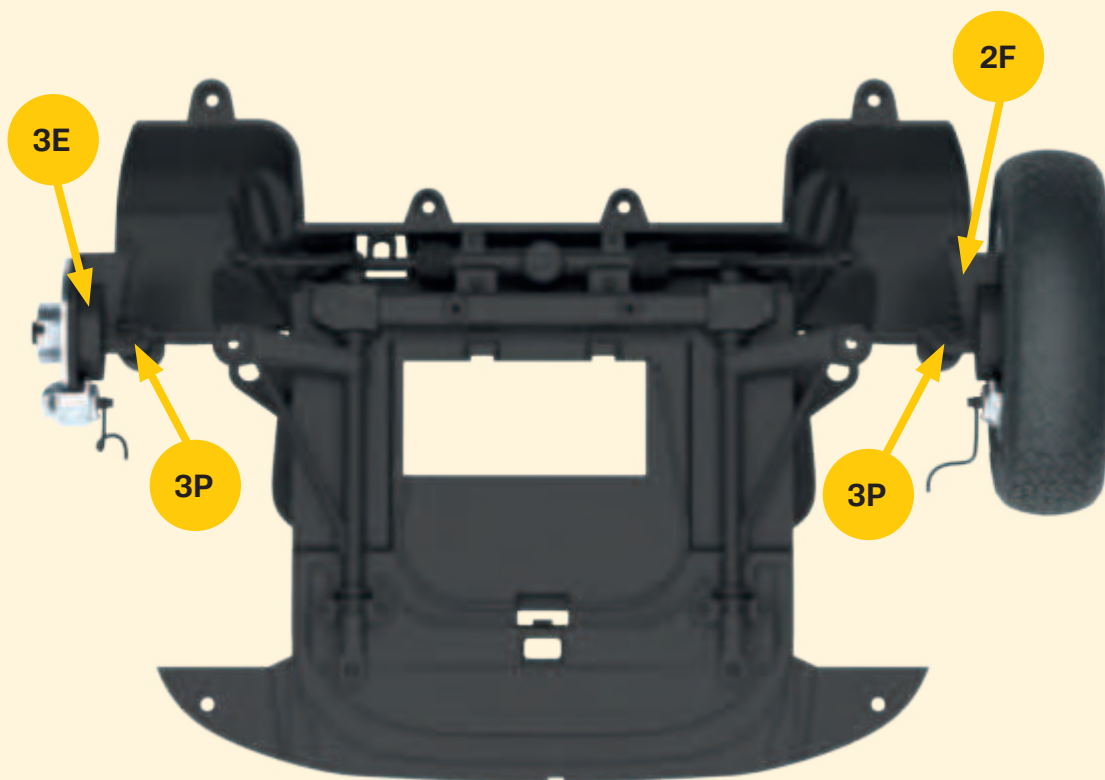
PARTS LIST 5: FRONT WINGS & SHOCK ABSORBERS (1)



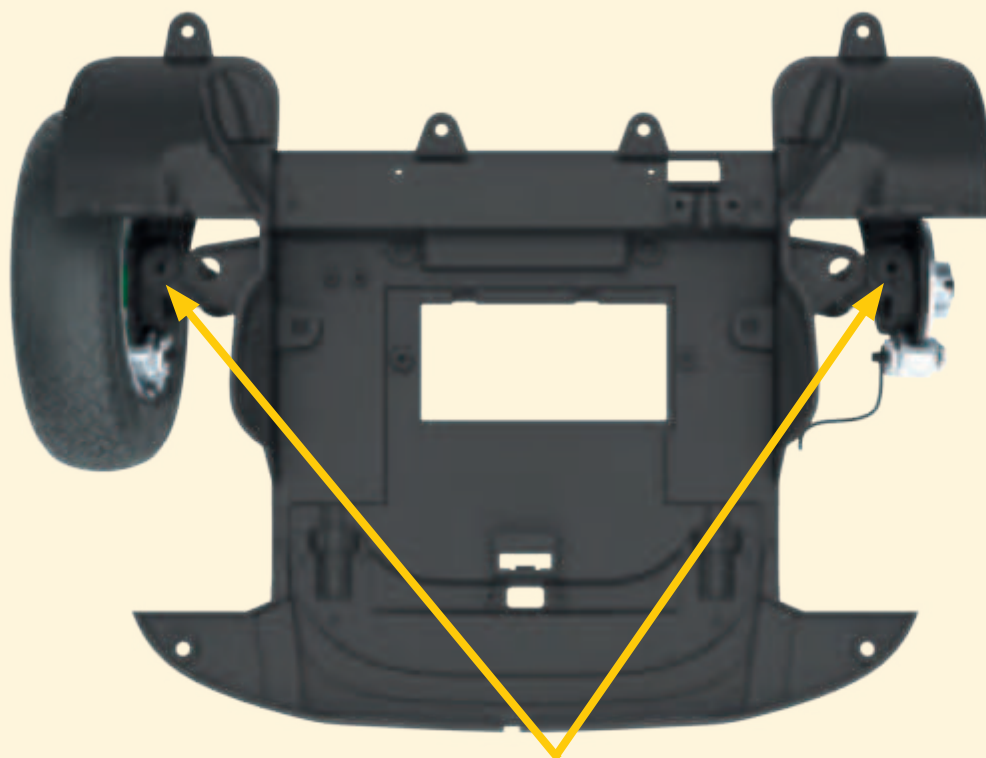
5A	Front left wing	BM	Screws 2.0x4mm (3 pcs)
5B	Front right wing	CM	Screws 2.3x5mm (6 pcs)
5C	Shock absorber washers (2 pcs)	EM	Screws 1.7x3x5mm (3 pcs)

1



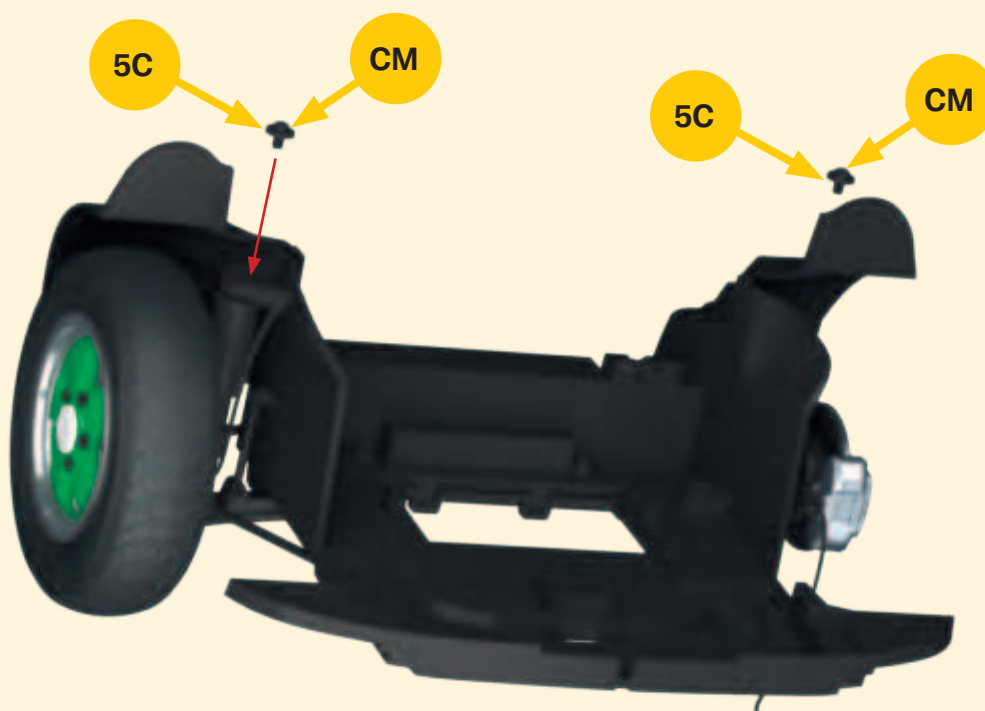


3

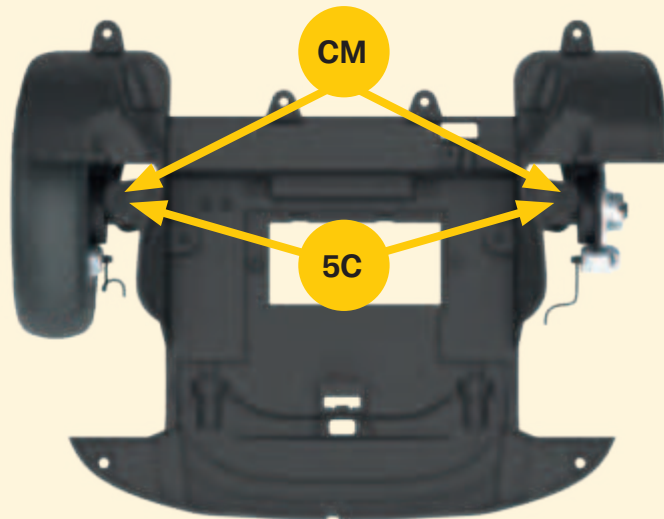


Tighten the screws in the top of shock absorbers 2H and 3G before using tweezers to remove buckles 2I and 3H

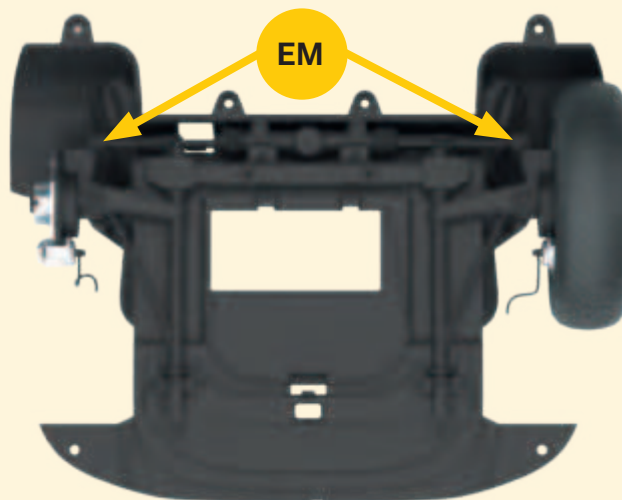
4



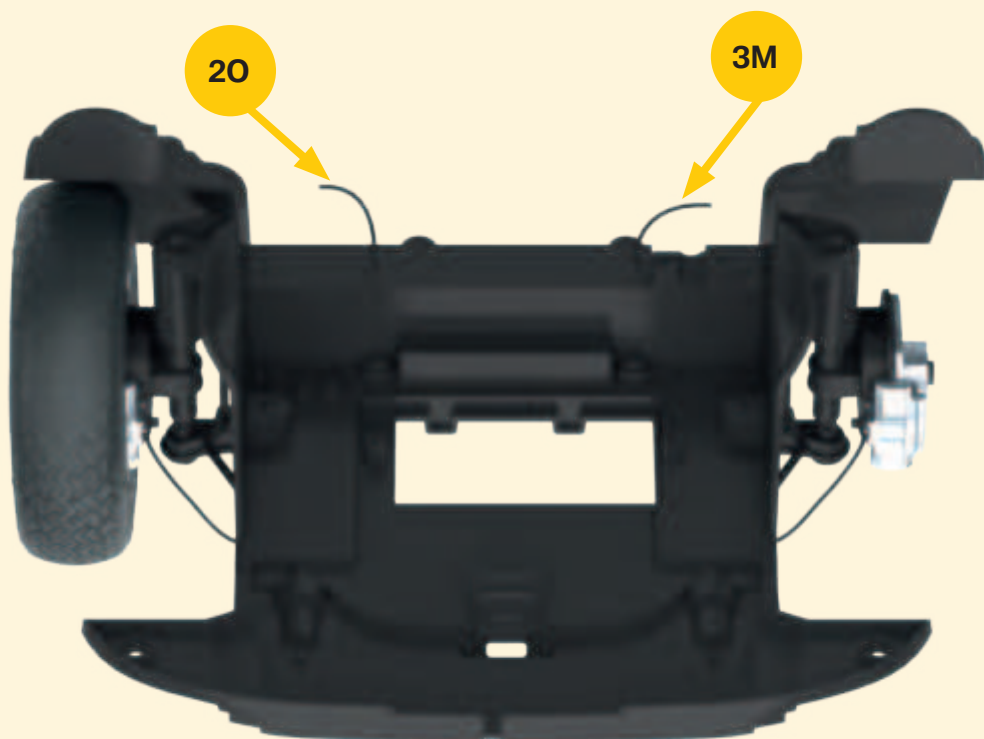
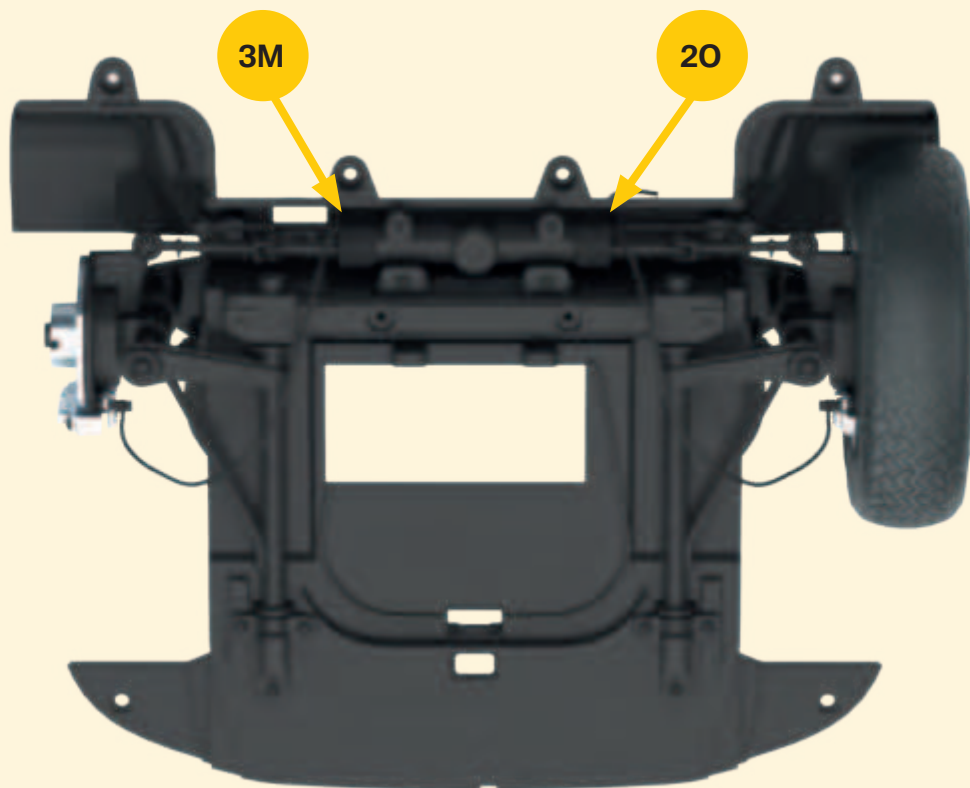
5



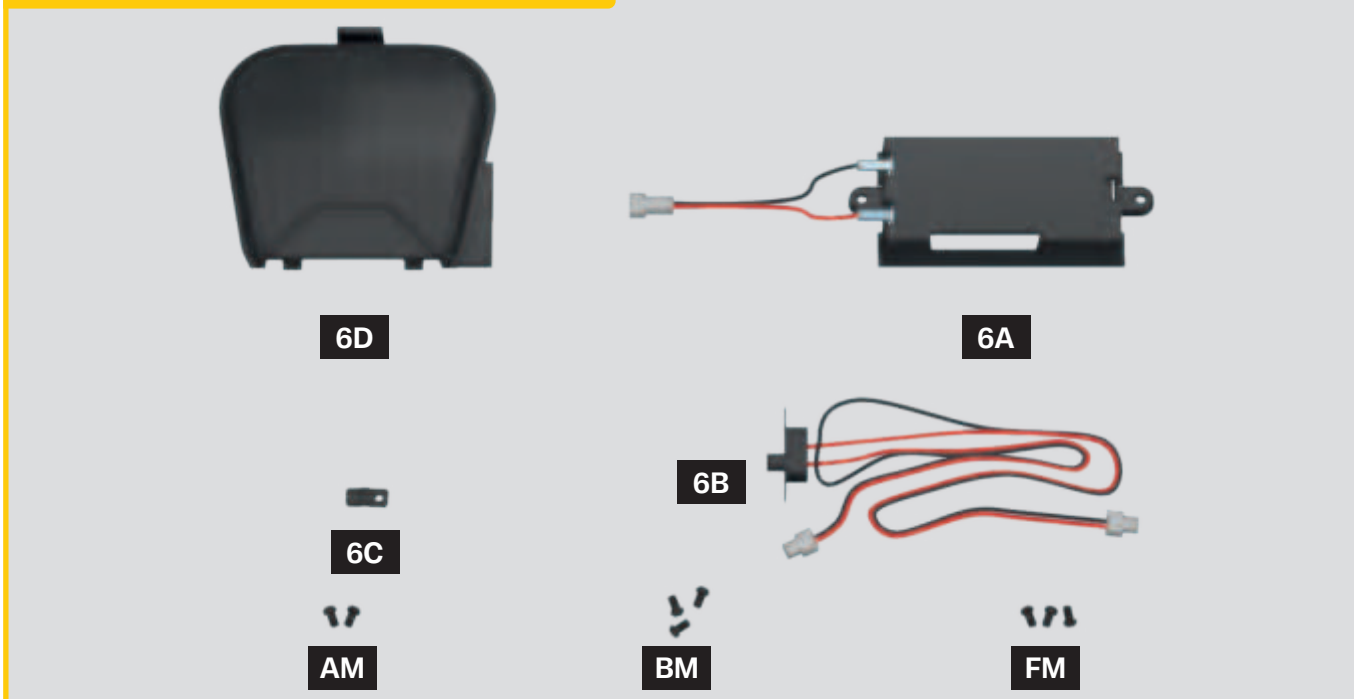
6



7

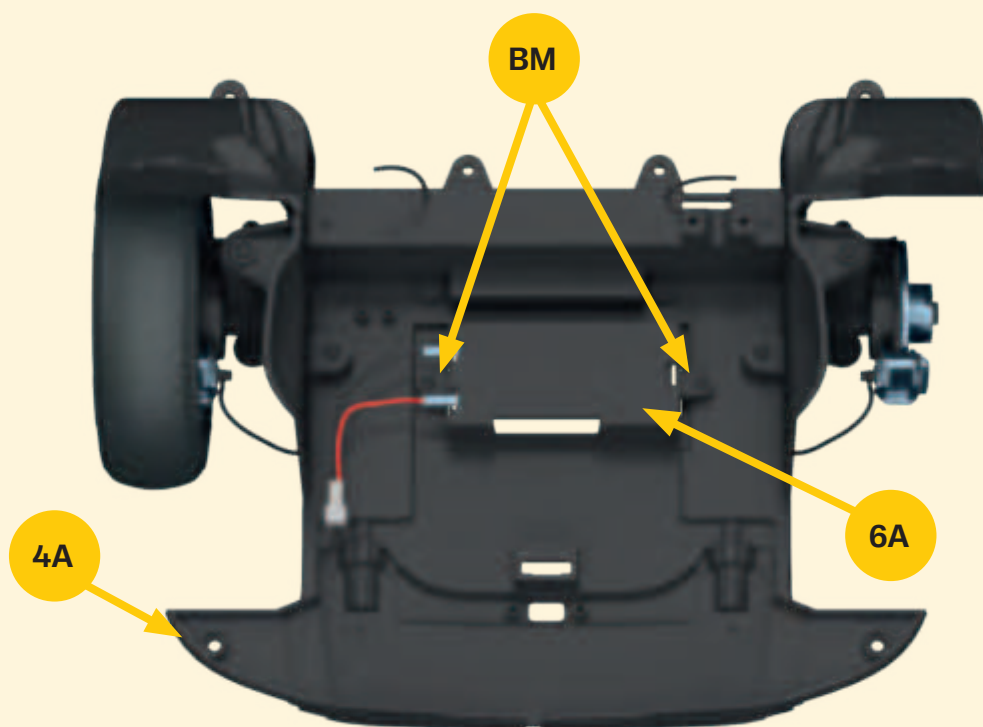


PARTS LIST 6: BATTERY

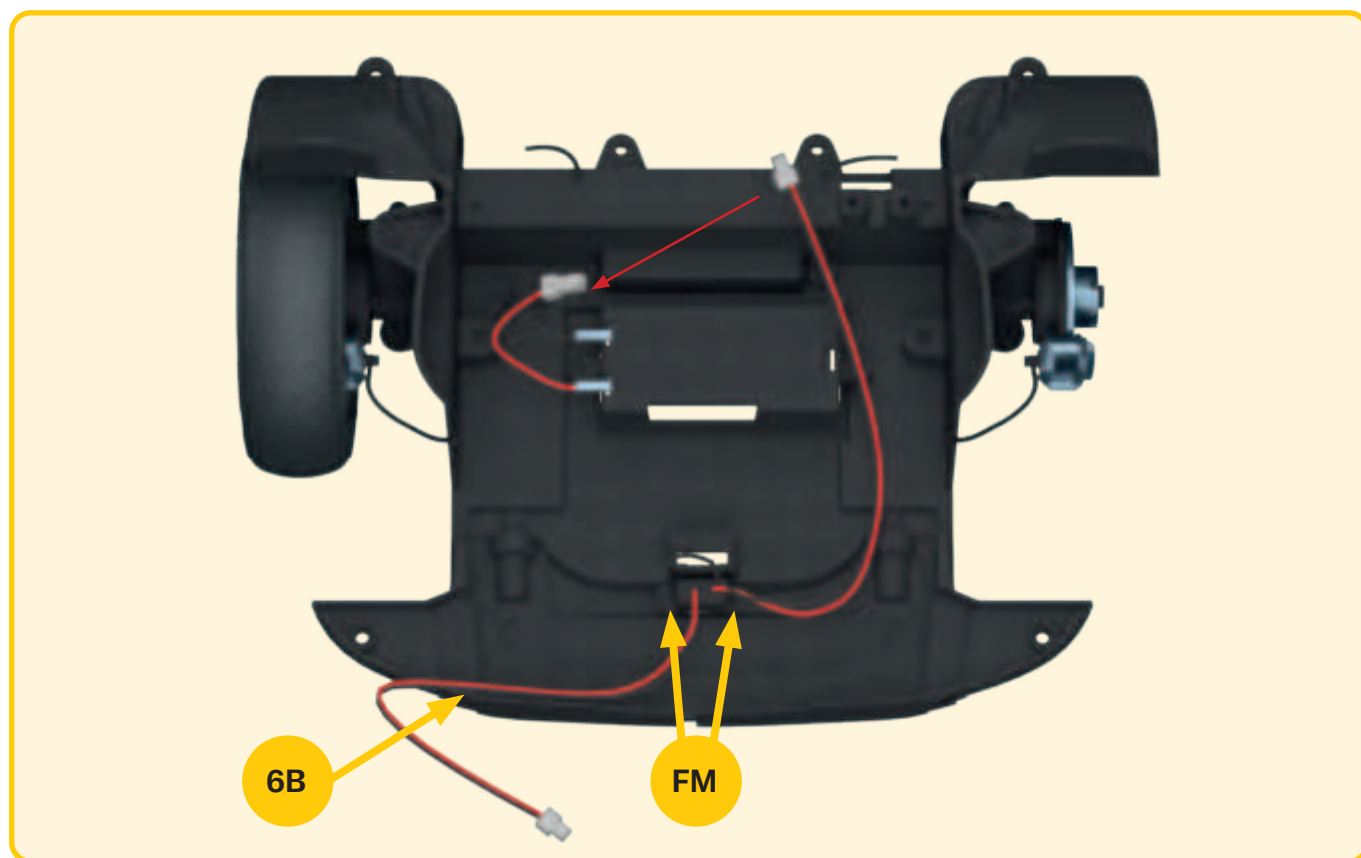


6A	Battery case	AM	Screws 1.7x3mm (2 pcs)
6B	Power switch and wiring	BM	Screws 2.0x4mm (3 pcs)
6C	Wire fixing	FM	Screws 2.0x3mm (3 pcs)
6D	Battery cover		

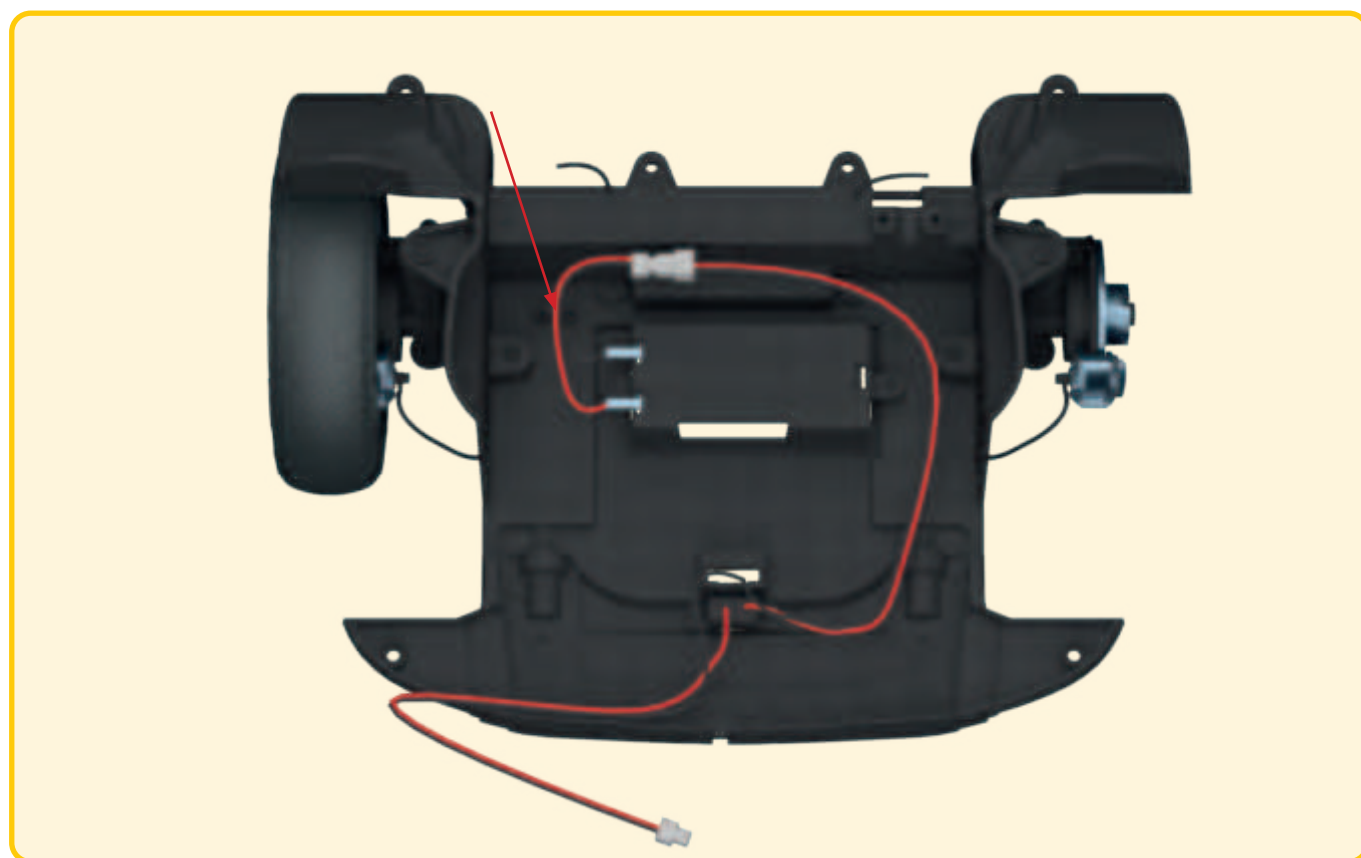
1

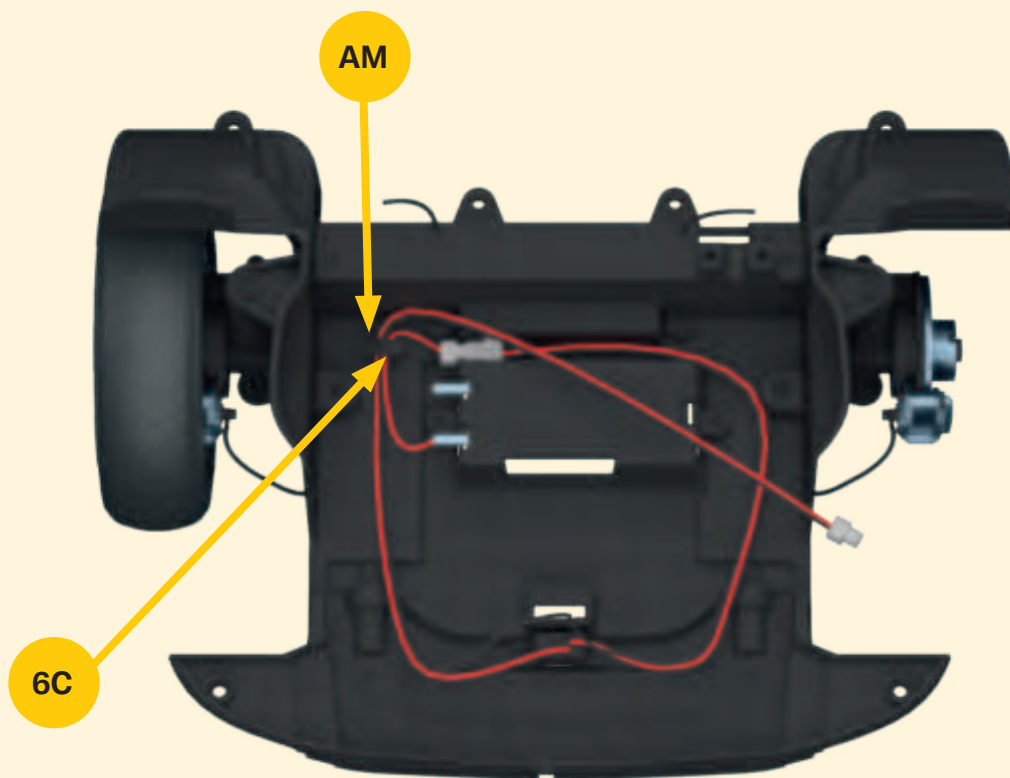


2

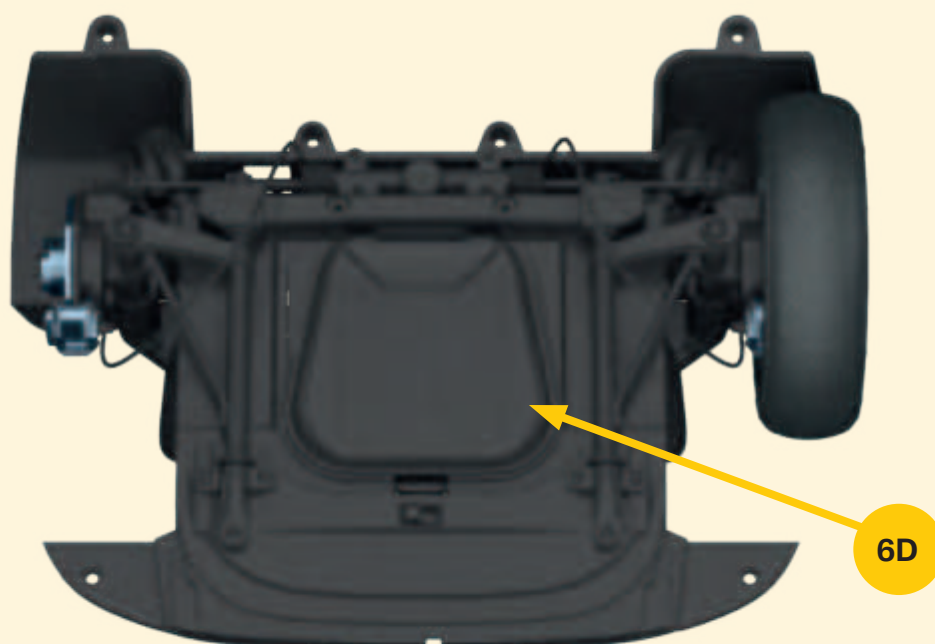


3





4



PARTS LIST 7: FRONT WHEEL (2)



7A



7C



7B



7D



7E



CM



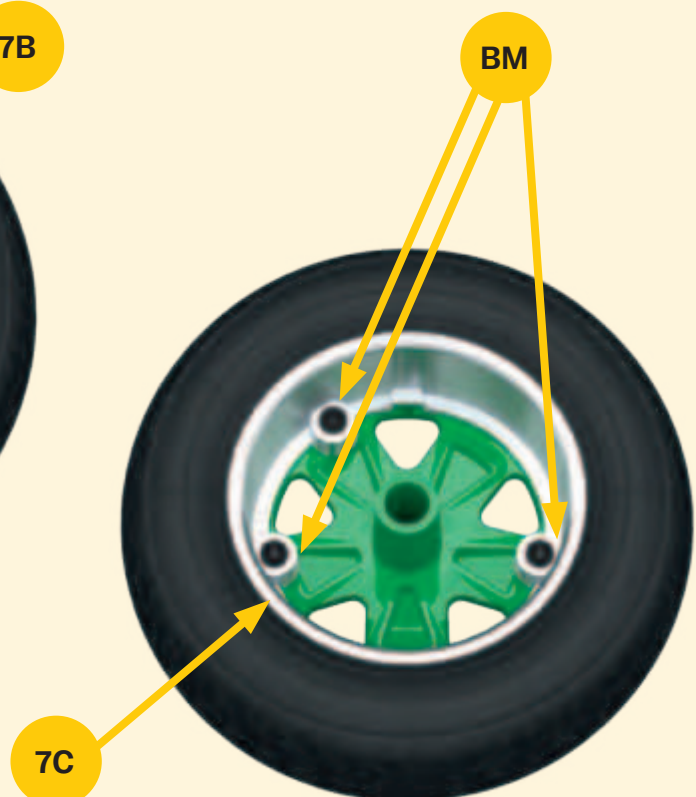
BM

7A Tyre
7B Wheel rim centre
7C Wheel rim barrel

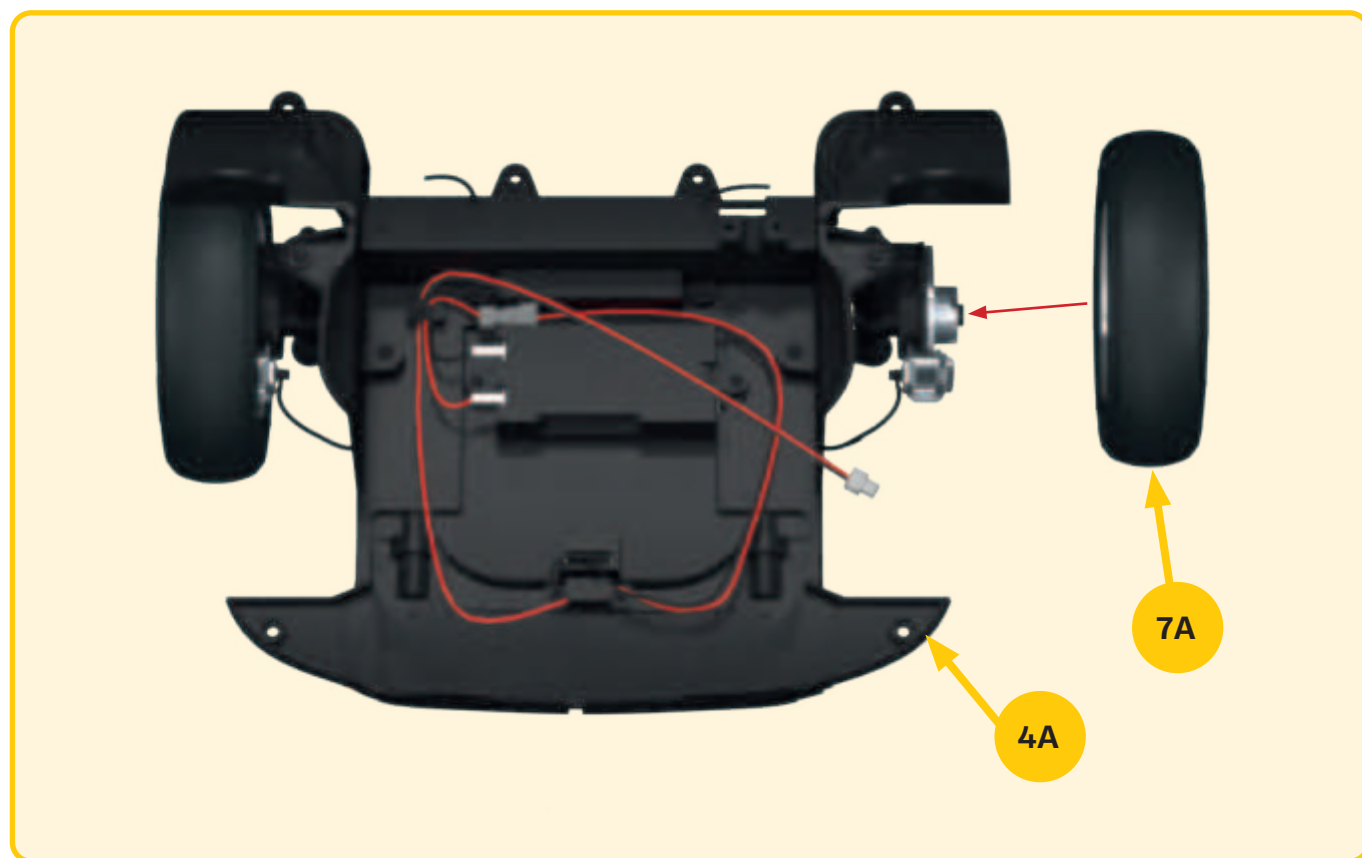
7D Wheel centre cap
7E Washer

CM Screws 2.3x5mm (2 pcs)
BM Screws 2.0x4mm (4 pcs)

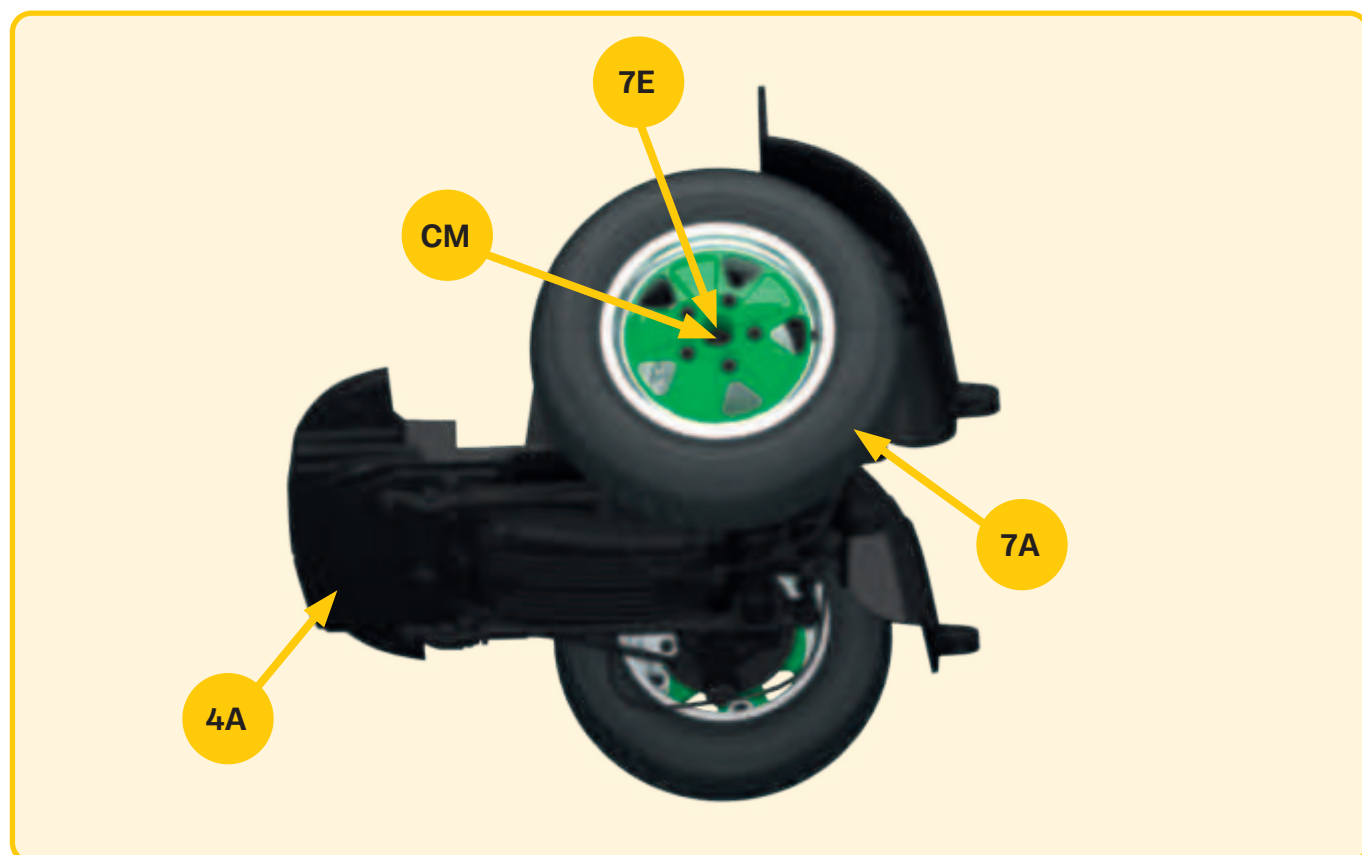
1



2



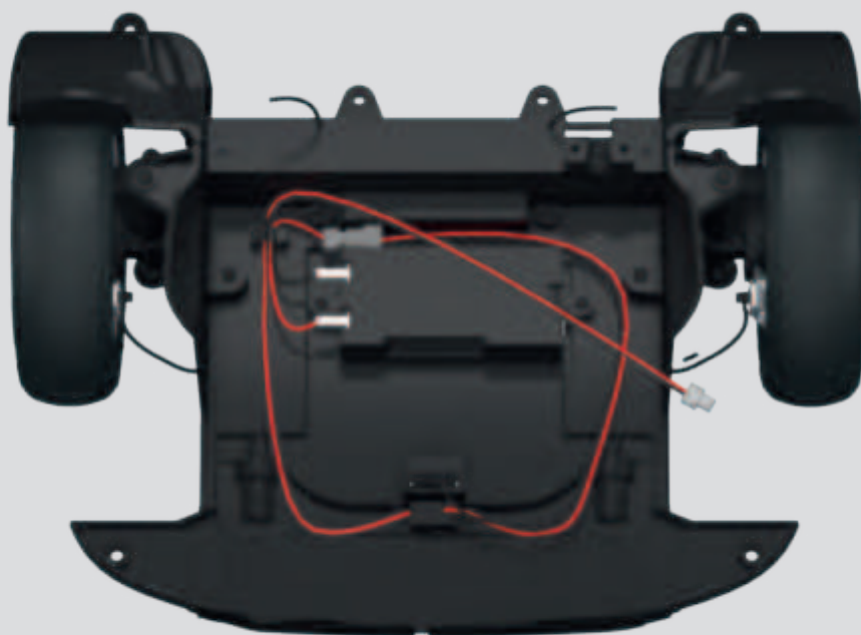
3



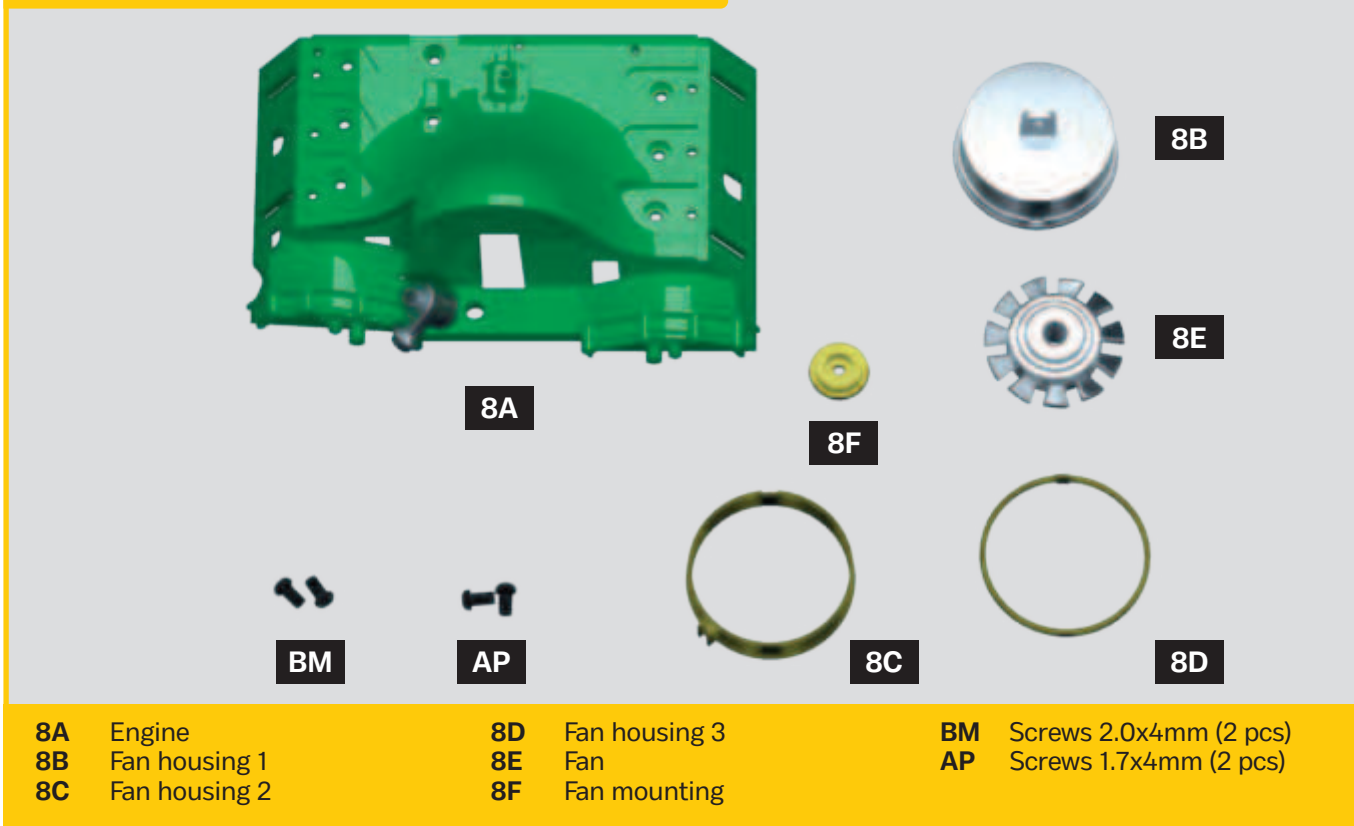
4



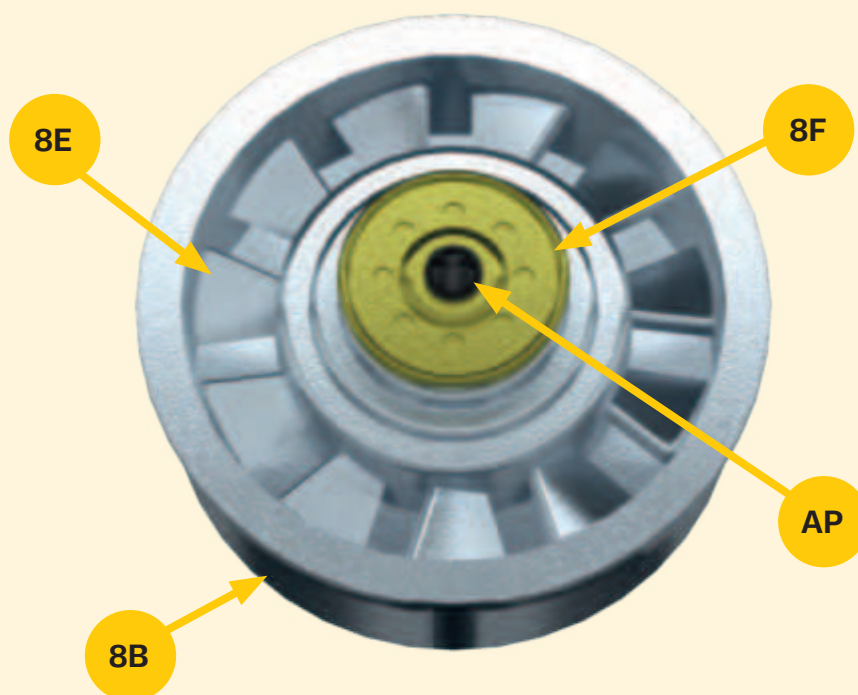
FINAL RESULT



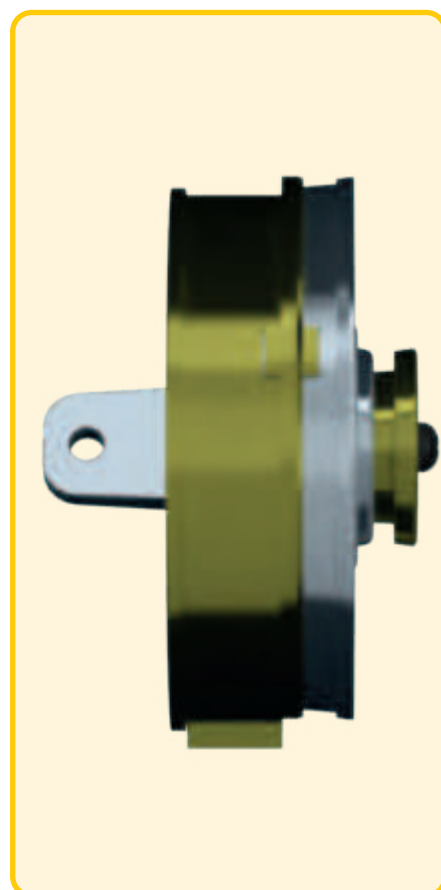
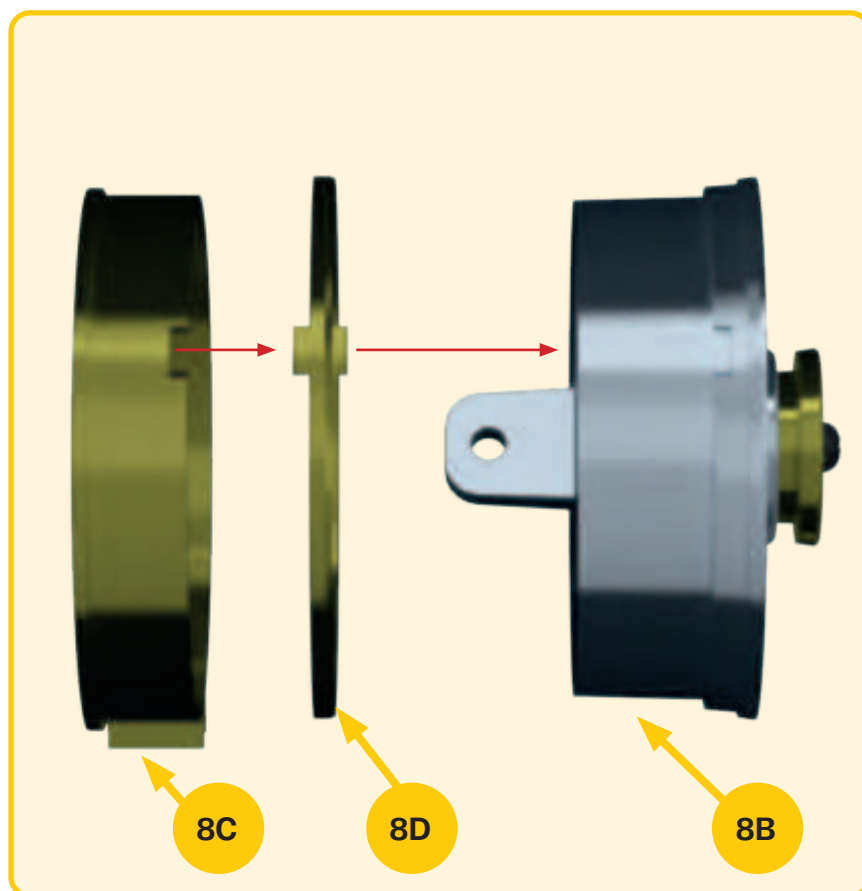
PARTS LIST 8: ENGINE & FAN



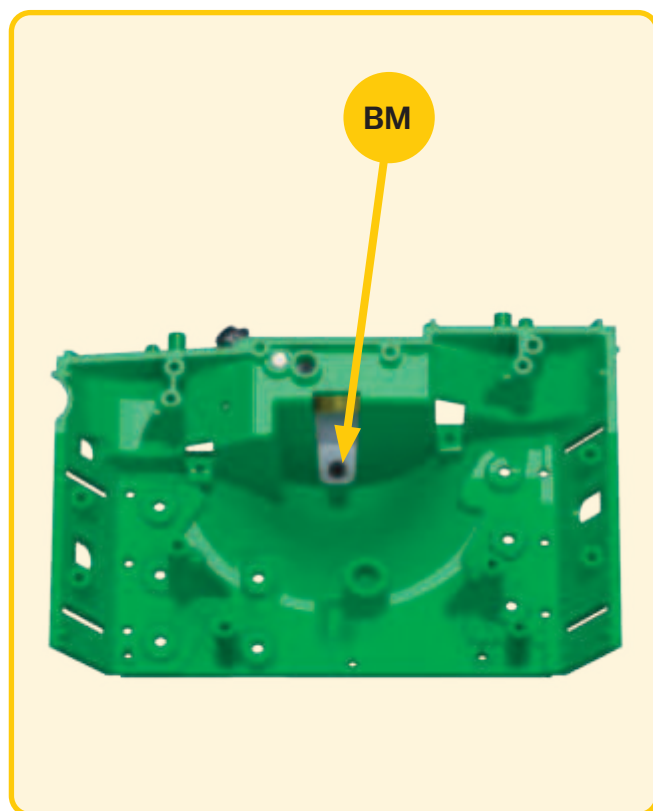
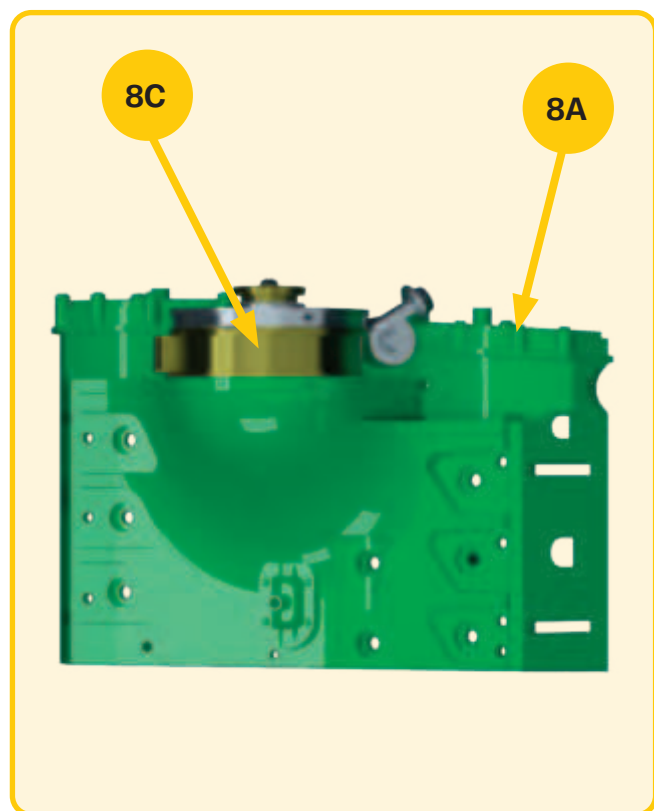
1



2



3



PARTS LIST 9: EXHAUST MANIFOLDS & DISTRIBUTOR CAP

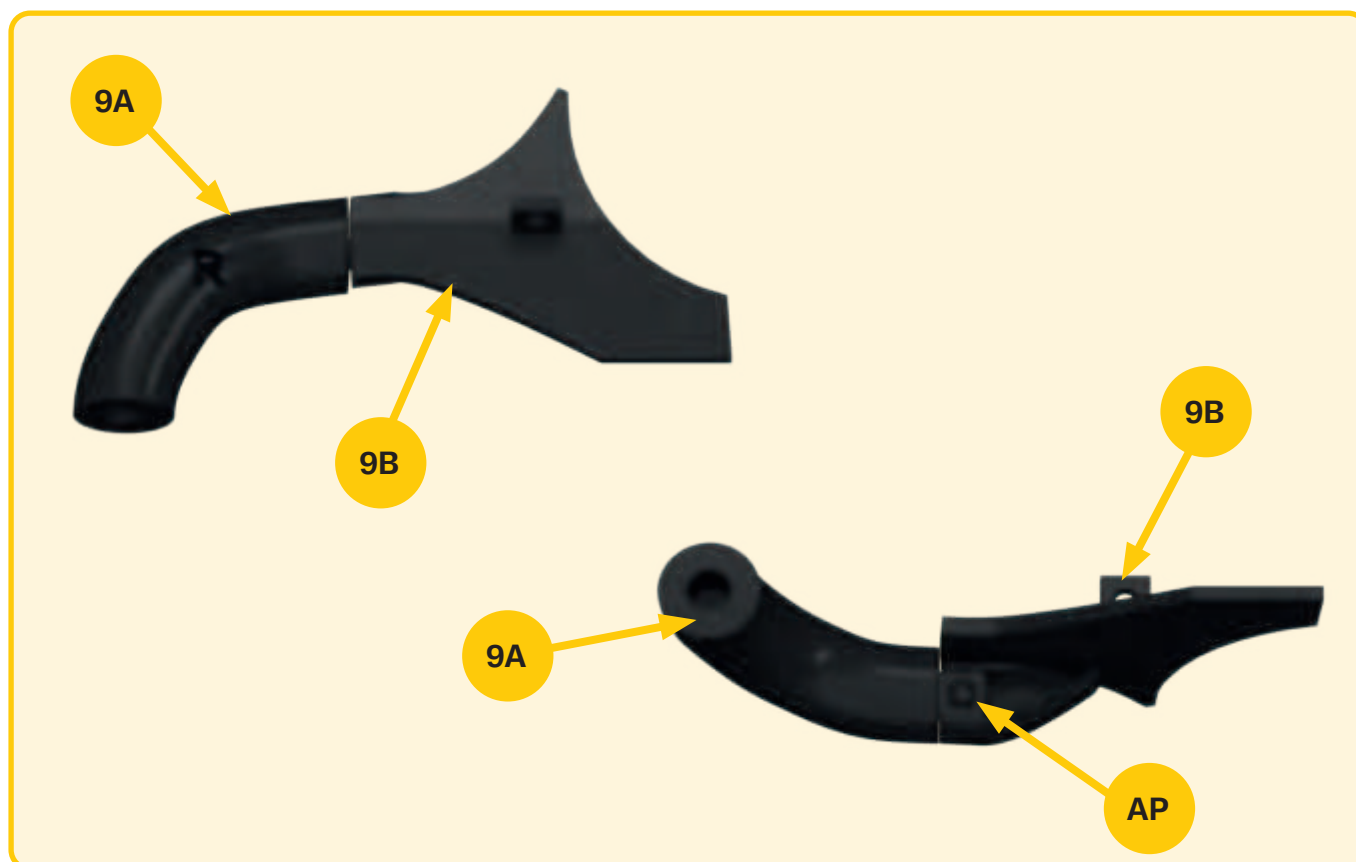


9A Right exhaust manifold 1
9B Right exhaust manifold 2
9C Left exhaust manifold 1
9D Left exhaust manifold 2

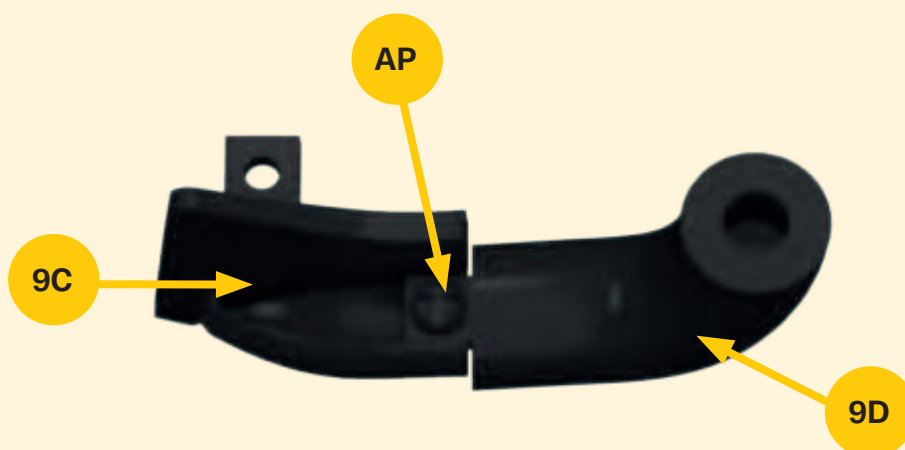
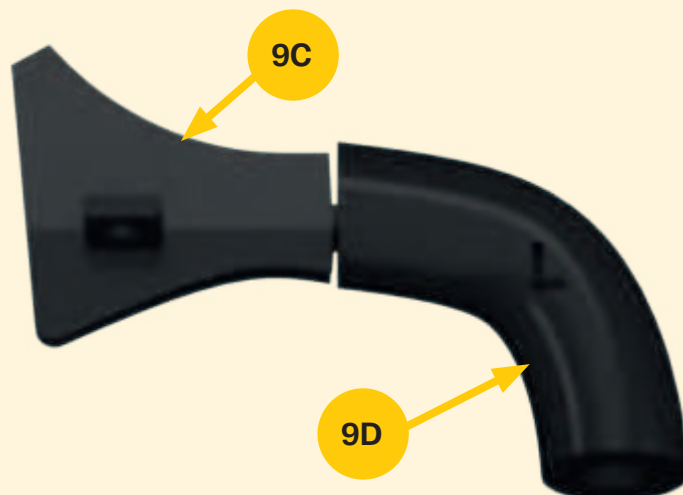
9E Ignition coil
9F Spark plugs (8 pcs)
9G Distributor cap 1

BM Screws 2.0x4mm (3 pcs)
GM Screws 1.5x3mm (2 pcs)
AP Screws 1.7x4mm (3 pcs)
DP Screws 1.5x3mm (2 pcs)

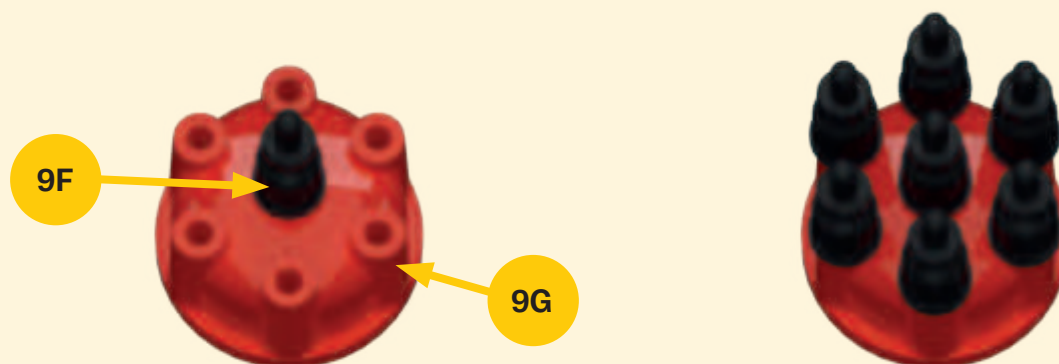
1



2



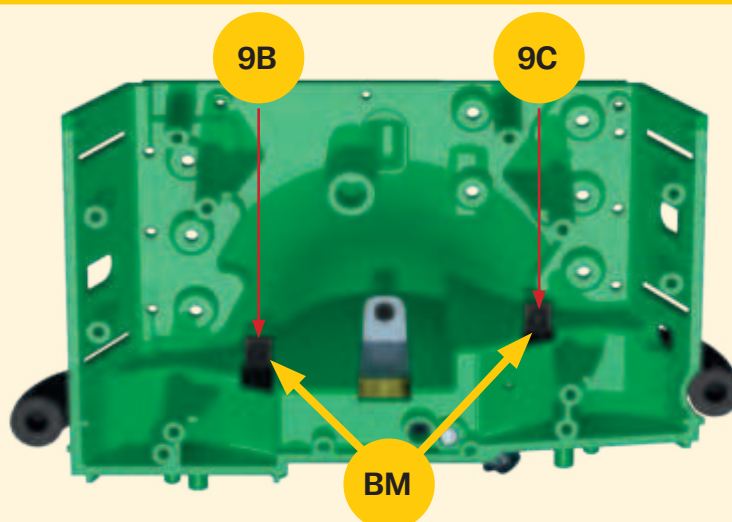
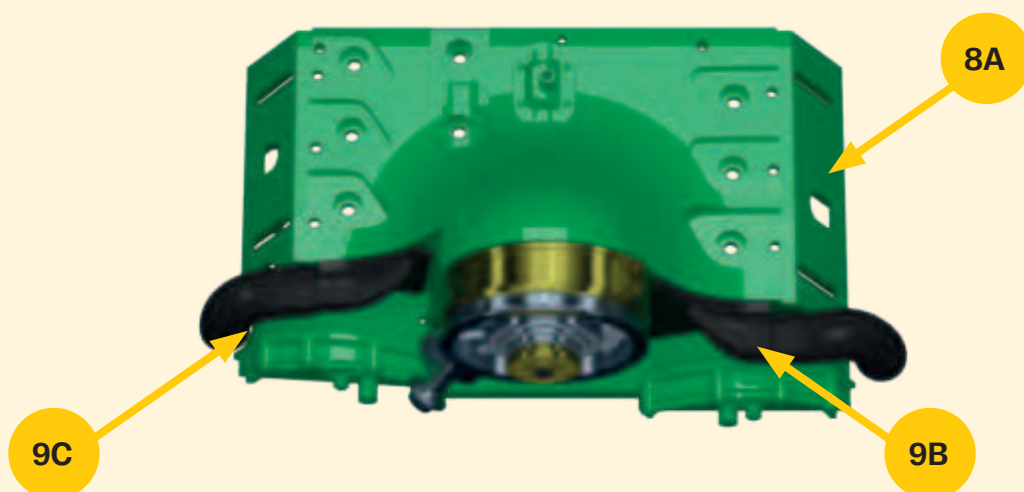
3



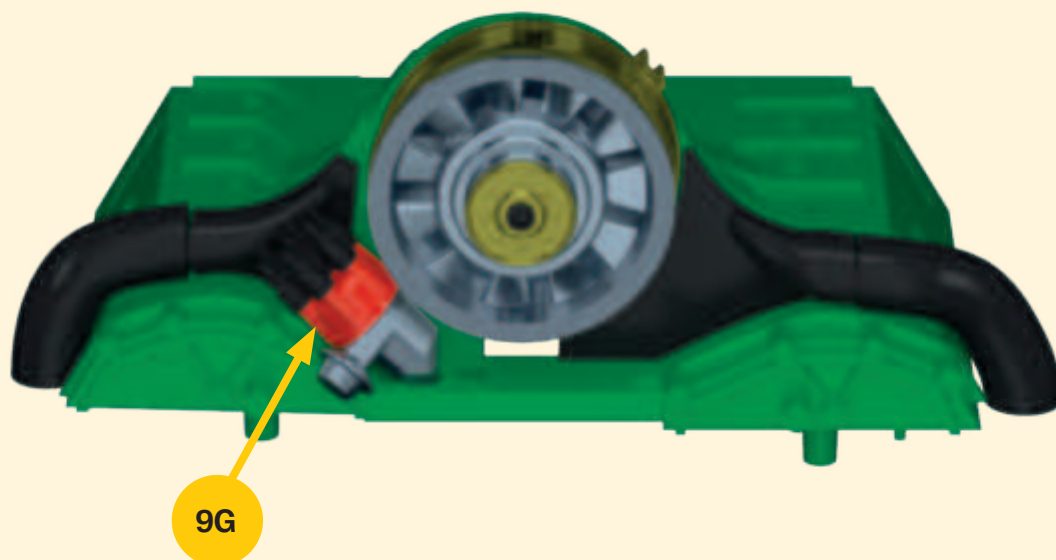
4



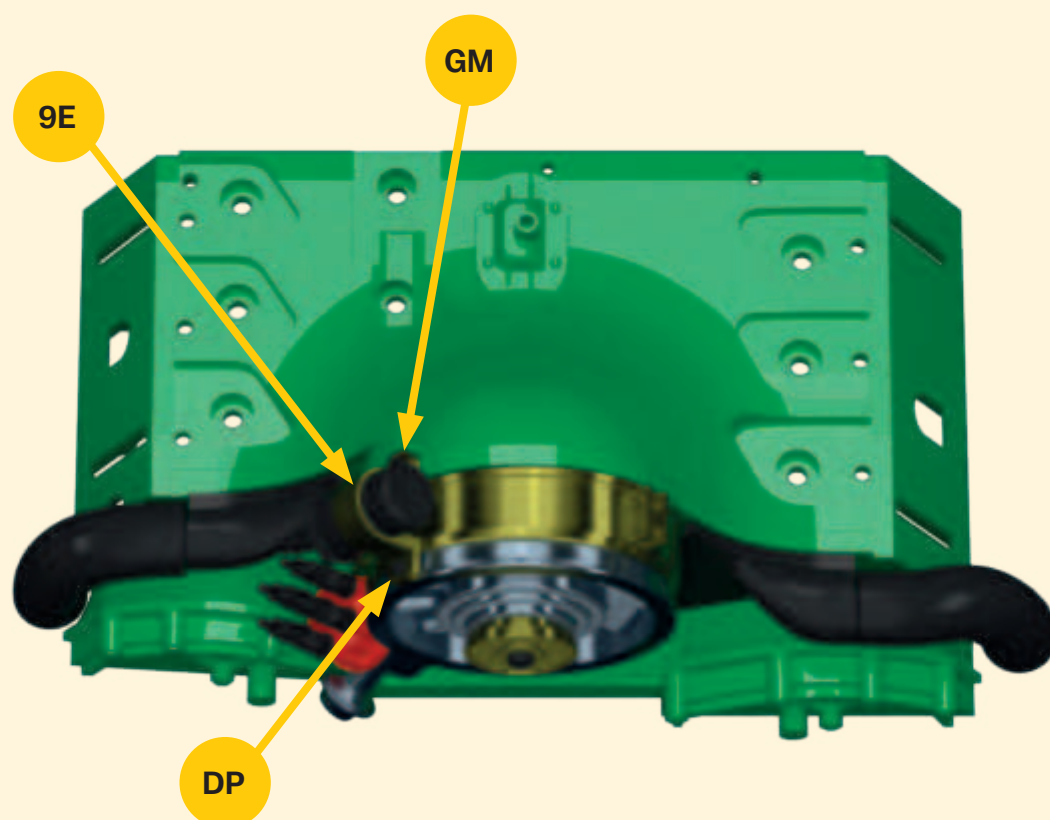
5



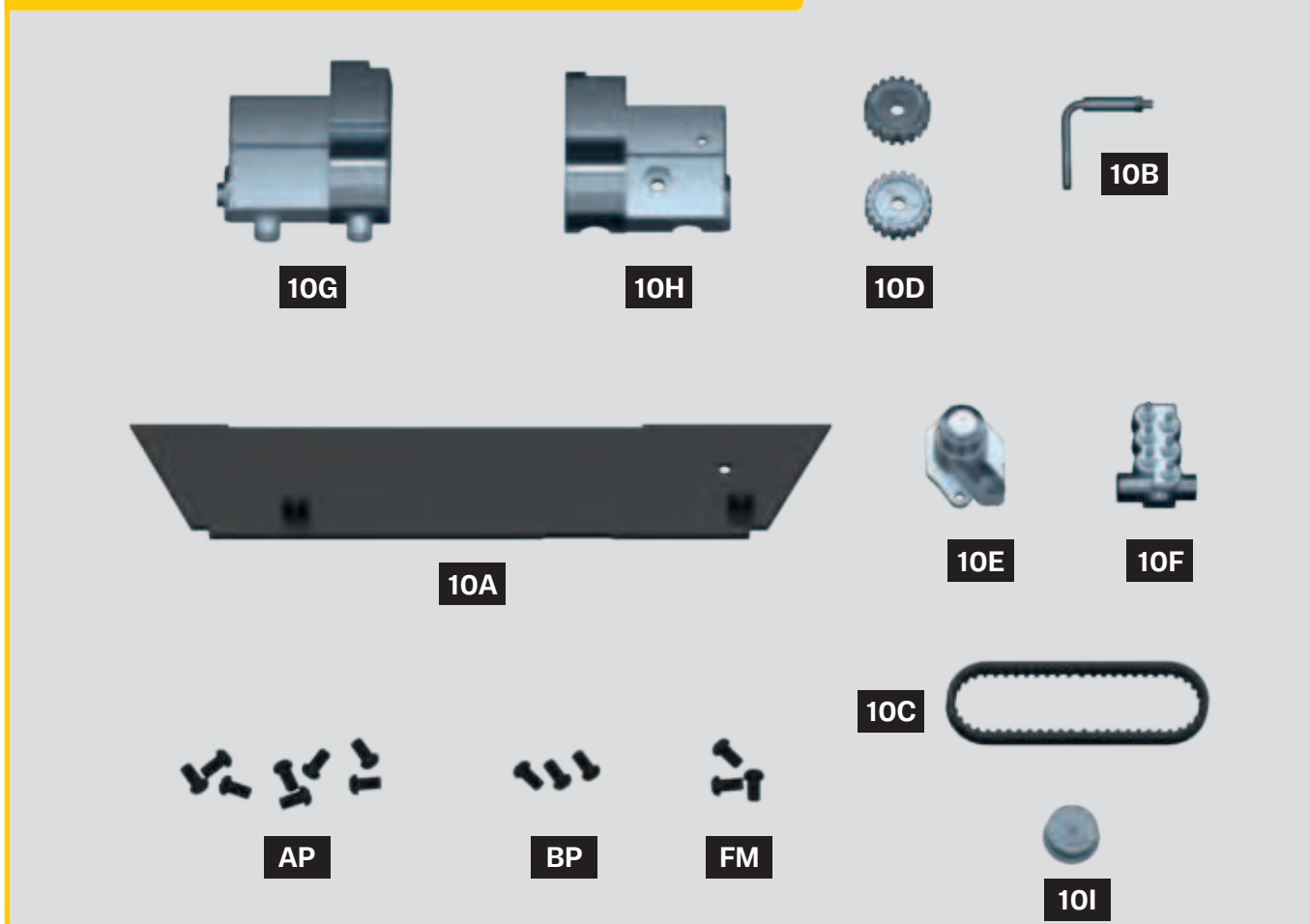
6



7



PARTS LIST 10: PUMP ASSEMBLY

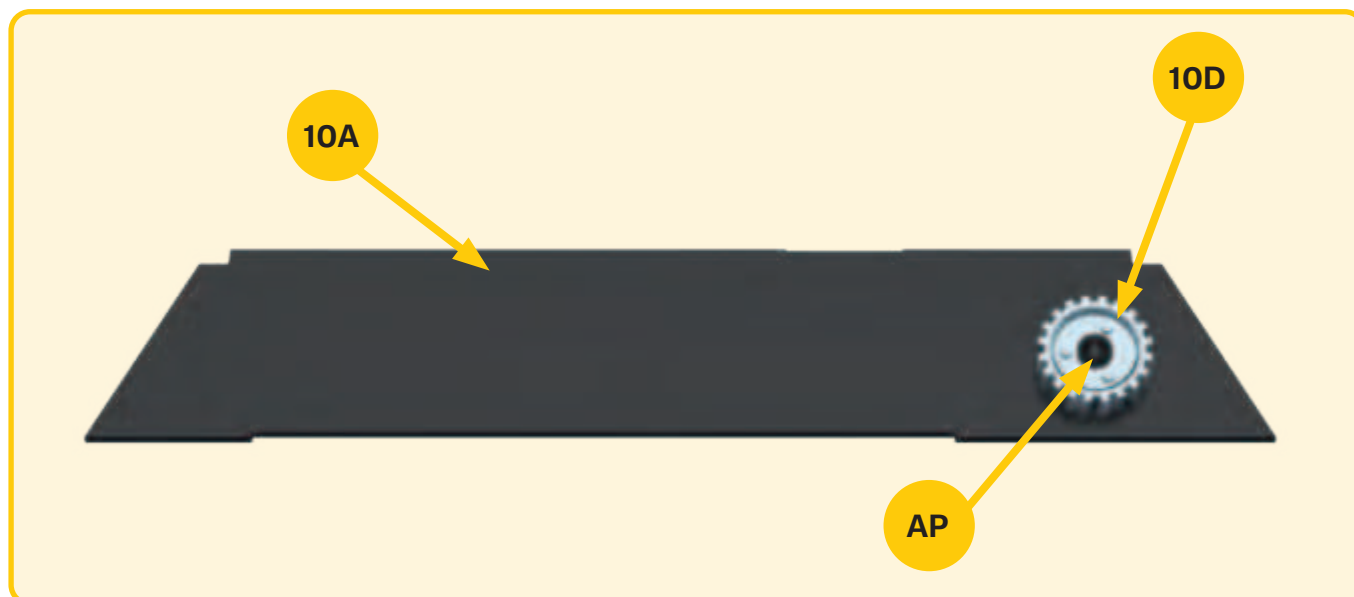


10A Engine rear plate
10B Pump tube
10C Belt 1
10D Belt gear (2 pcs)
10E Pump connector

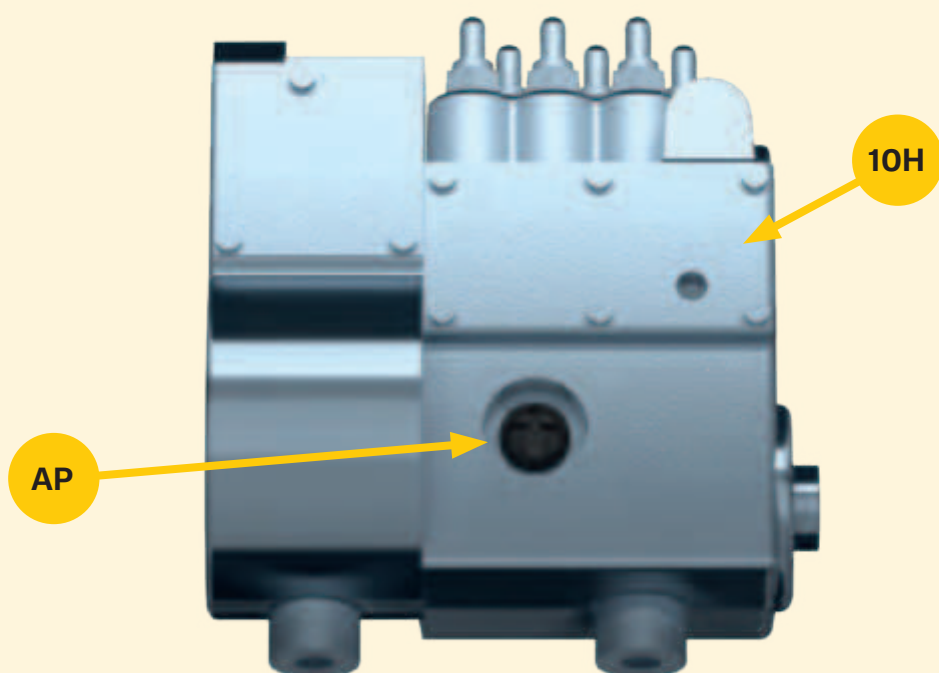
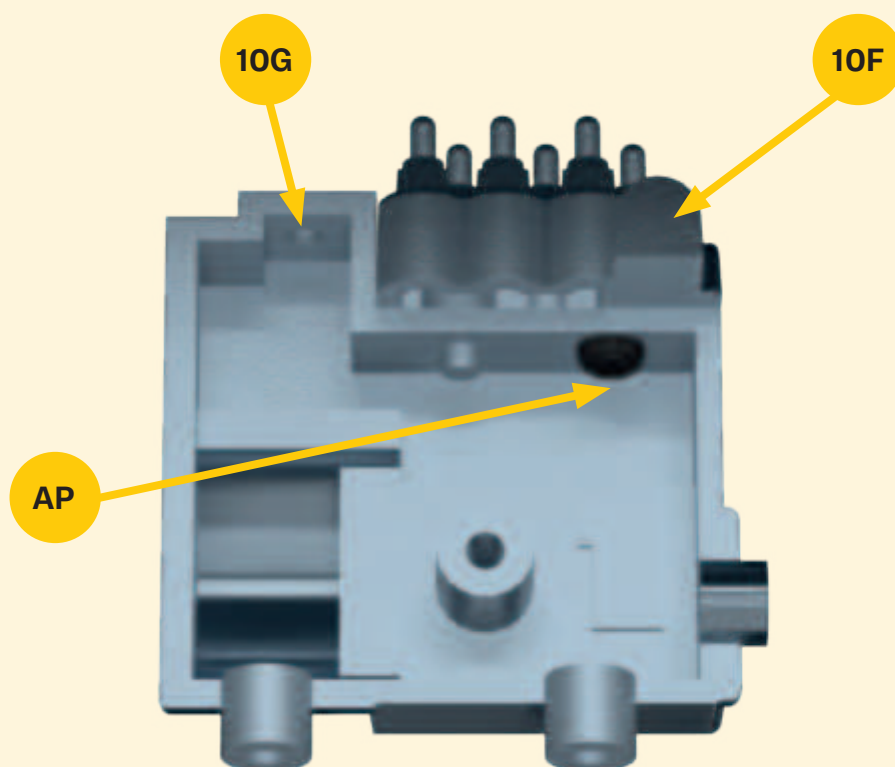
10F Hose connector
10G Pump assembly 1
10H Pump assembly 2
10I Pump assembly 3

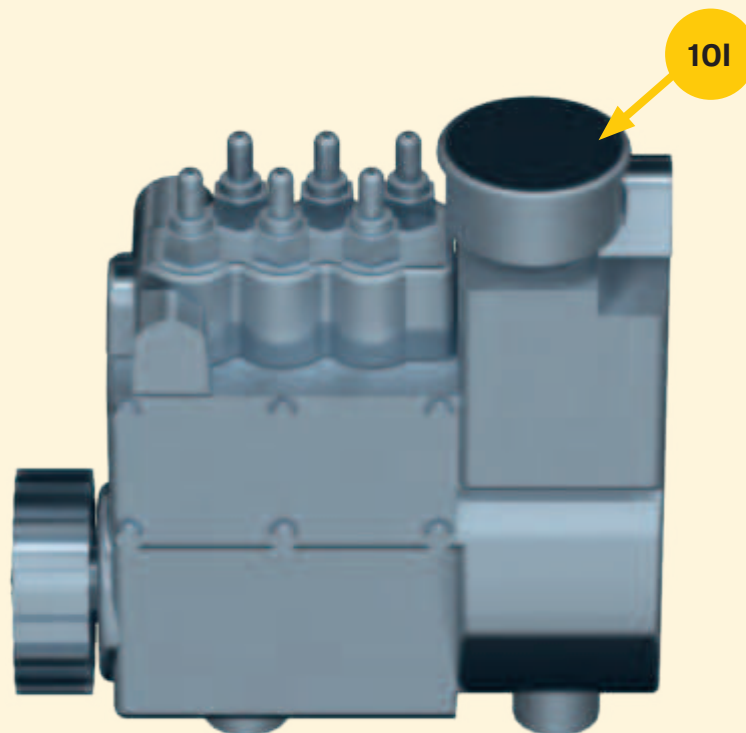
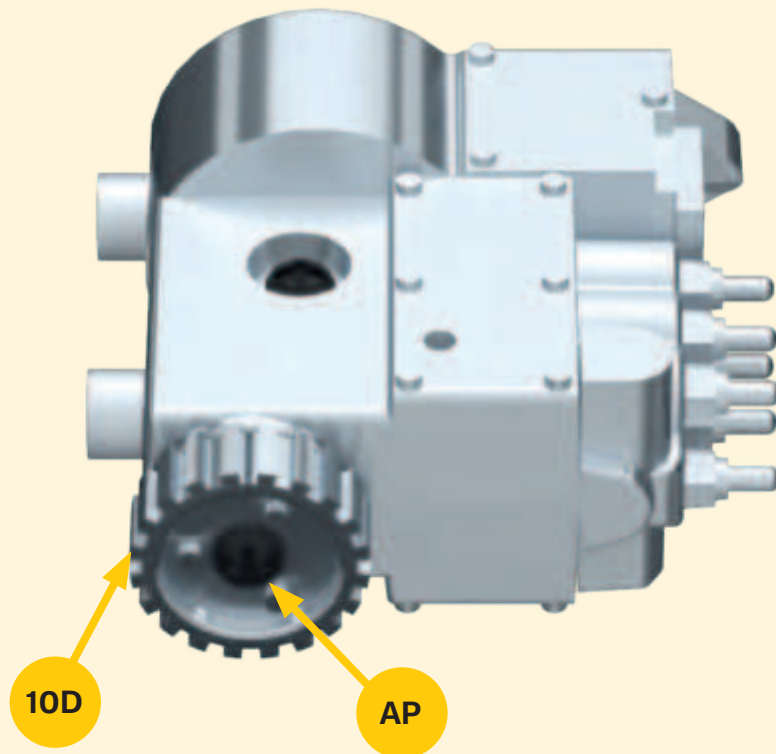
AP Screws 1.7x4mm (8 pcs)
BP Screws 1.2x3mm (3 pcs)
FM Screws 2.0x3mm (3 pcs)

1

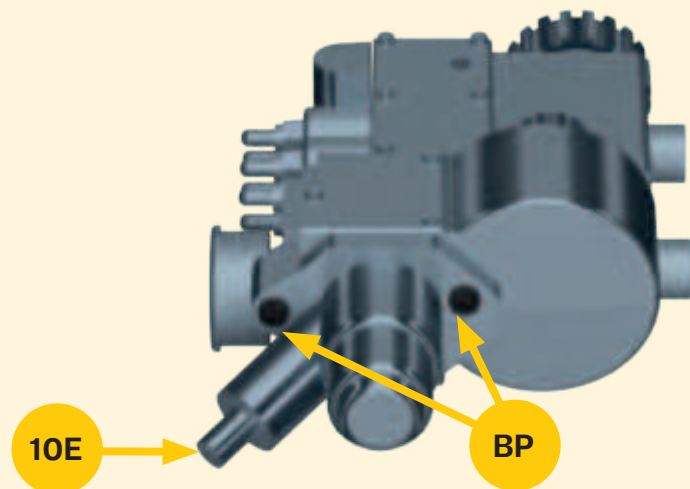


2

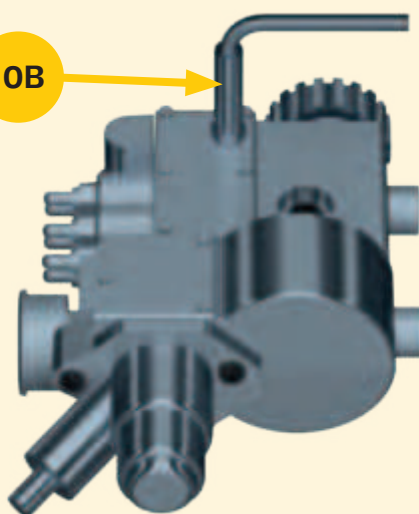




4

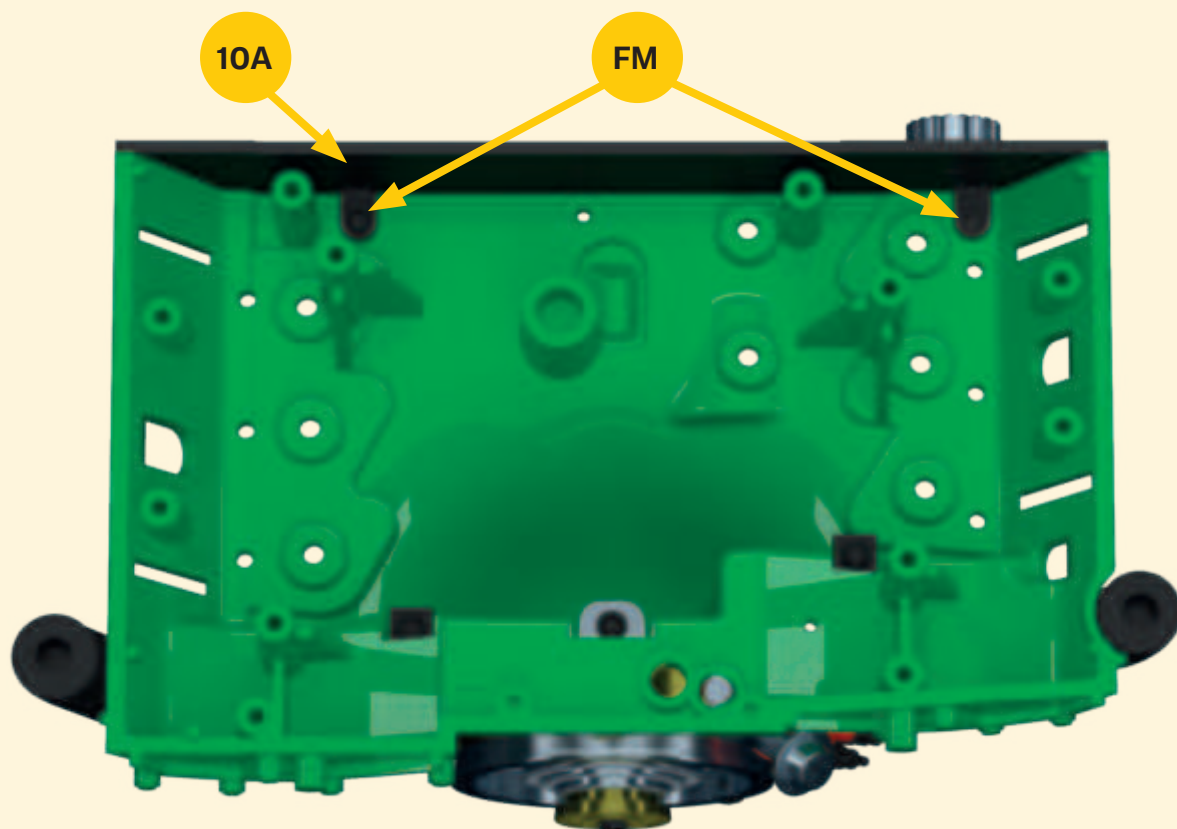


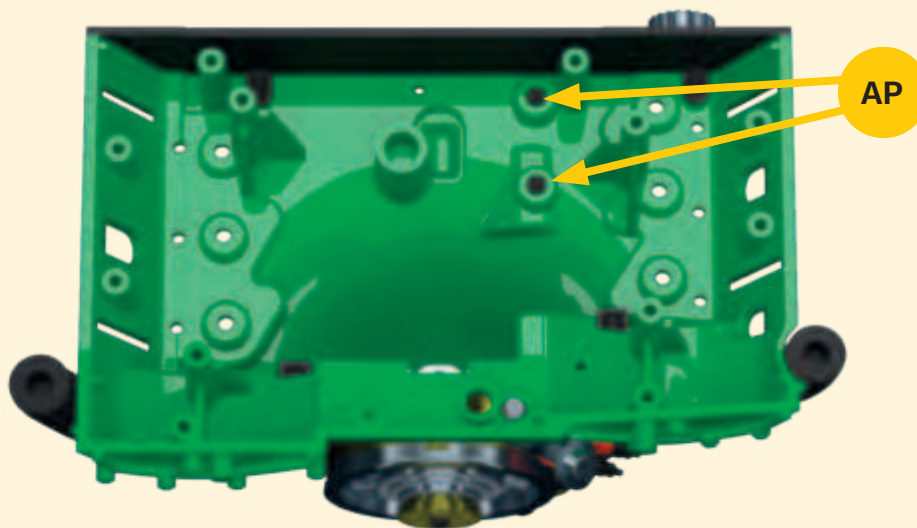
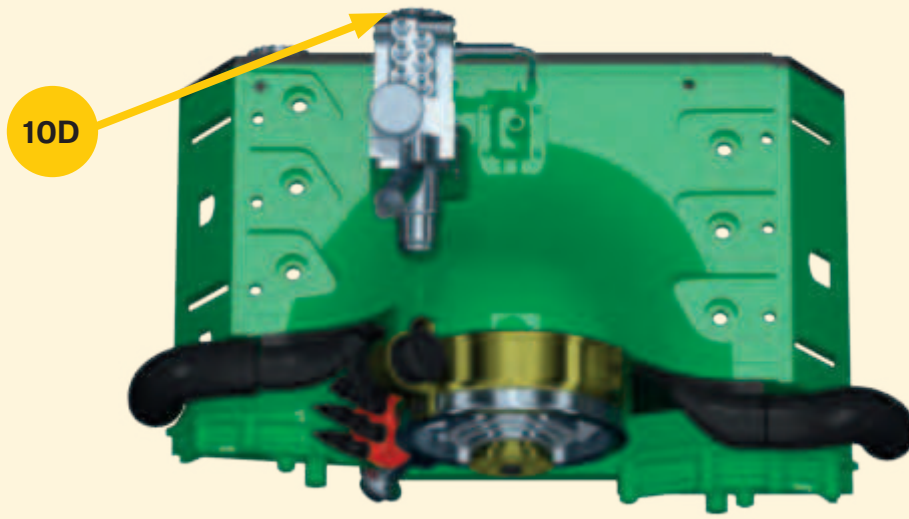
10B



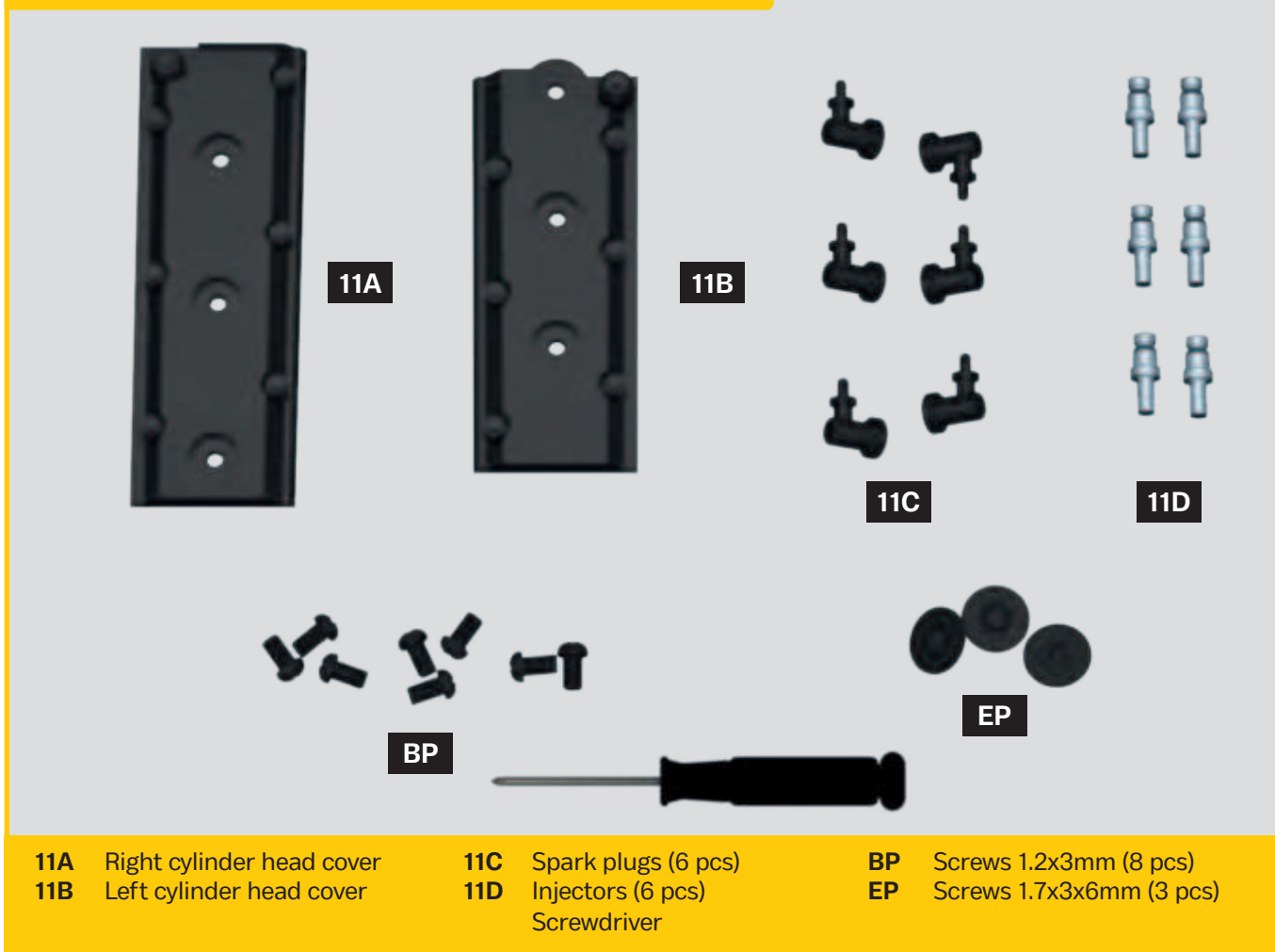
5



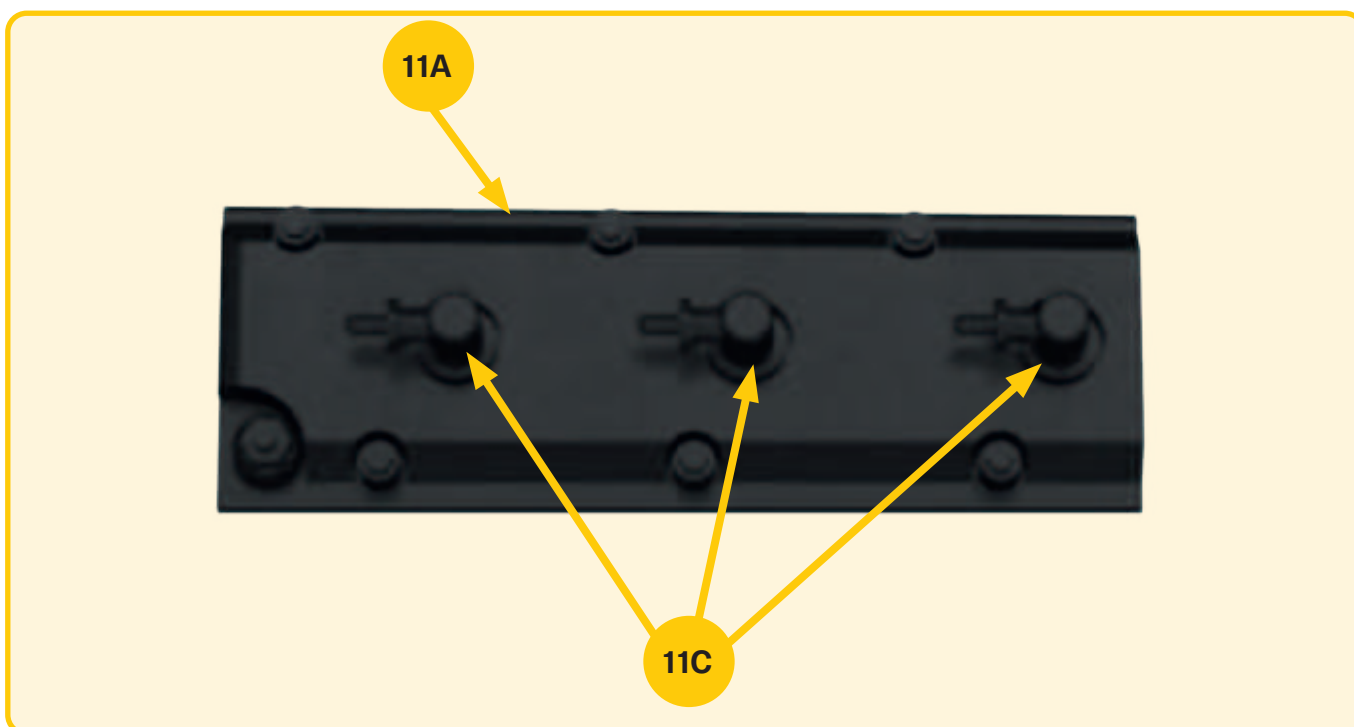


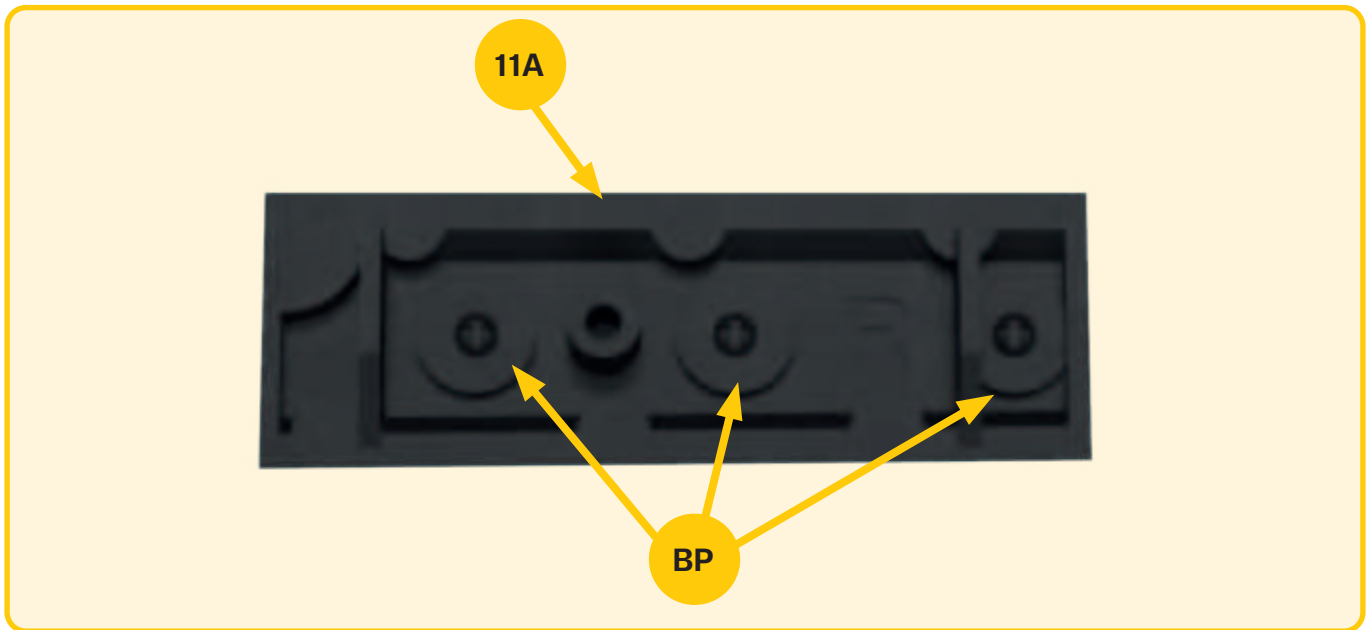


PARTS LIST 11: CYLINDER HEADS

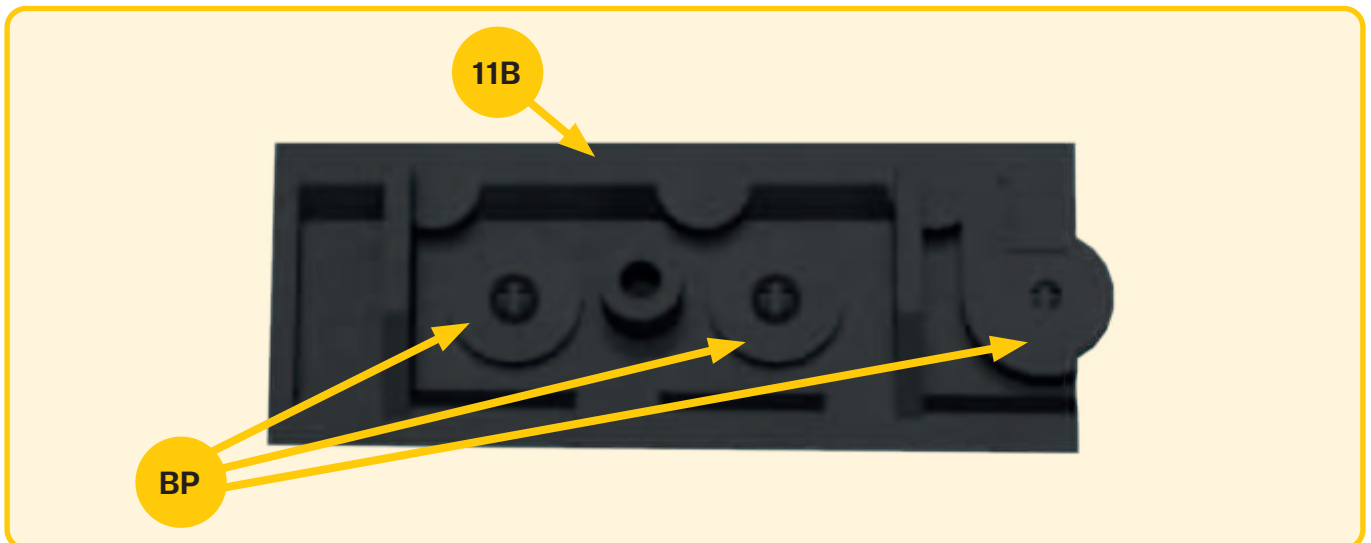
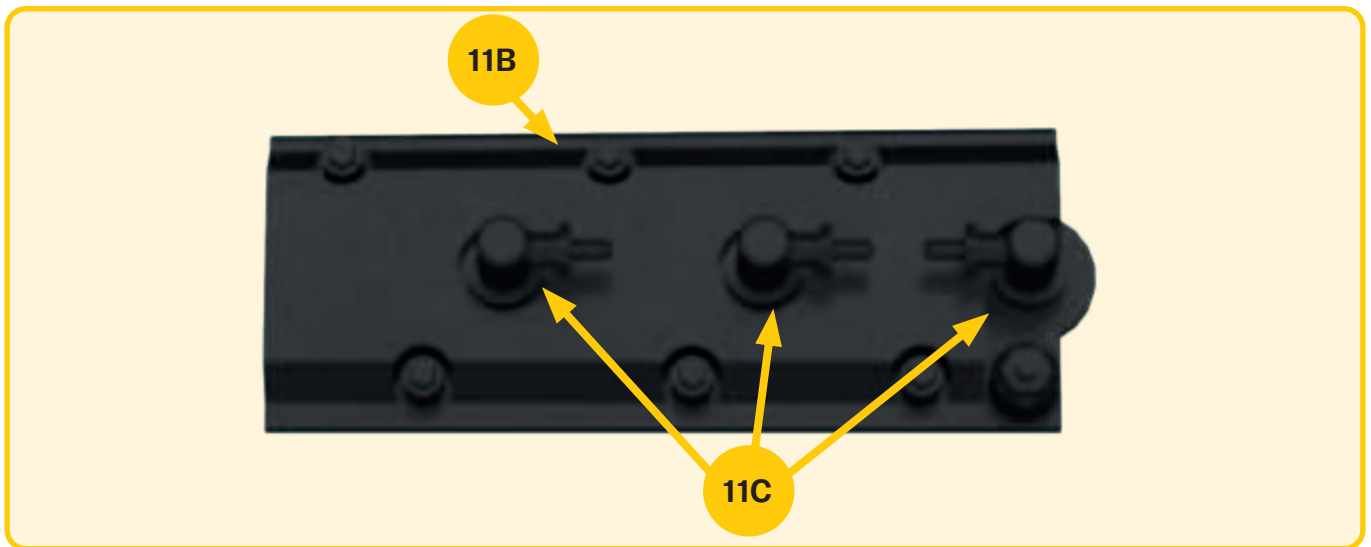


1

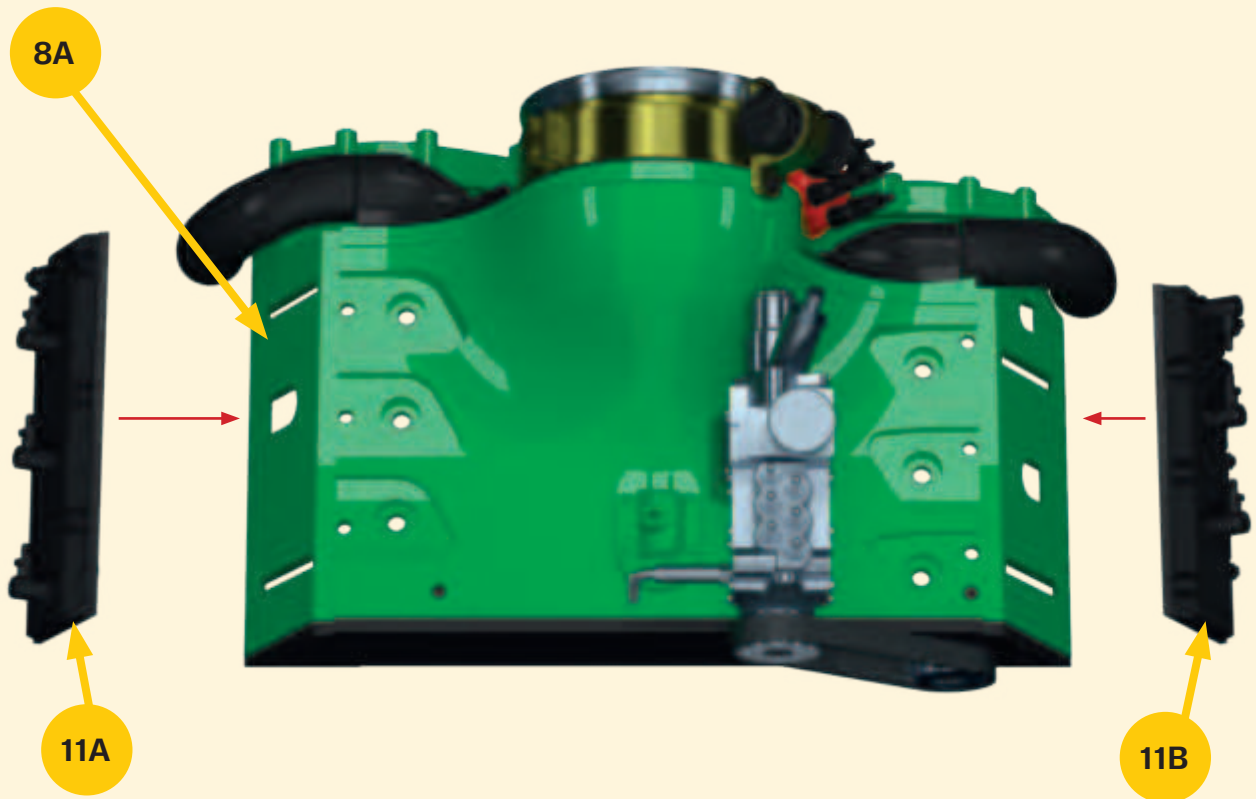




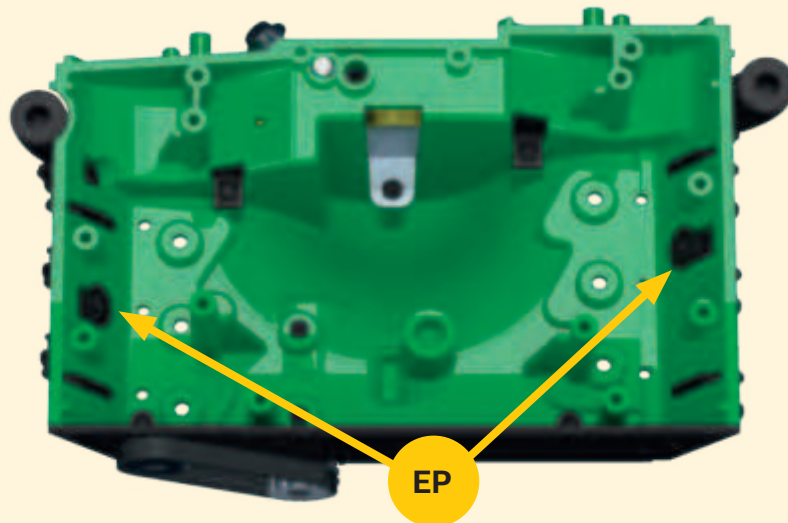
2



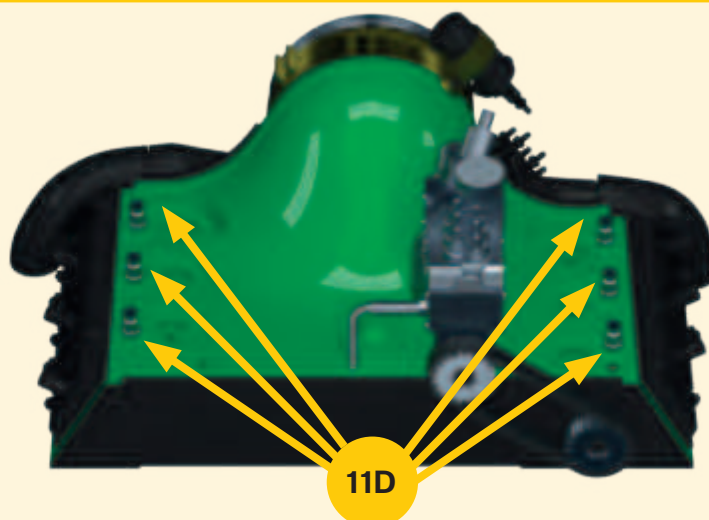
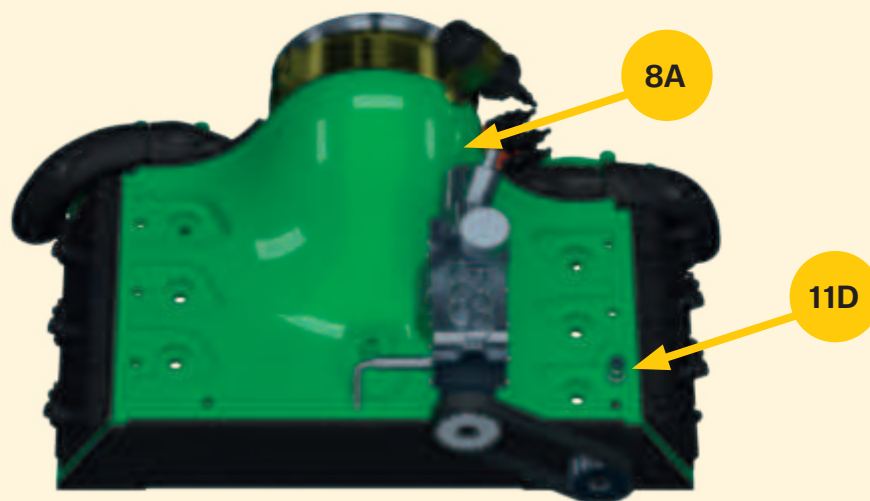
3



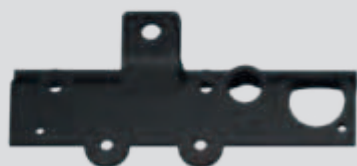
4



5



PARTS LIST 12: ENGINE FRAMES (1)



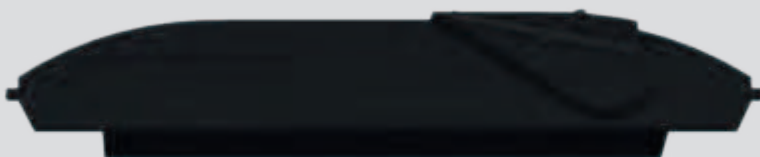
12A



12C



BM



12B

- 12A Engine frame base 1
- 12B Engine frame base 2
- 12C Engine frame base 3

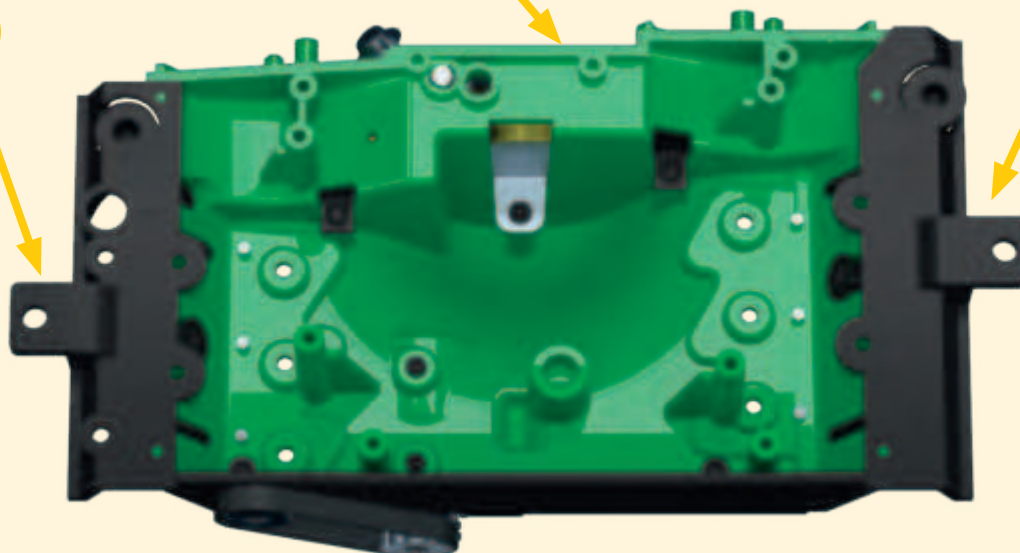
BM Screws 2.0 × 4mm (8 pcs)

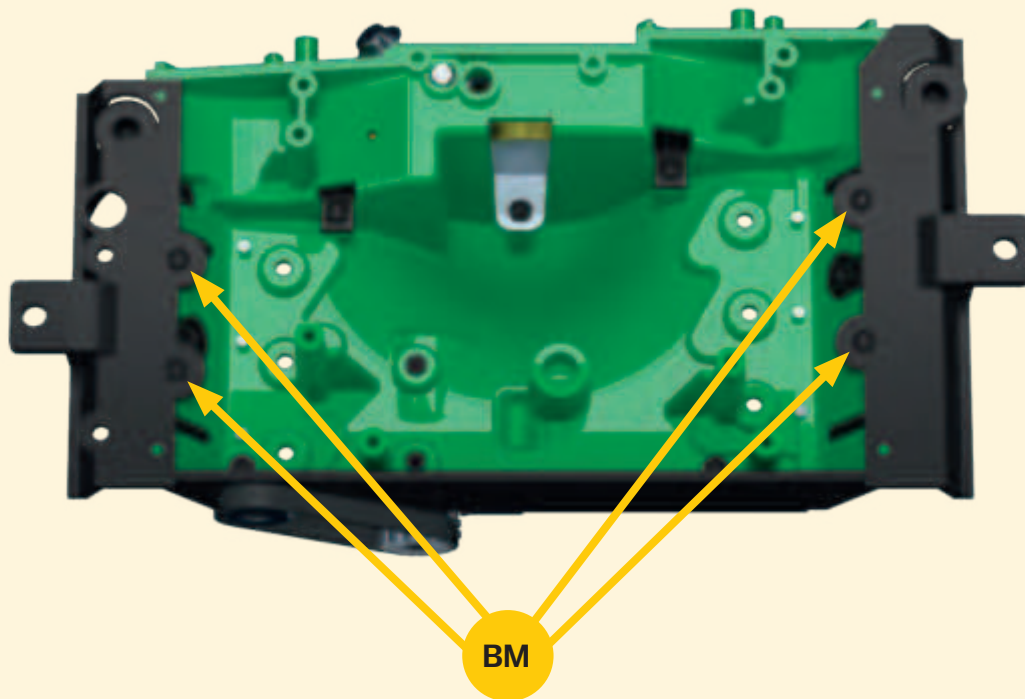
1

12A

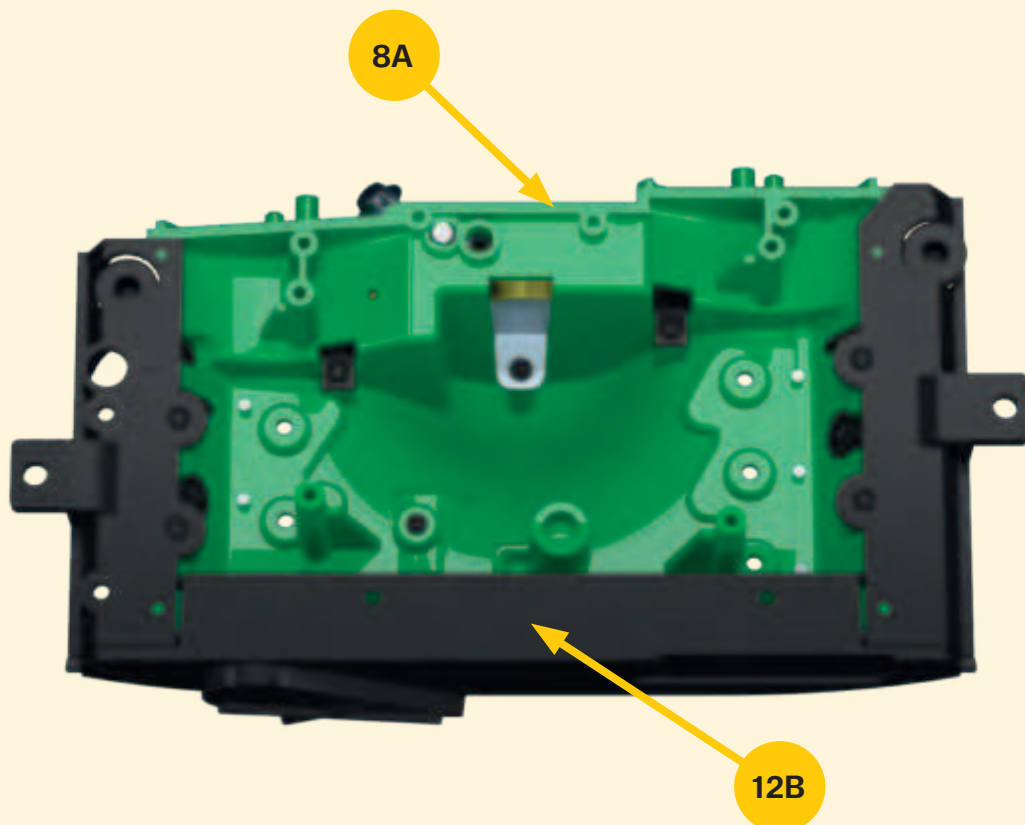
8A

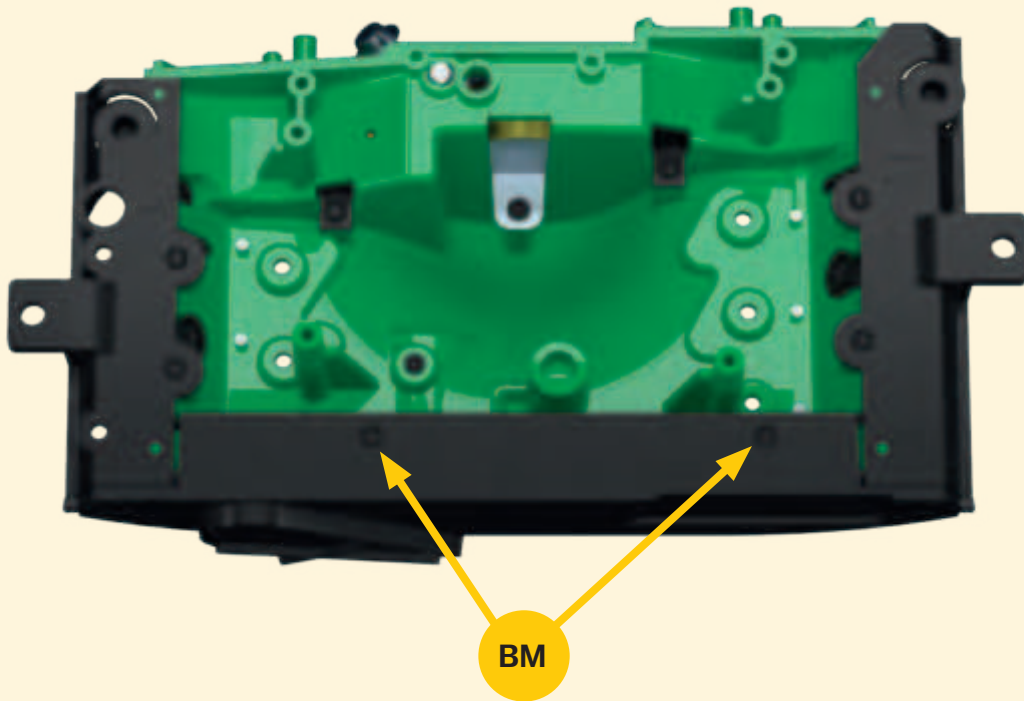
12C



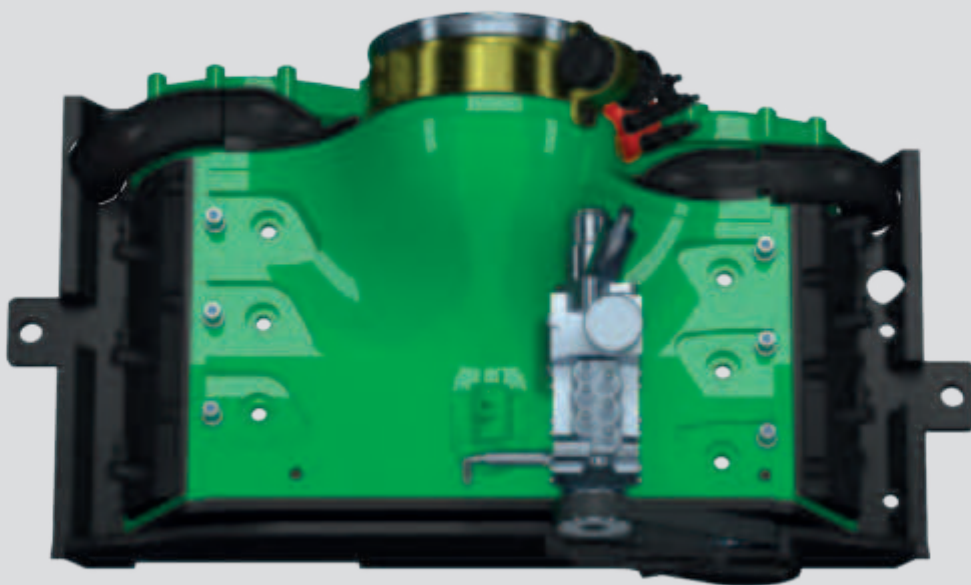


2





FINAL RESULT



PARTS LIST 13: ENGINE FRAMES (2)



13B



13C



BM



AP



13D



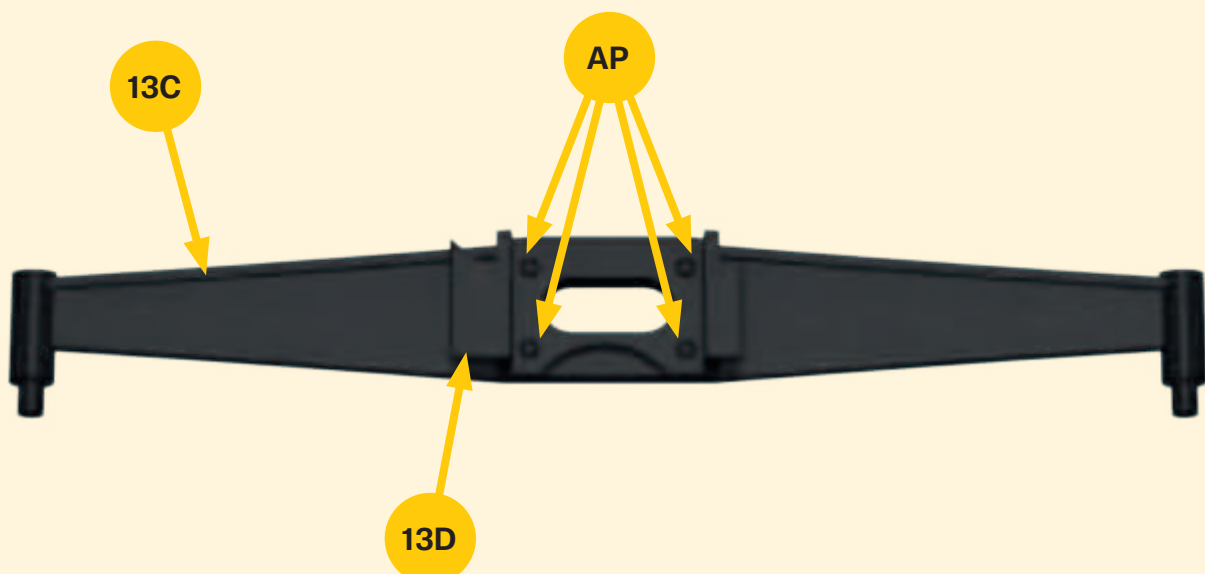
13A

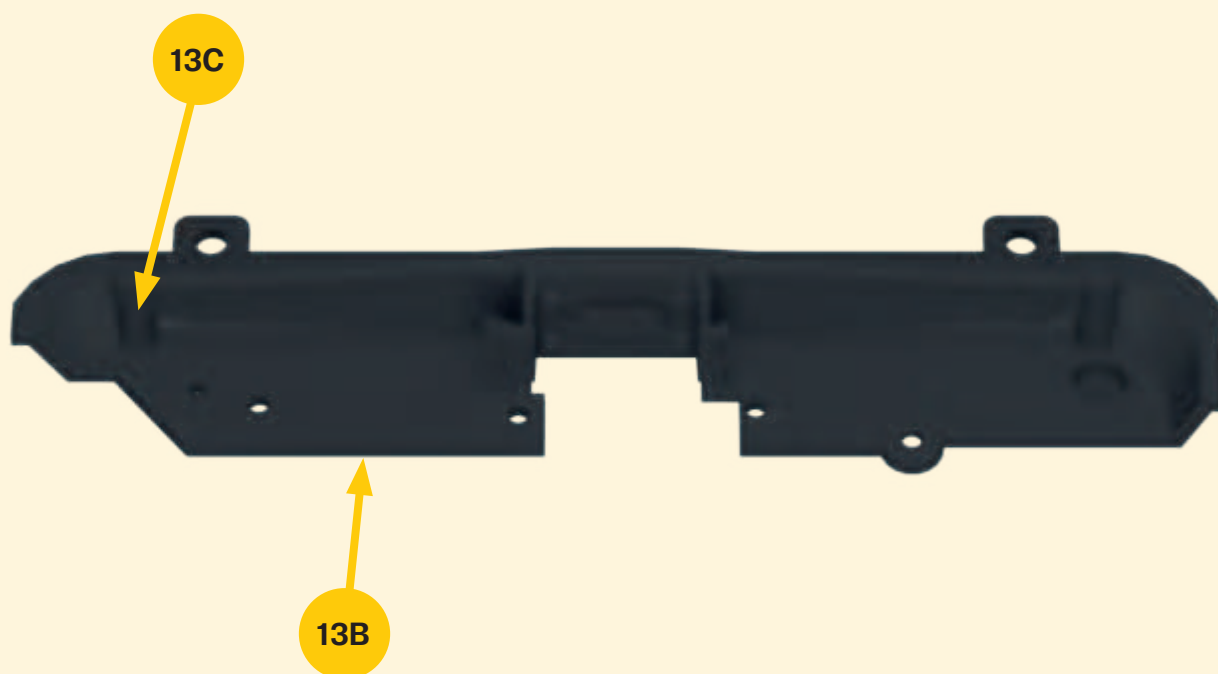
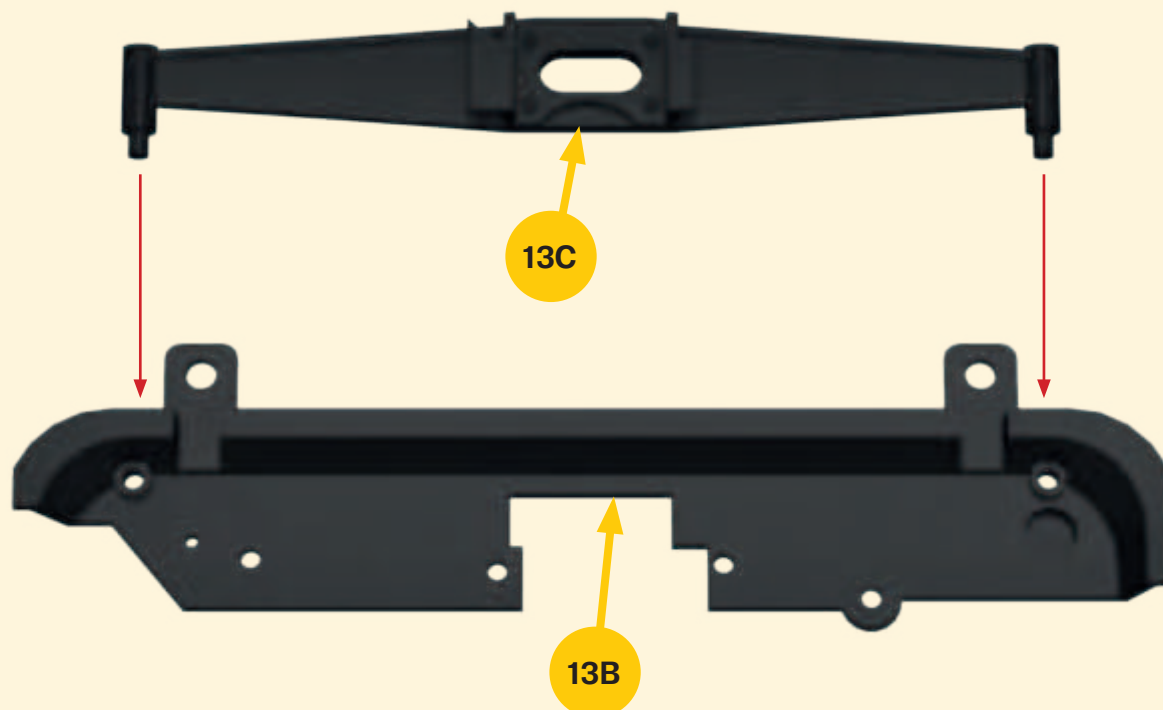
13A Engine frame base 4
13B Engine frame base 5

13C Engine frame base 6
13D Engine frame base 7

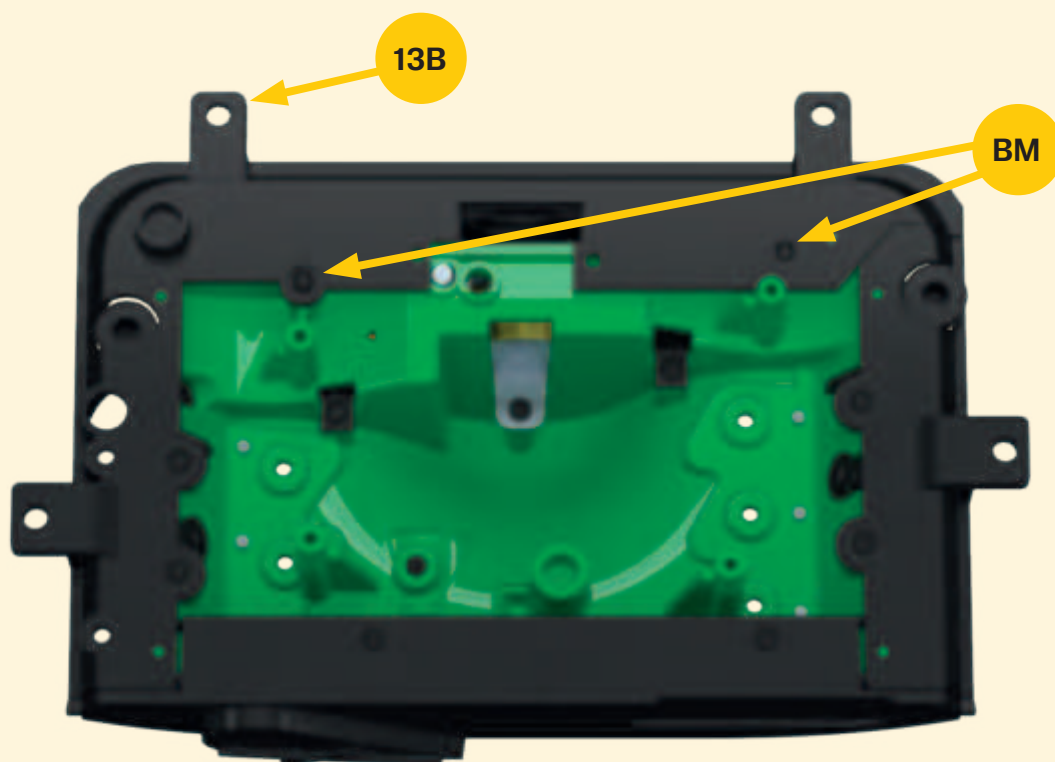
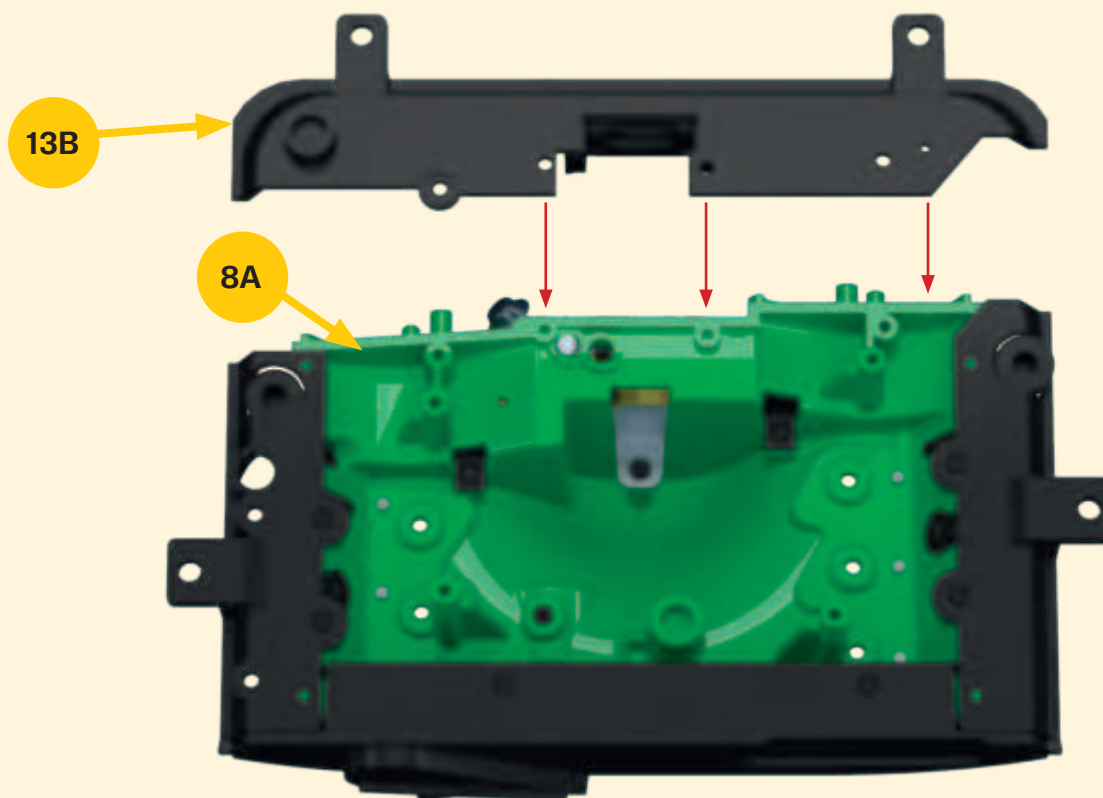
BM Screws 2.0x4mm (3 pcs)
AP Screws 1.7x4mm (6 pcs)

1

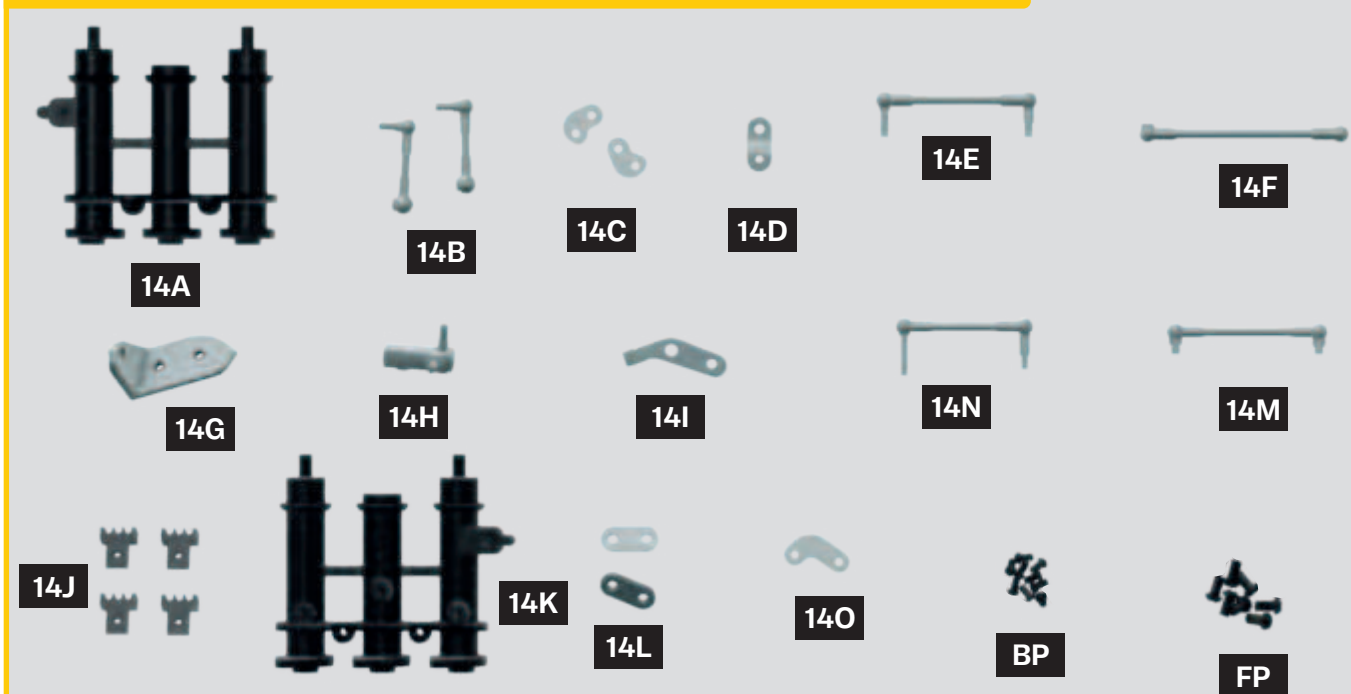




2



PARTS LIST 14: CARBURETTOR ASSEMBLY



14A Carburettor left

14B Left/right carburettor linkage 1 (2 pcs)

14C Left/right carburettor linkage 2 (2 pcs)

14D Left carburettor linkage 3

14E Left carburettor linkage 4

14F Left carburettor linkage 5

14G Left carburettor linkage 6

14H Left carburettor linkage 7

14I Left carburettor linkage 8

14J Tubing bracket (4 pcs)

14K Carburettor right

14L Right carburettor linkage 3 (2 pcs)

14M Right carburettor linkage 4

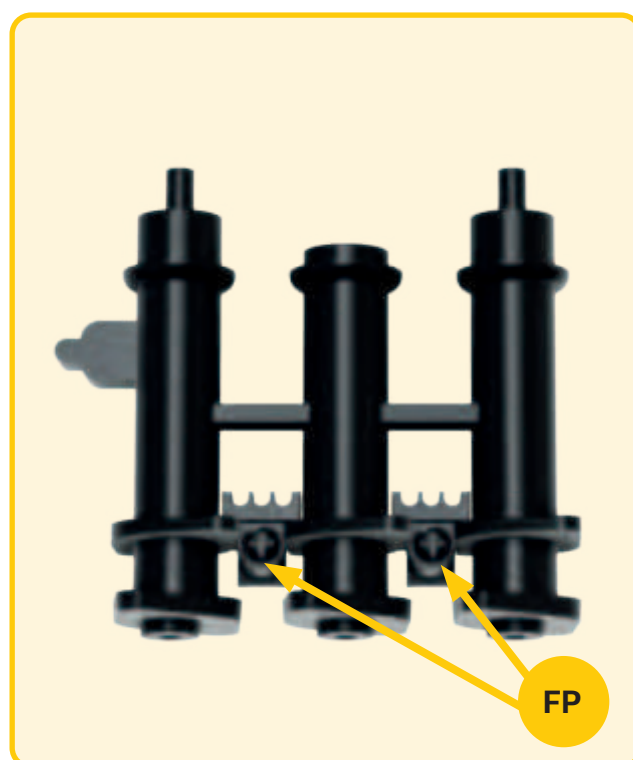
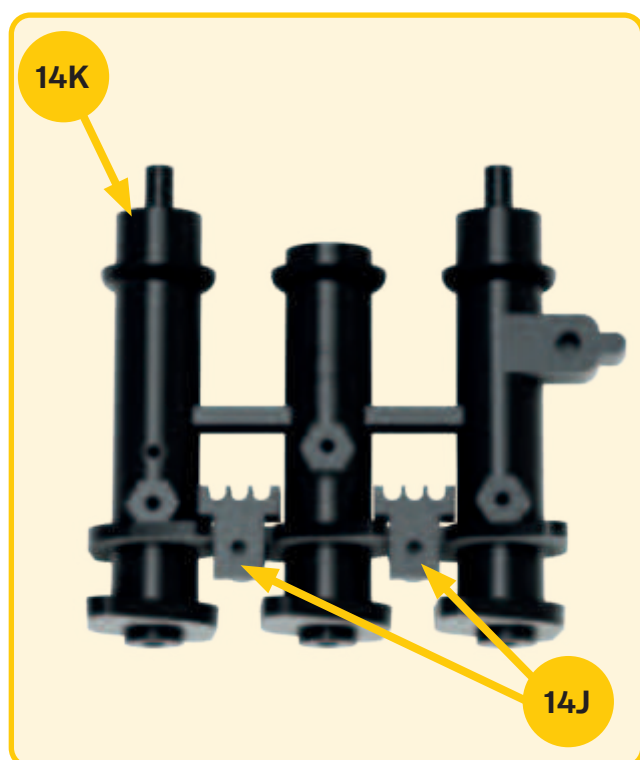
14N Right carburettor linkage 5

14O Right carburettor linkage 6

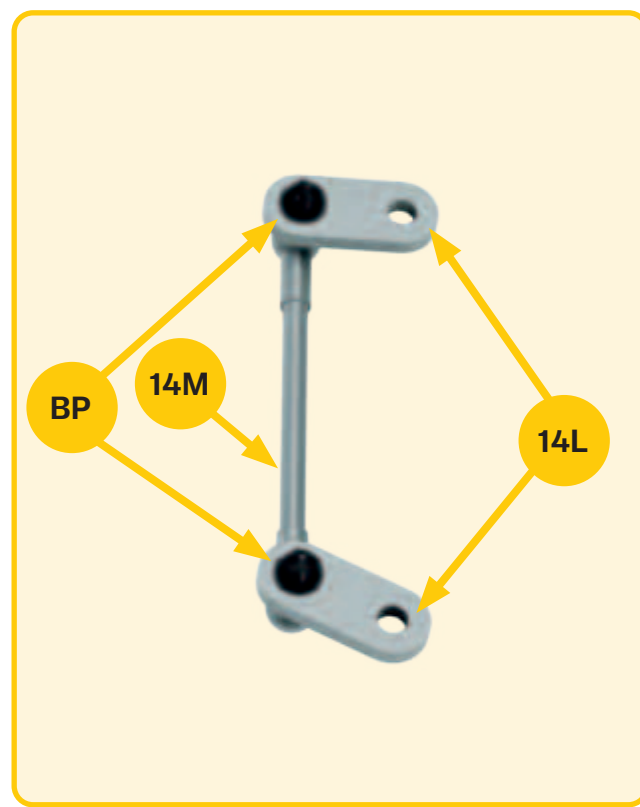
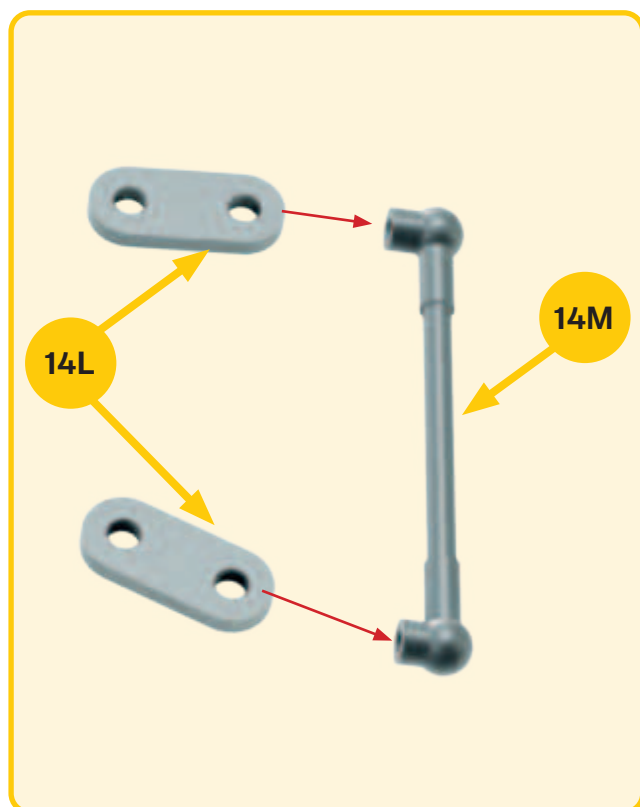
BP Screws 1.2x3mm (9 pcs)

FP Screws 1.5x4mm (7 pcs)

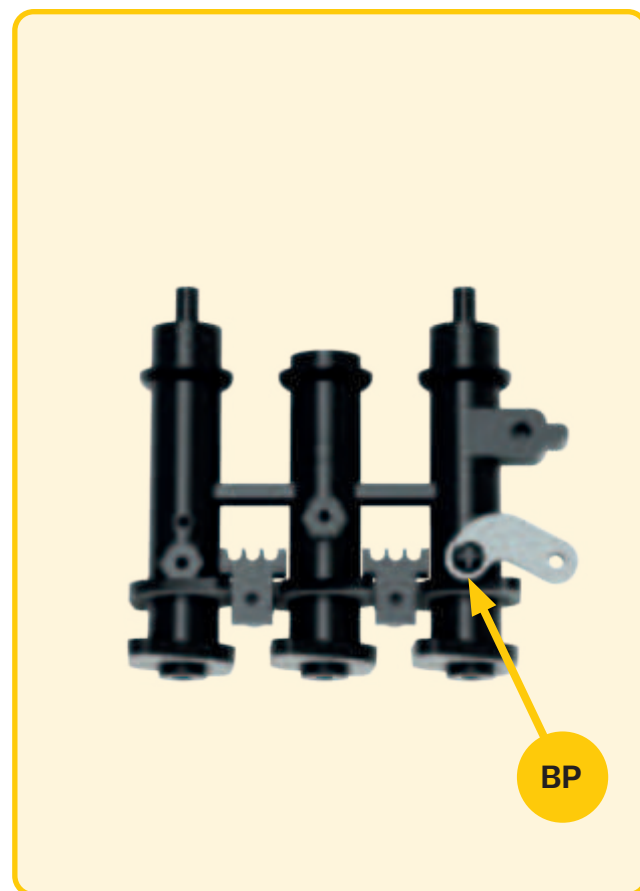
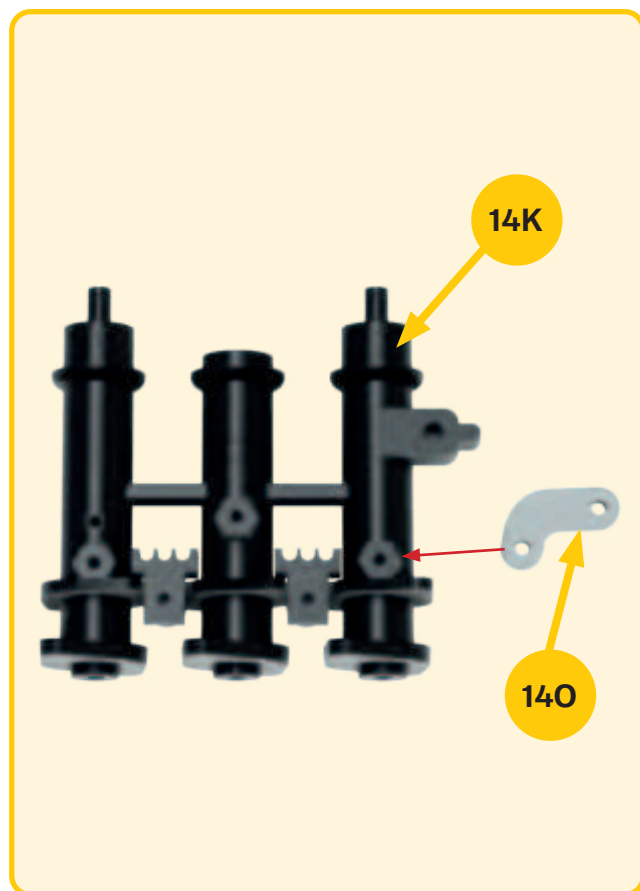
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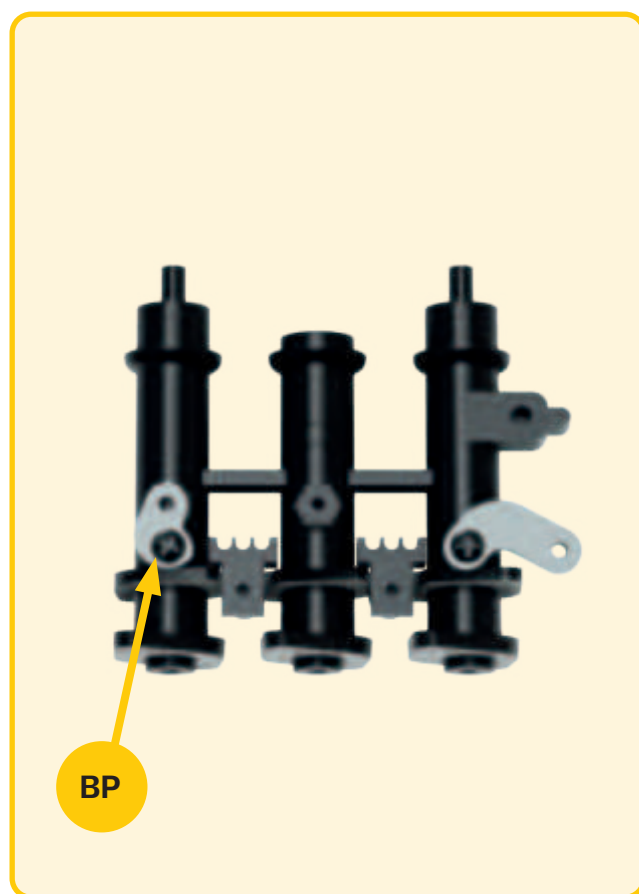
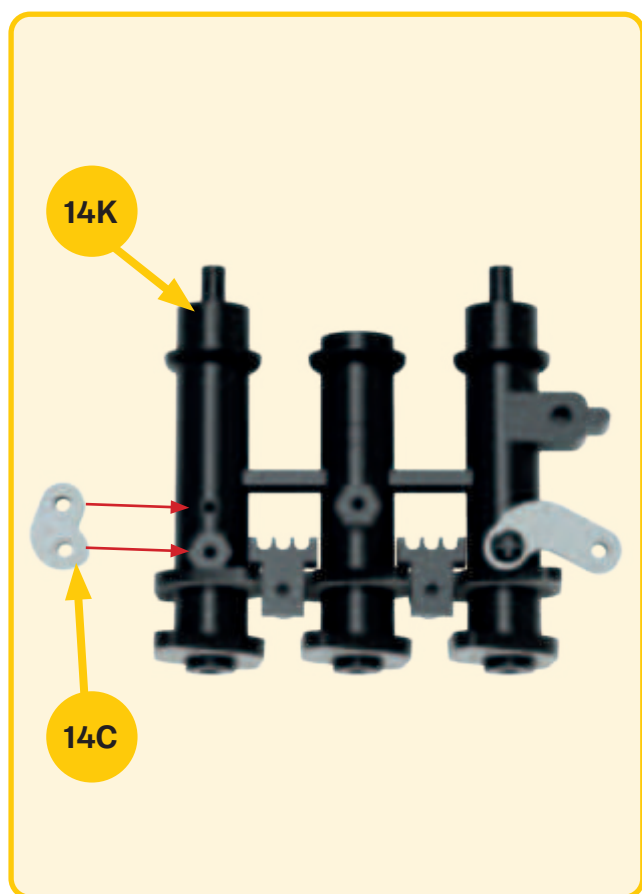


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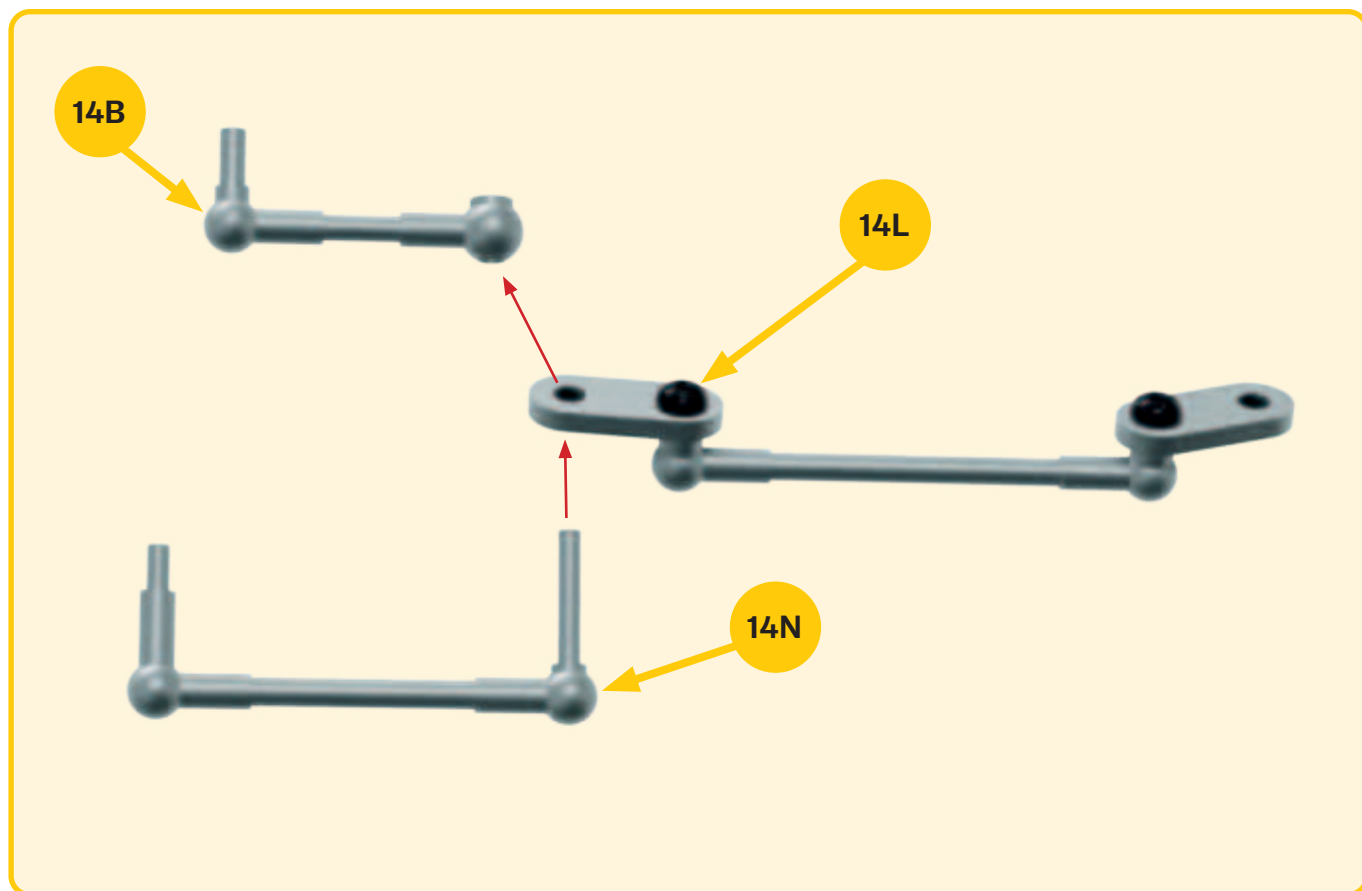


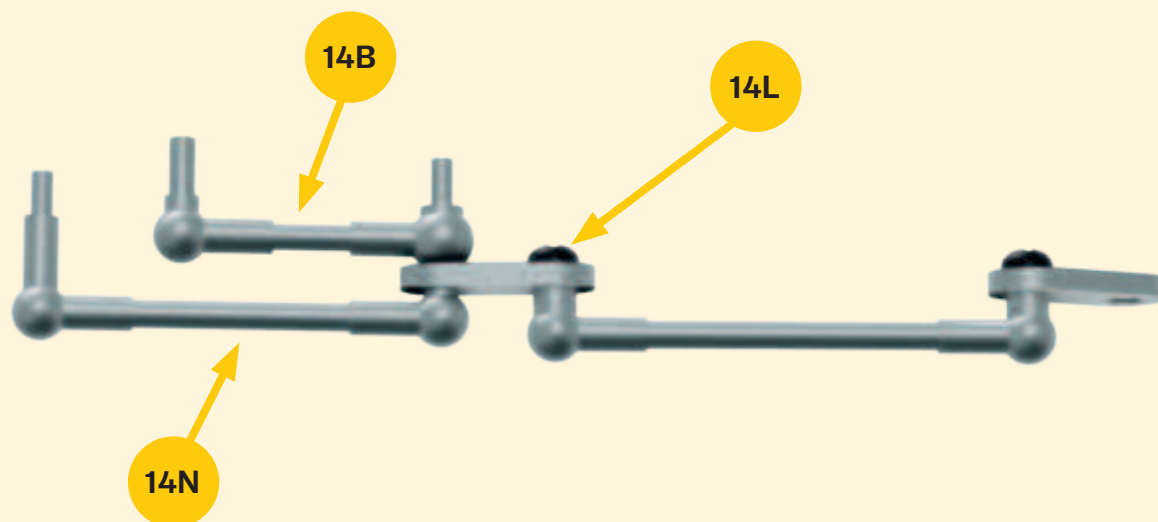
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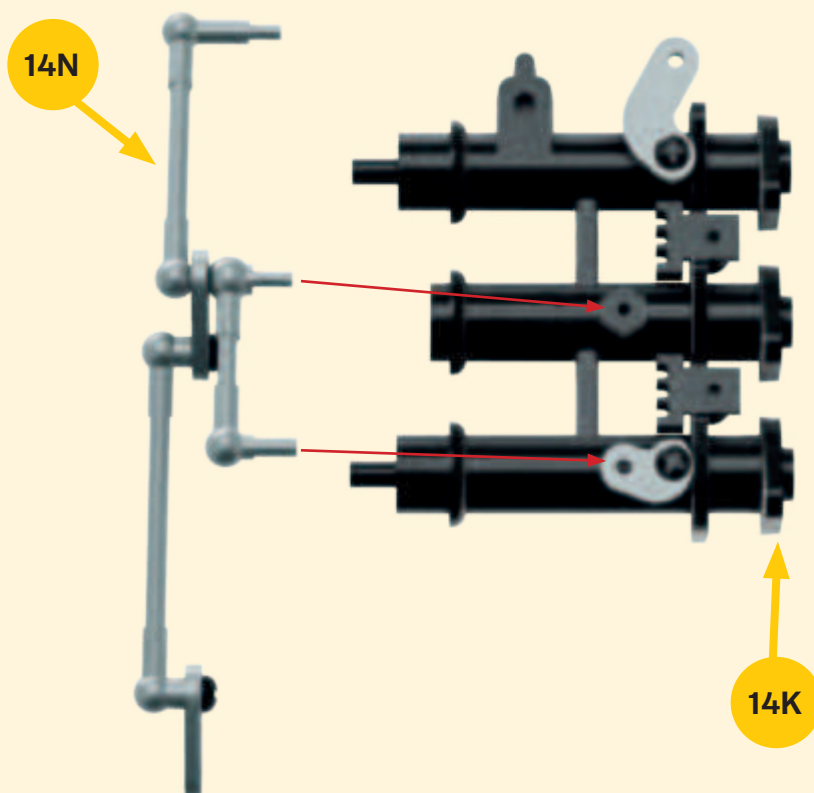


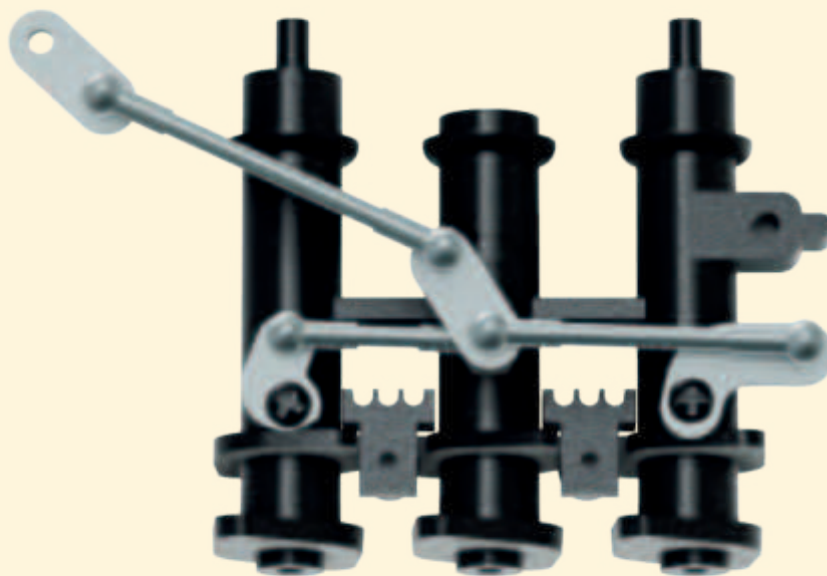
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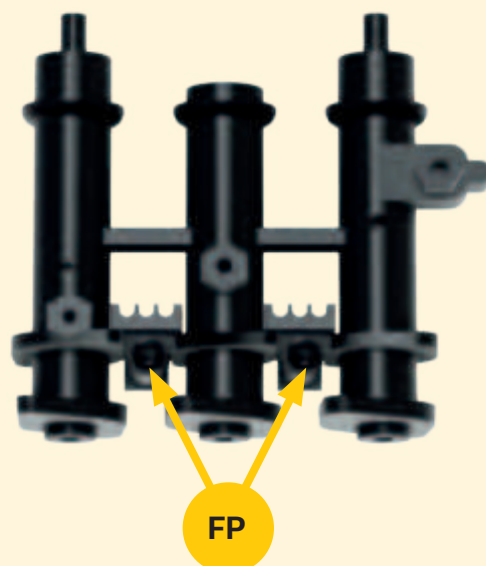
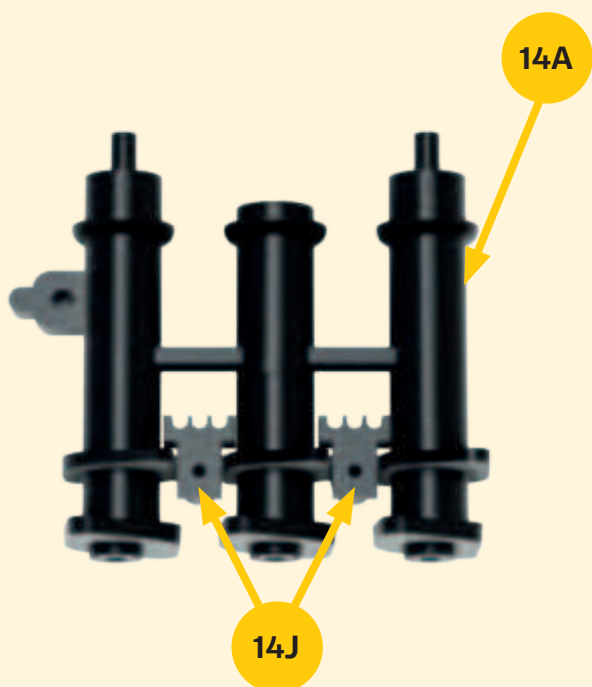


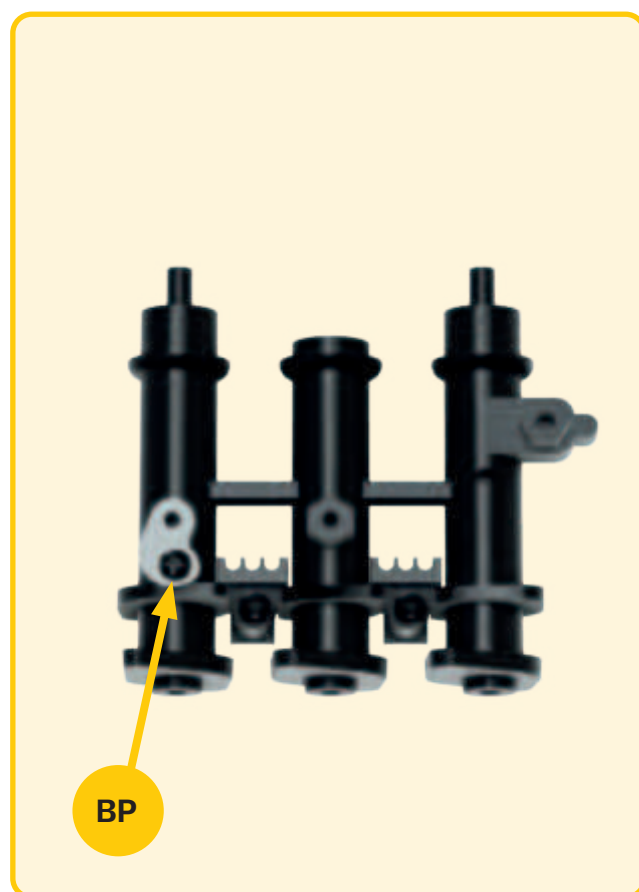
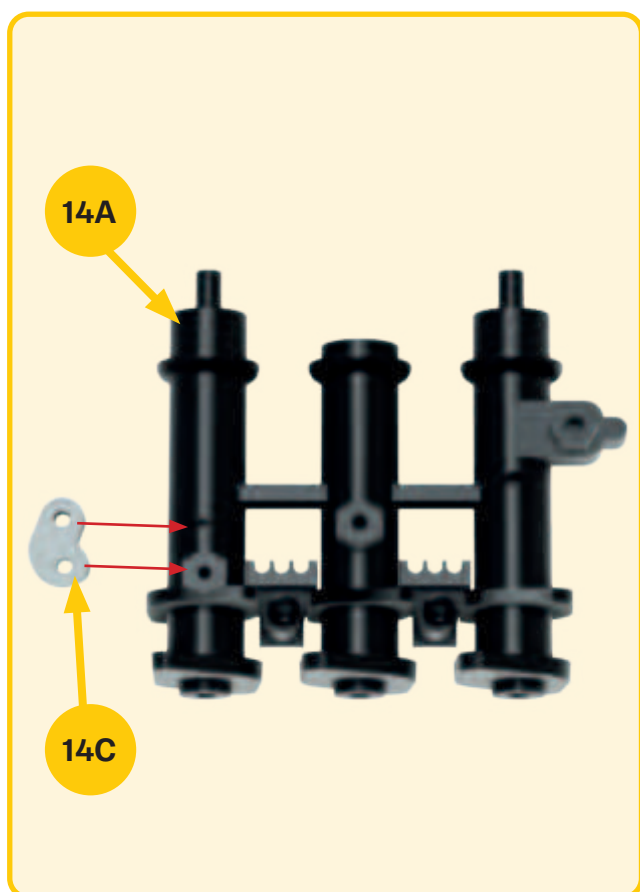
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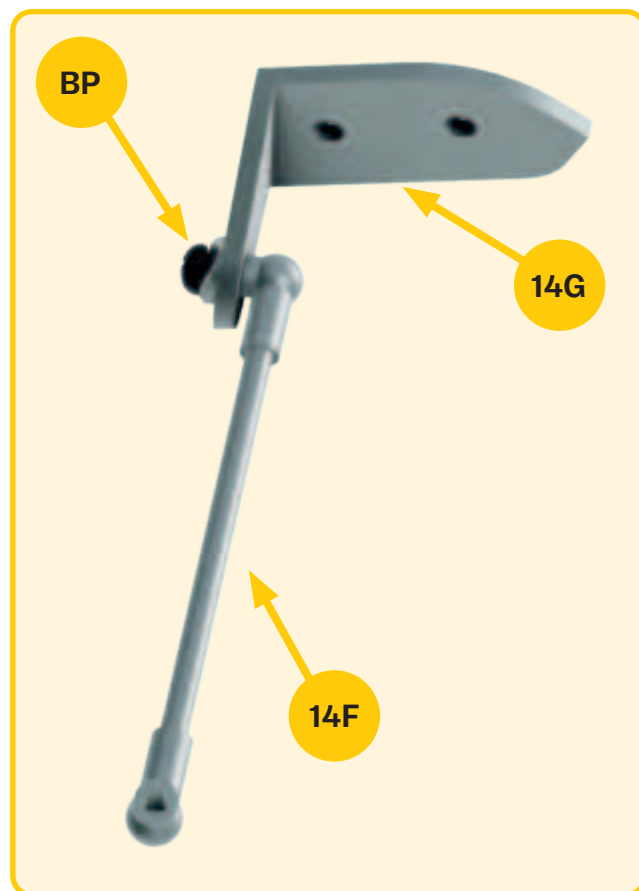
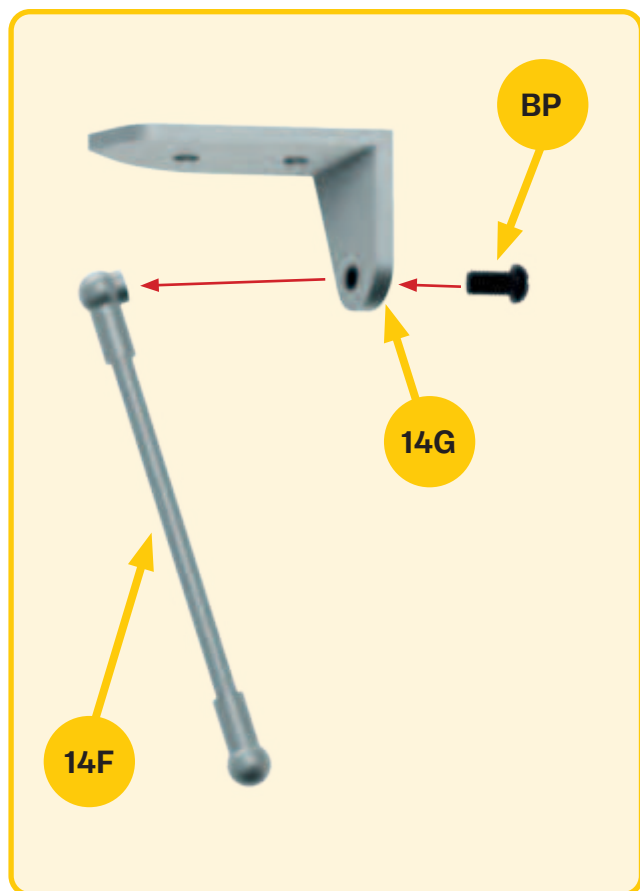


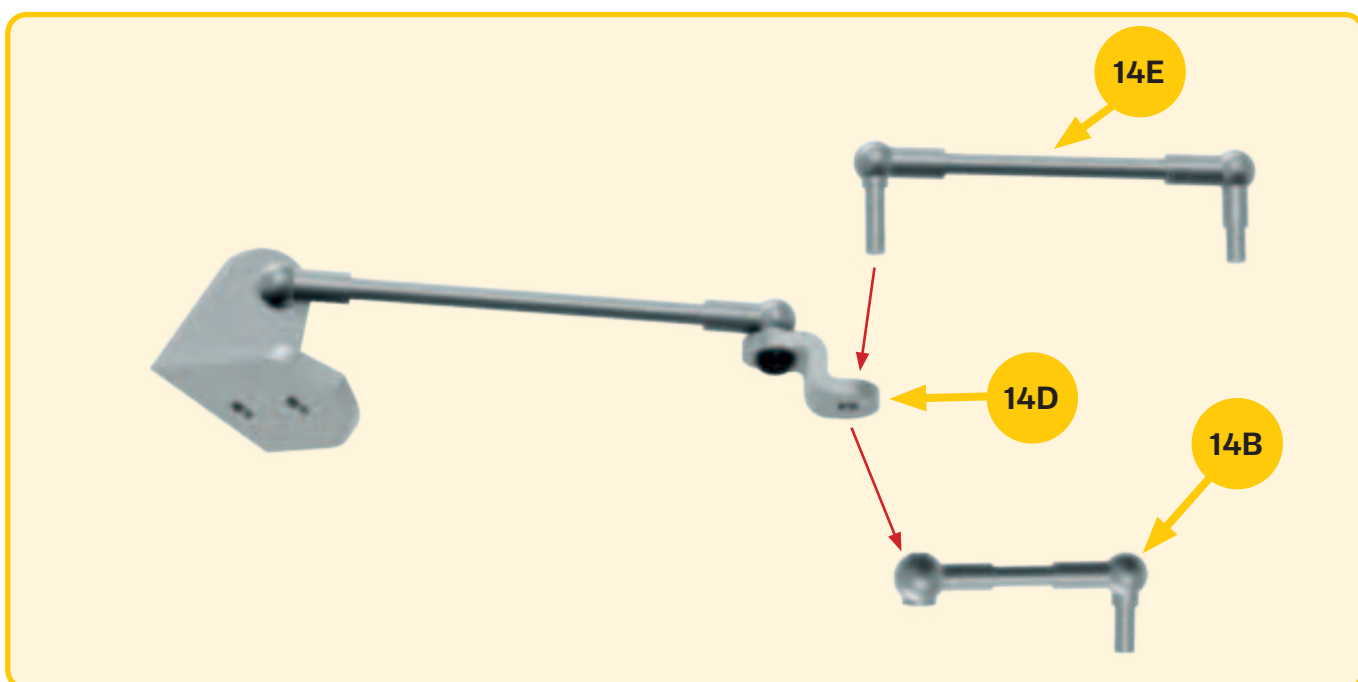
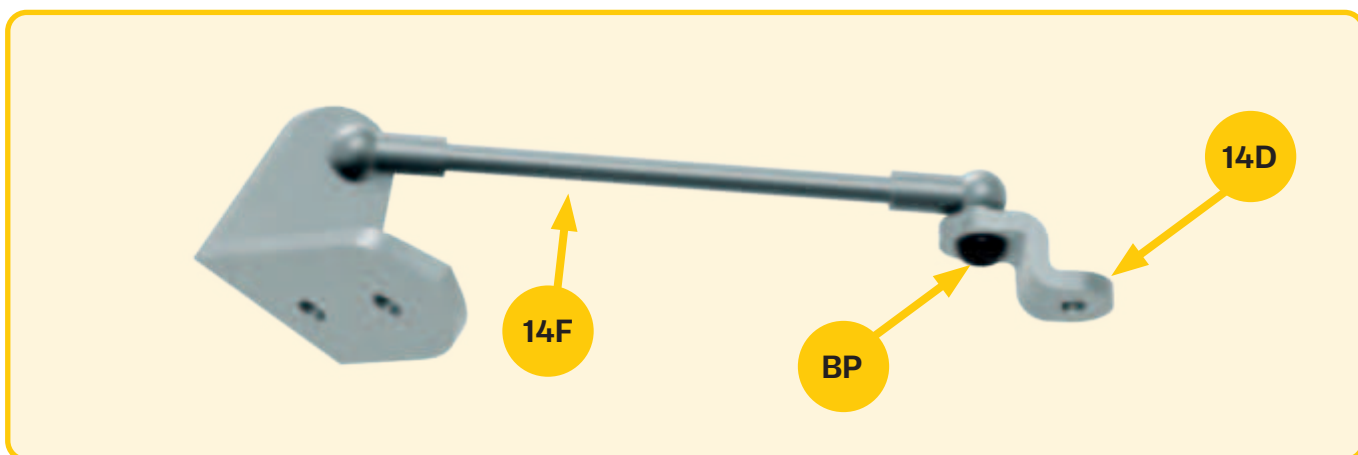
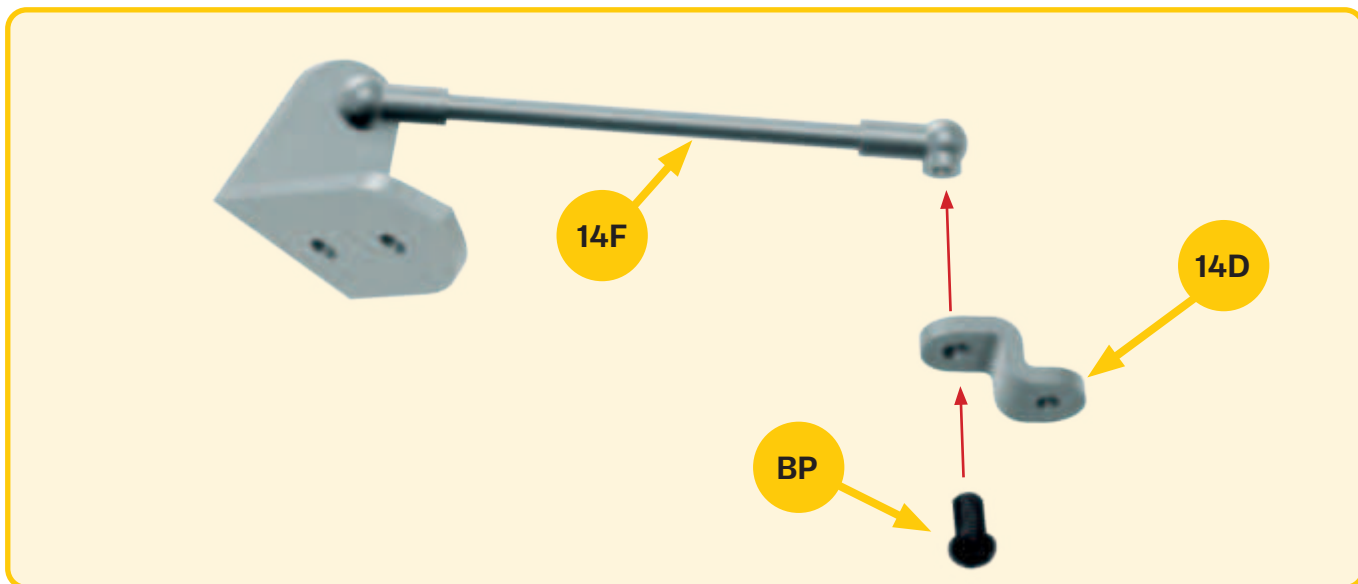
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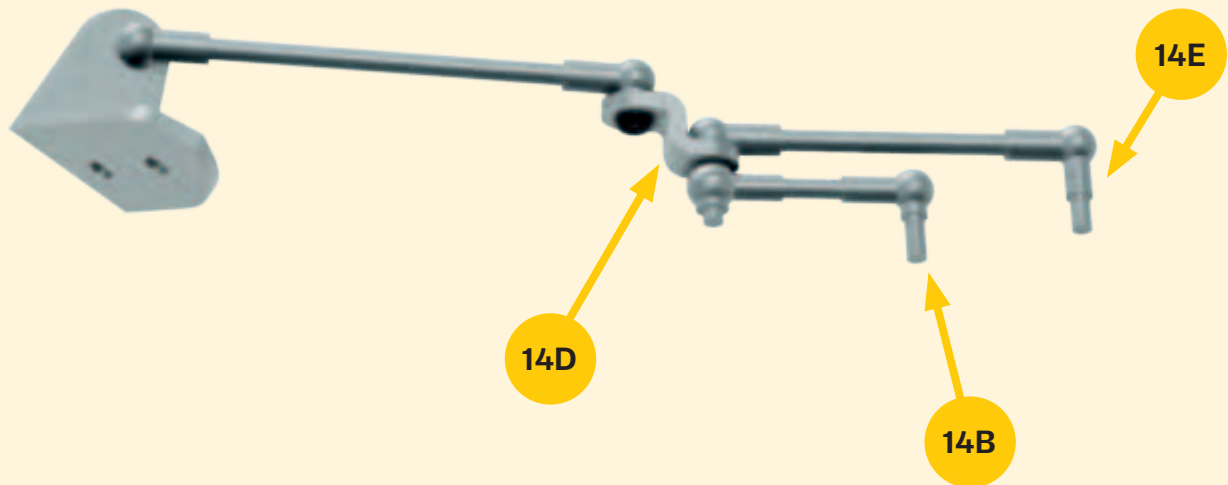




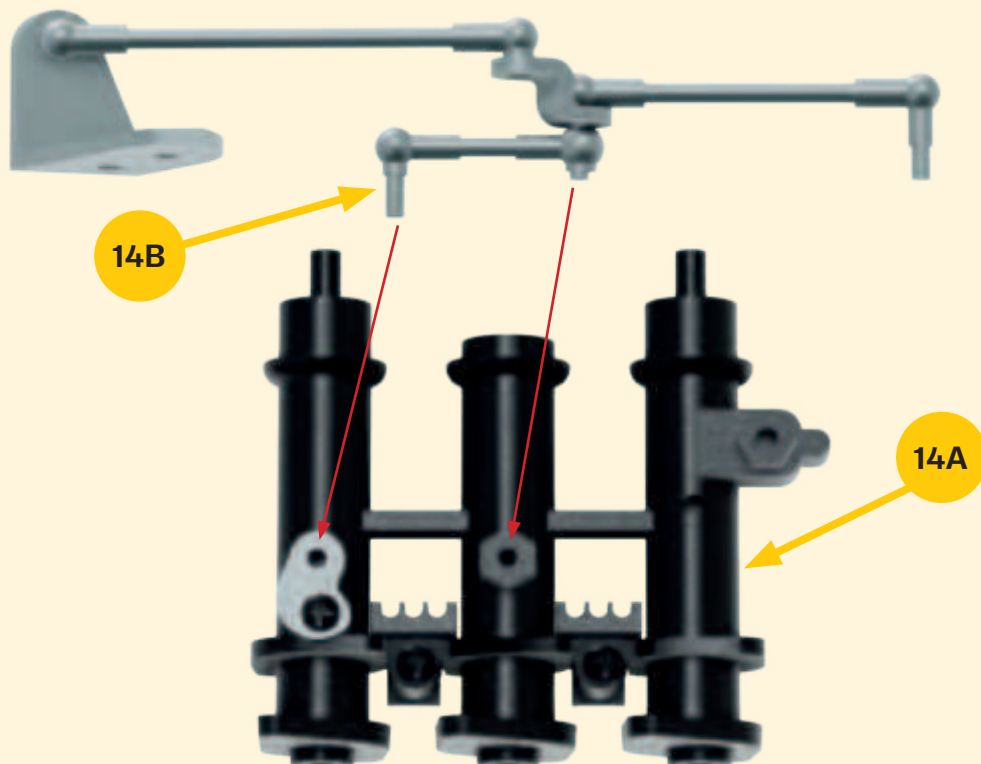
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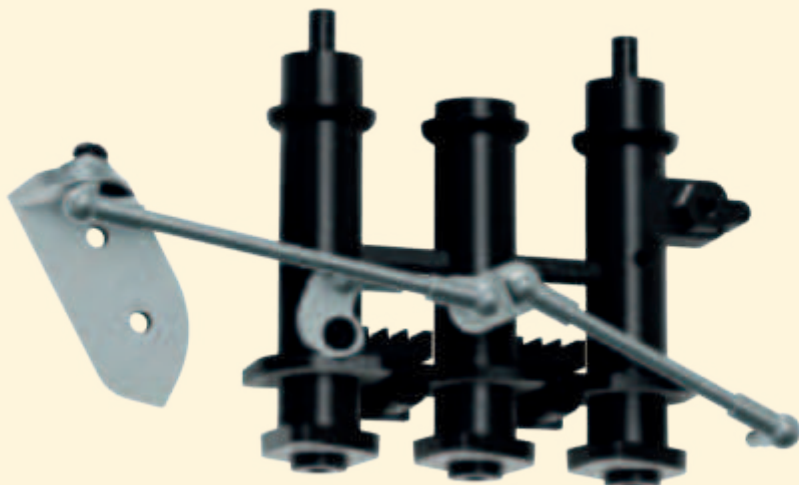




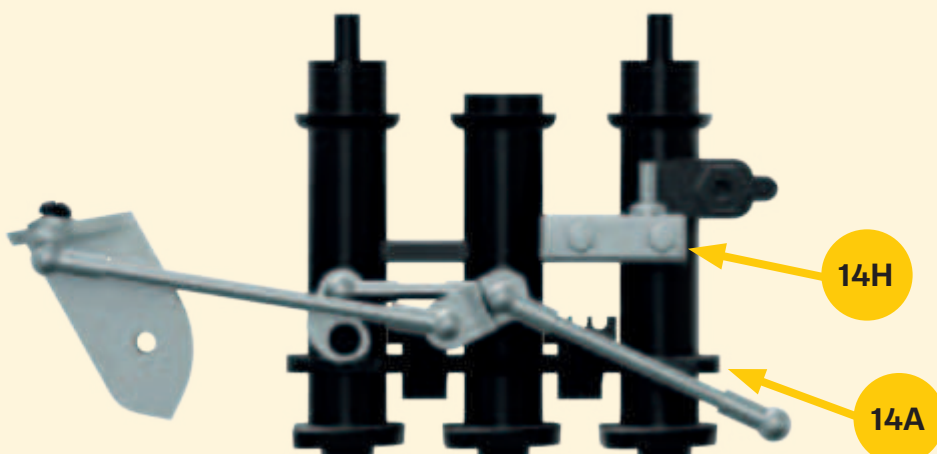
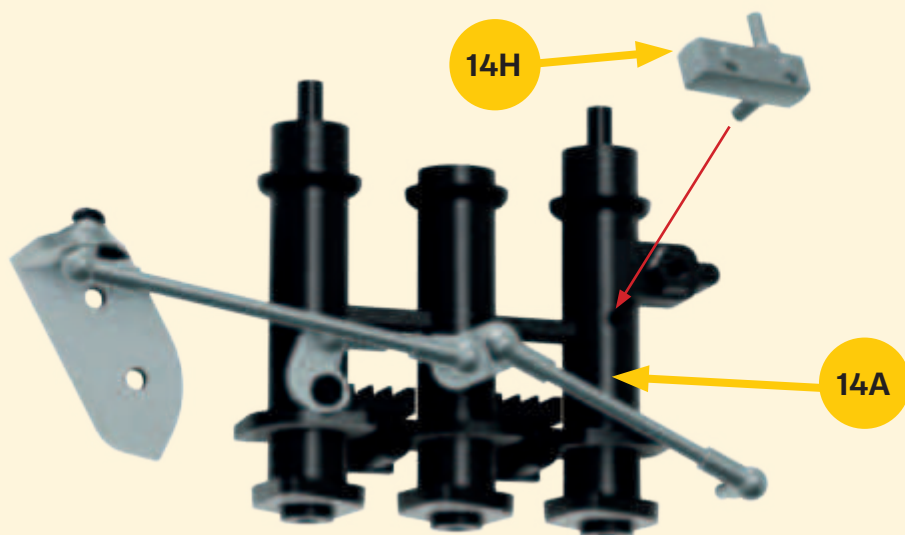


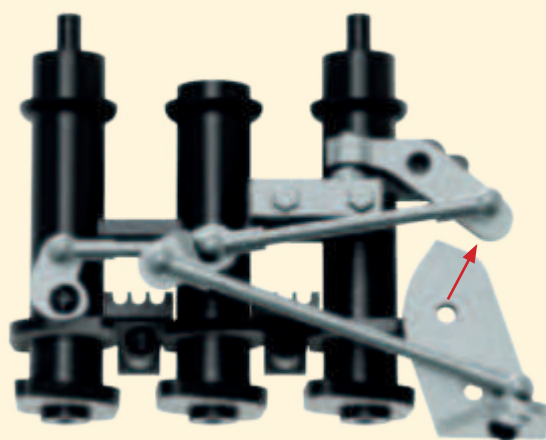
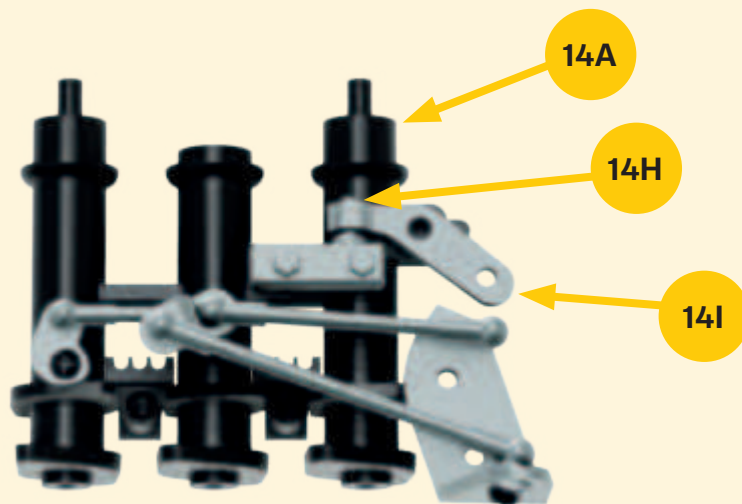
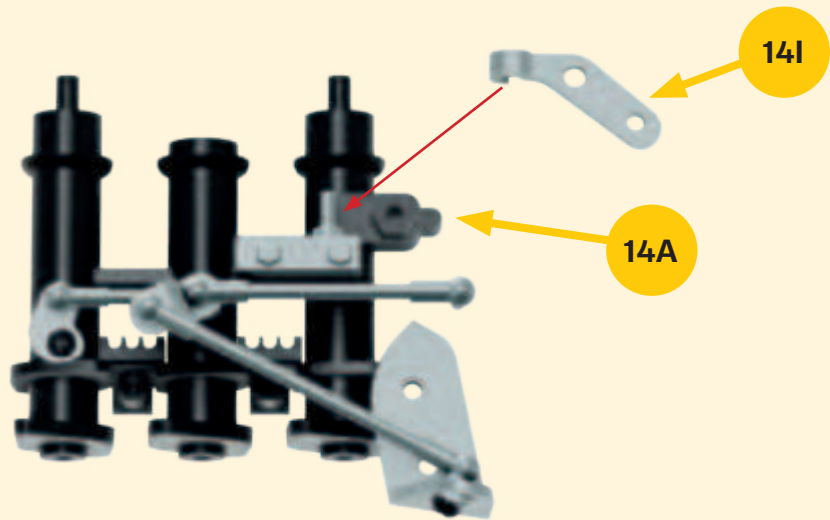
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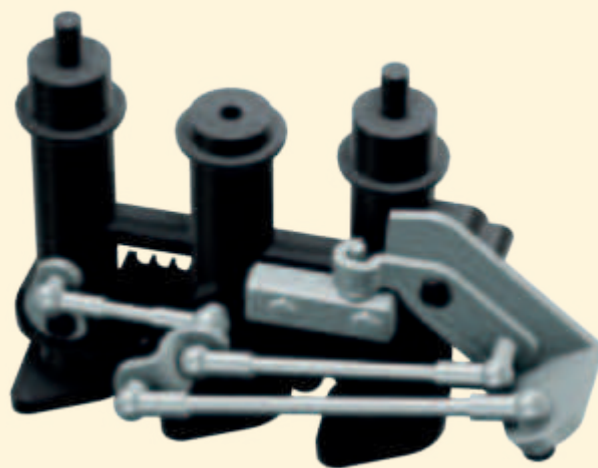
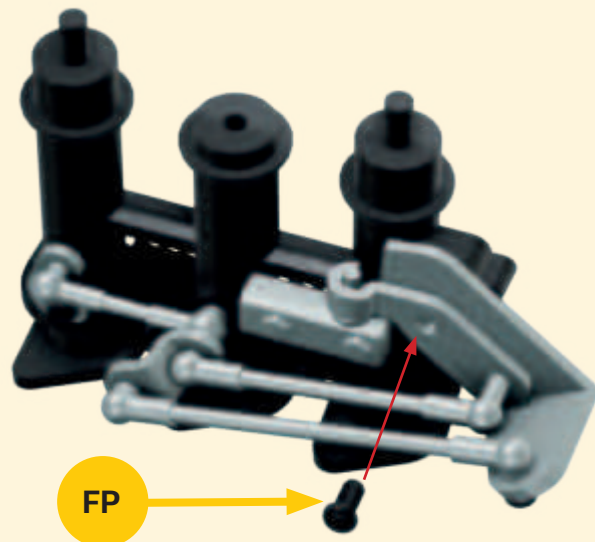




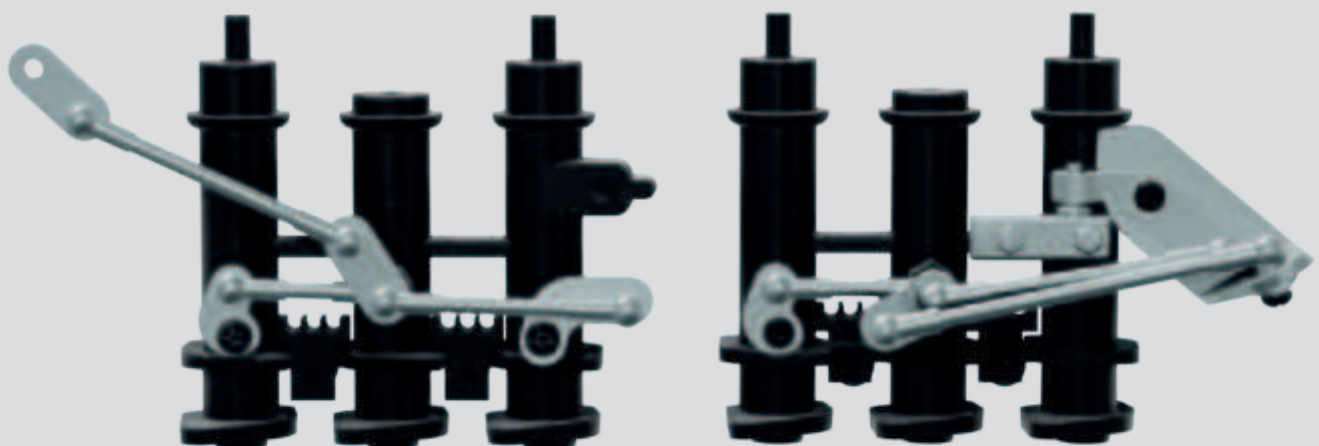
10







FINAL RESULT



PARTS LIST 15: AIR FILTER ASSEMBLY

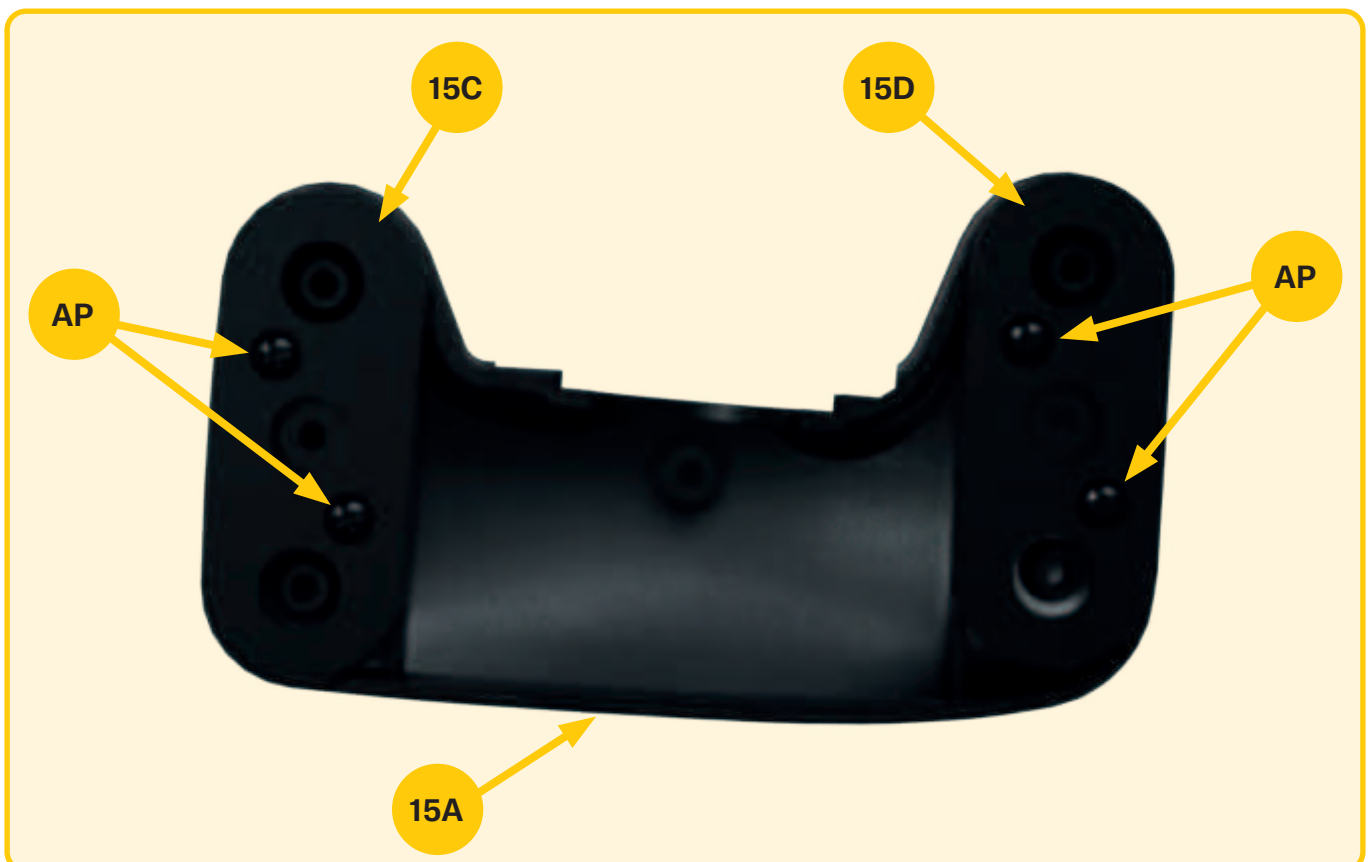


15A Air filter cover 1
 15B Air filter cover 2
 15C Air filter cover 3
 15D Air filter cover 4

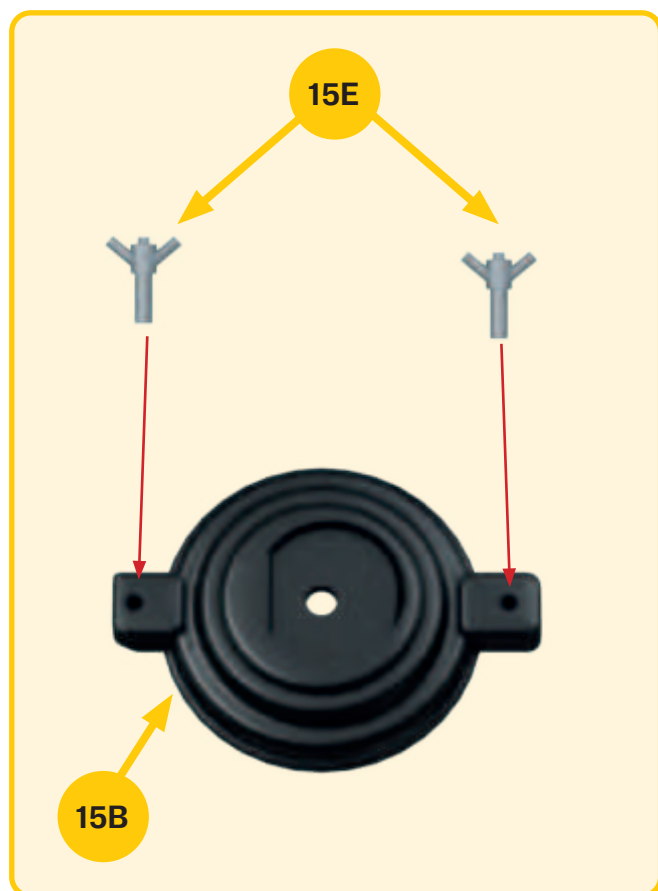
15E Air filter screw (2 pcs)
 15F Carburettor linkage
 15G Left tubing (3 pcs)
 15H Right tubing (3 pcs)

AP Screws 1.7x4mm (6 pcs)

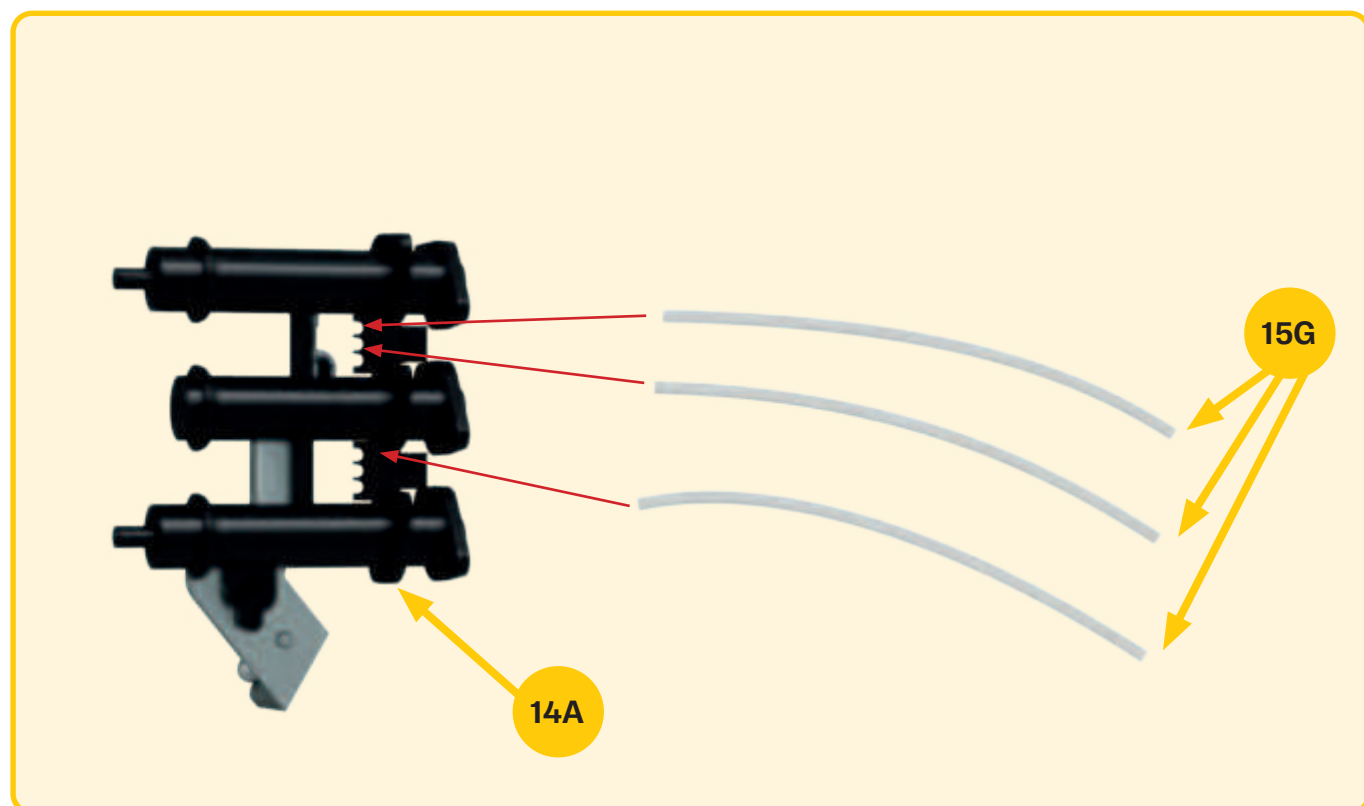
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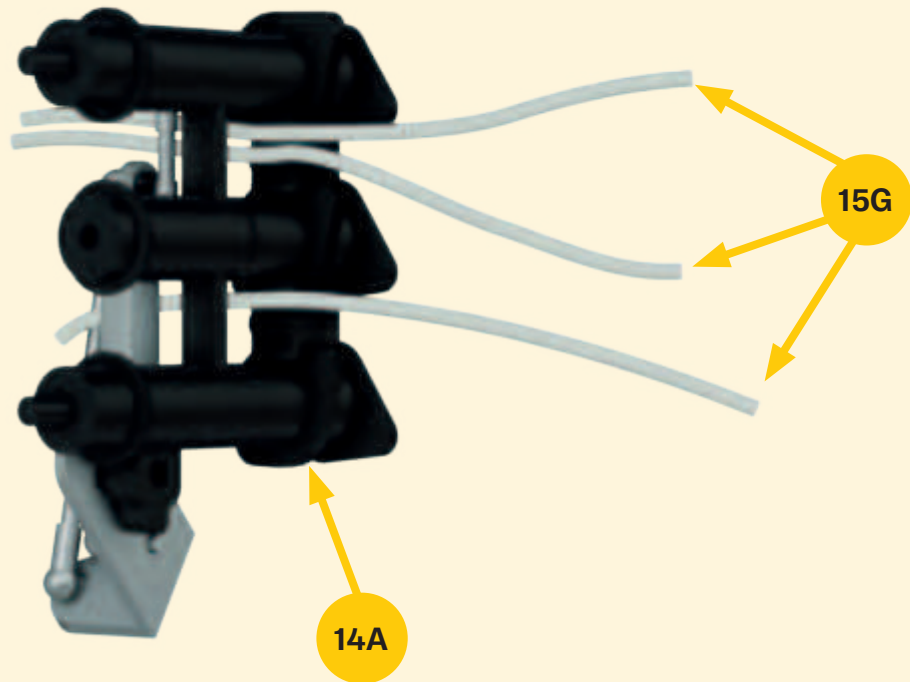


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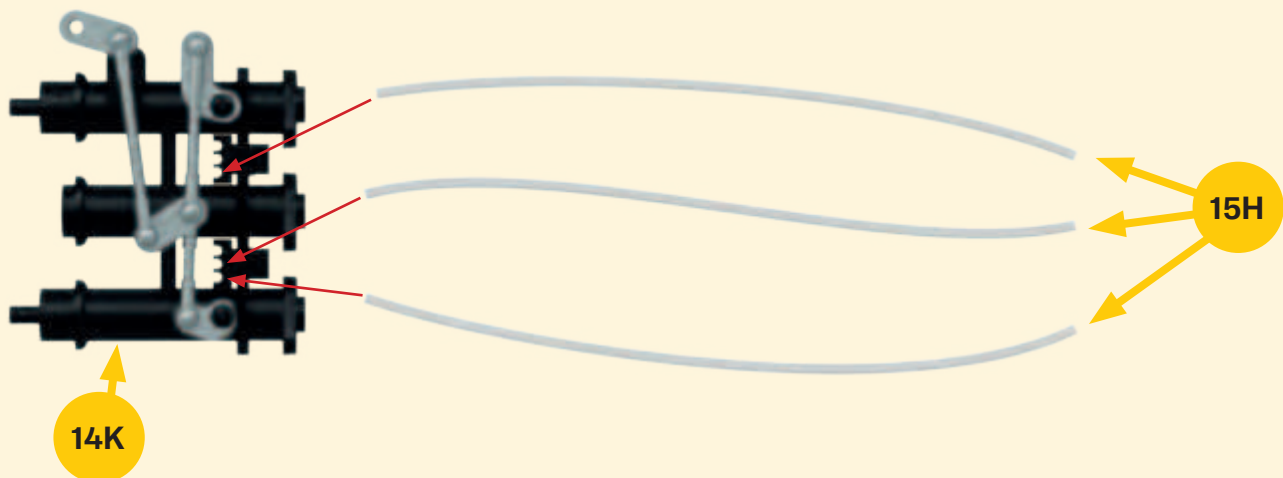


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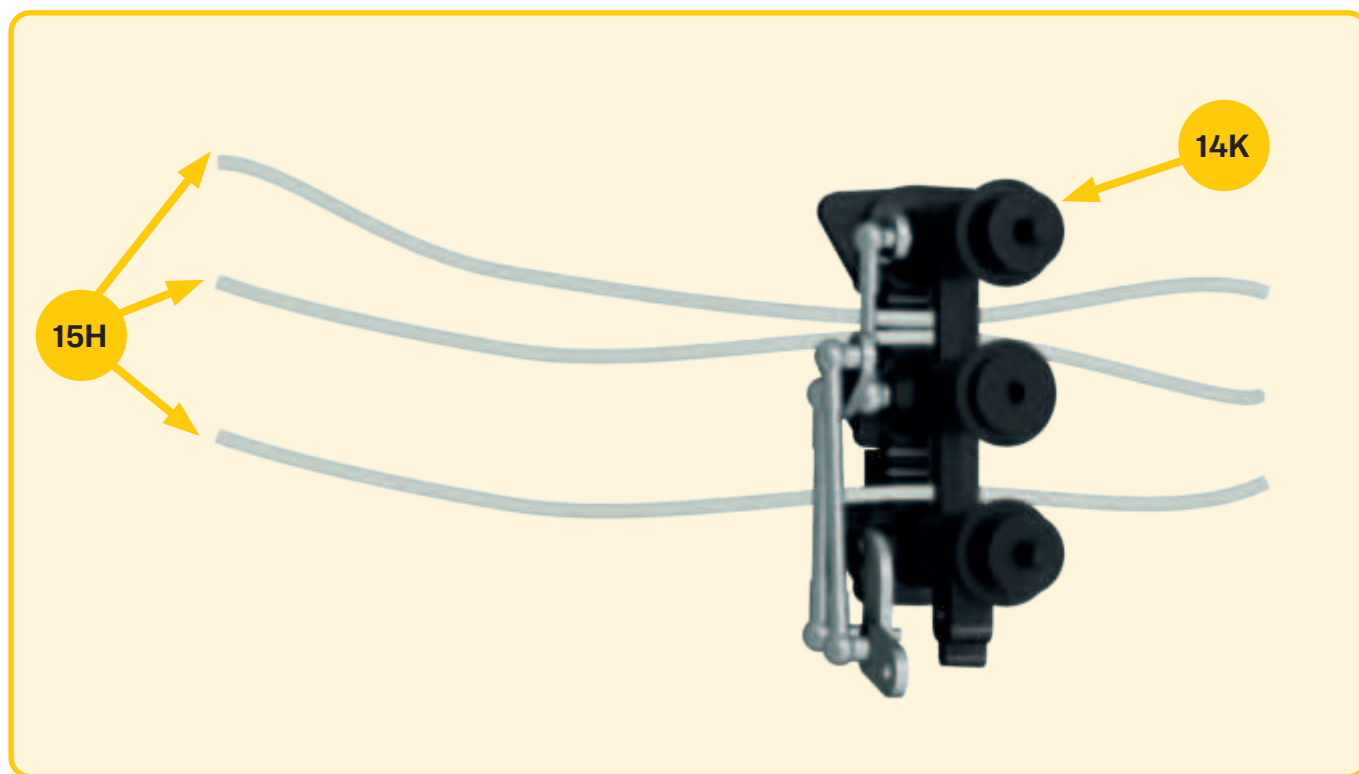




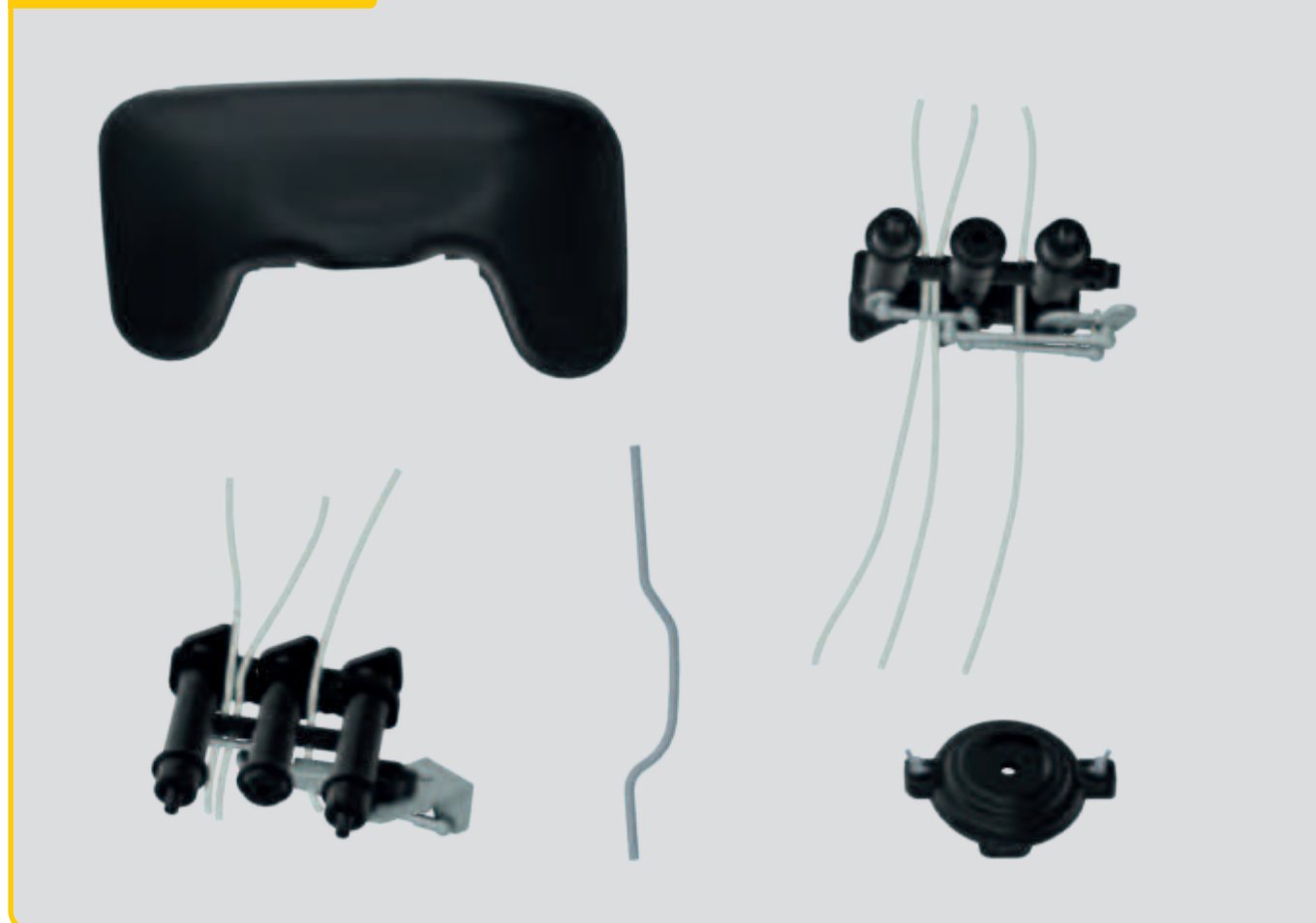
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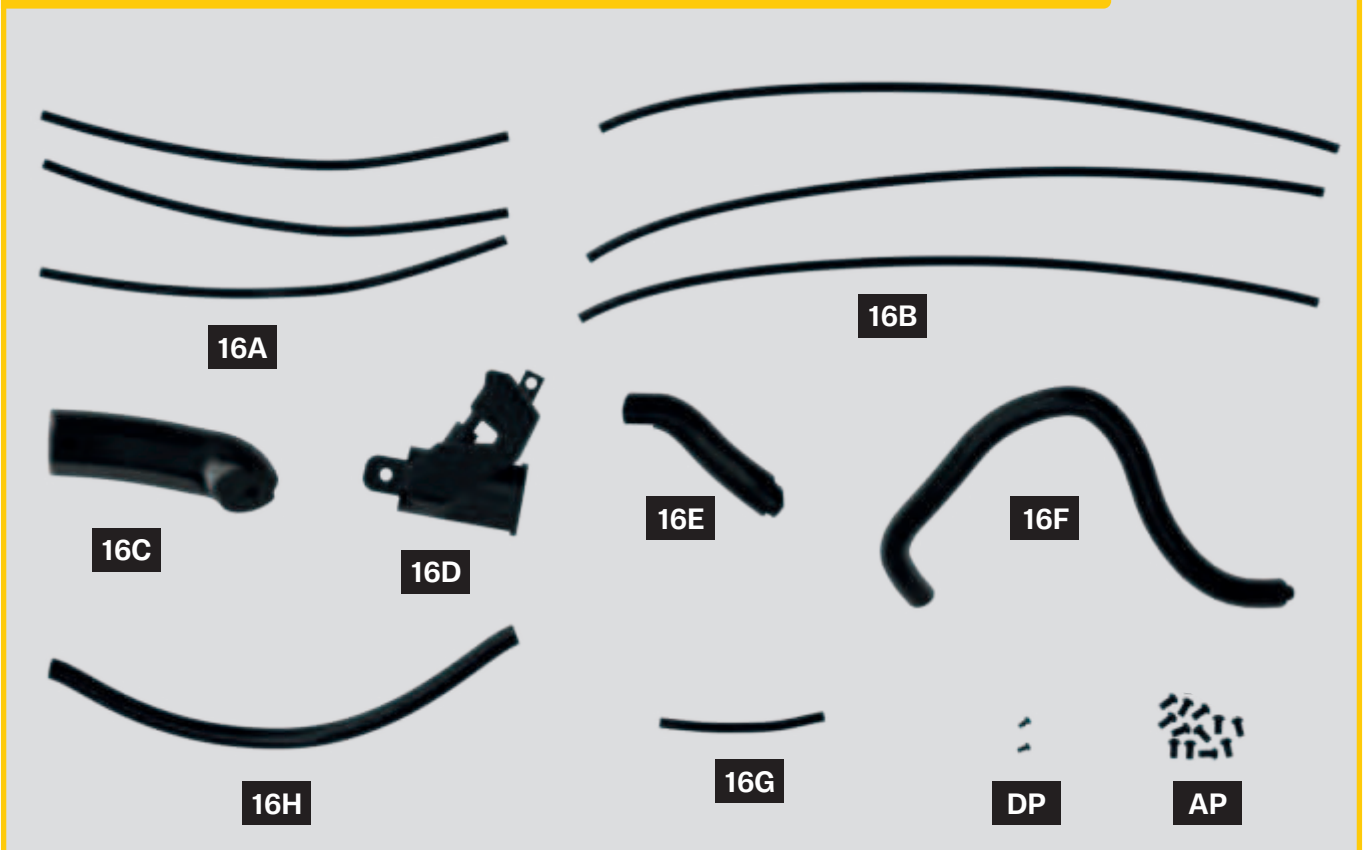
5



FINAL RESULT



PARTS LIST 16: MANIFOLDS & TENSION LEADS

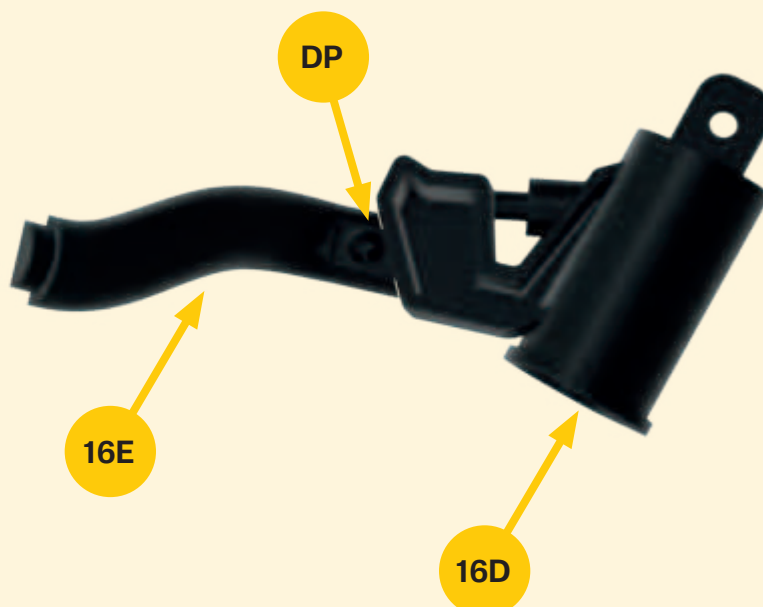


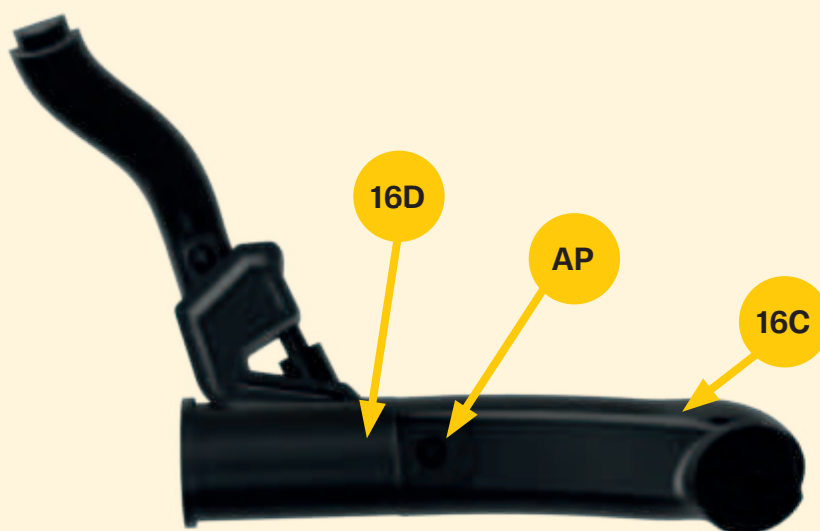
16A Left spark plug high
tension lead (3 pcs)
16B Right spark plug high
tension lead (3 pcs)
16C Intake manifold 1

16D Intake manifold 2
16E Intake manifold 3
16F Intake manifold 4
16G Ignition coils wire
16H Tubing

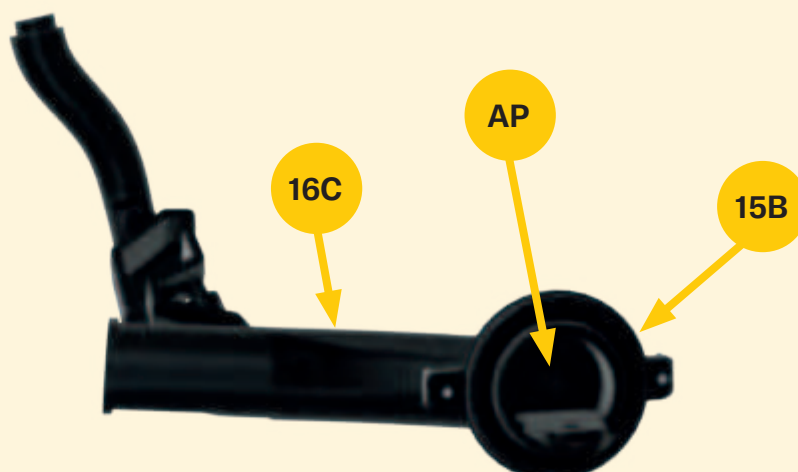
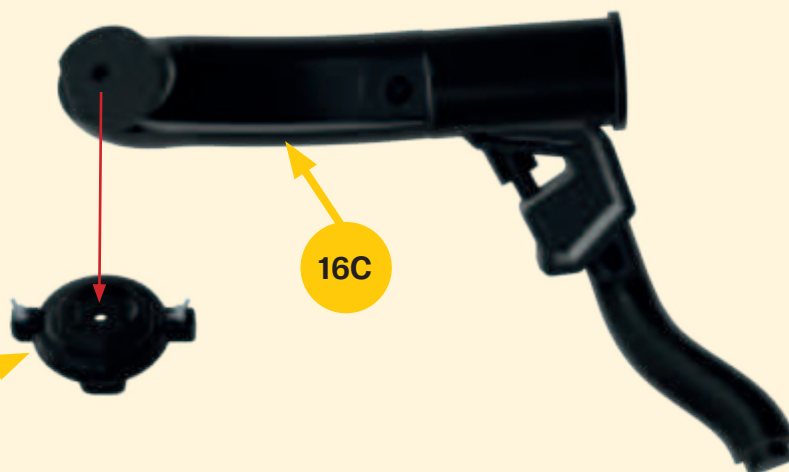
DP Screws 1.5x3mm (2 pcs)
AP Screws 1.7x4mm (12 pcs)

1

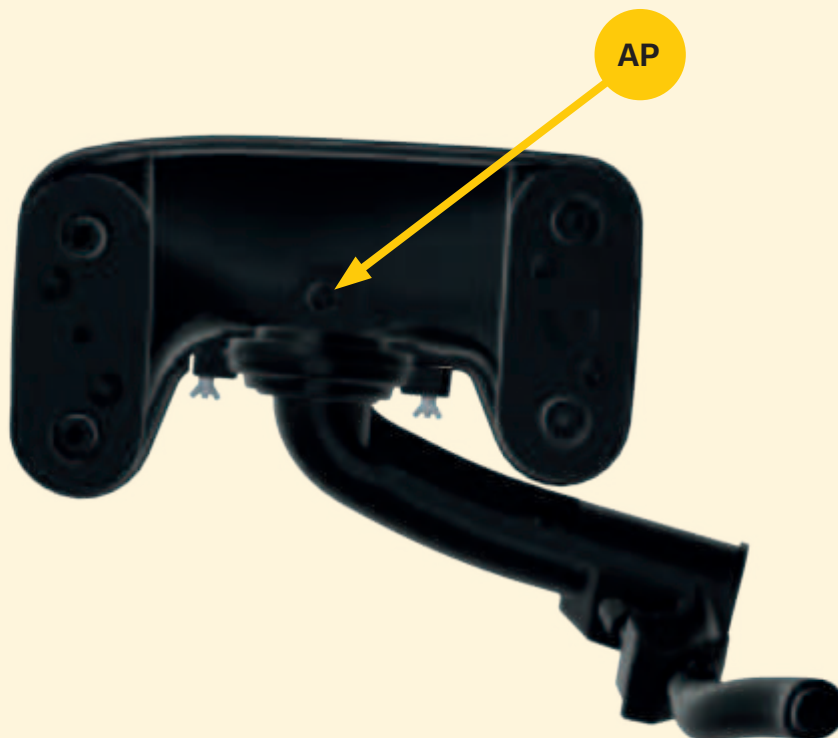
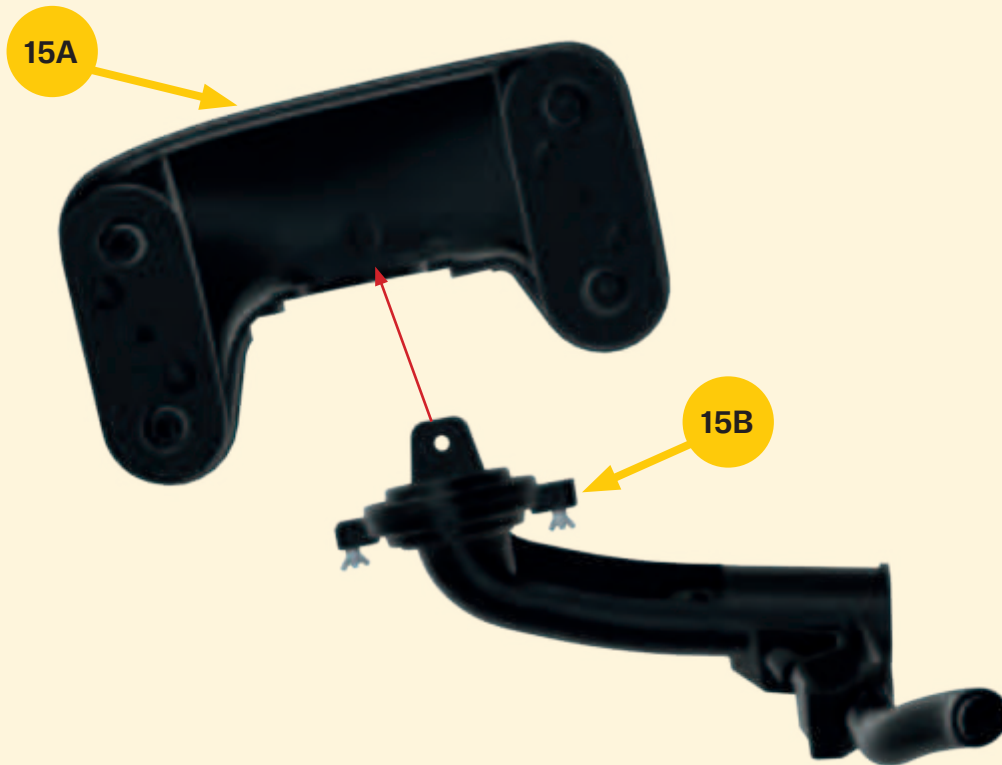




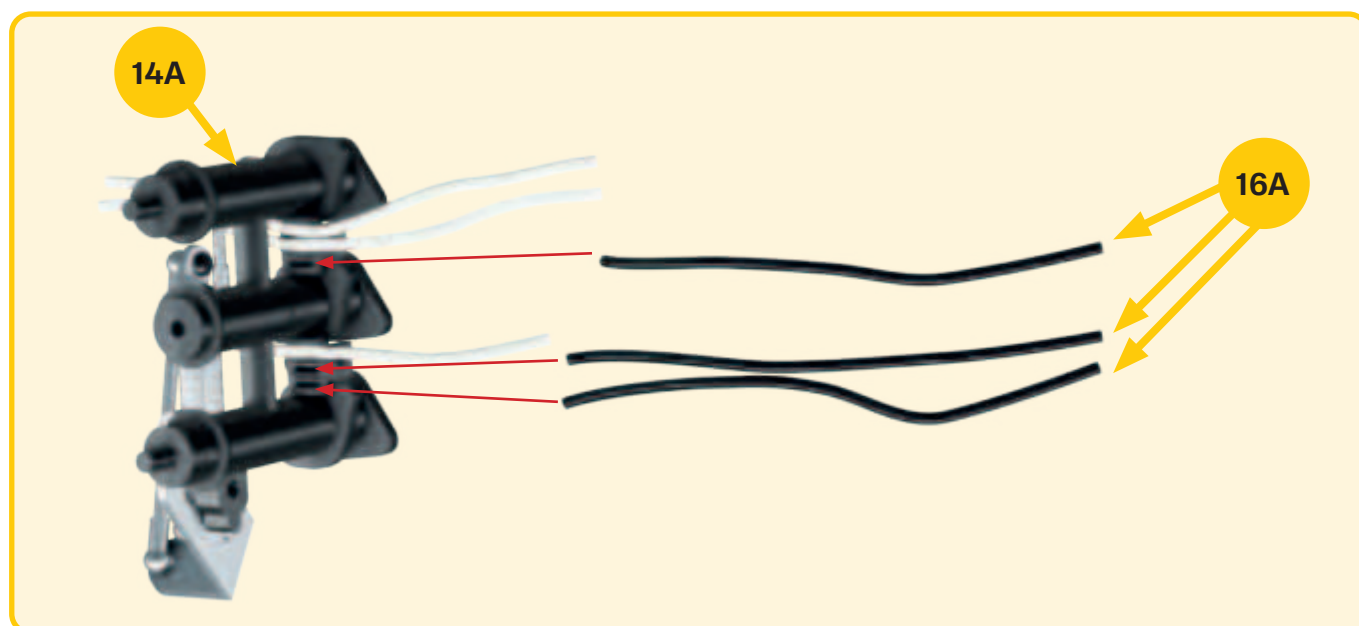
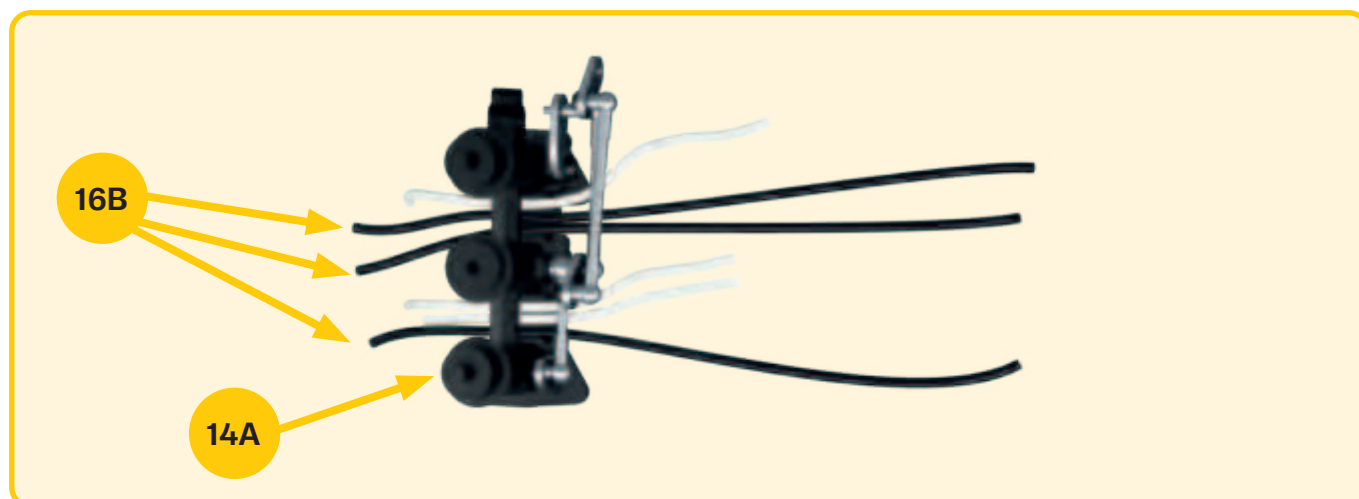
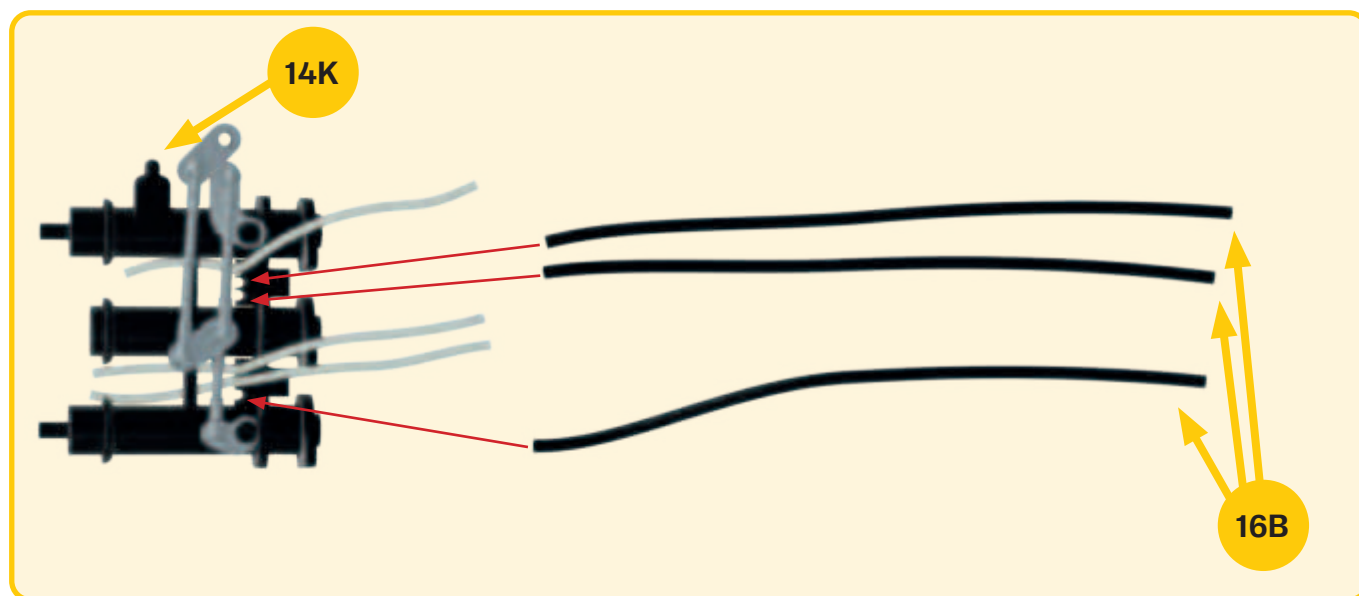
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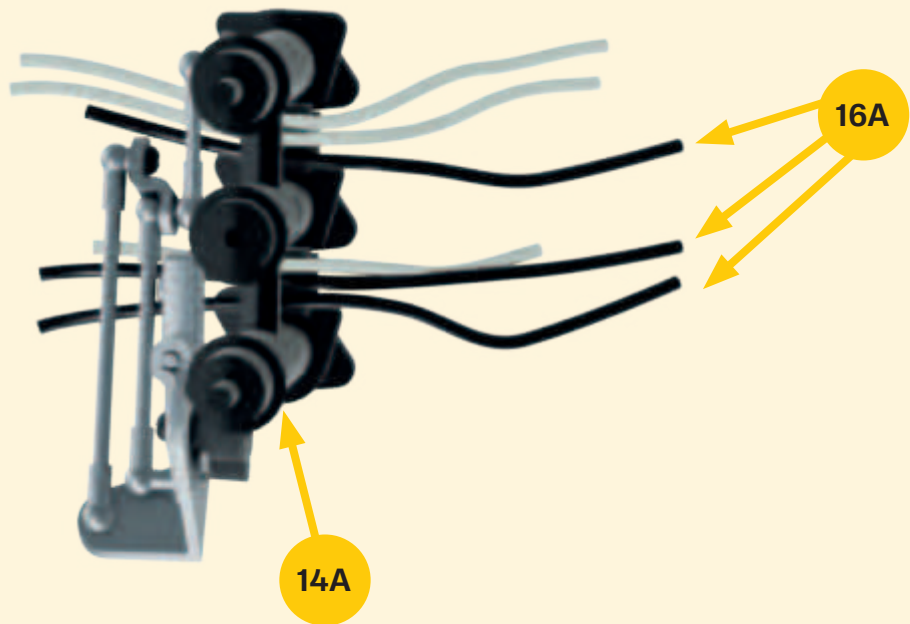


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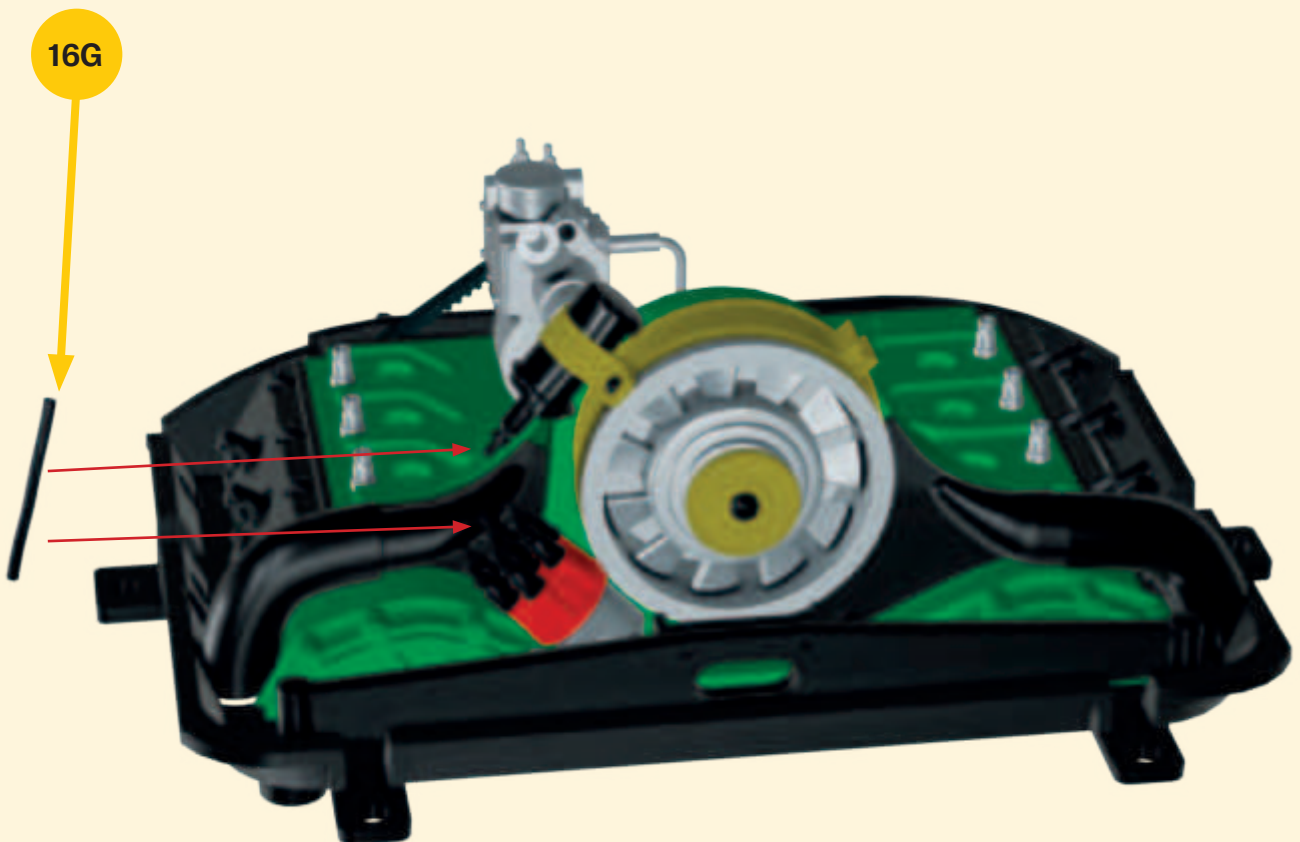


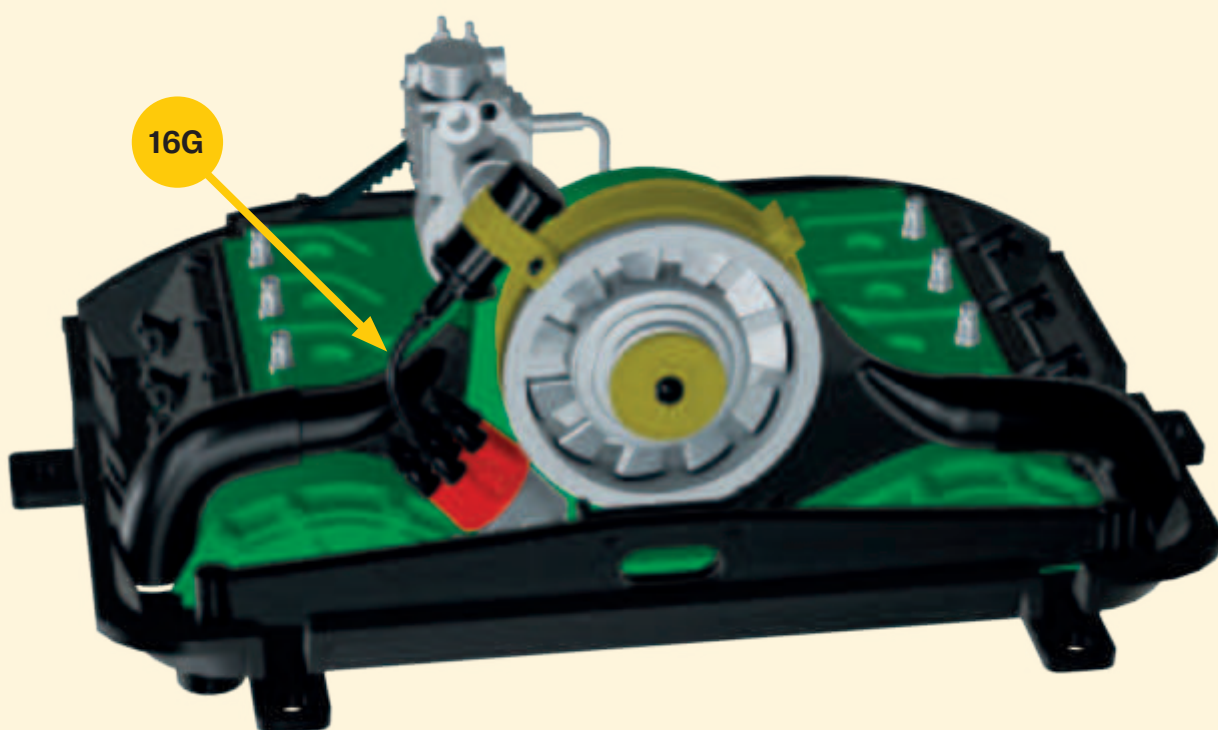
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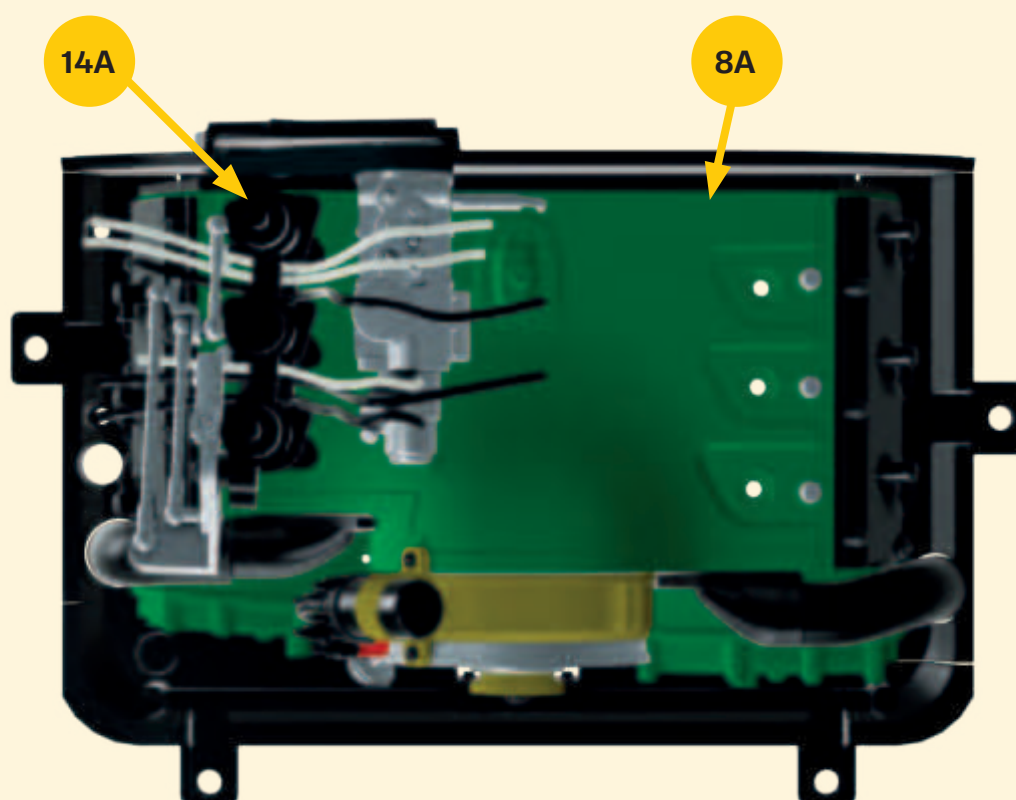


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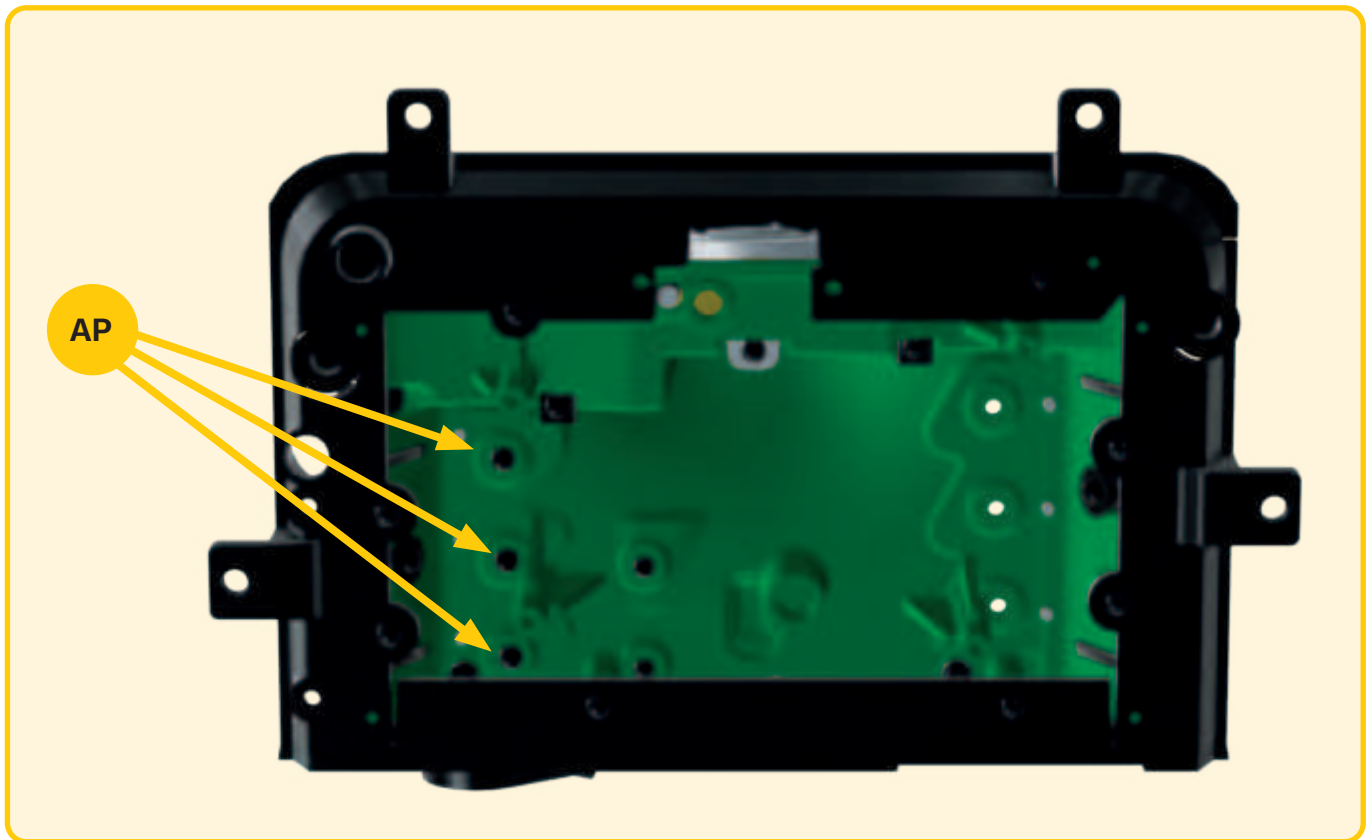




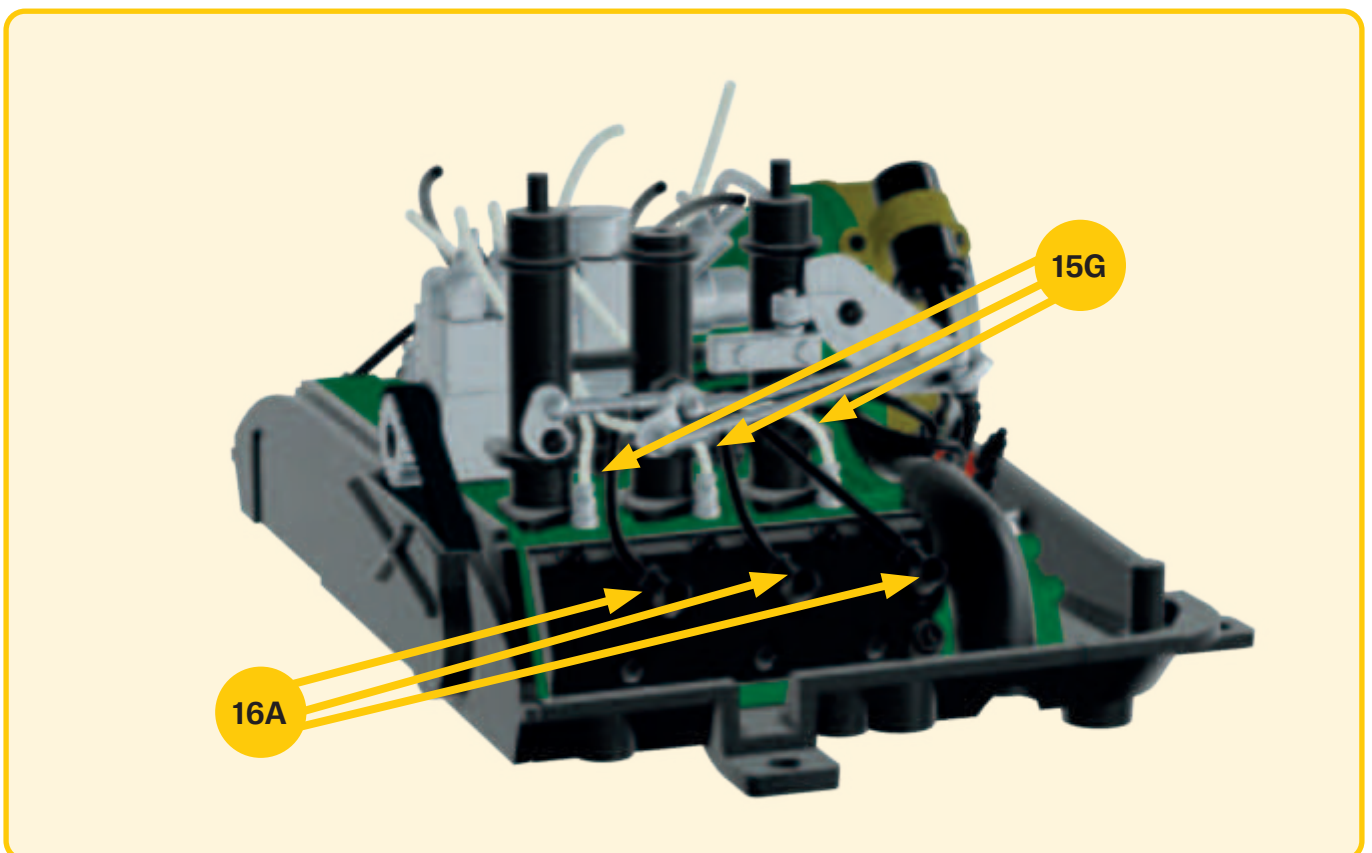
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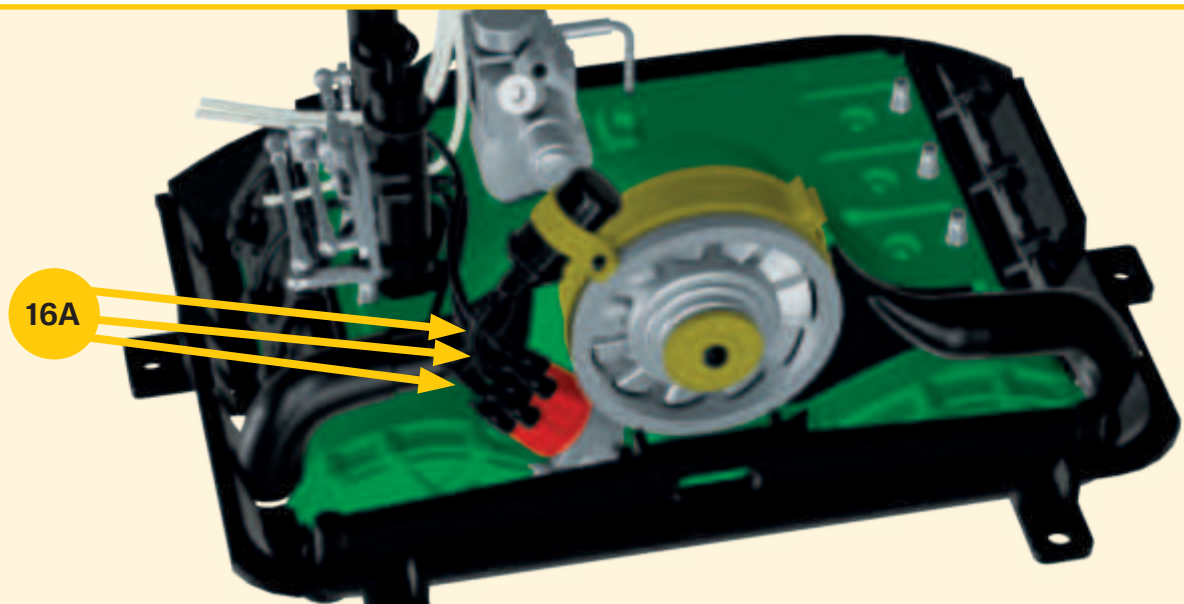
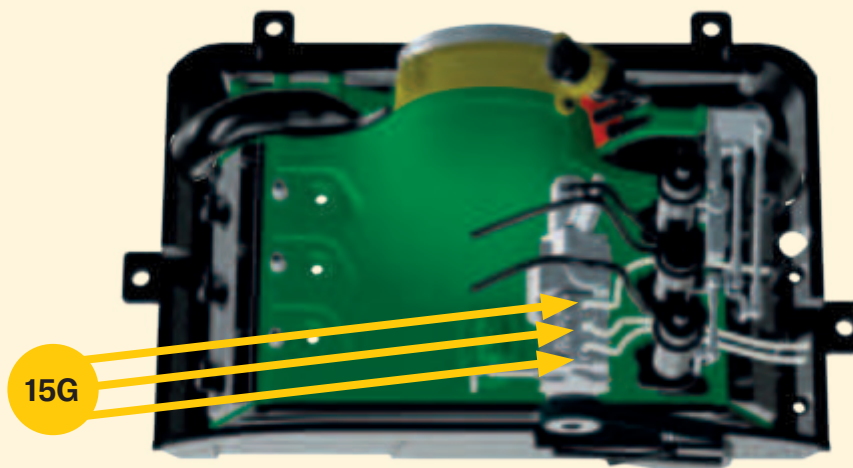


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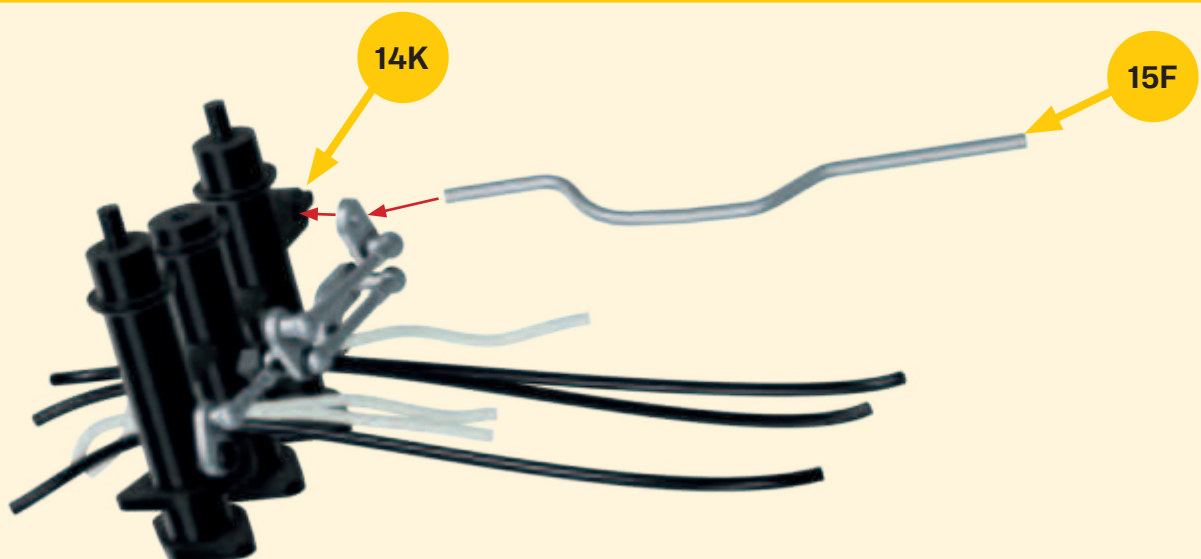


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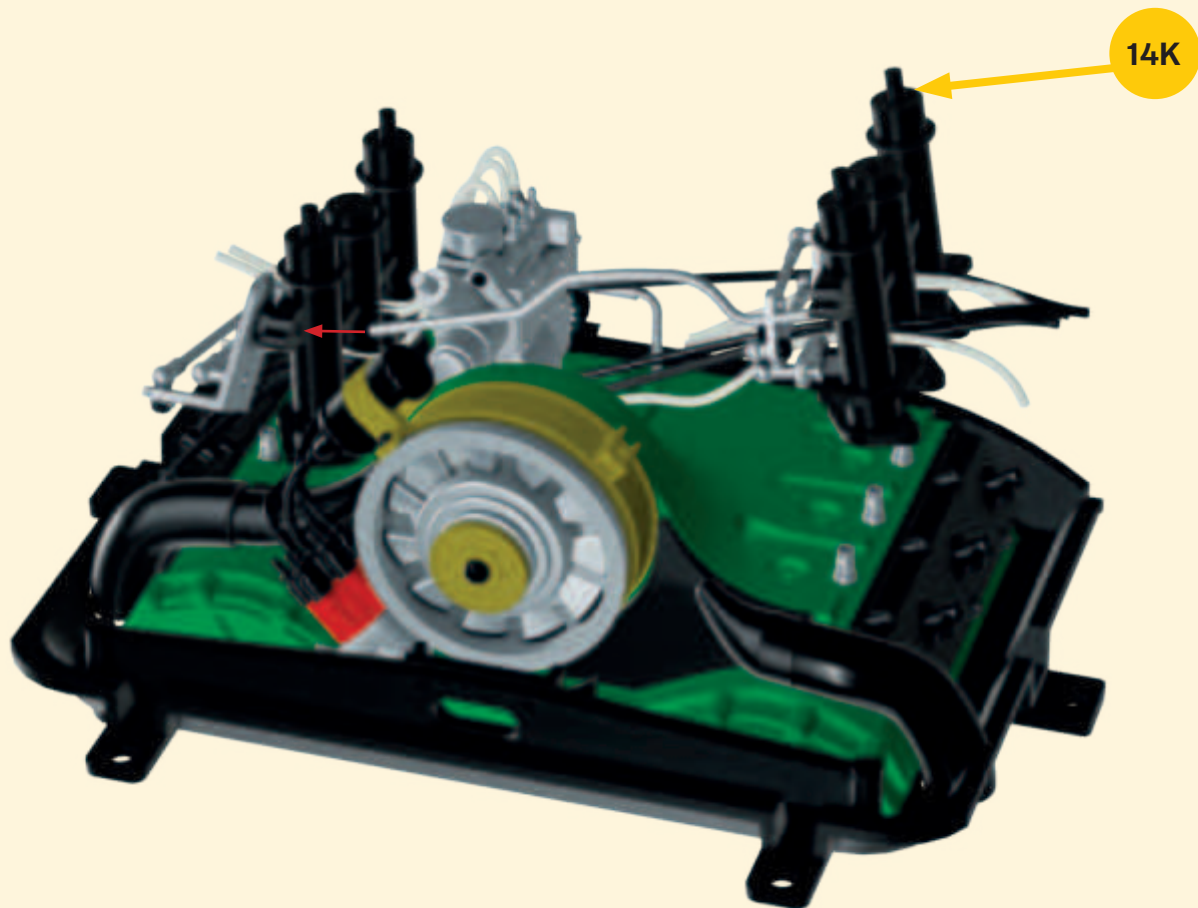




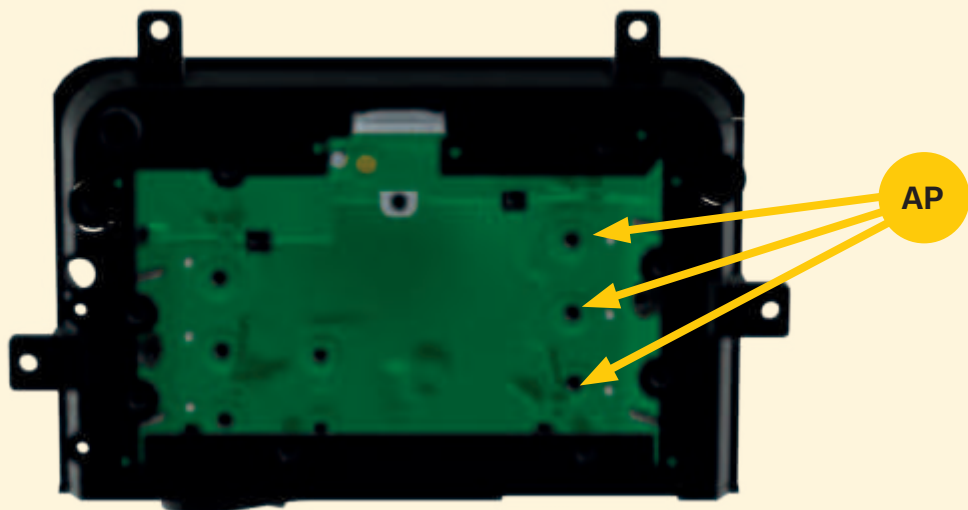
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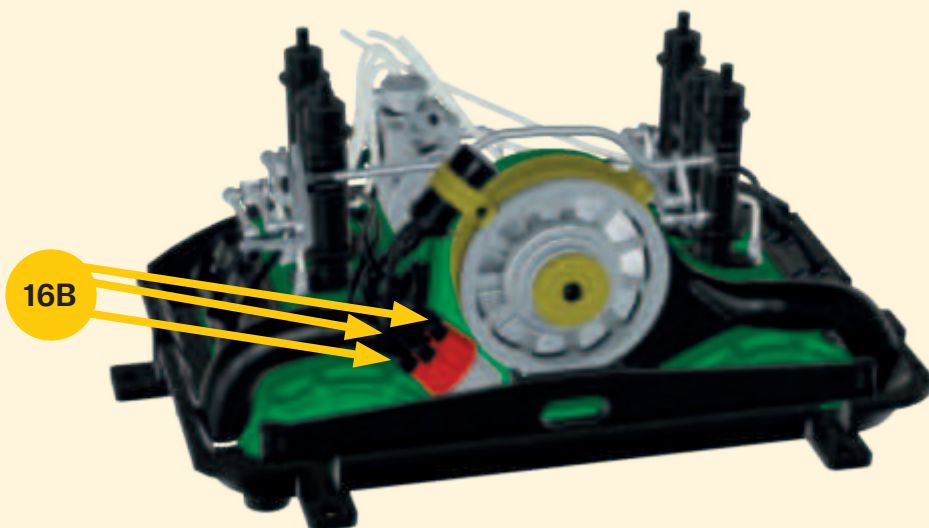
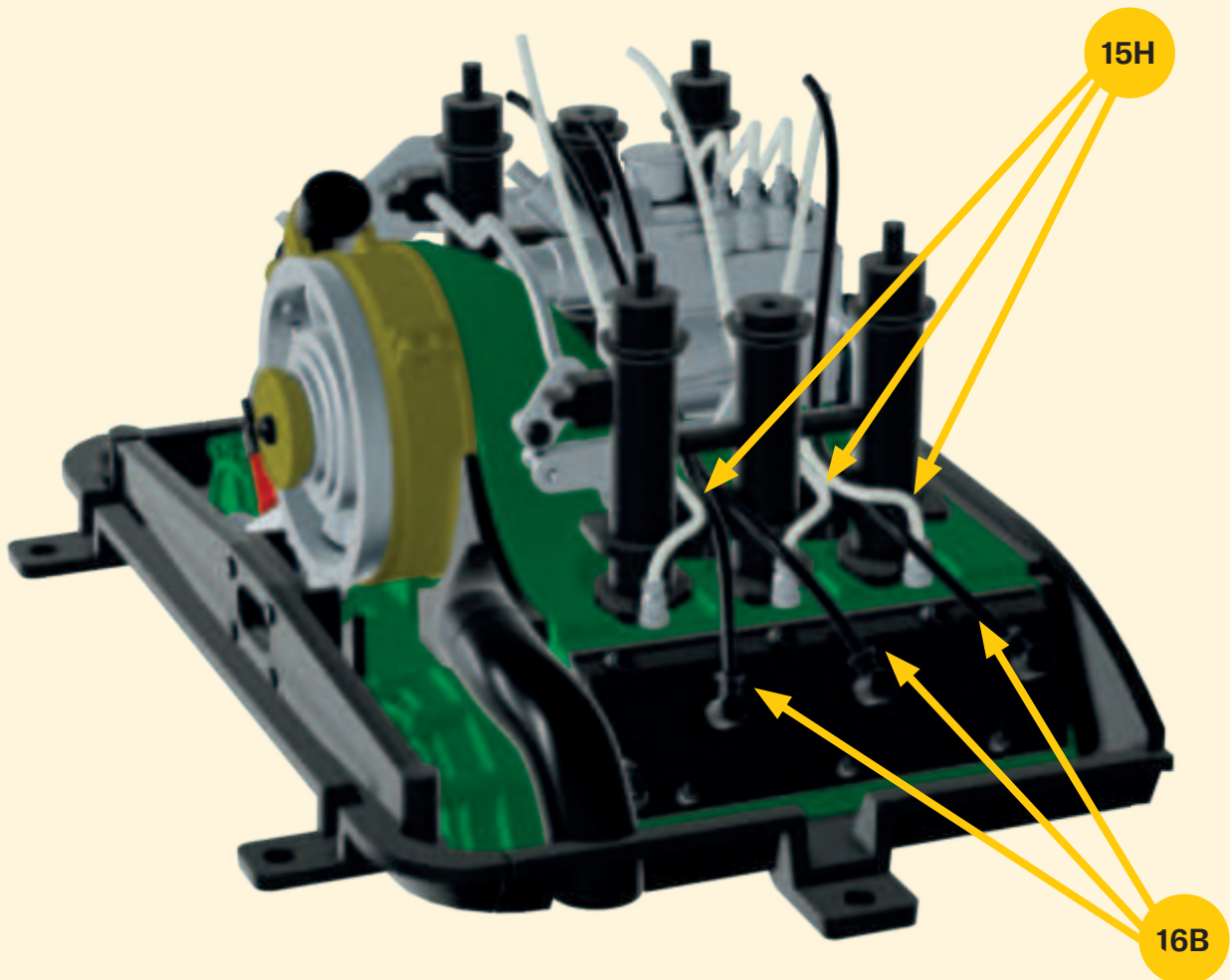


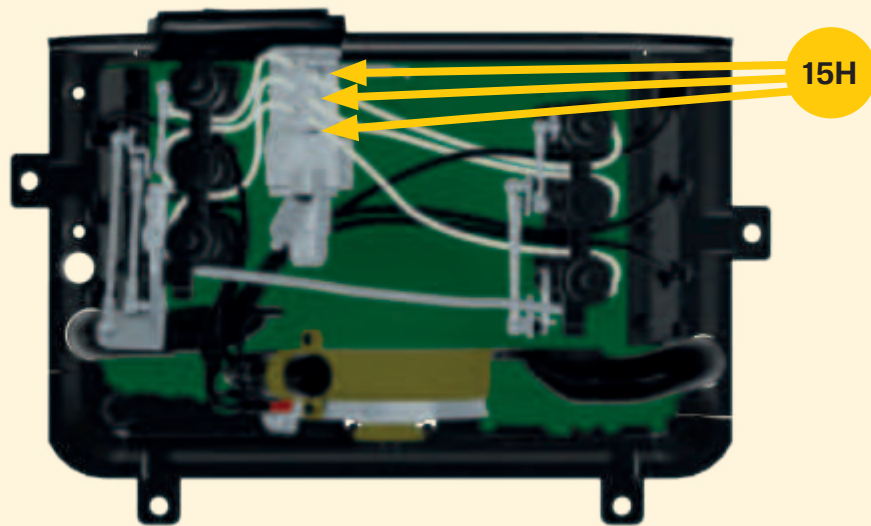
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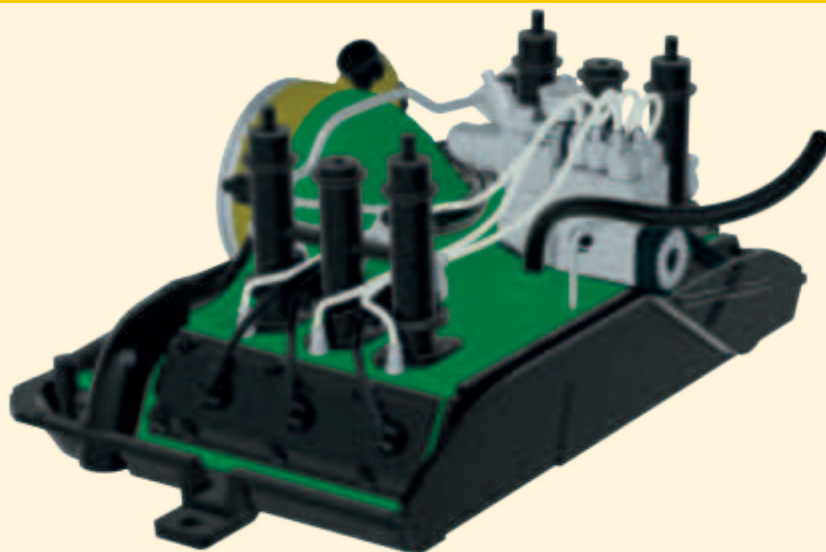
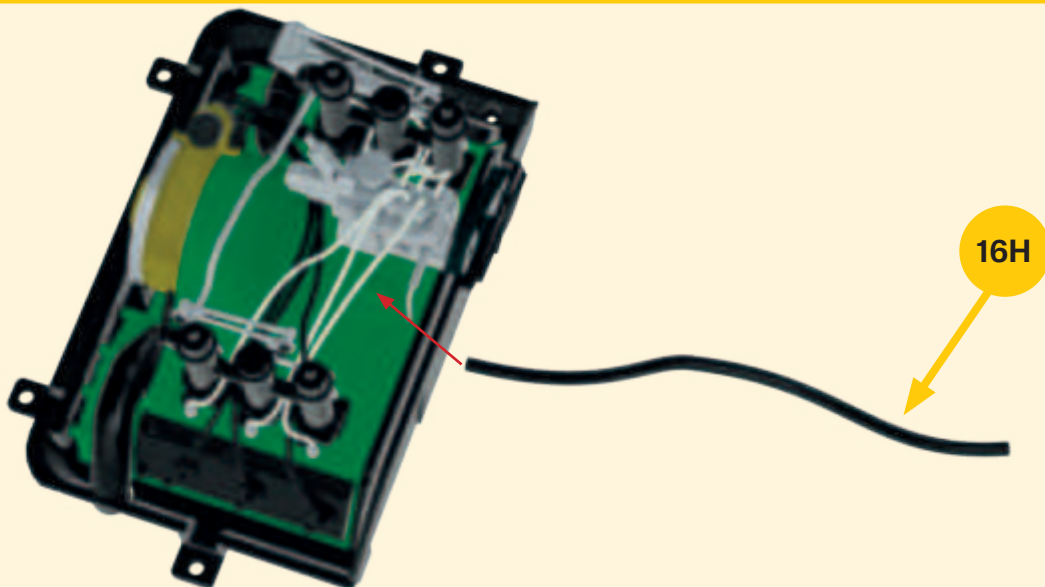
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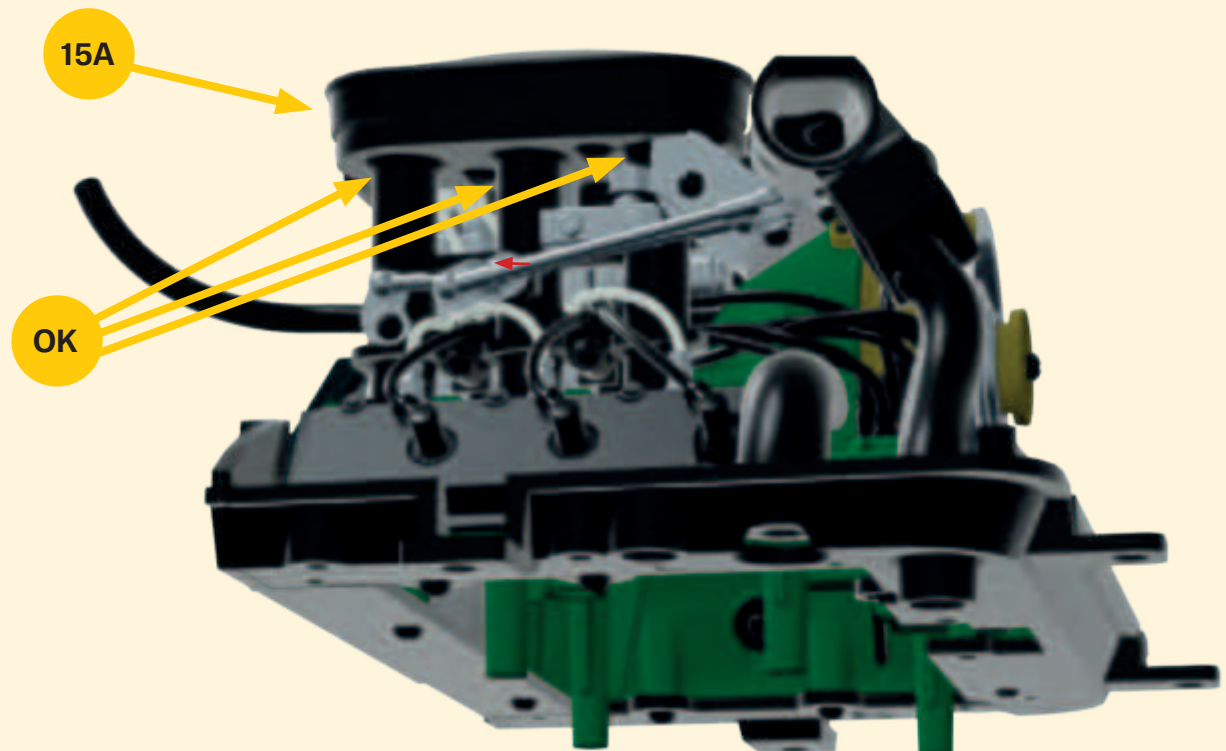
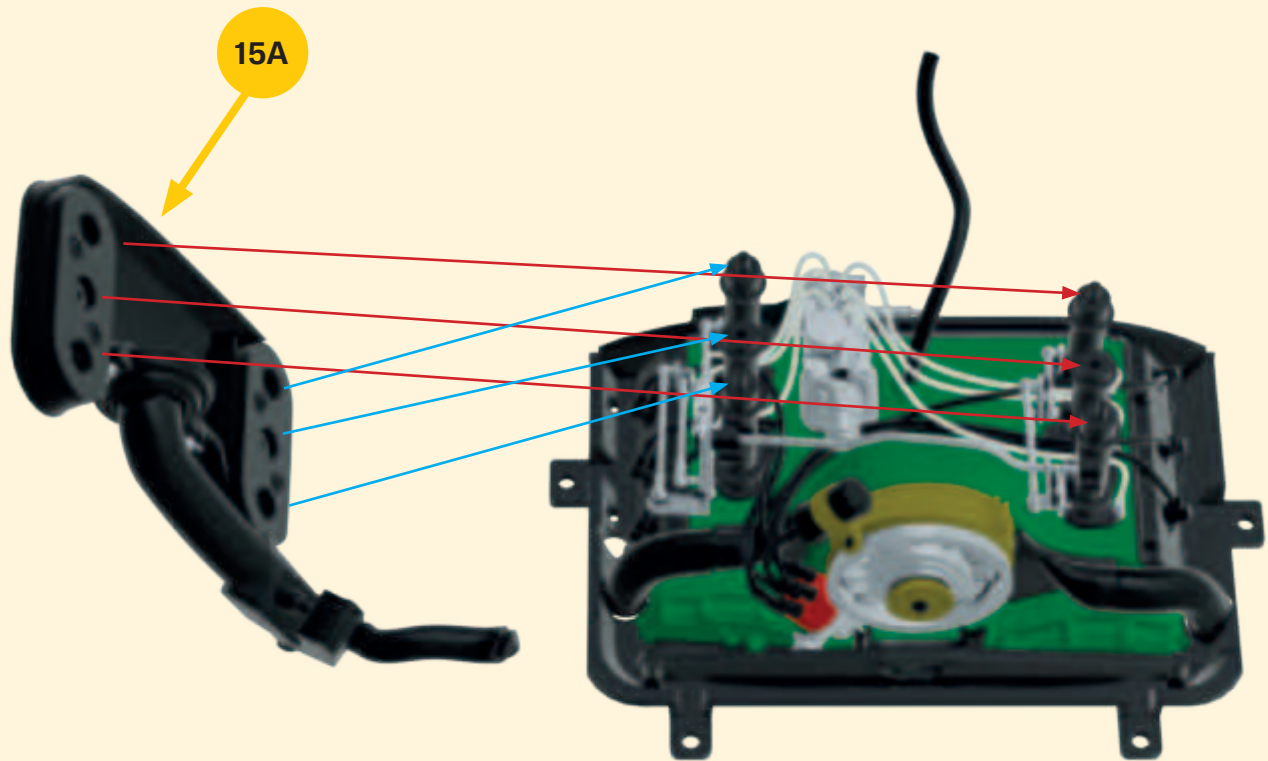




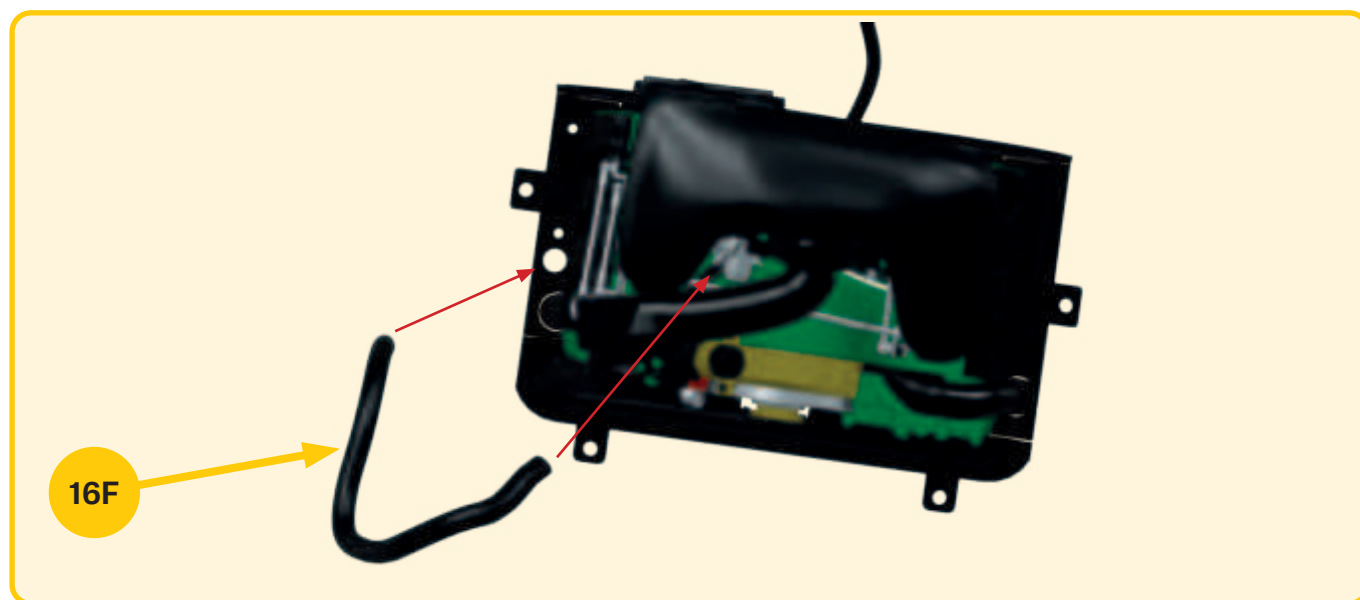
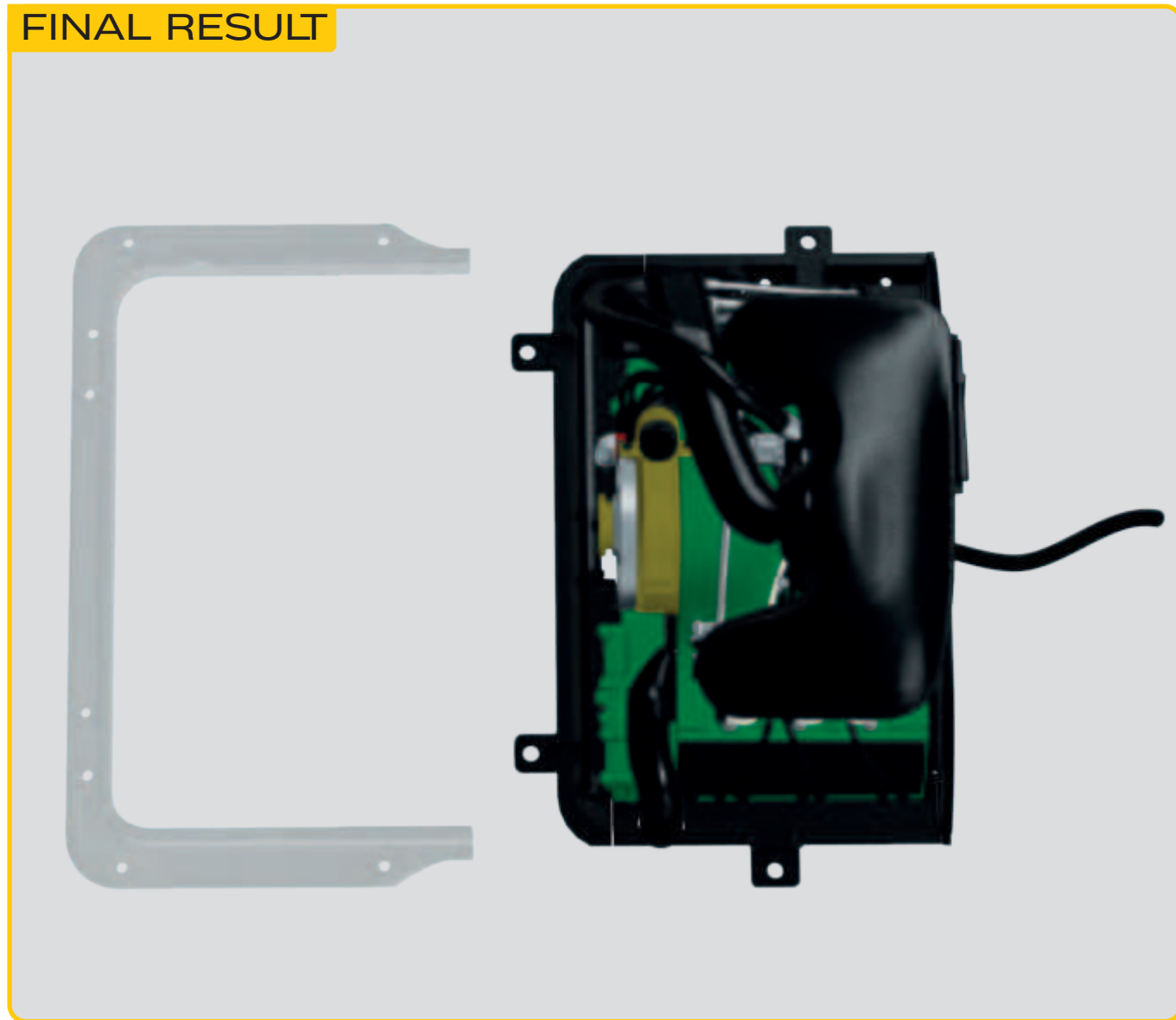


13





15

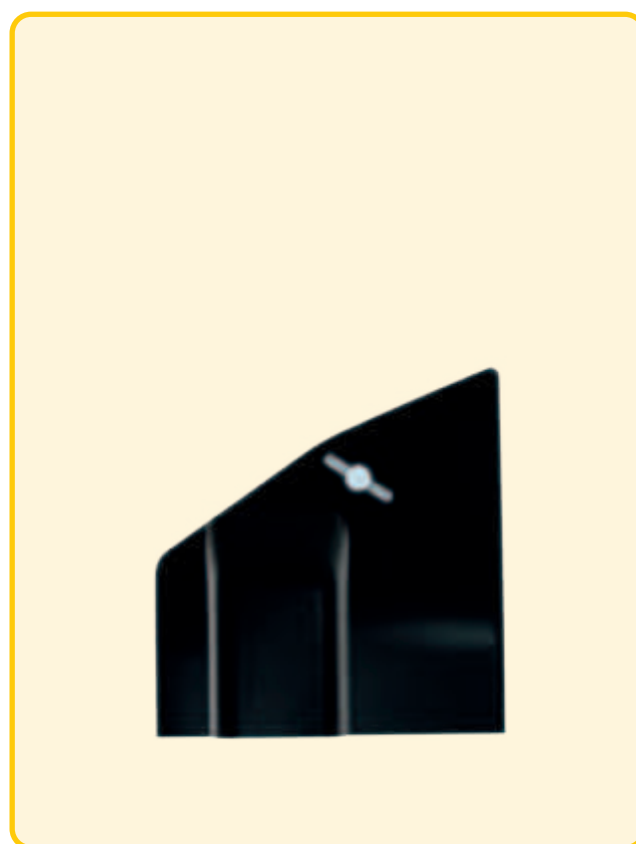
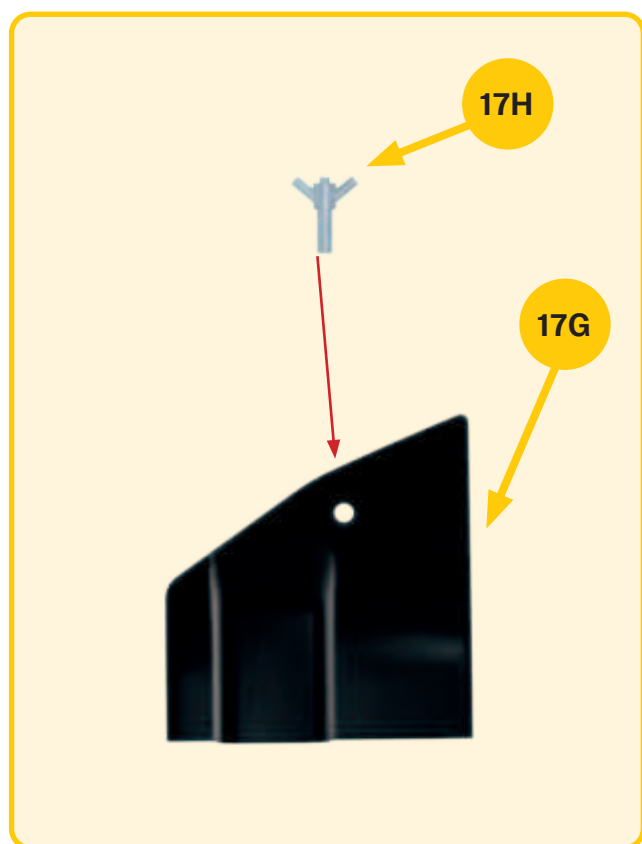
**FINAL RESULT**

PARTS LIST 17: OIL & FUEL FILTERS

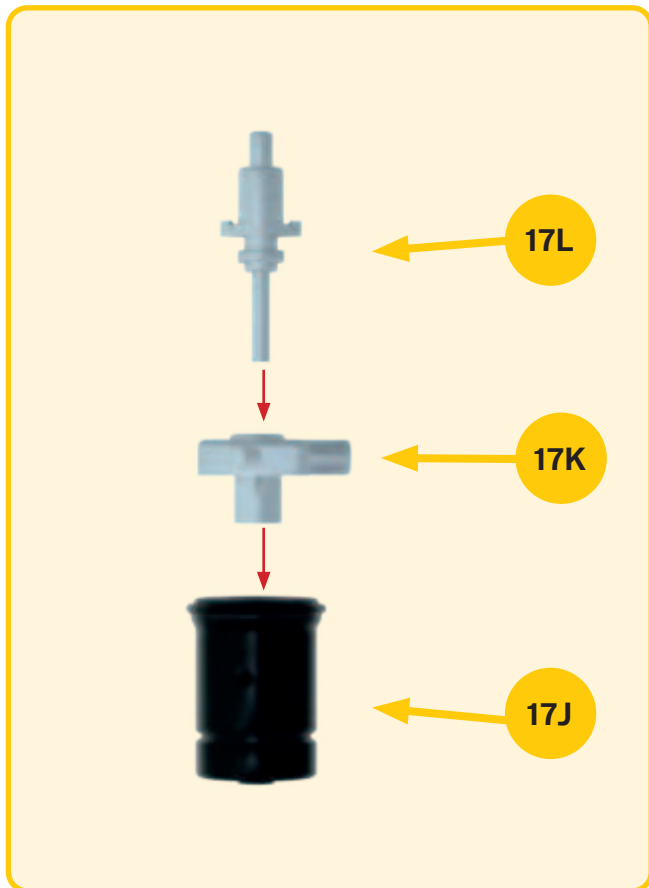


17A	Engine shroud	17F	Oil filter	17K	Fuel filter 2
17B	Hoardings flange (2 pcs)	17G	Electrical protective cover	17L	Fuel filter 3
17C	Oil pipe base	17H	Electrical protective cover screw	AP	Screws 1.7x4mm (12 pcs)
17D	Oil cap	17I	Electric radiator		
17E	Oil pipe	17J	Fuel filter 1		

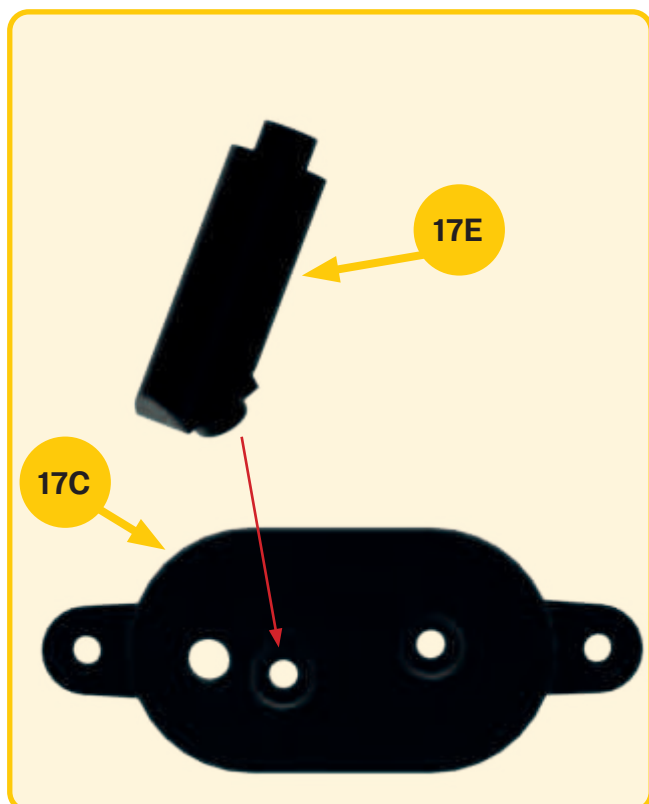
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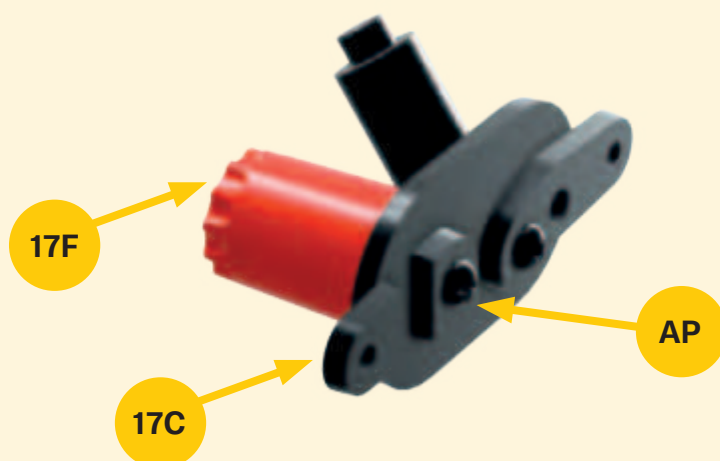
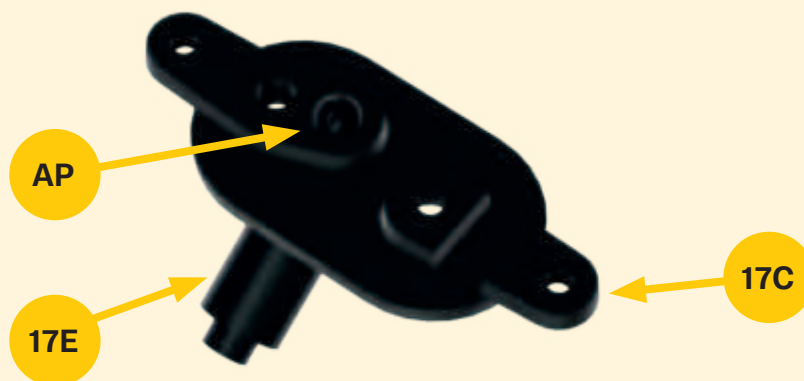
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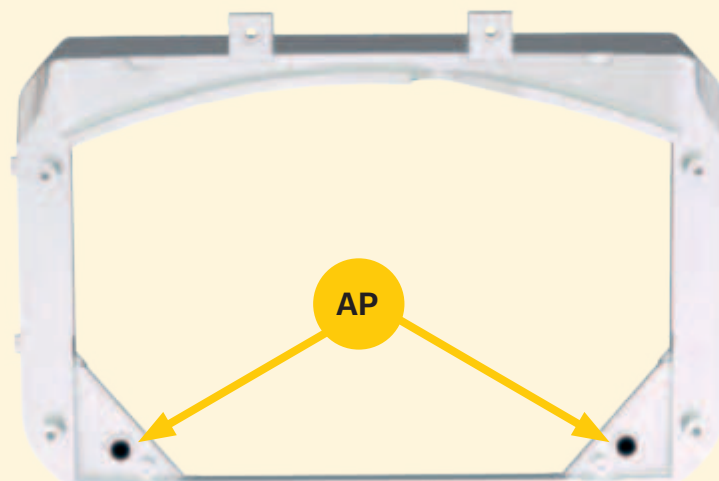
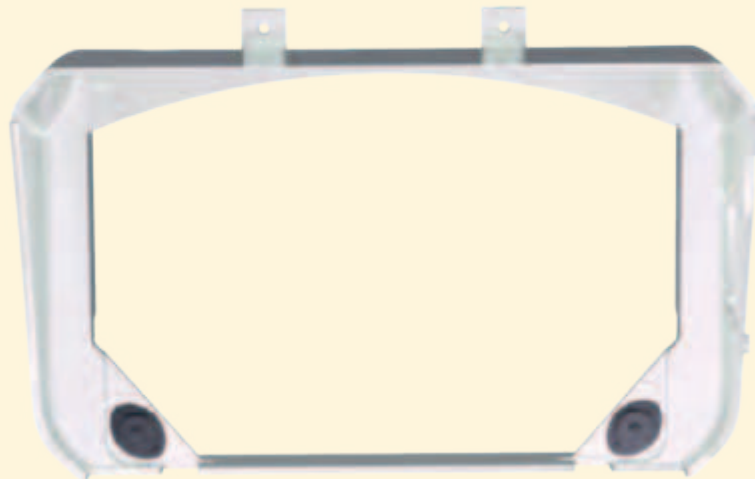
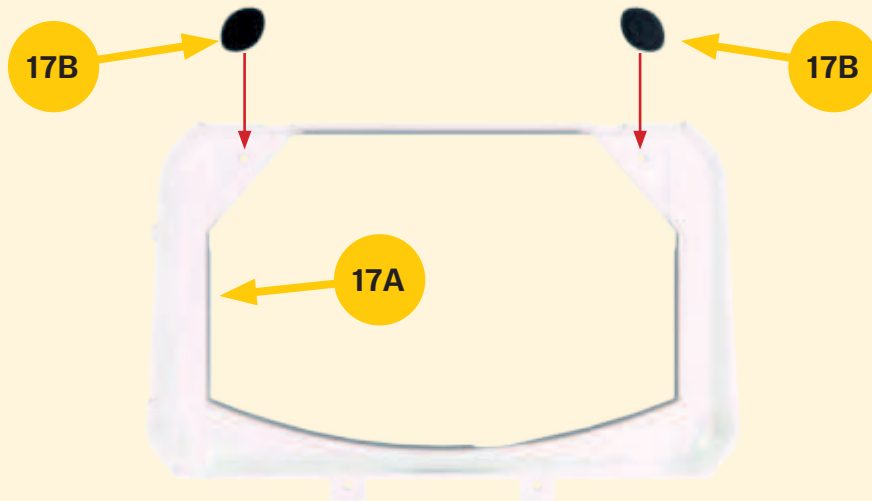
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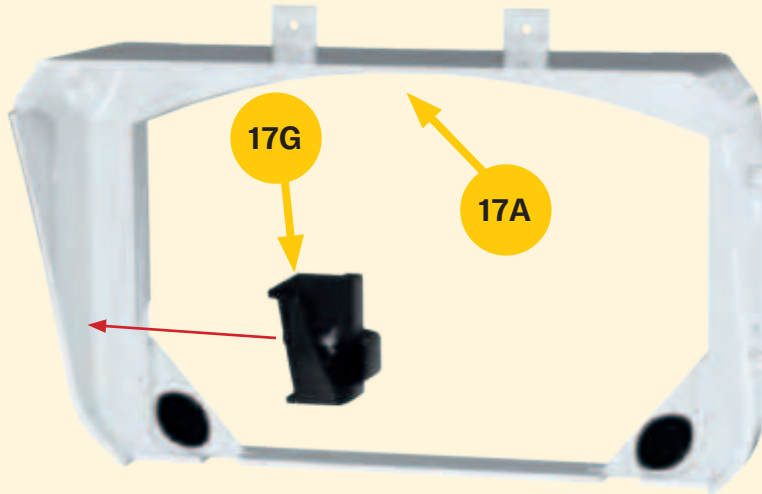
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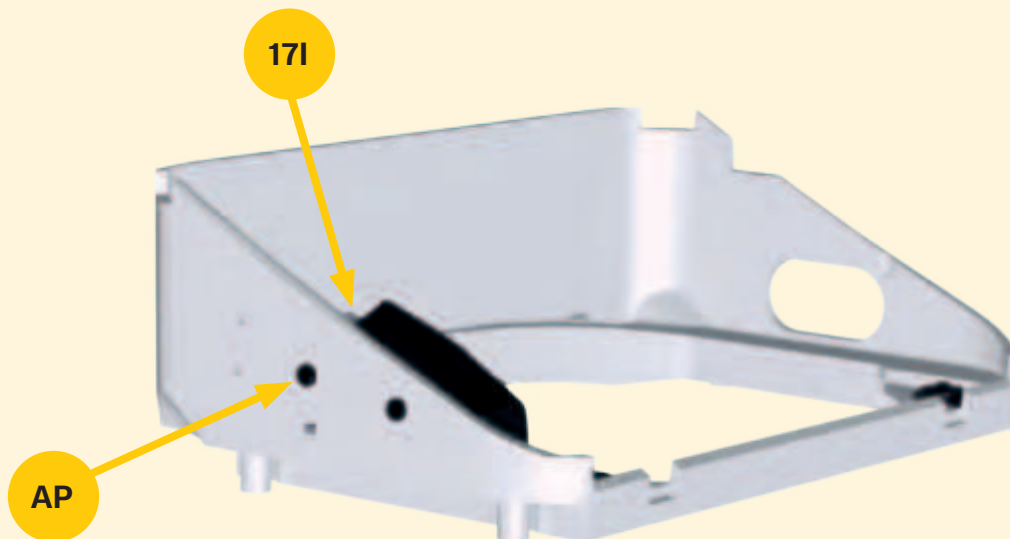
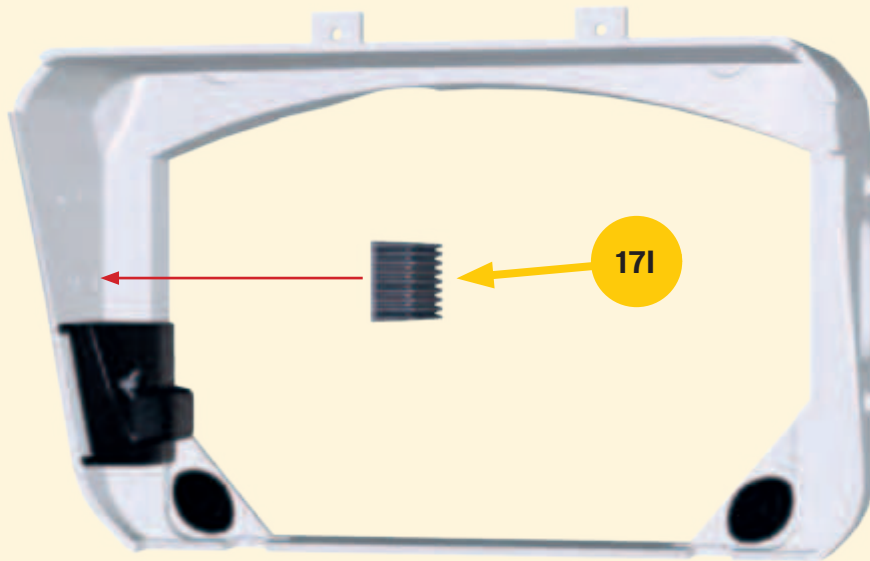
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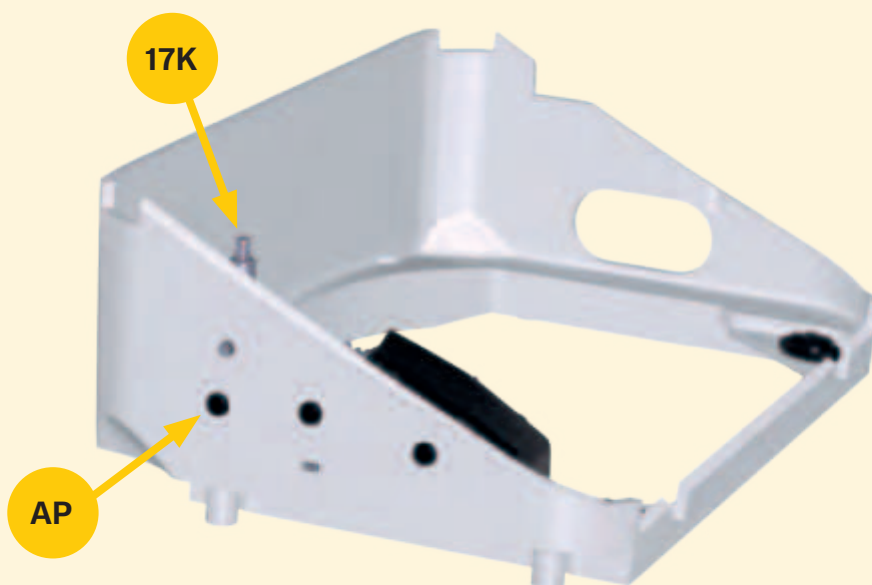
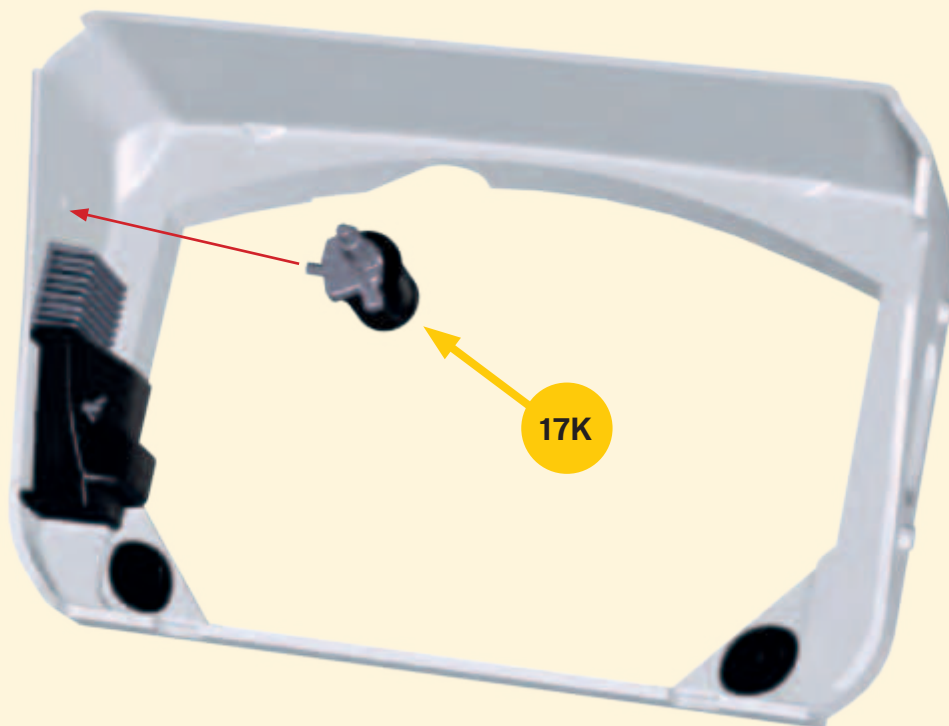


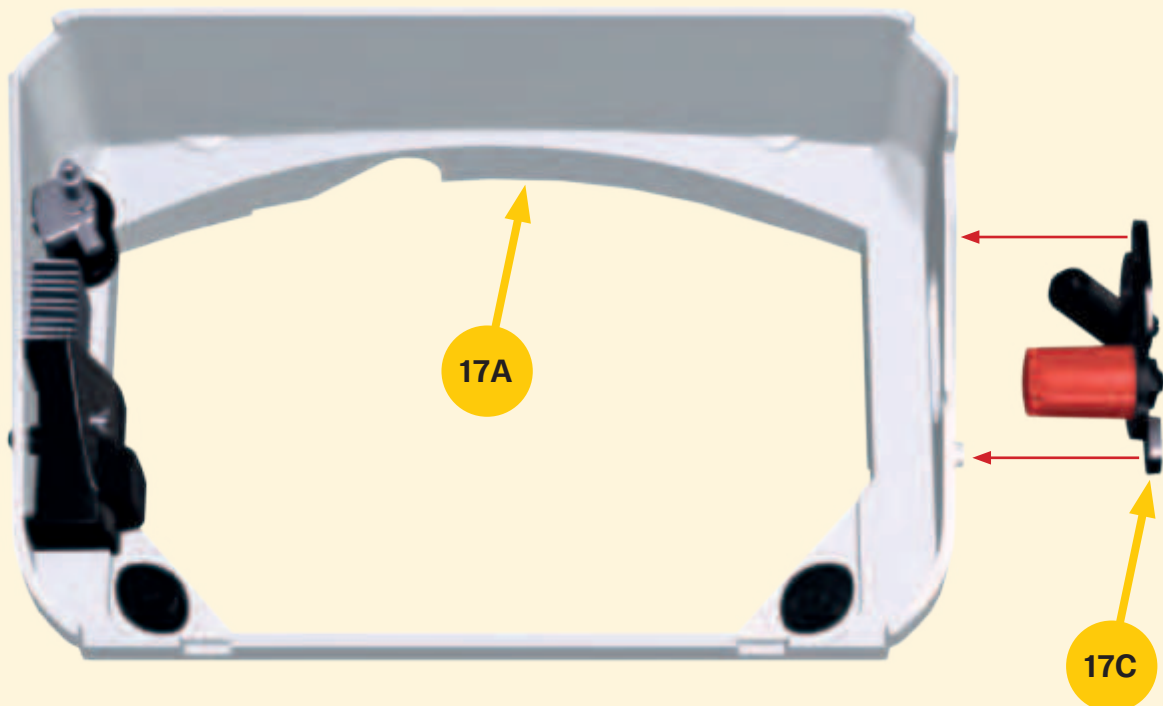
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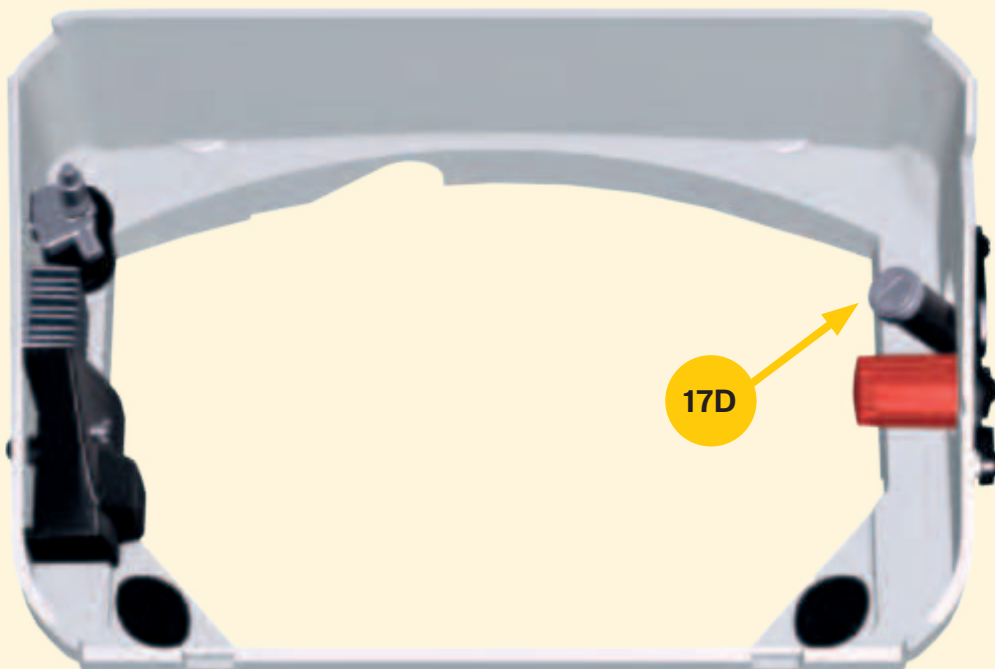
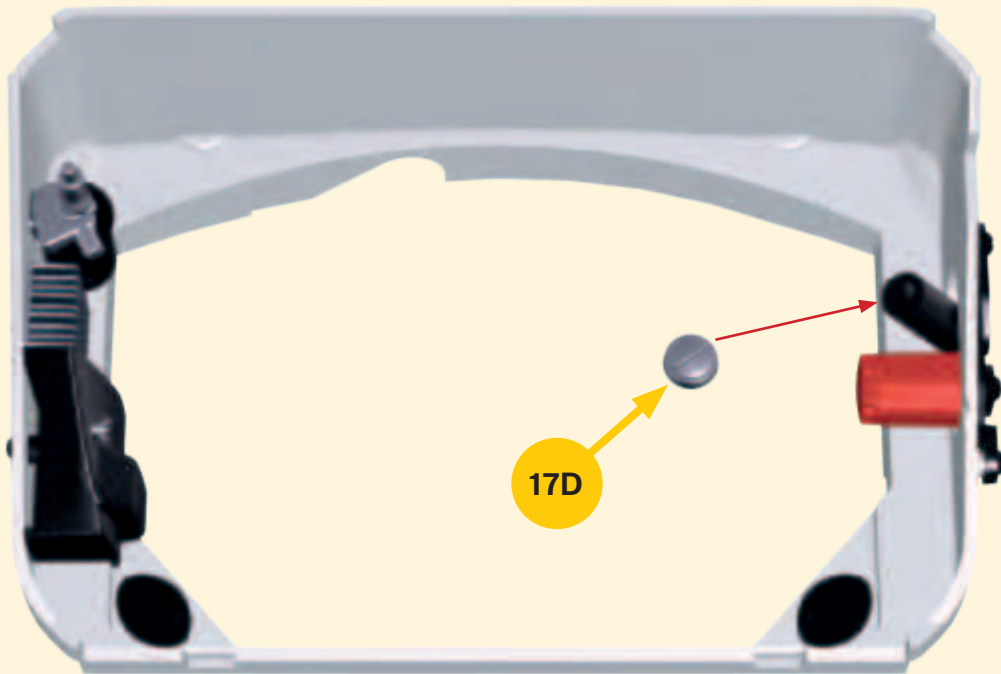


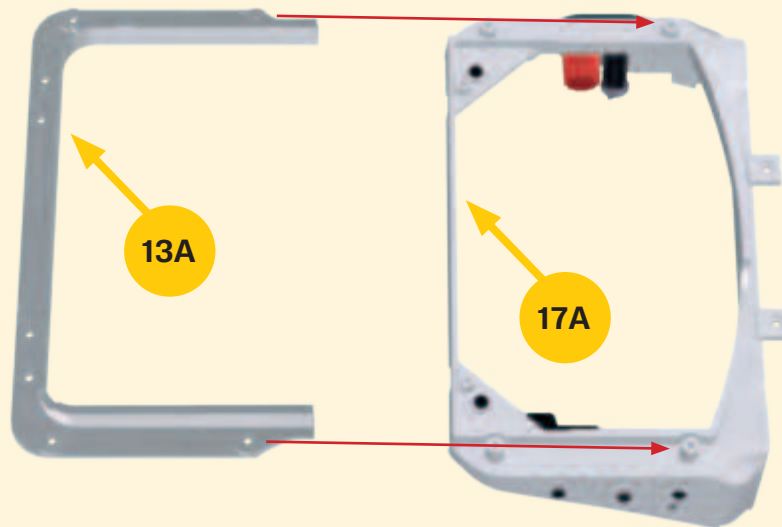
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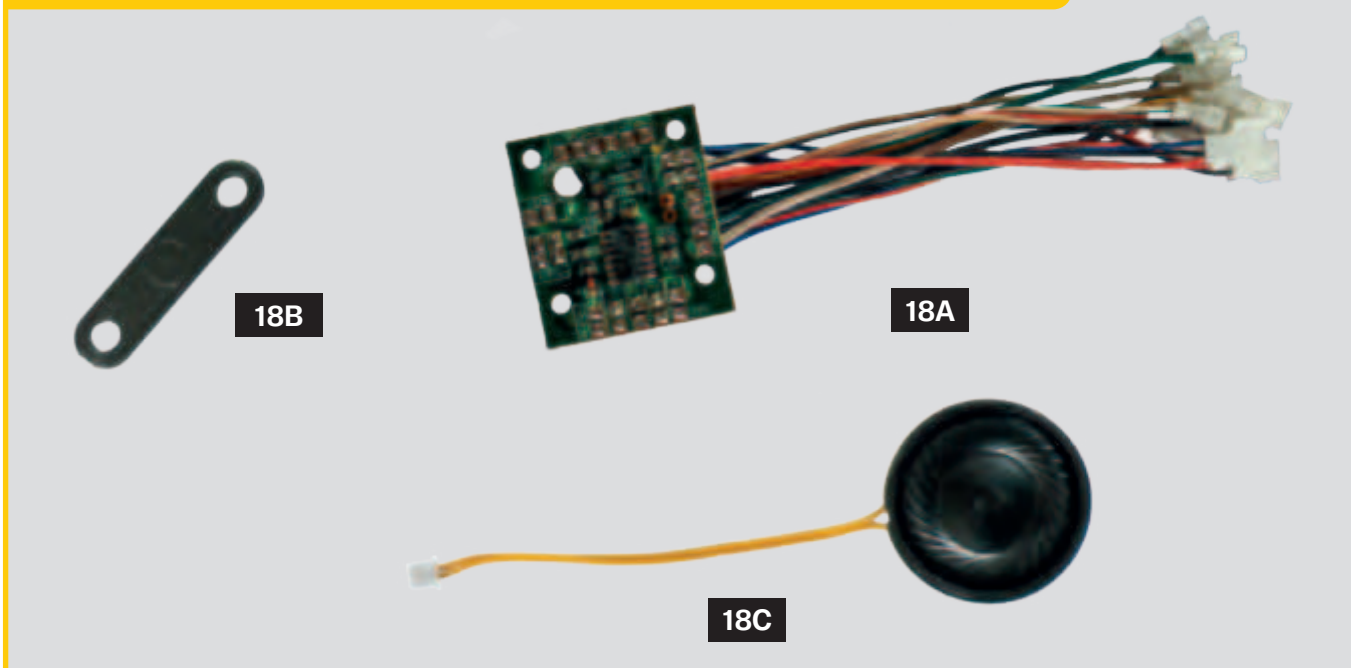




FINAL RESULT



PARTS LIST 18: CIRCUIT BOARD & SPEAKER

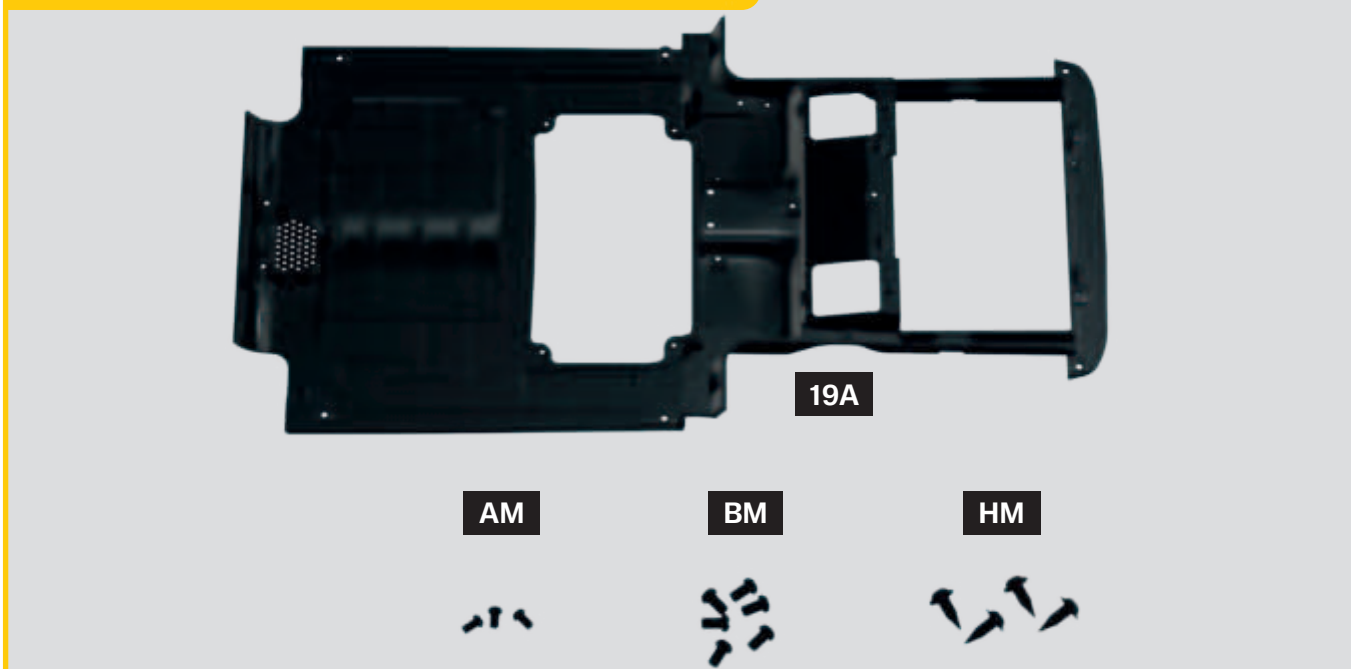


18A Circuit board

18B Connector

18C Speaker

PARTS LIST 19: UNDERBODY



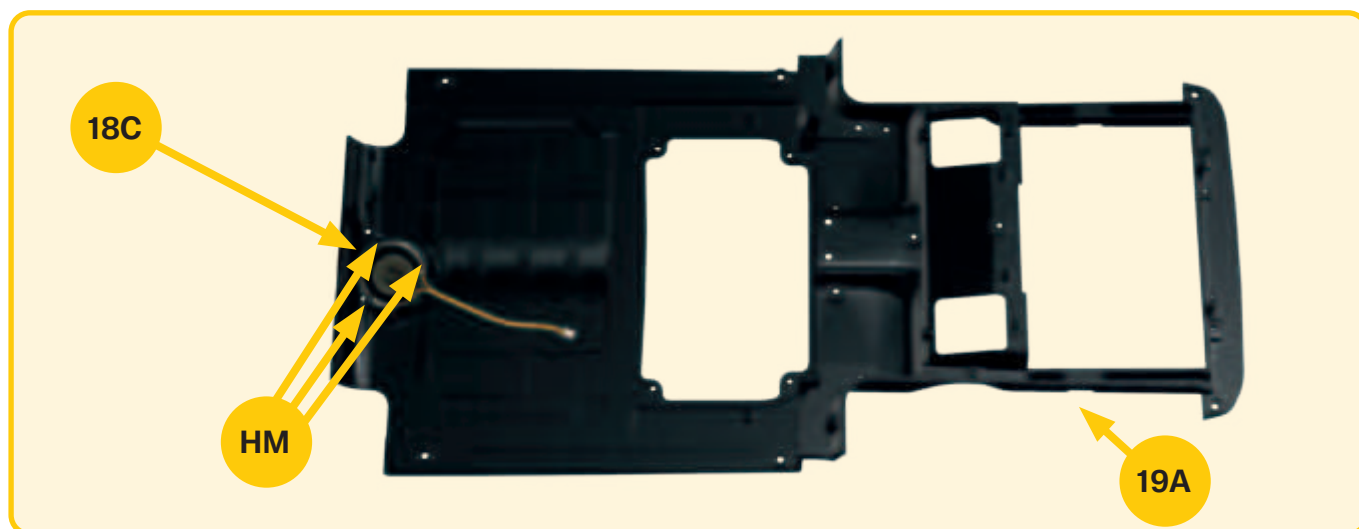
19A Underbody

AM Screws 1.7x3mm (3 pcs)

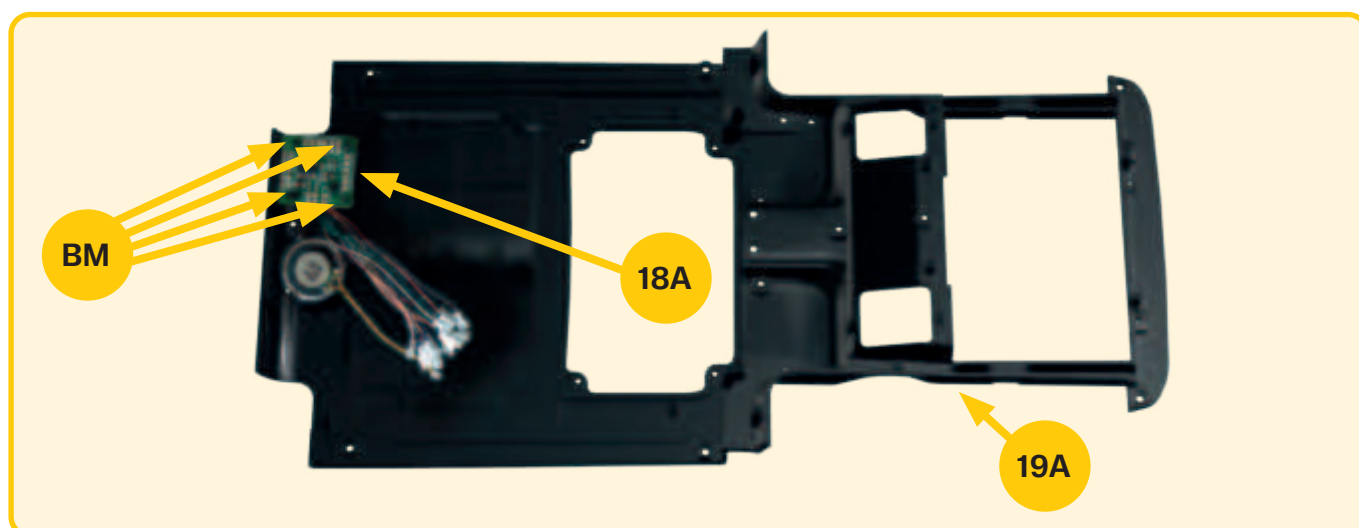
BM Screws 2.0x4mm (6 pcs)

HM Screws 2.0x3x6mm (4 pcs)

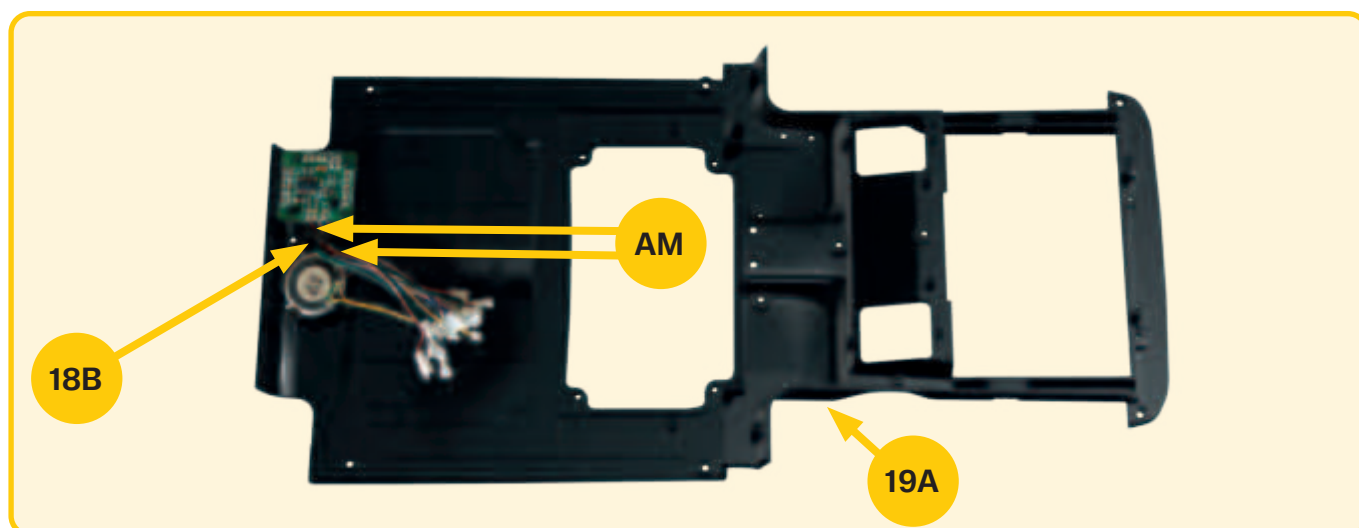
1



2



3



PARTS LIST 20: CHASSIS



20A



20B



20C



BM



CM

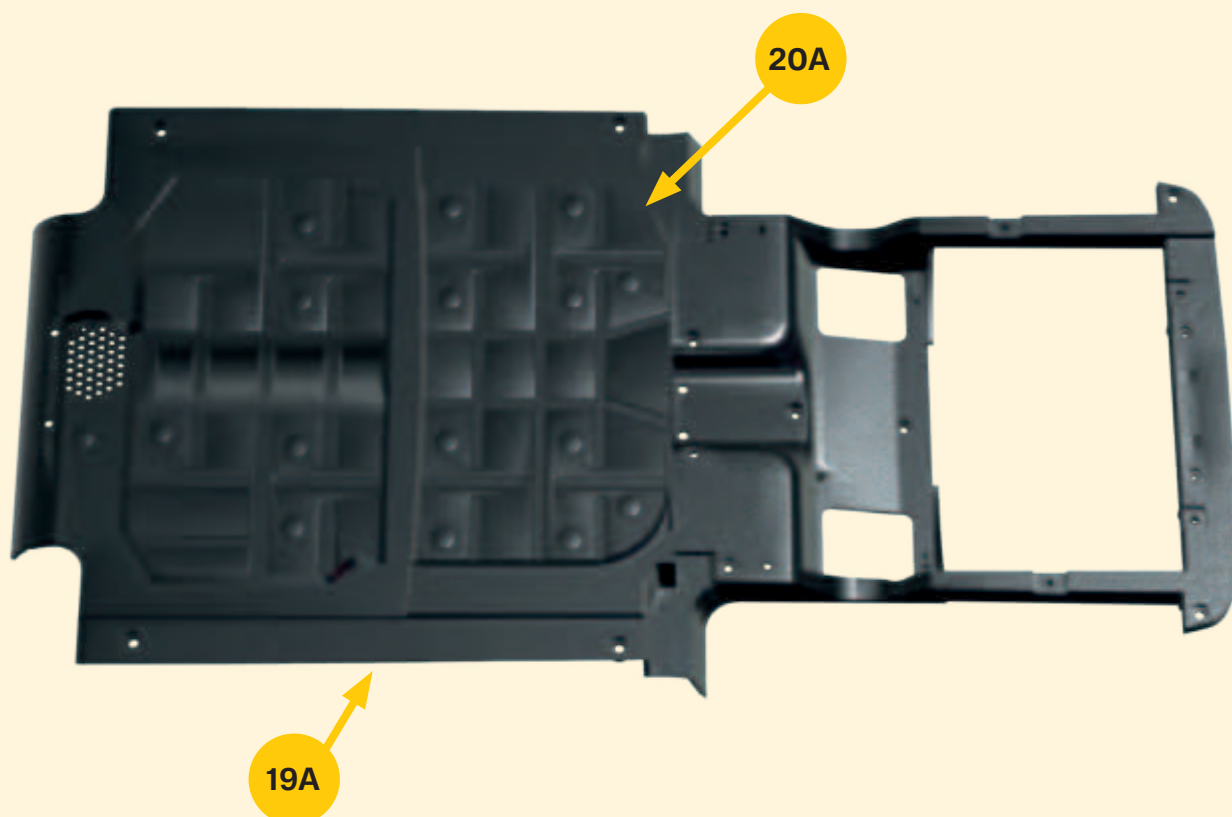


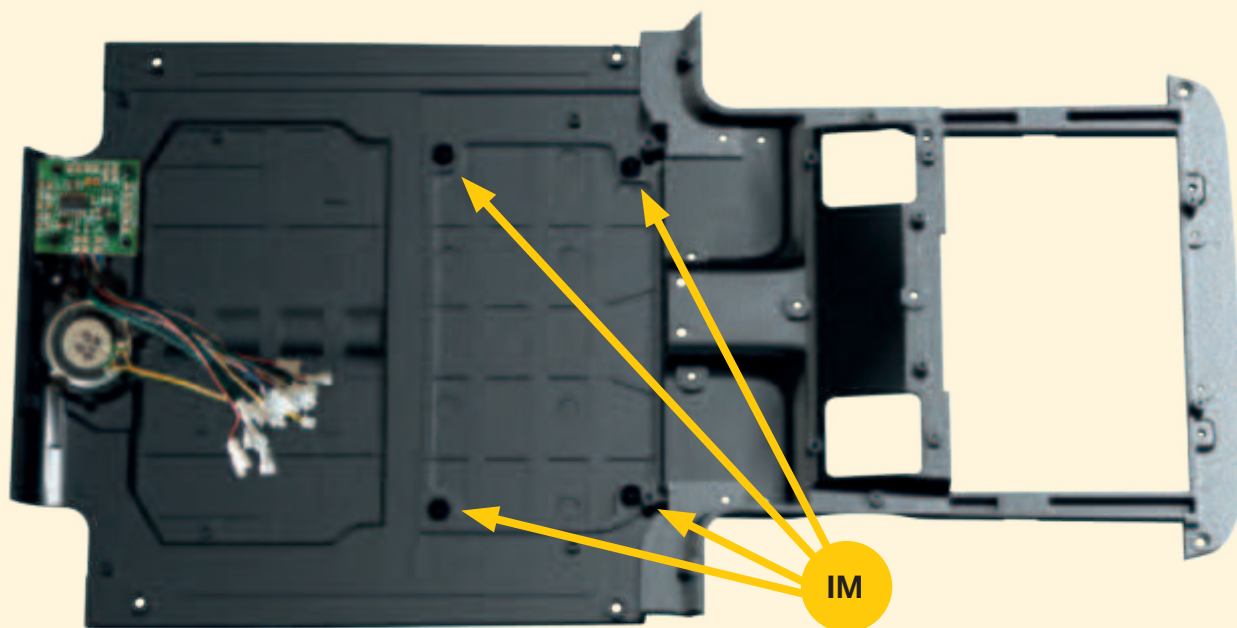
IM

20A Middle frame
20B Underbody fixing plate
20C Steering shaft pressure plate

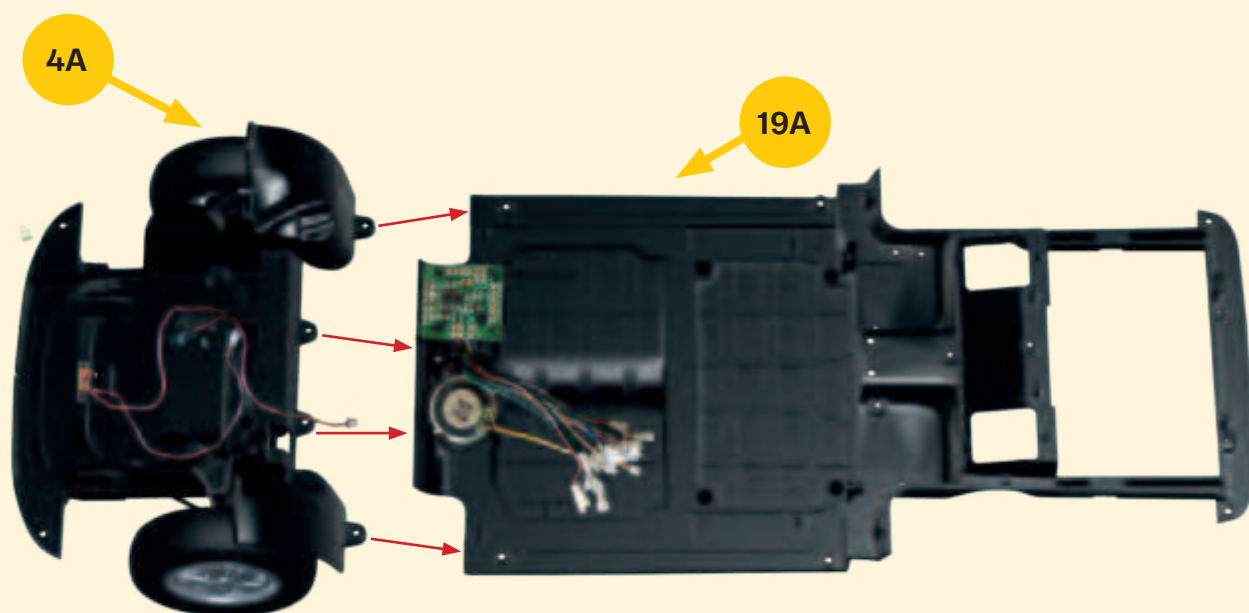
BM Screws 2.0x4mm (8 pcs)
CM Screws 2.3x5mm (6 pcs)
IM Screws 2.0x5mm (11 pcs)

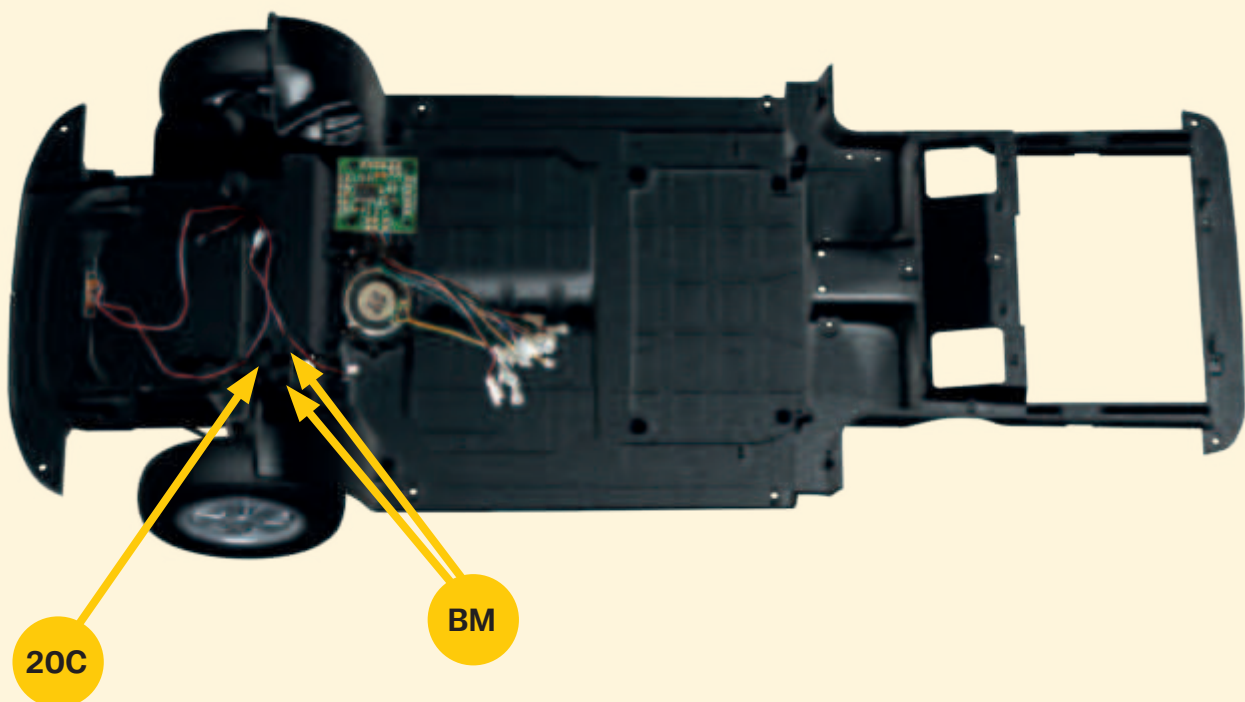
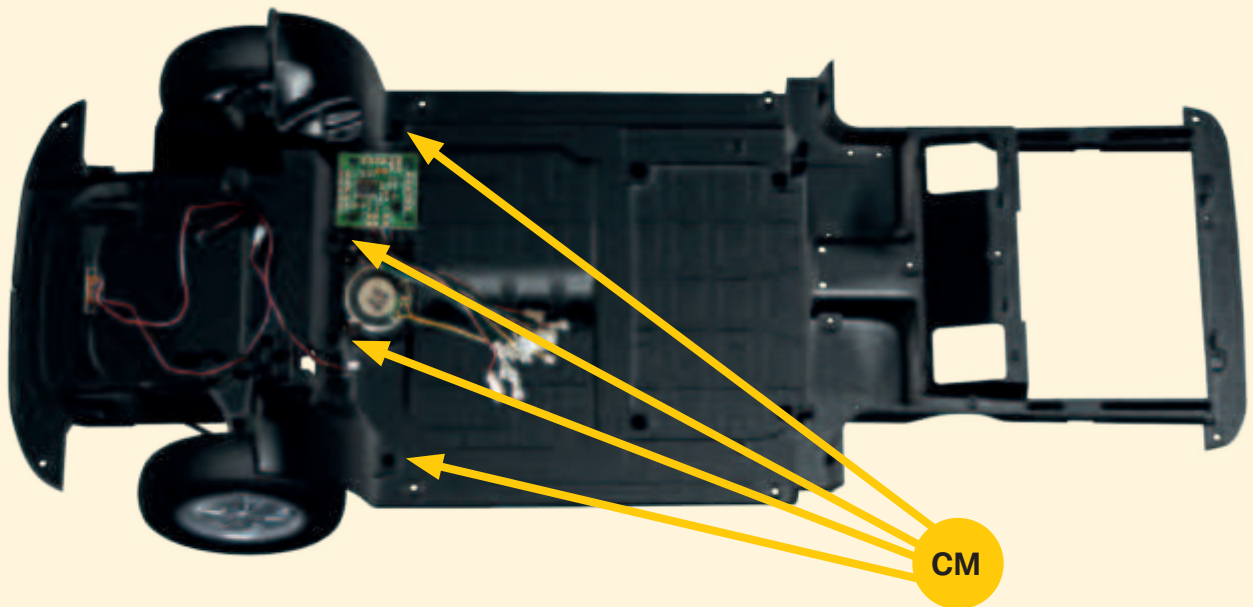
1

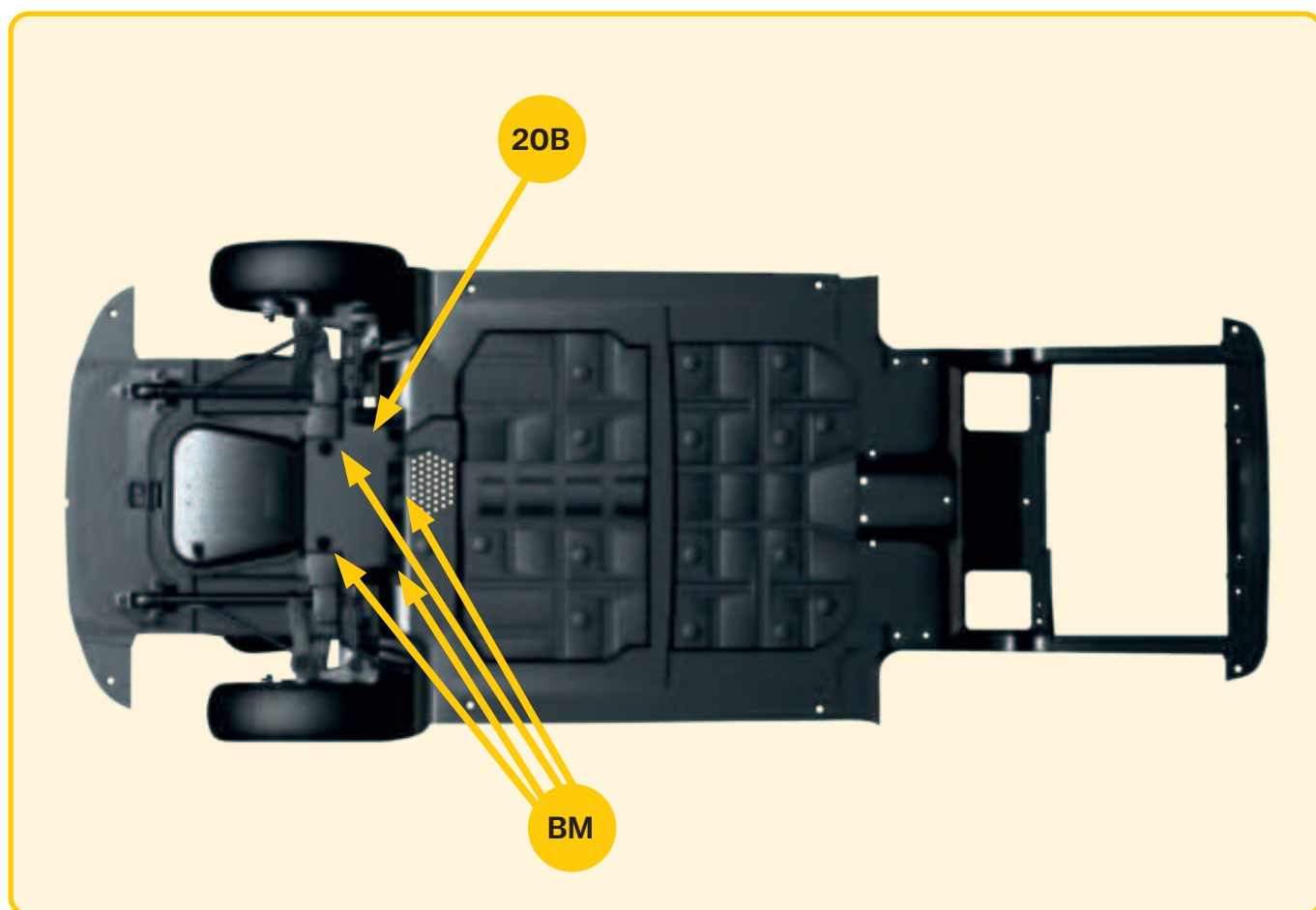




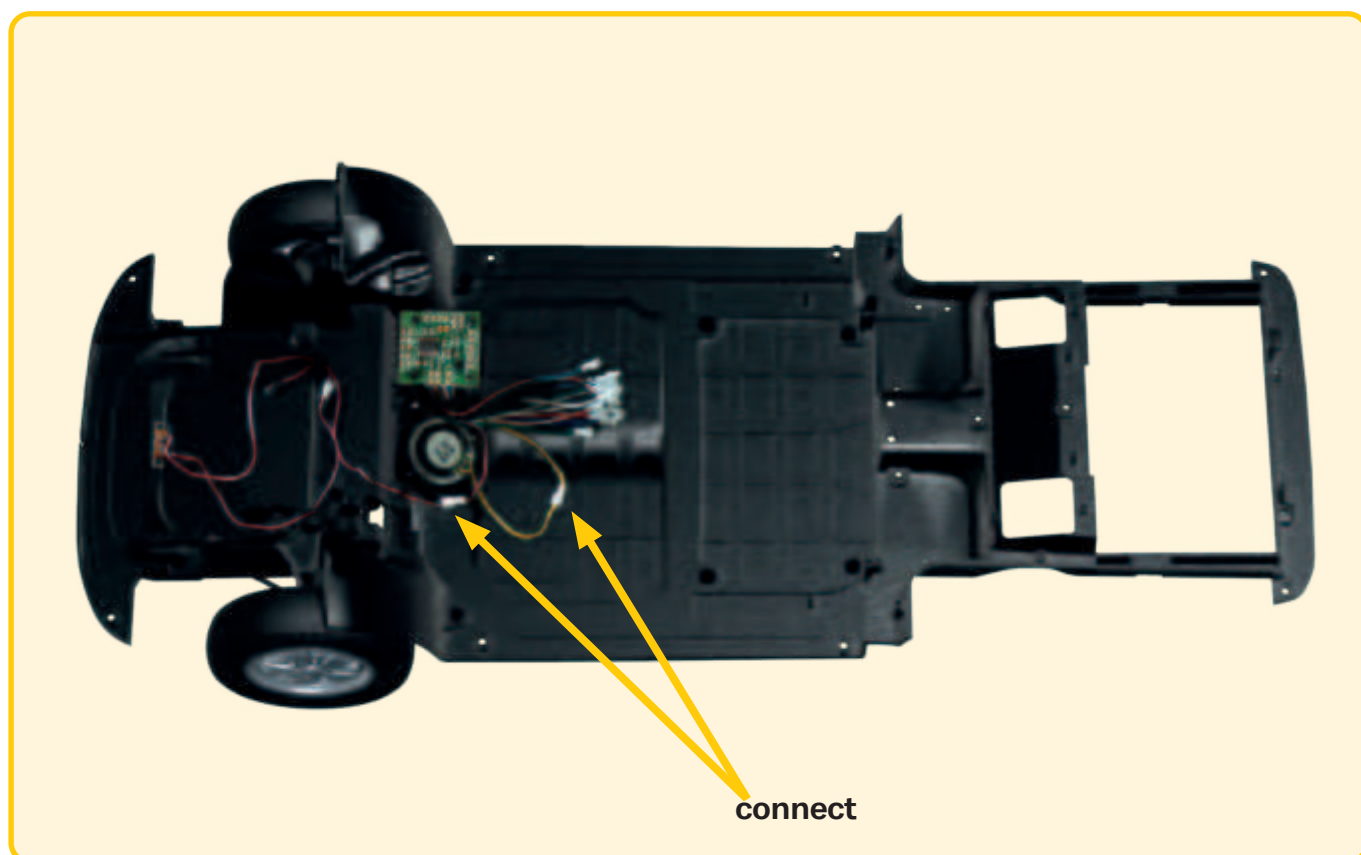
2

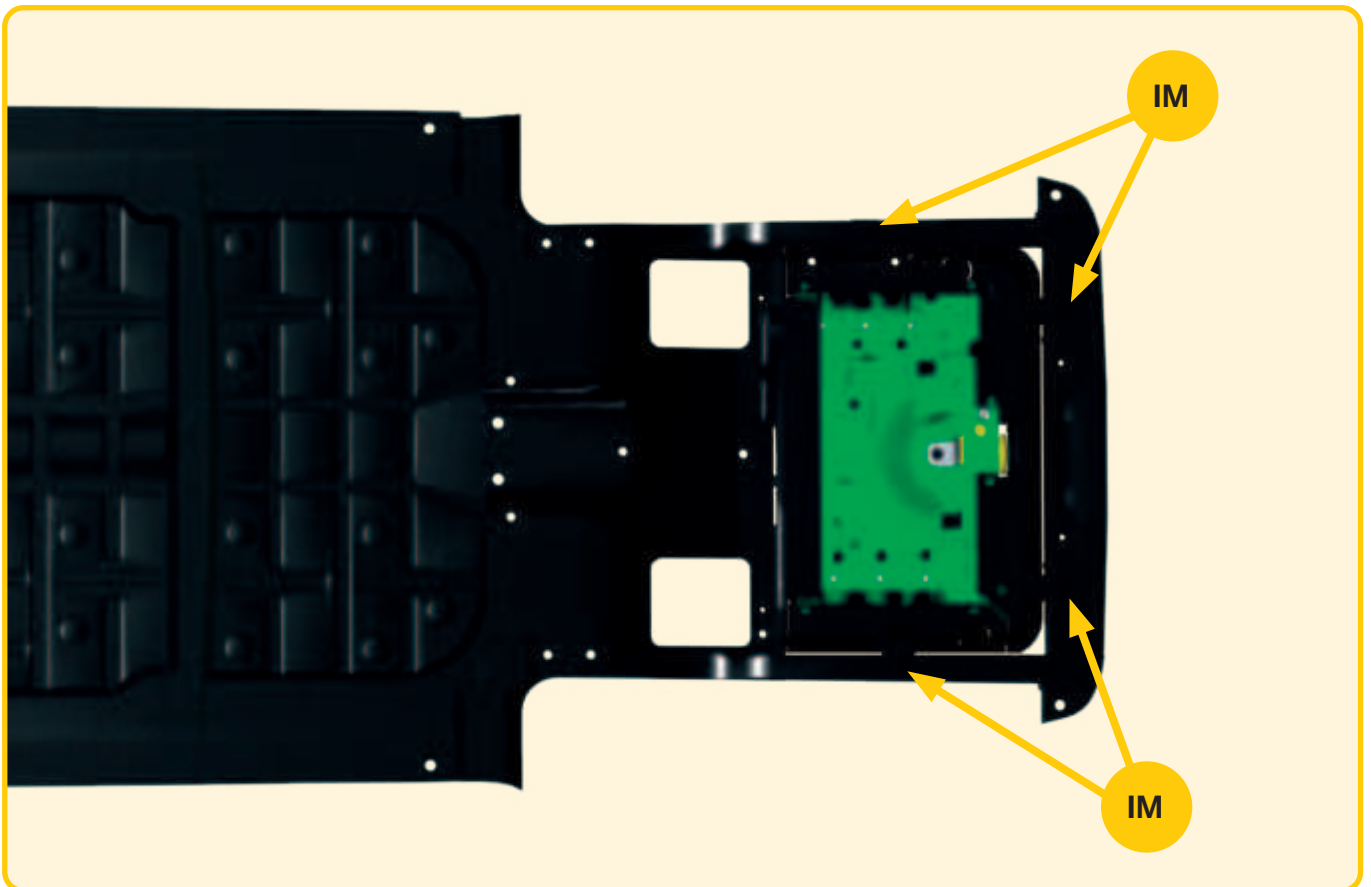
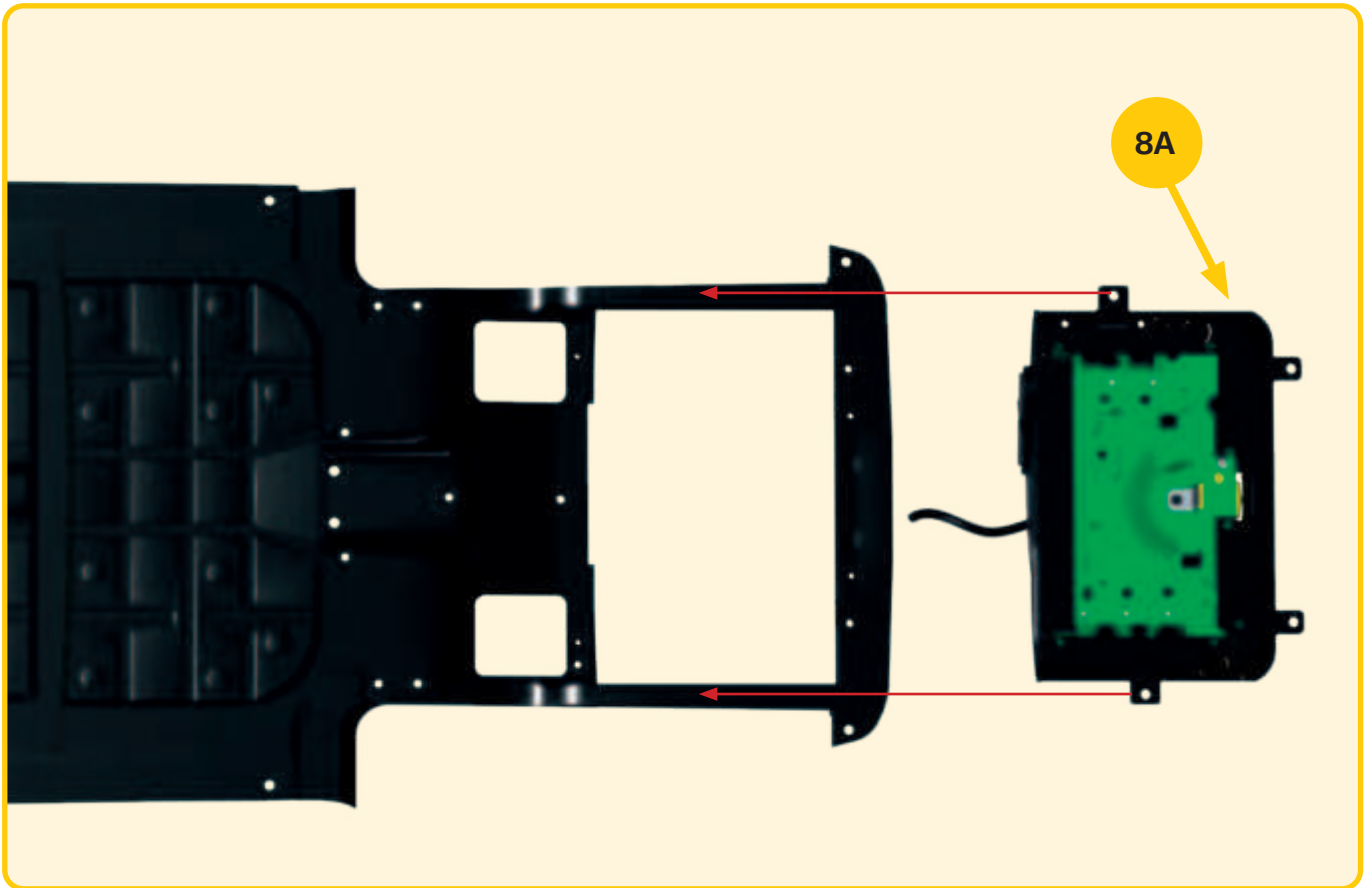




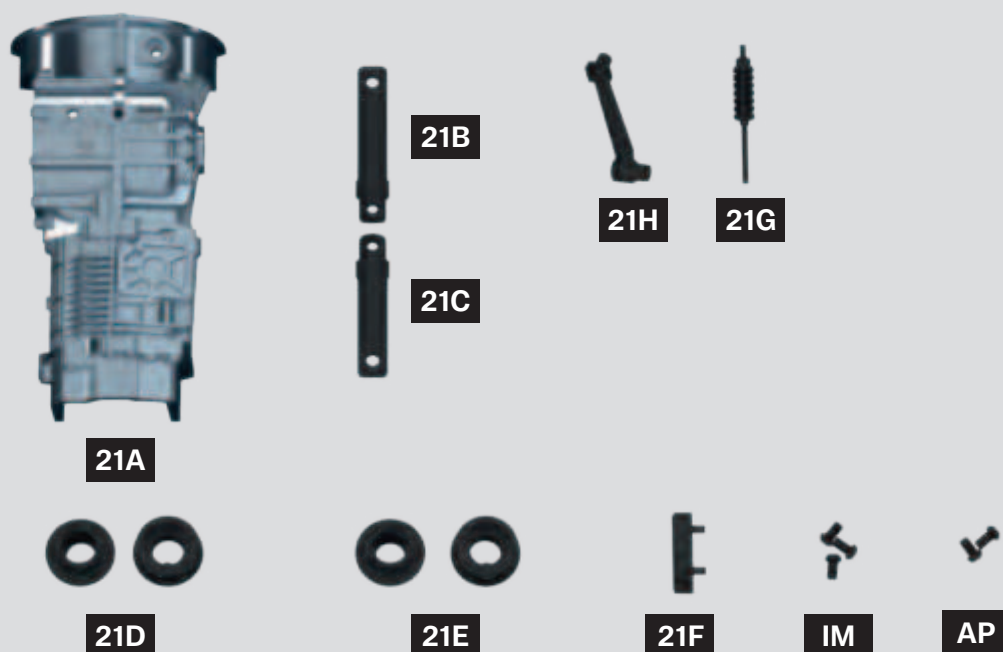


3



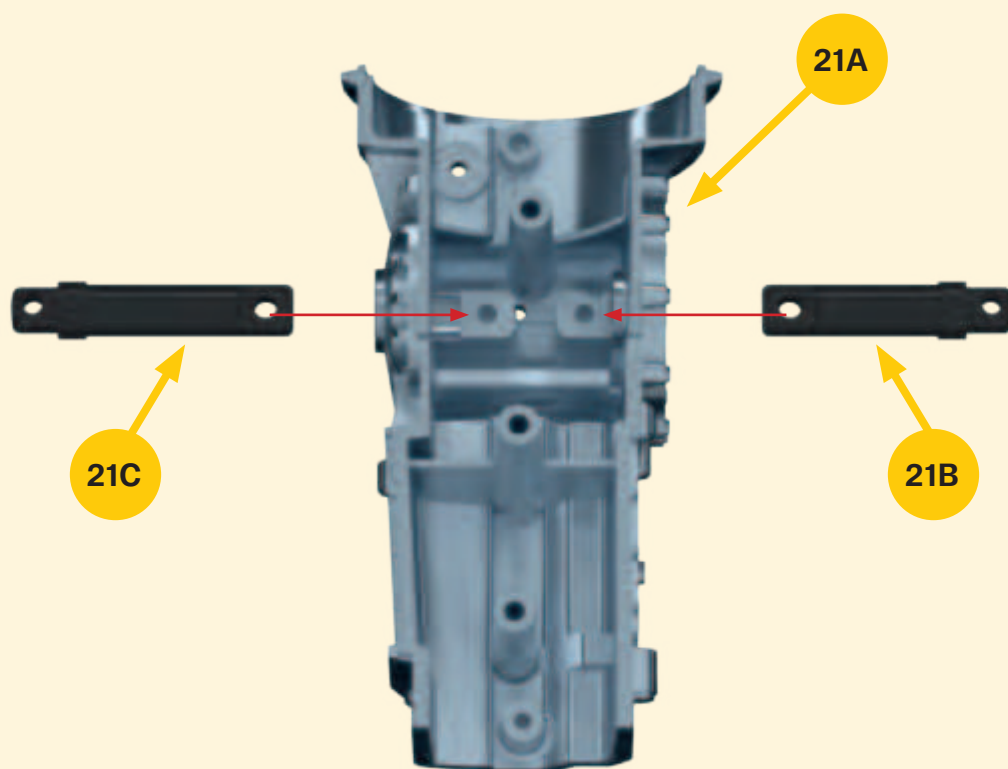


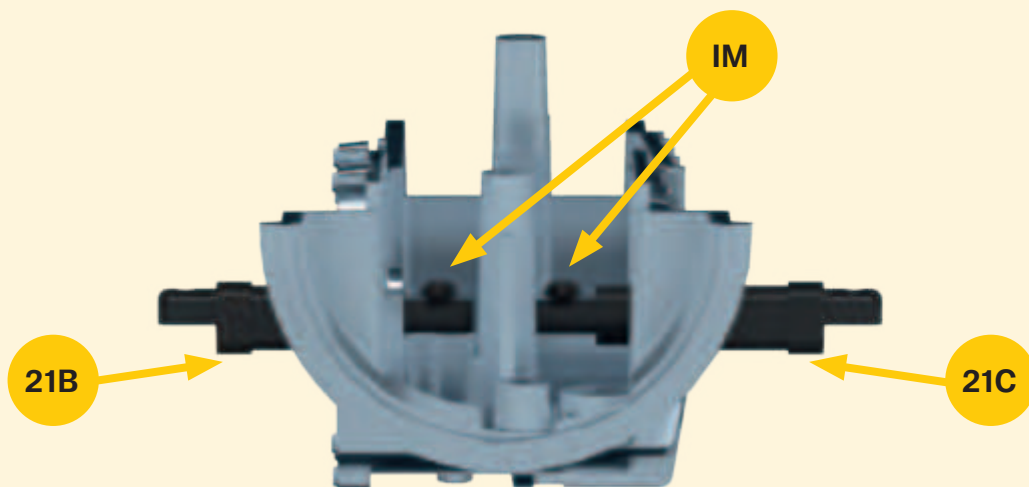
PARTS LIST 21: GEARBOX (1) & CLUTCH



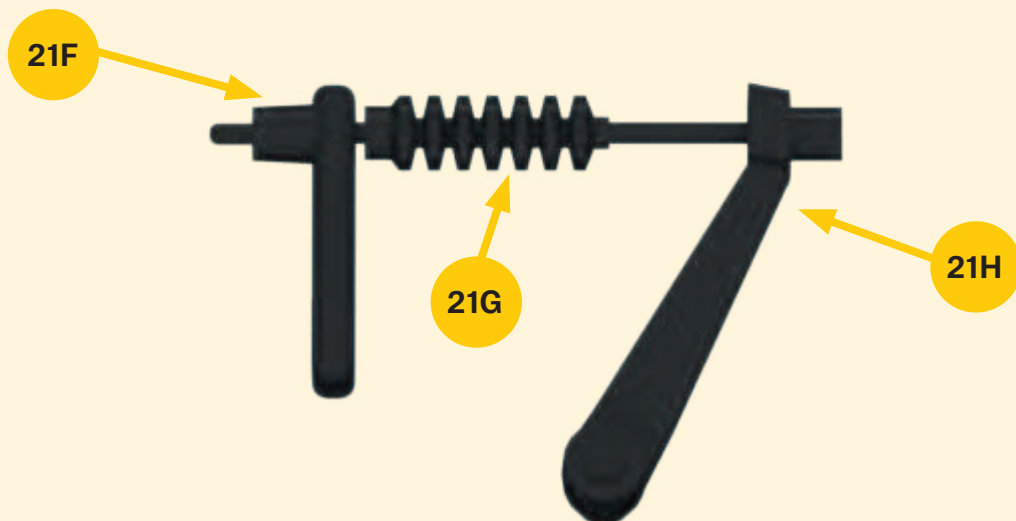
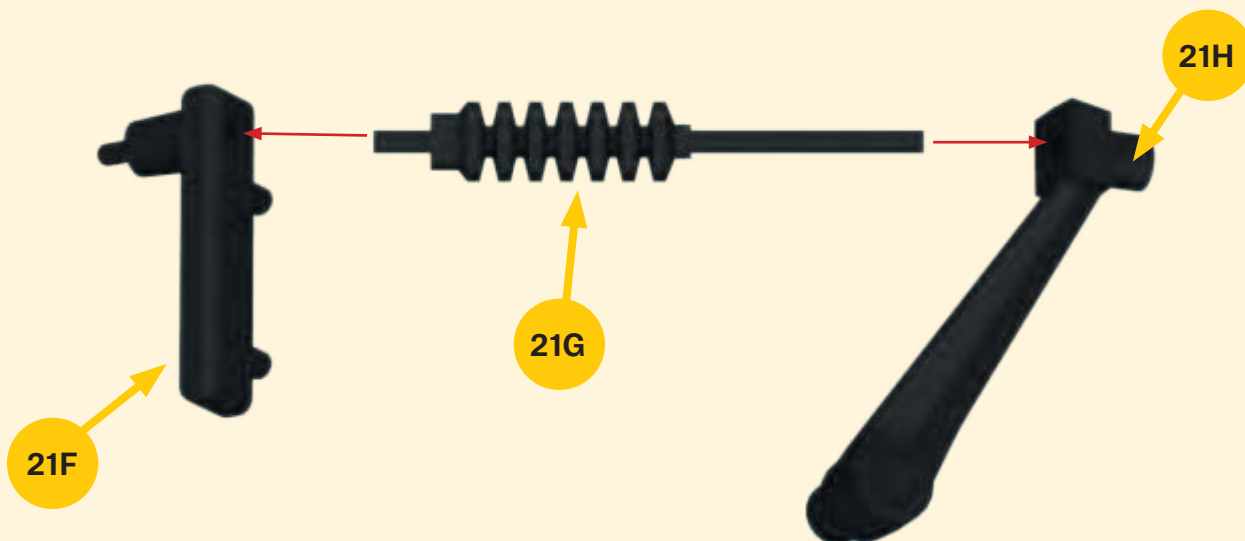
- | | | | | | |
|------------|------------------------|------------|------------------------|-----------|------------------------|
| 21A | Gearbox bottom section | 21E | Drive flange 2 (2 pcs) | IM | Screws 2.0x5mm (3 pcs) |
| 21B | Left driveshaft | 21F | Clutch bracket | AP | Screws 1.7x4mm (2 pcs) |
| 21C | Right driveshaft | 21G | Clutch linkage | | |
| 21D | Drive flange 1 (2 pcs) | 21H | Clutch lever | | |

1

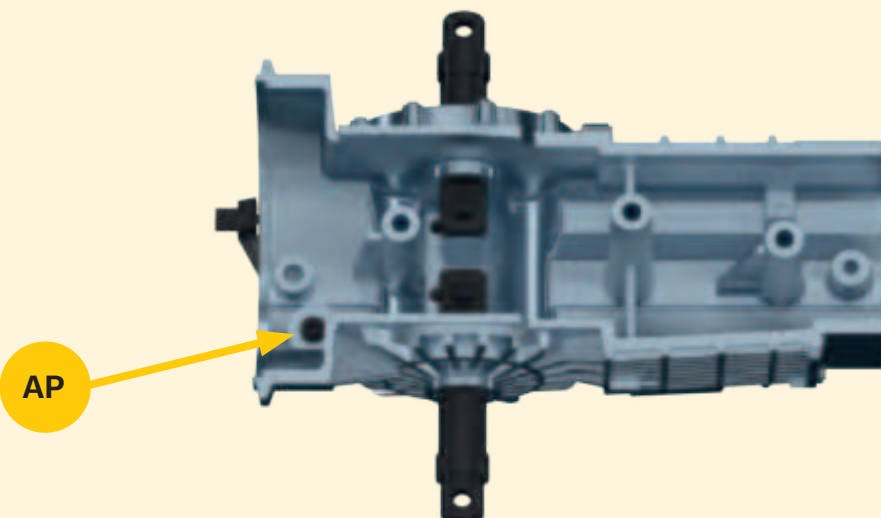
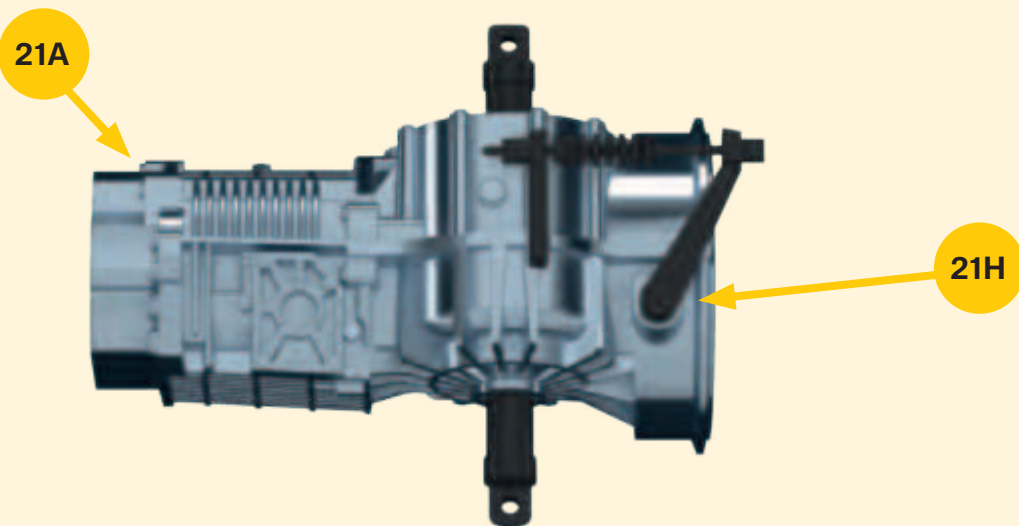
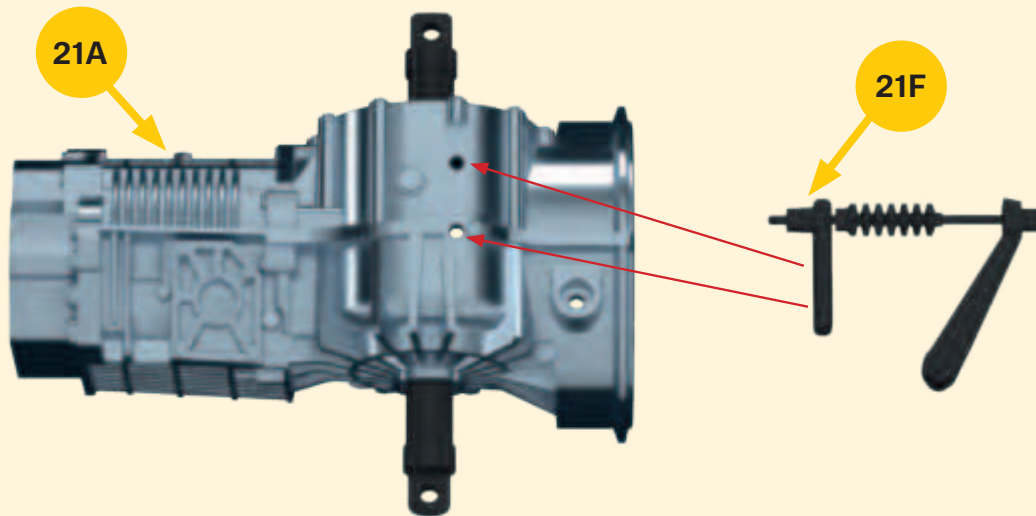




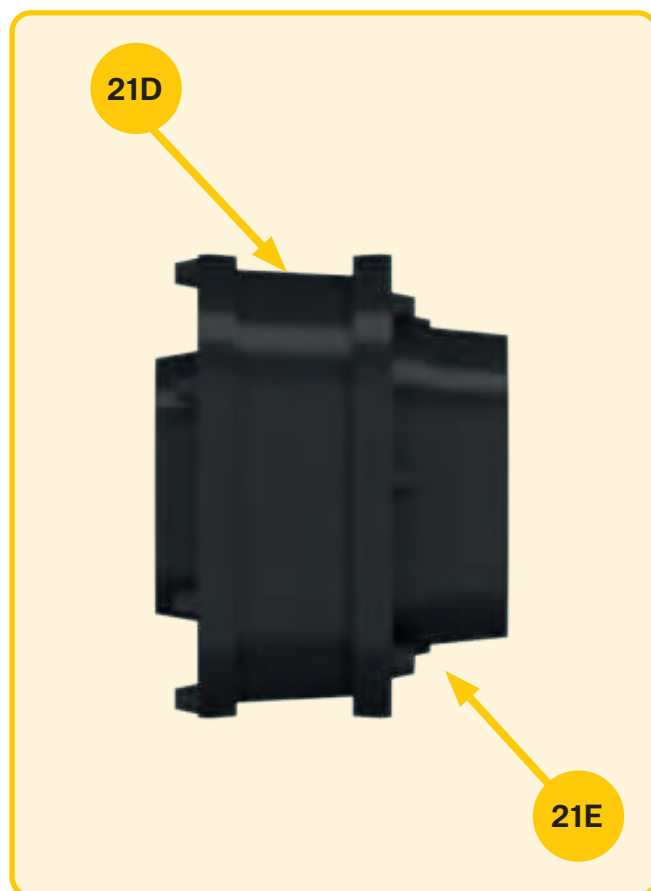
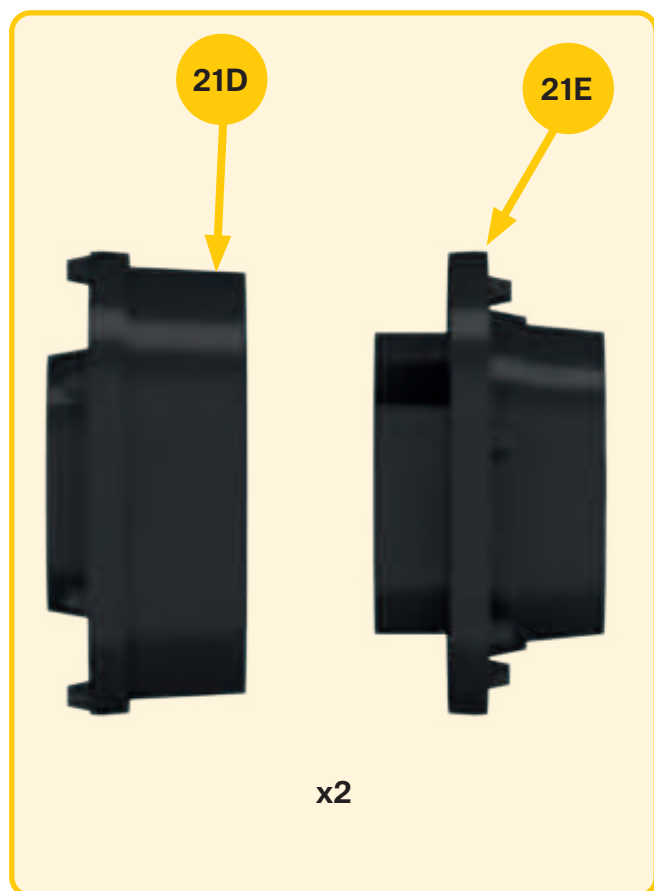
2

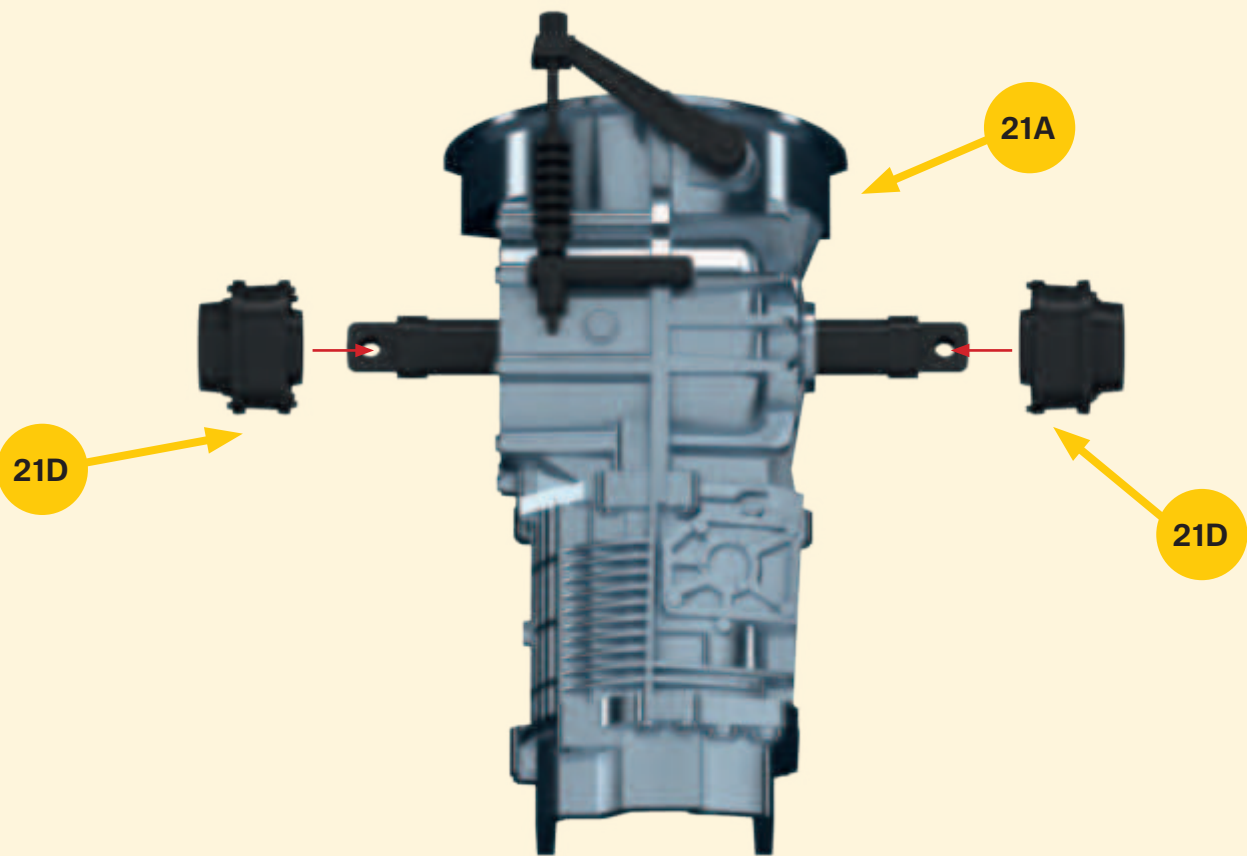


3

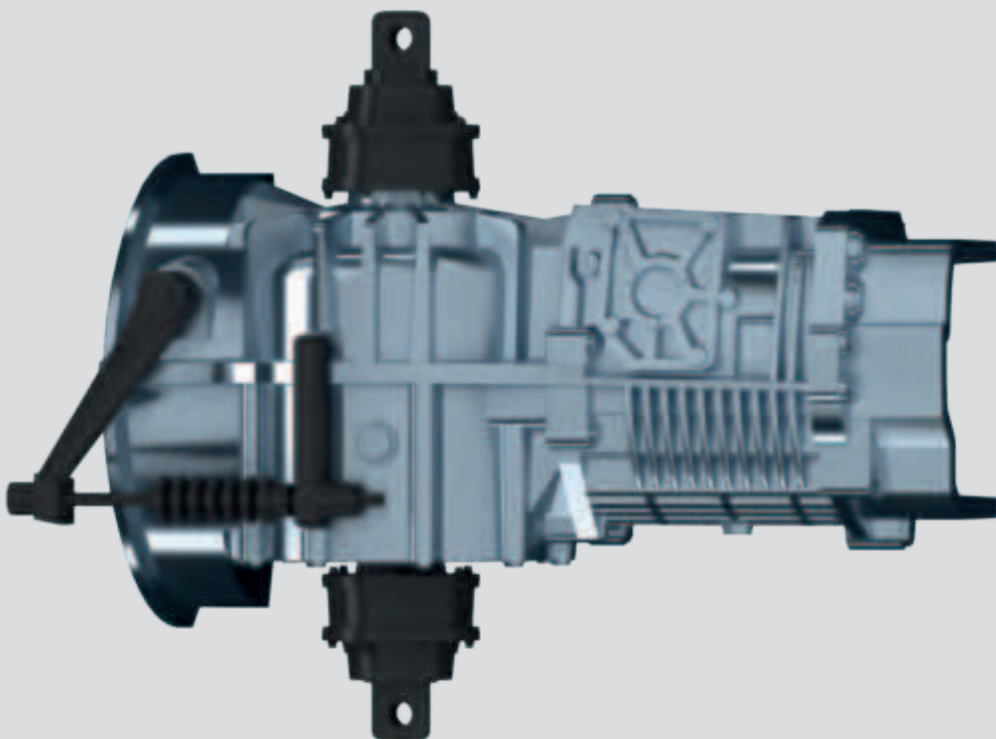


4





FINAL RESULT



PARTS LIST 22: GEARBOX (2) & STARTER MOTOR



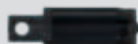
22A



22B



22C



22D



22E



BM



AP

22A Gearbox top section

22B Starter motor 1

22C Starter motor 2

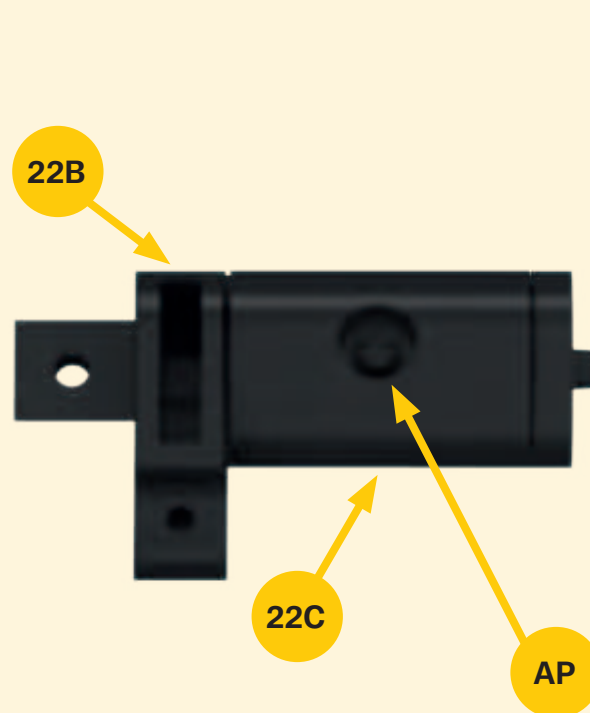
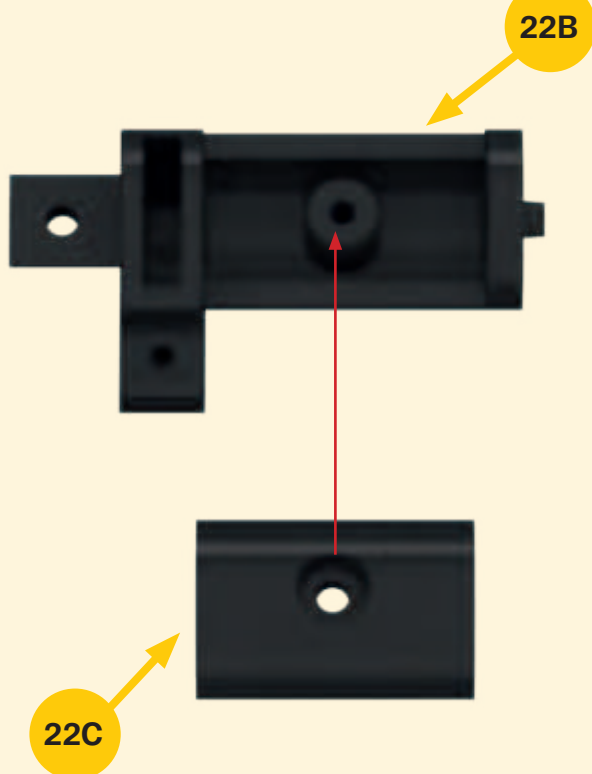
22D Starter motor 3

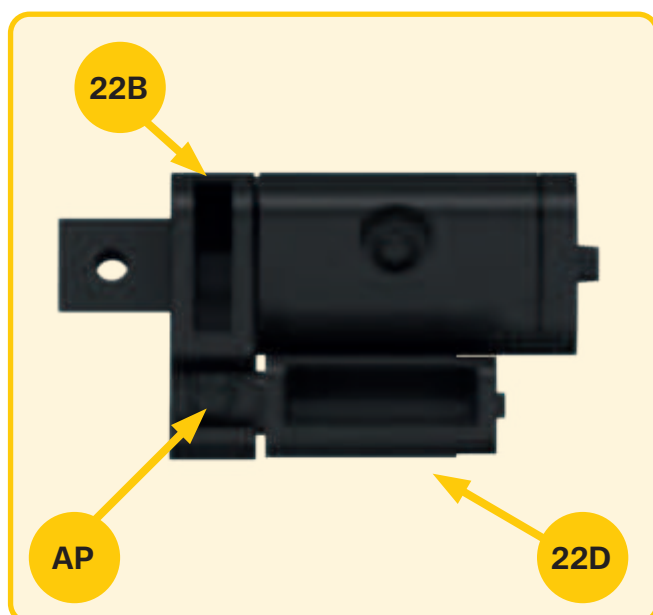
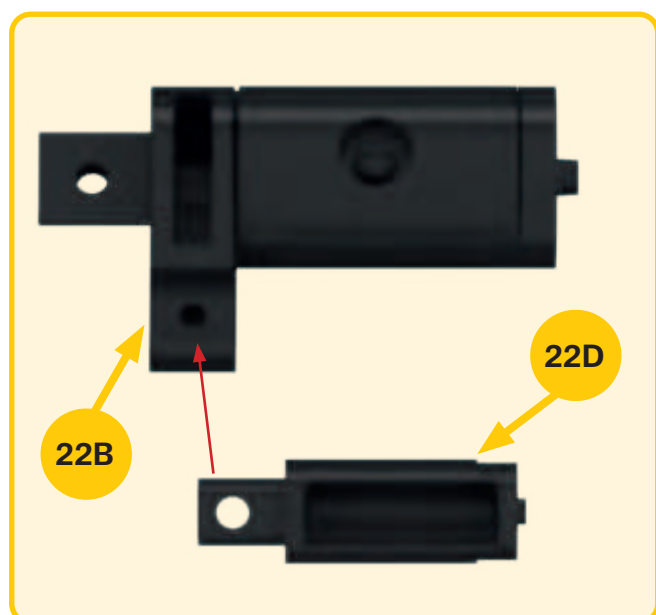
22E Gearbox panel

BM Screws 2.0x4mm (8 pcs)

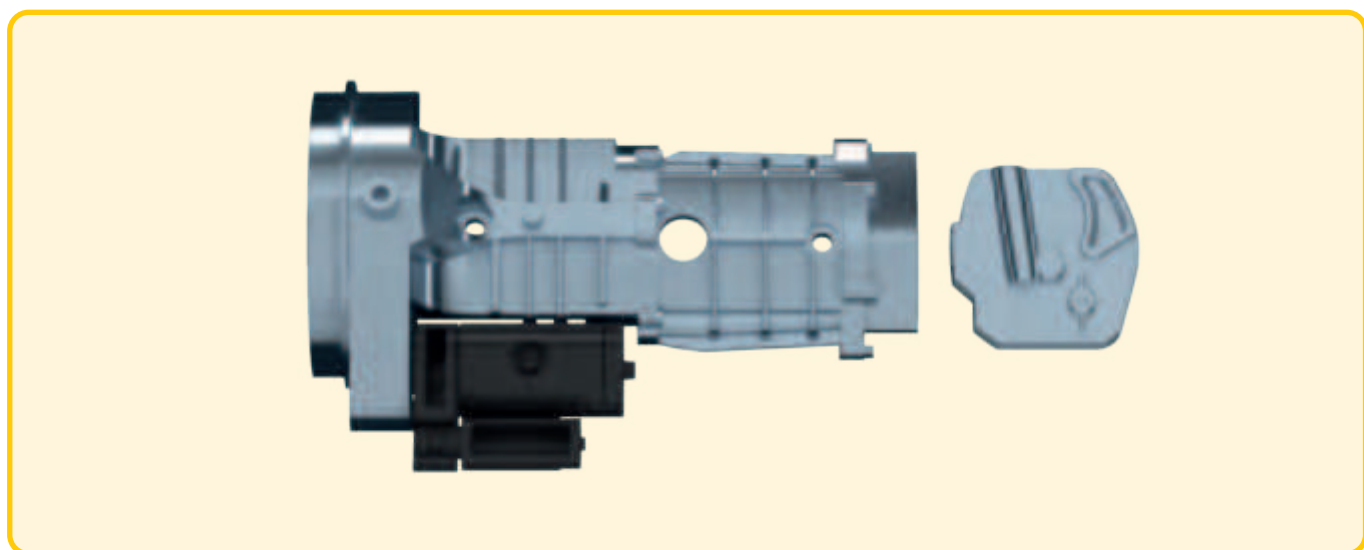
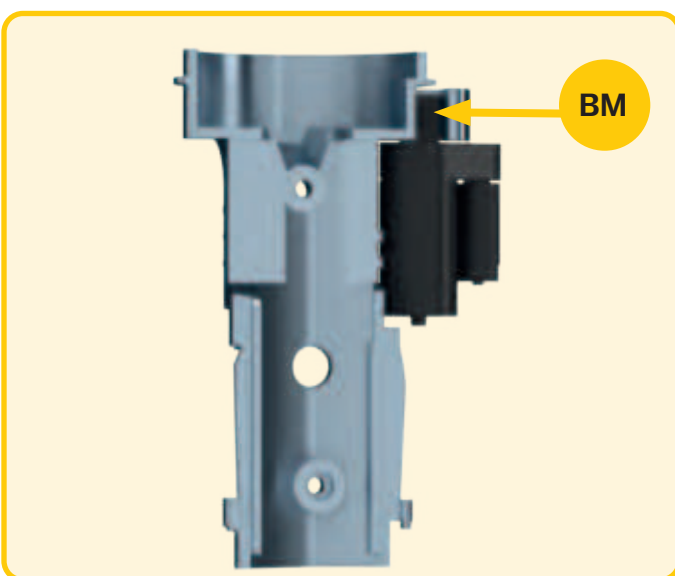
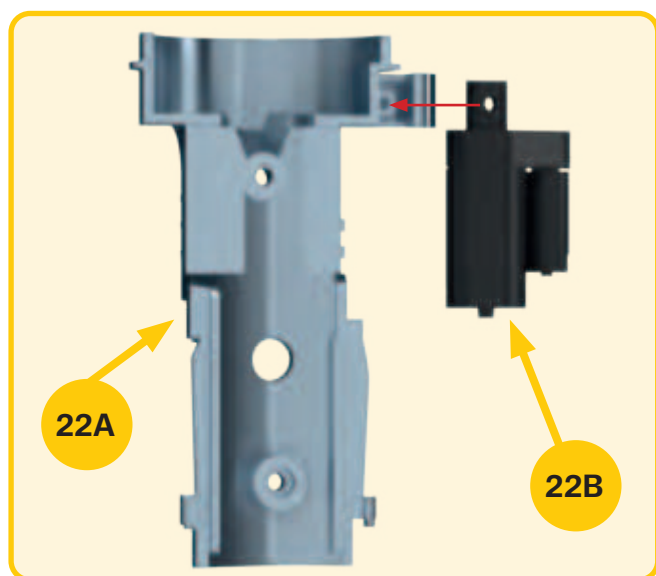
AP Screws 1.7x4mm (3 pcs)

1

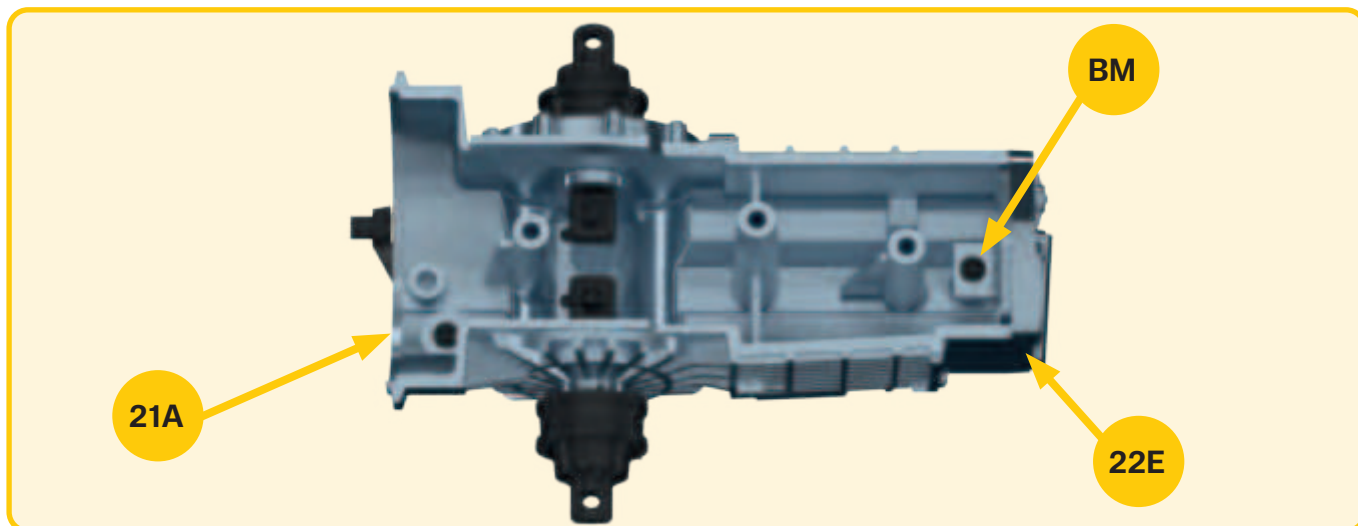




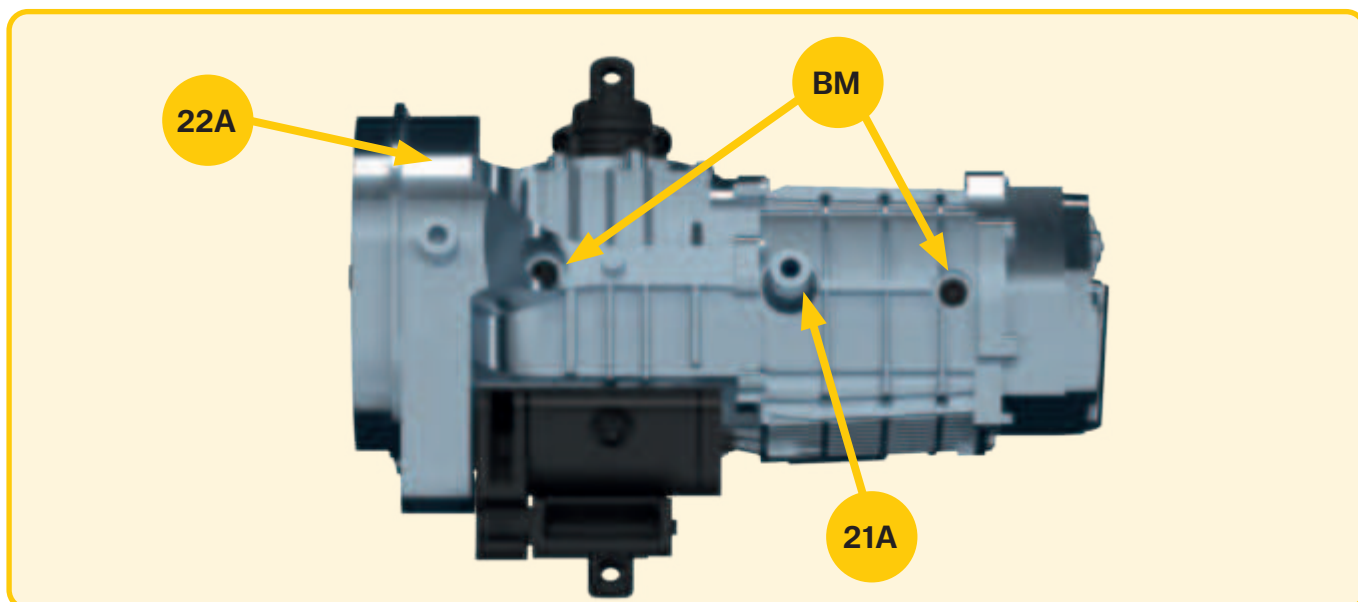
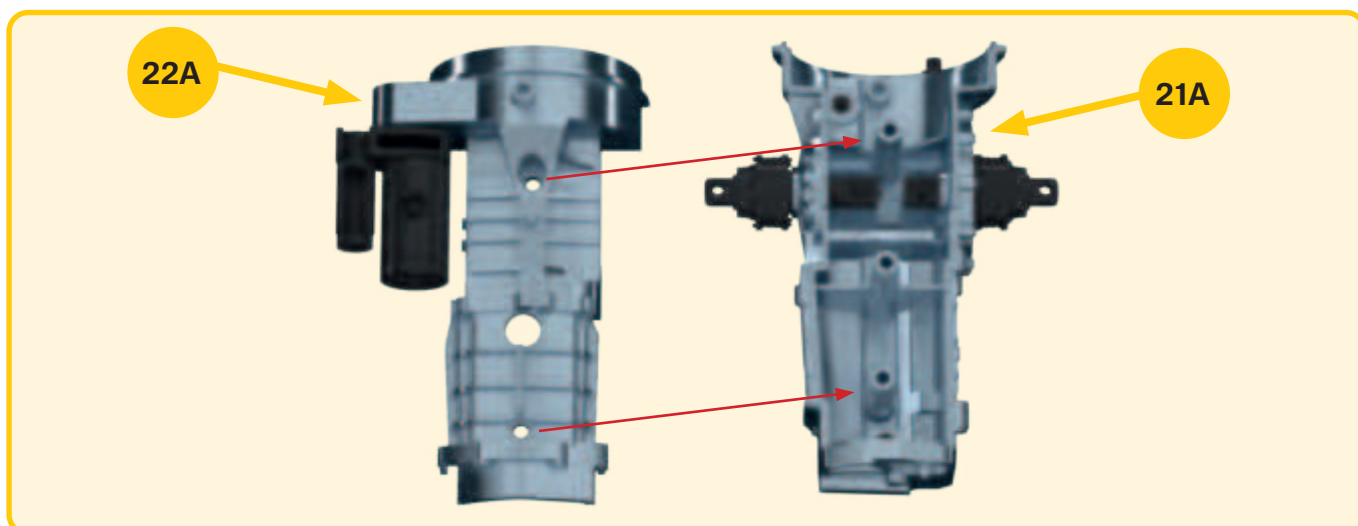
2



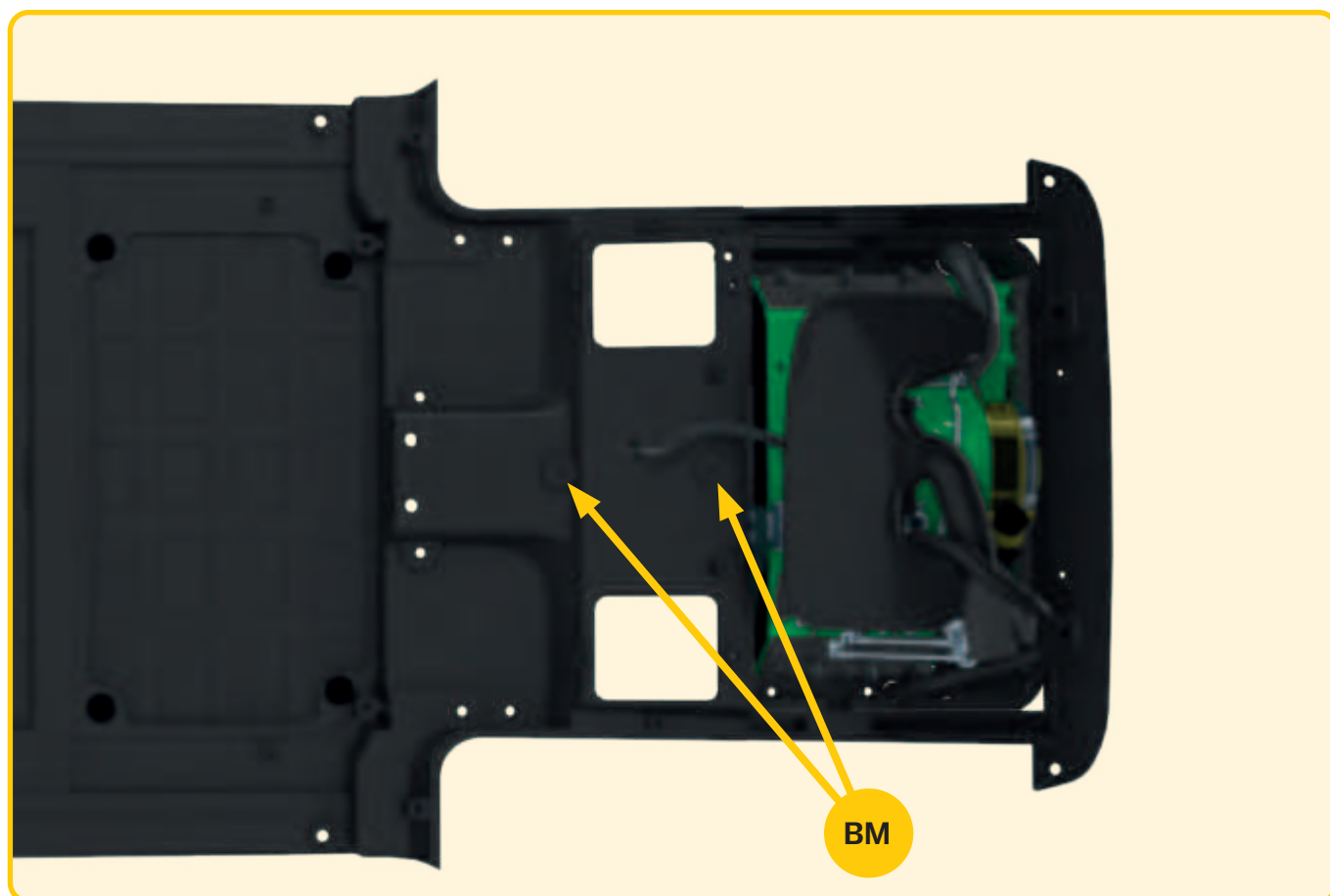
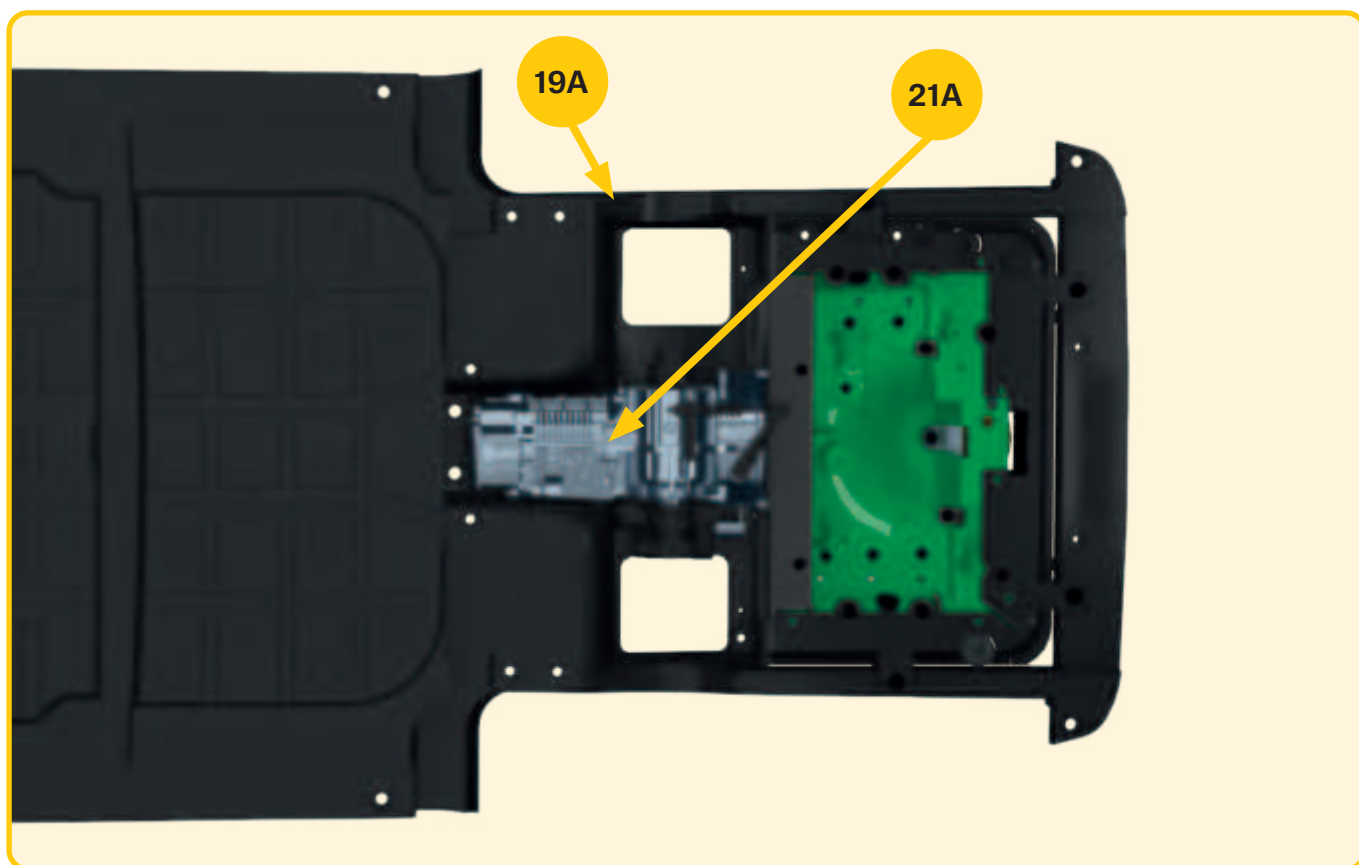
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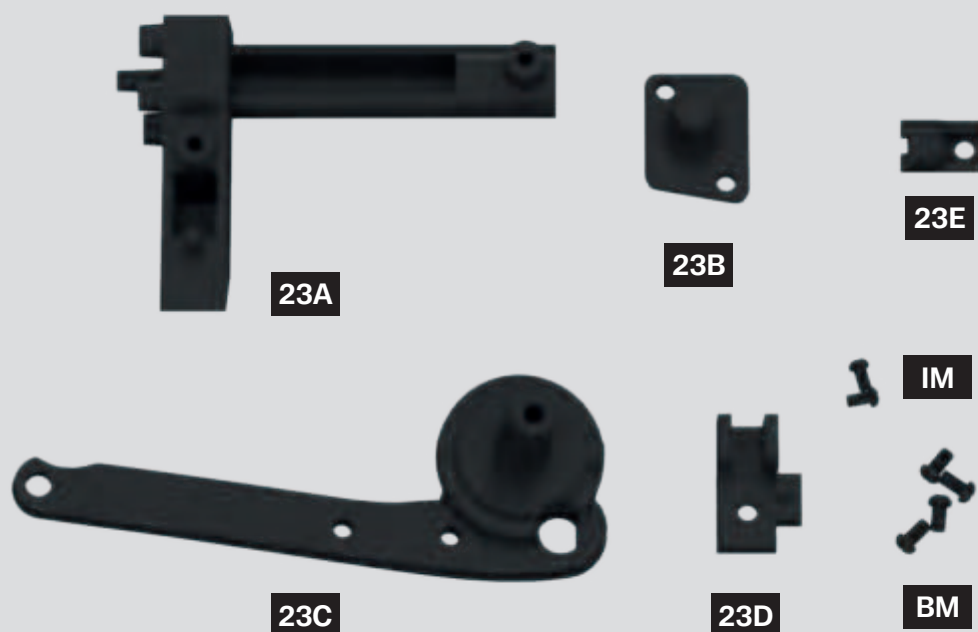
4



5



PARTS LIST 23: SUSPENSION (1)

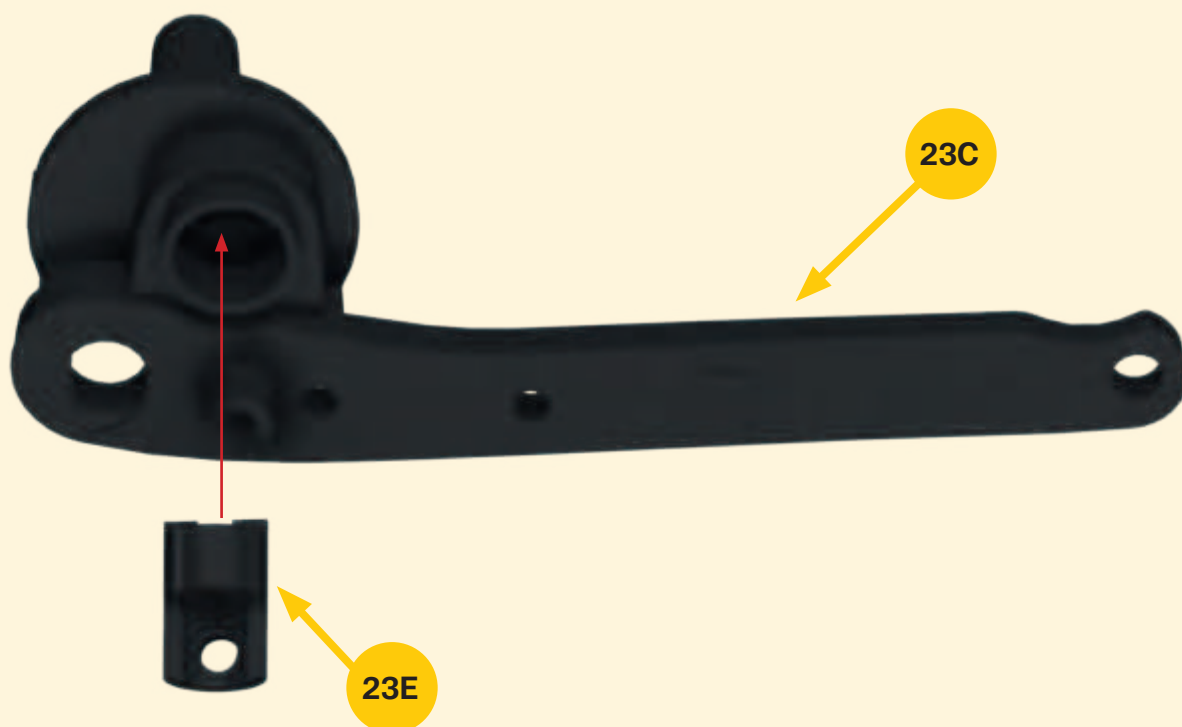


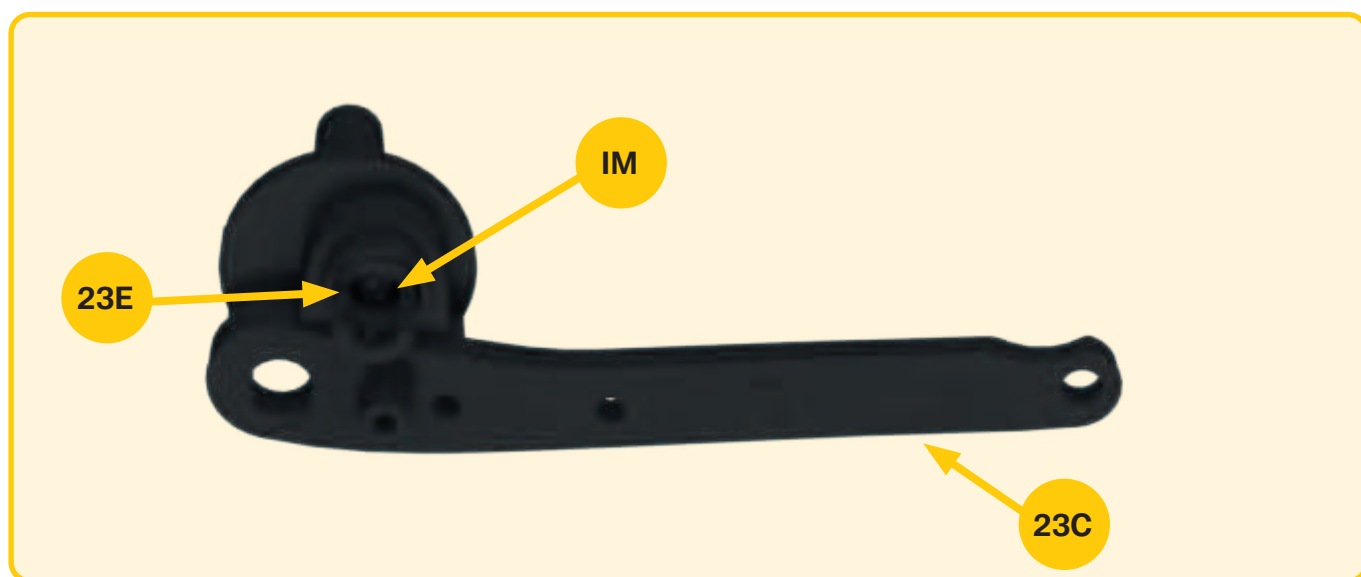
23A Rear left suspension
cradle
23B Left base seal

23C Rear left cantilever 1
23D Rear left cantilever 3
23E Rear left cantilever 4

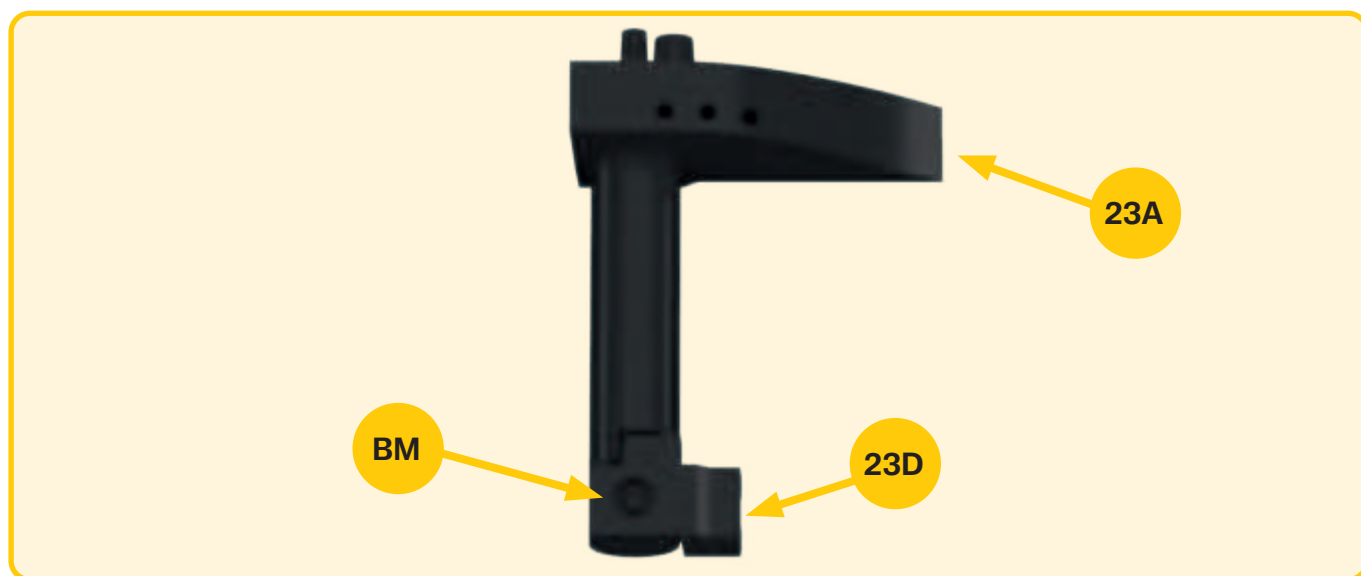
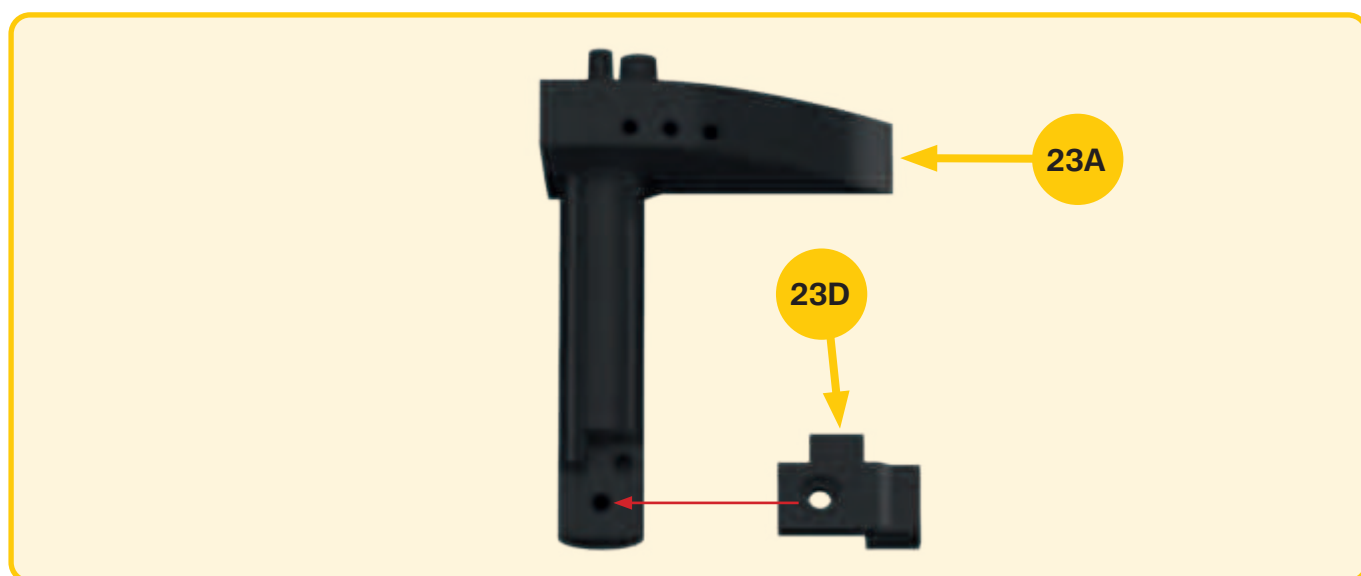
IM Screws 2.0x5mm (2 pcs)
BM Screws 2.0x4mm (4 pcs)

1

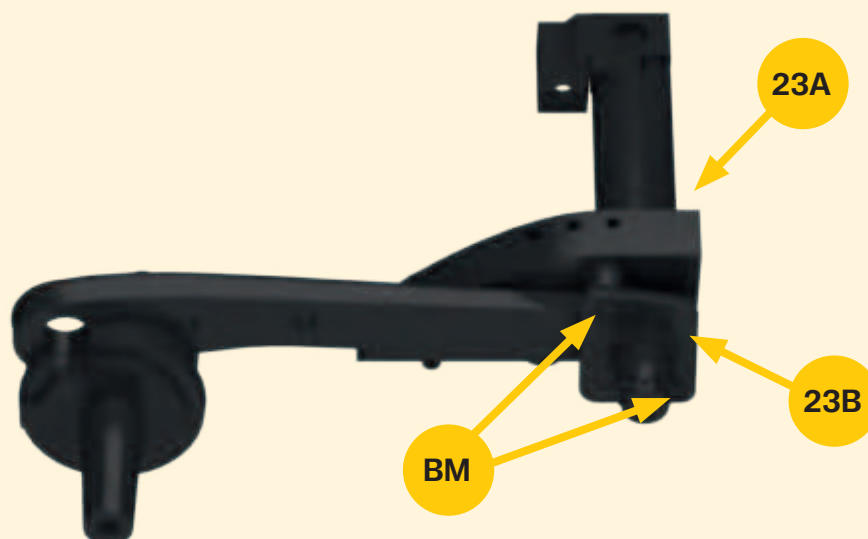
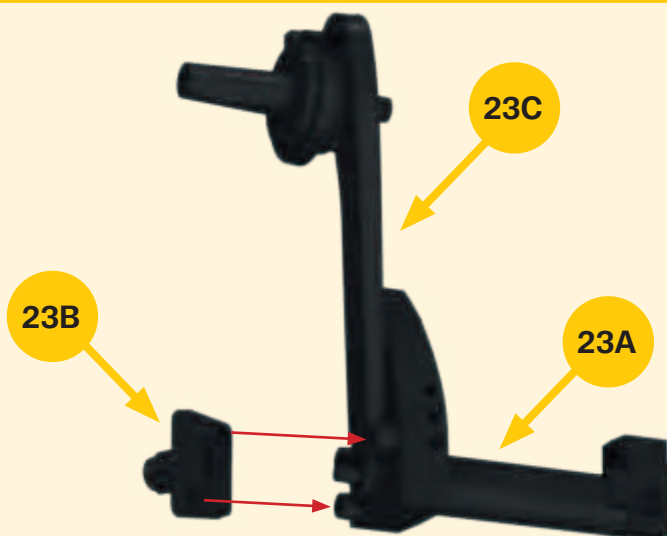
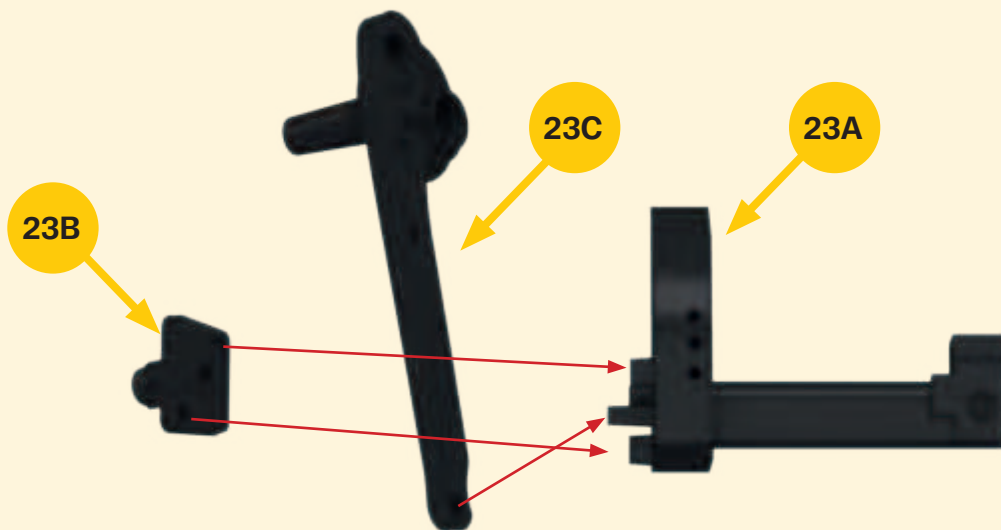




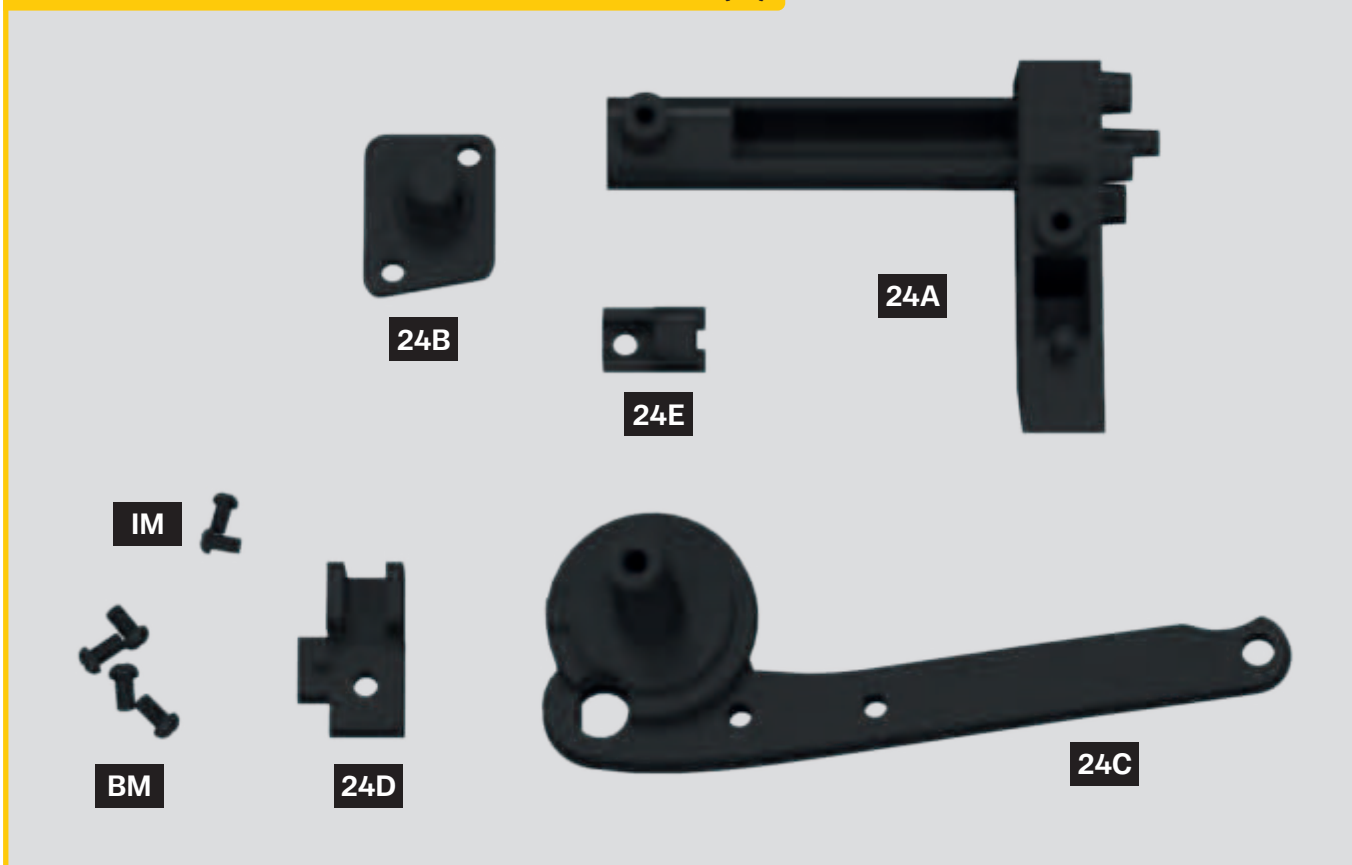
2



3



PARTS LIST 24: SUSPENSION (2)

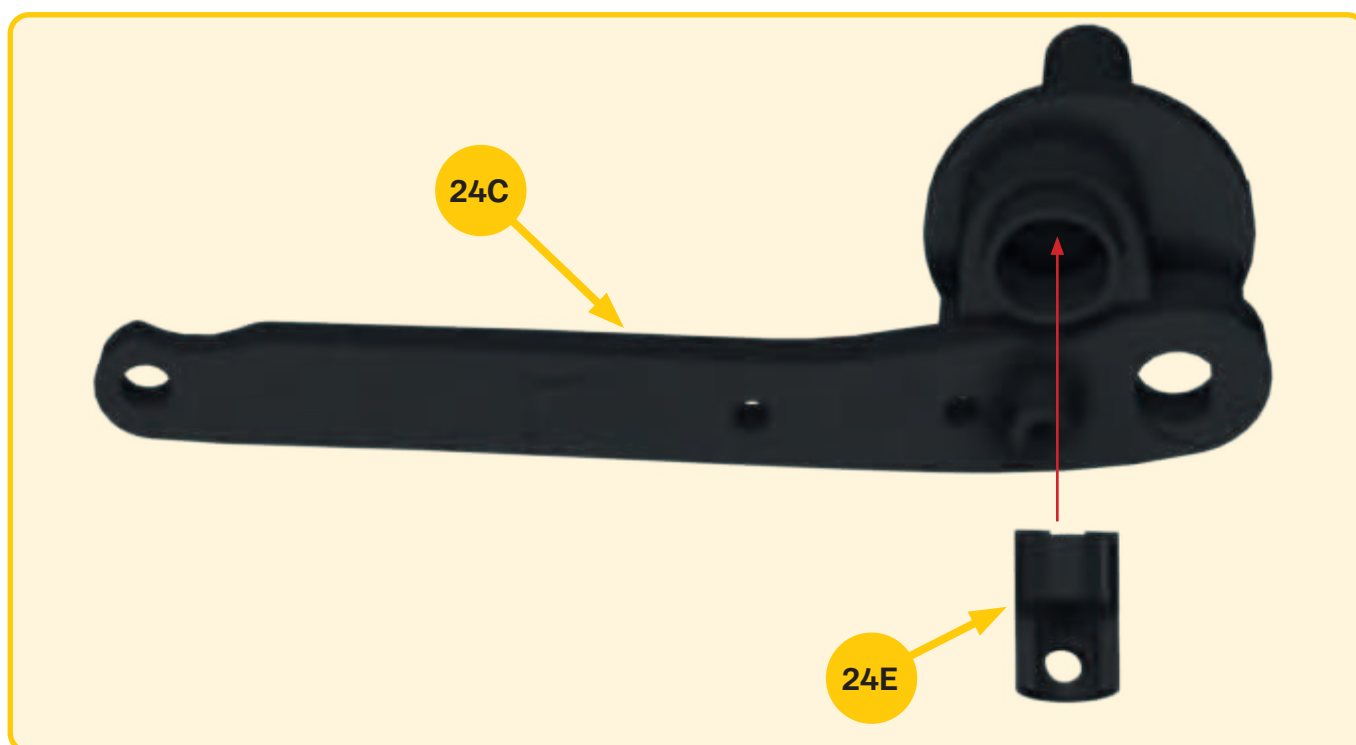


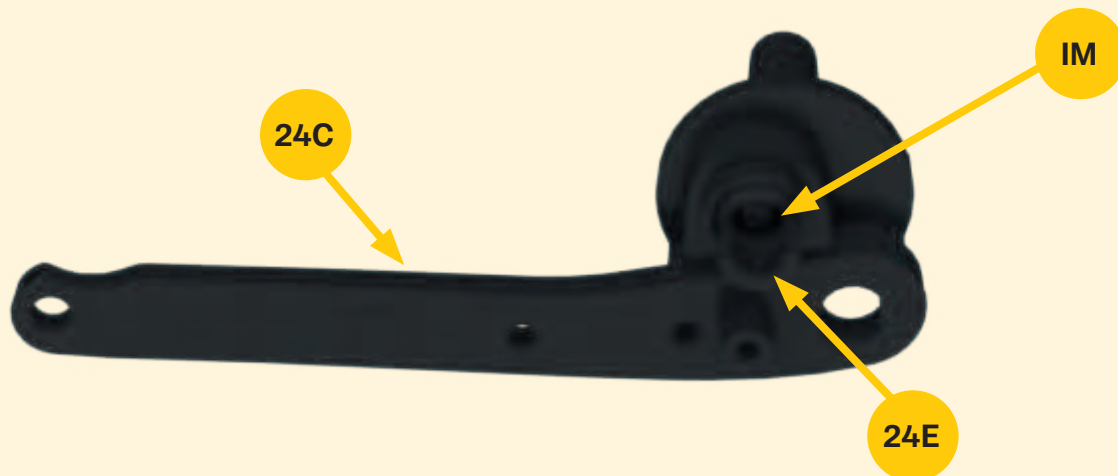
24A Rear right suspension
cradle
24B Right base seal

24C Rear right cantilever 1
24D Rear right cantilever 3
24E Rear right cantilever 4

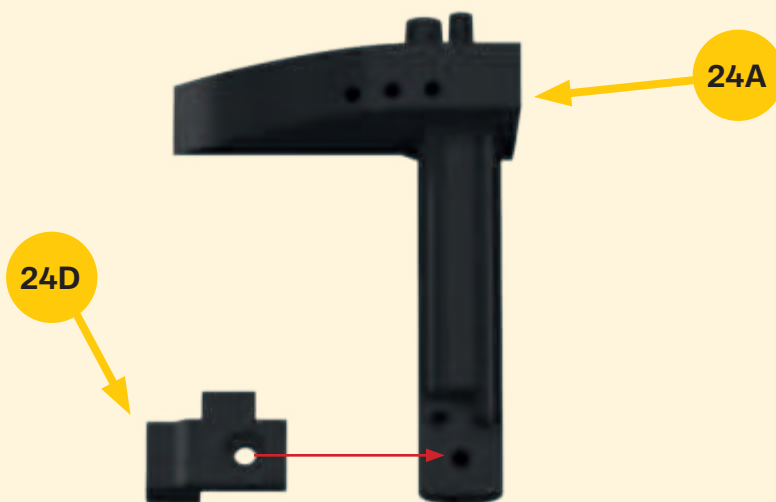
BM Screws 2.0x4mm (4 pcs)
IM Screws 2.0x5mm (2 pcs)

1

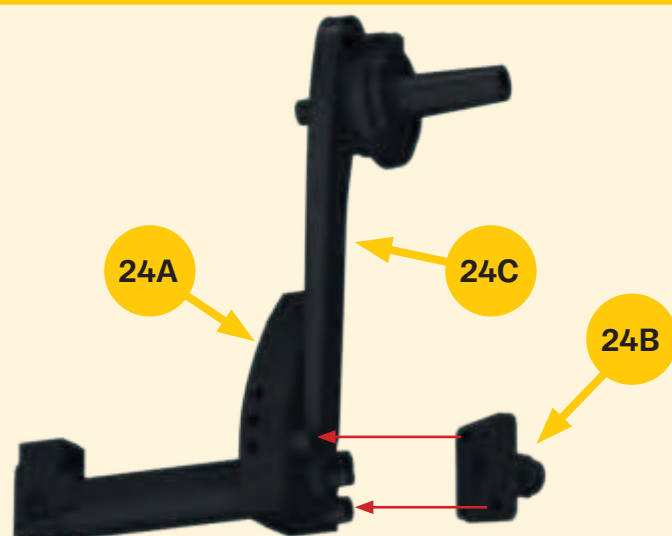
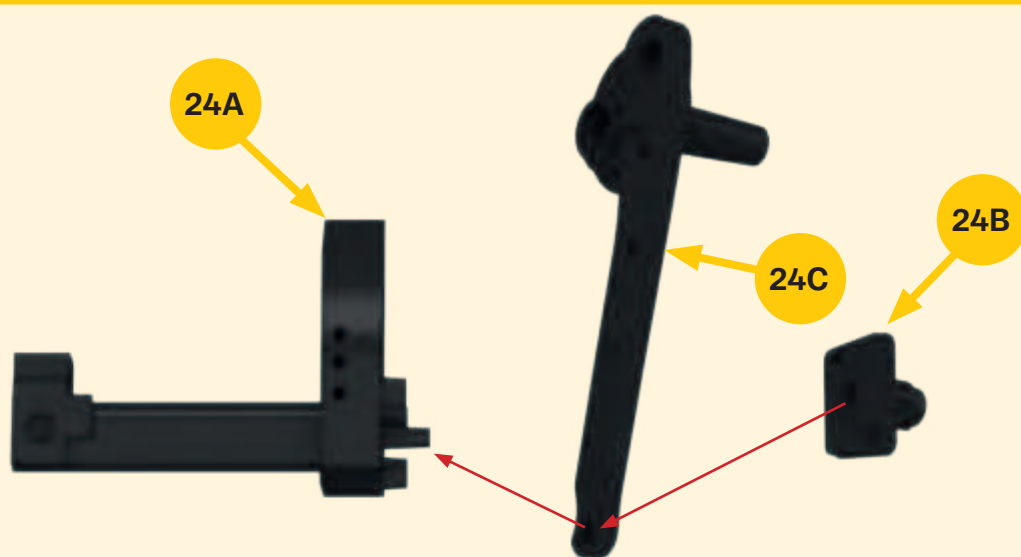




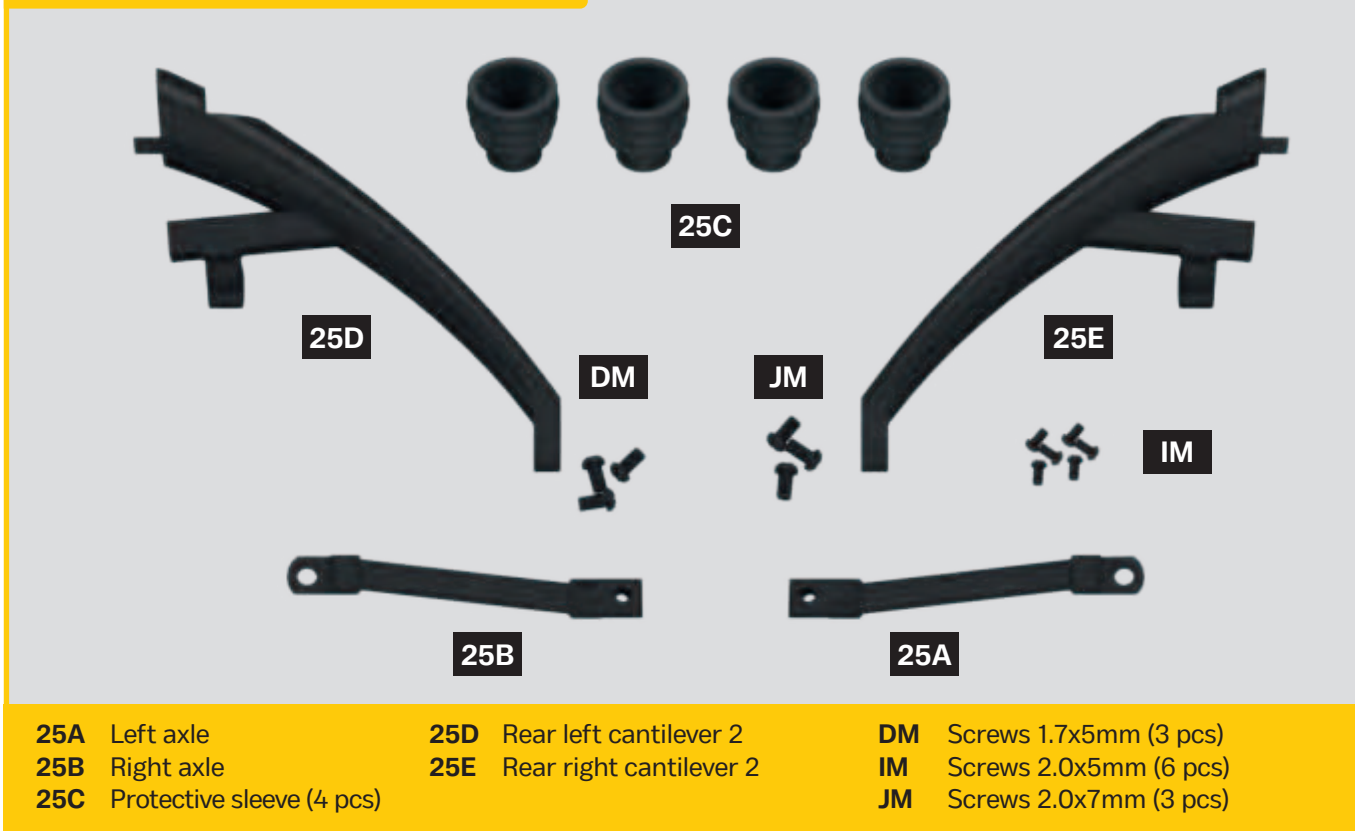
2



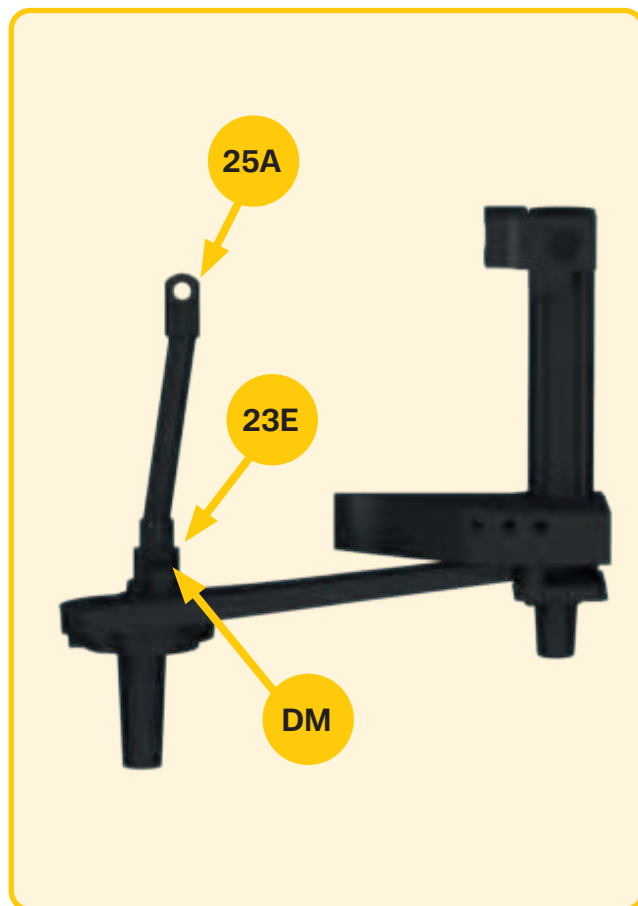
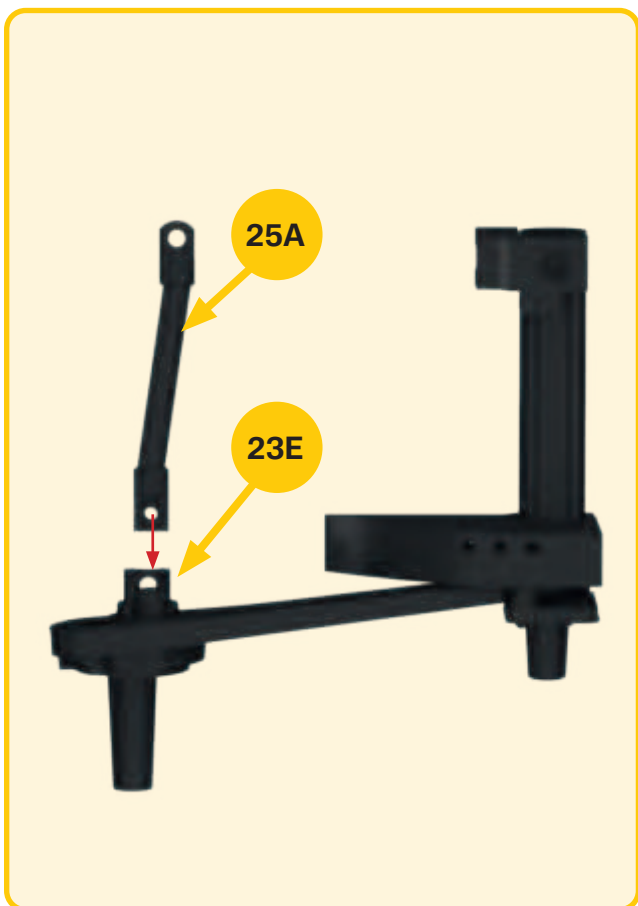
3



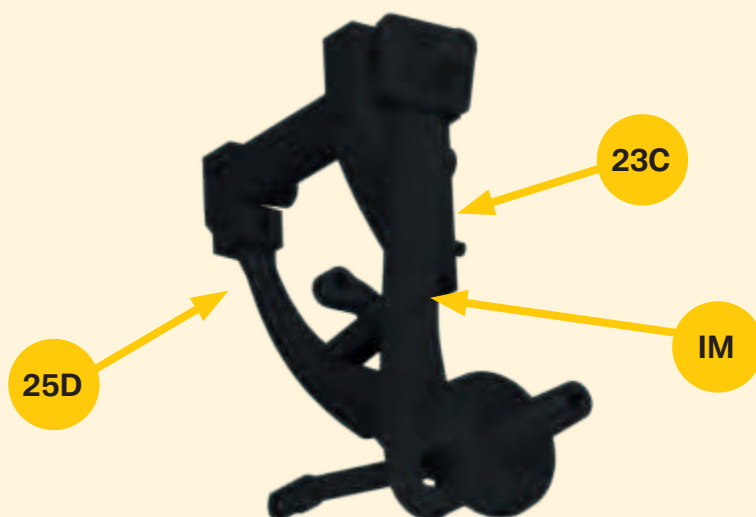
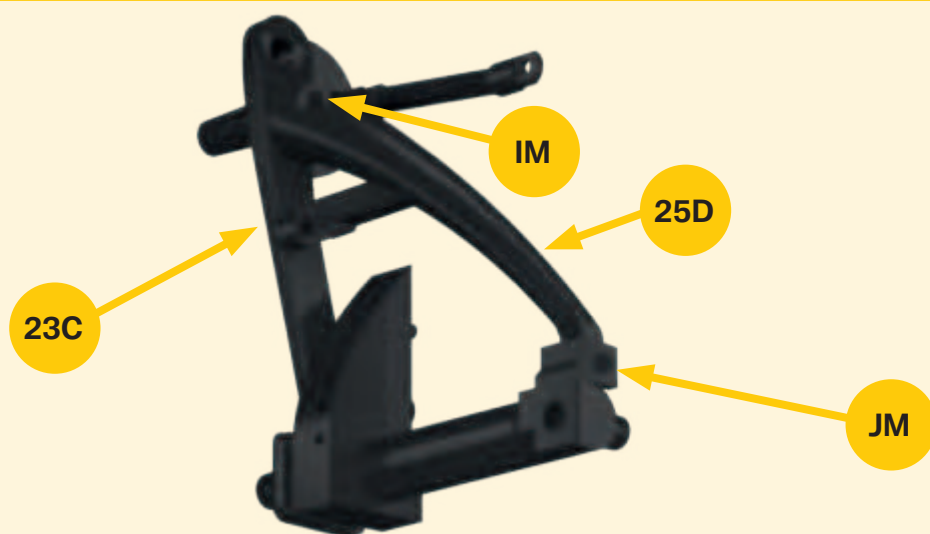
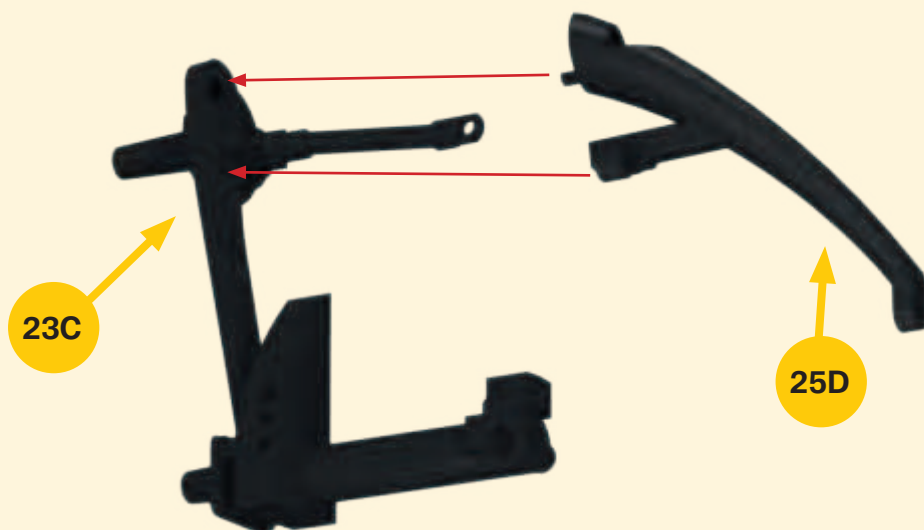
PARTS LIST 25: AXLES



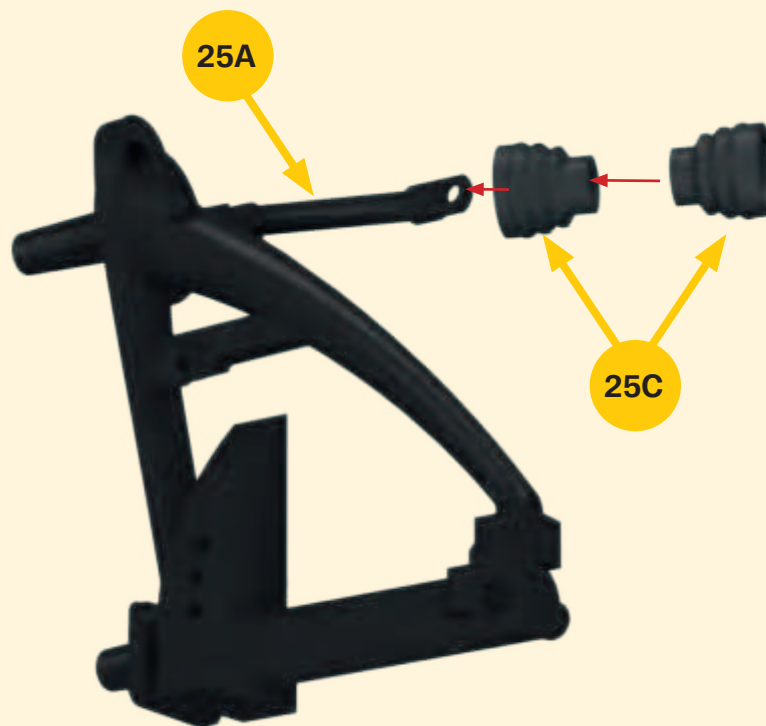
1



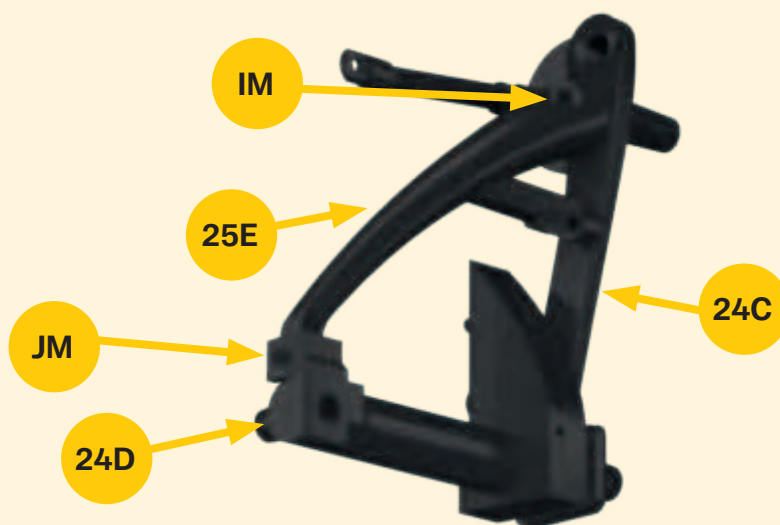
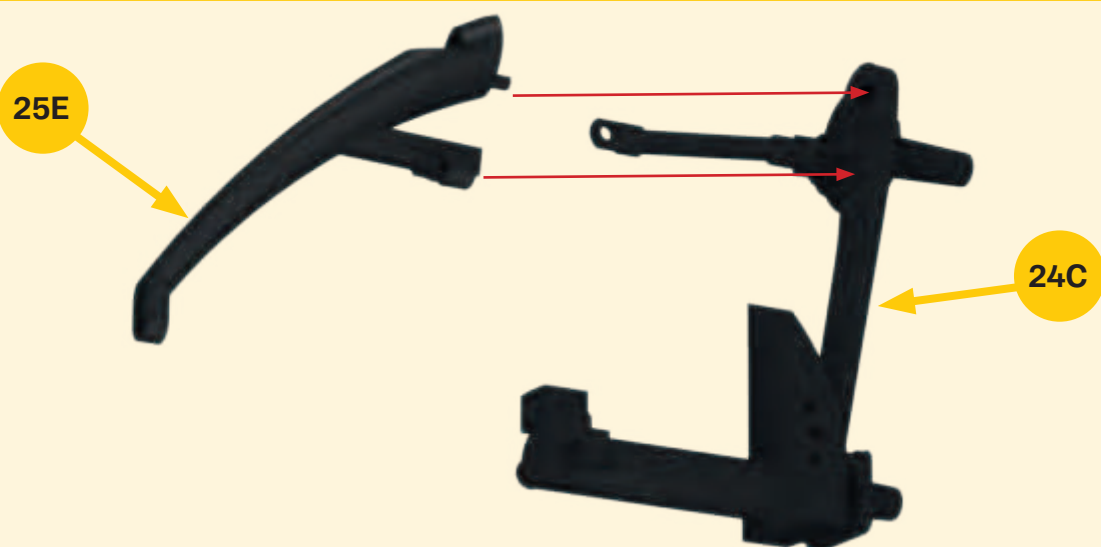
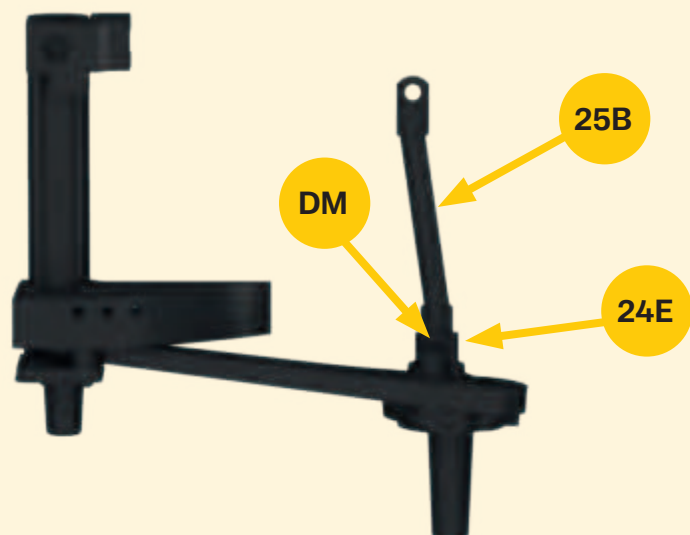
2



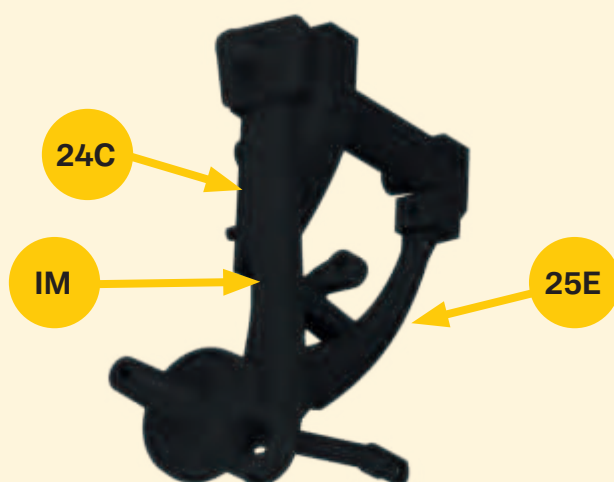
3



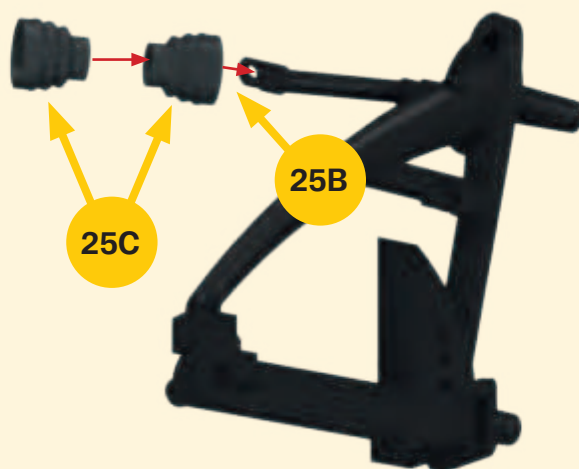
4



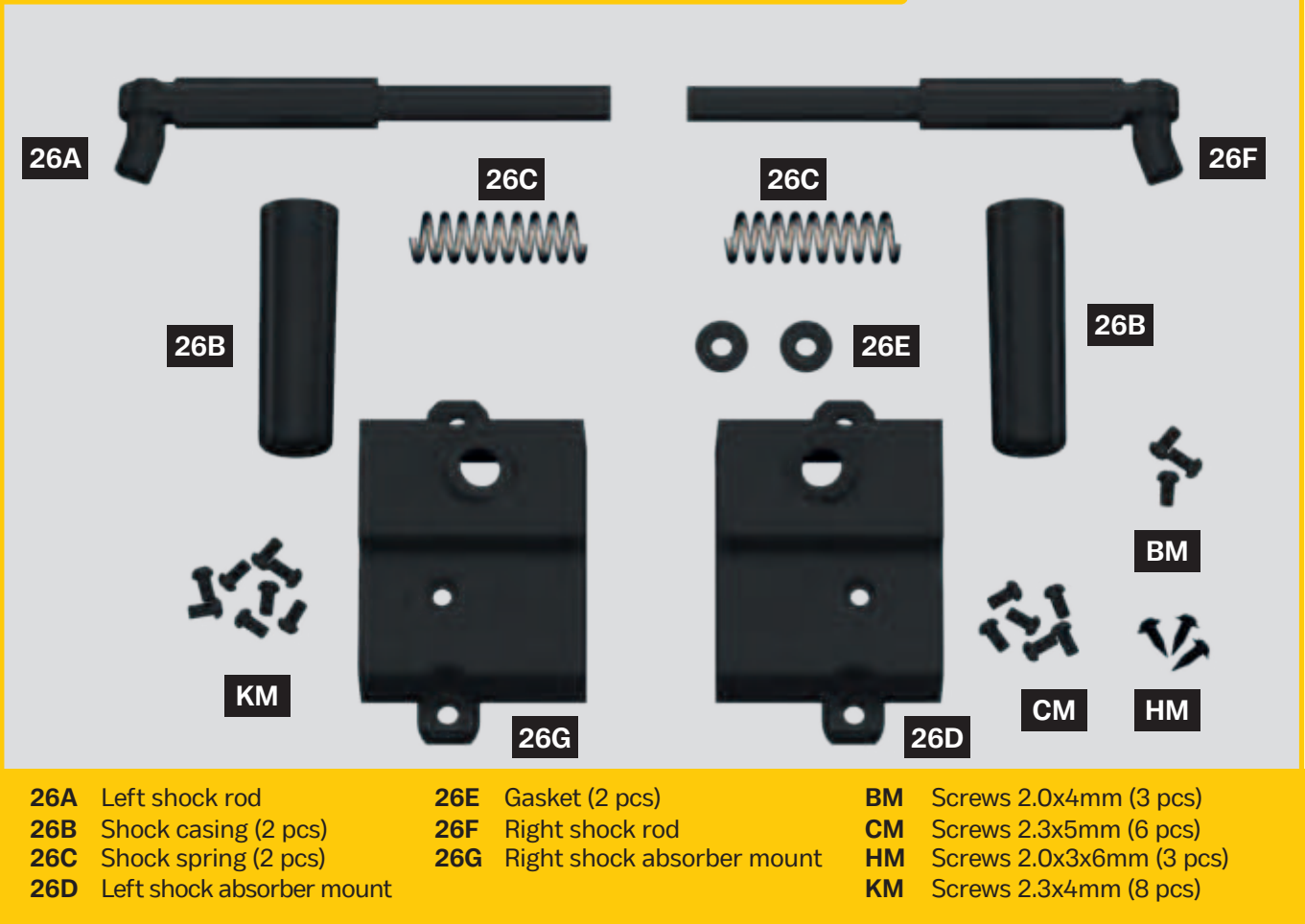
5



6

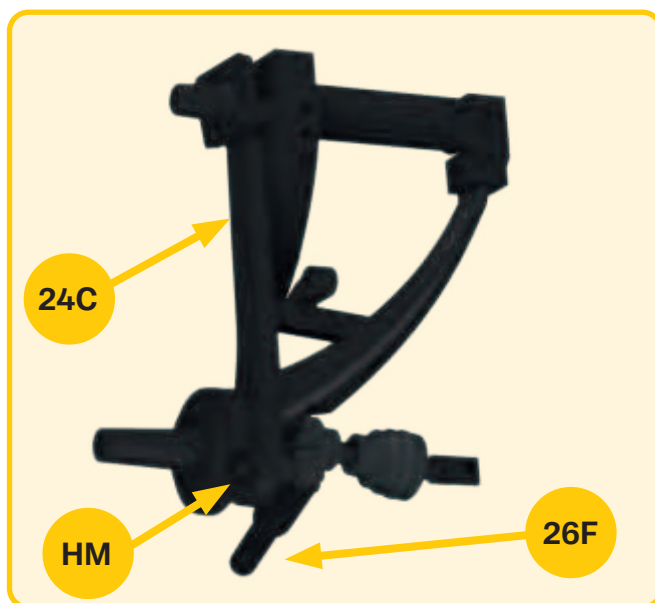
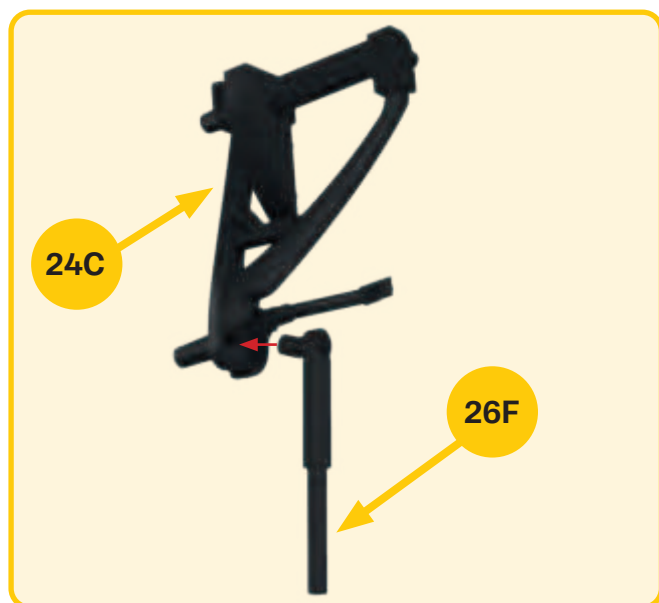


PARTS LIST 26: SHOCK ABSORBERS (2)

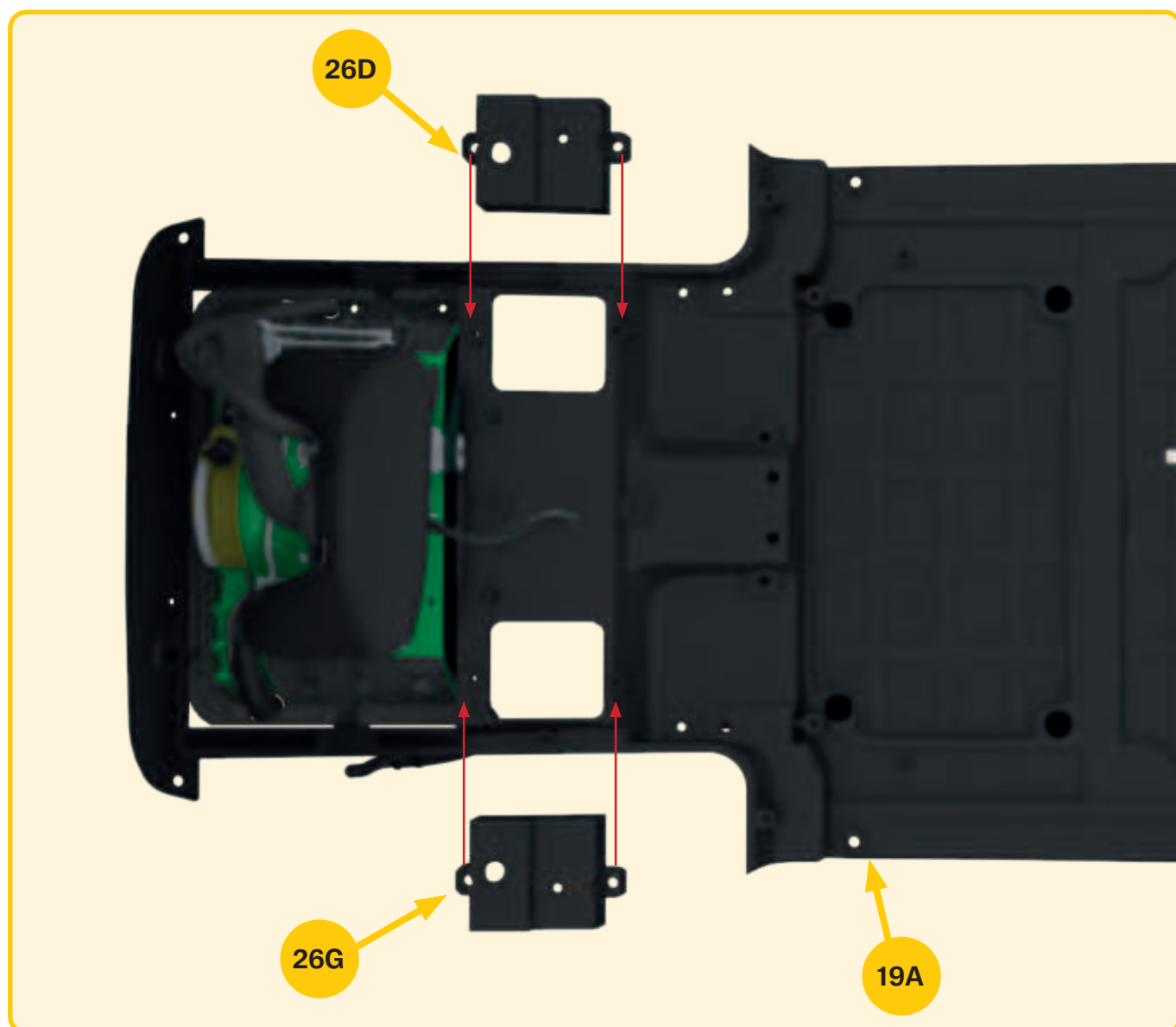


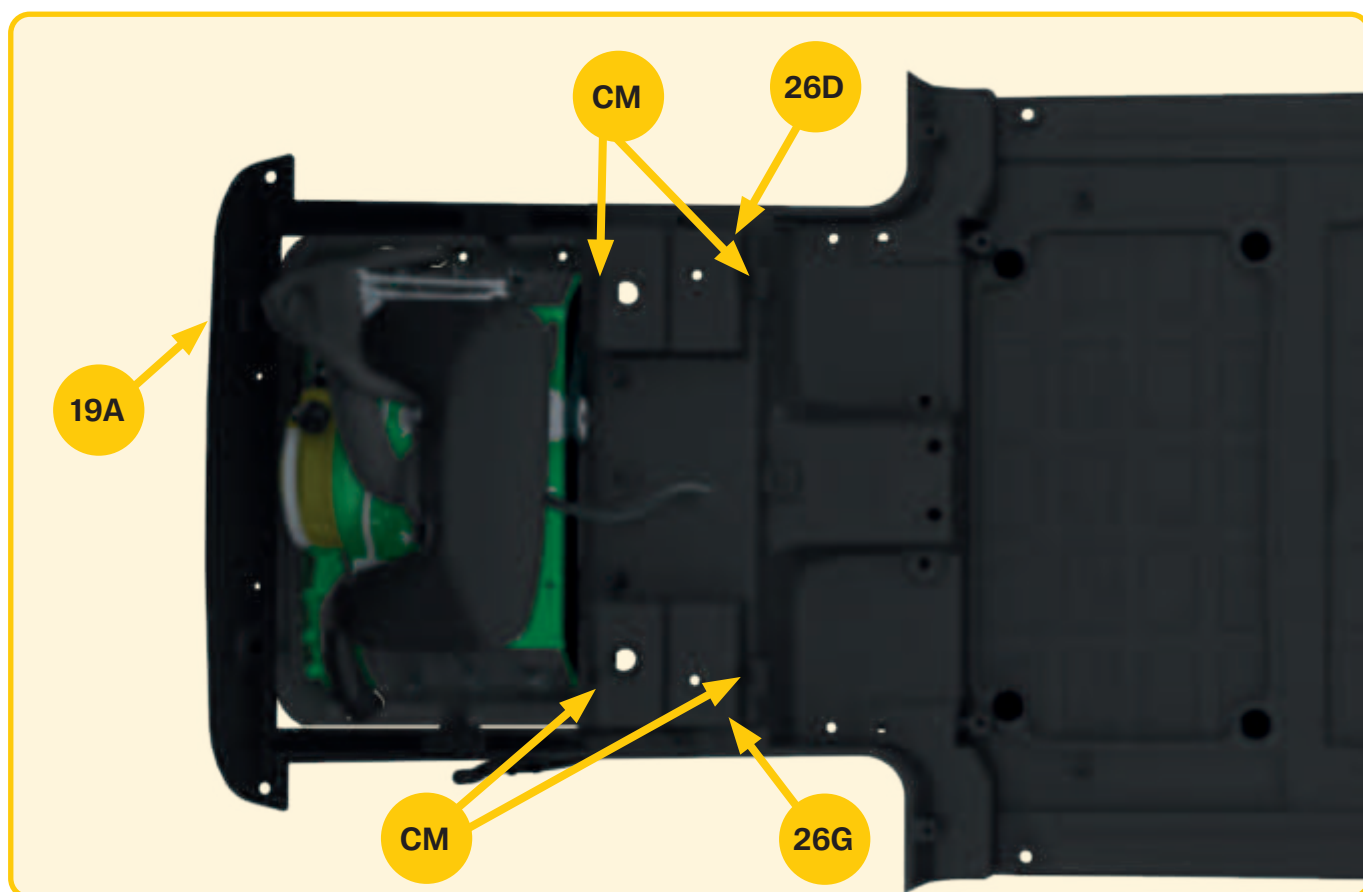
1





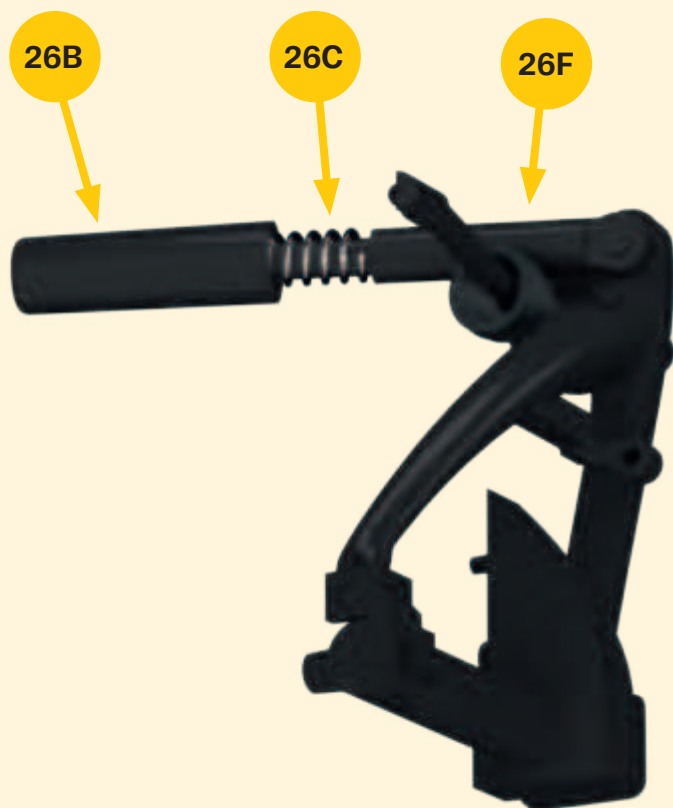
2



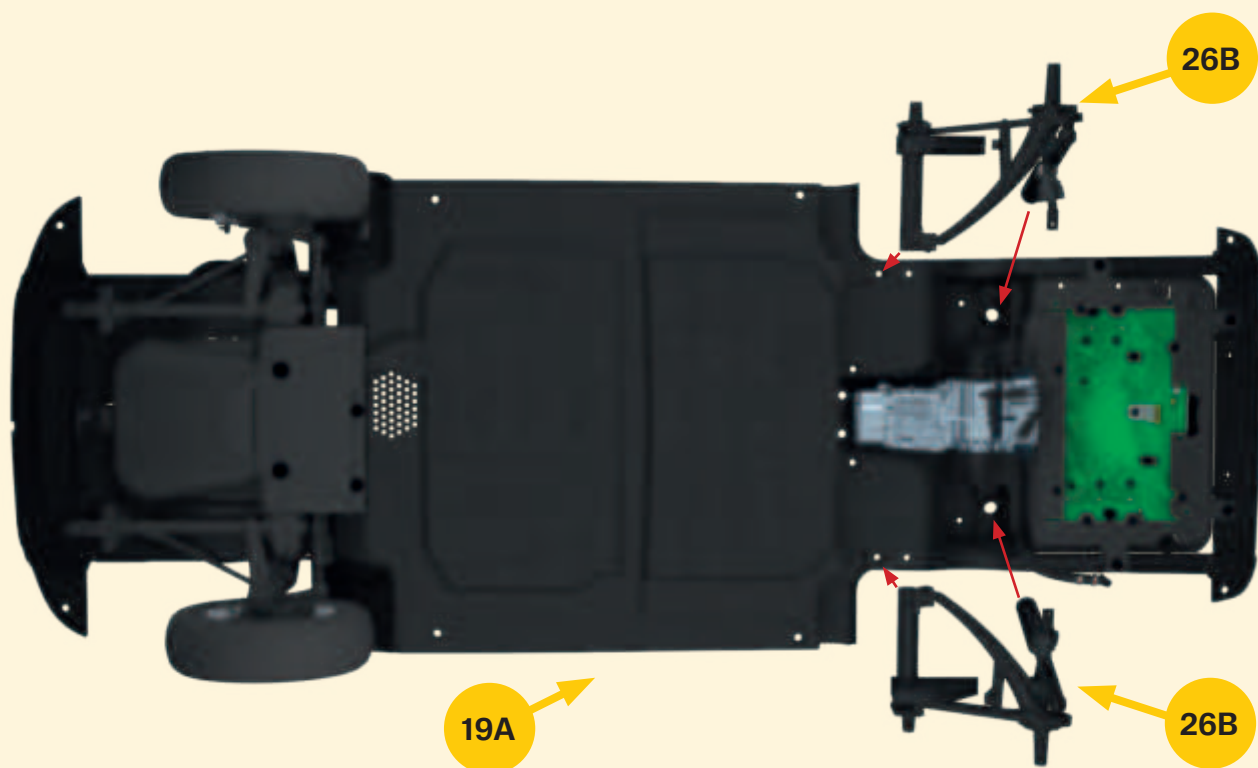


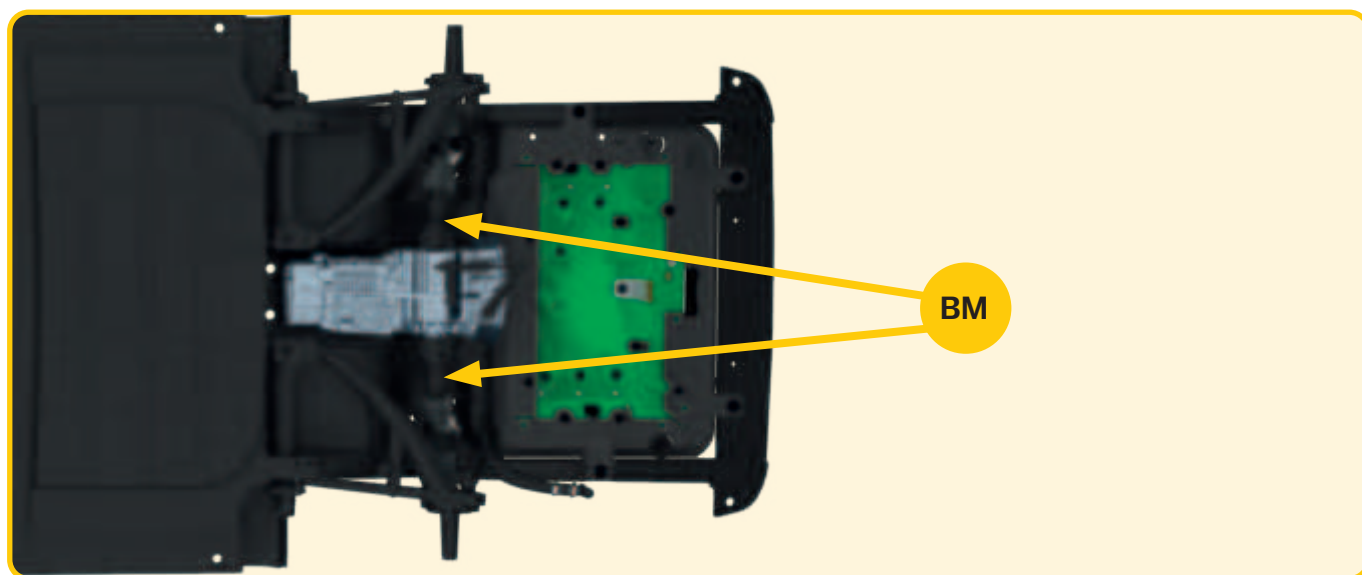
3



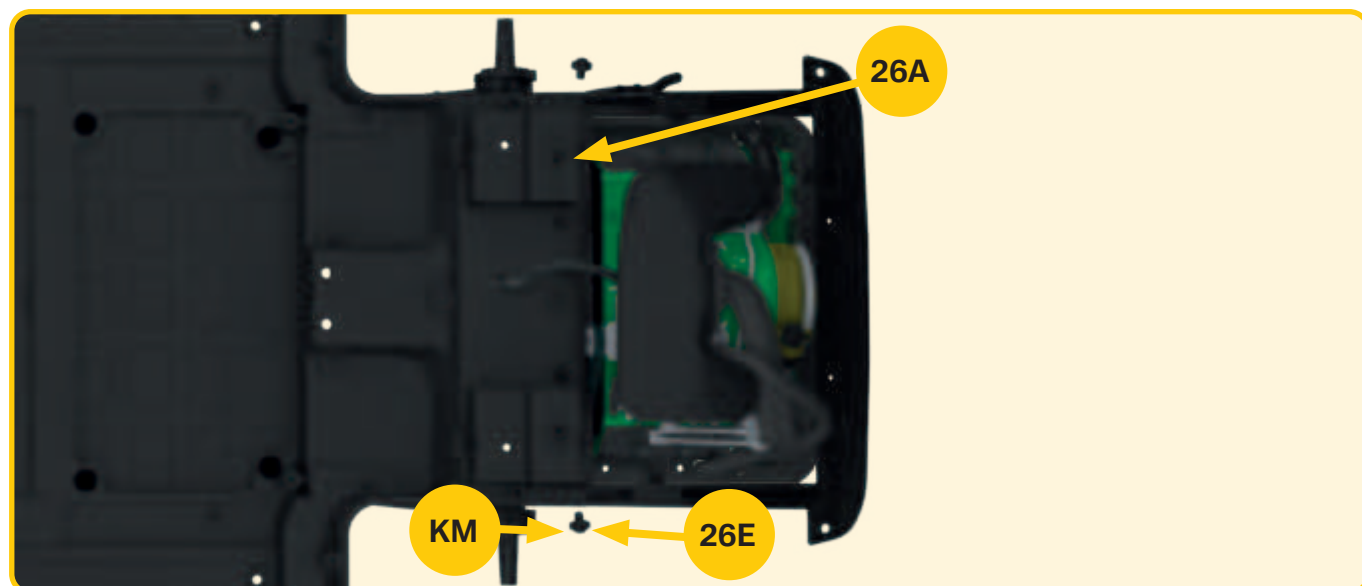
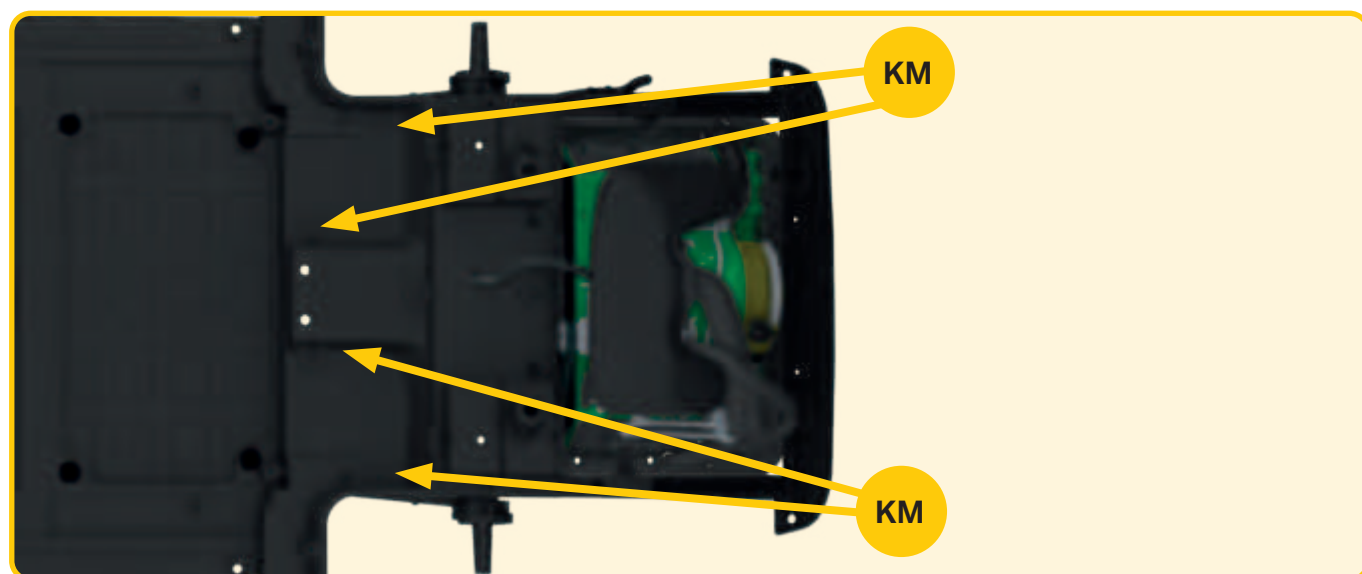


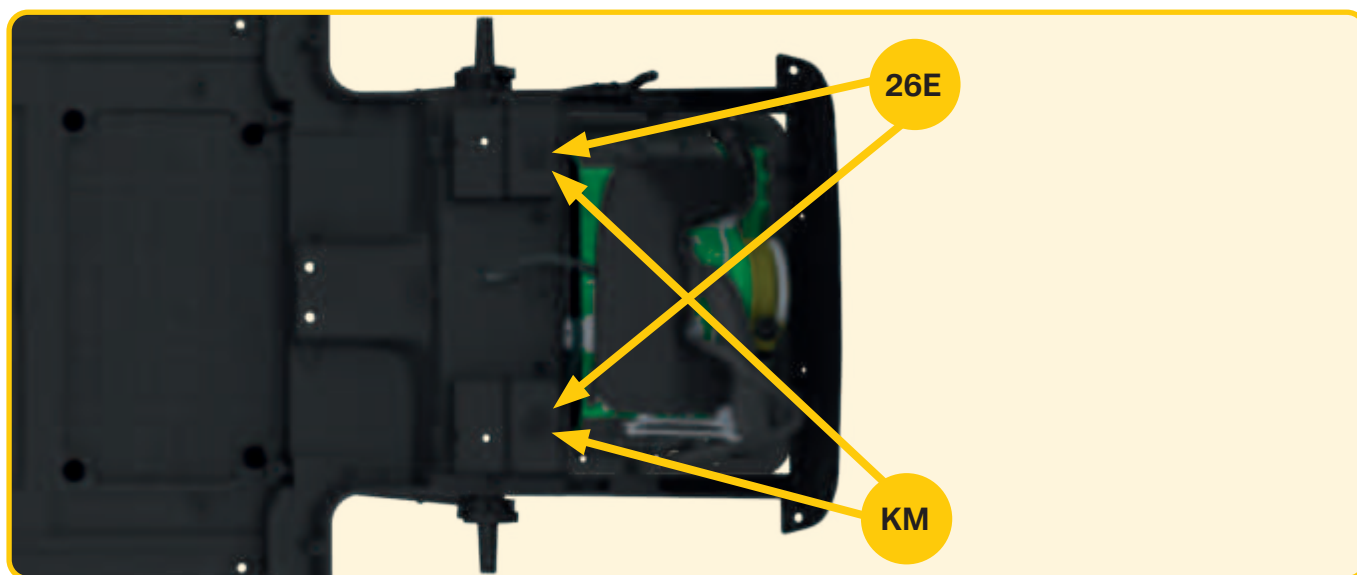
4



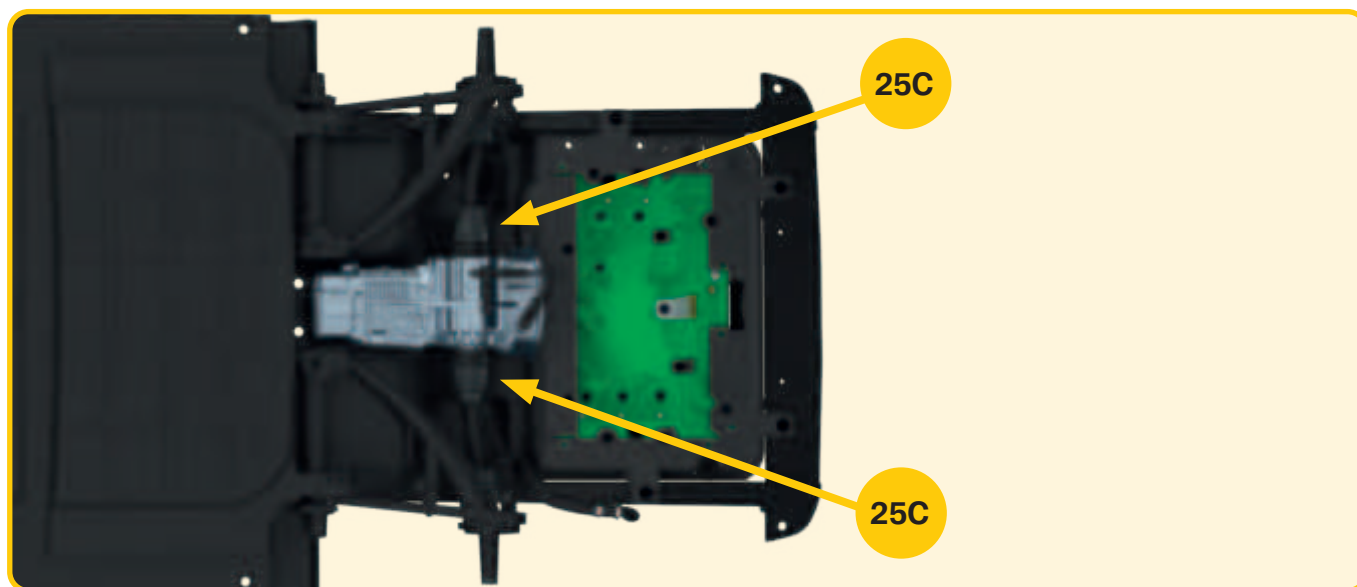
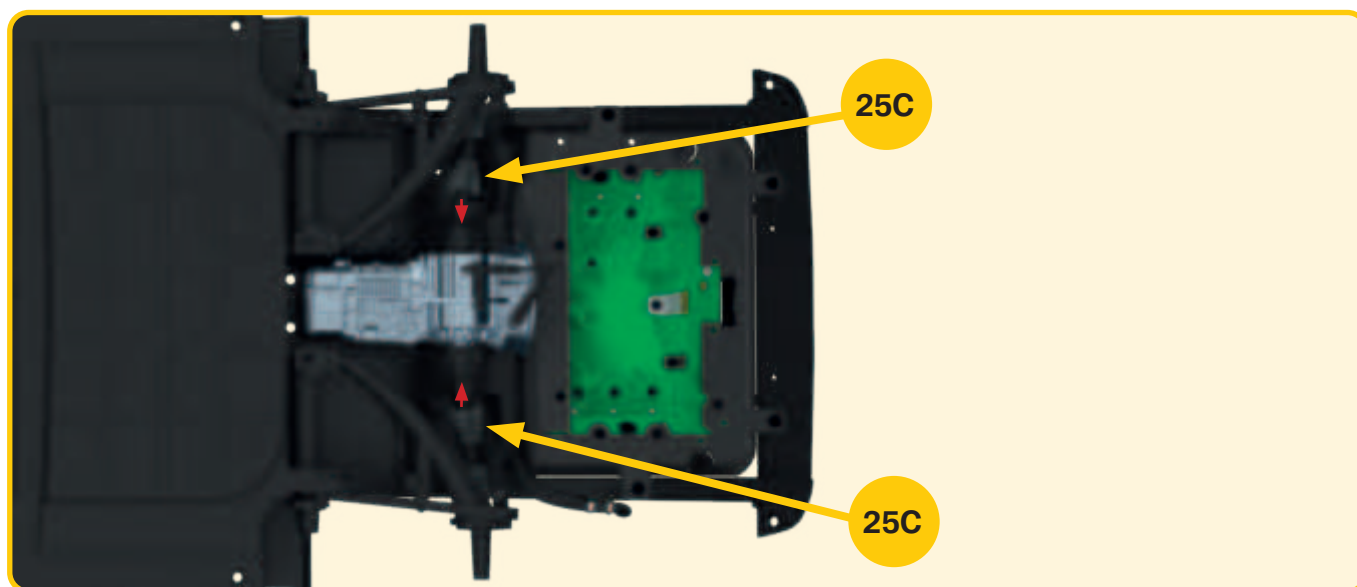


5

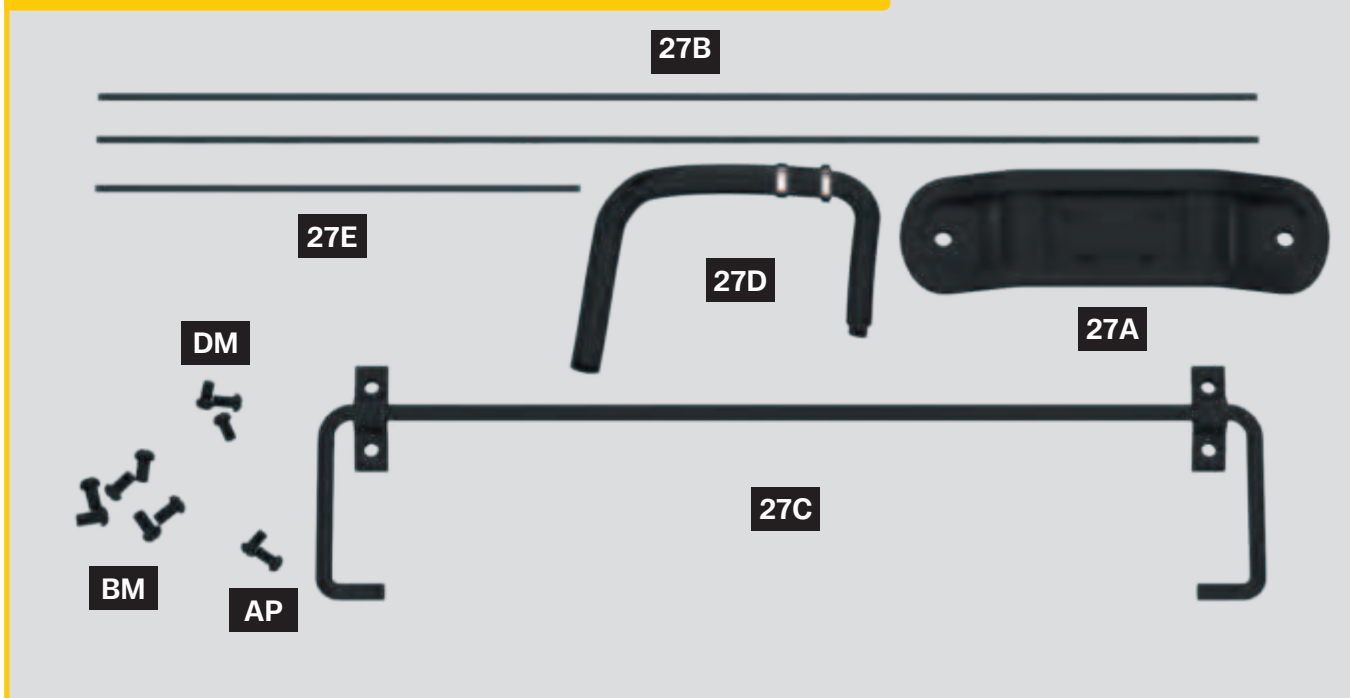




6



PARTS LIST 27: ROLL BAR & CABLES

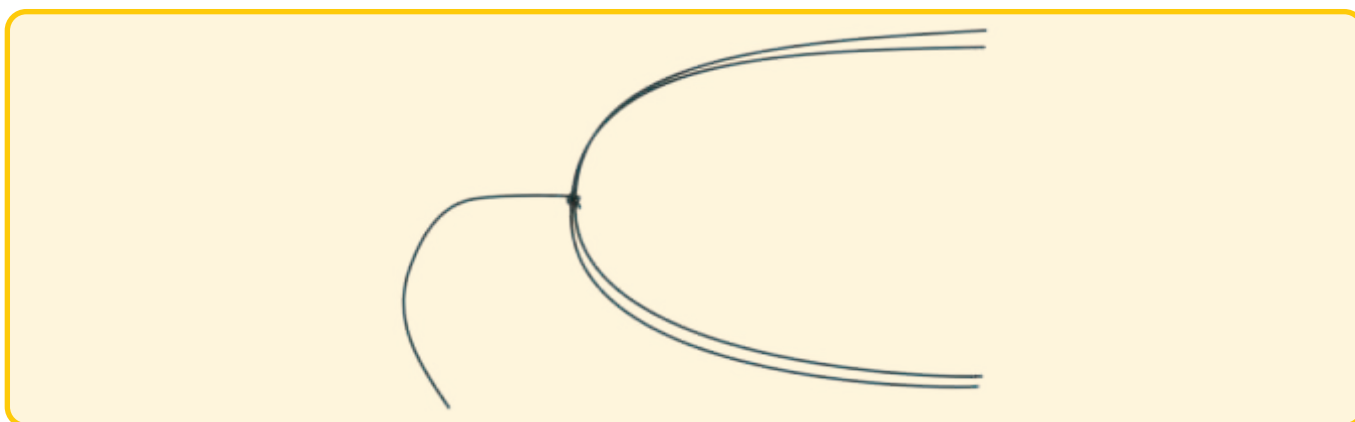
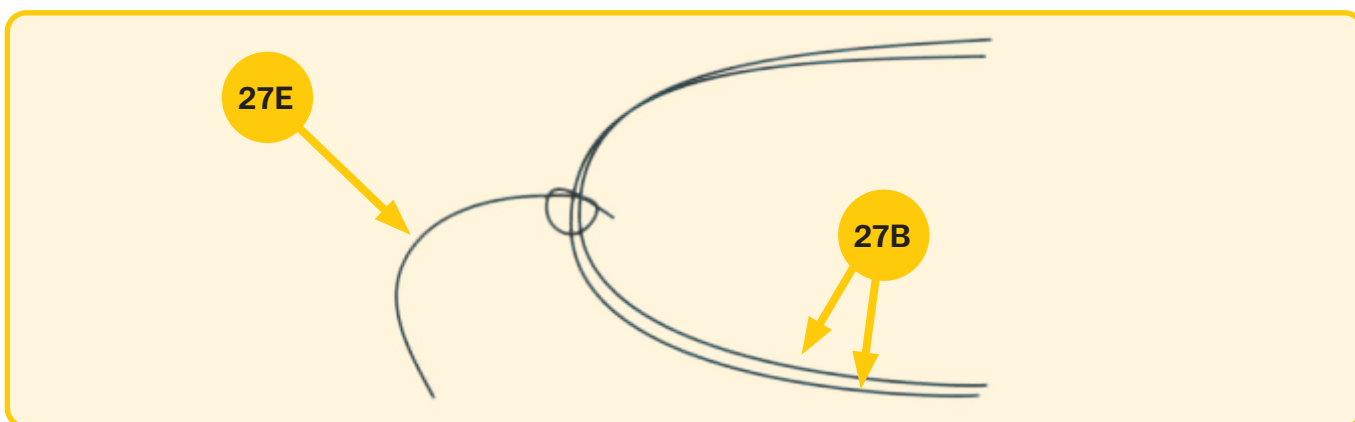


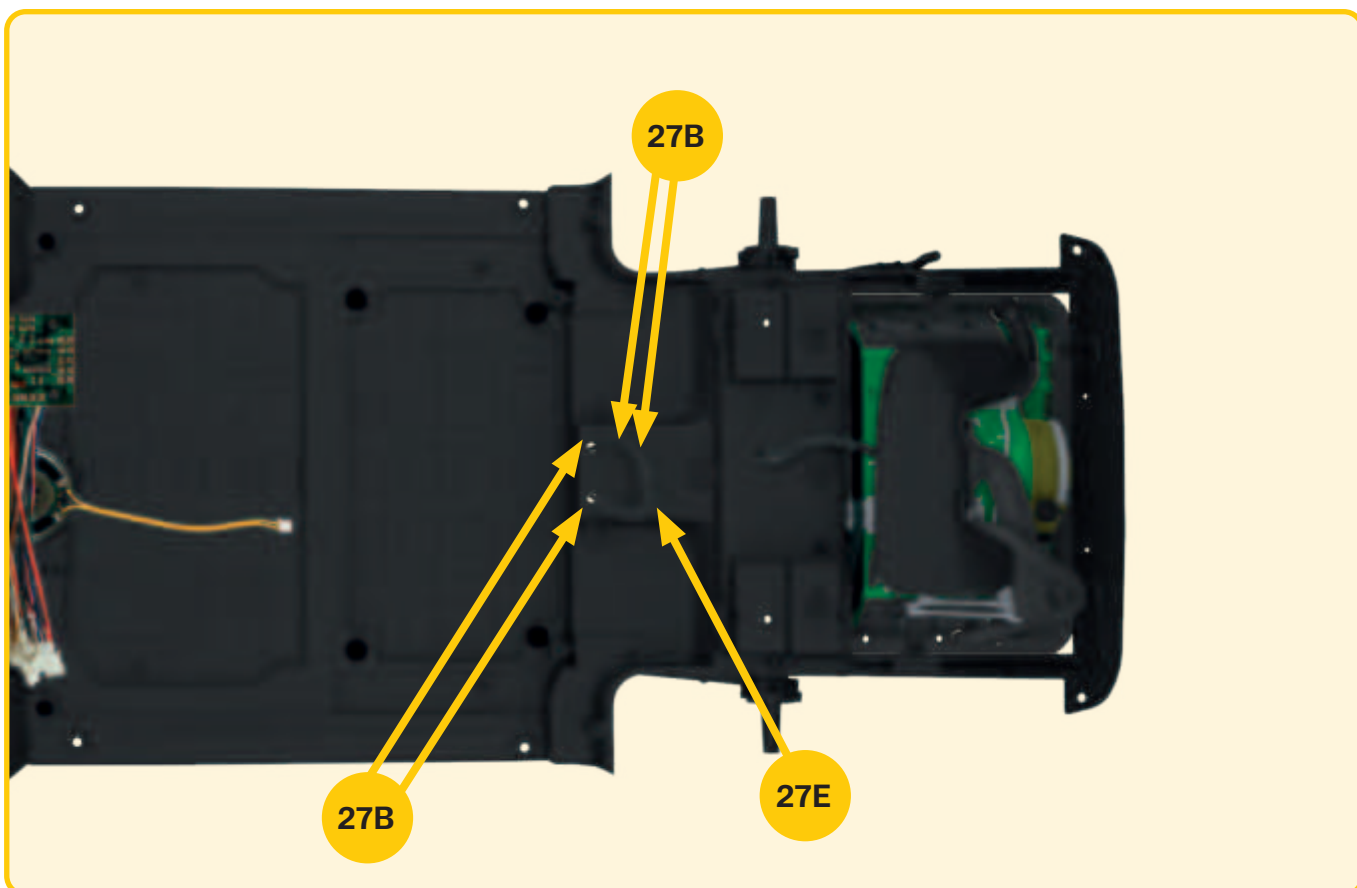
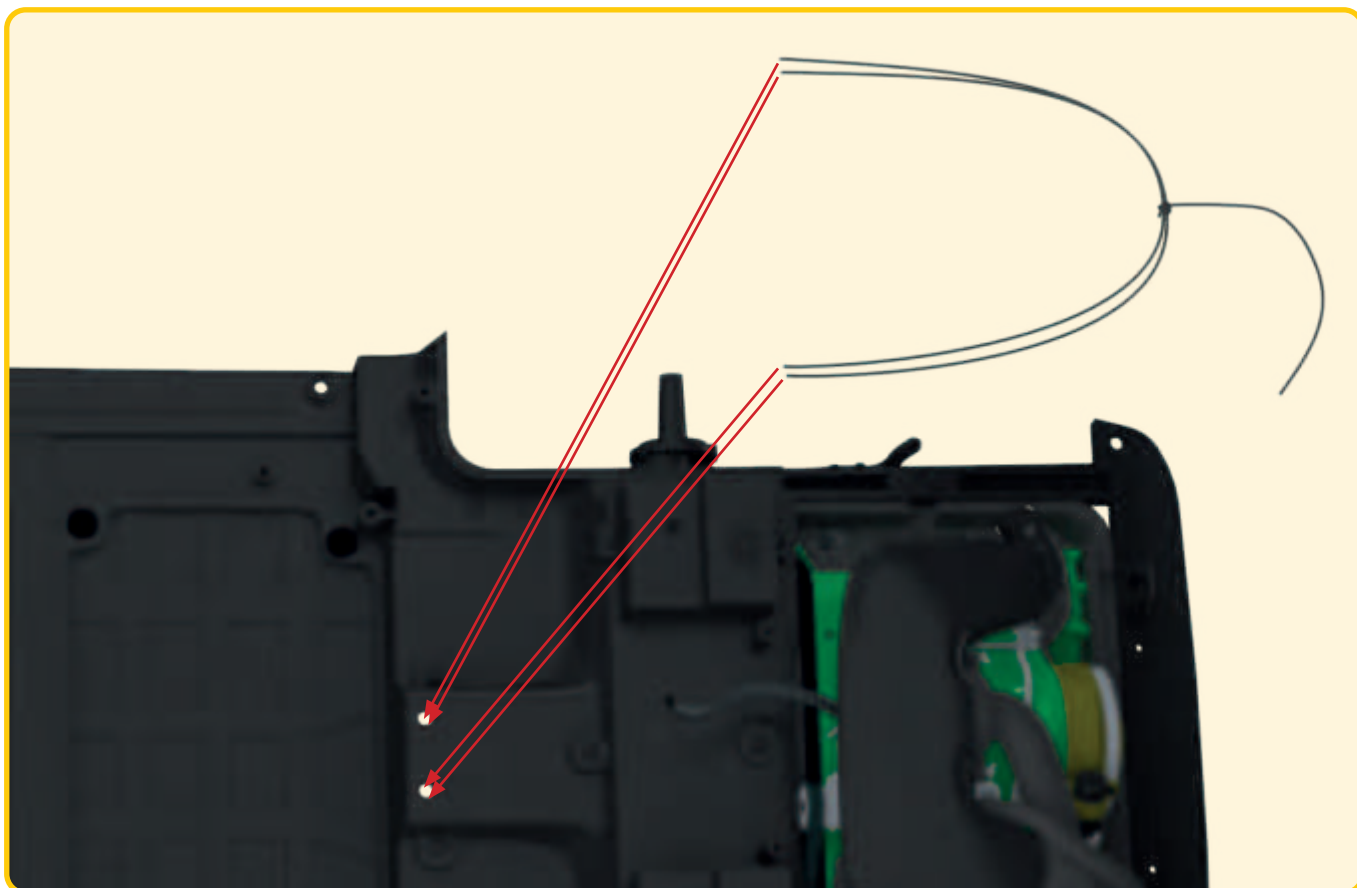
27A Gearbox fixing
27B Rear brake cable (2 pcs)
27C Rear anti-roll bar

27D Oil pipe
27E Clutch cable

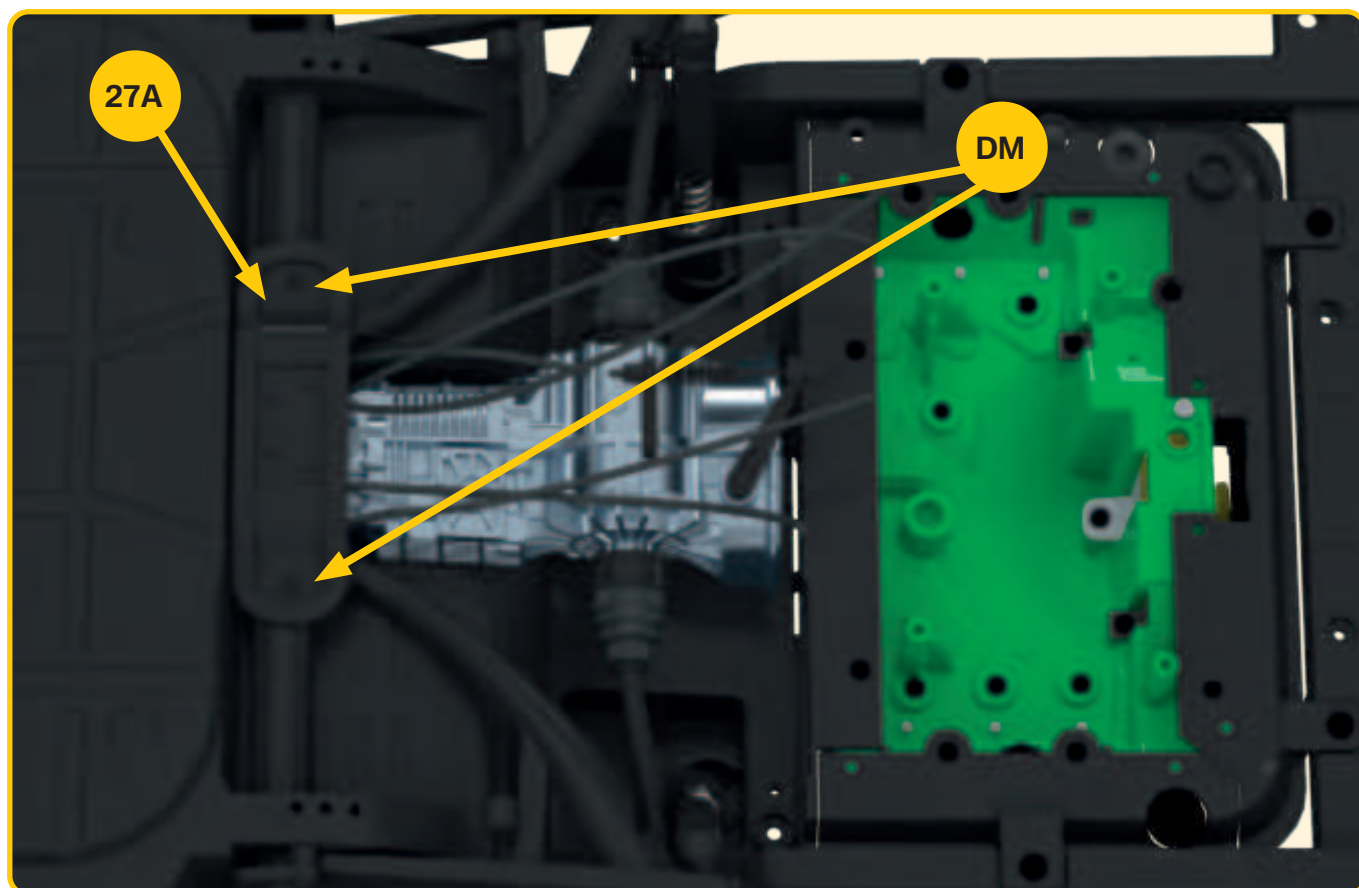
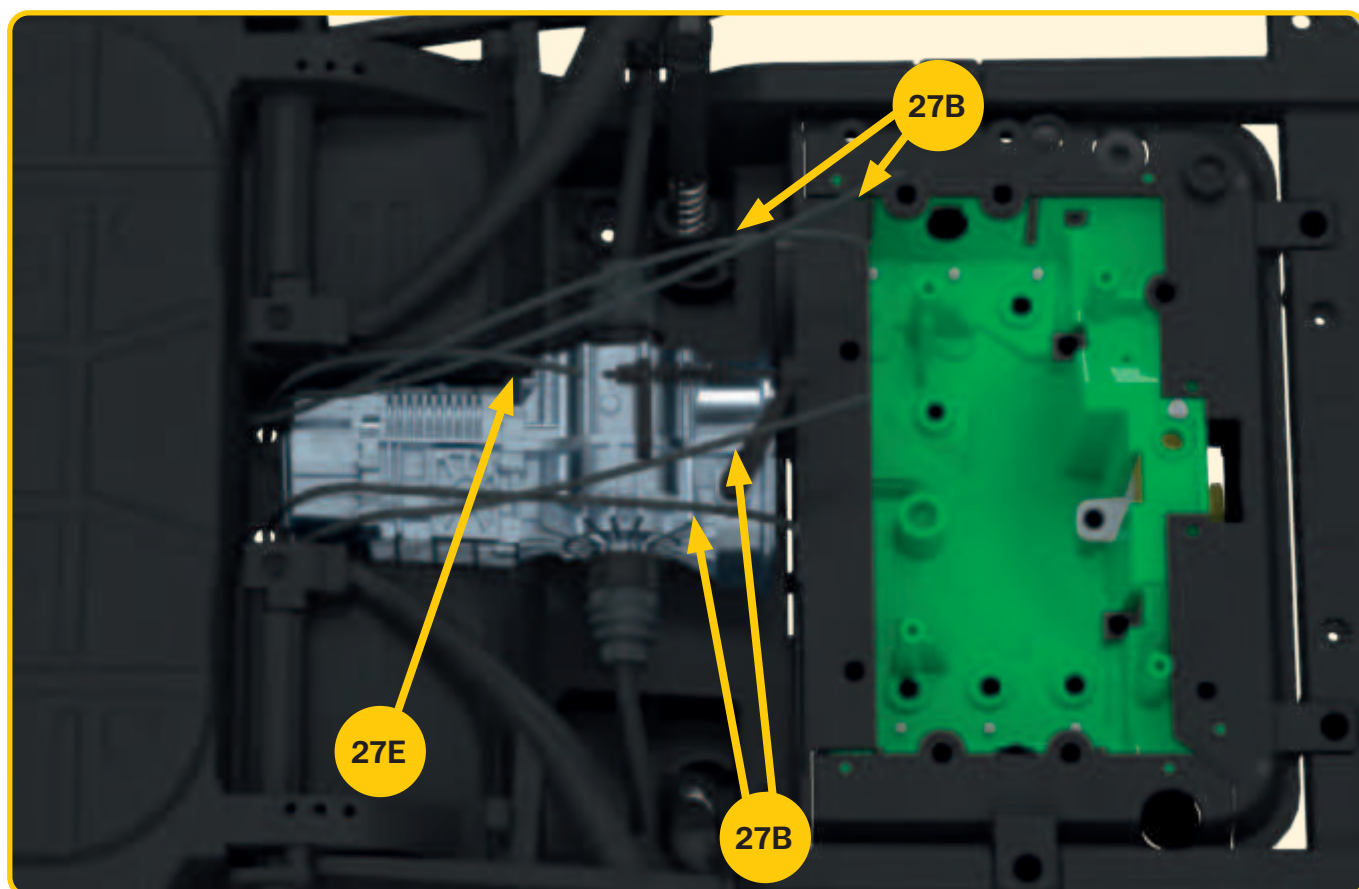
BM Screws 2.0x4mm (6 pcs)
DM Screws 1.7x5mm (3 pcs)
AP Screws 1.7x4mm (2 pcs)

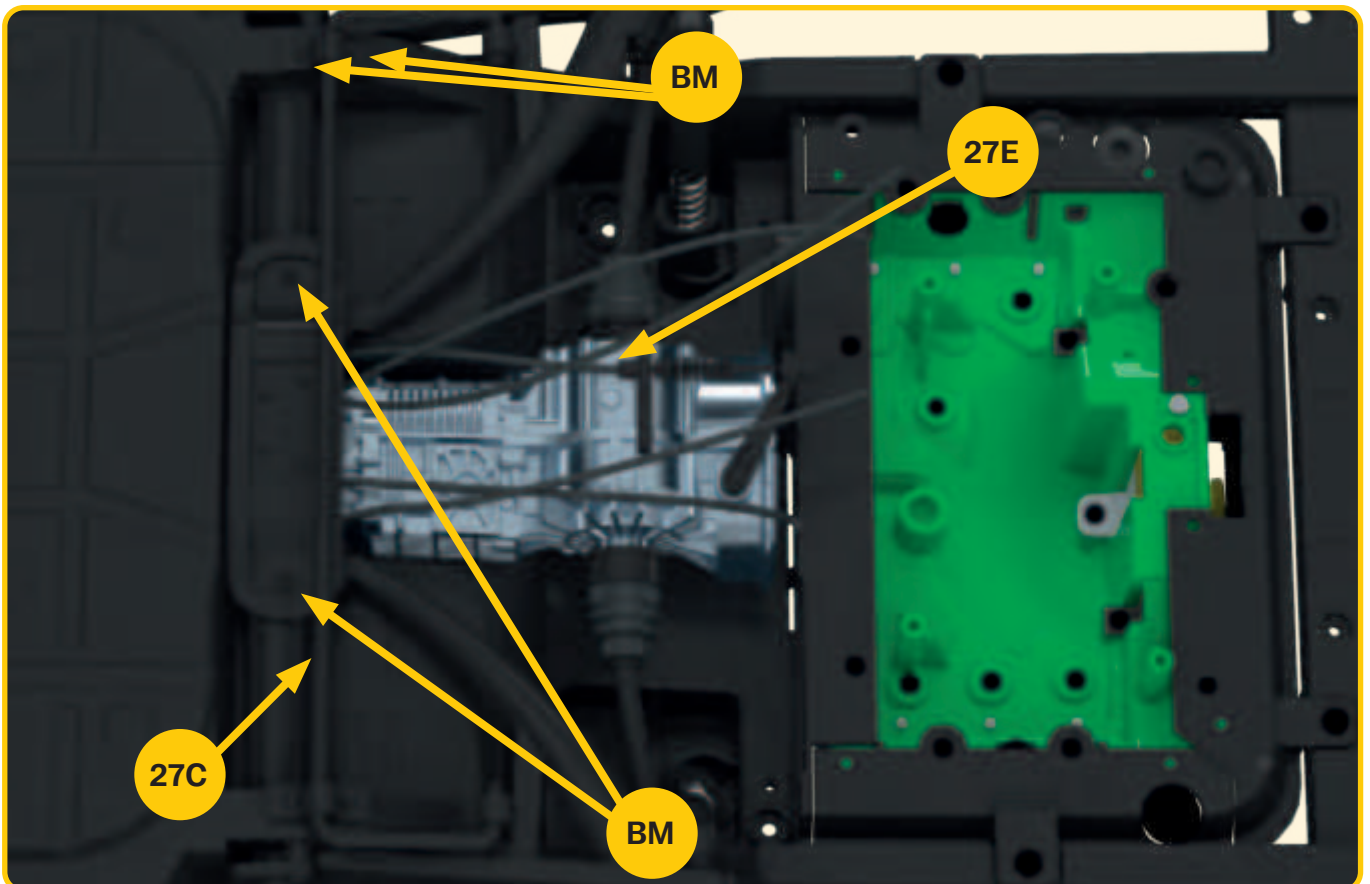
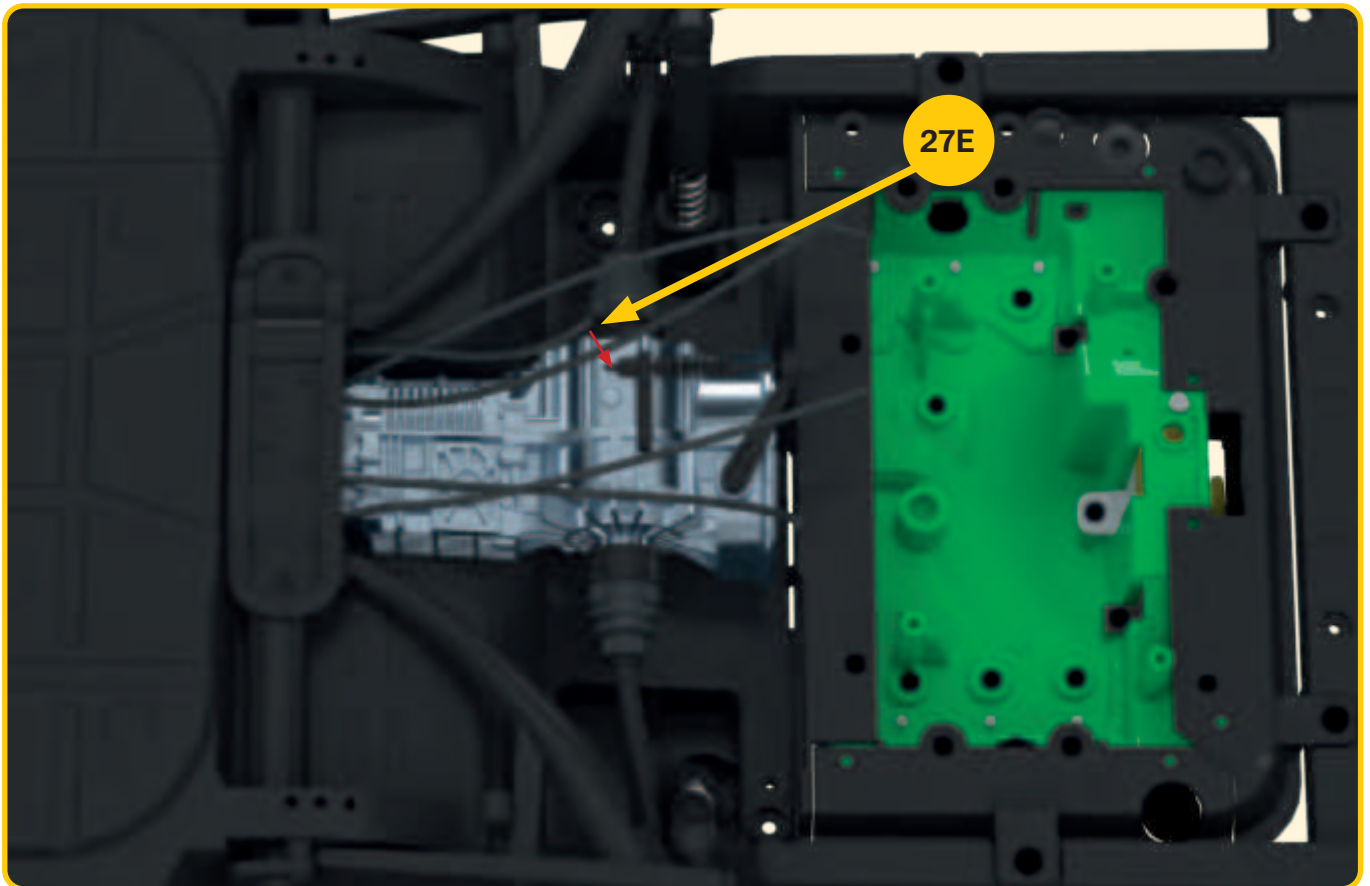
1



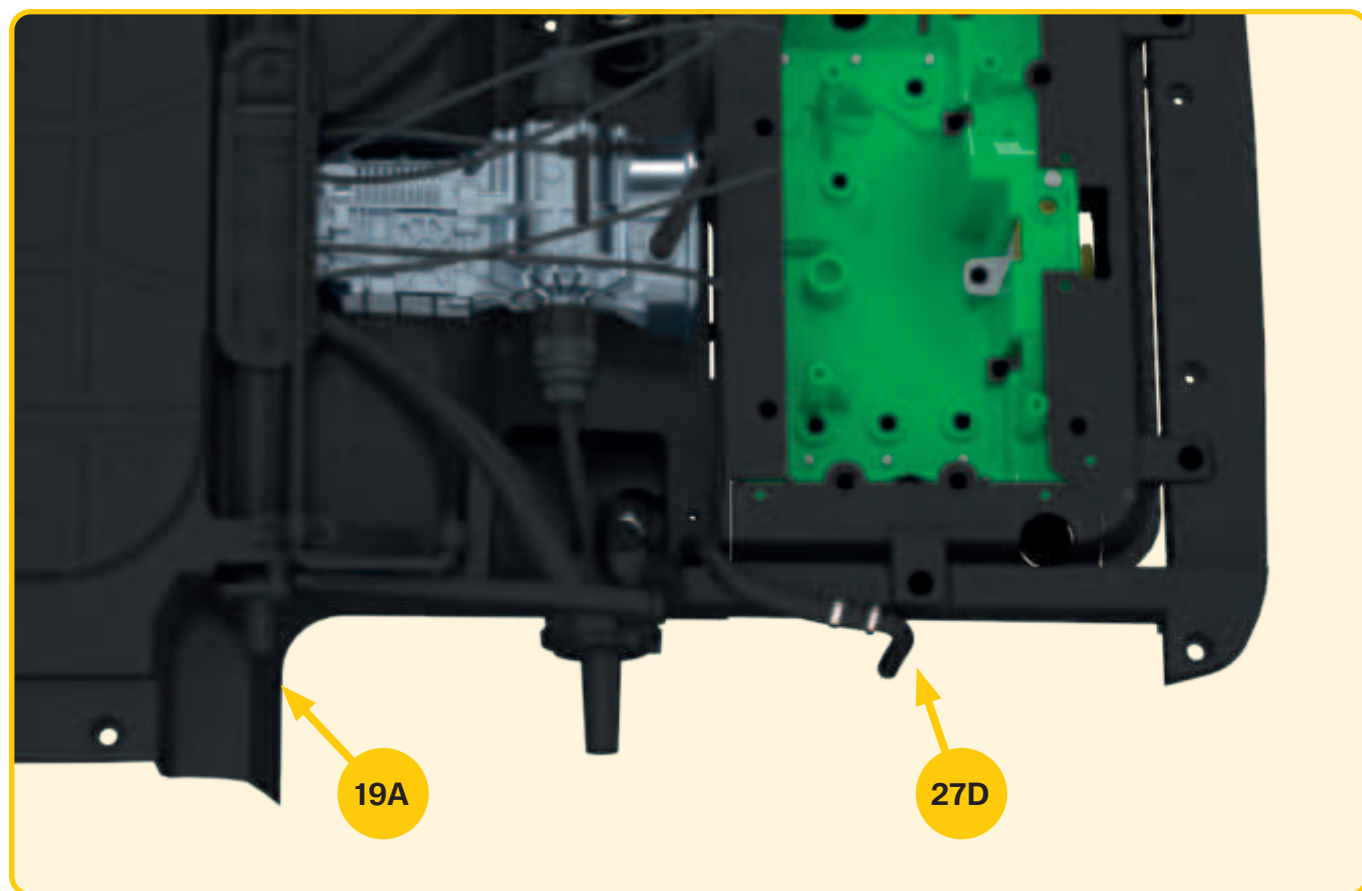
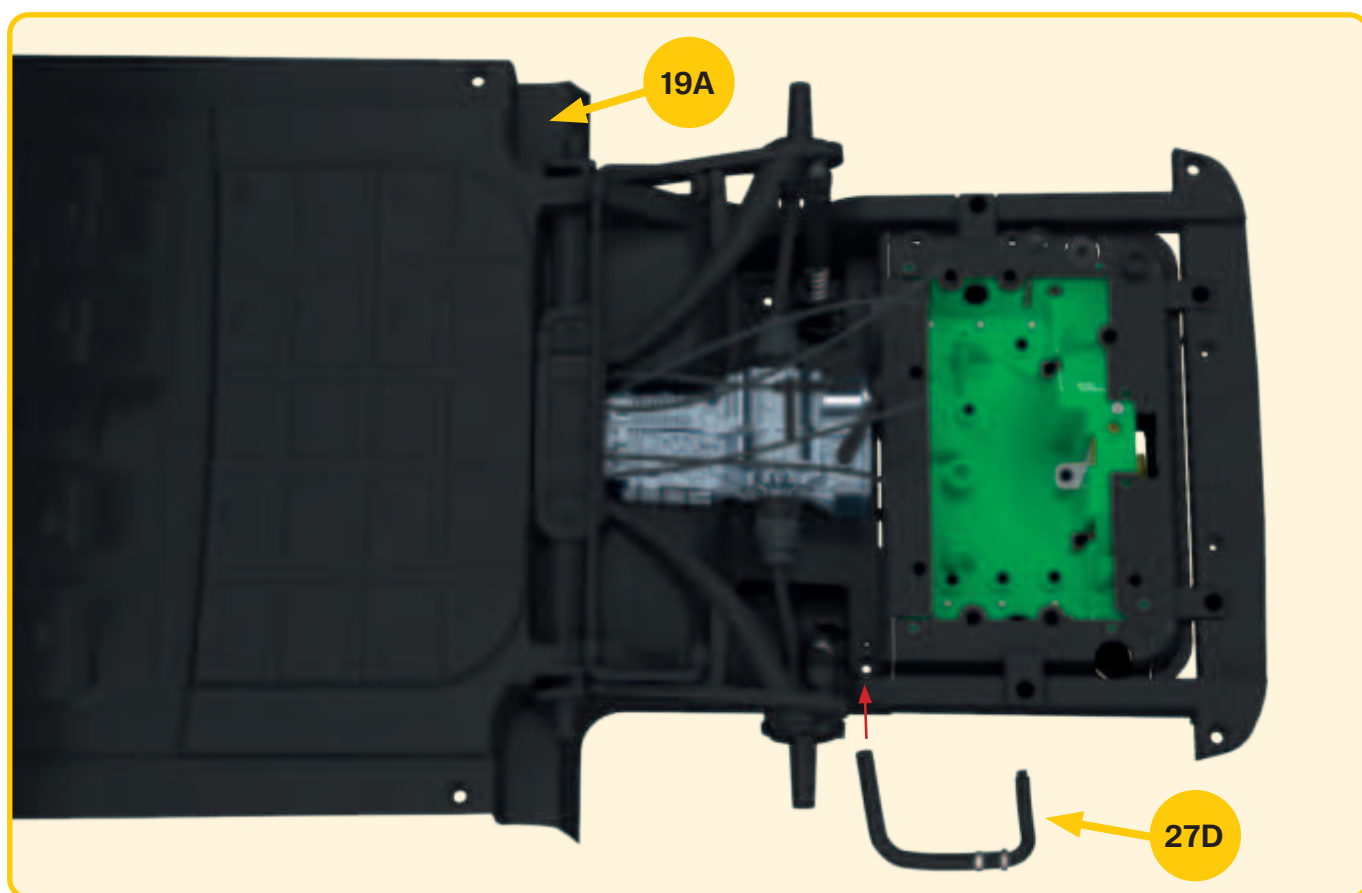


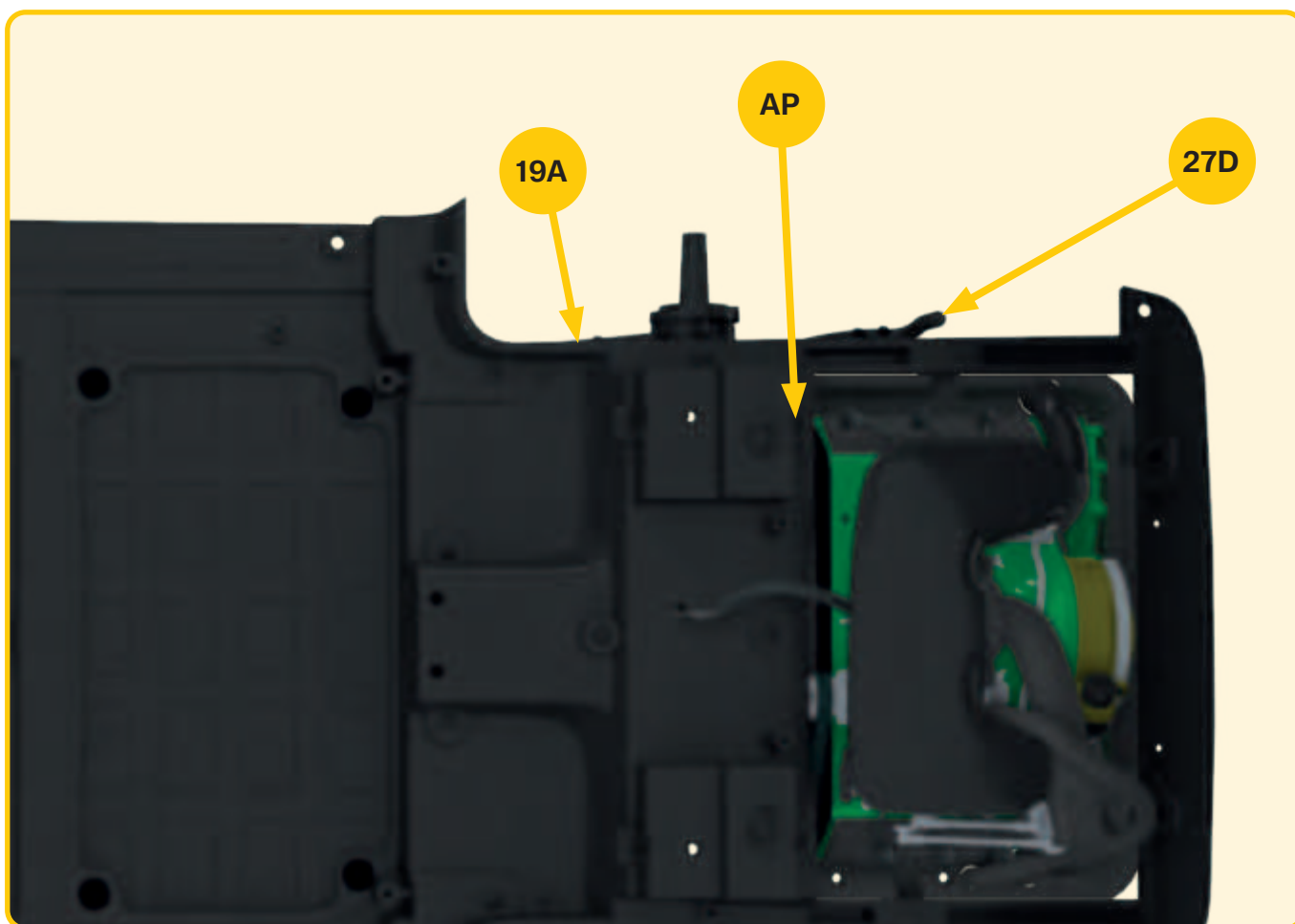
3





5





PARTS LIST 28: REAR WINGS

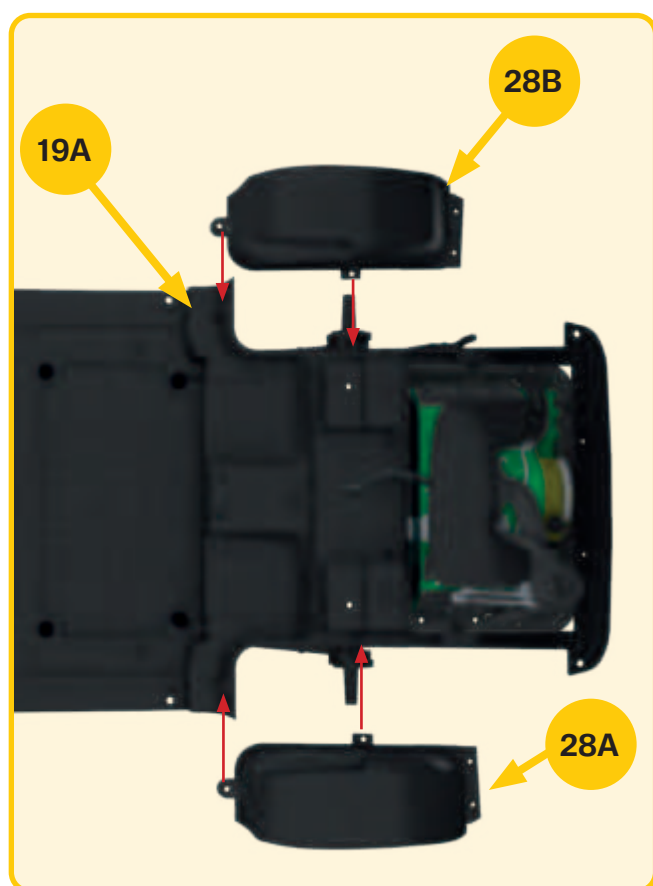


28A Rear left wing

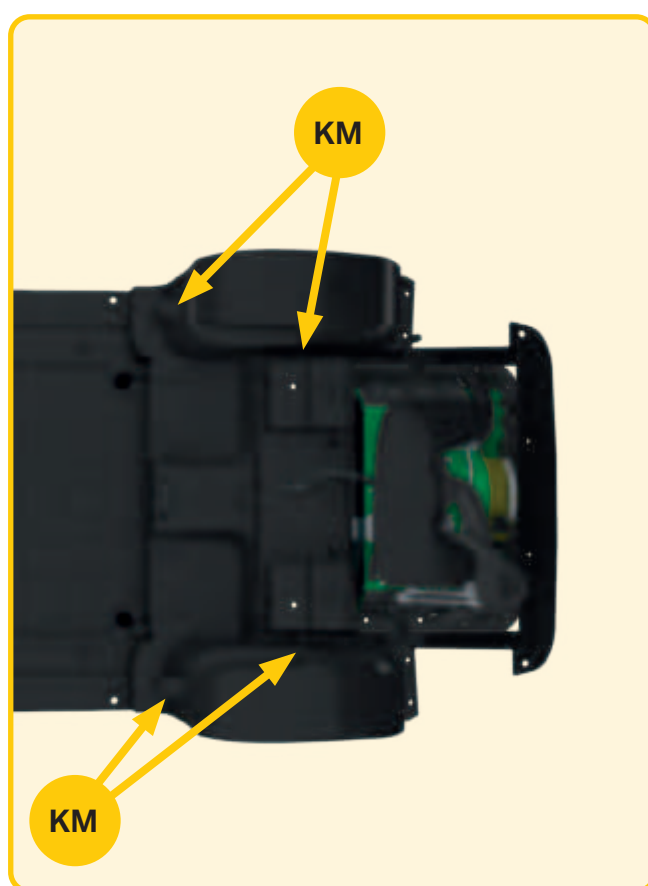
28B Rear right wing

KM Screws 2.3x4mm (6 pcs)

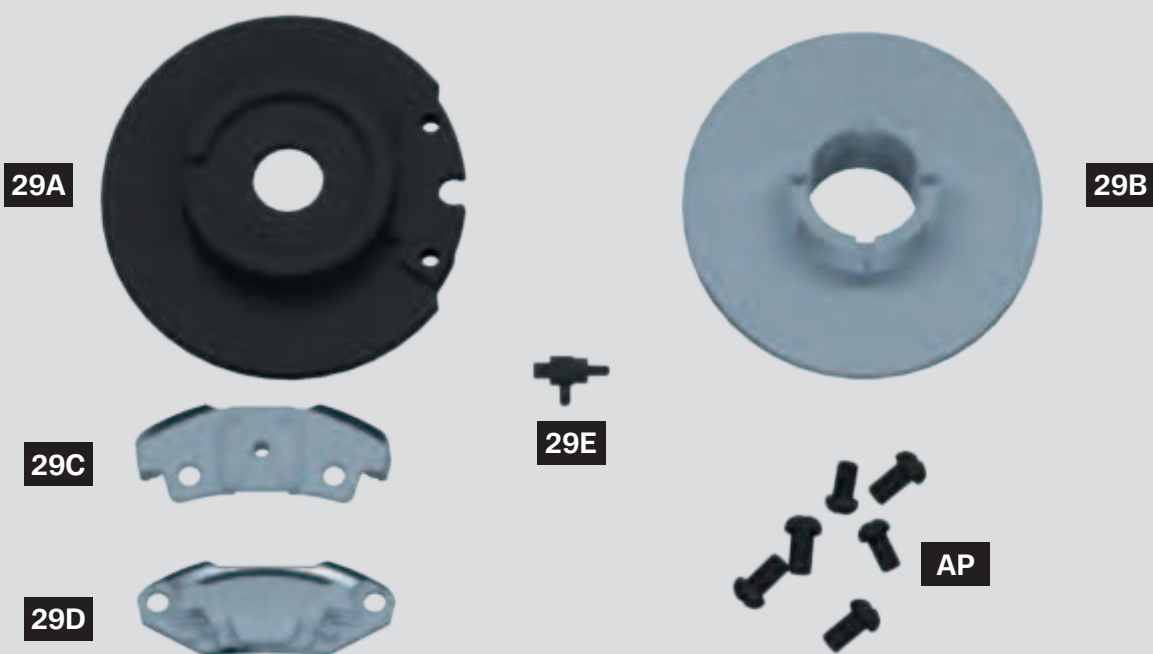
1



2



PARTS LIST 29: REAR DISC BRAKE (1)

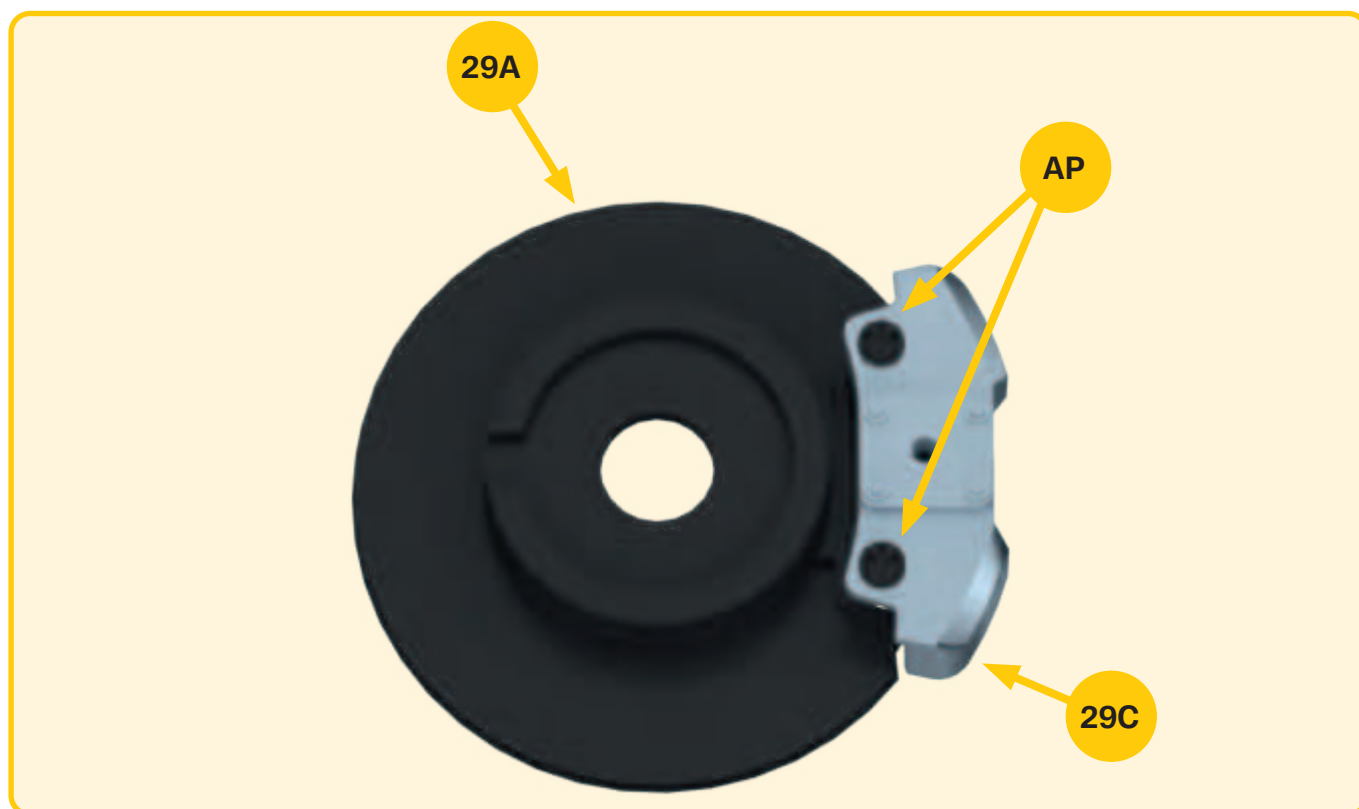


29A Rear brake disc interior
29B Rear brake disc exterior
29C Brake calliper 1

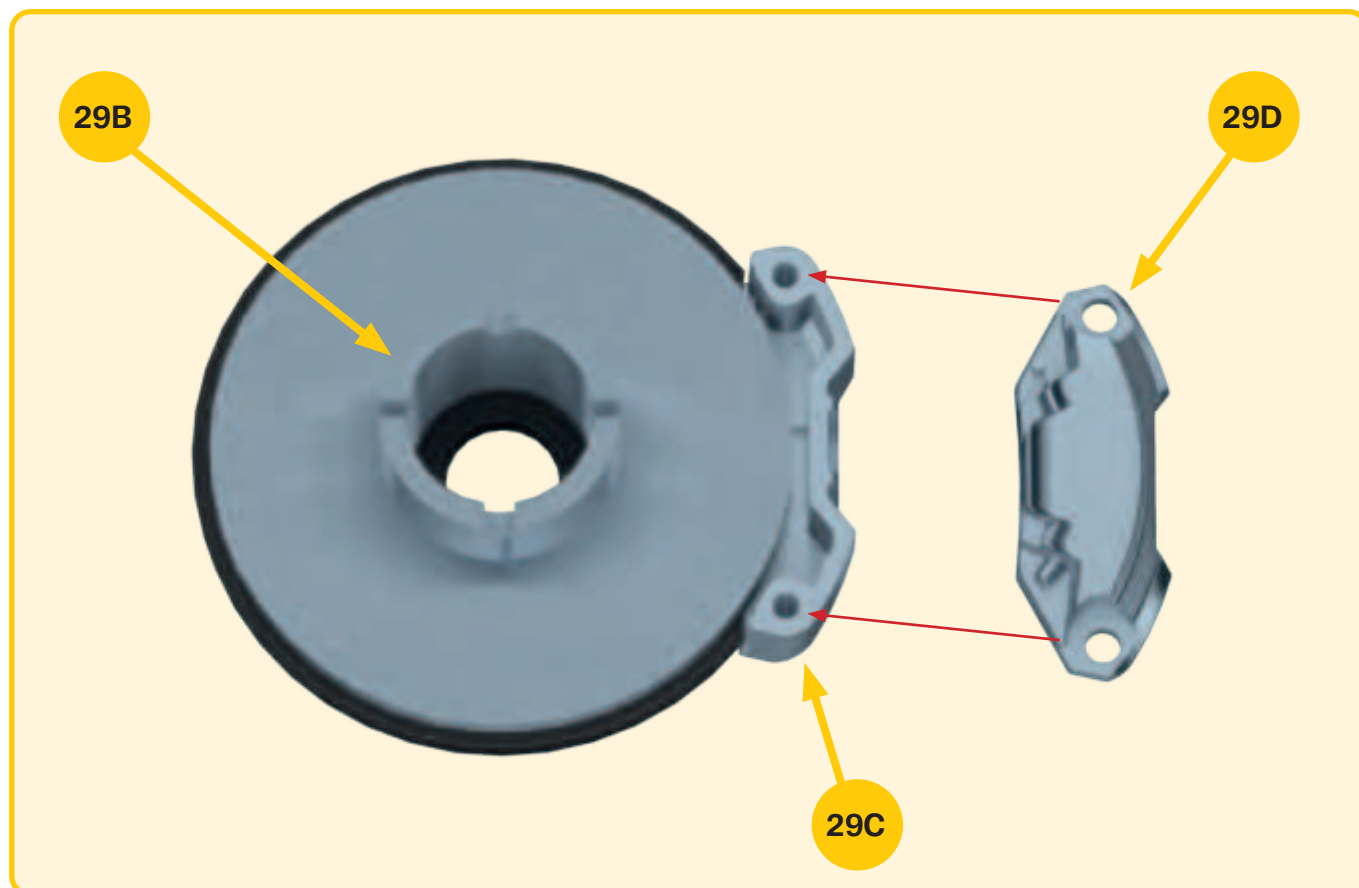
29D Brake calliper 2
29E Brake line fitting

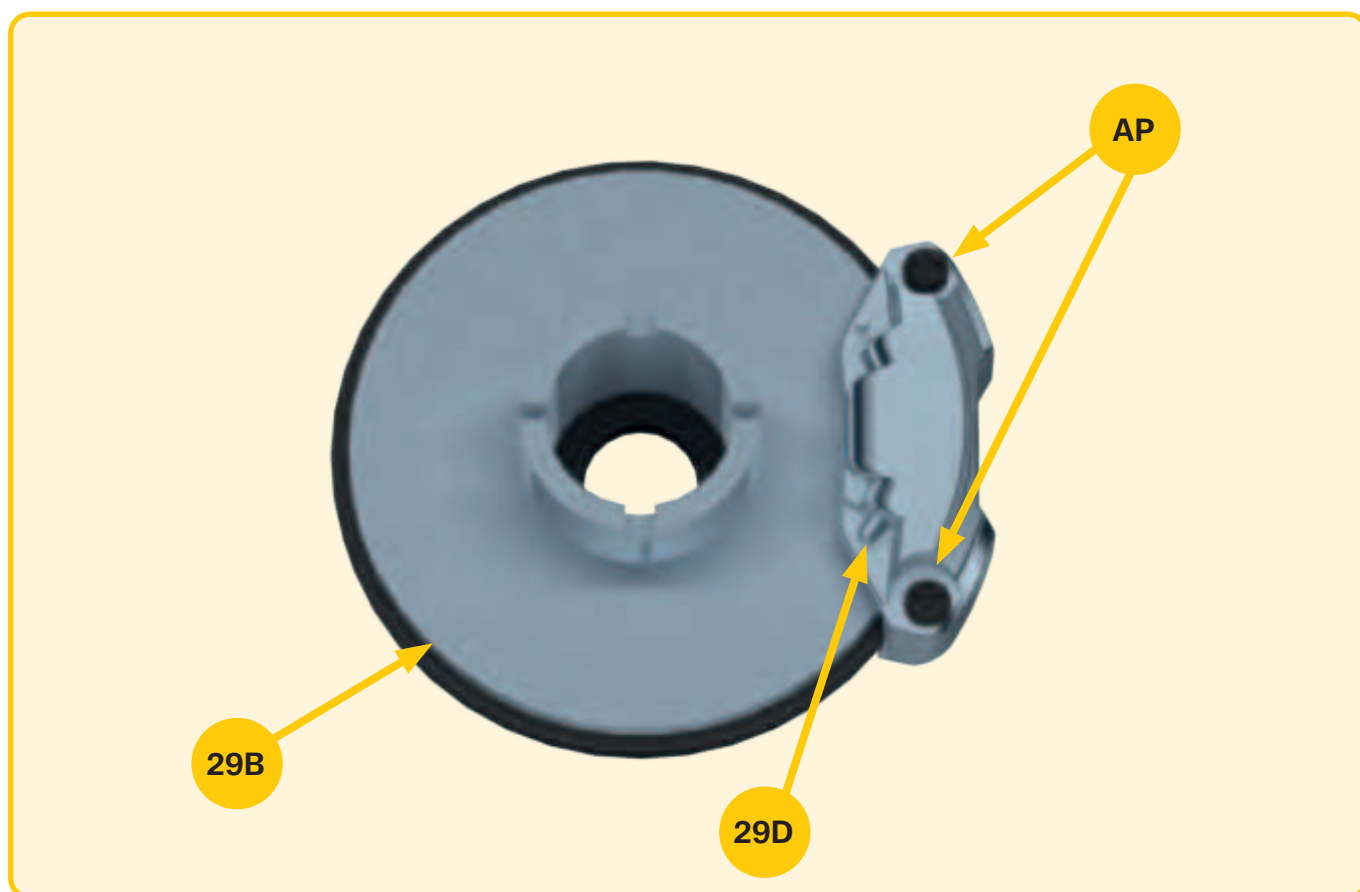
AP Screws 1.7x4mm (6 pcs)

1

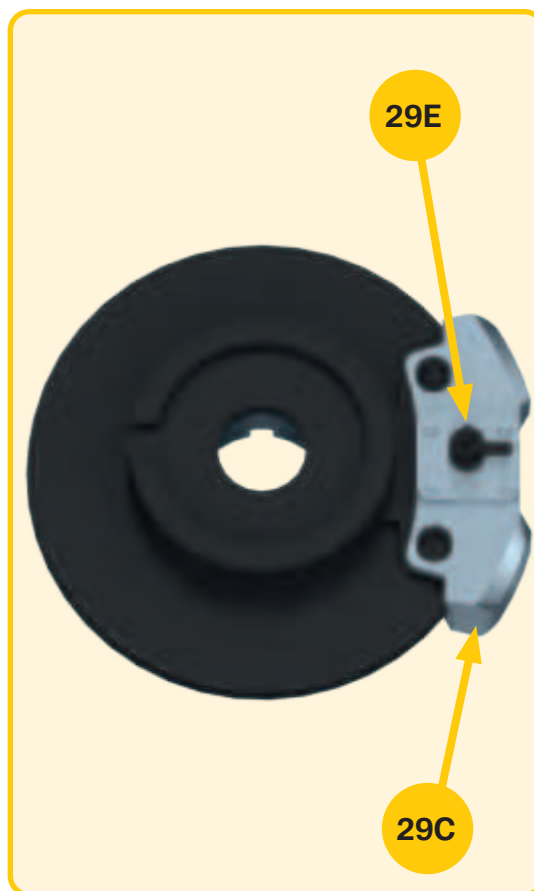
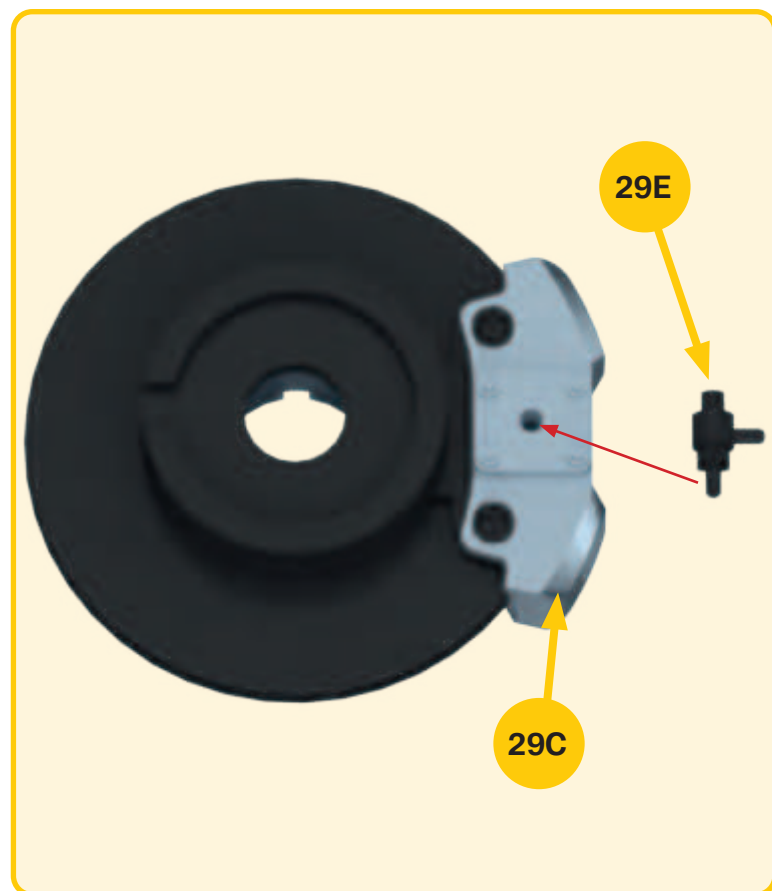


2





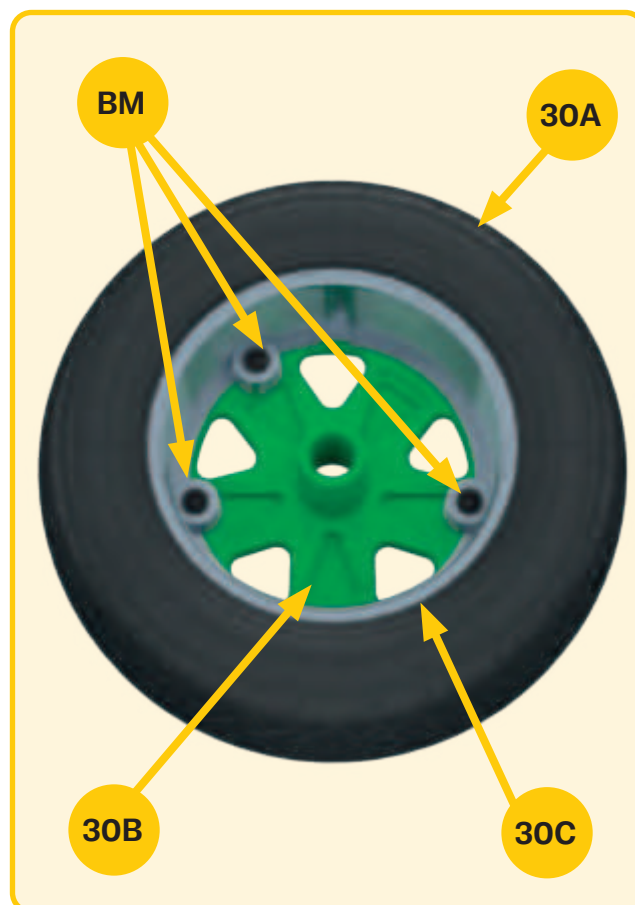
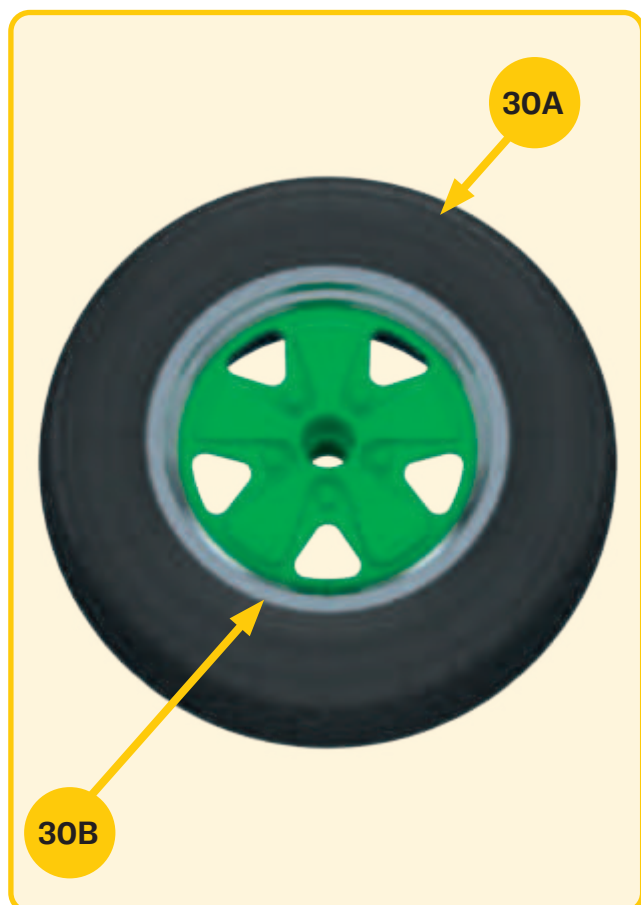
3



PARTS LIST 30: REAR WHEEL (1)



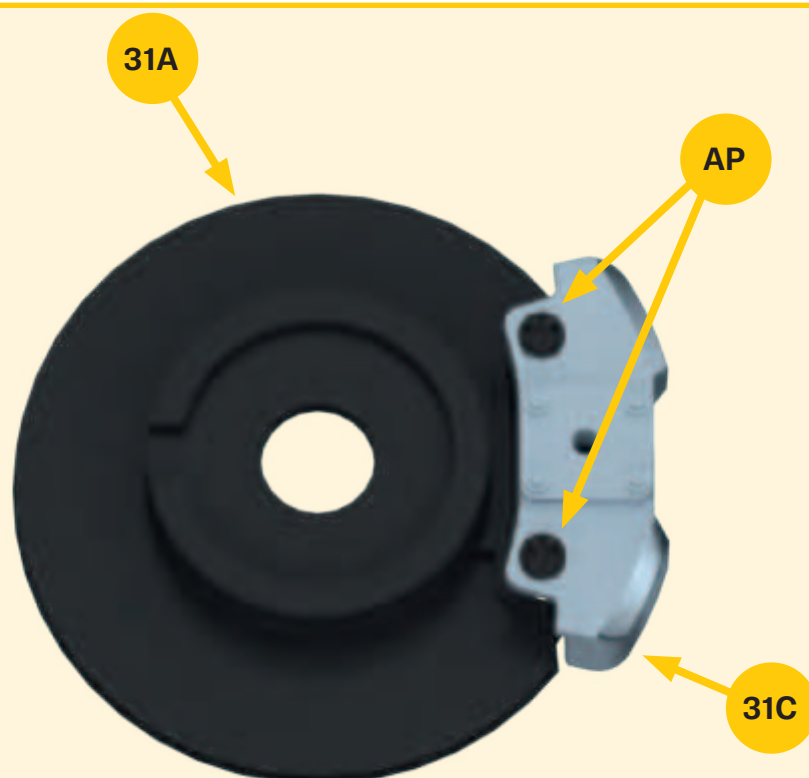
1

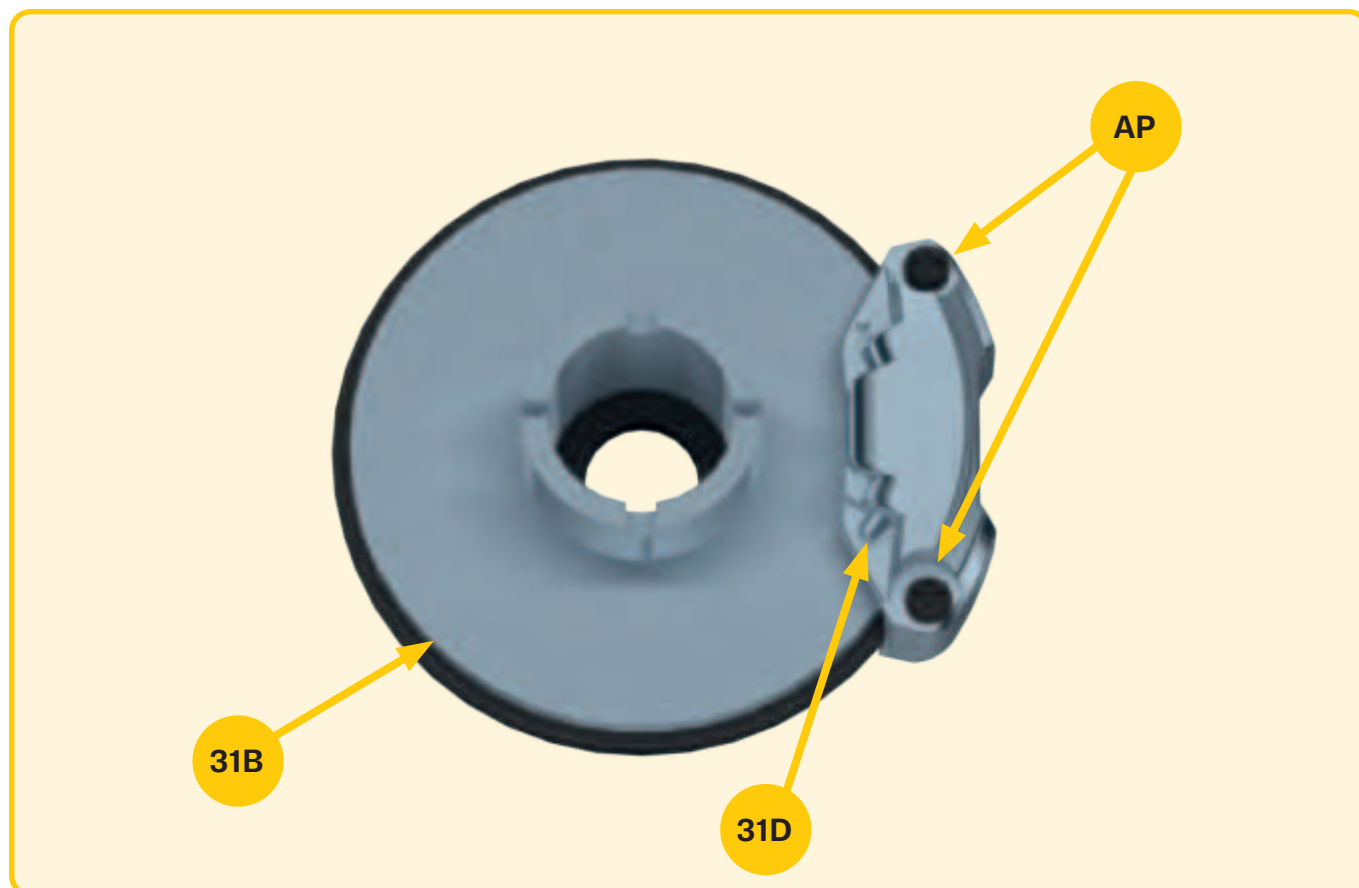
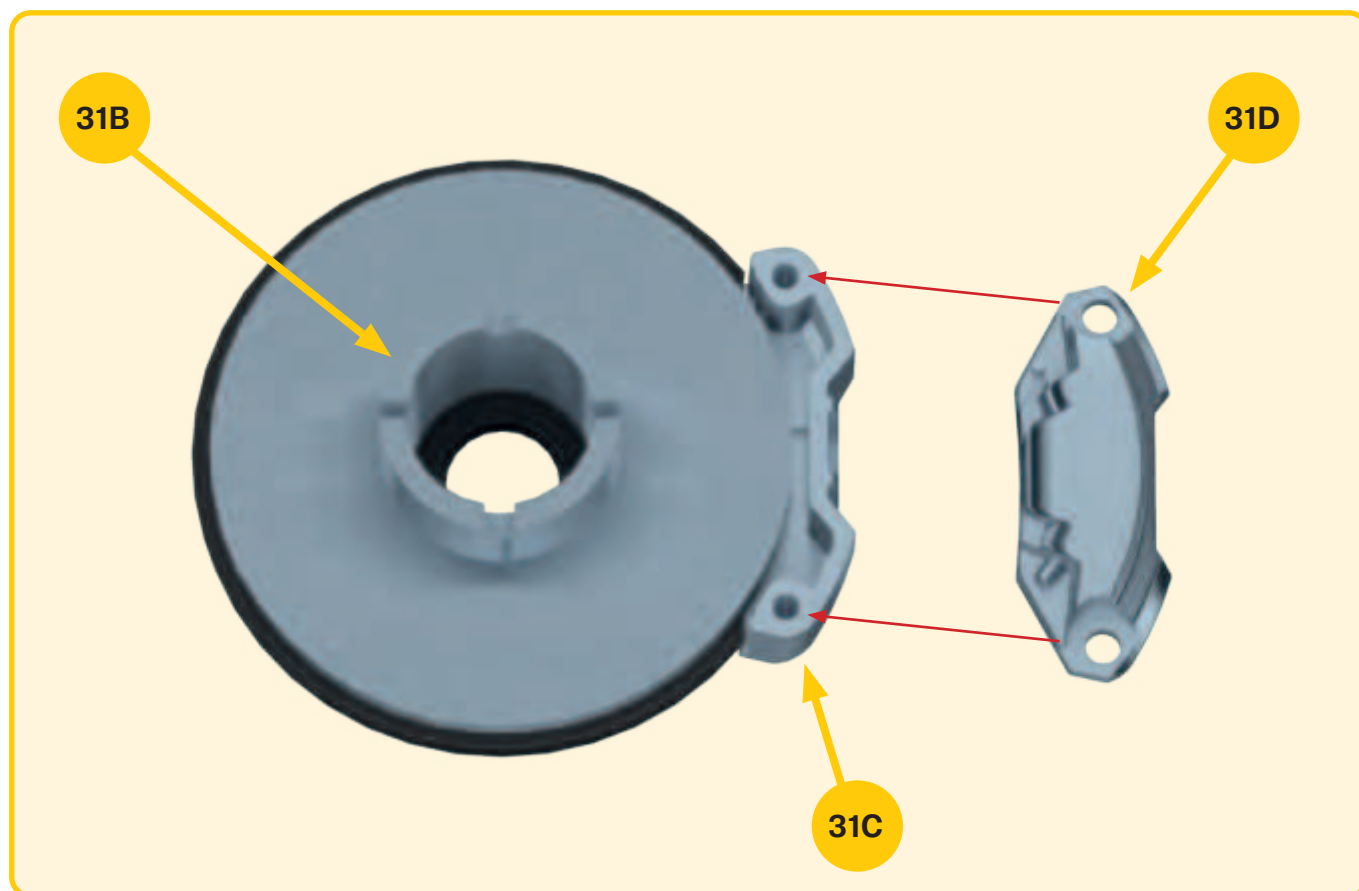


PARTS LIST 31: REAR DISC BRAKE (2)

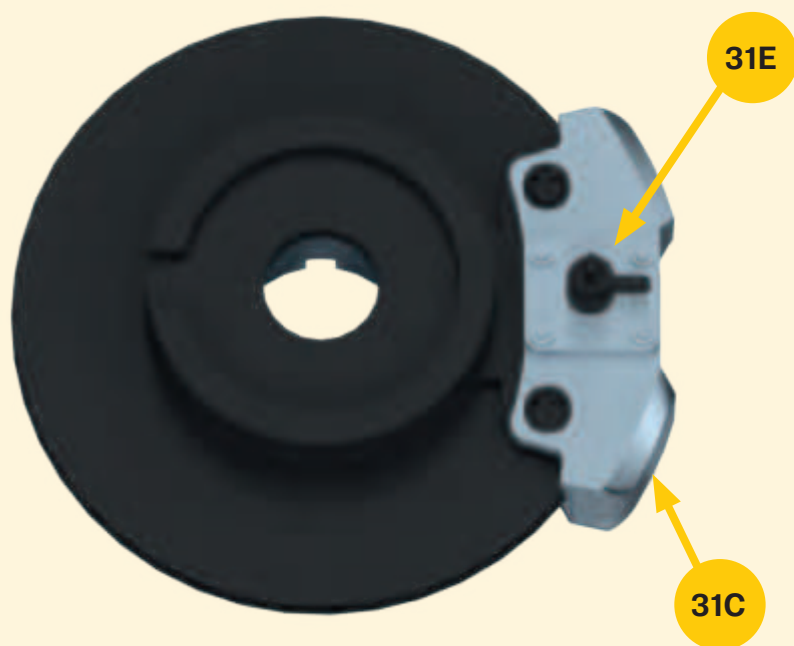
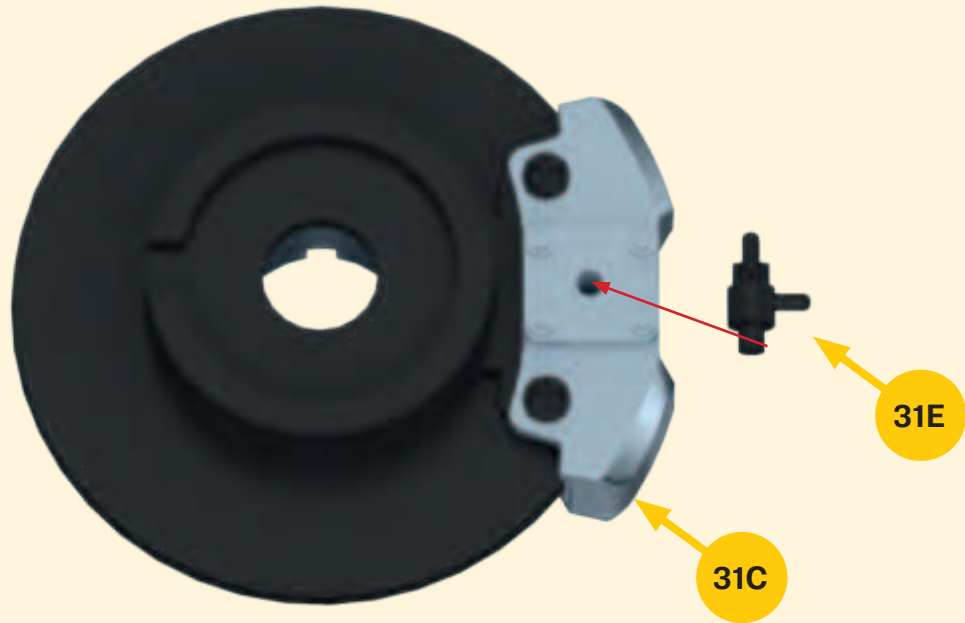
**31A** Rear brake disc interior**31B** Rear brake disc exterior**31C** Brake calliper 1**31D** Brake calliper 2**31E** Brake line fitting**AP** Screws 1.7x4mm (6 pcs)

1





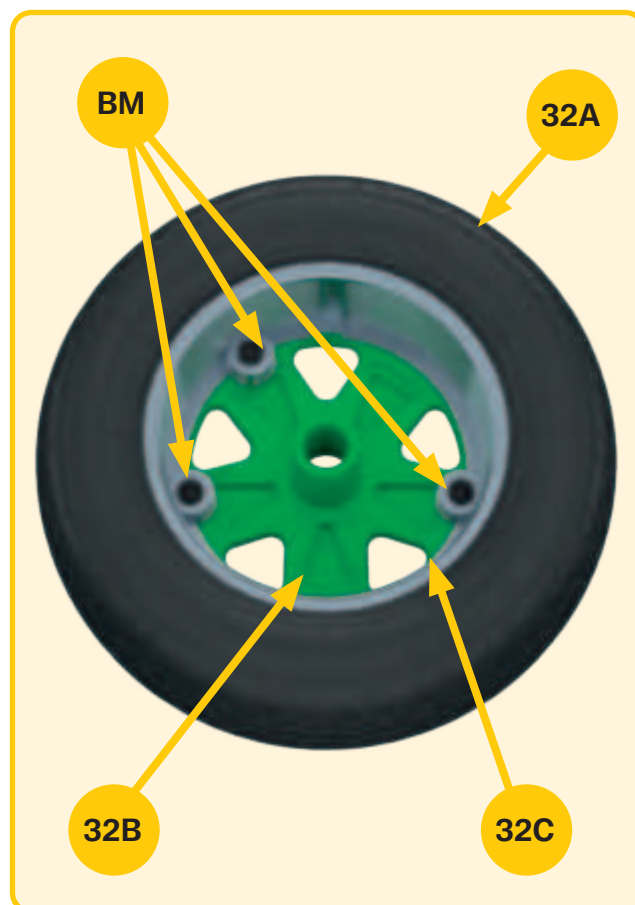
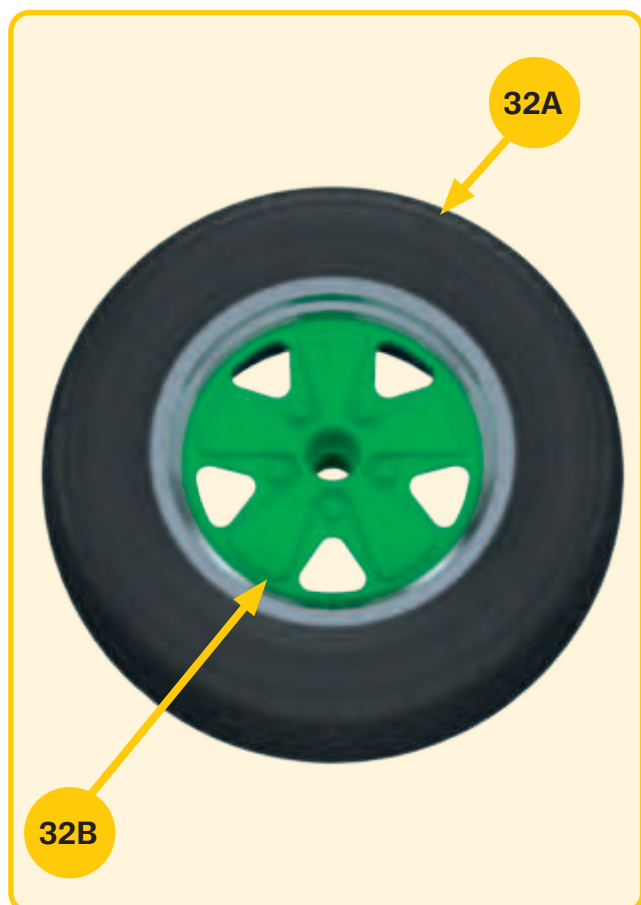
3



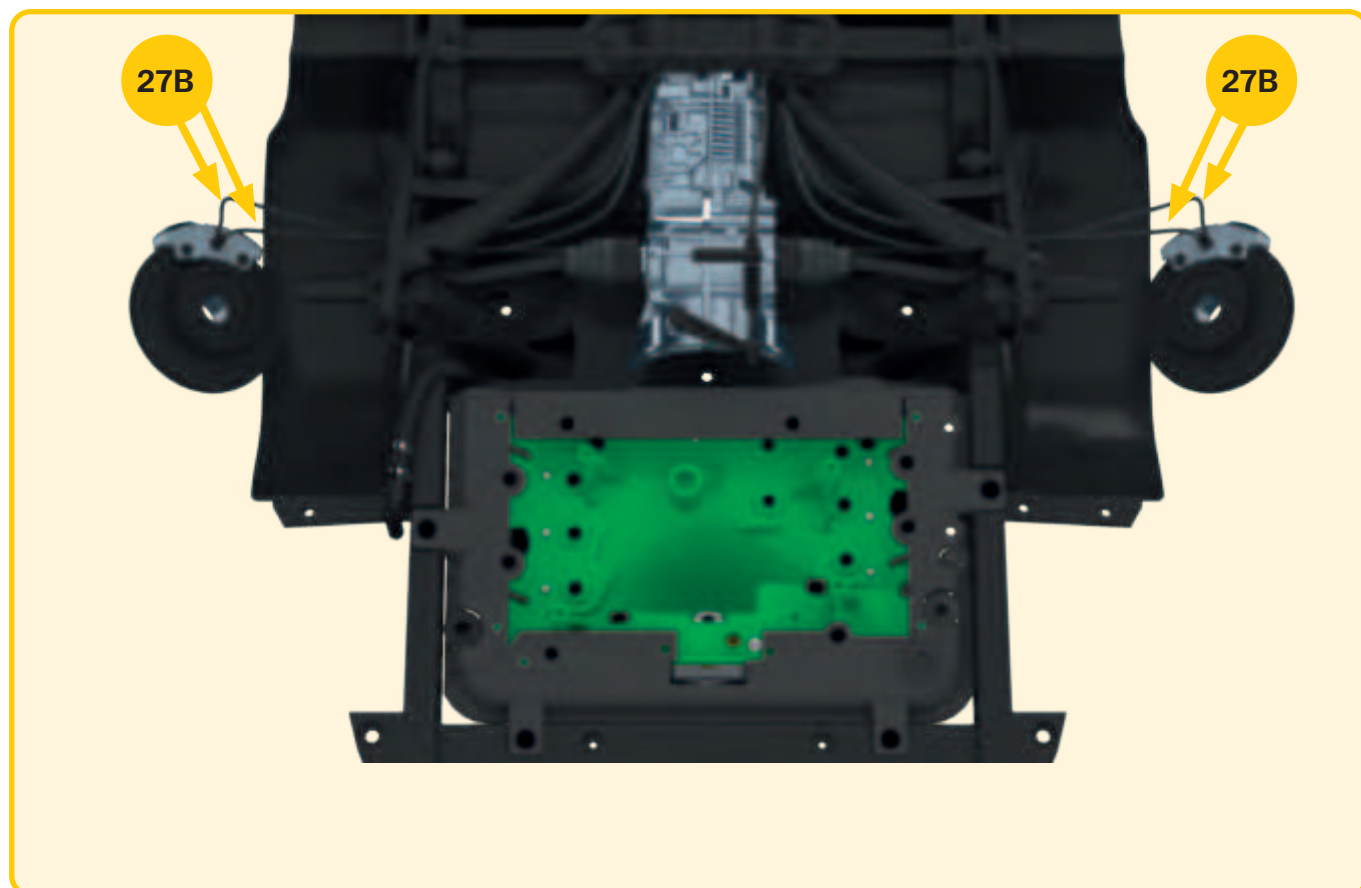
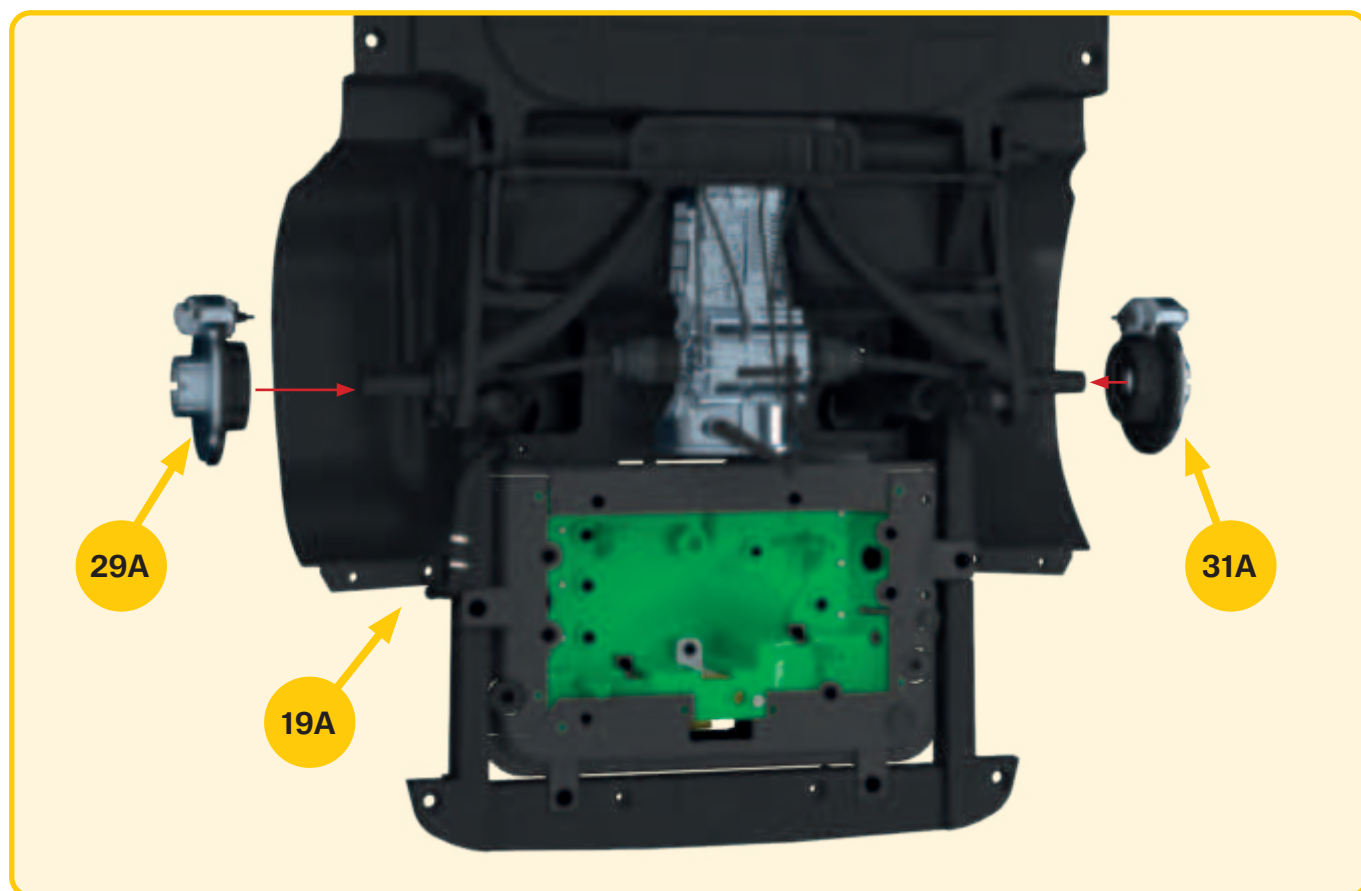
PARTS LIST 32: REAR WHEEL (2)

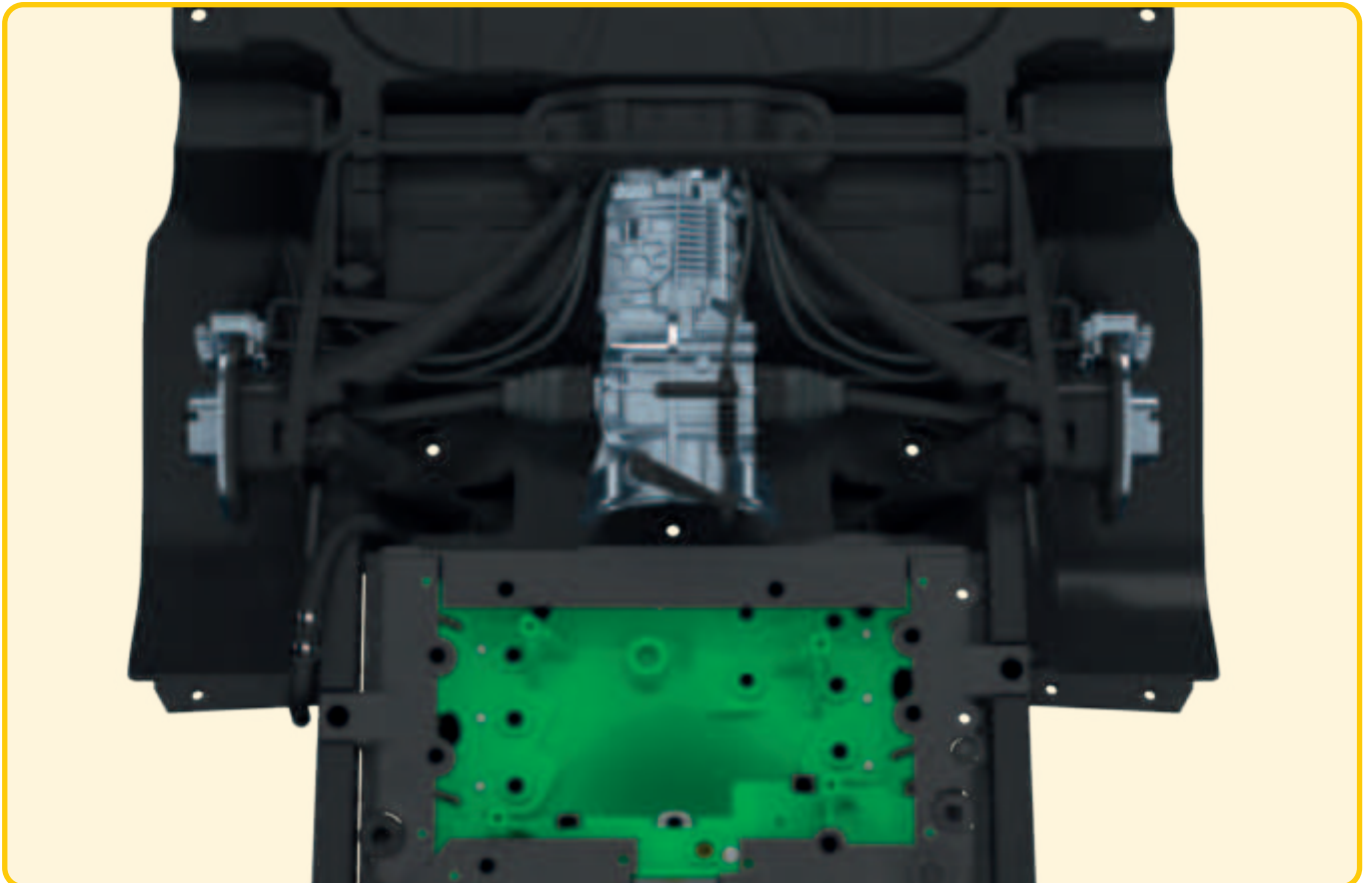
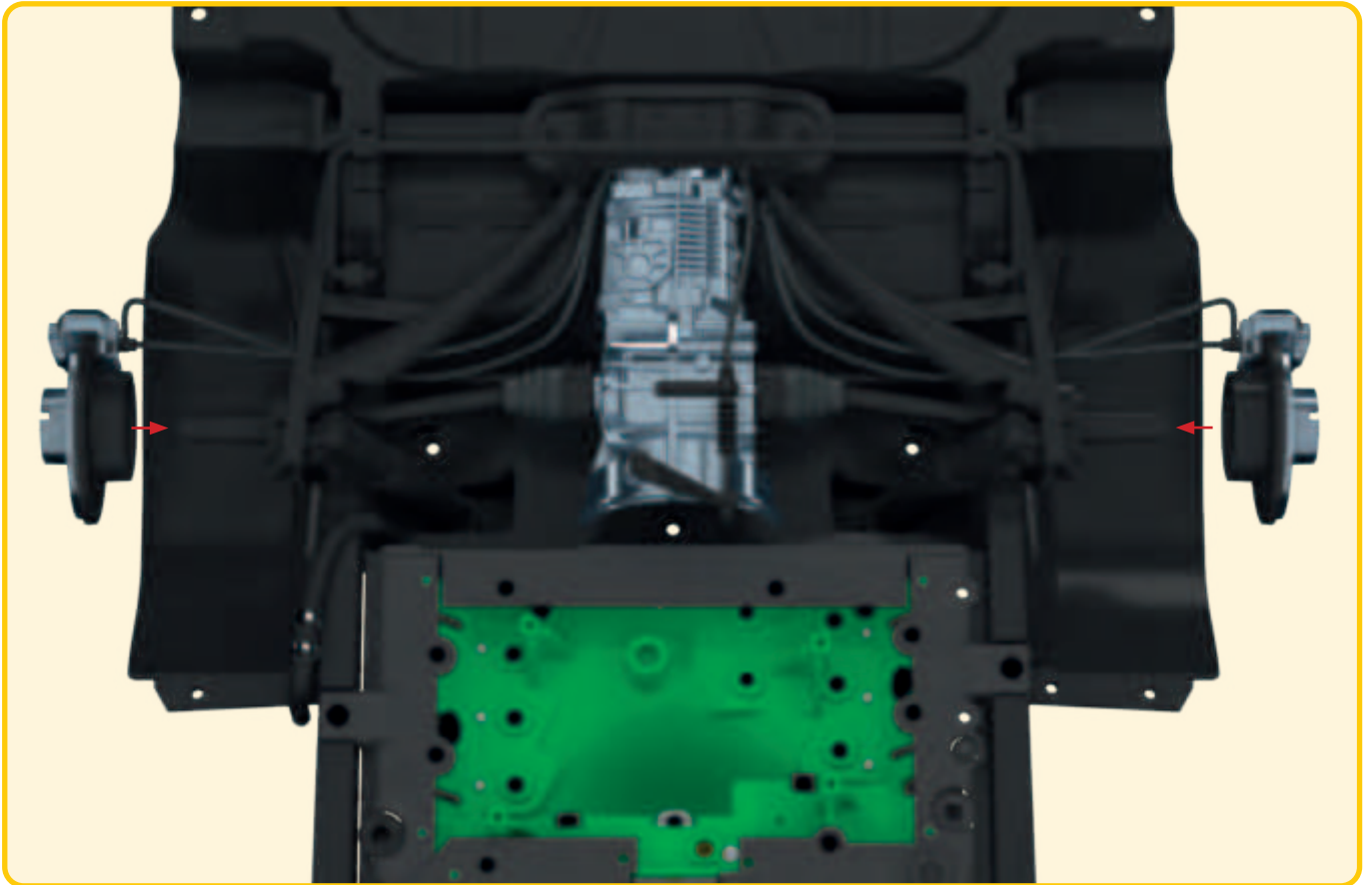


1

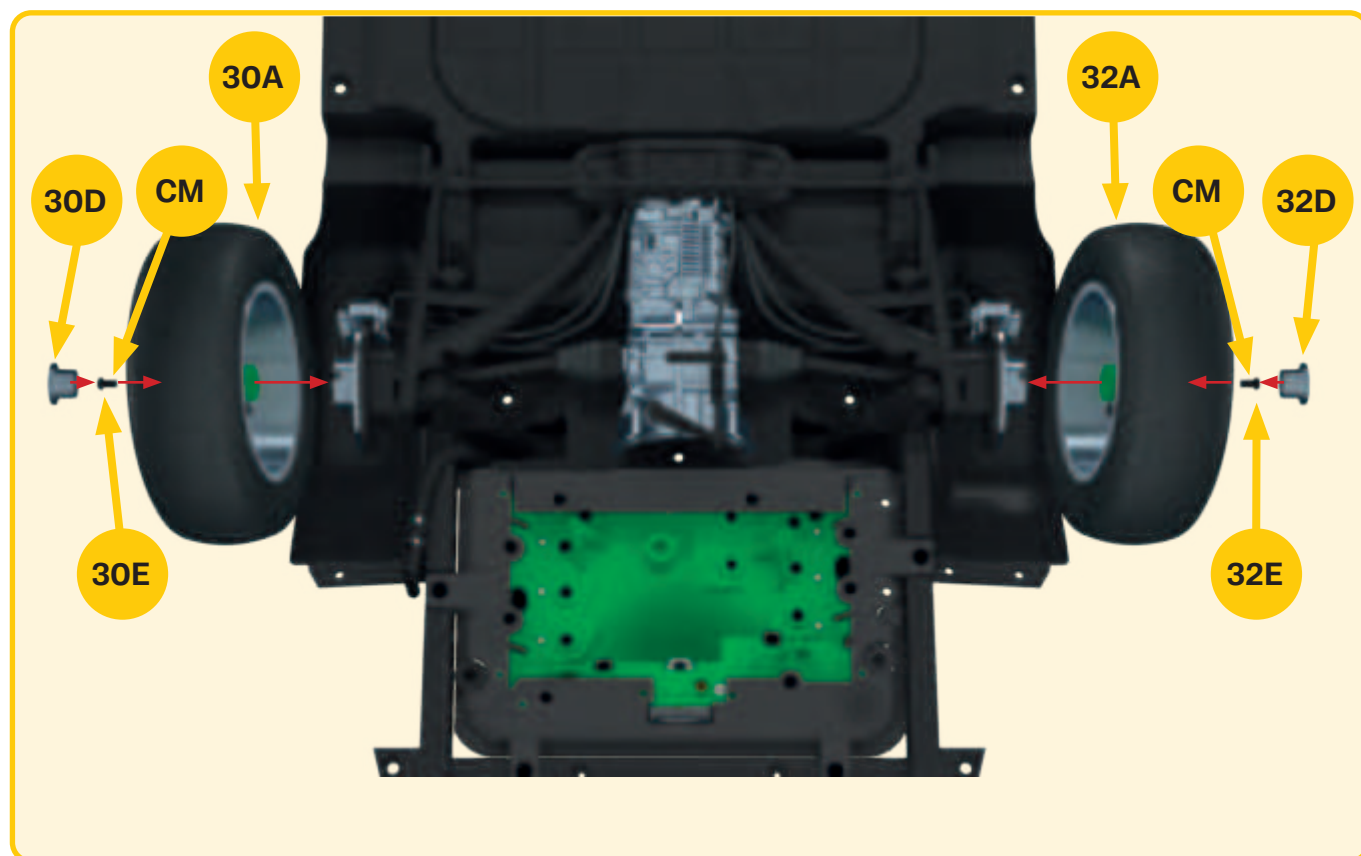


2

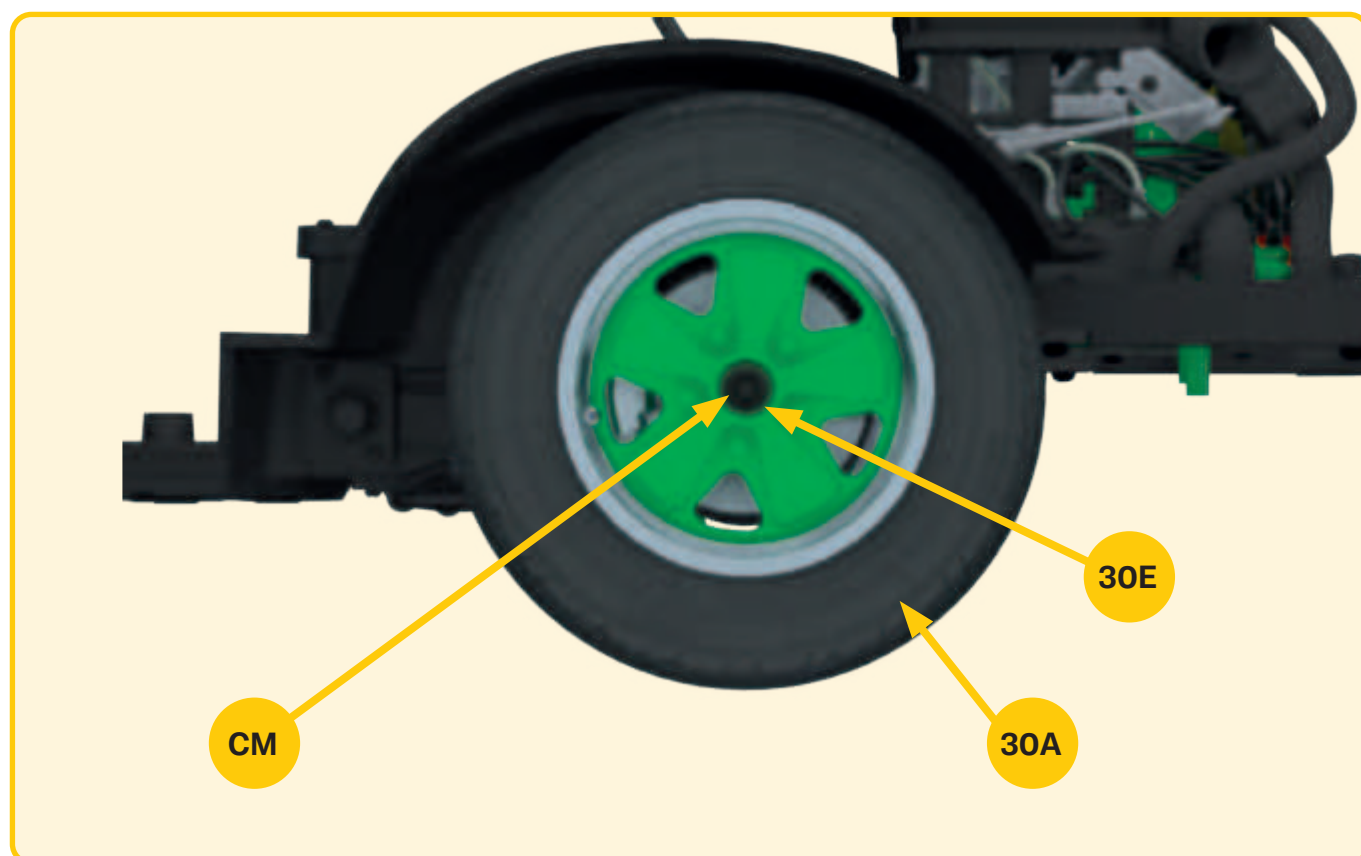


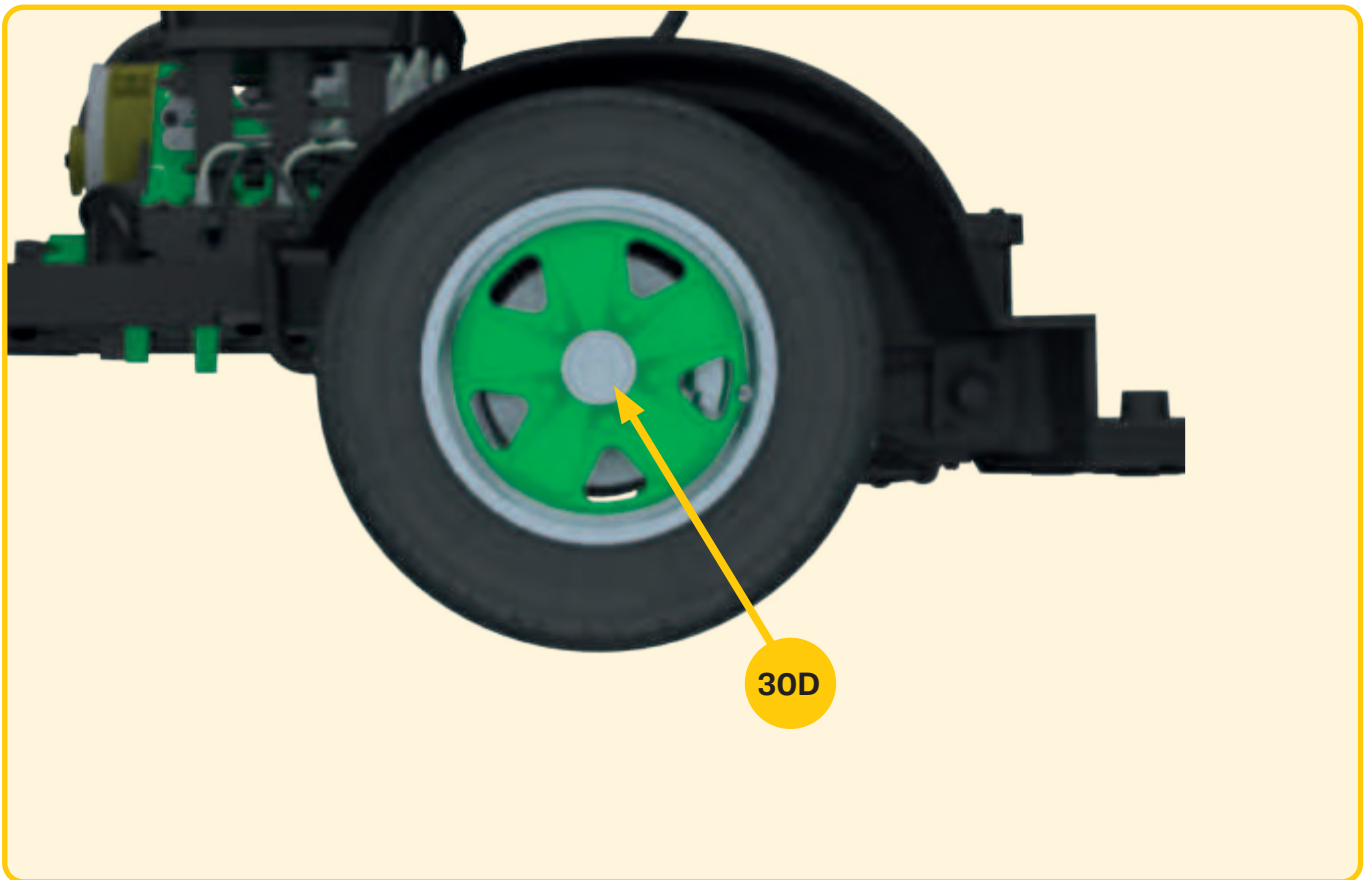


3



4



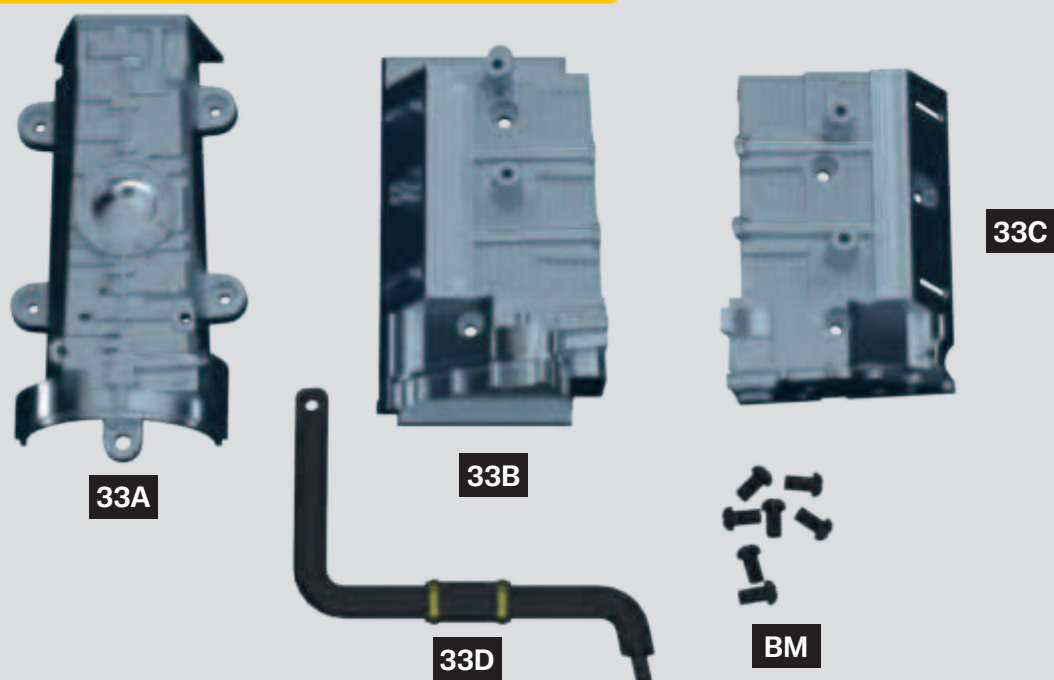


Repeat this step with parts 32A, 32E and 32D

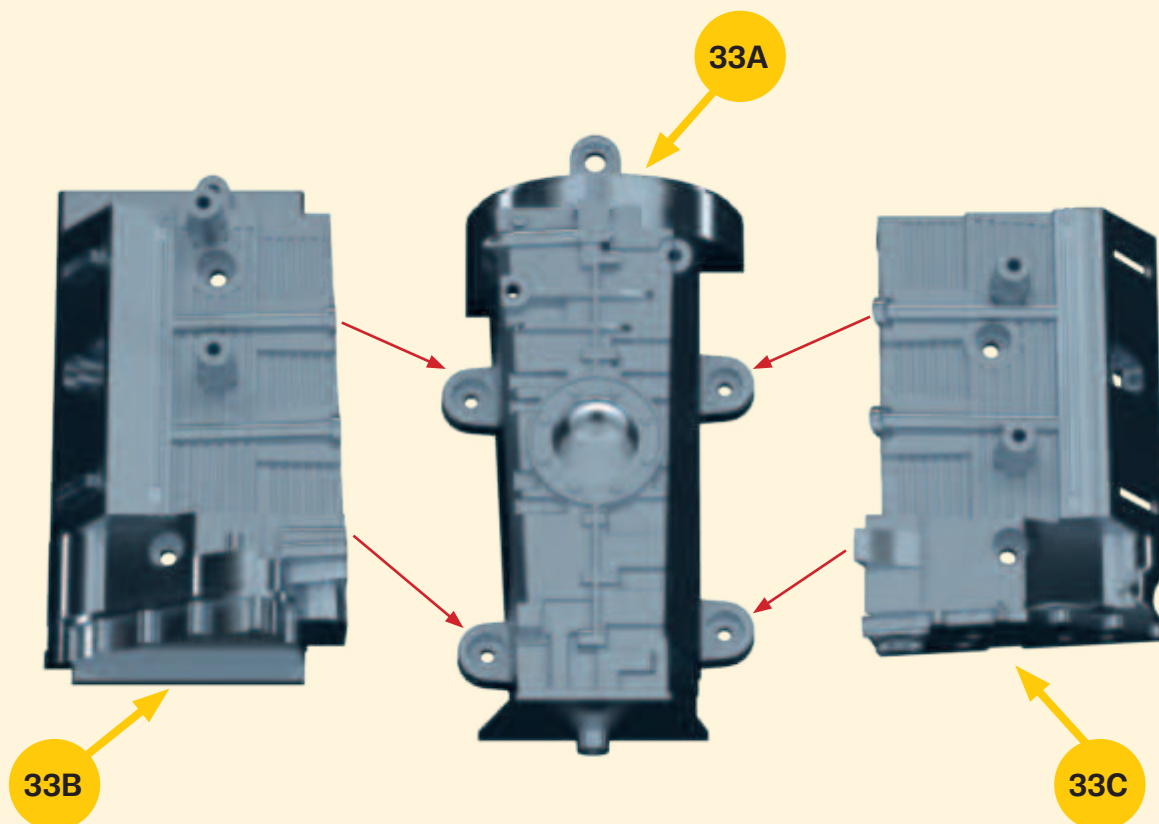
FINAL RESULT

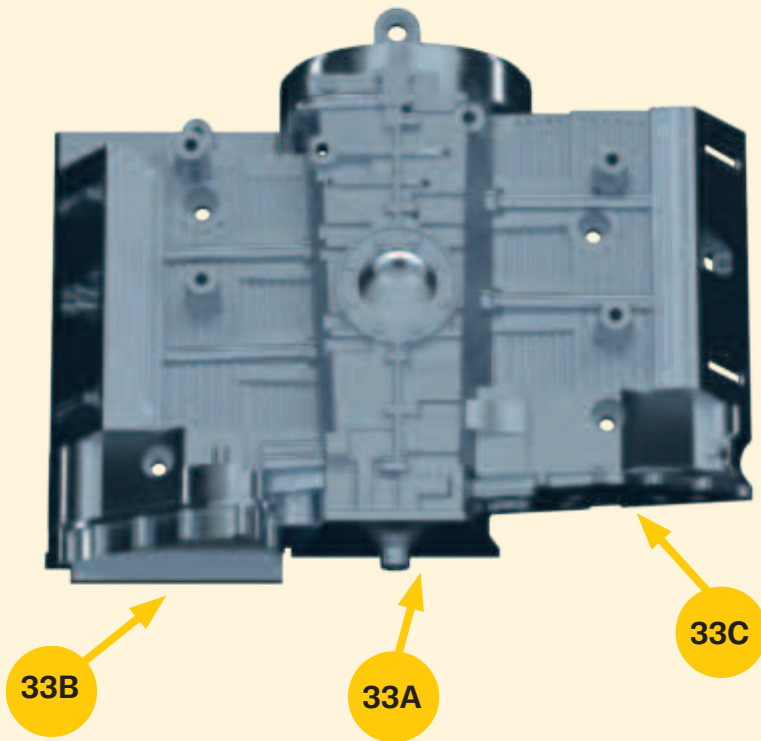


PARTS LIST 33: ENGINE BLOCK

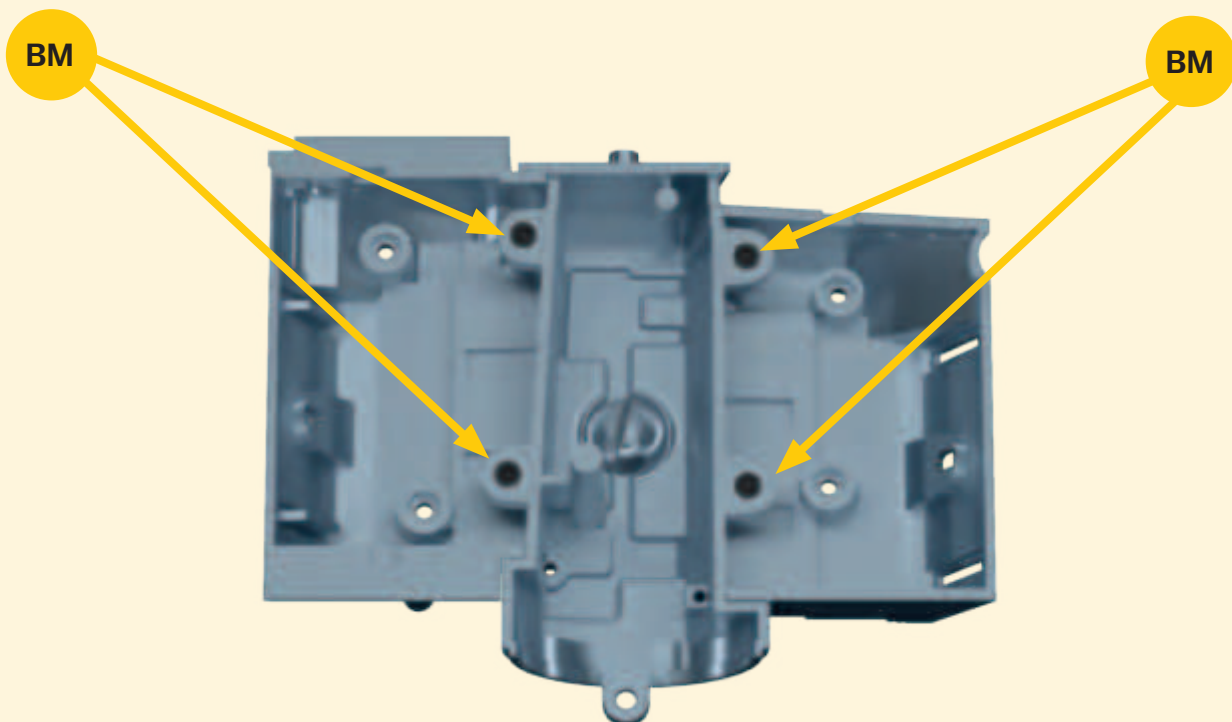
**33A** Sump**33B** Right engine block**33C** Left engine block**33D** Oil pipe 2**BM** Screws 2.0x4mm (7 pcs)

1

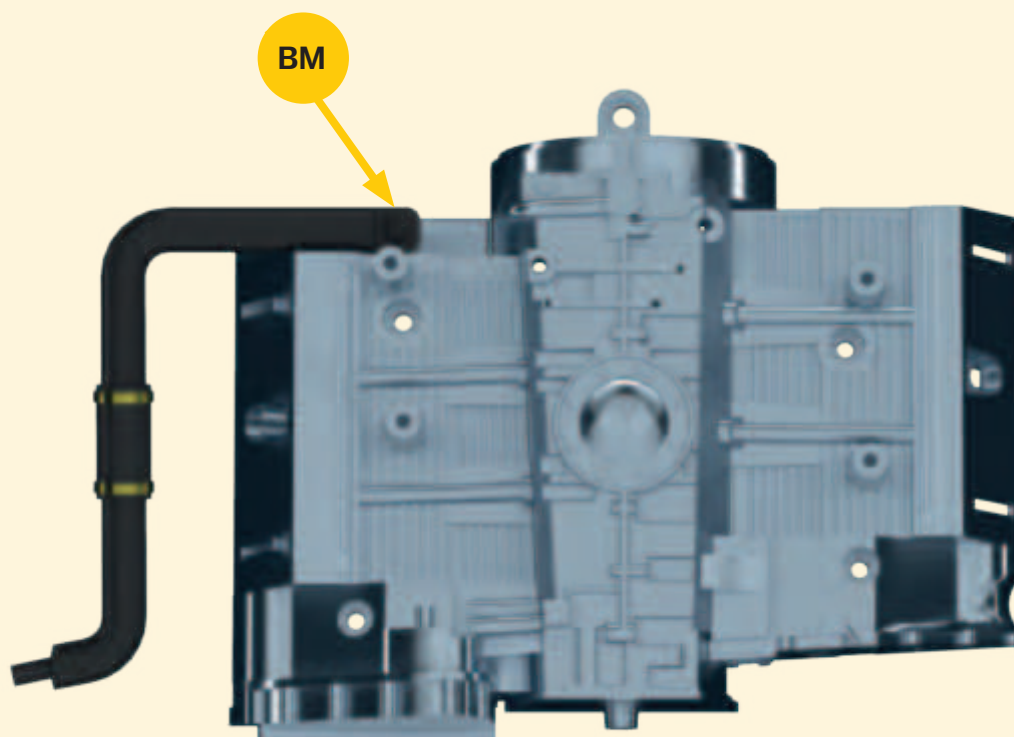
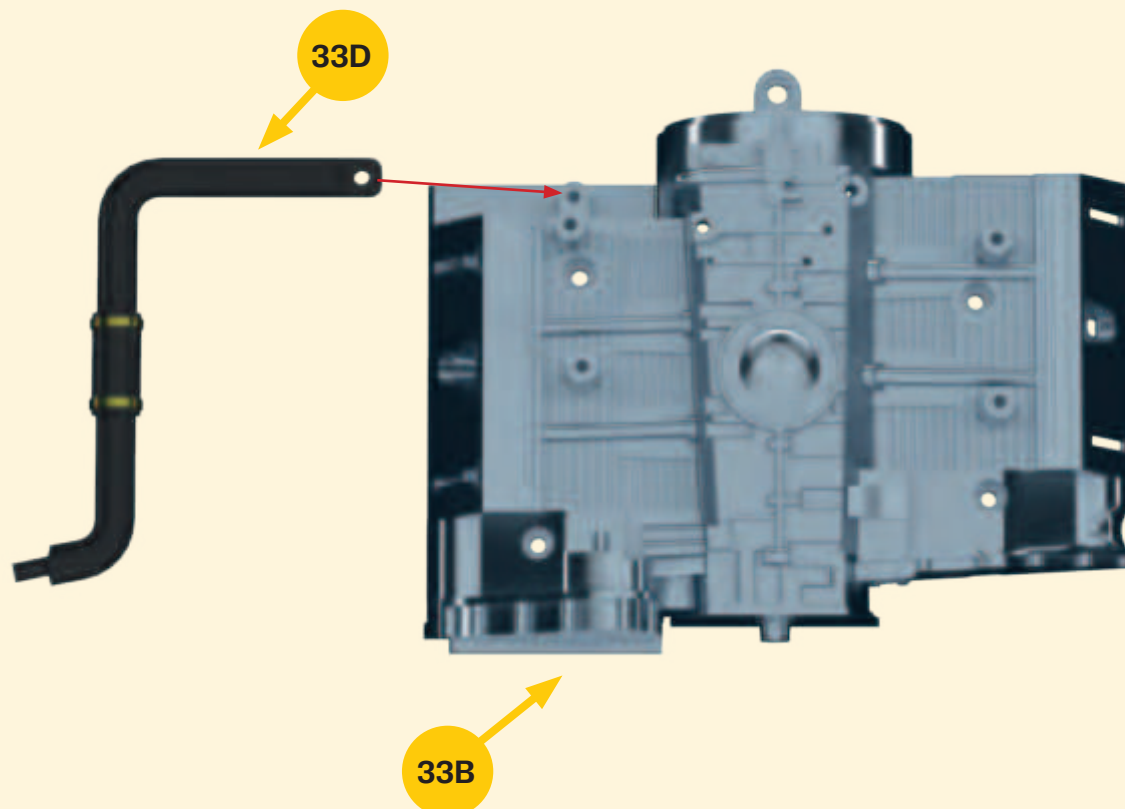




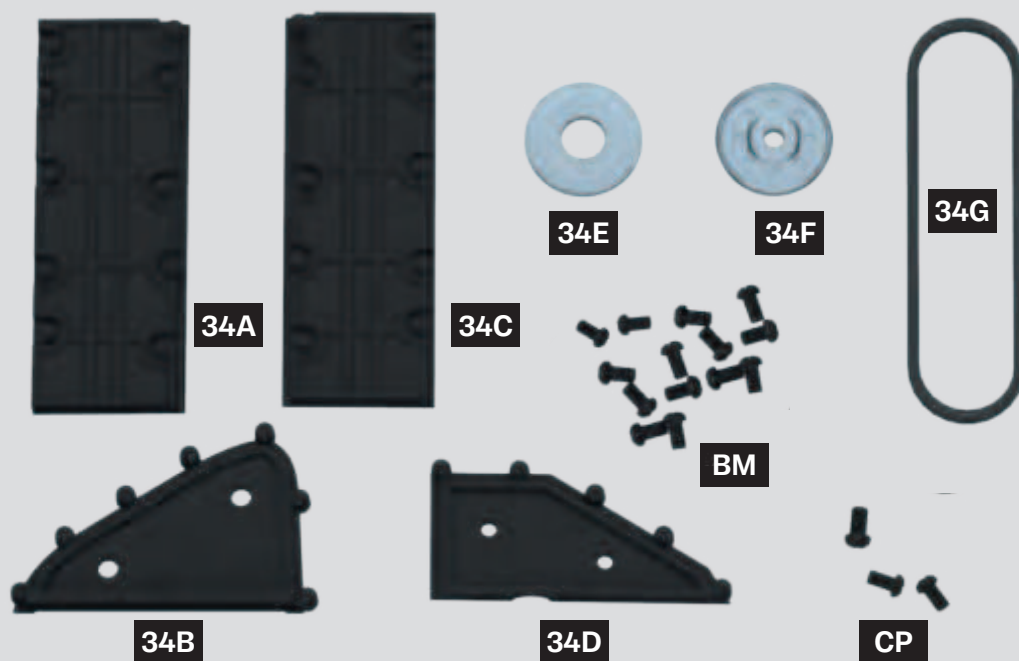
2



3

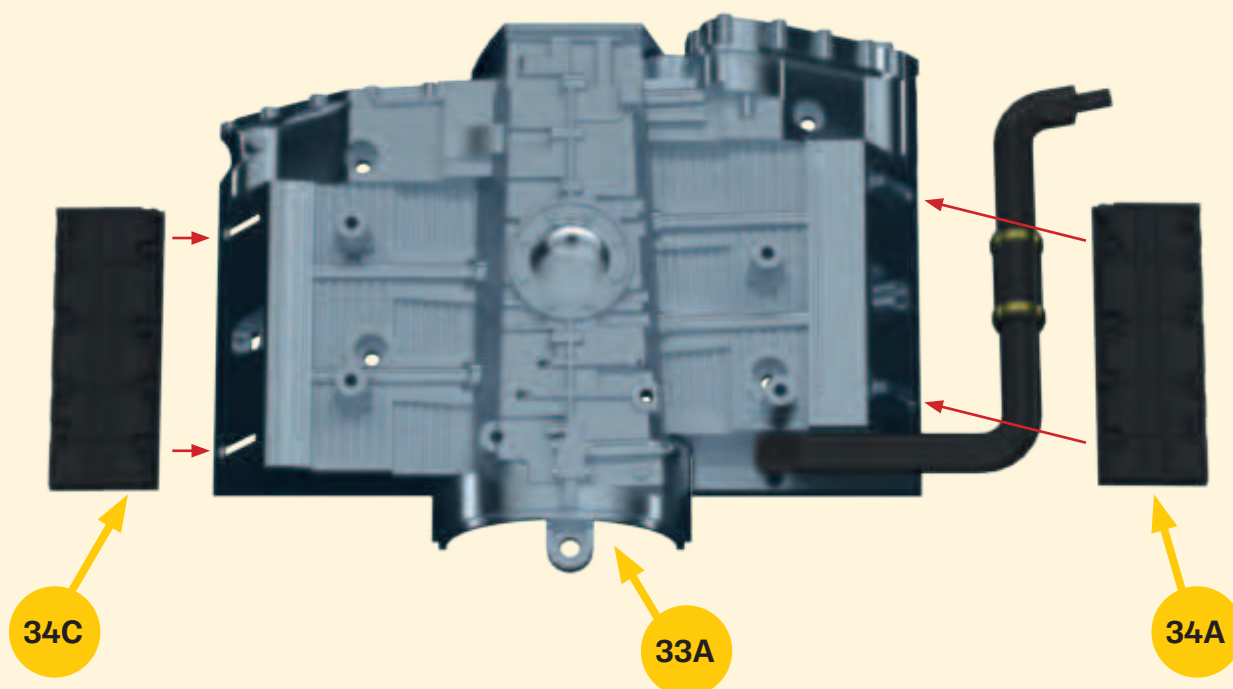


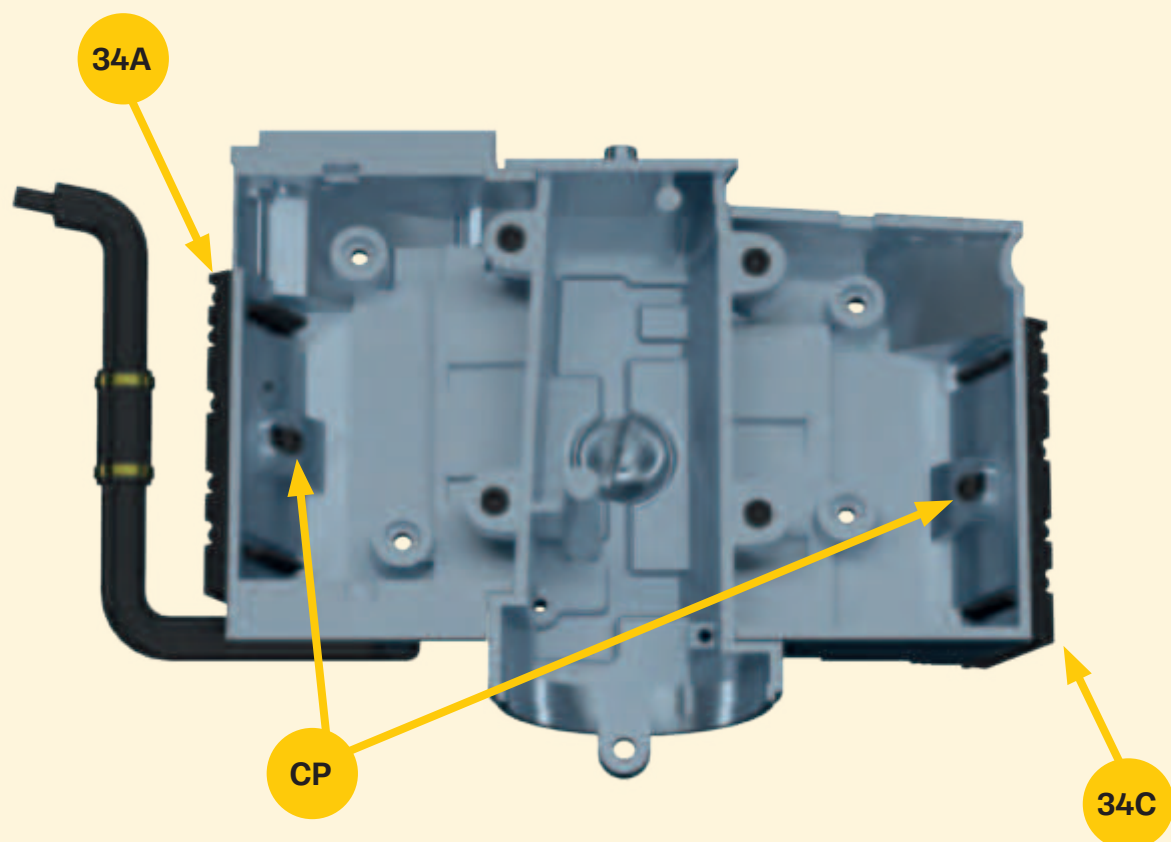
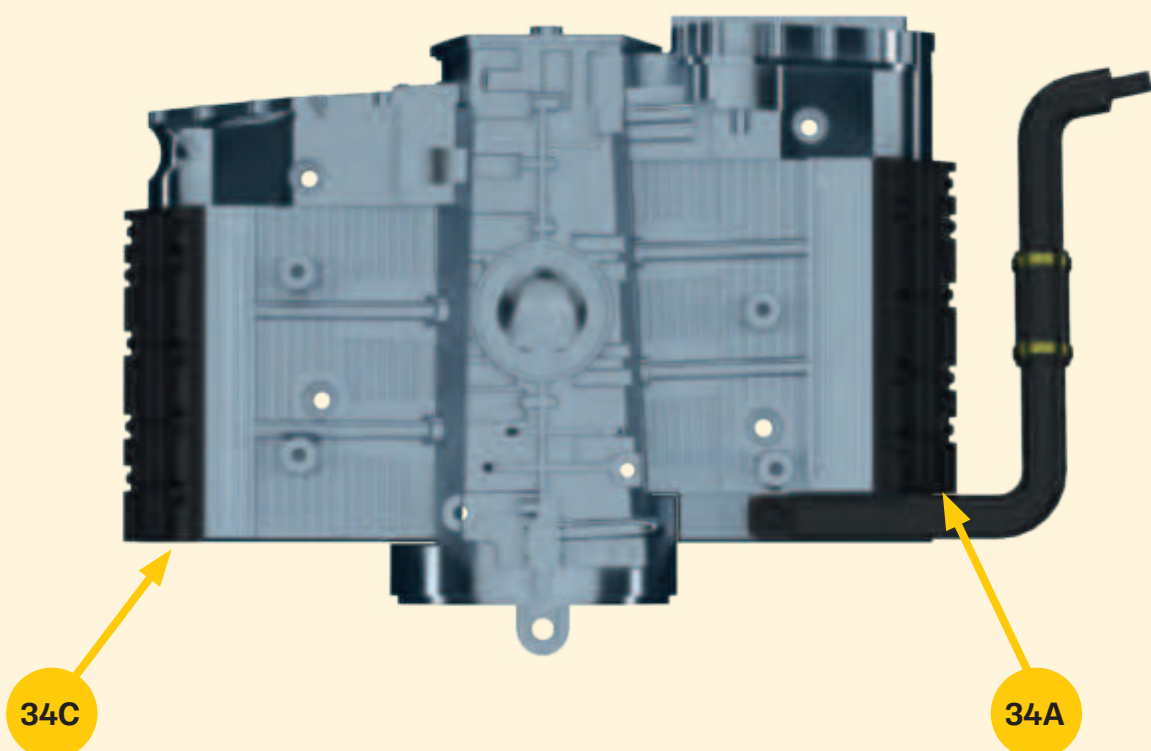
PARTS LIST 34: CYLINDER HEADS & FAN BELT

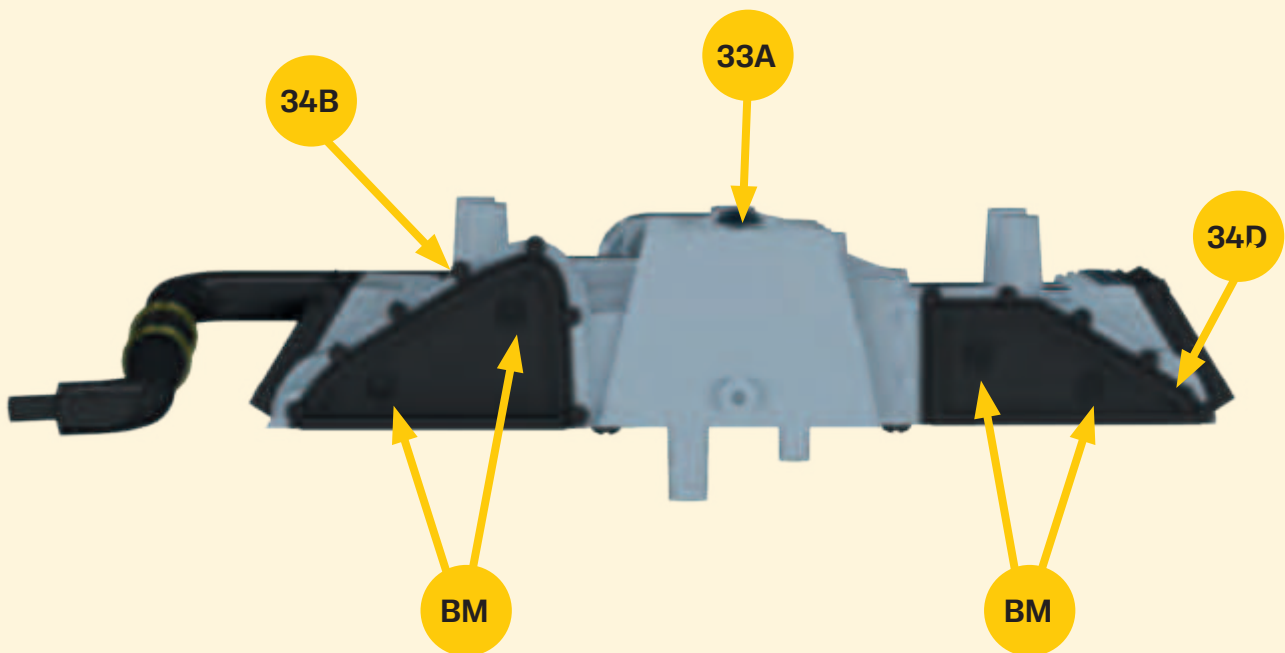
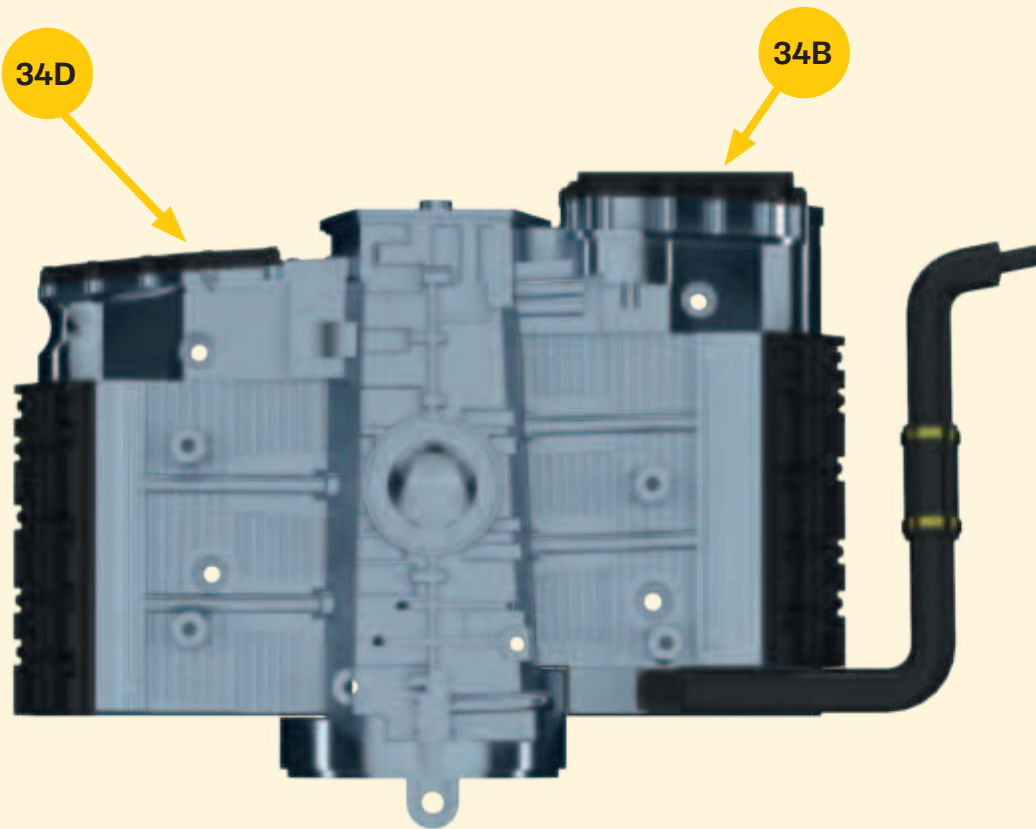


34A	Right cylinder head	34E	Pulley 1	BM	Screws 2.0x4mm (14 pcs)
34B	Rear right engine panel	34F	Pulley 2	CP	Screws 1.7x3x5mm (3 pcs)
34C	Left cylinder head	34G	Fan belt		
34D	Rear left engine panel				

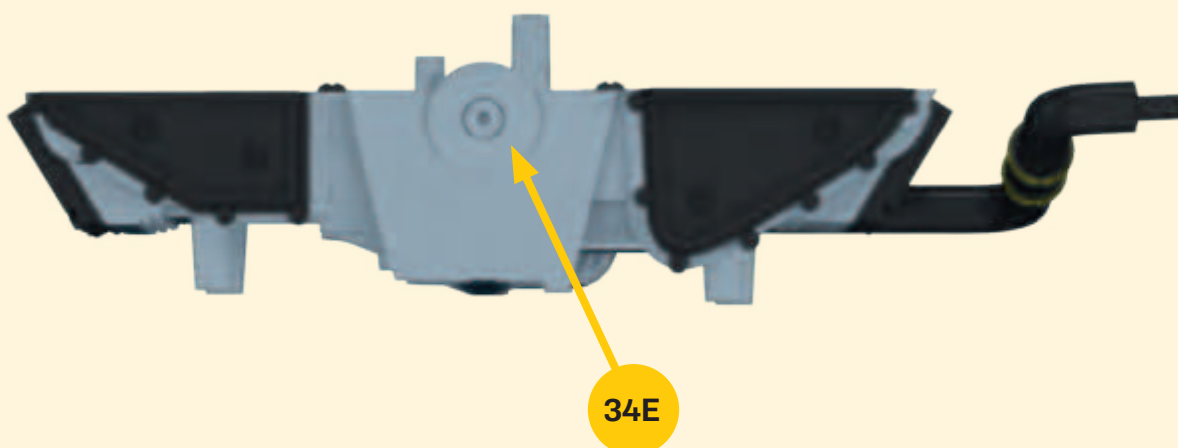
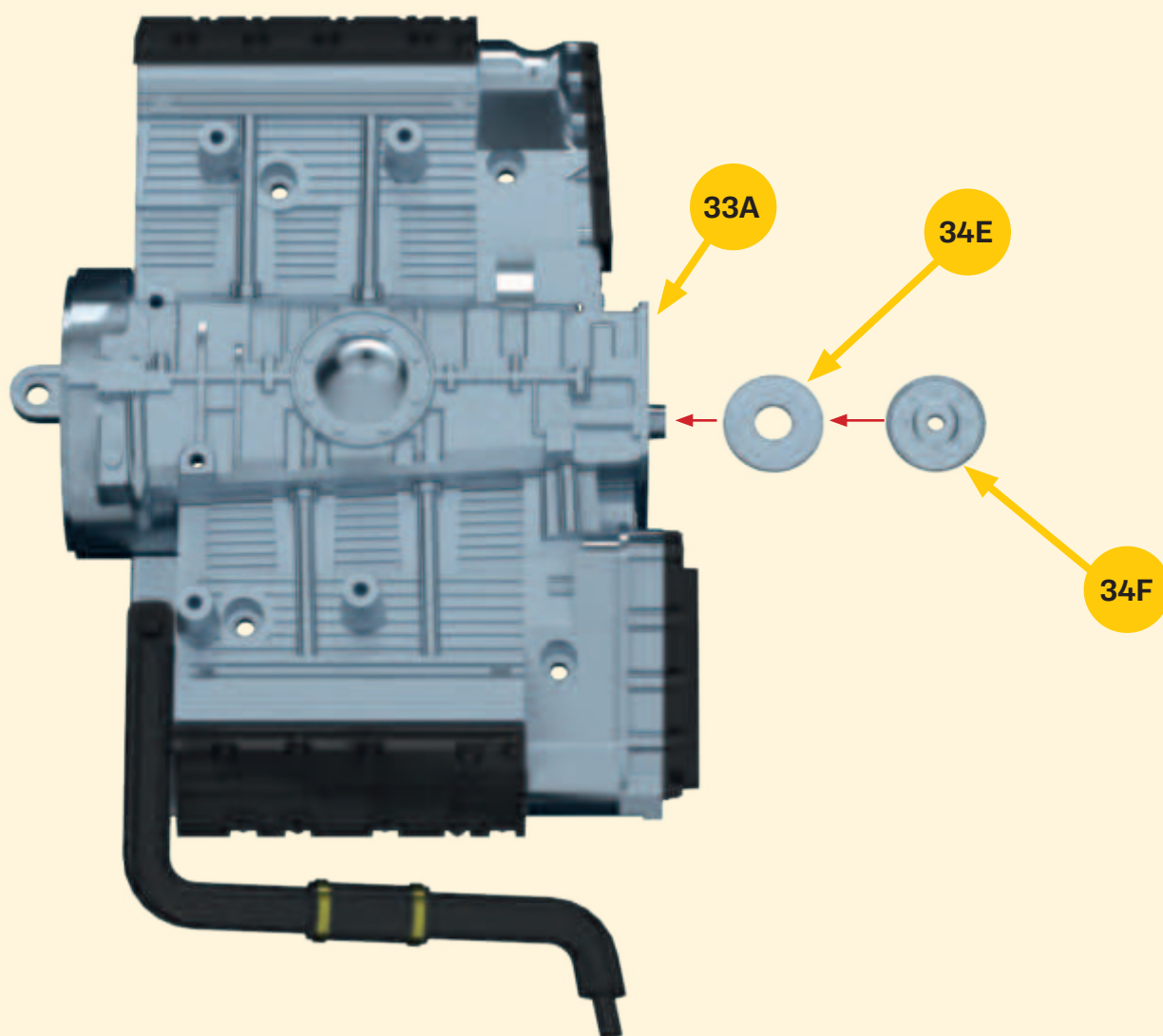
1

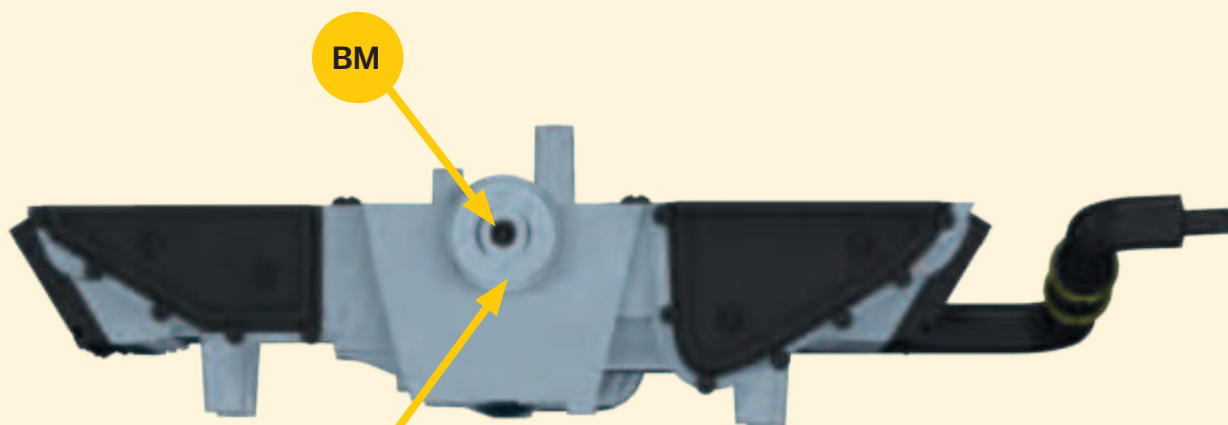
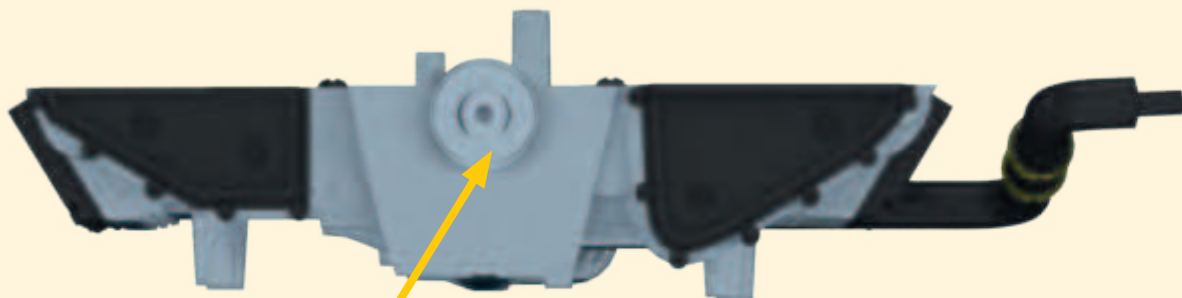




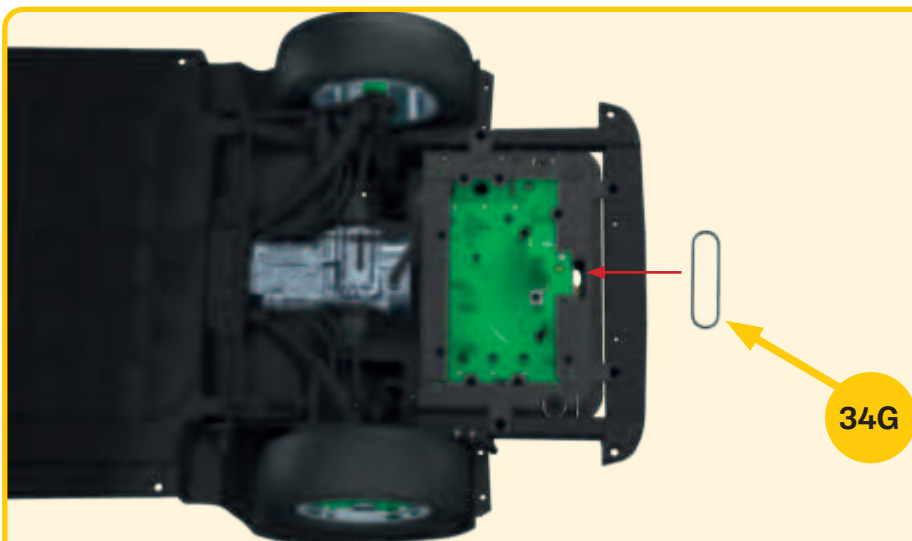


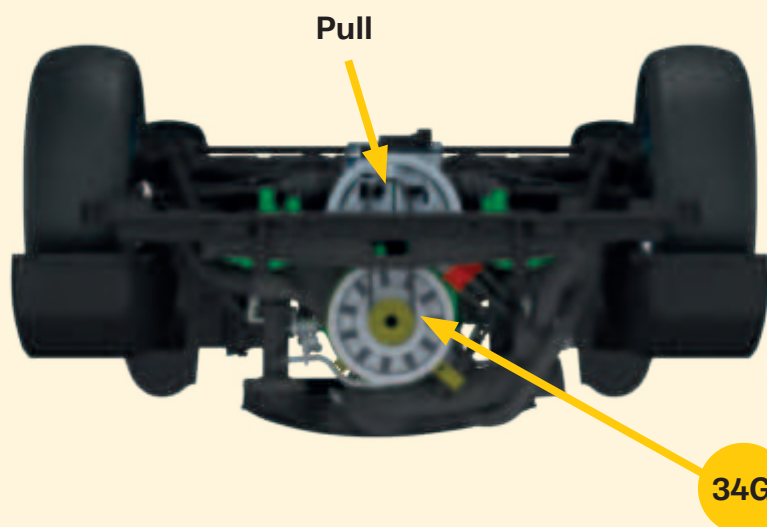
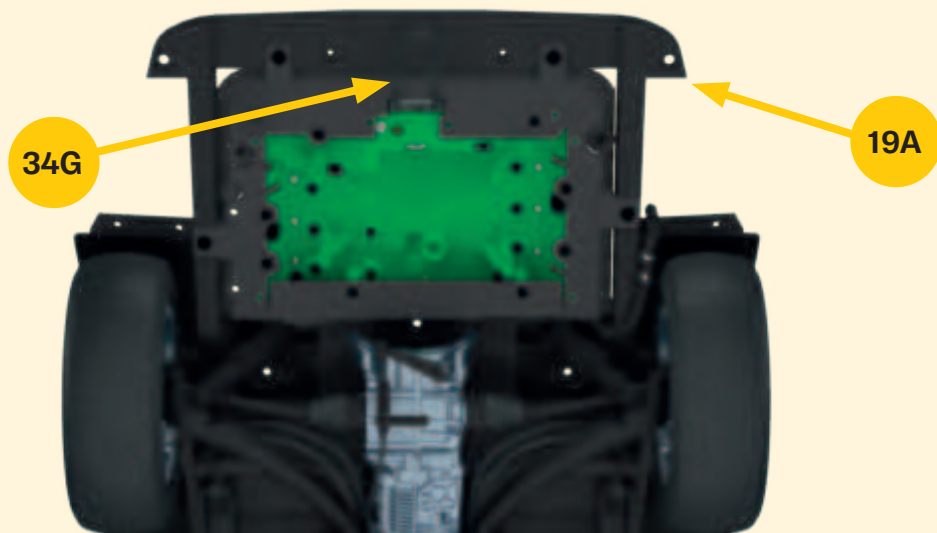
3



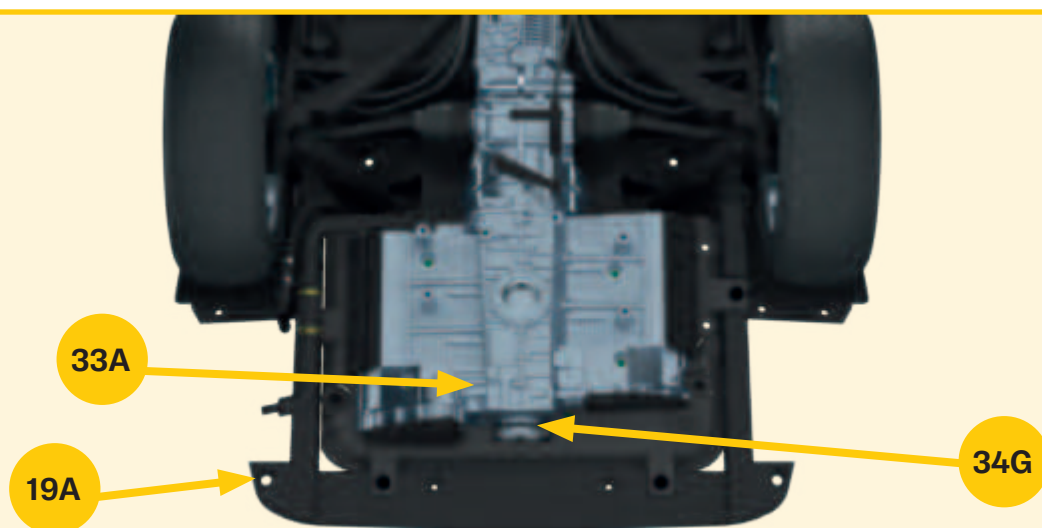


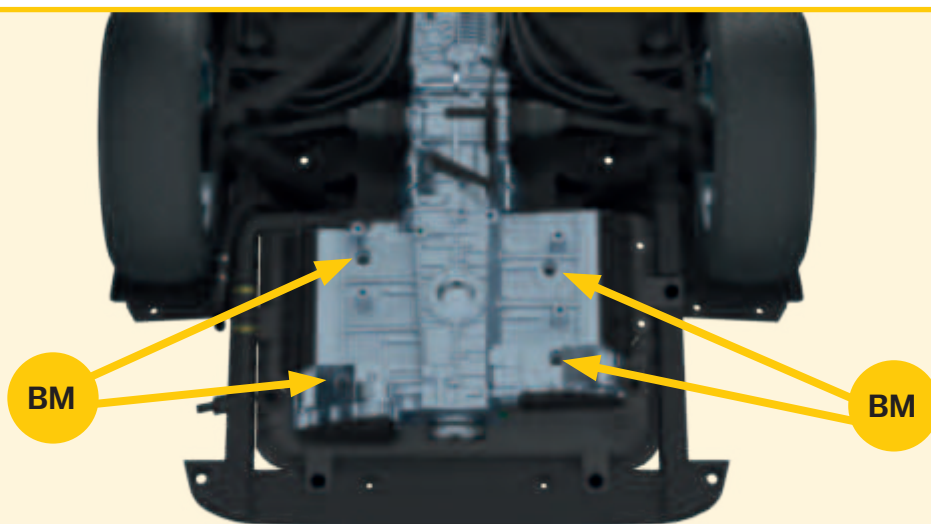
4



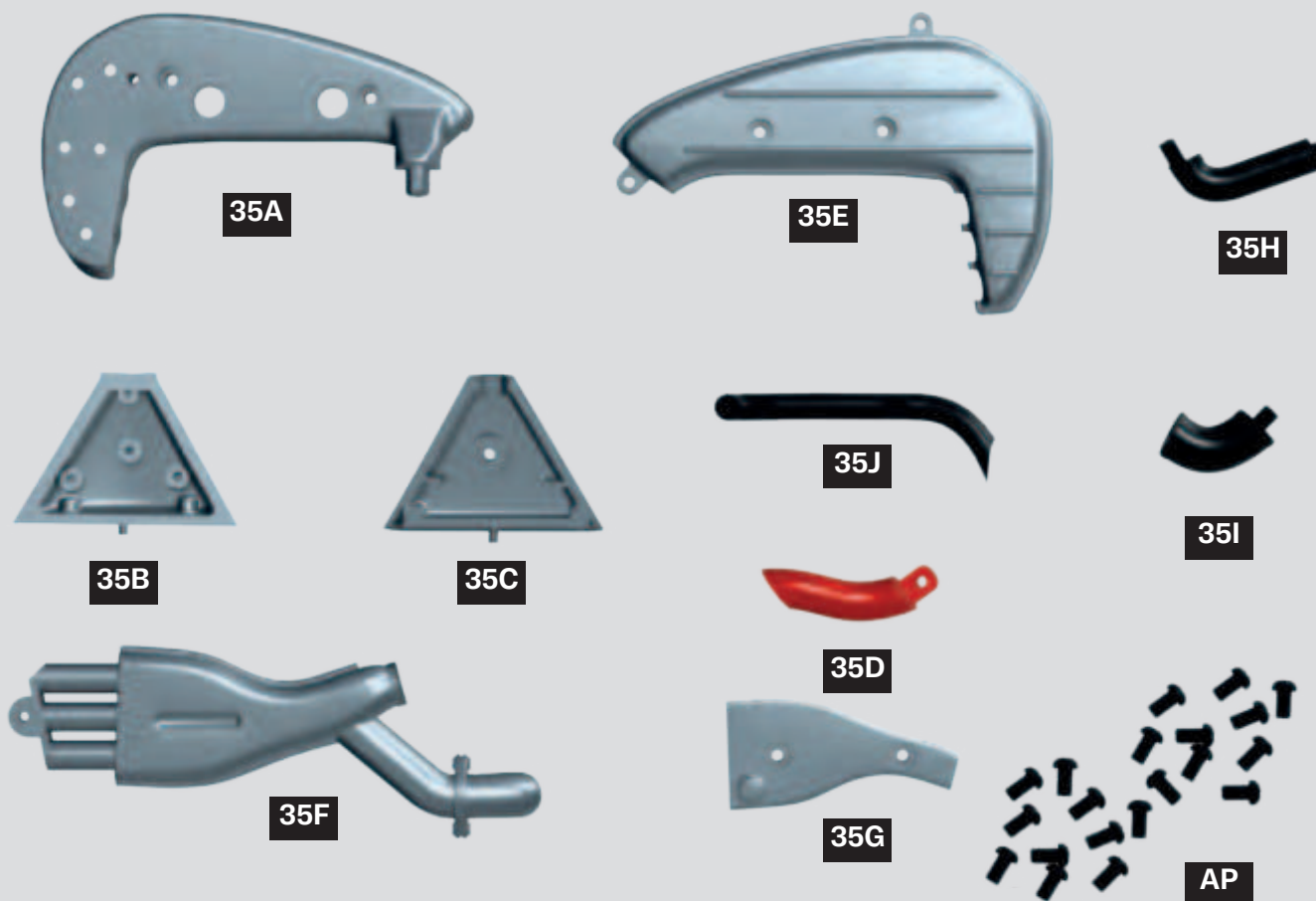


5





PARTS LIST 35: LEFT EXHAUST MANIFOLD

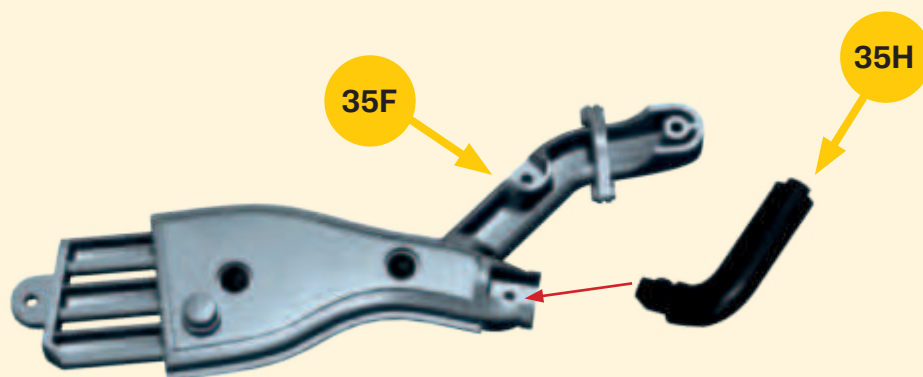
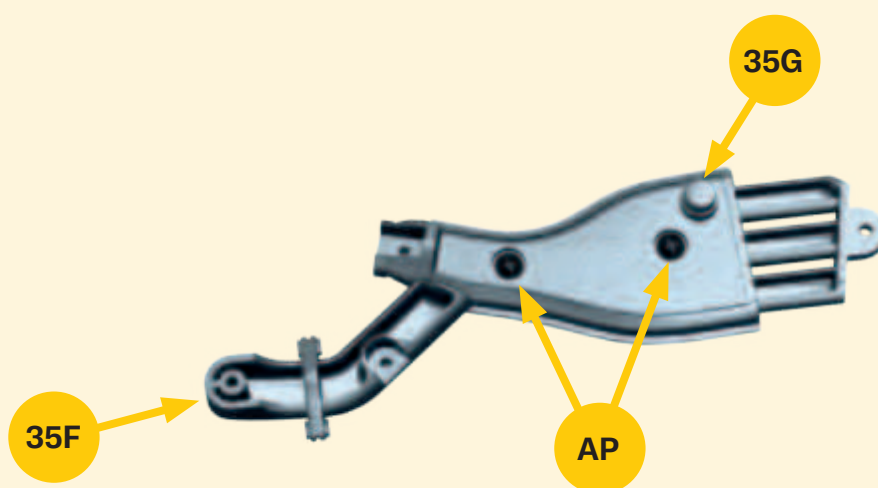
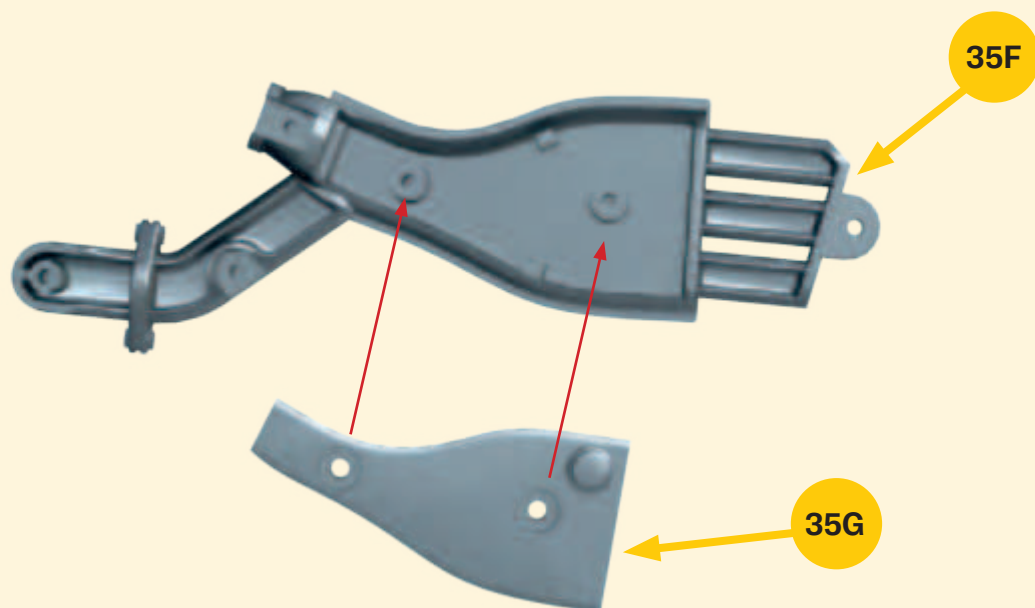


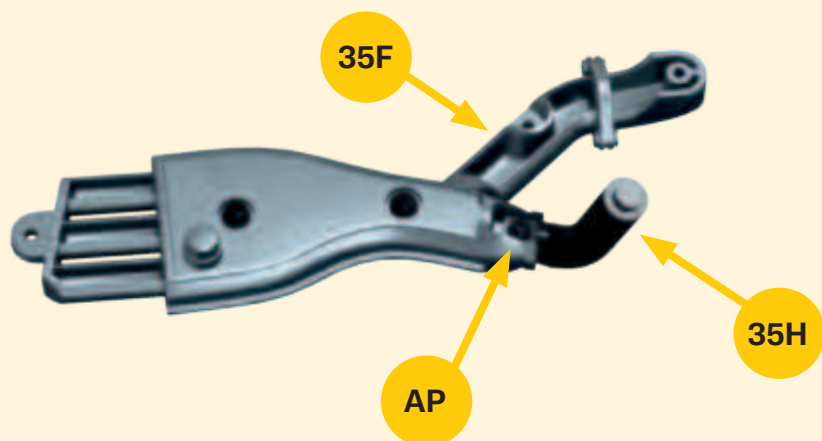
35A Left exhaust manifold 1
35B Left exhaust manifold 2
35C Left exhaust manifold 3
35D Left exhaust manifold 4

35E Left exhaust manifold 5
35F Left exhaust manifold 6
35G Left exhaust manifold 7
35H Left exhaust manifold 8

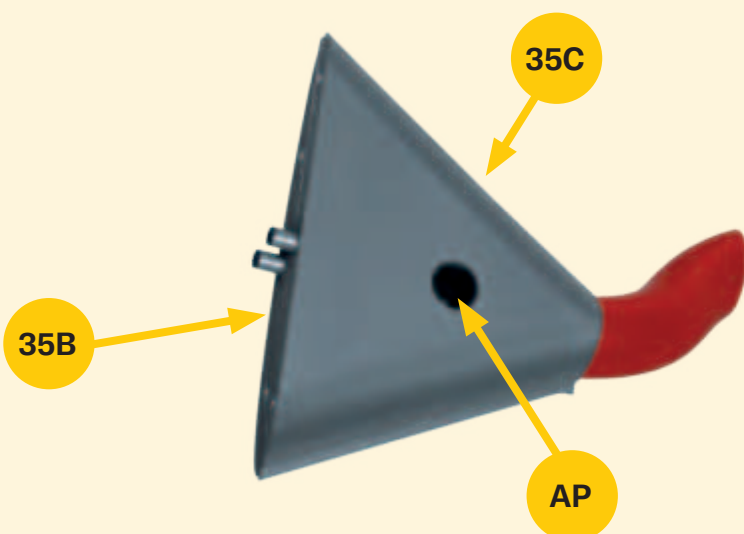
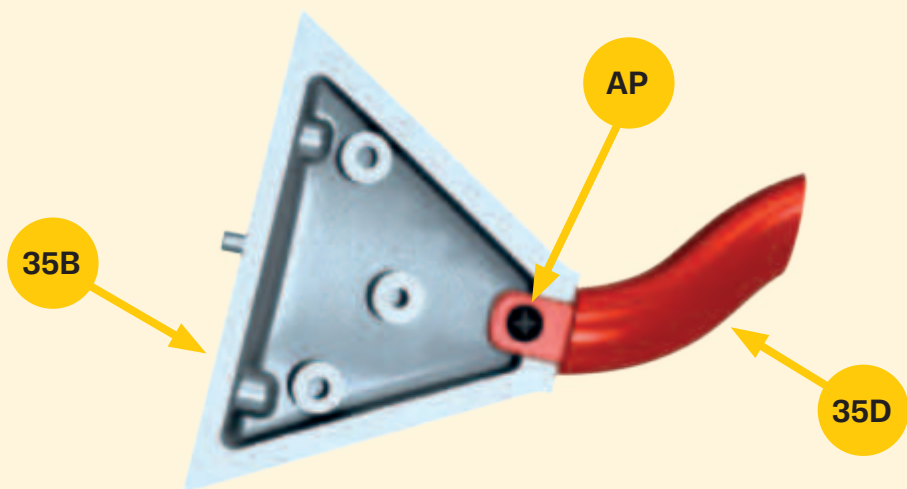
35I Left exhaust manifold 9
35J Left exhaust manifold 10
AP Screws 1.7x4mm (20 pcs)

1

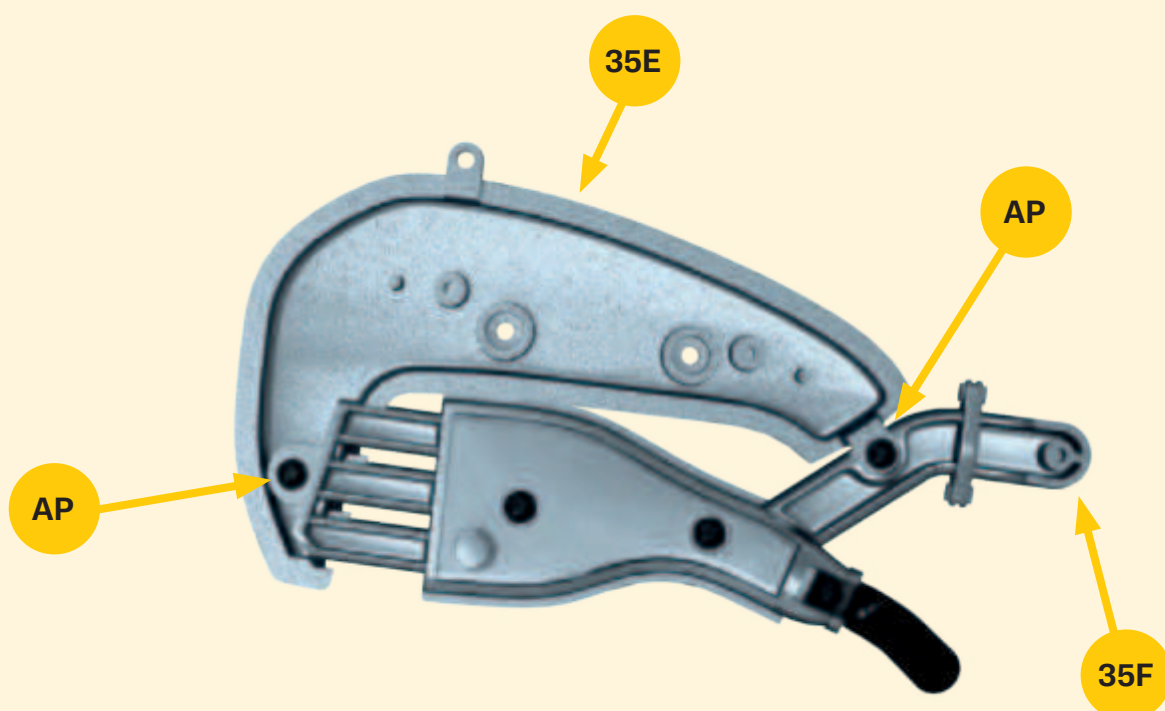
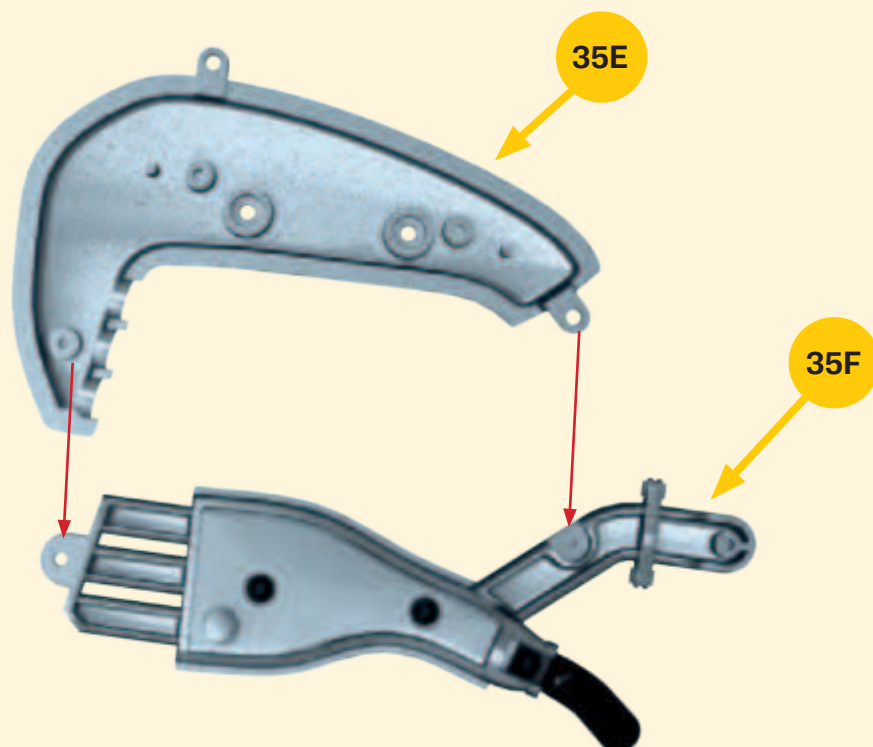




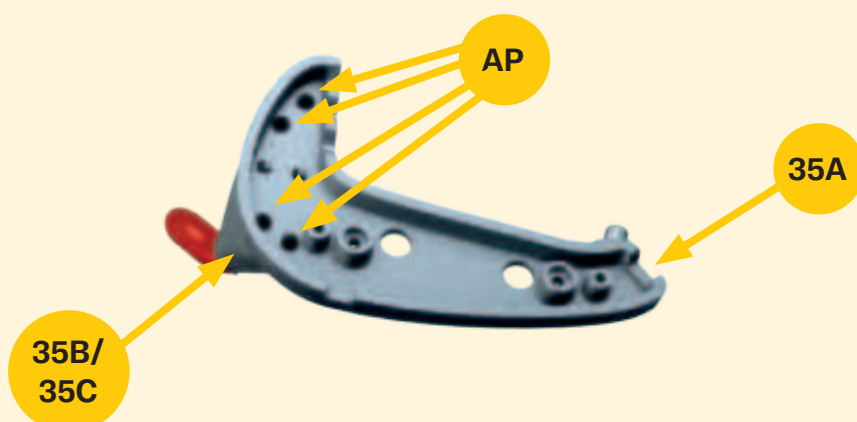
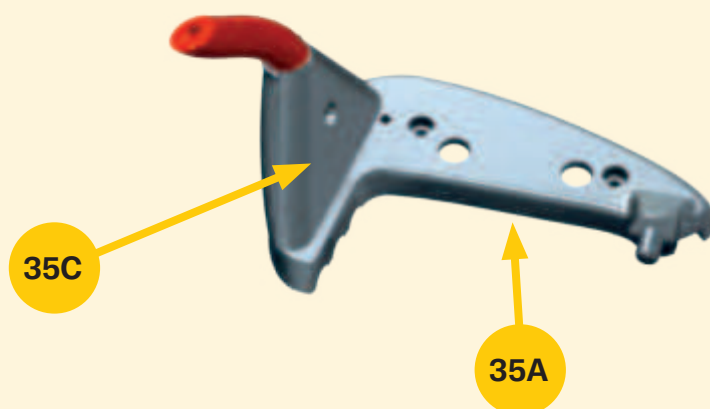
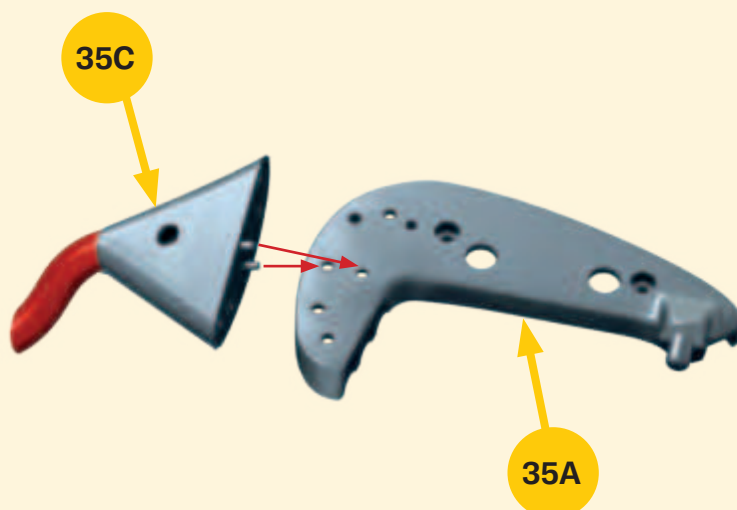
2



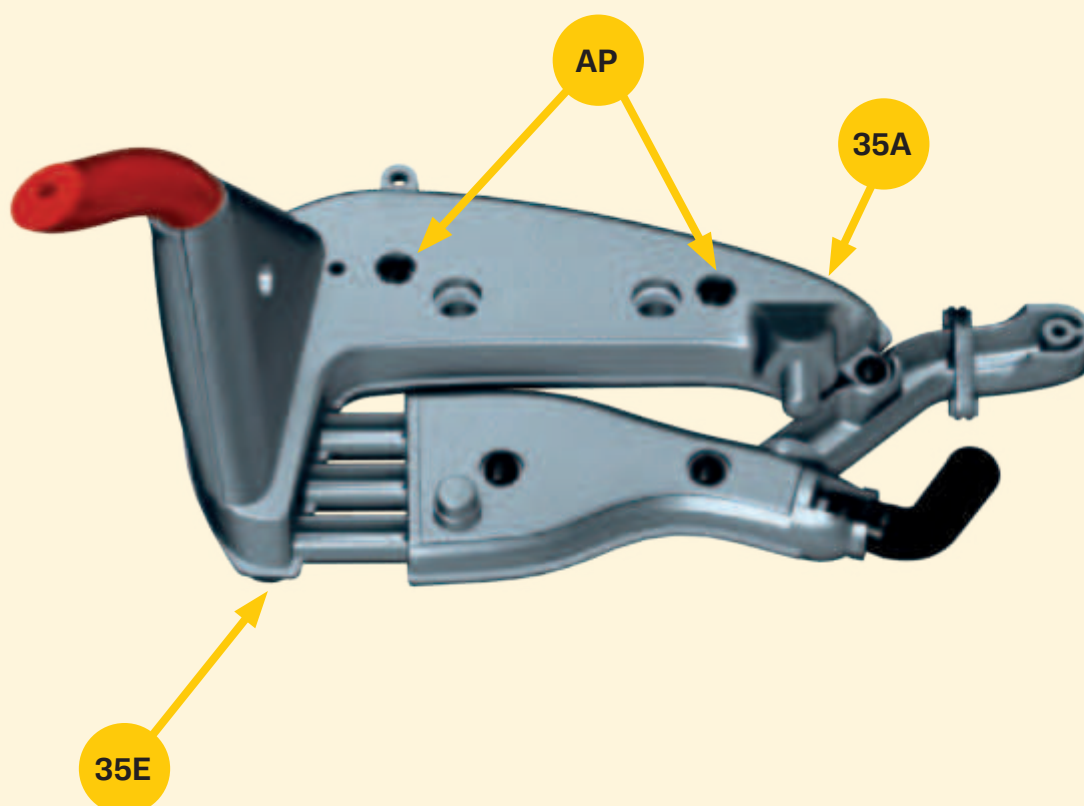
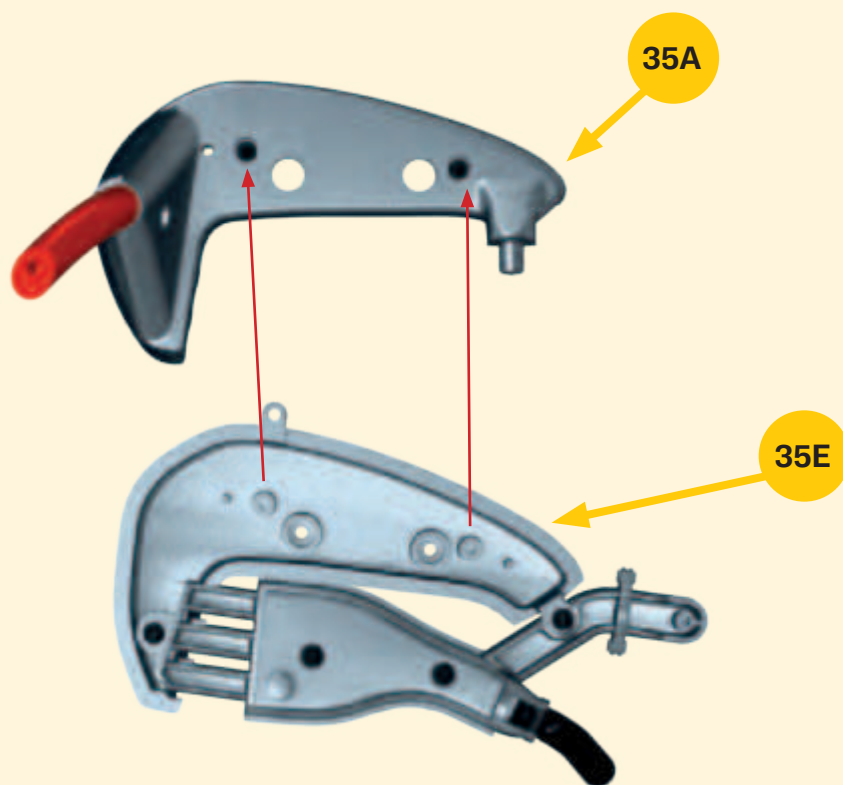
3

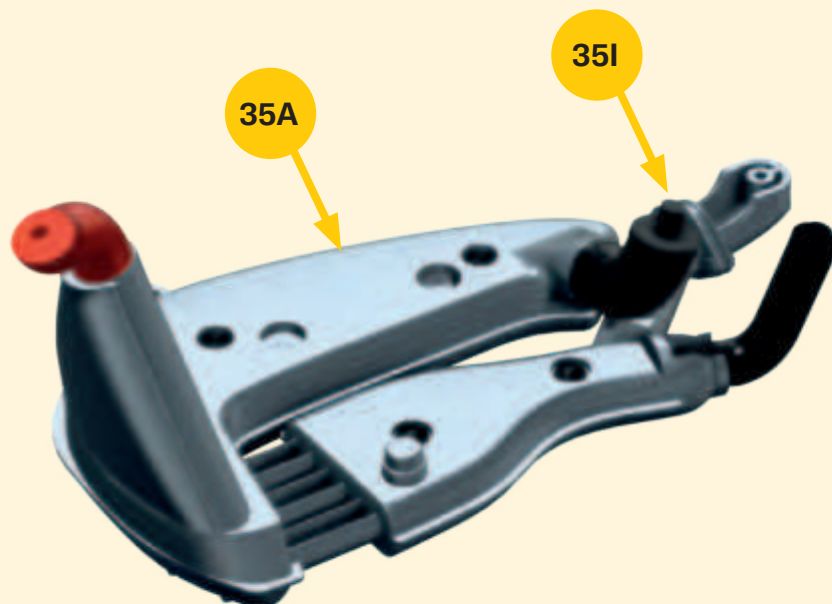
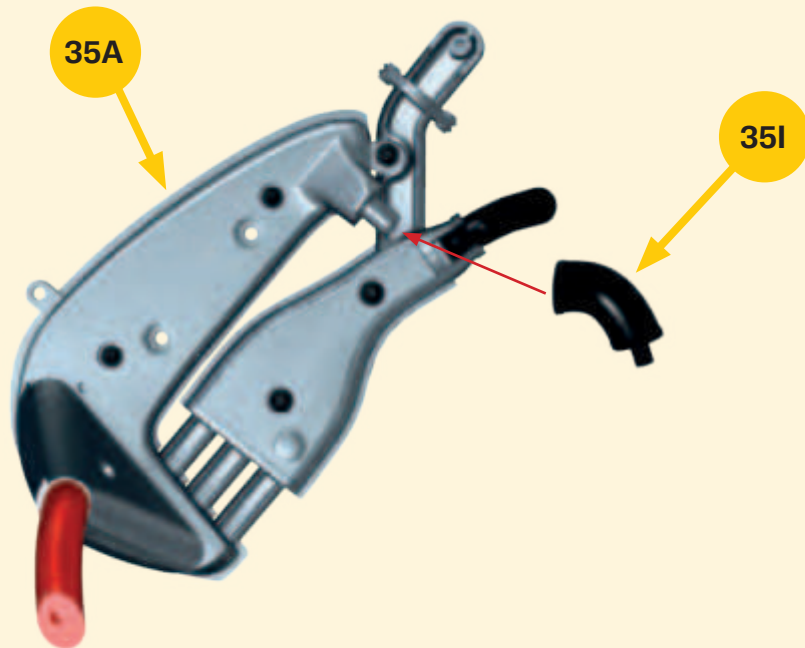


4

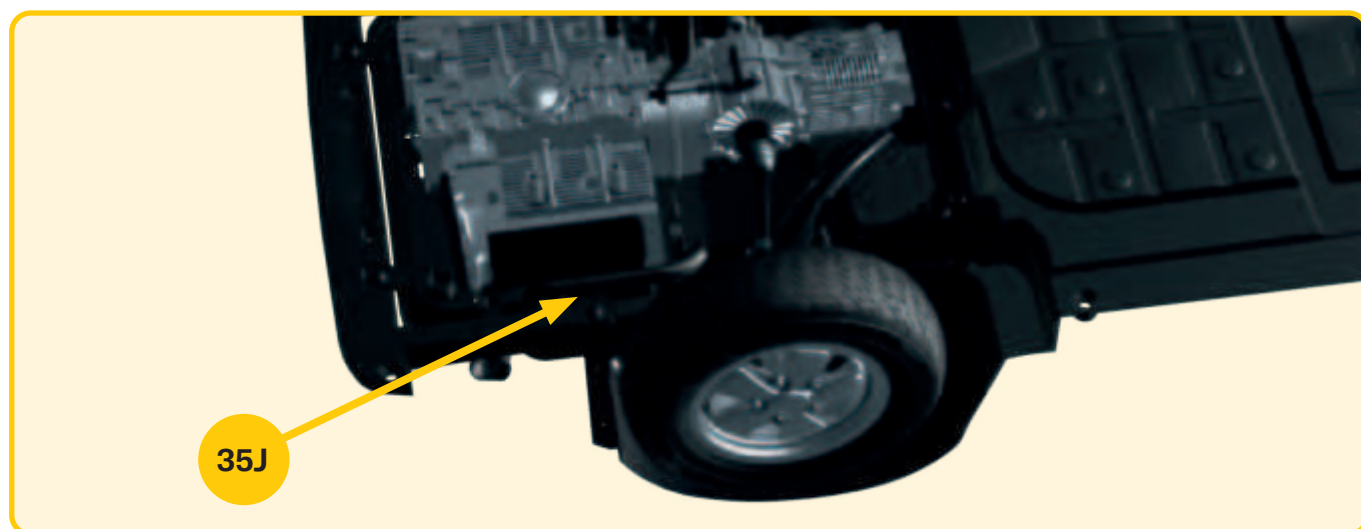
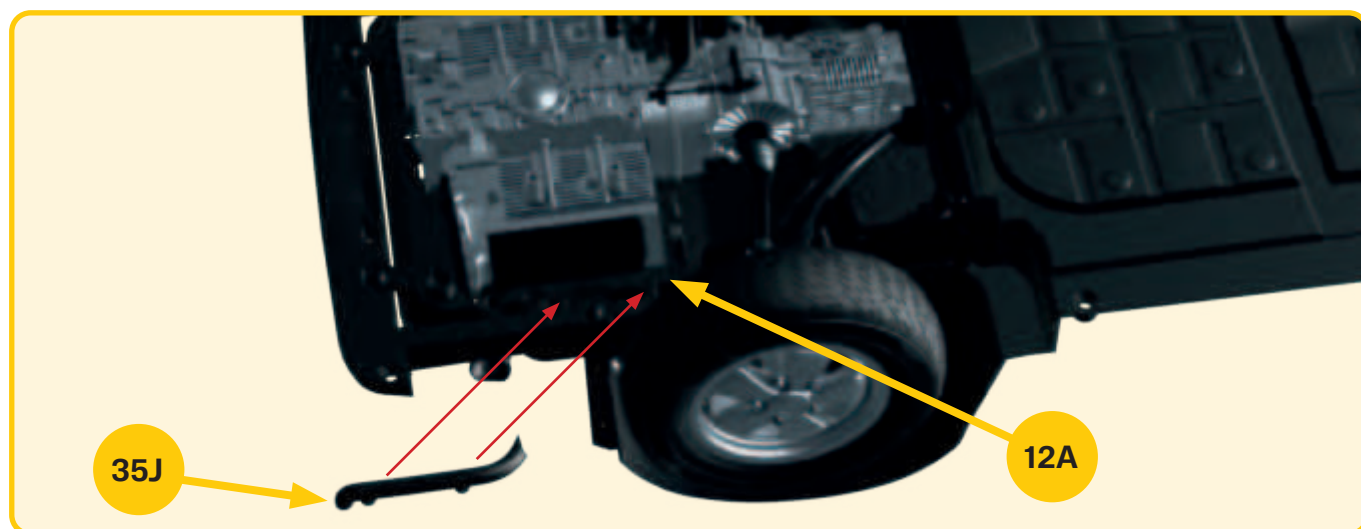


5

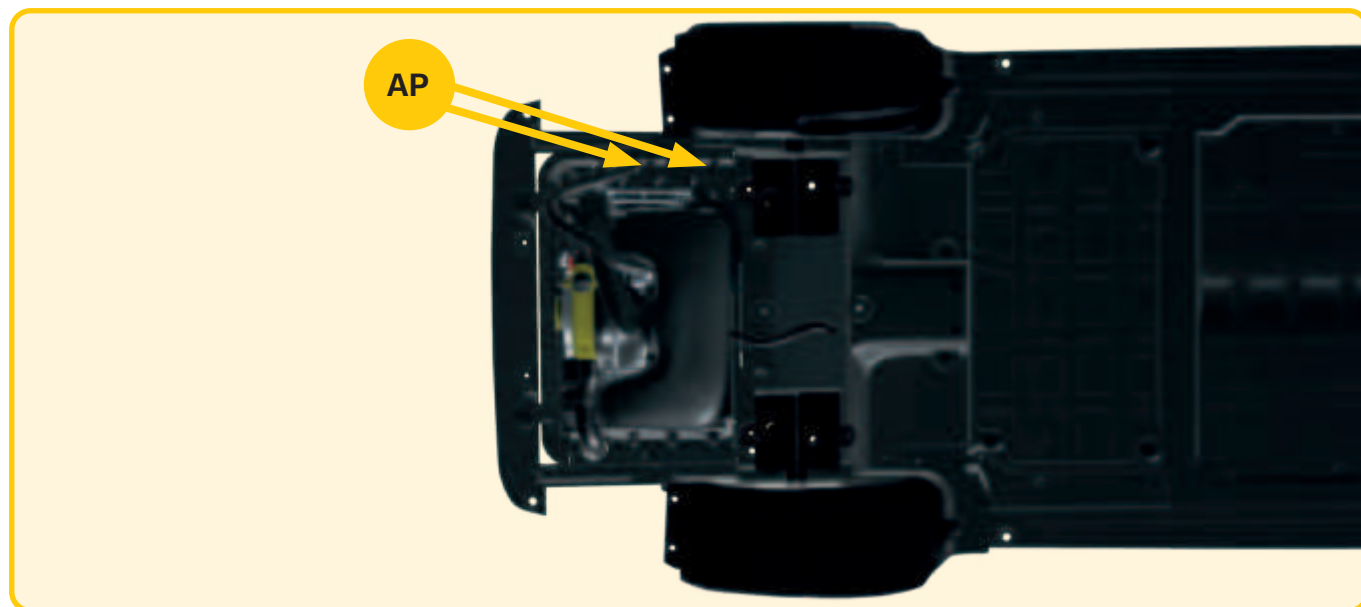




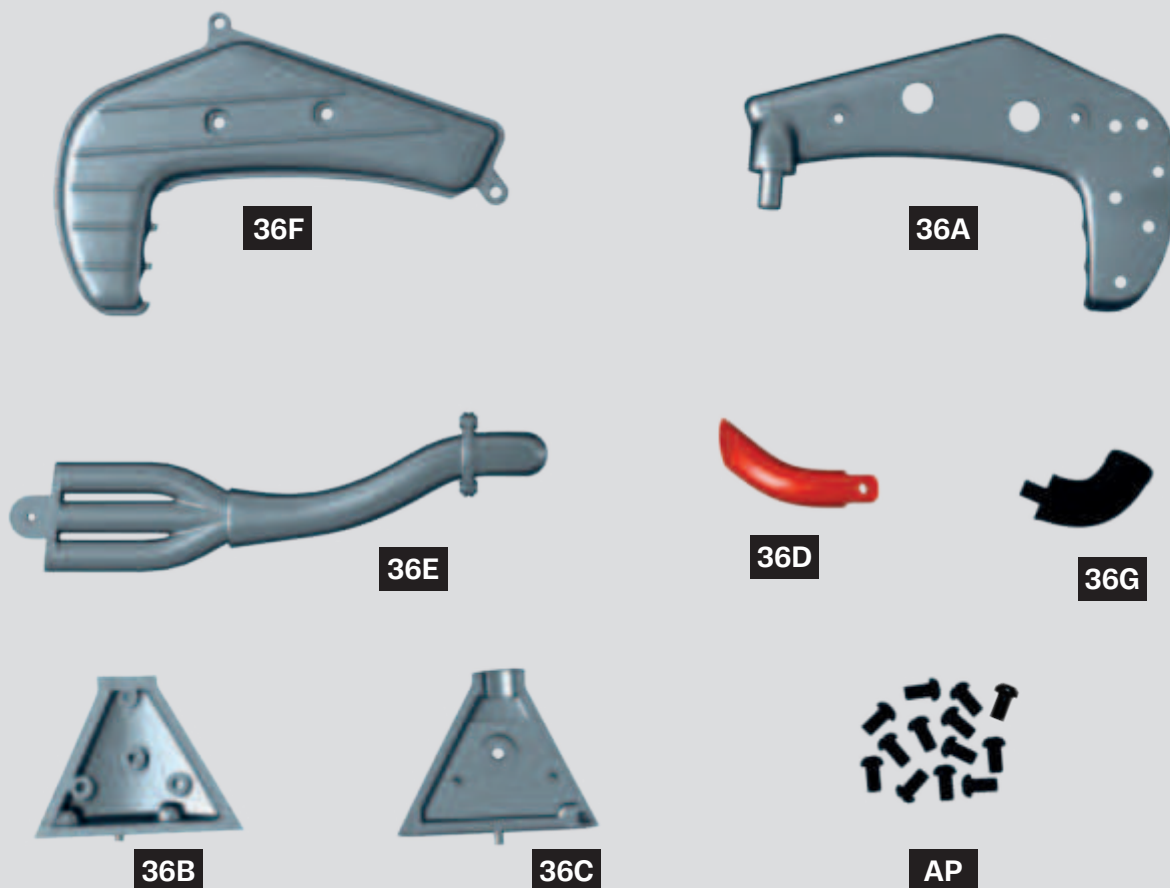
7



8

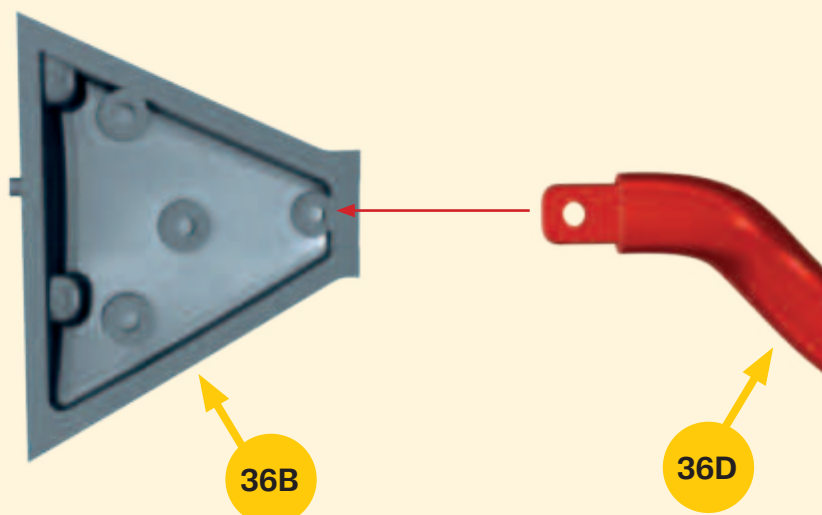


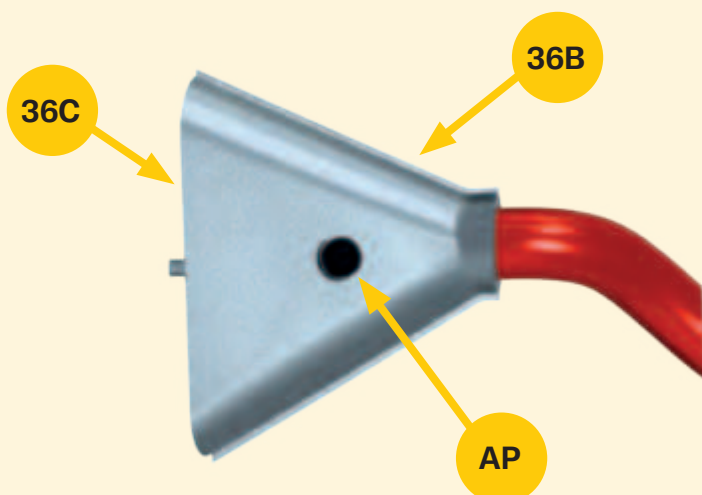
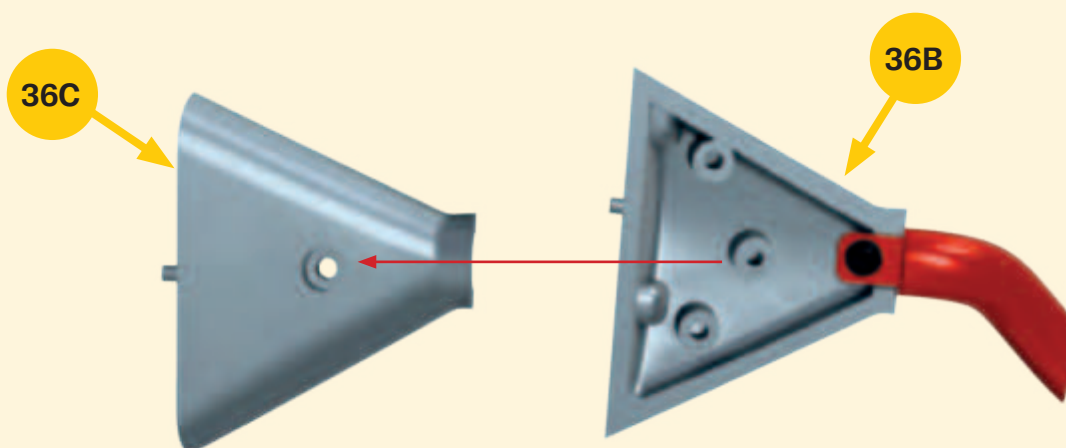
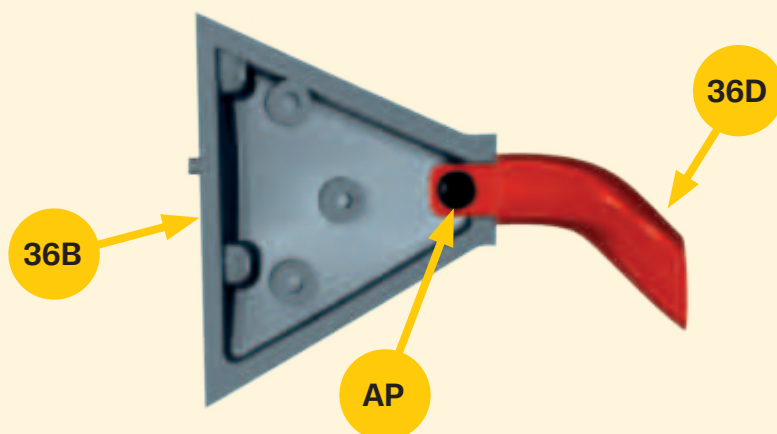
PARTS LIST 36: RIGHT EXHAUST MANIFOLD

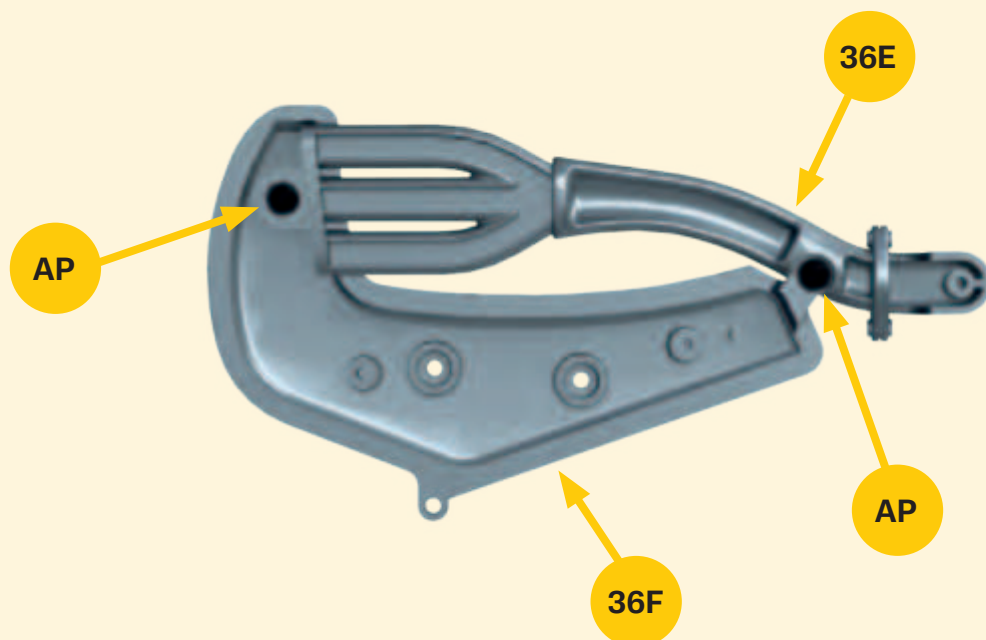
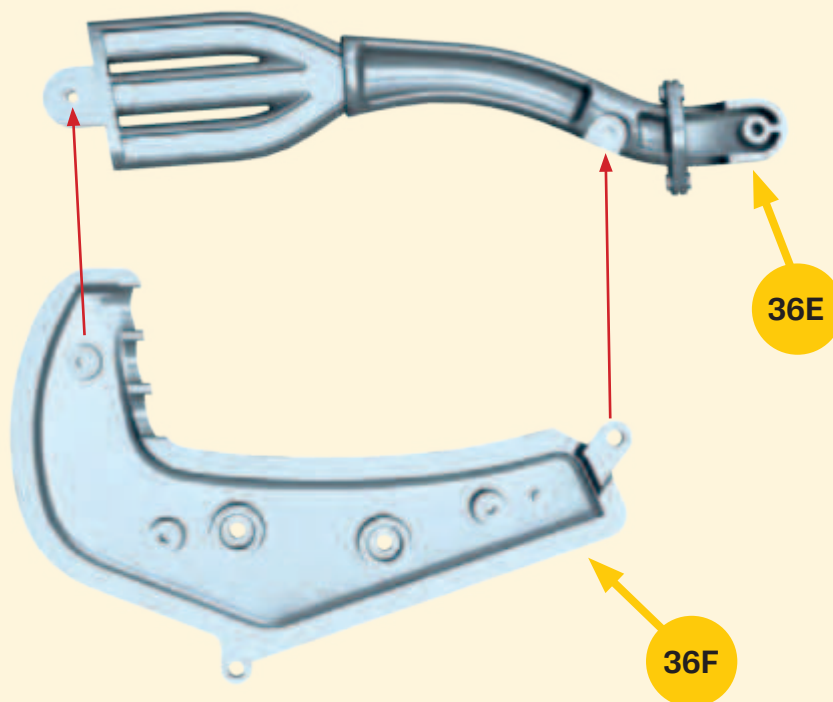


36A	Right exhaust manifold 1	36D	Right exhaust manifold 4	36G	Right exhaust manifold 7
36B	Right exhaust manifold 2	36E	Right exhaust manifold 5		
36C	Right exhaust manifold 3	36F	Right exhaust manifold 6	AP	Screws 1.7x4mm (13 pcs)

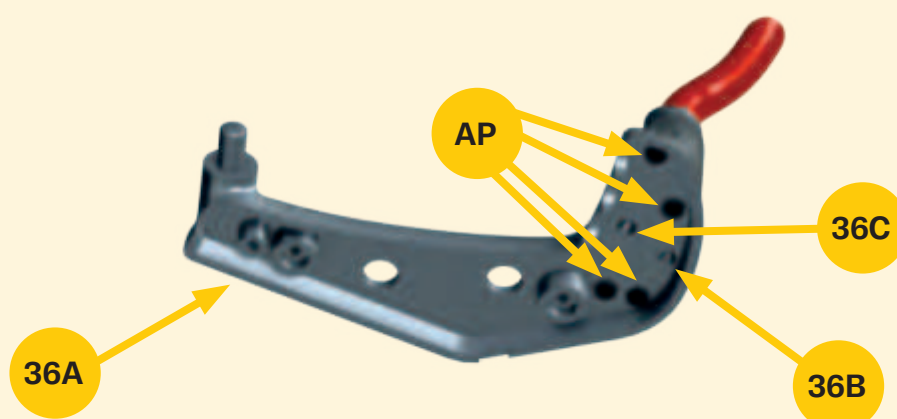
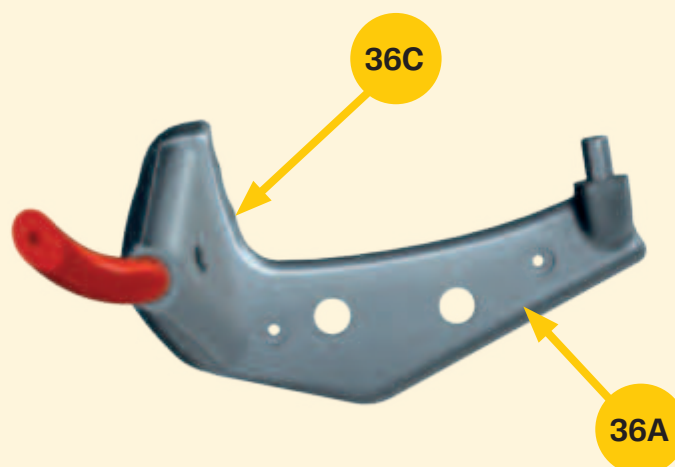
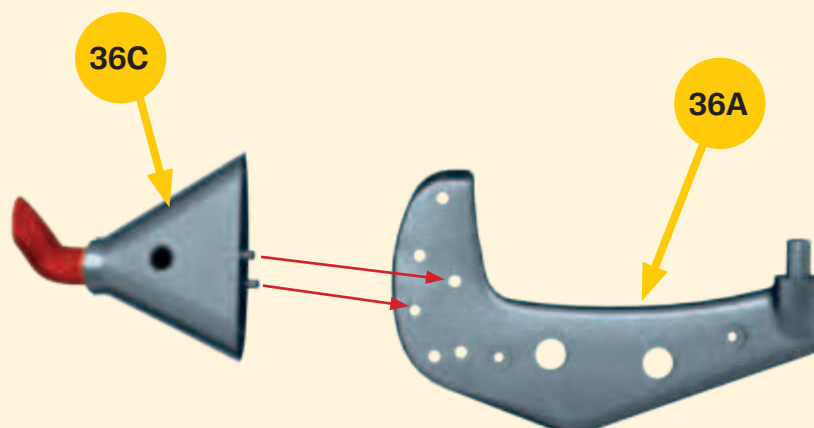
1



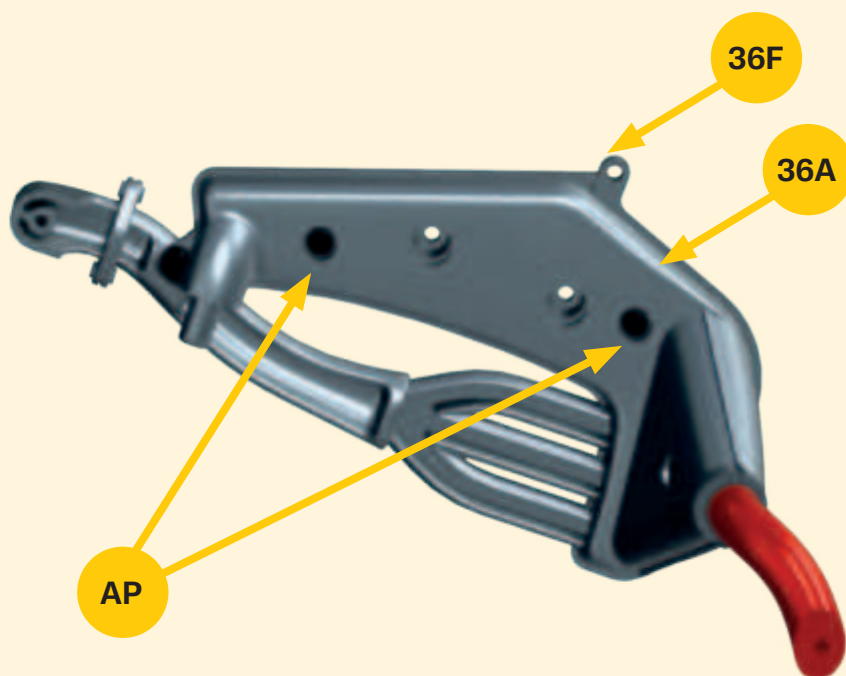
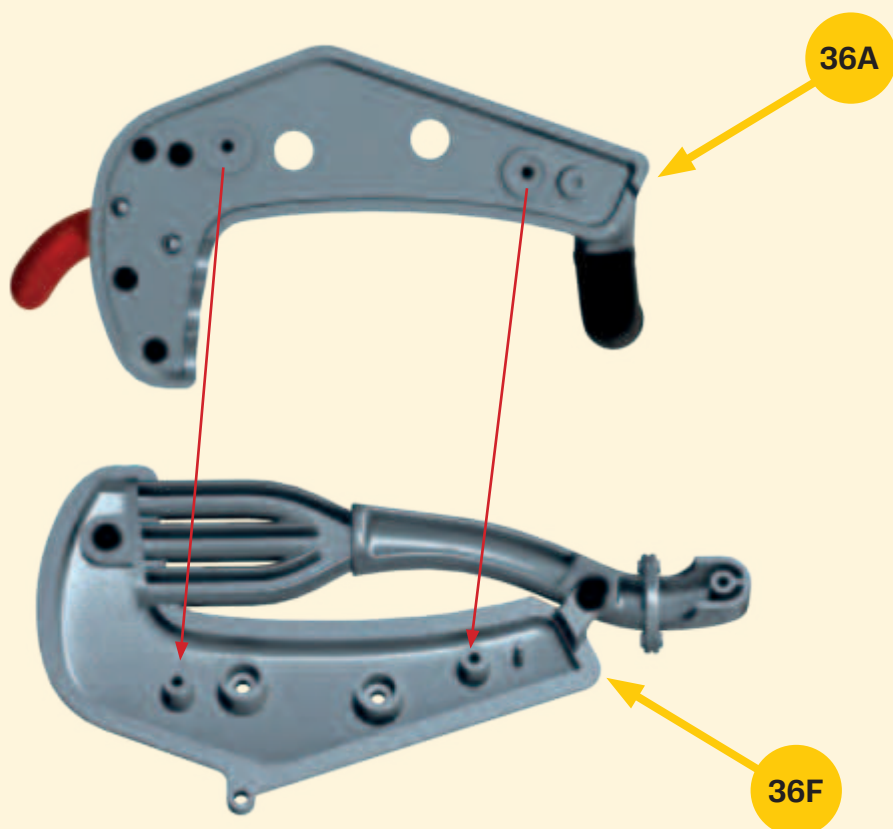




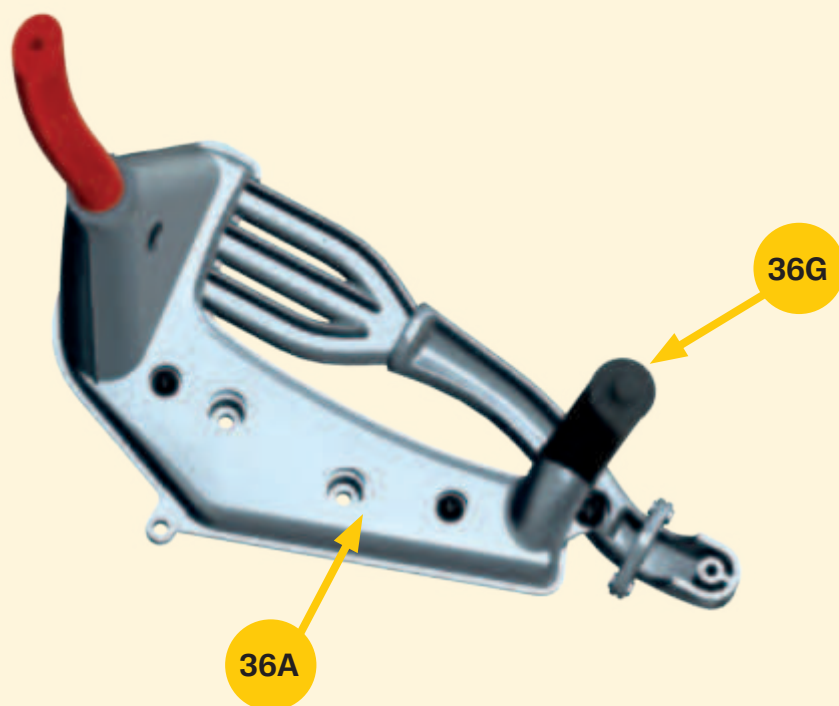
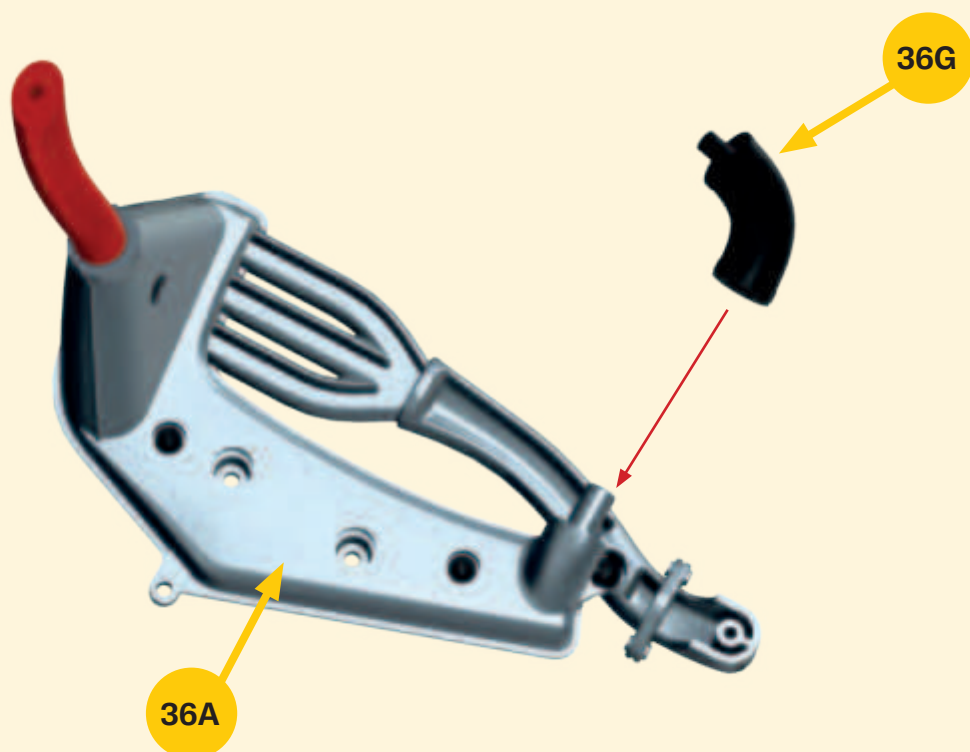
3



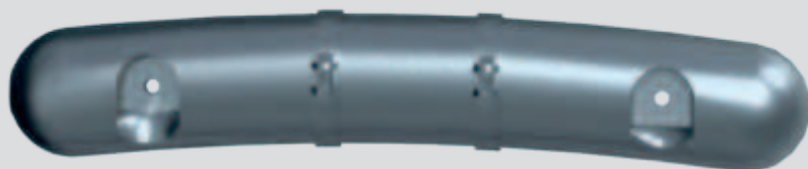
4



5



PARTS LIST 37: SILENCER



37A



37B



37C



37D



AP



BM

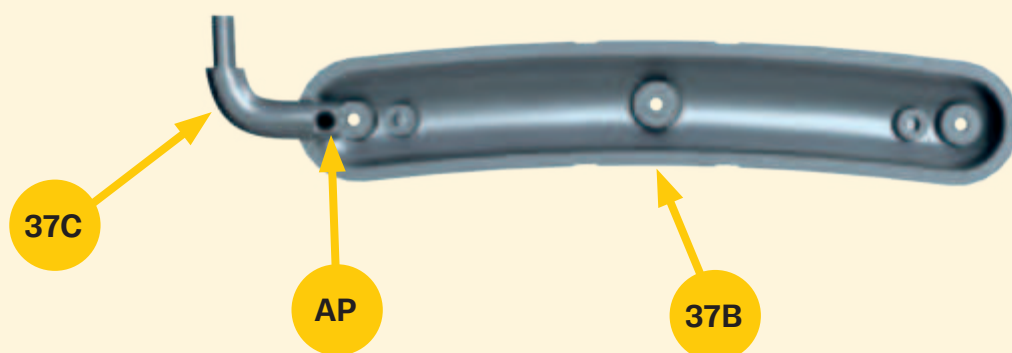
37A Silencer 1
37B Silencer 2

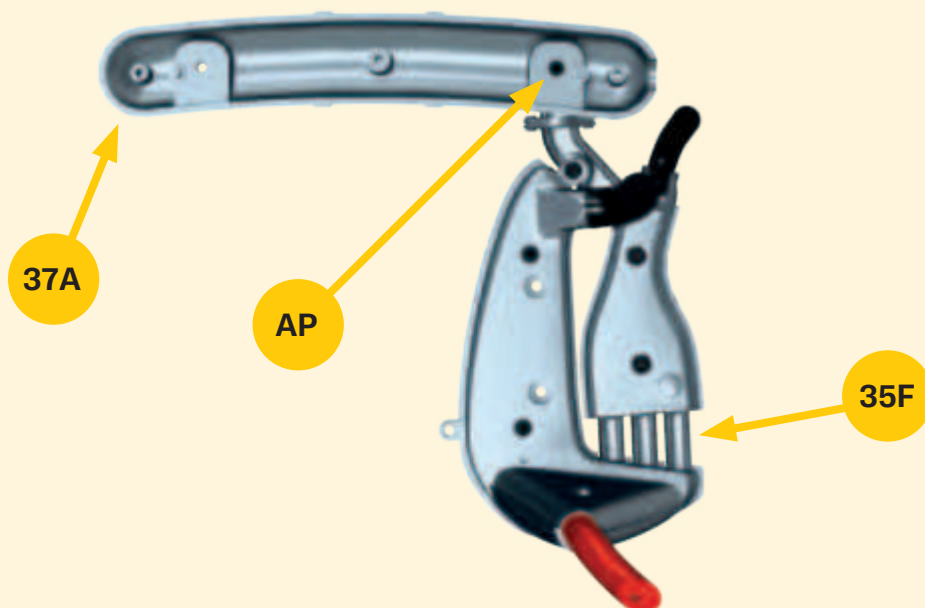
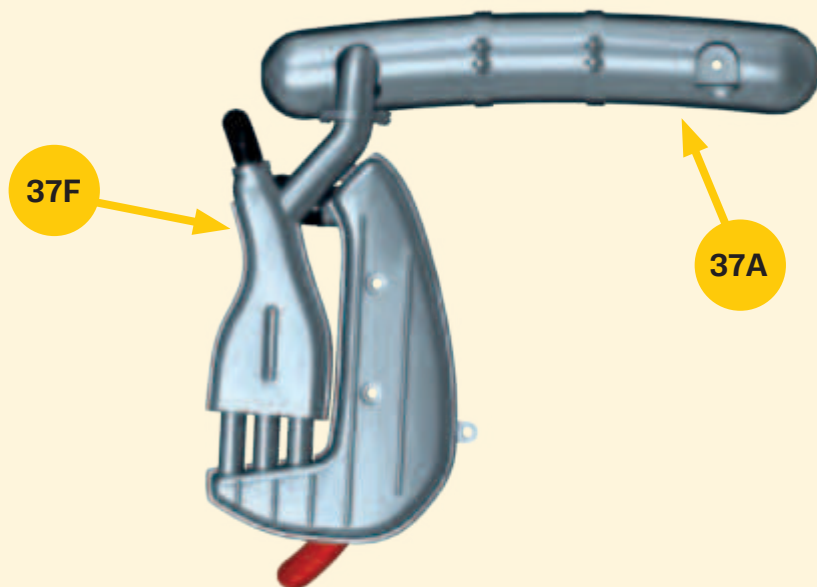
37C Silencer 3
37D Silencer 4

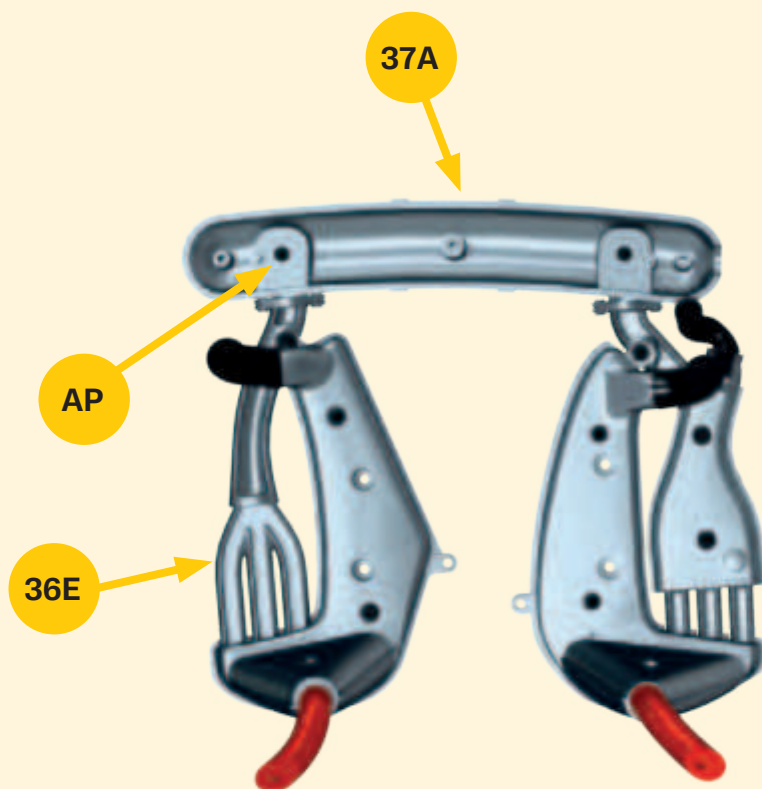
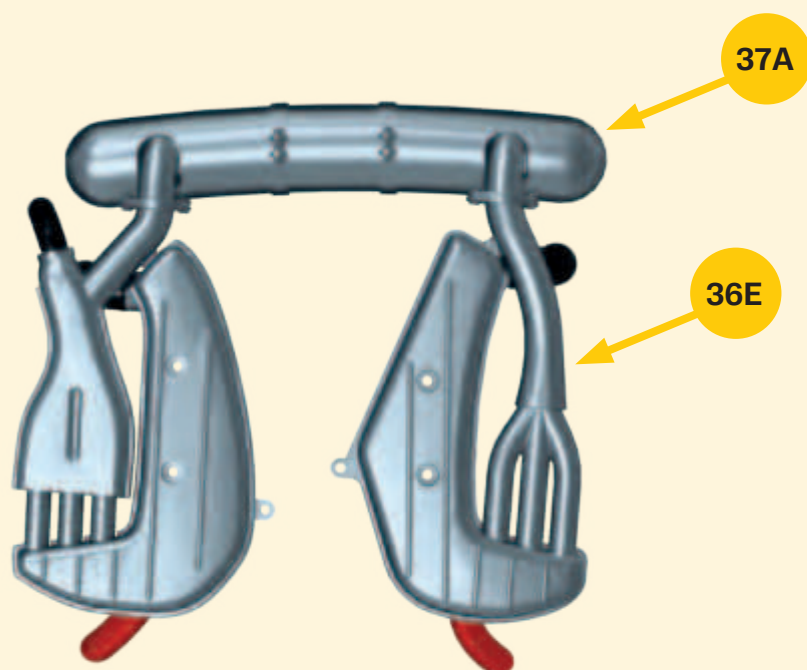
AP Screws 1.7x4mm (13 pcs)
BM Screws 2.0x4mm (8 pcs)

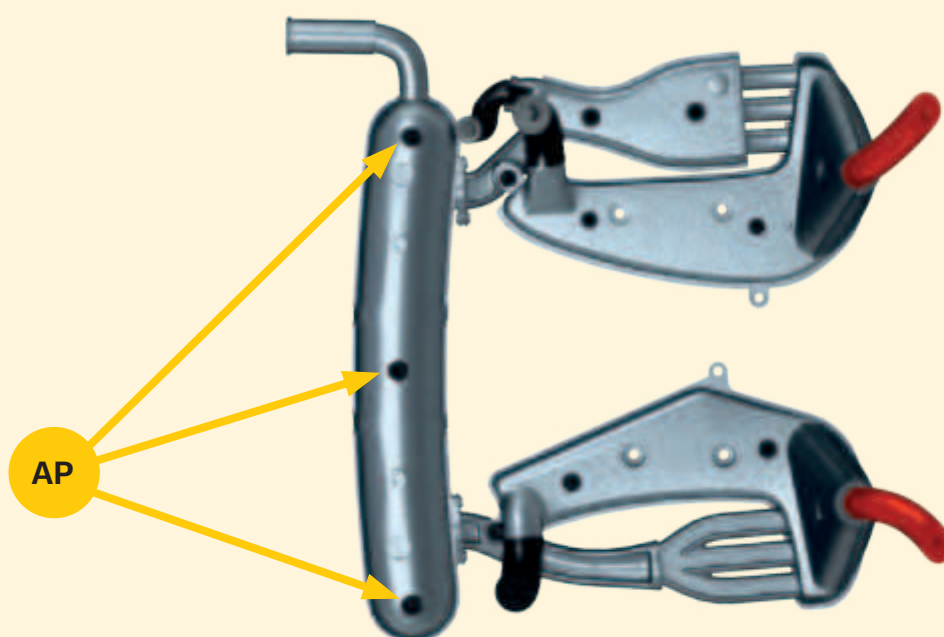
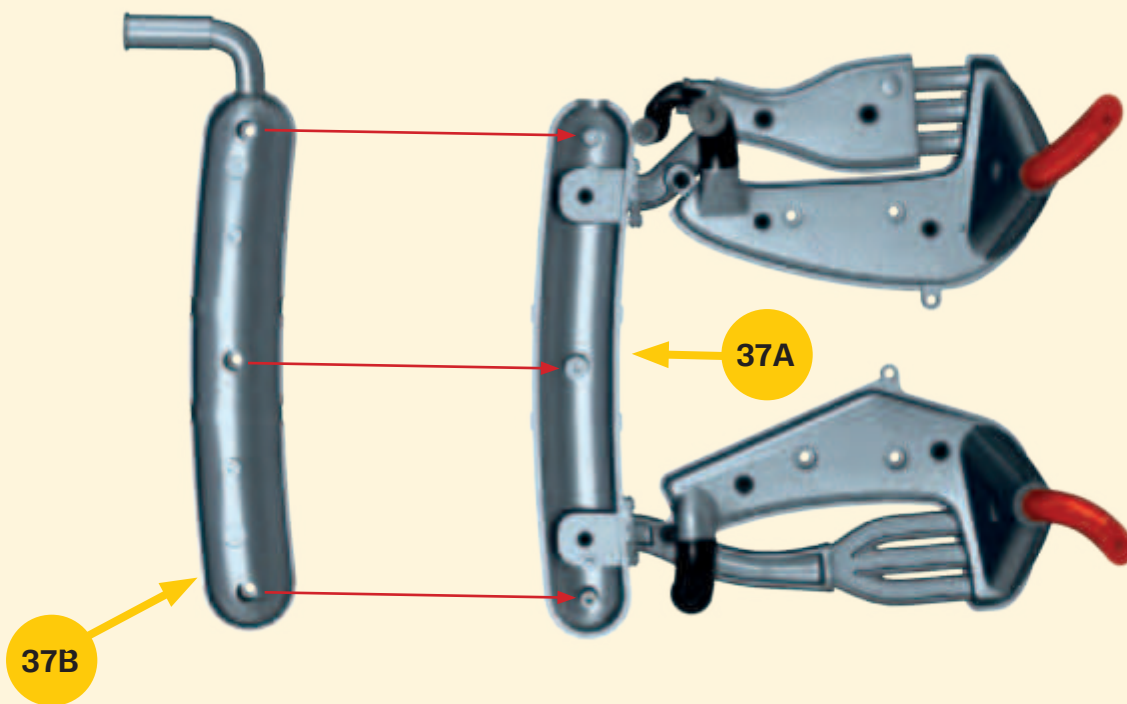
1



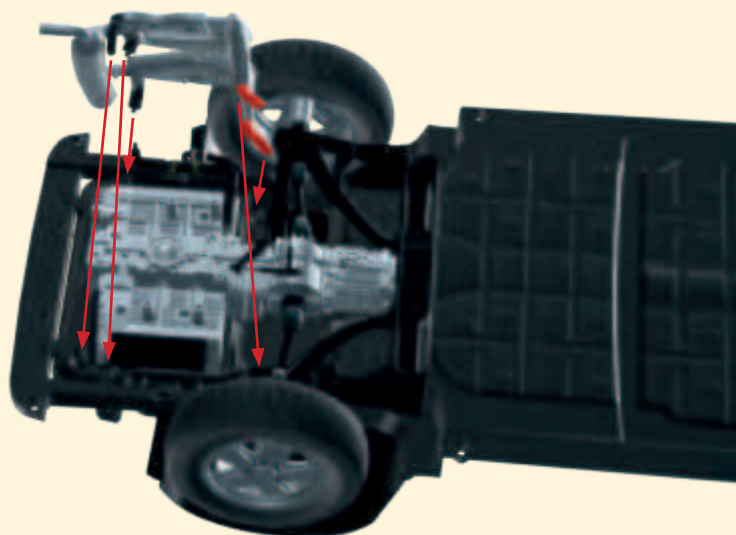
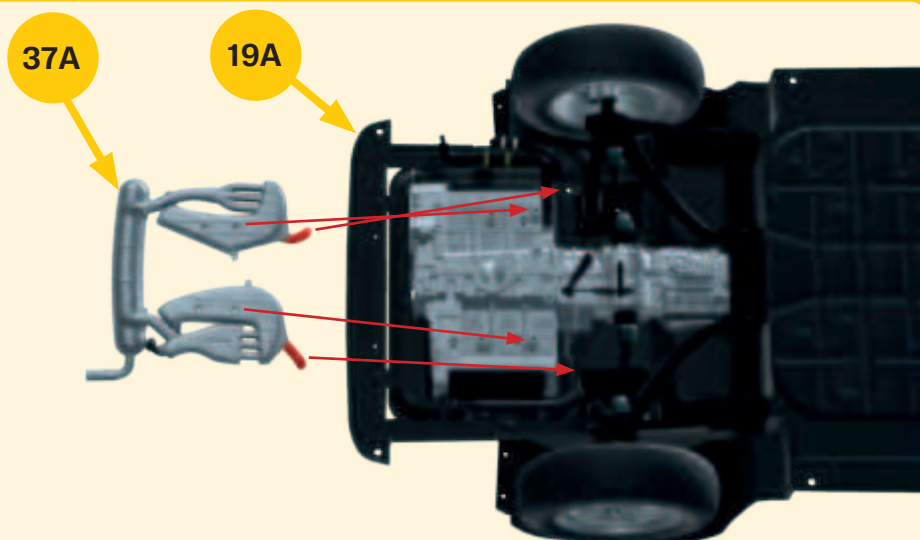


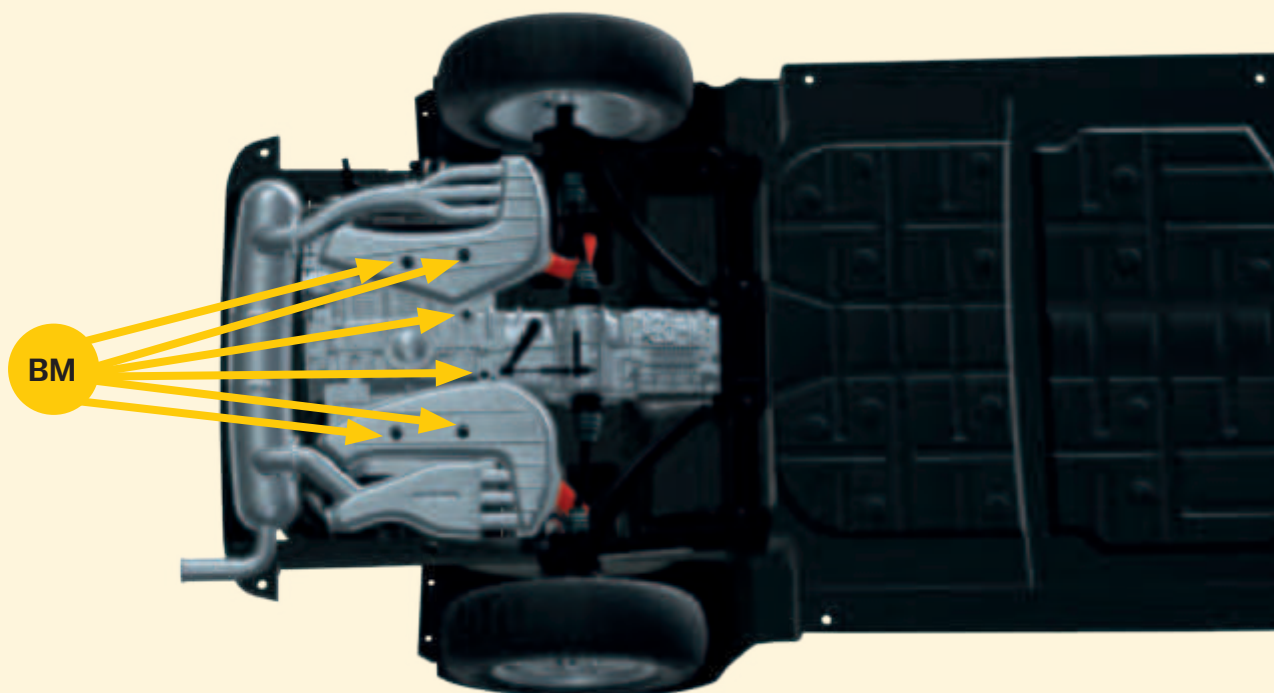




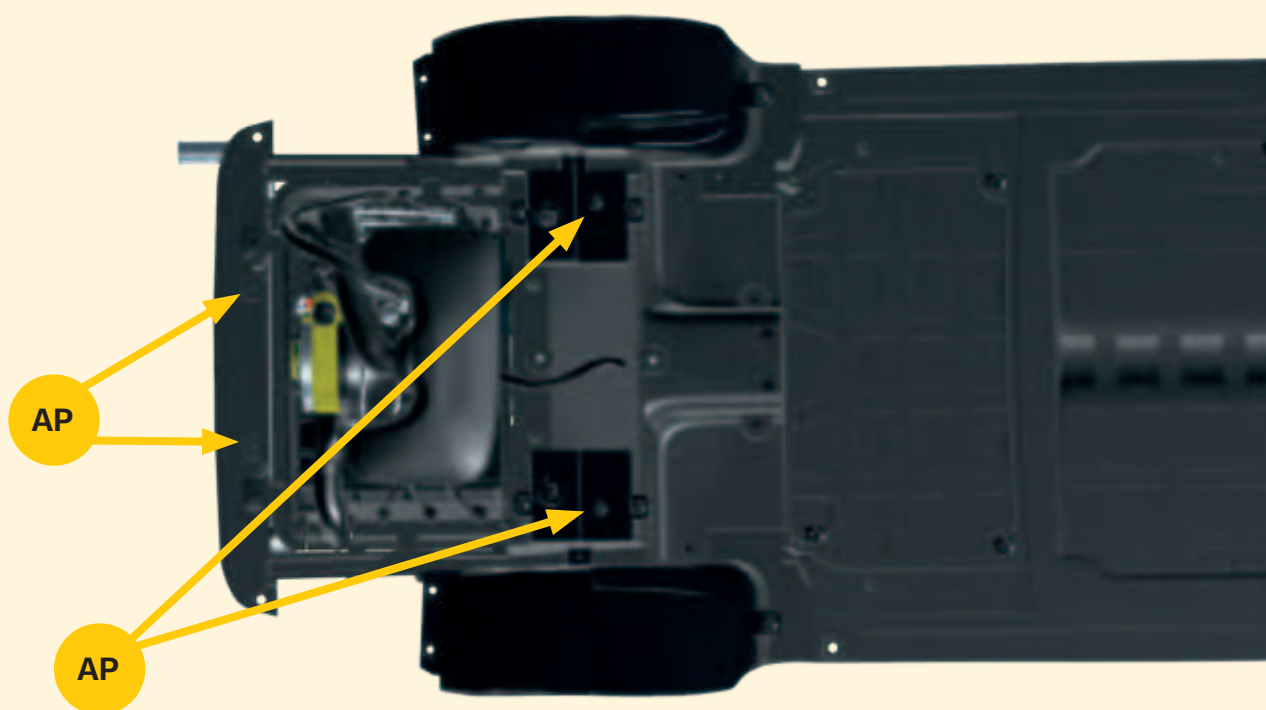


4

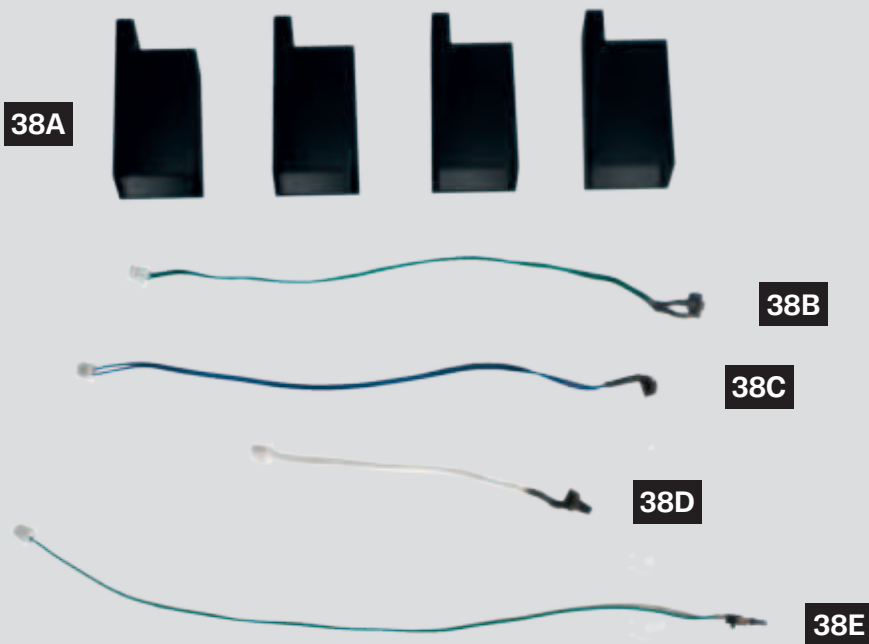




5



PARTS LIST 38: ELECTRICAL SWITCHES



38A Support base (4 pcs)

38B Switch for light (green)

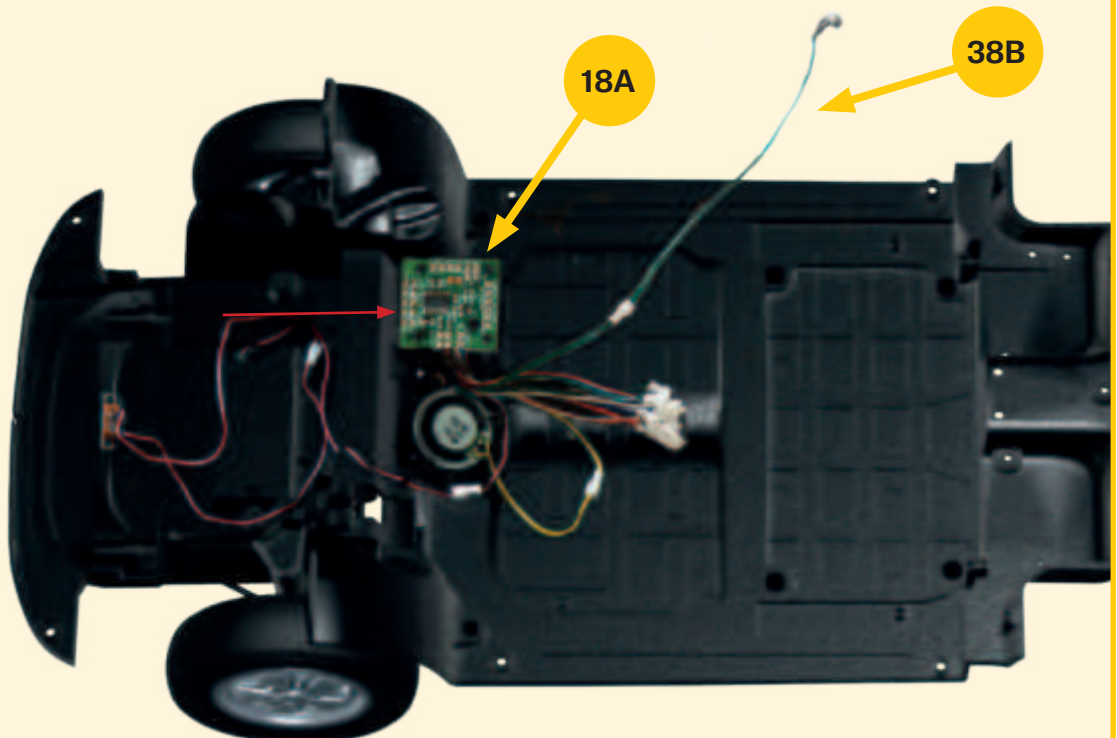
38C Switch for horn sound (blue)

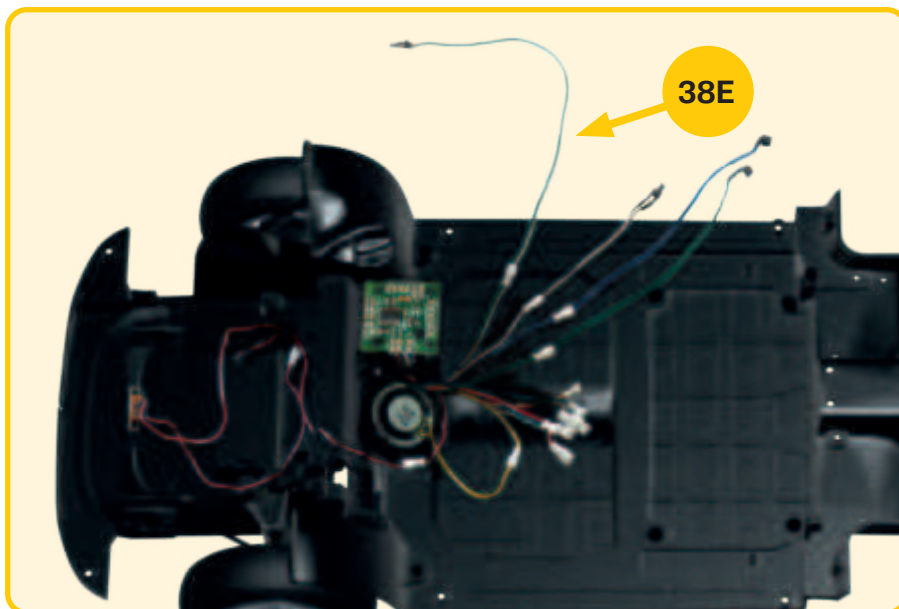
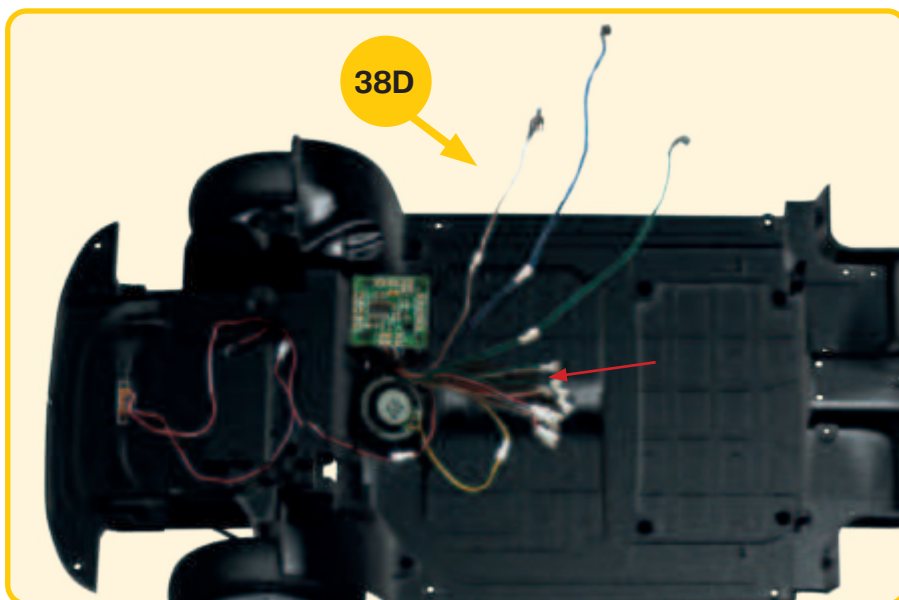
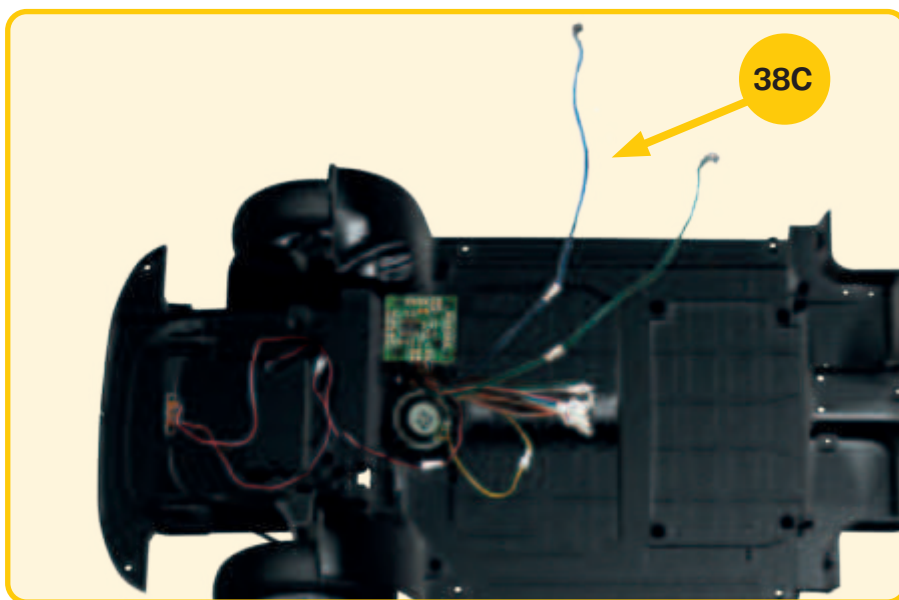
38D Switch for engine sound (white)

38E Switch for boot light (green+white)

Attach the switch wires to the same colour wires on the circuit board
NOTE: Be very careful when handling the wires as the connections are fragile

1





PARTS LIST 39: LIGHTS & SWITCHES



39A Dashboard lights & wire
(red+white)

39B Headlights & wire
(black+green) (2 pcs)

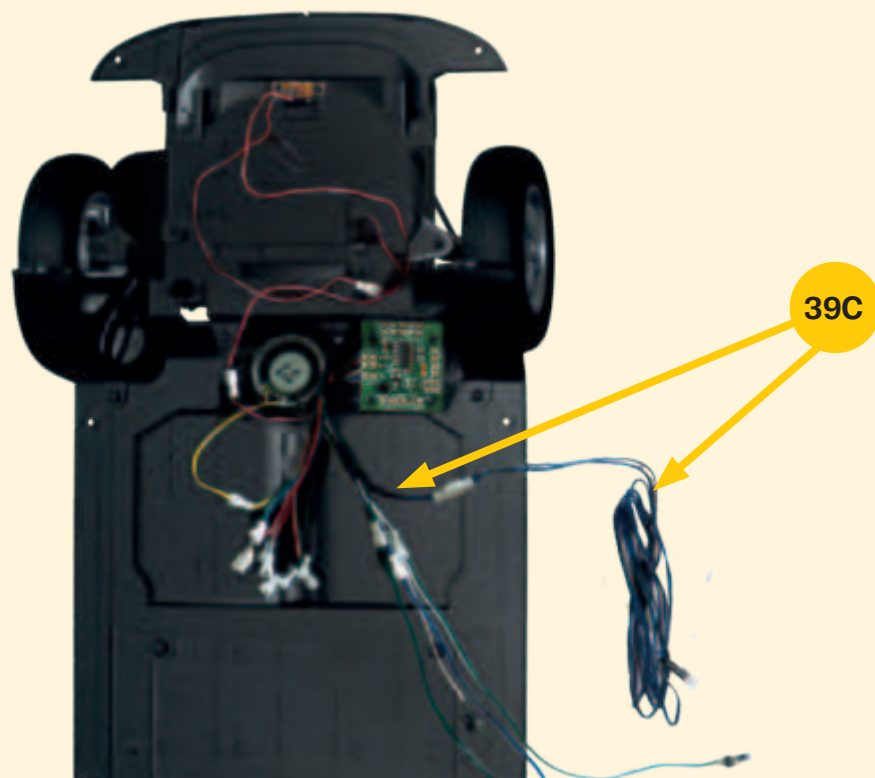
39C Interior lights & wire
(black+blue)

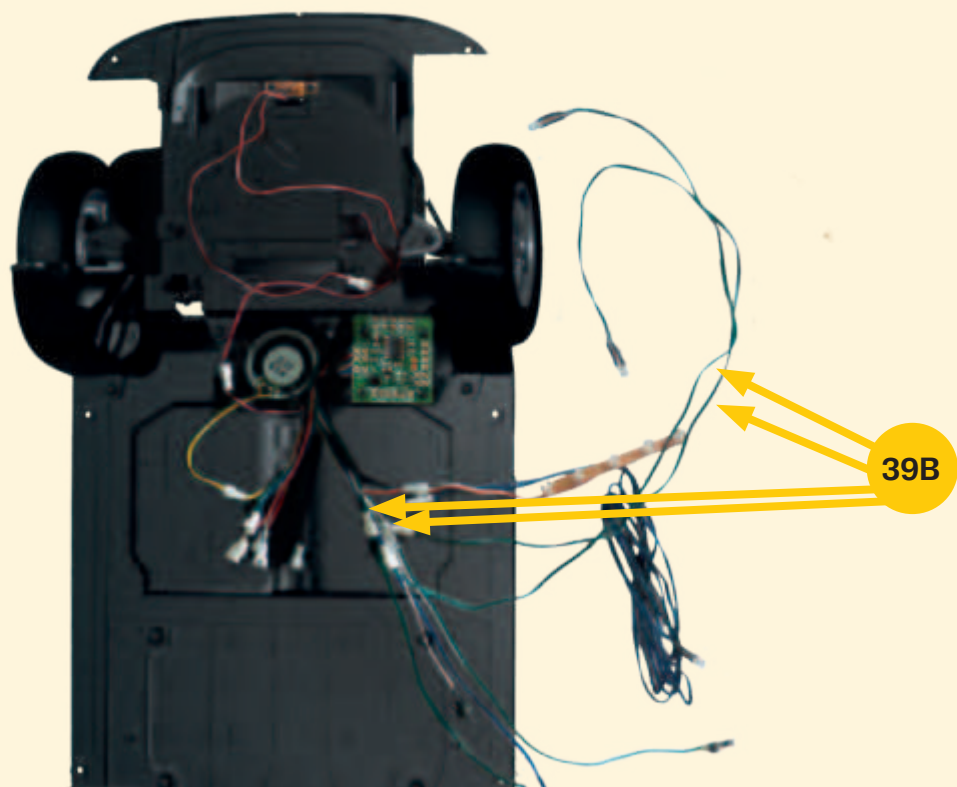
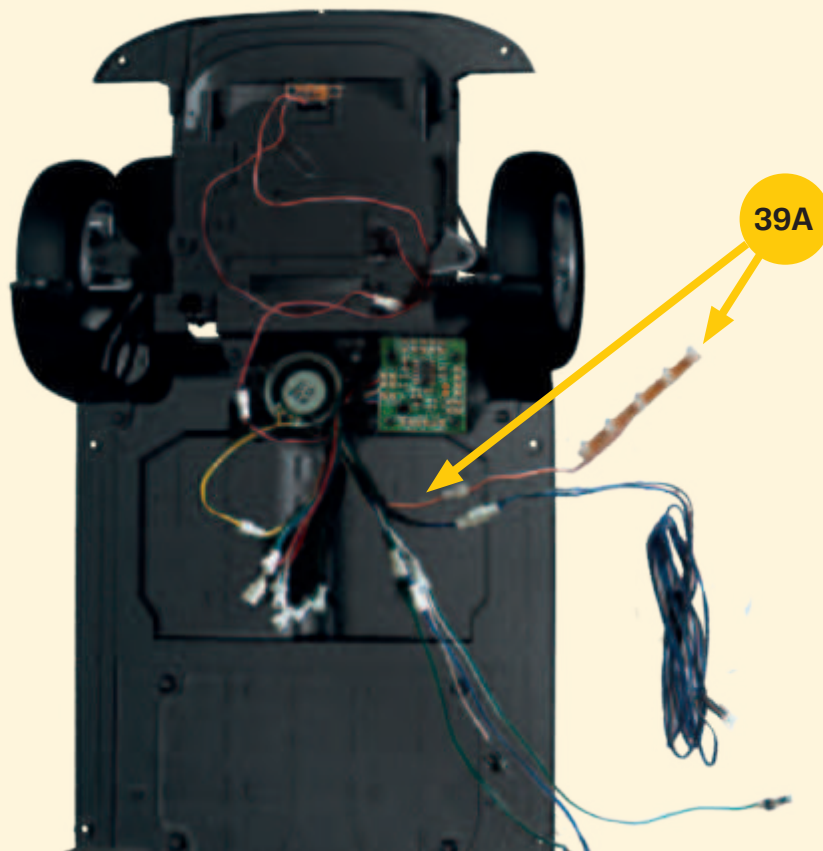
39D Switch for interior light & wire
(red)

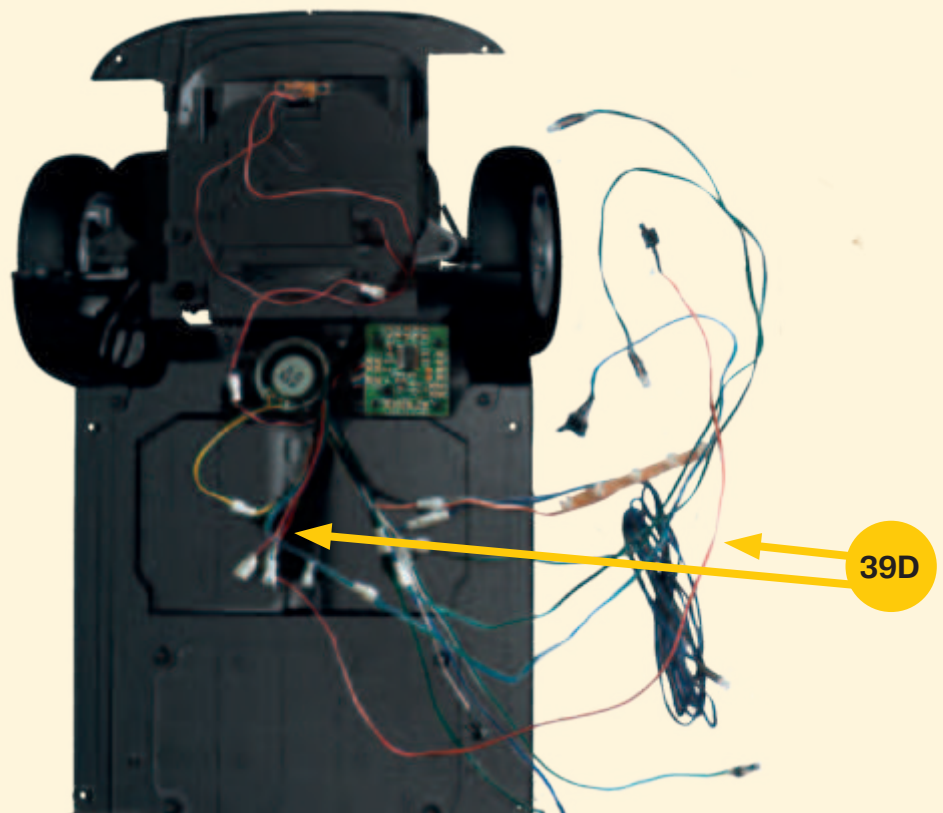
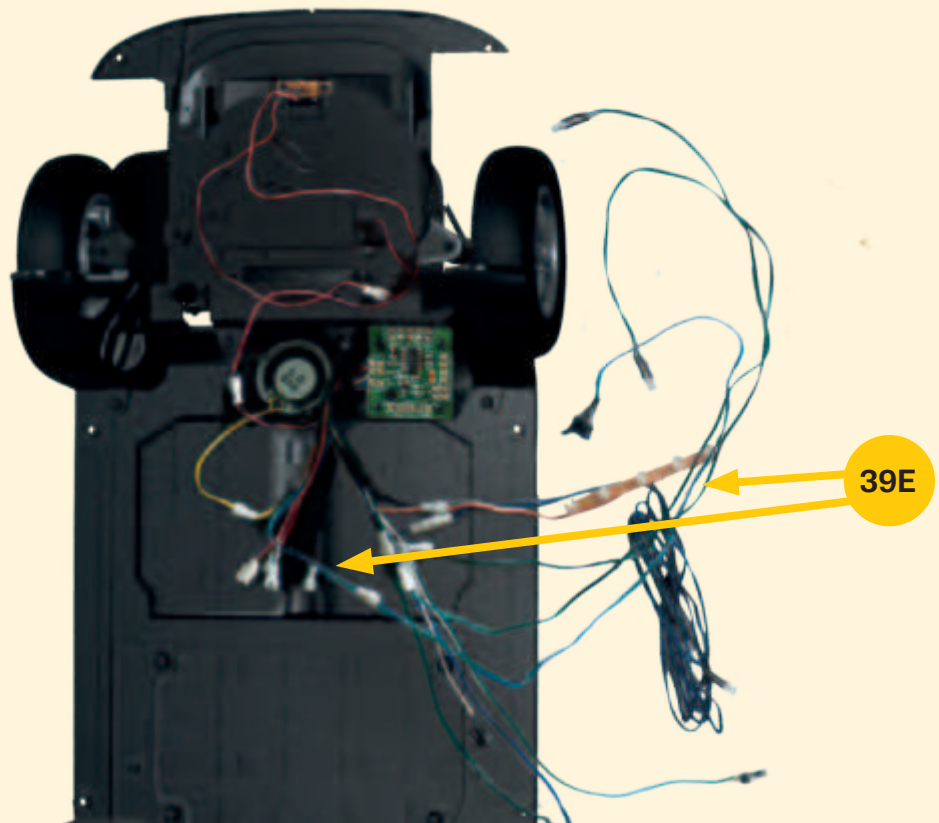
39E Switch for interior light & wire
(blue+green)

Attach the switch wires to the same colour wires on the circuit board

1







PARTS LIST 40: INNER FLOOR & SWITCHES



40A



40B



40C

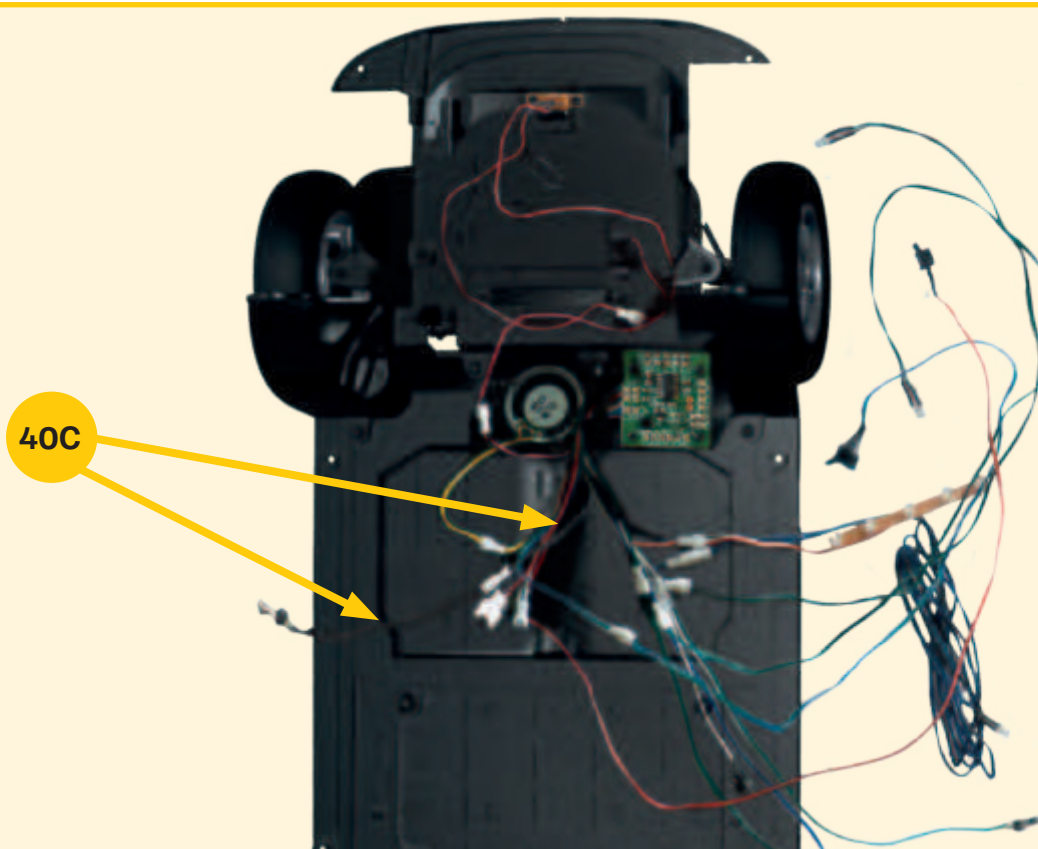
40A Inner floor

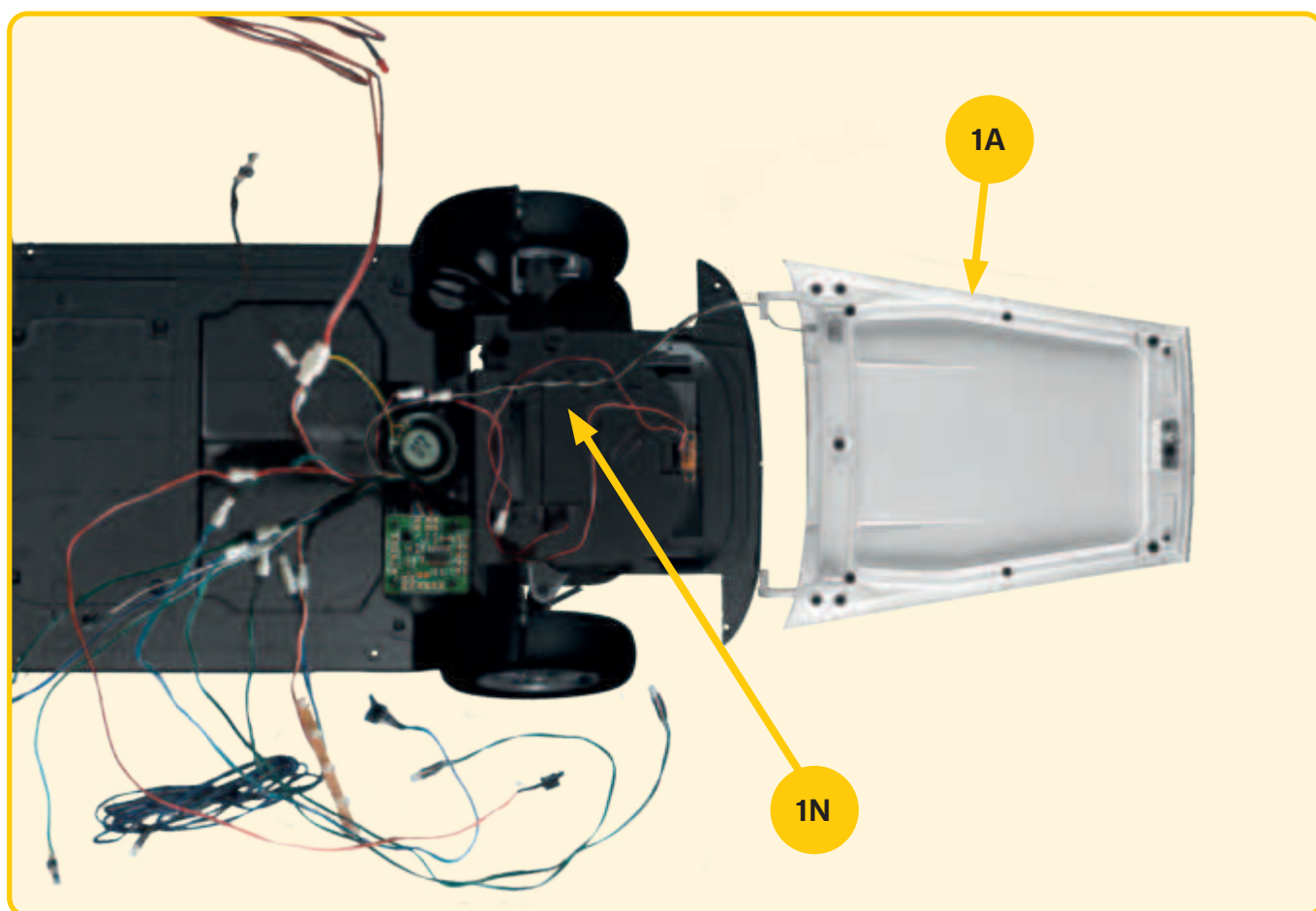
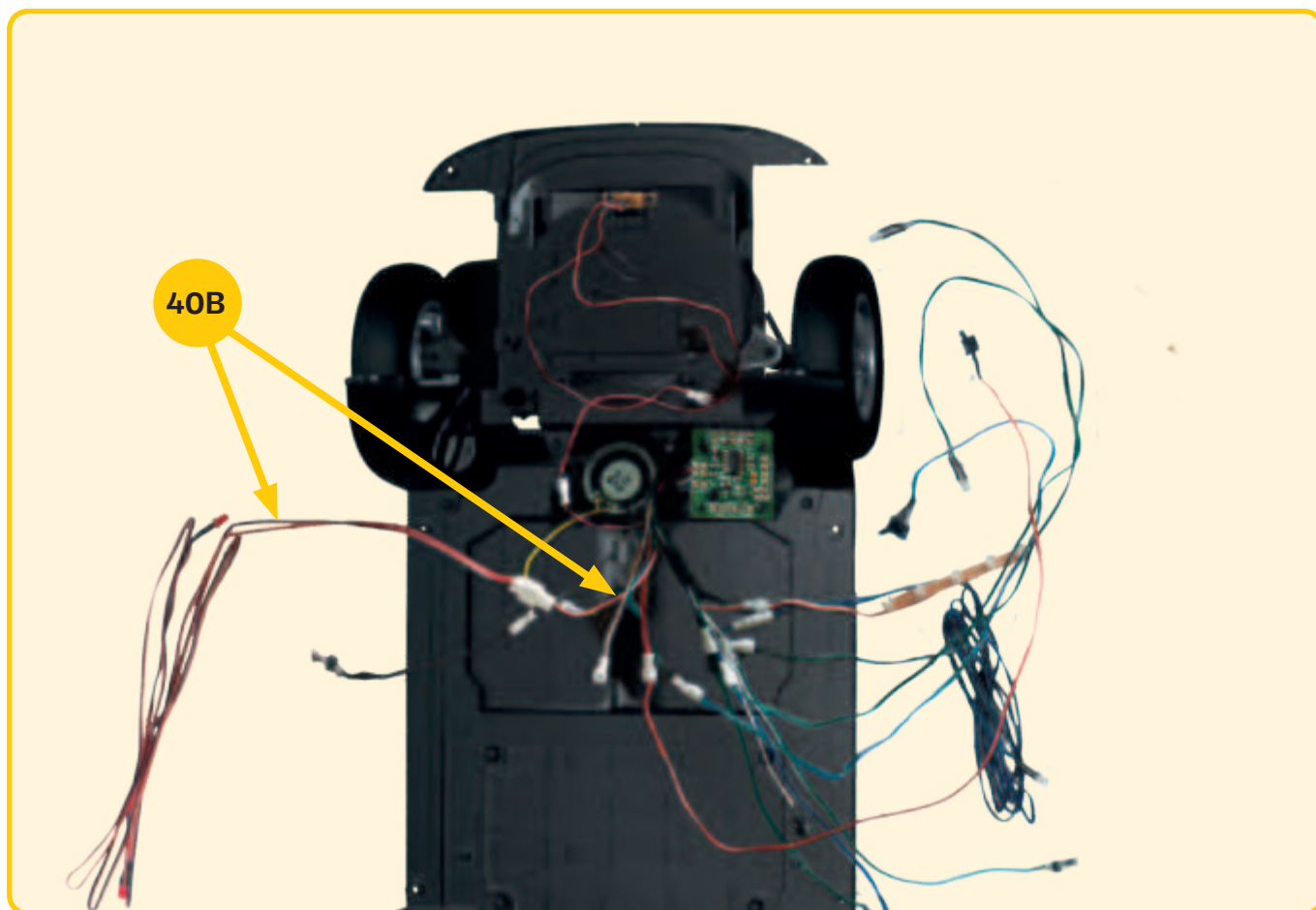
40B Taillights & wire (red+black)

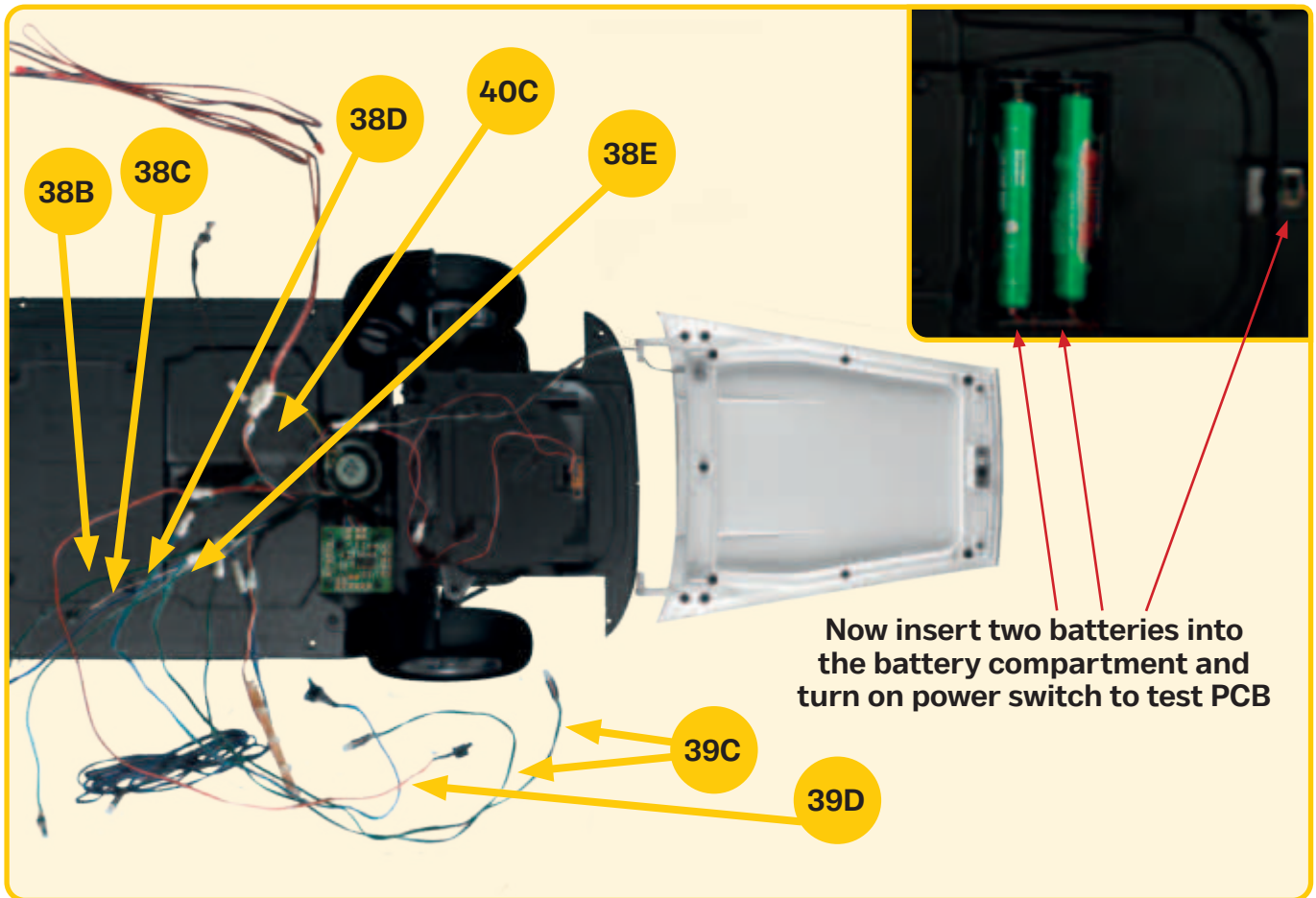
40C Switch for brake light & wire (black)

Attach the wires to the same colour wires on the circuit board

1







1. Interior lights (39C) illuminate when power supply on.

Press interior light switch 39D: the lights go out.

Release interior light switch 39D: the lights illuminate.

2. Press switch 38D to hear engine sound.

3. Press switch 38C to hear horn sound.

4. Press switch 40C: brake lights illuminate.

5. Press switch 38E: boot light illuminates.

6. Press switch 38B: headlights, brake lights and dashboard lights illuminate.

7. Press switch 38D, then press the brake light switch 40C:

the brake light illuminates even brighter.

PARTS LIST 41: PEDALS



41A Pedals base section

41B Clutch pedal

41C Brake pedal

41D Brake pedal base

41E Return spring

41F Accelerator pedal

41G Brake light switch base

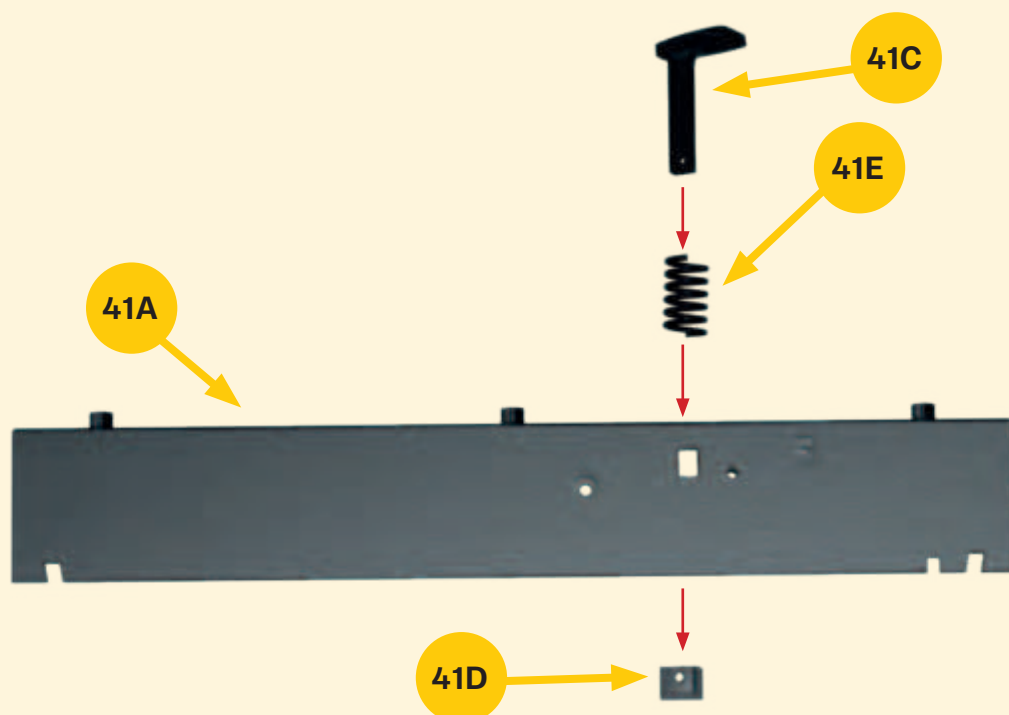
AP Screws 1.7x4mm (4 pcs)

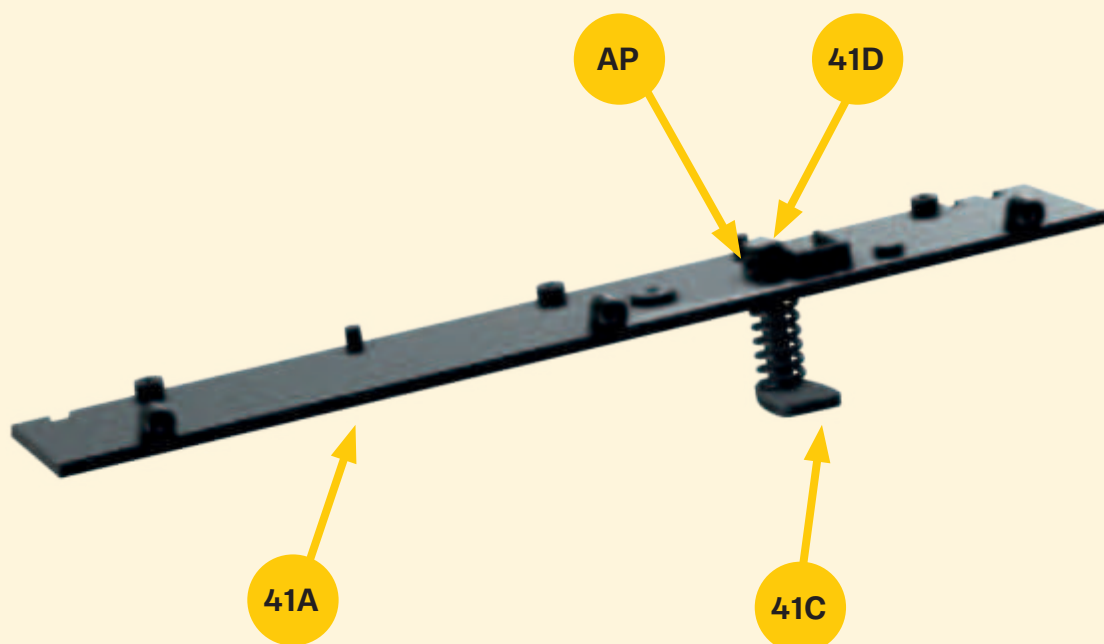
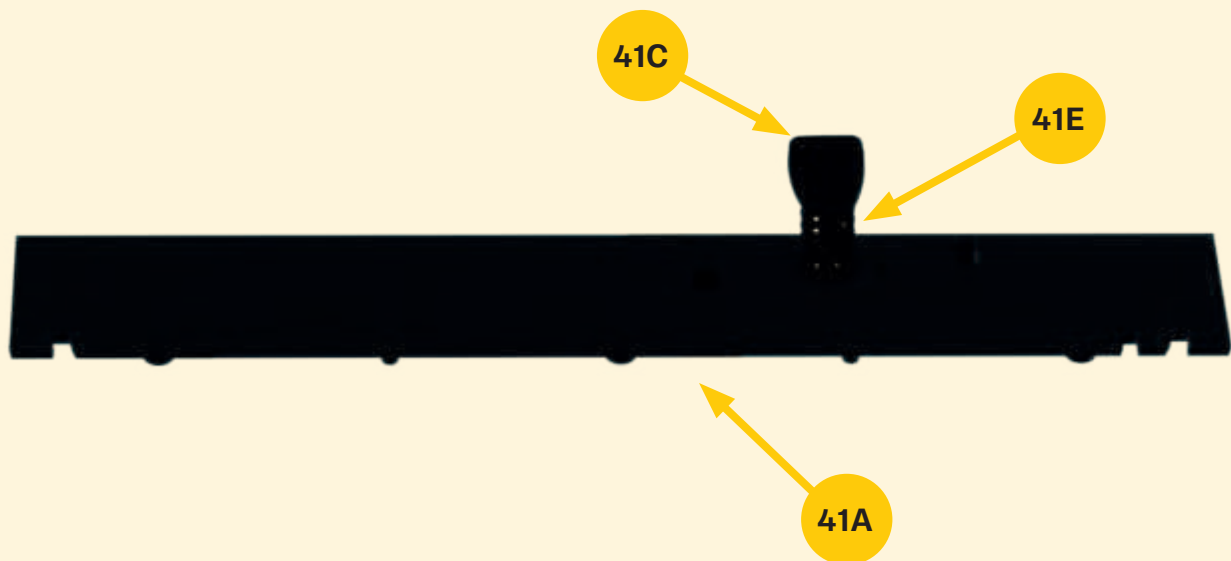
GP Screws 2.0x4mm (2 pcs)

HP Screws 2.3x5mm (4 pcs)

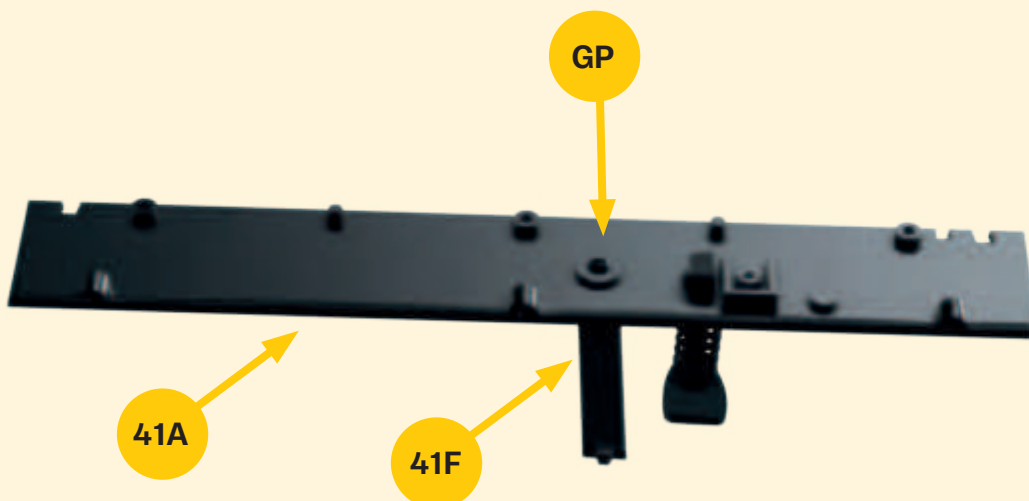
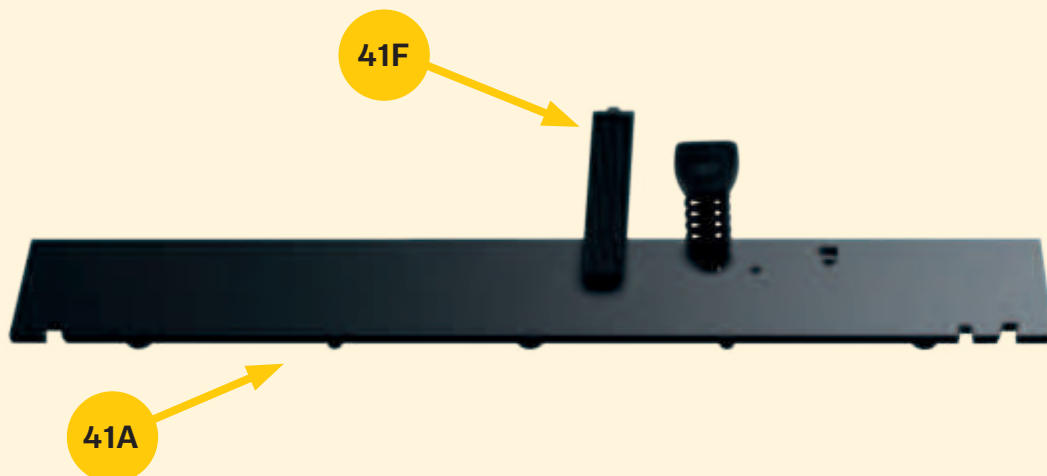
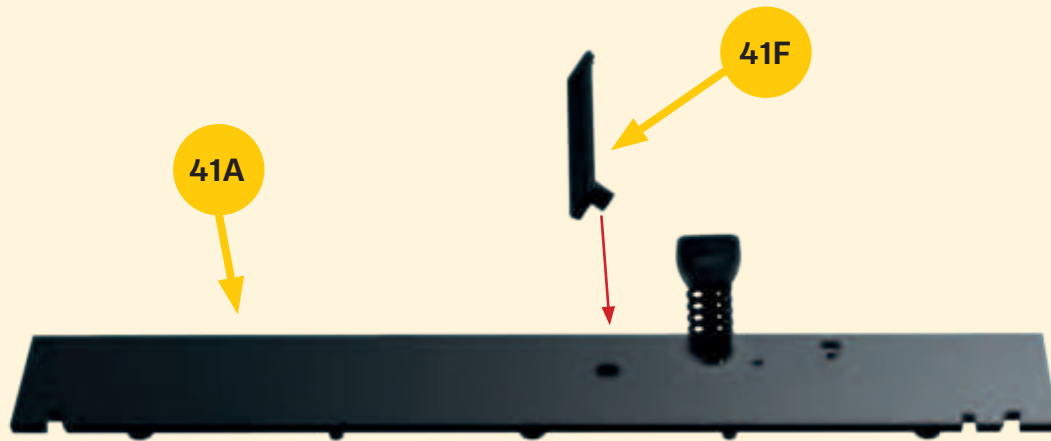
For better visibility of the steps, some of the wires and switches are not shown, and others are simplified

1

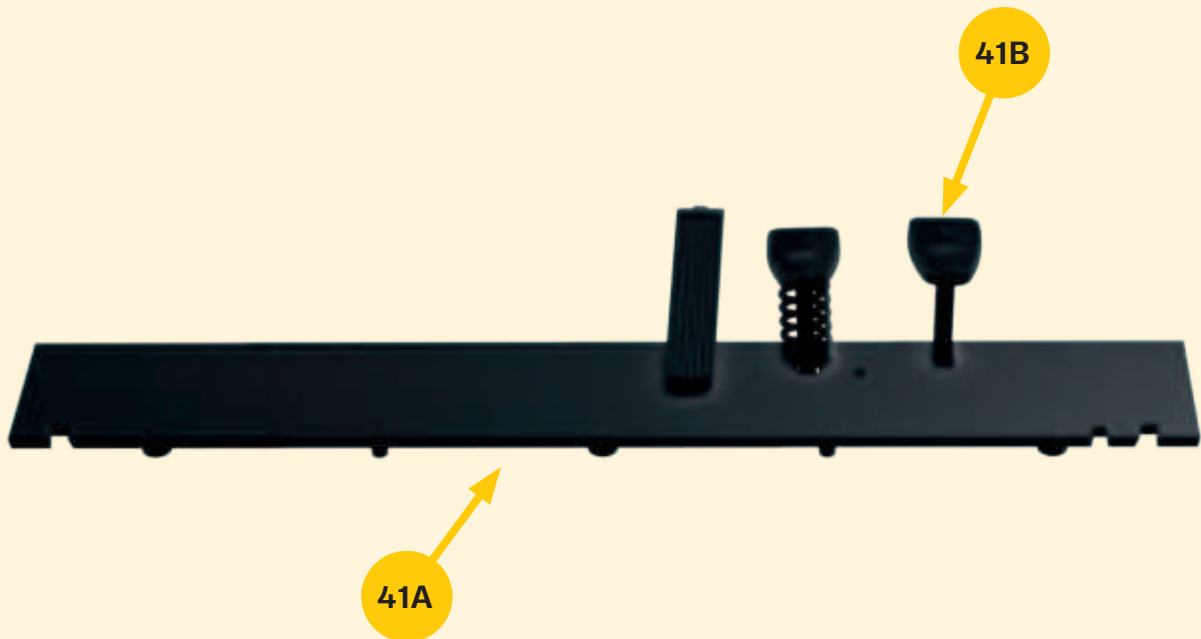
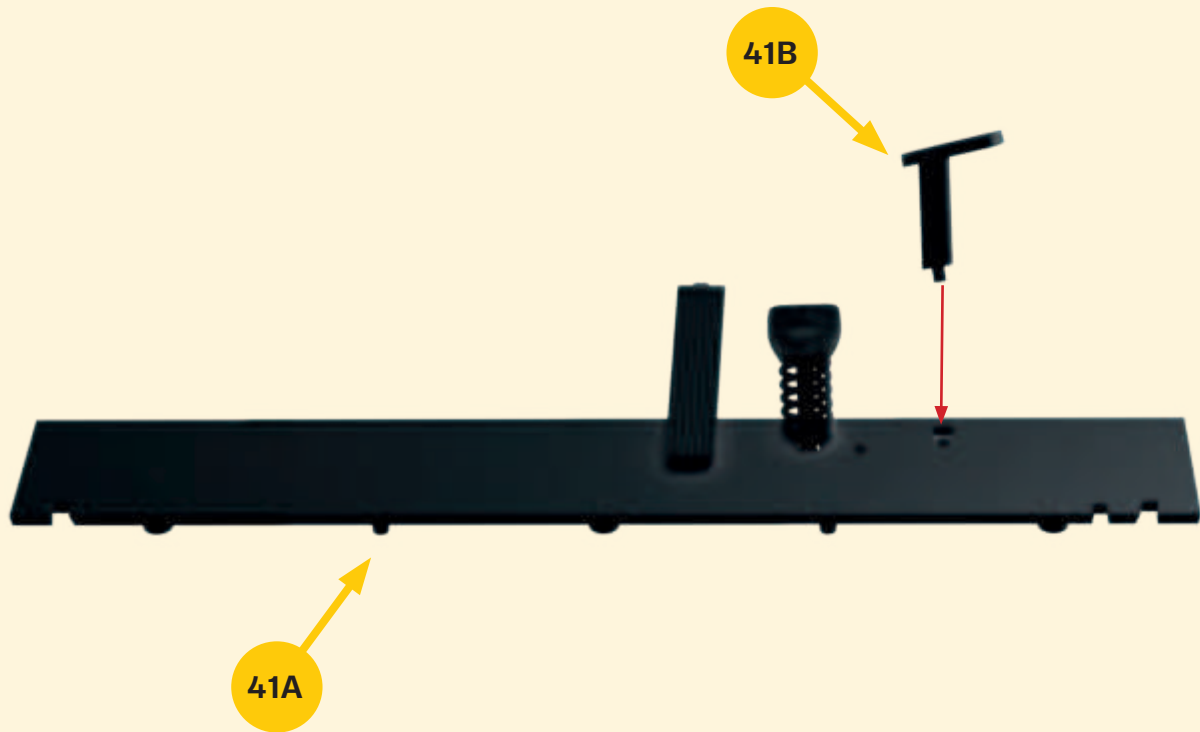




2

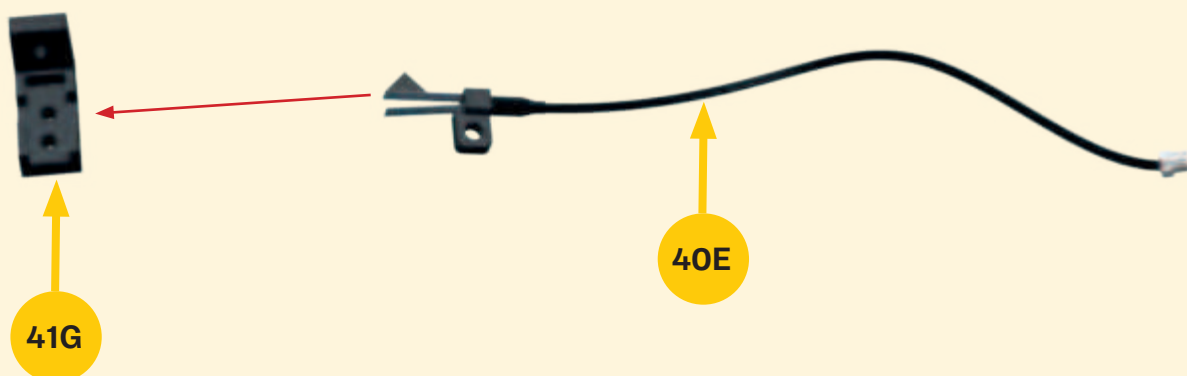
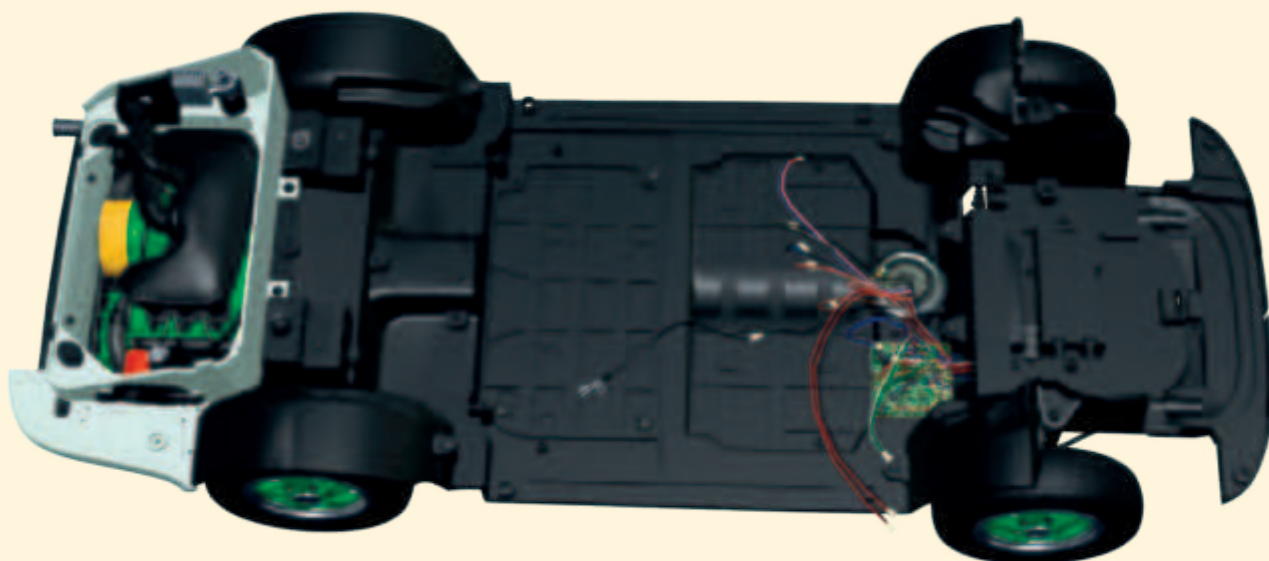


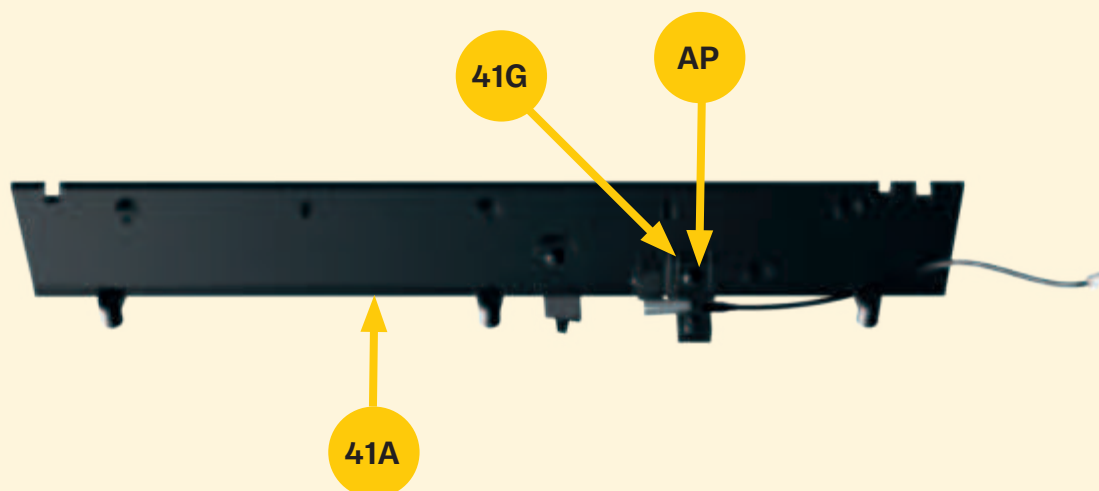
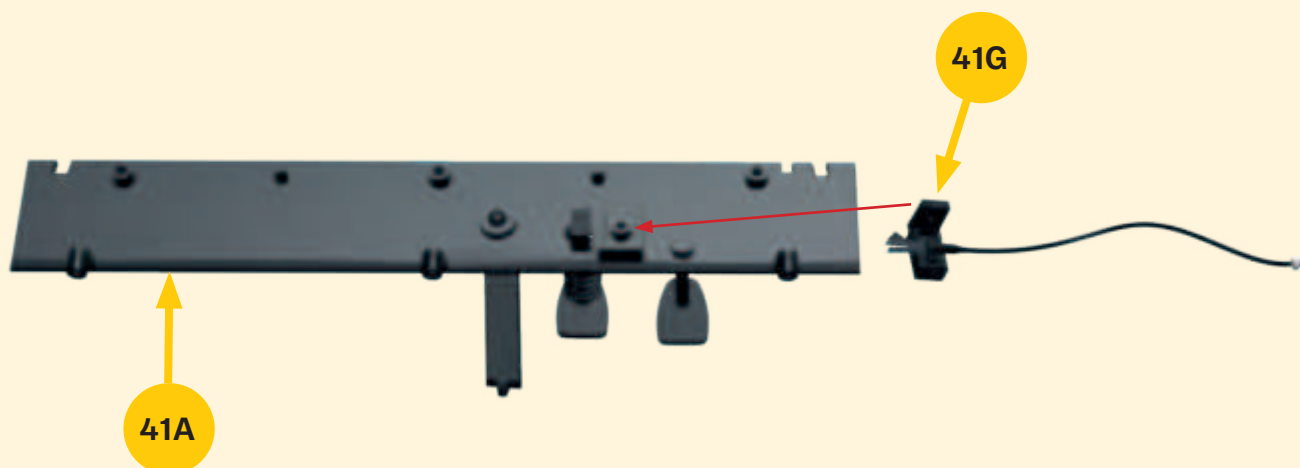
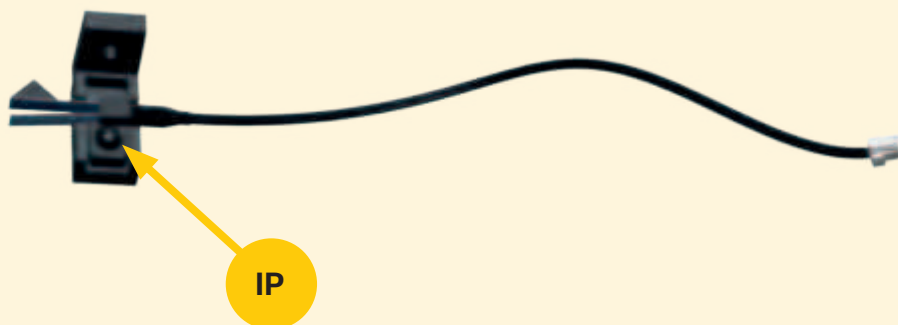
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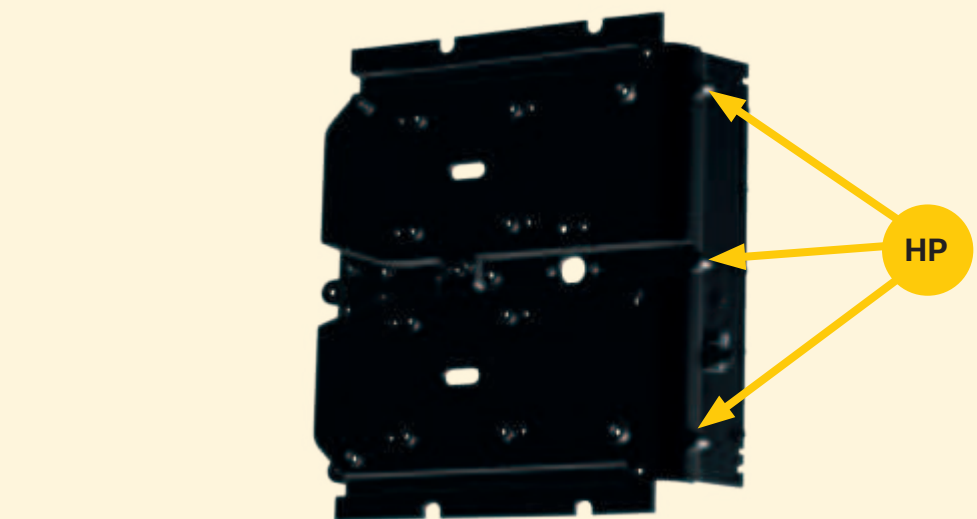
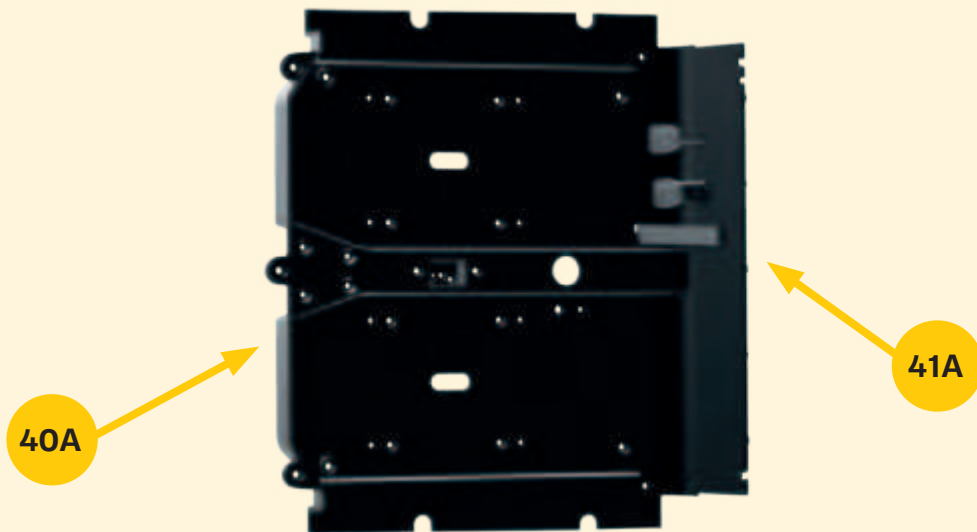
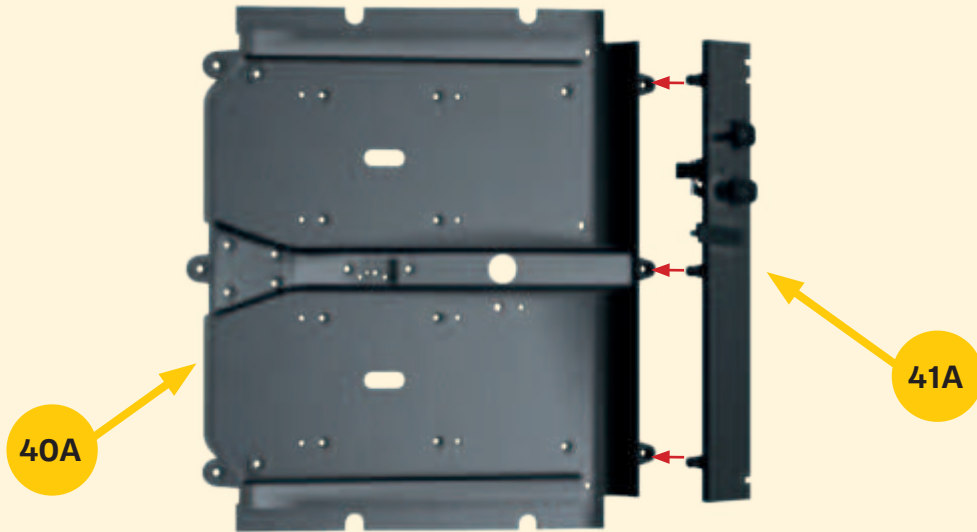
4

Remove the brake light switch (40C)





5



PARTS LIST 42: FLOOR FITTINGS



42A



42D



42E



42B



42C



GP



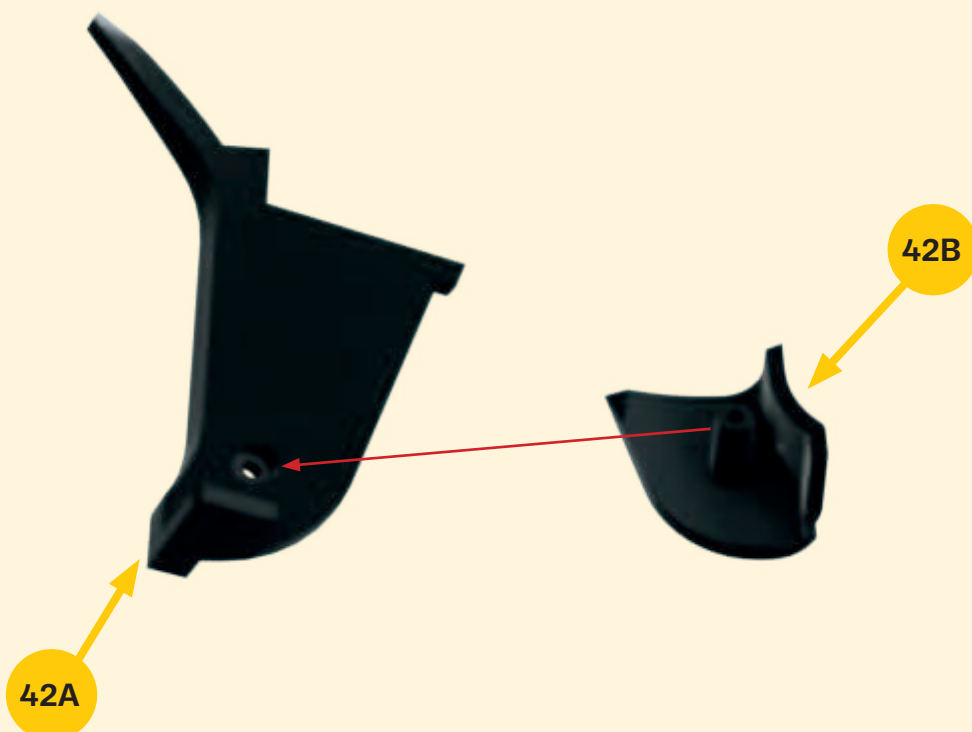
AP

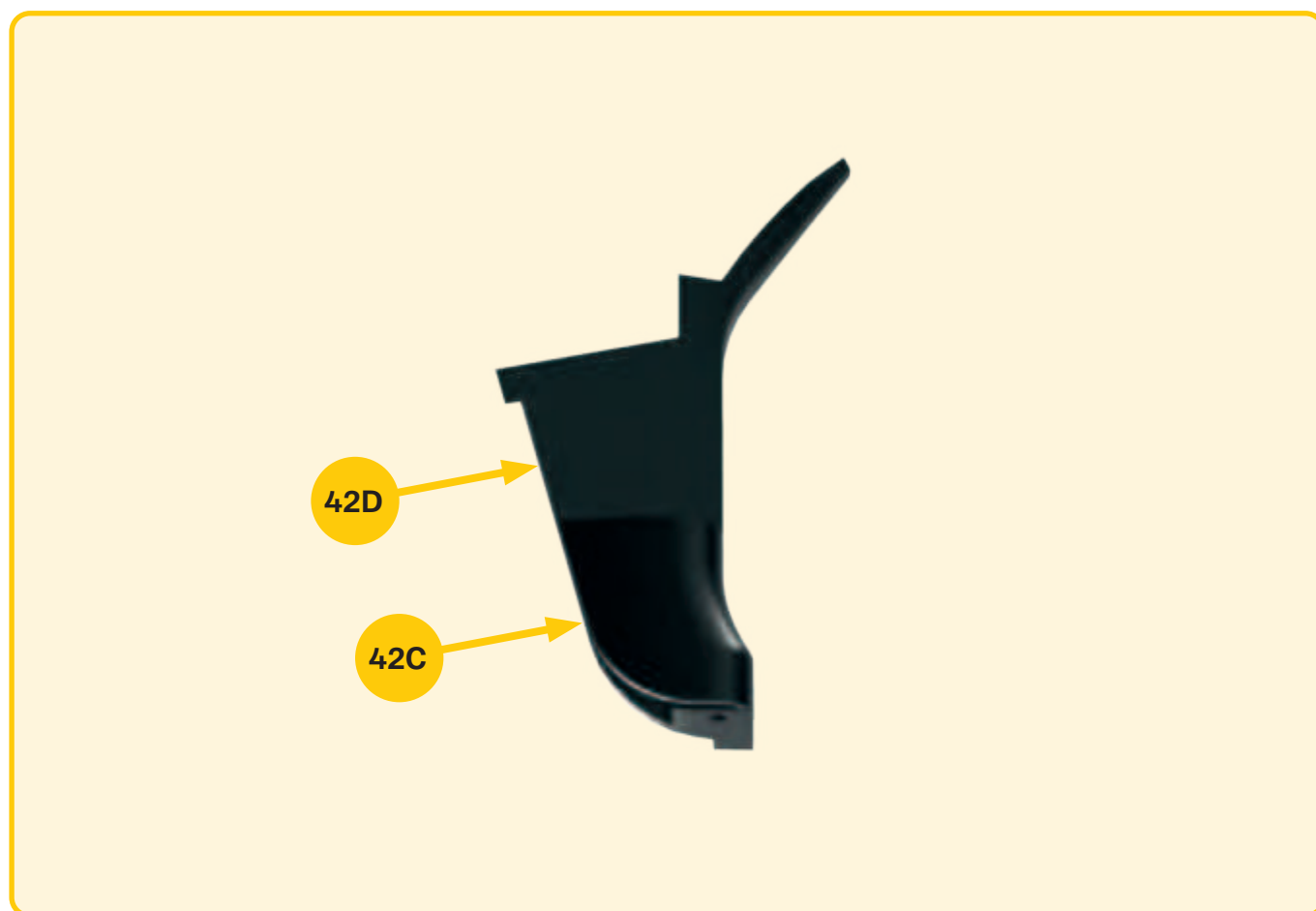
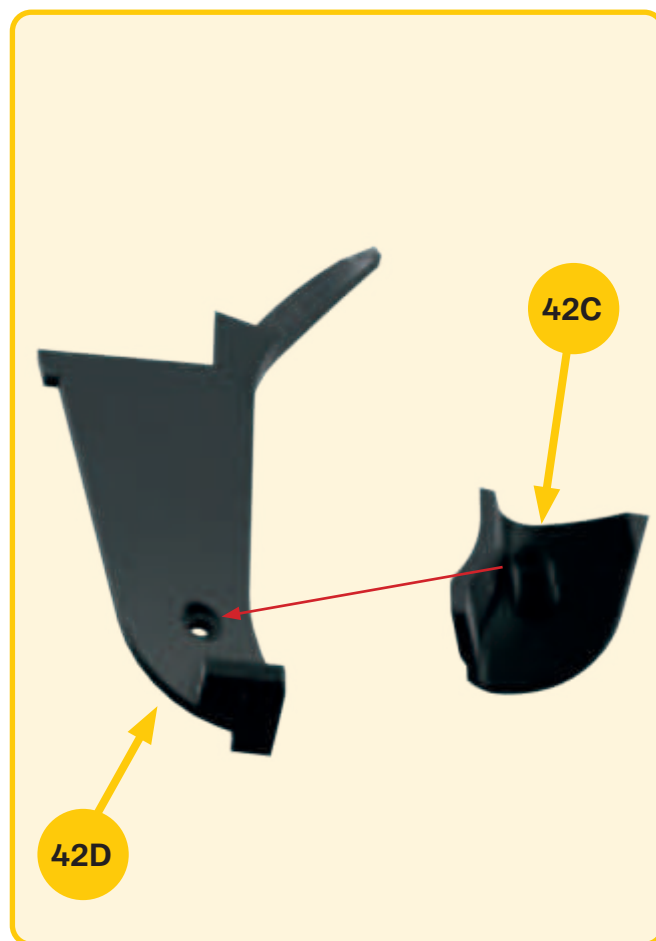
42A Inner front section 1
42B Inner front section 2
42C Inner front section 3

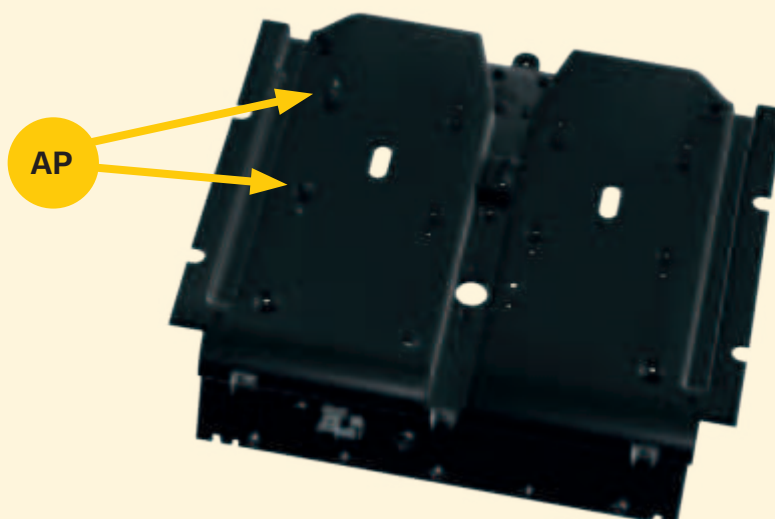
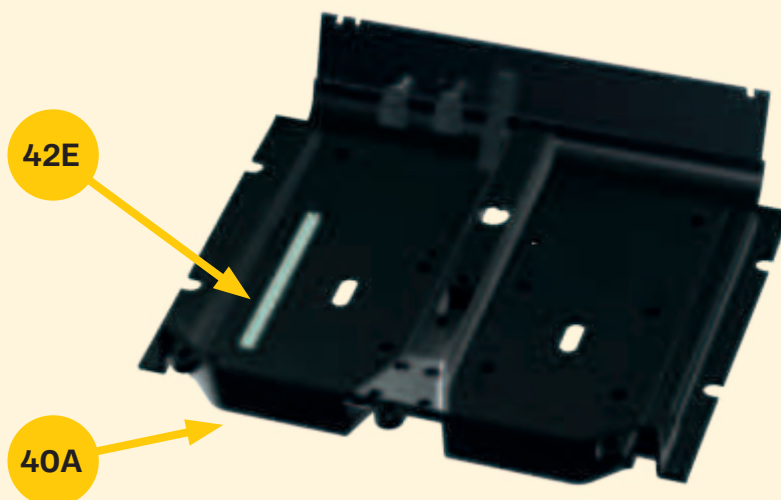
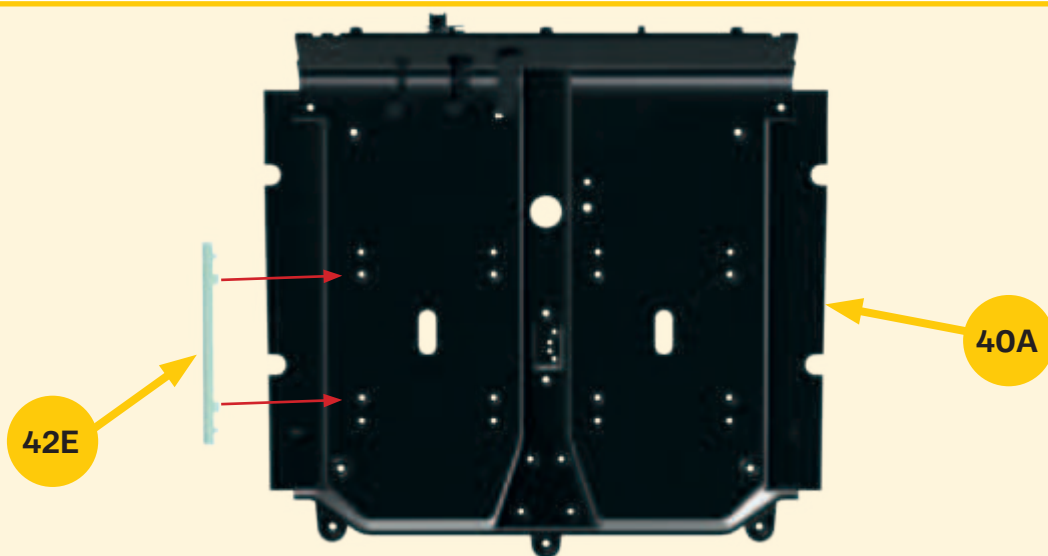
42D Inner front section 4
42E Seat track (4 pcs)

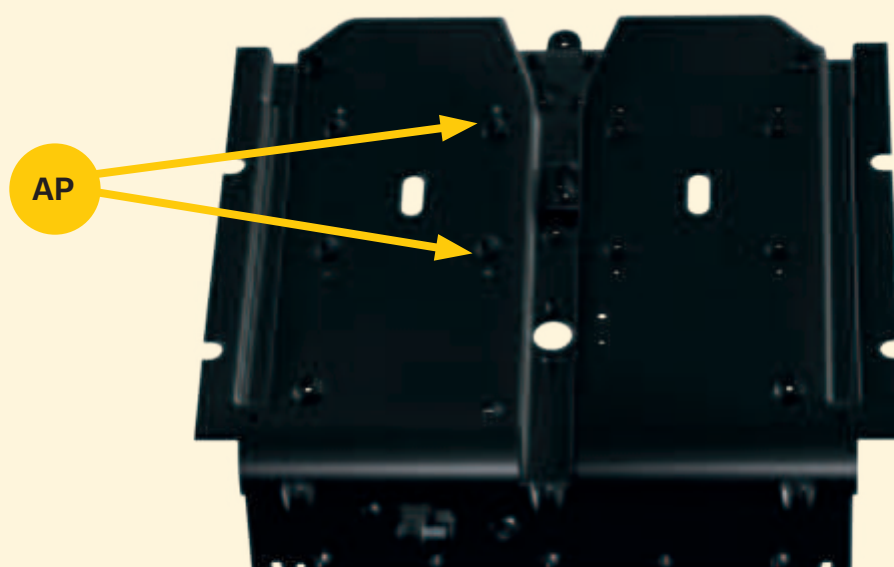
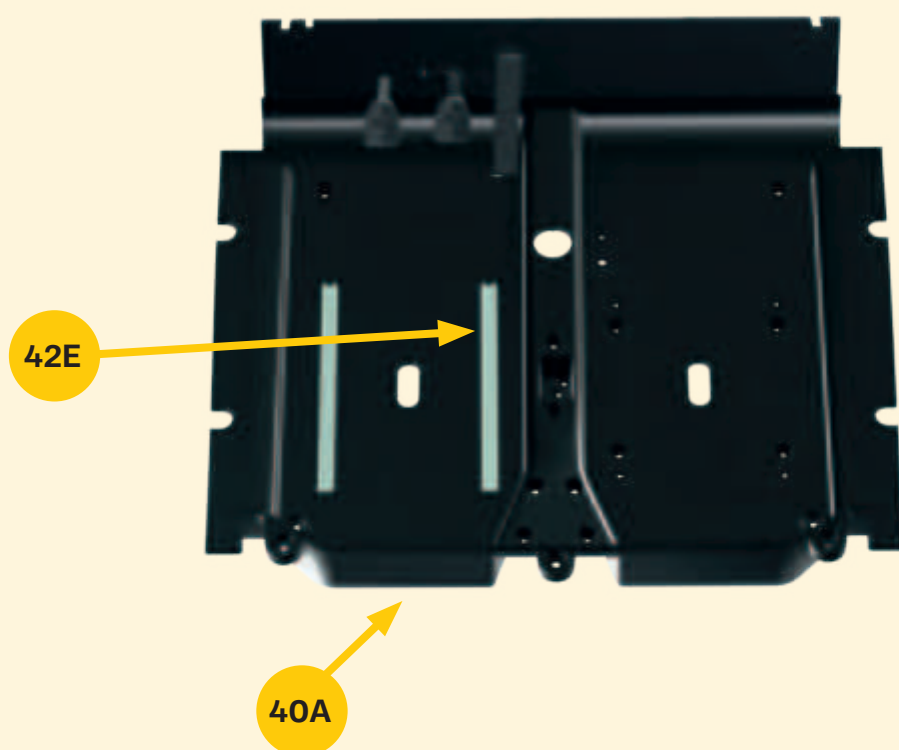
AP Screws 1.7x4mm (11 pcs)
GP Screws 2.0x4mm (3 pcs)

1

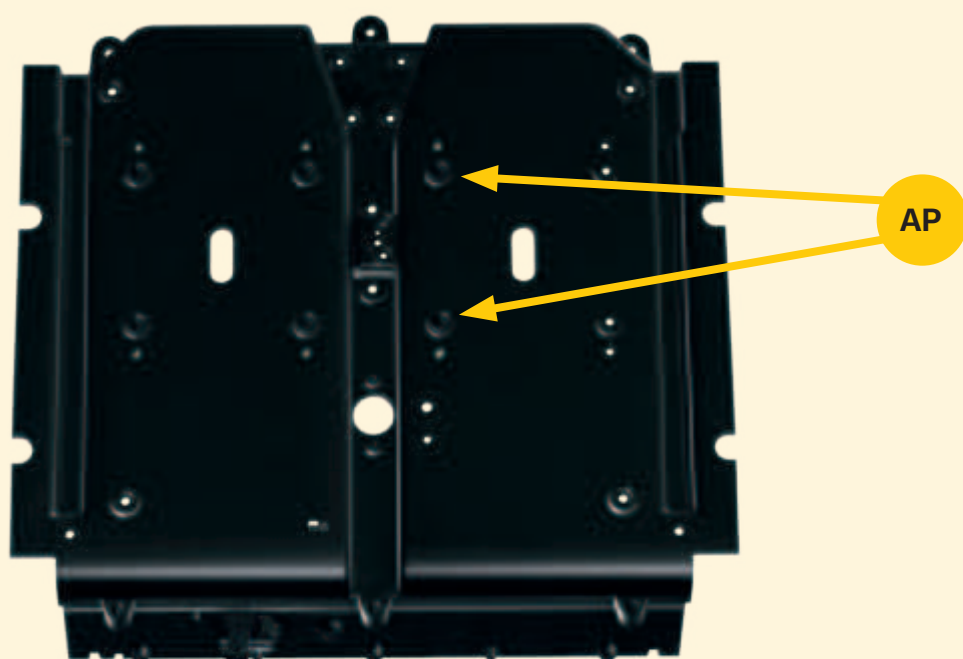
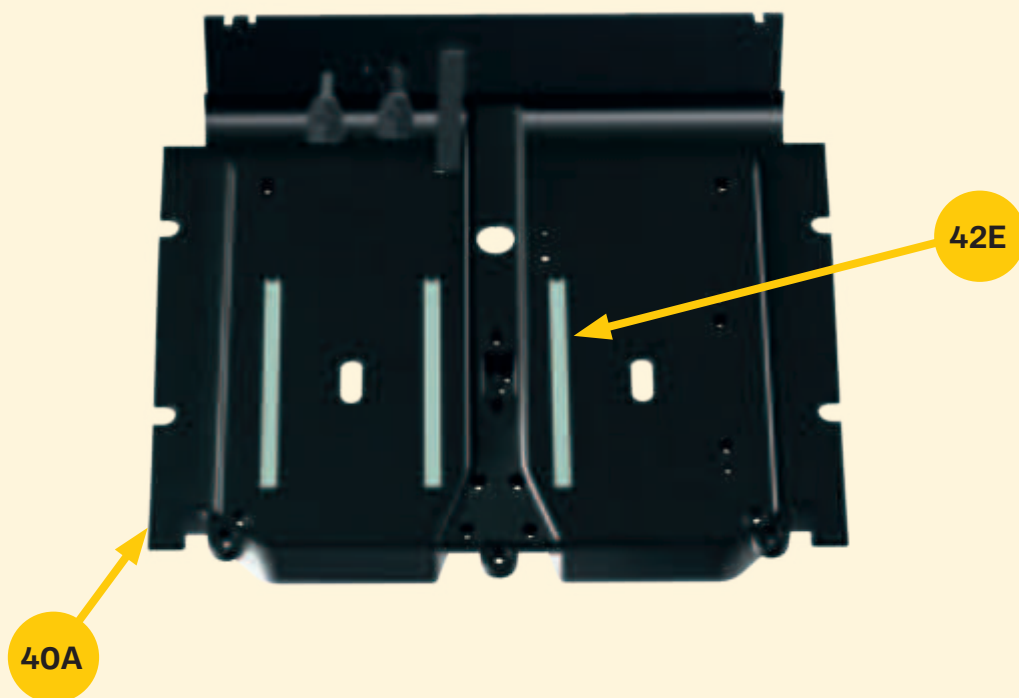


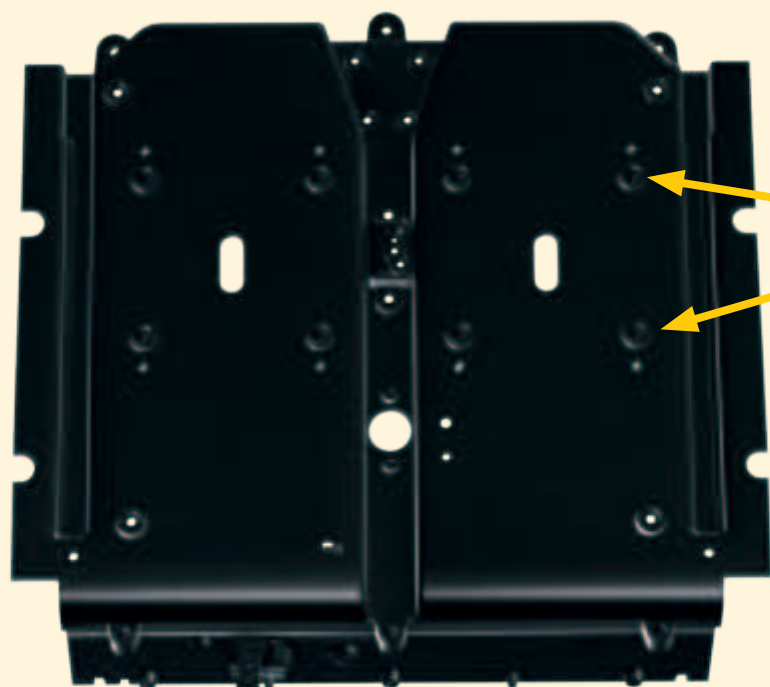
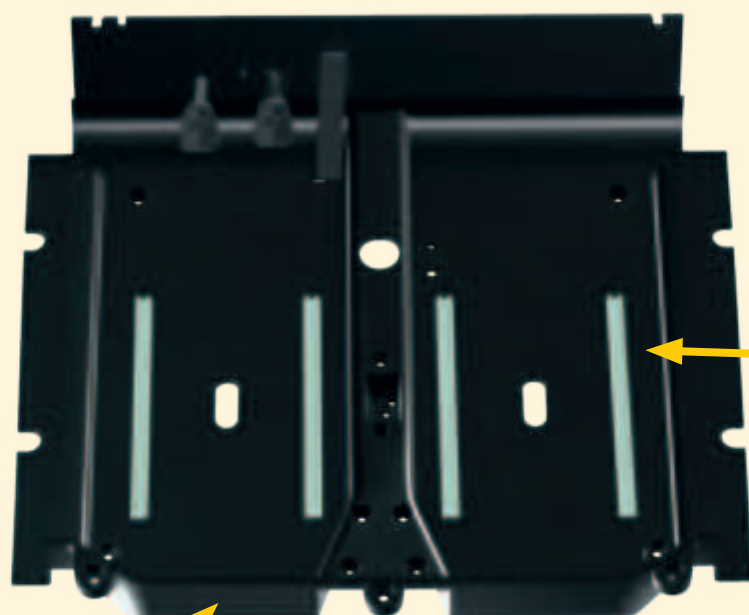




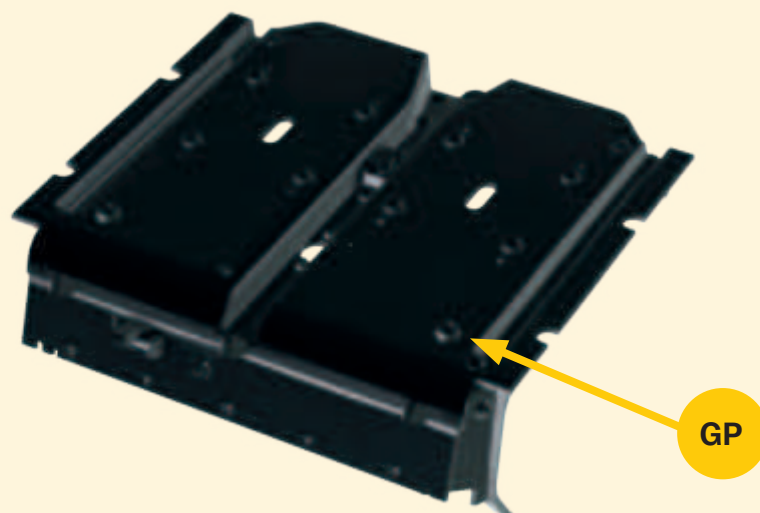
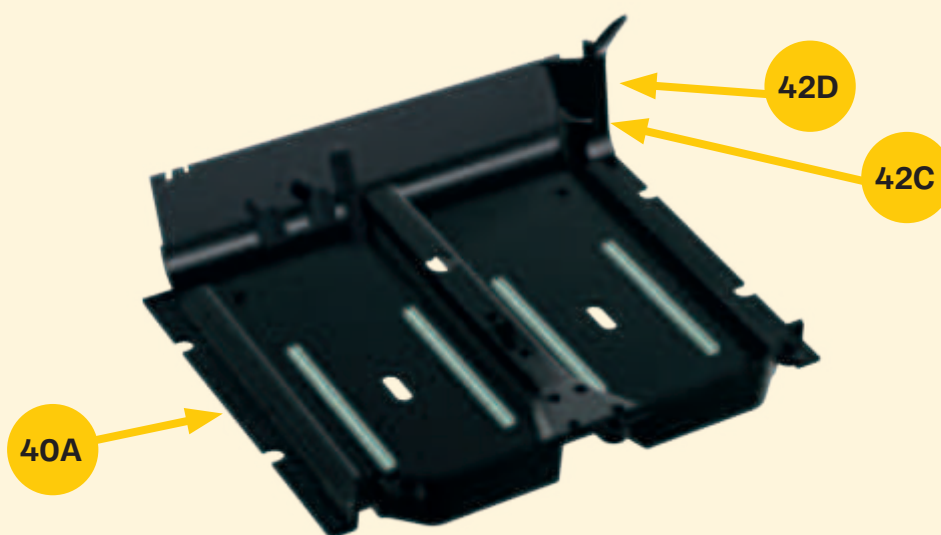
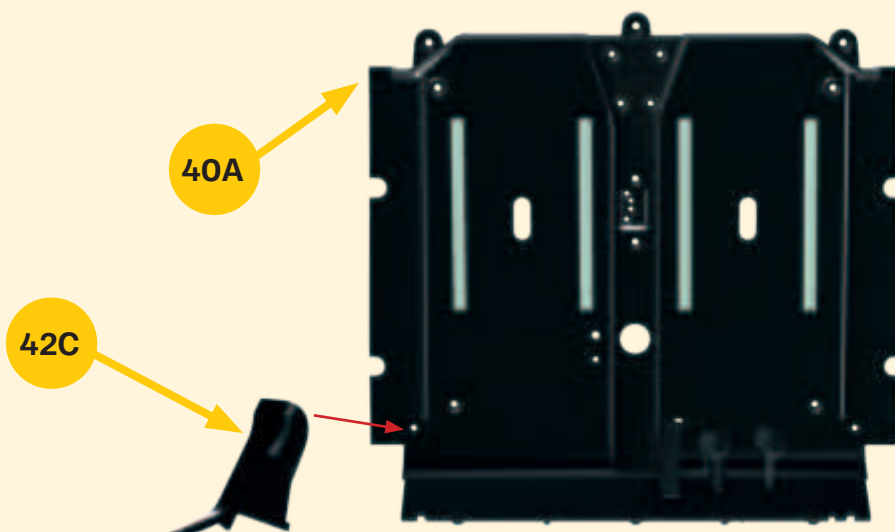


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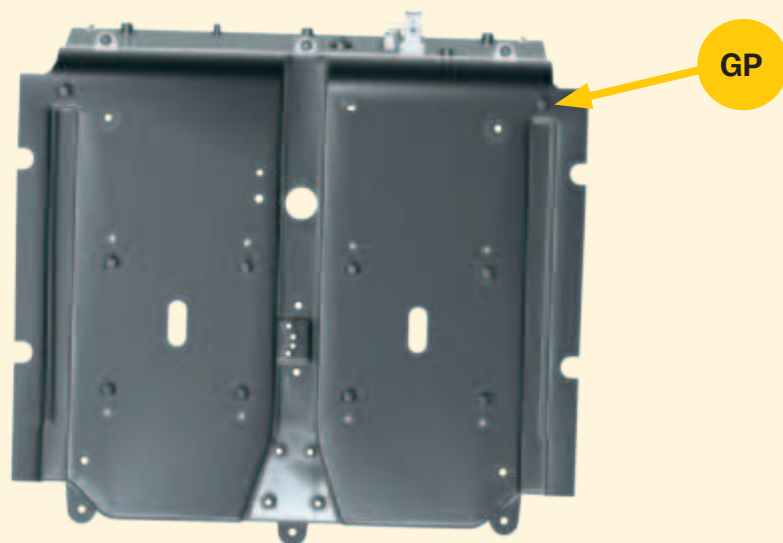
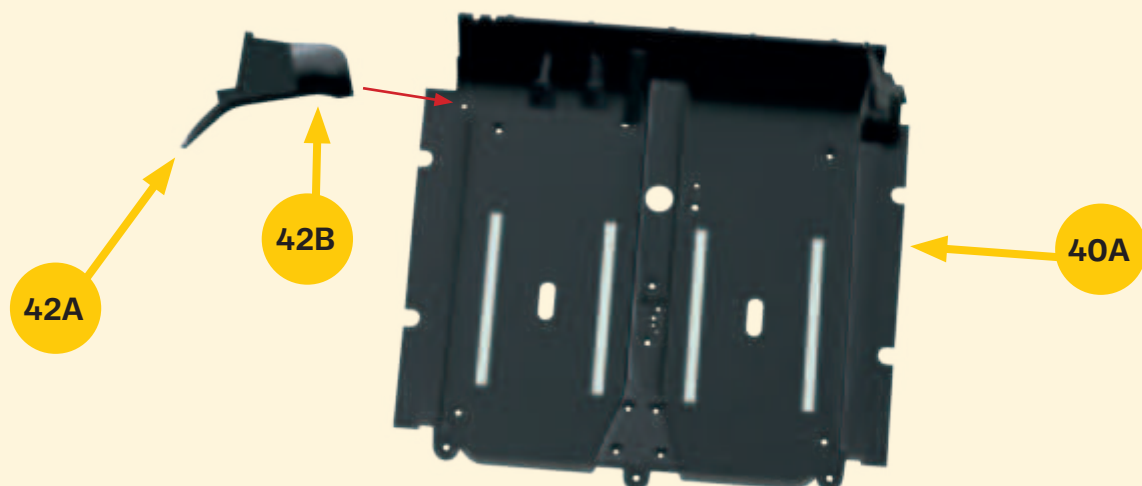




4



5

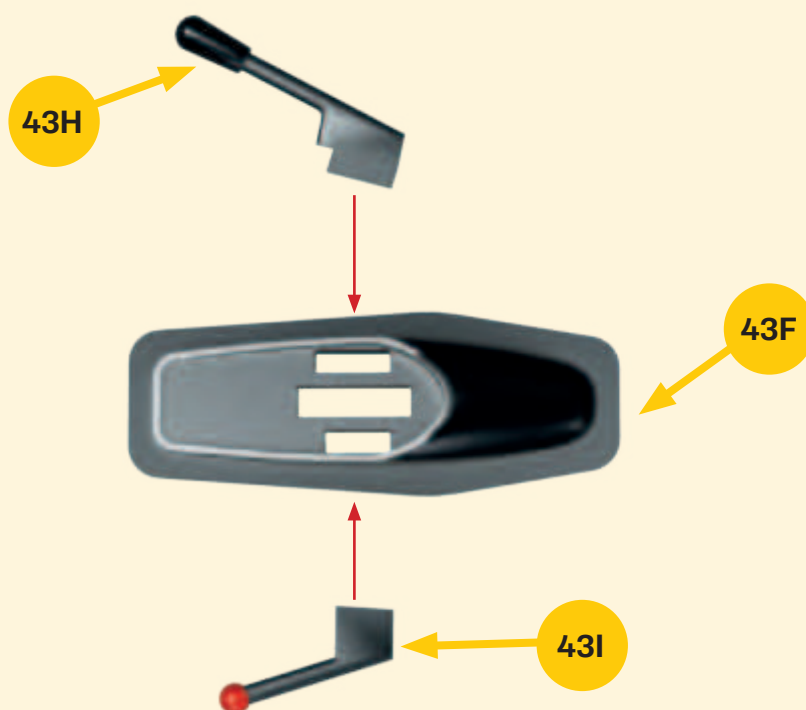


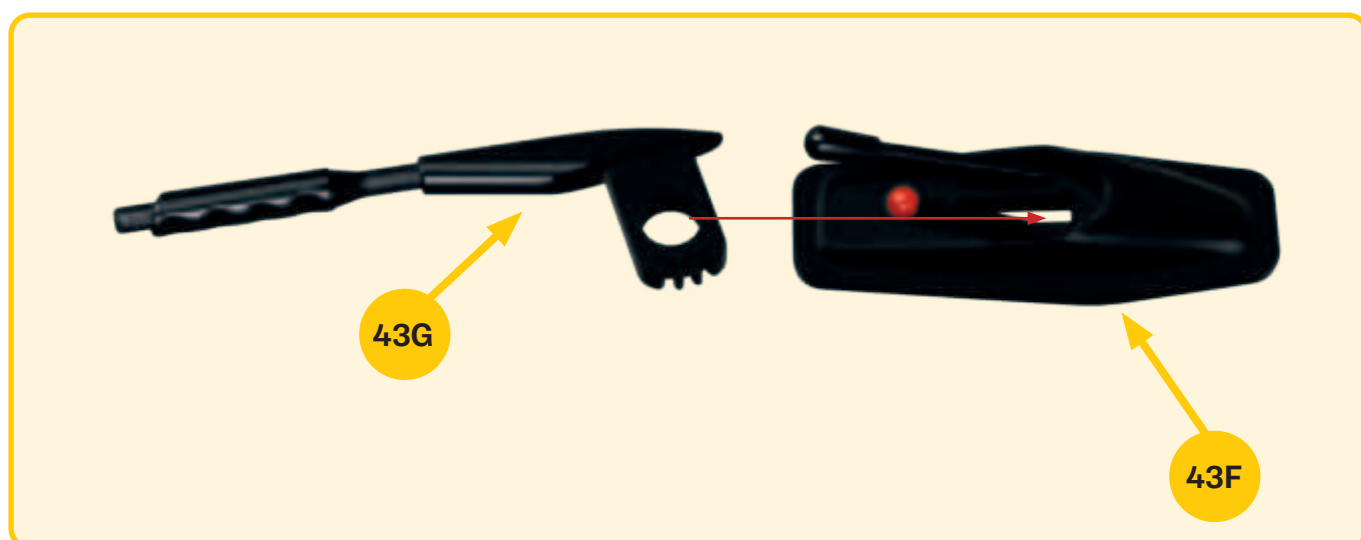
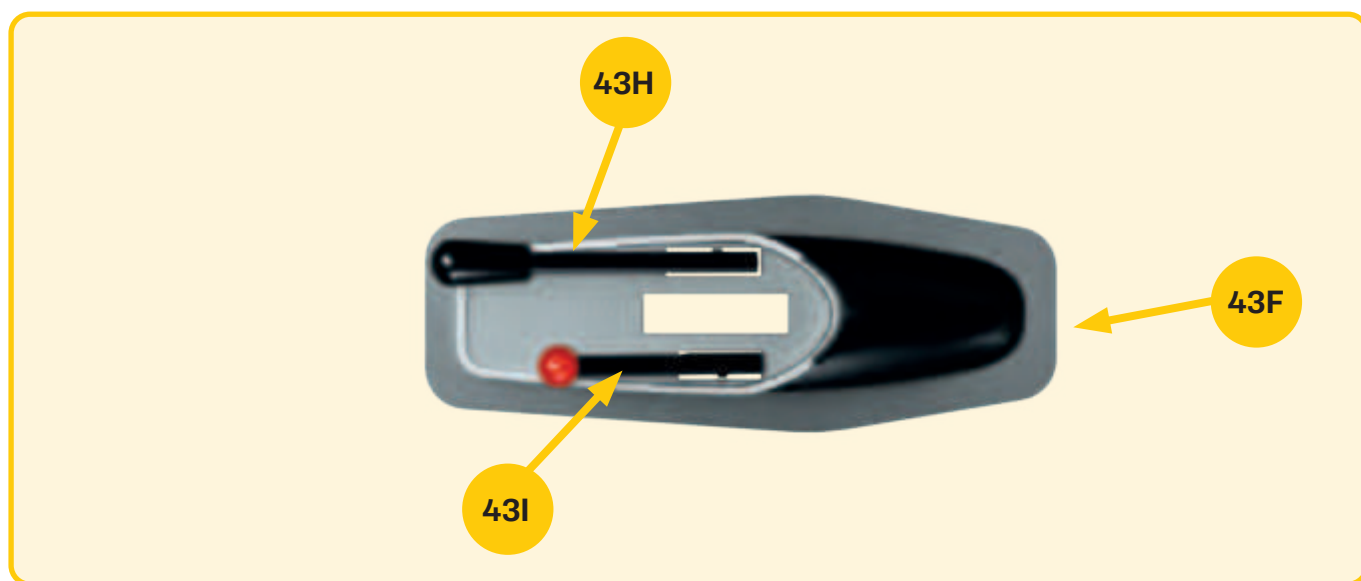
PARTS LIST 43: GEAR SHIFT & HANDBRAKE



43A	Gear shift	43G	Handbrake 1	GP	Screws 2.0x4mm (3 pcs)
43B	Gear shift knob	43H	Handbrake 2	IP	Screws 1.7x4mm (4 pcs)
43C	Gear shift protector	43I	Handbrake 3	AP	Screws 1.7x4mm (3 pcs)
43D	Gear shift base 1	43J	Handbrake 4	CP	Screws 1.7x3x5mm (2 pcs)
43E	Gear shift base 2	43K	Handbrake 5		
43F	Handbrake base	43L	Gear shift label		

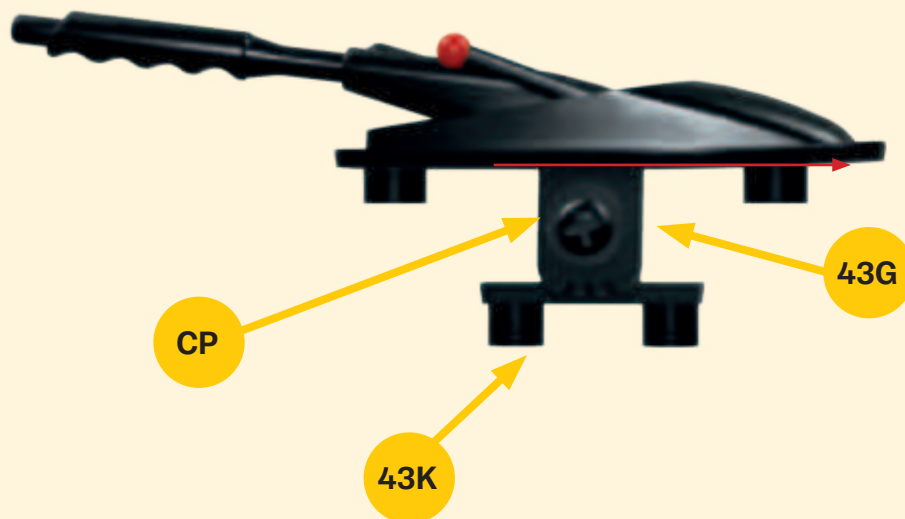
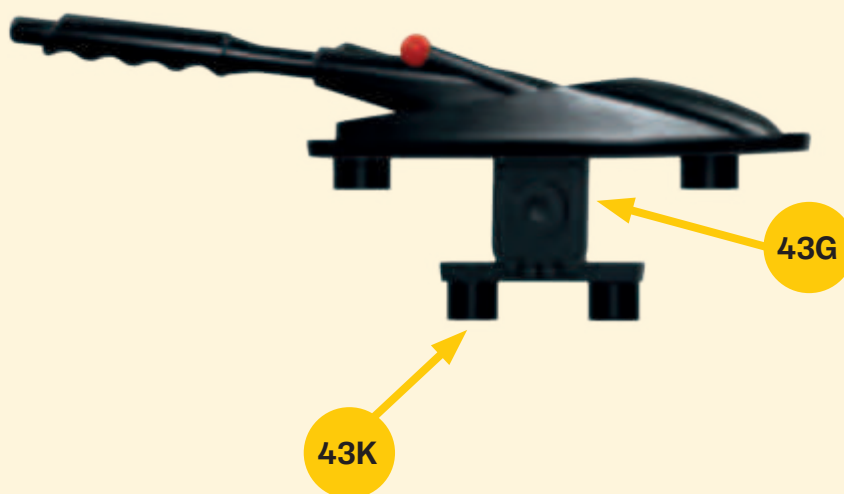
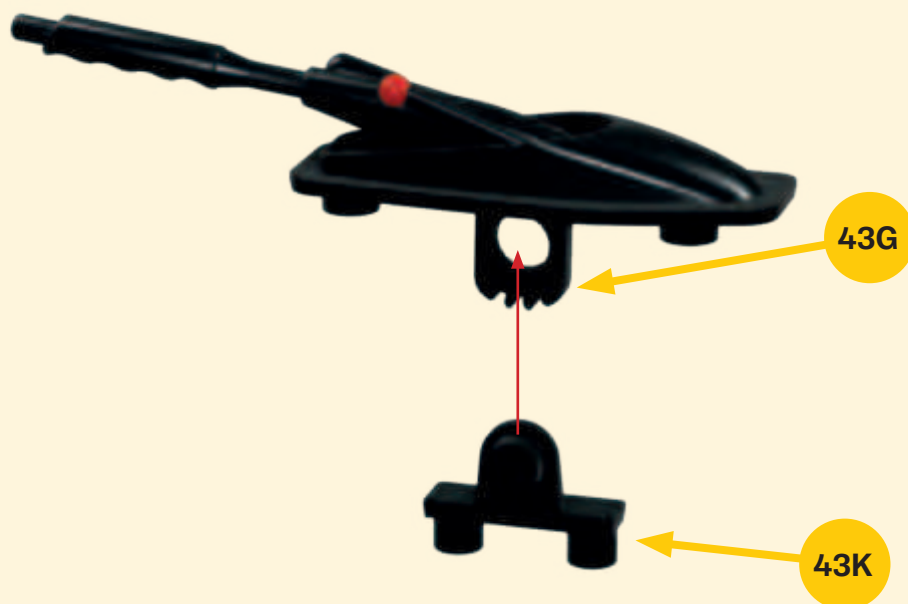
1



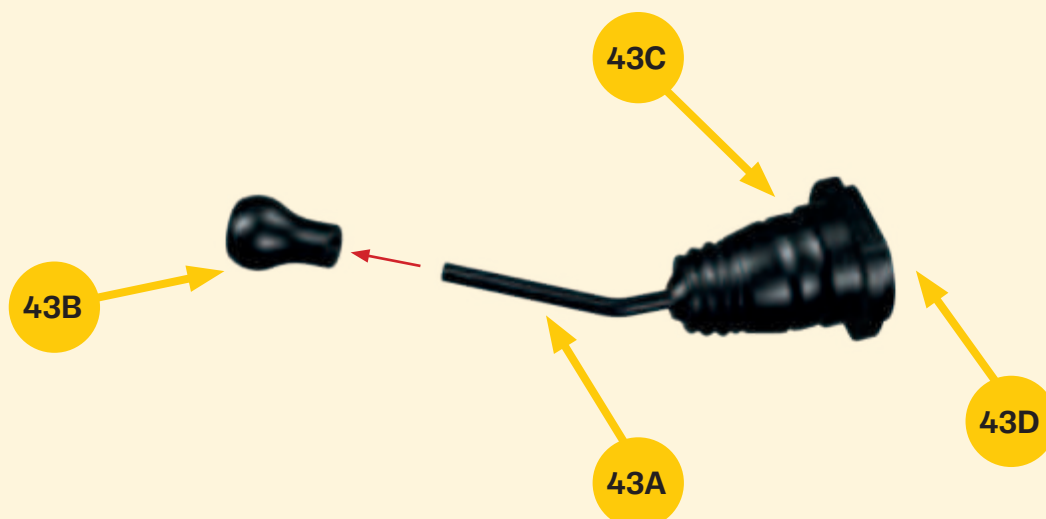
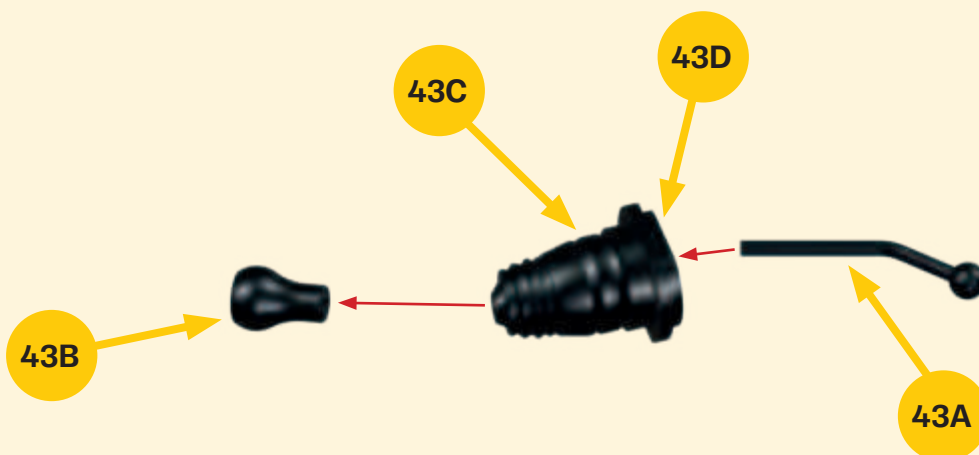
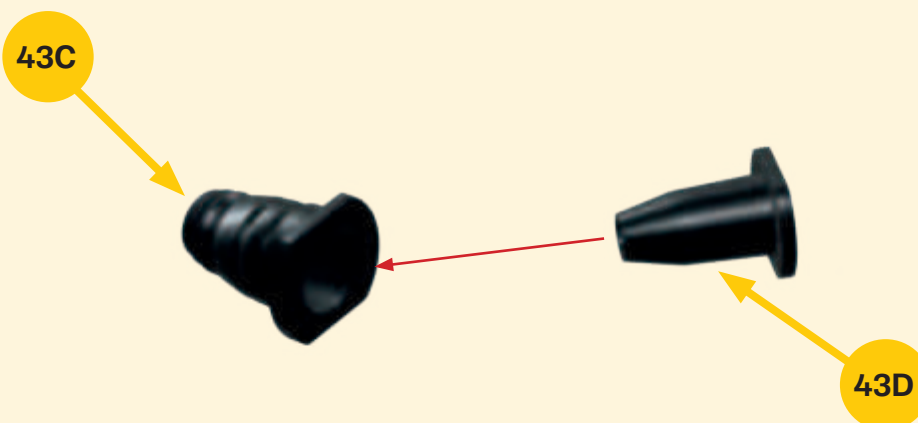


2

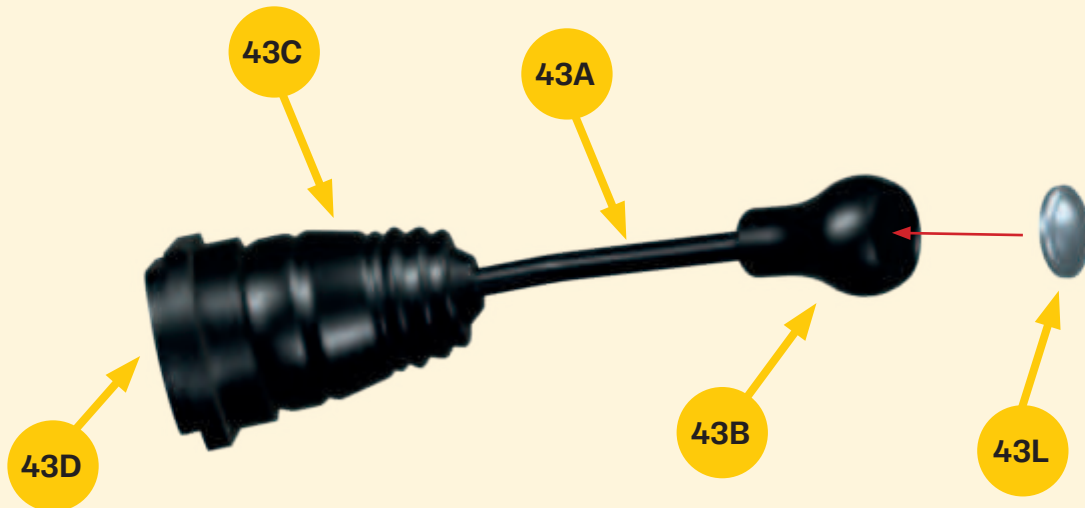




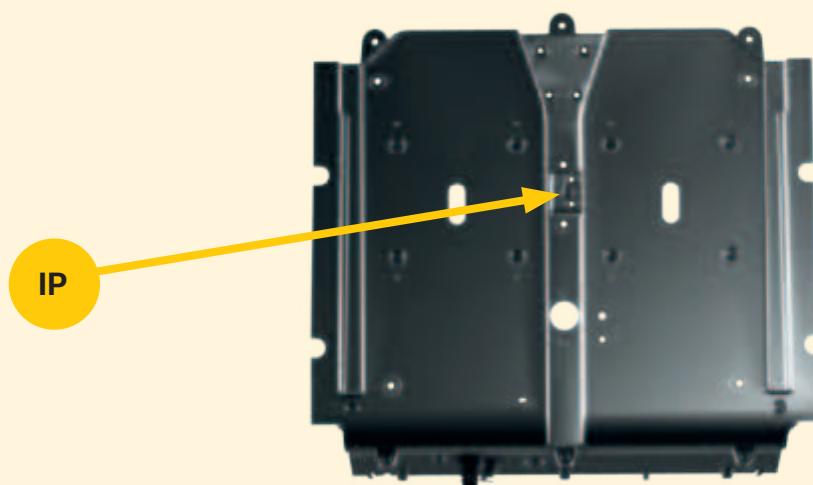
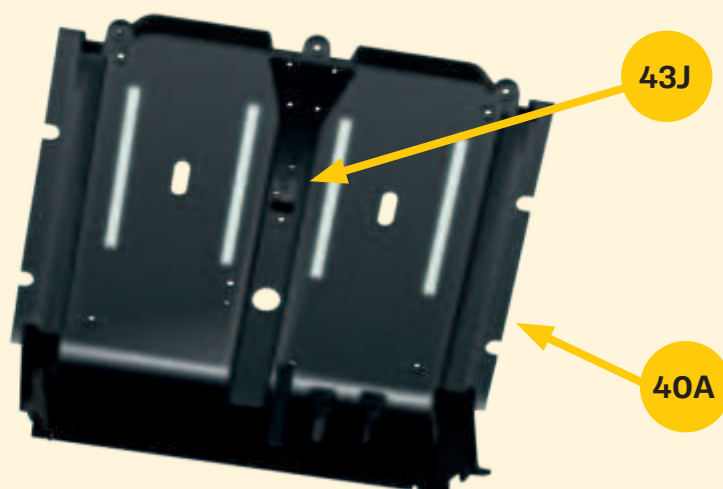
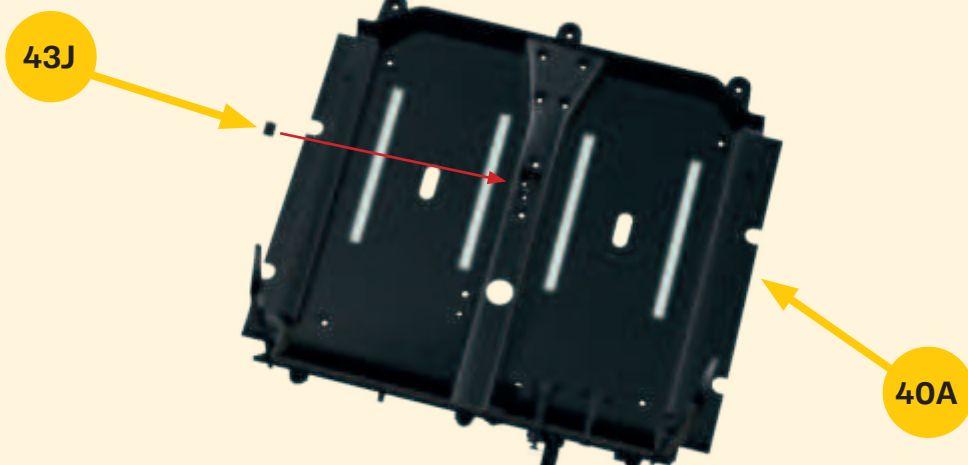
3

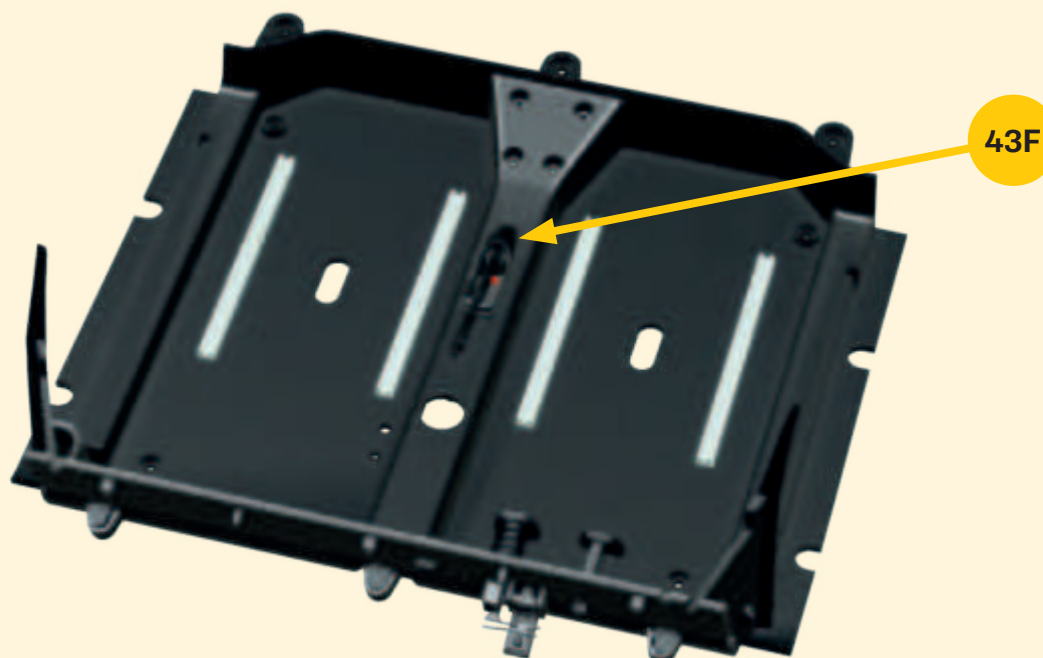
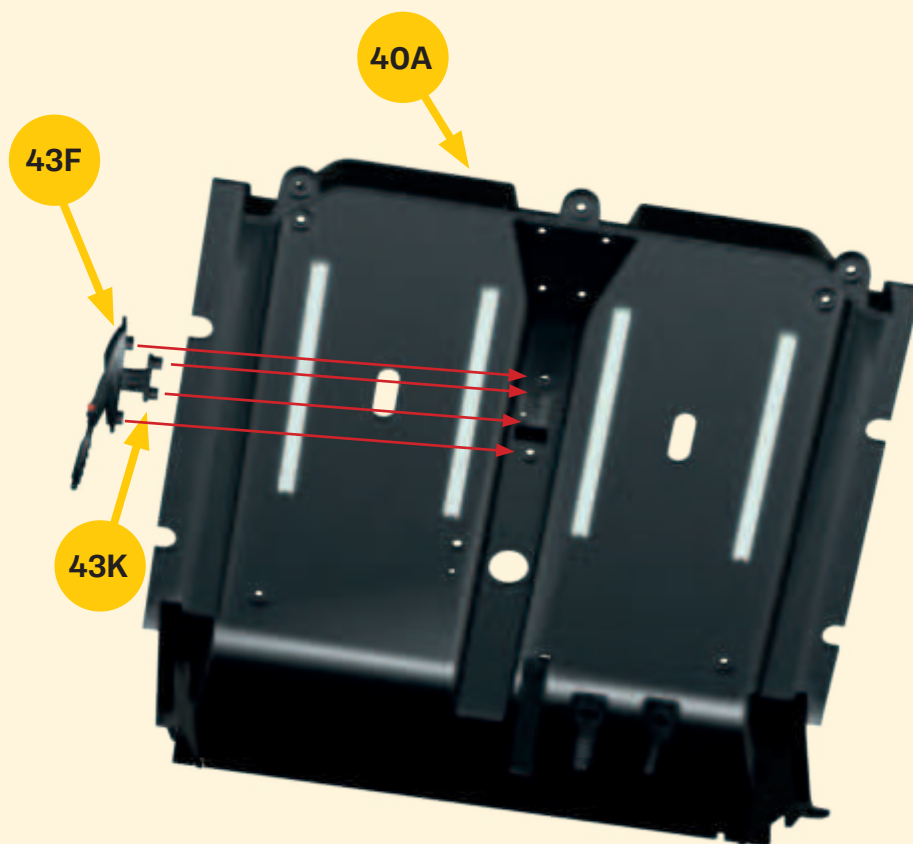


4

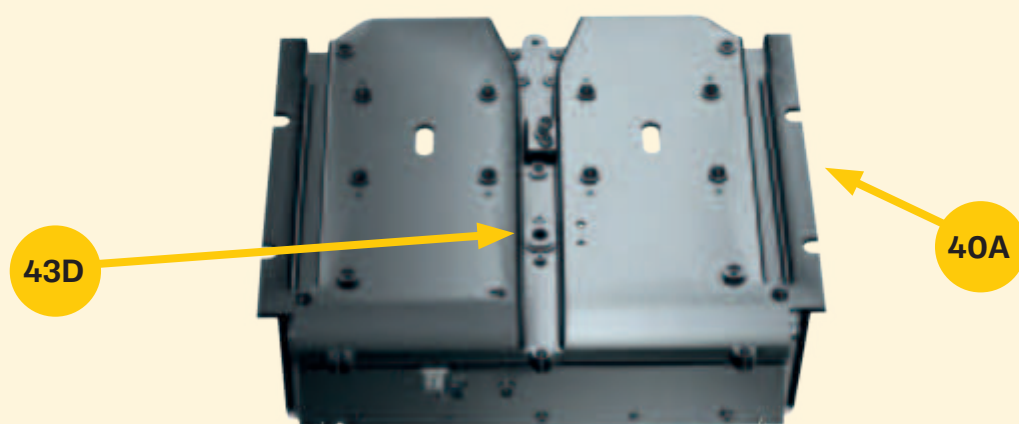
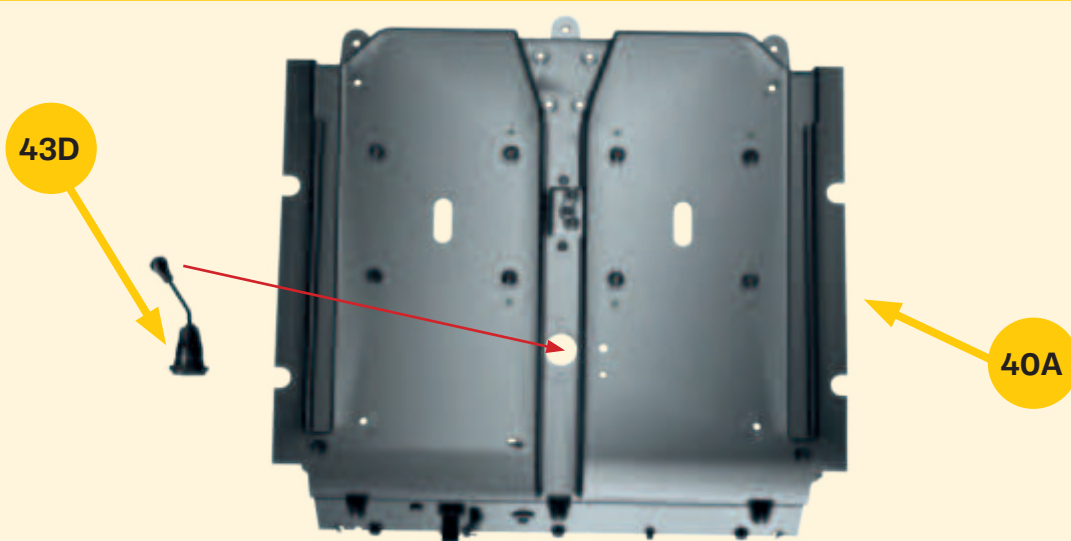
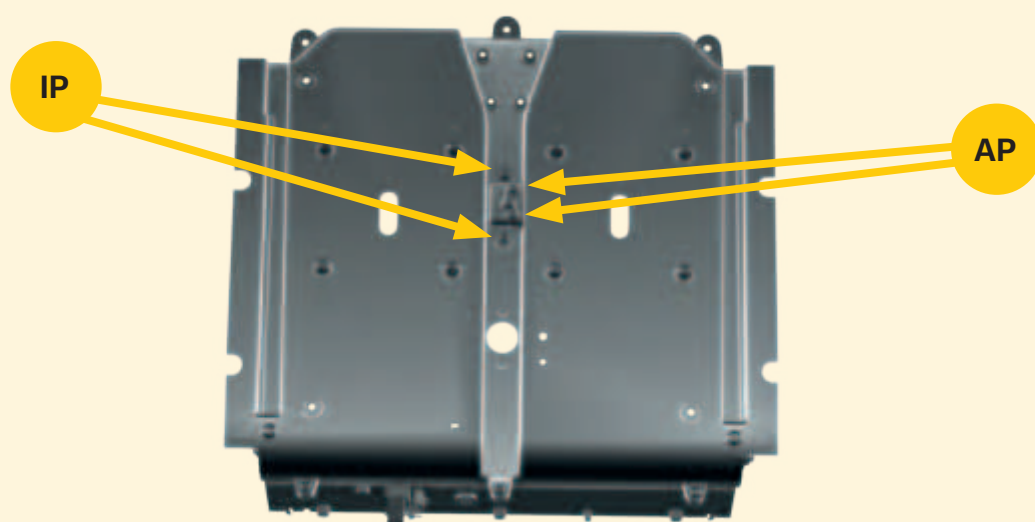


5





7



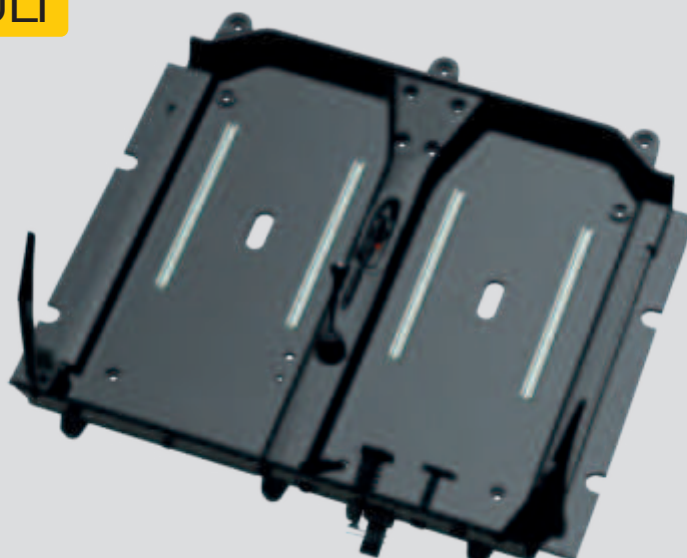
43E

40A

GP

43E

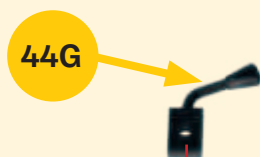
FINAL RESULT



PARTS LIST 44: SEAT (1)

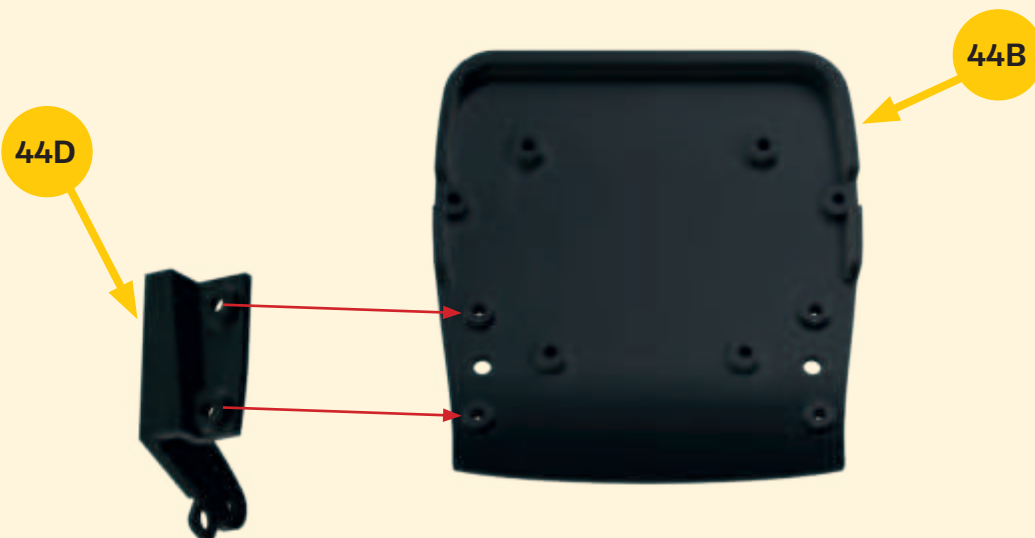
**44A** + Sponge**44F****44B****44C****44D****44E****44G****AP****CP****DP****44A** Seat**44B** Seat base 1**44C** Seat left connection**44D** Seat right connection**44E** Seat belt connector**44F** Seat base 2**44G** Seat adjustment lever**AP** Screws 1.7x4mm (12 pcs)**CP** Screws 1.7x3x5mm (3 pcs)**DP** Screws 1.5x3mm (x2 pcs)

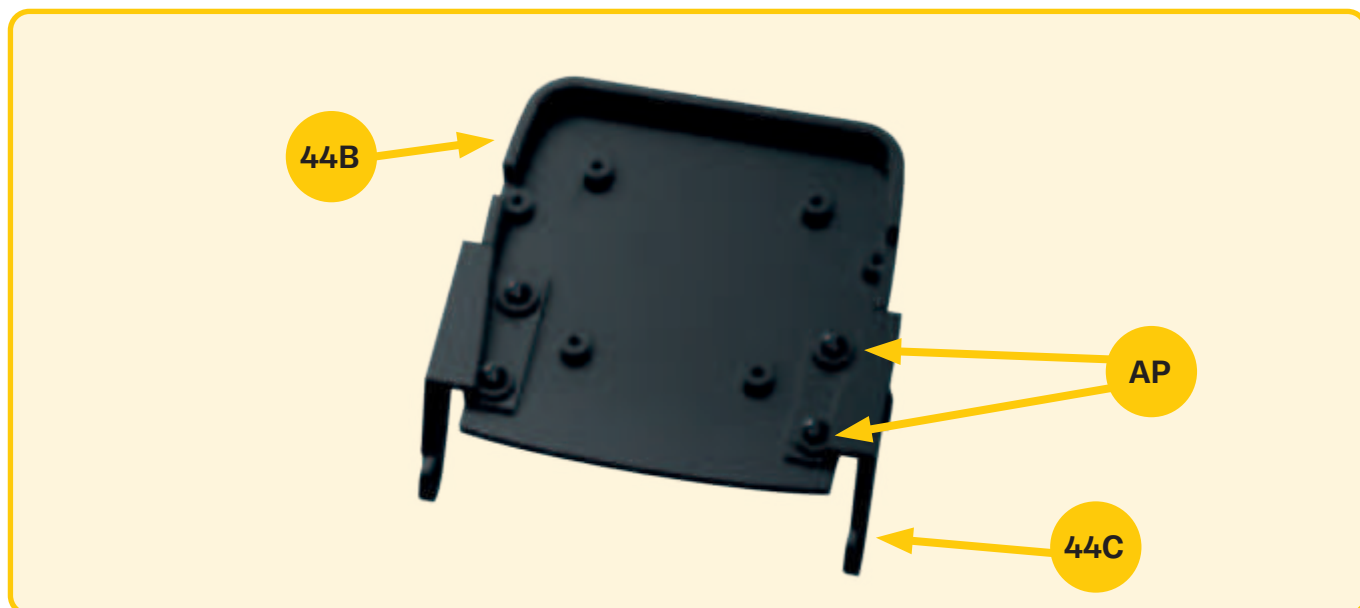
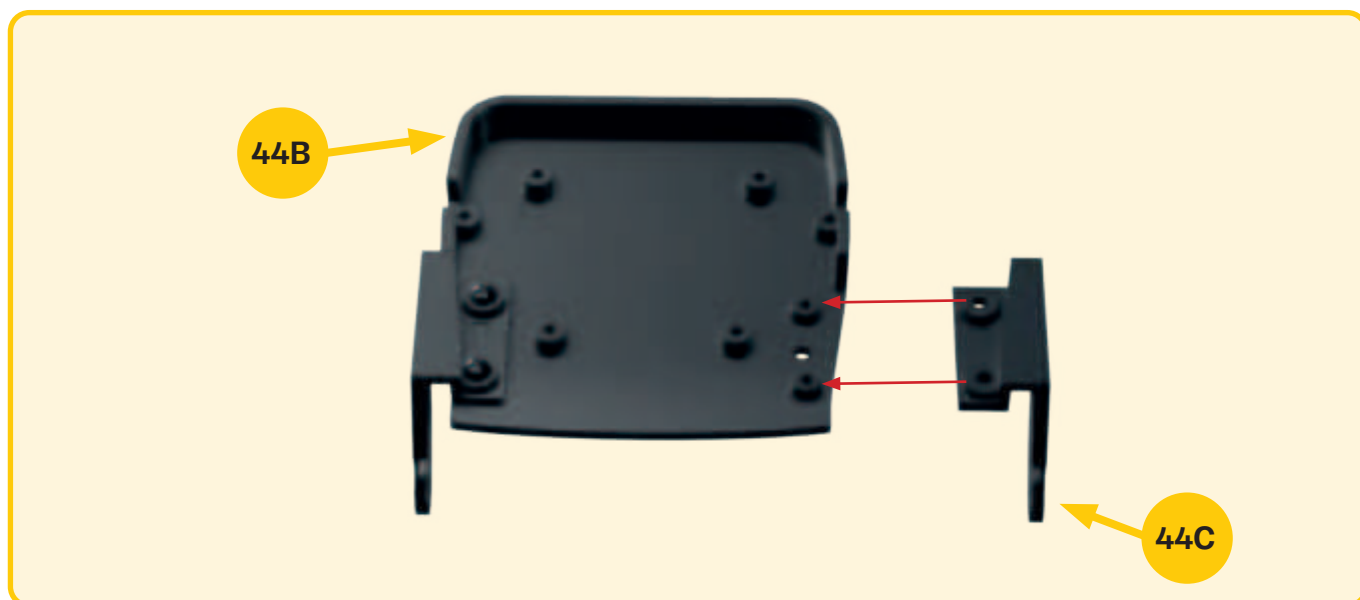
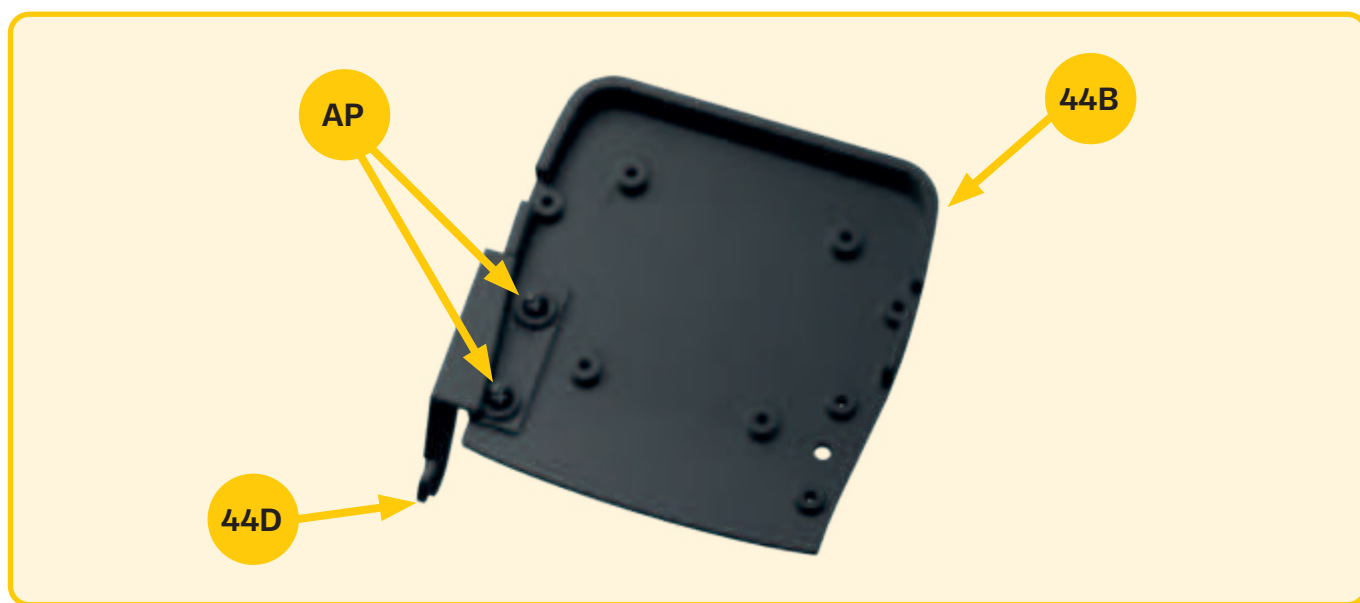
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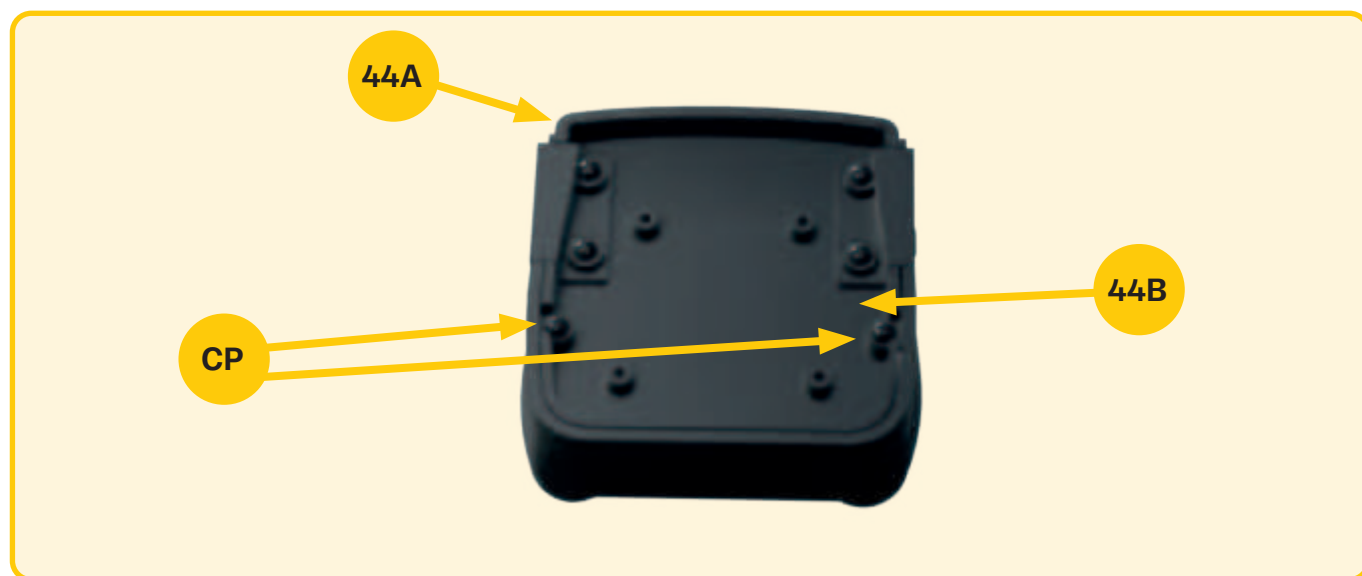
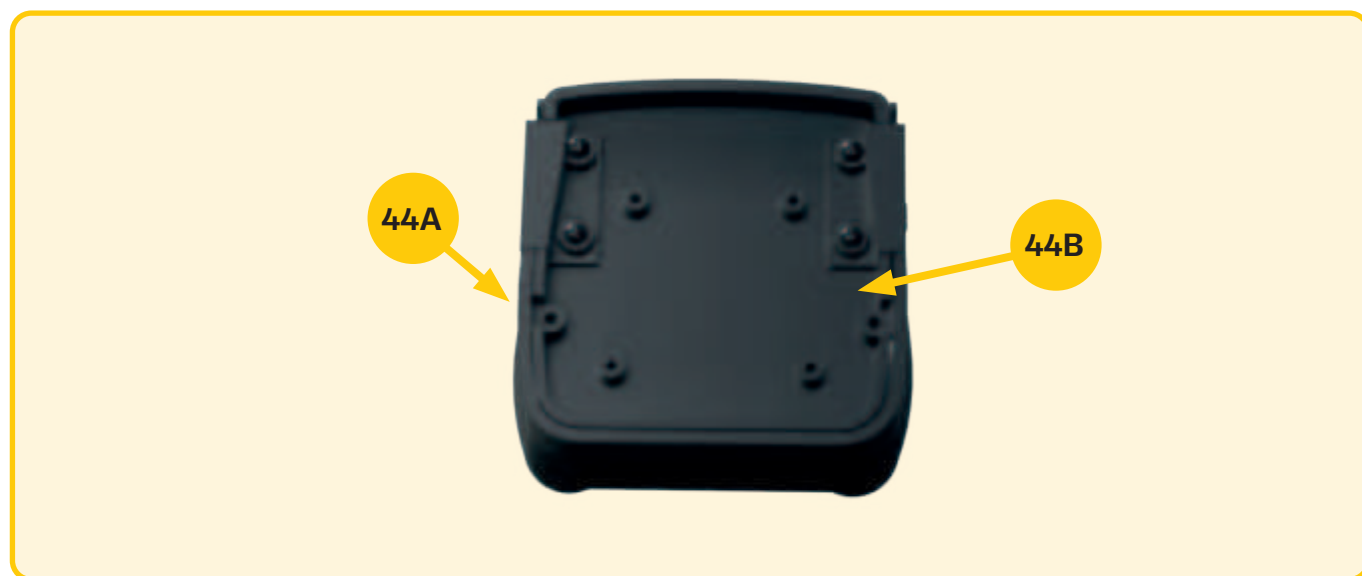
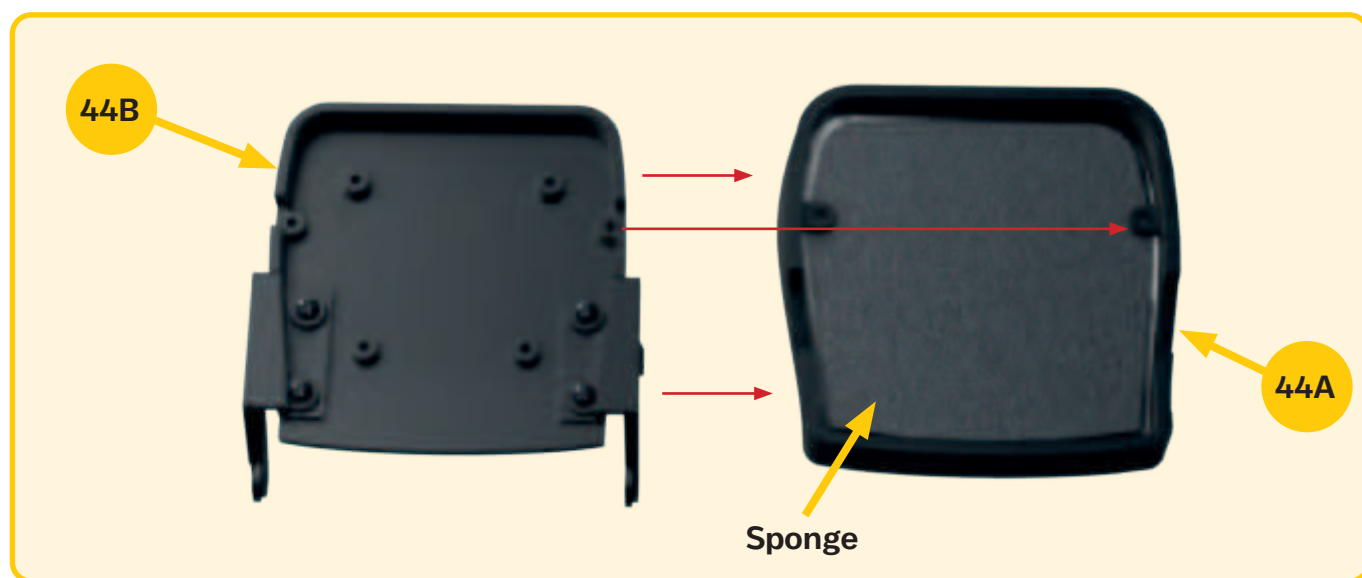


2

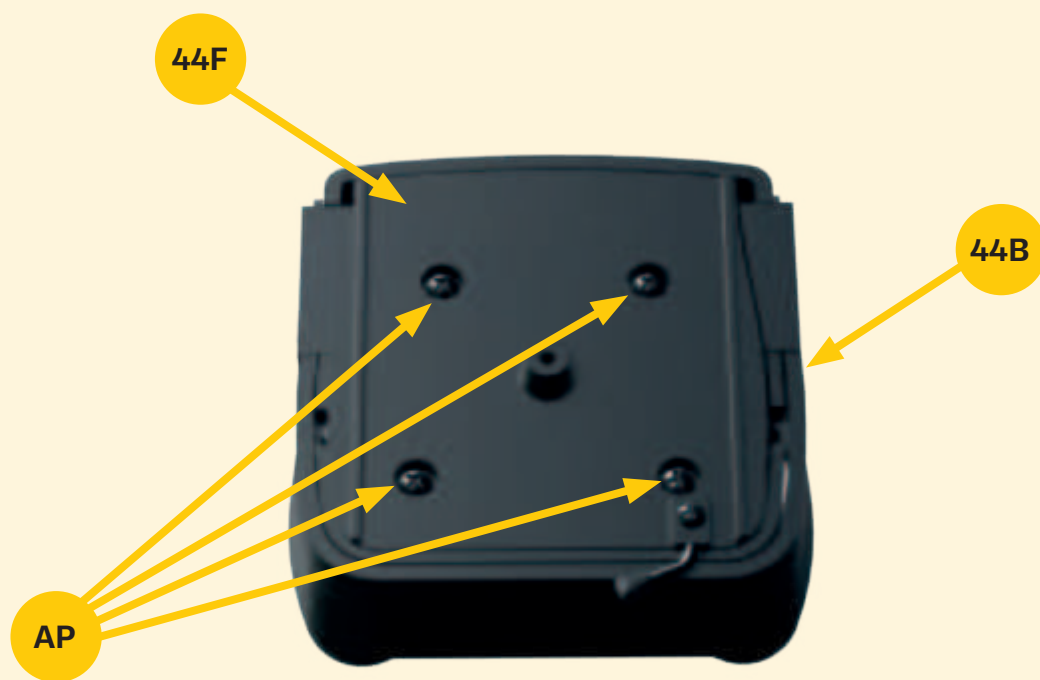
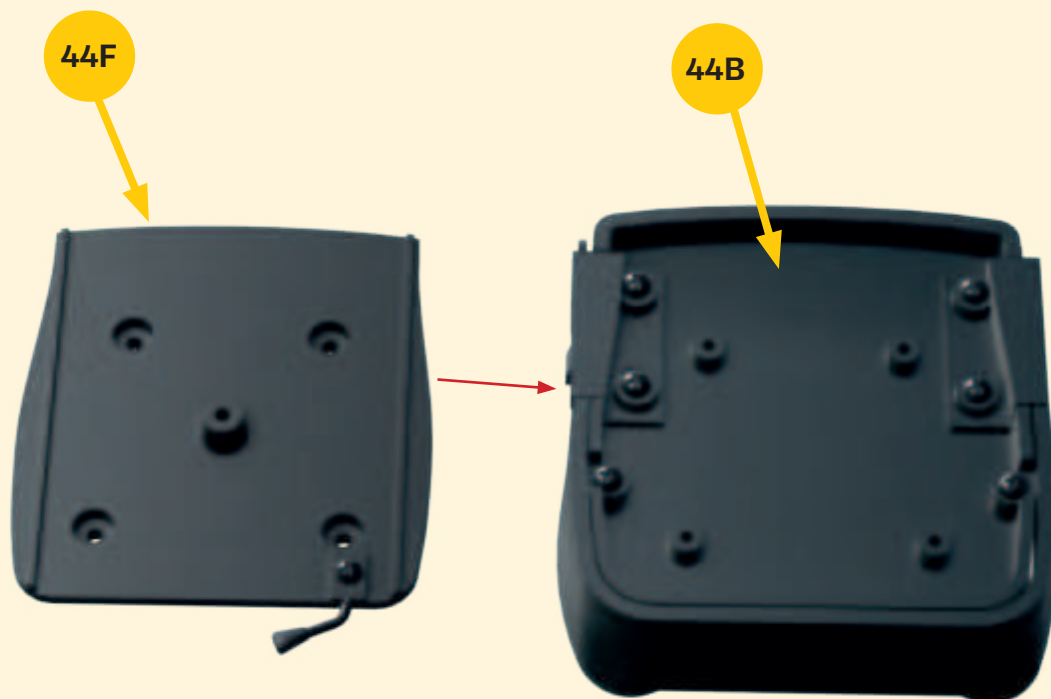


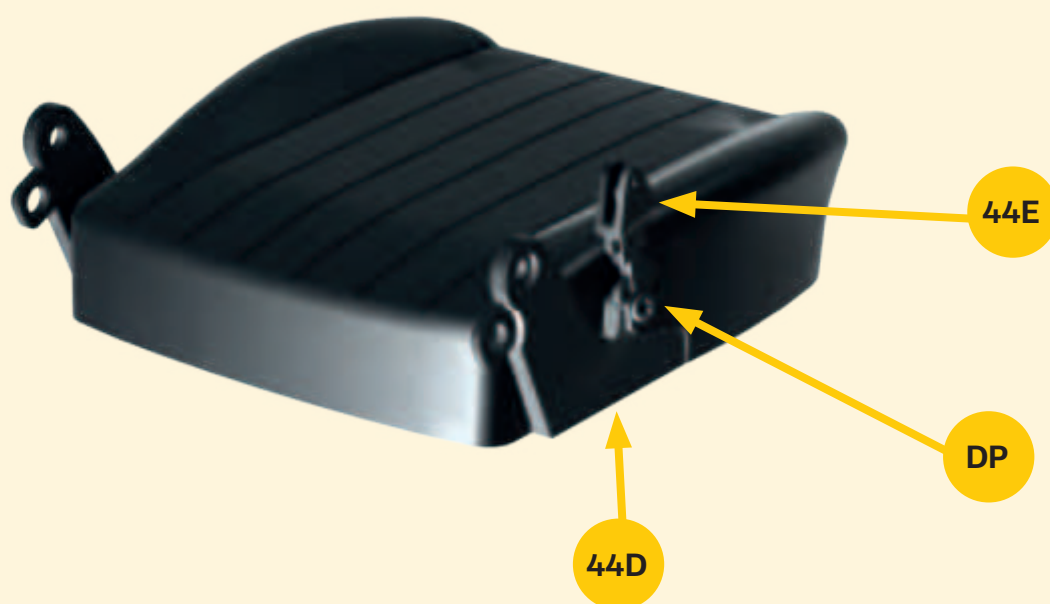
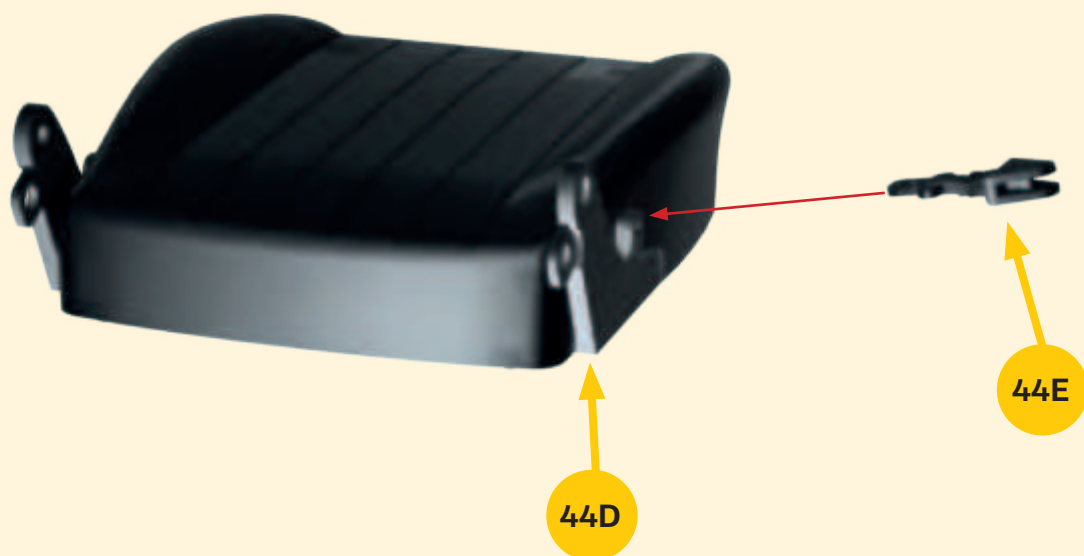


3



4





PARTS LIST 45: HEADREST (1)



45C



45D



45A



45B



45E



AP

45A Headrest base 1

45B Headrest base 2

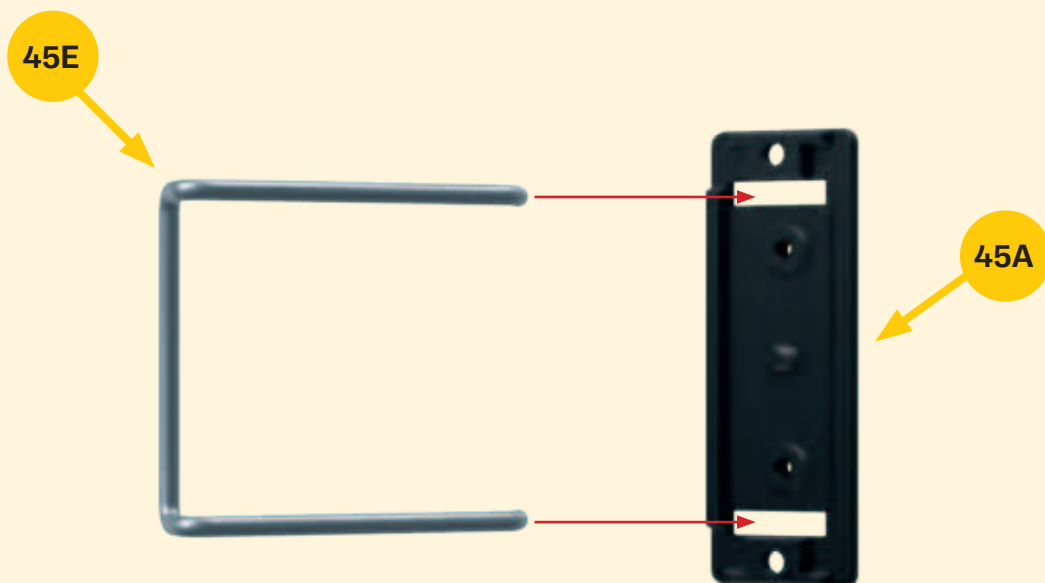
45C Headrest

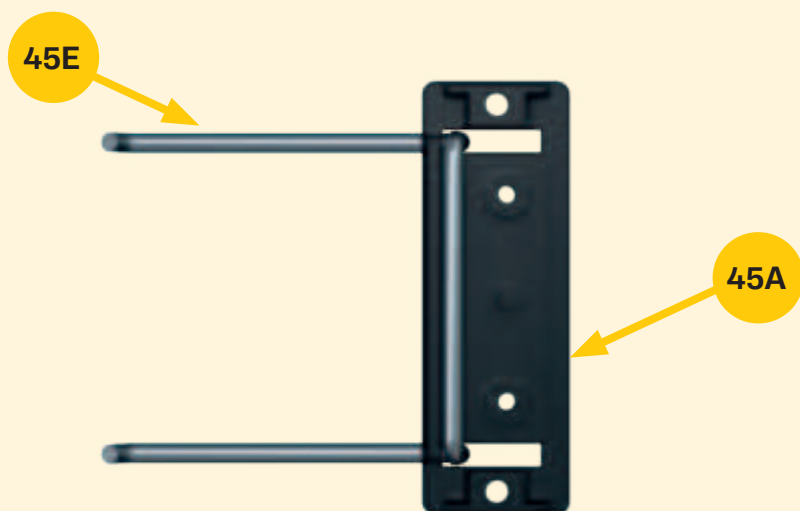
45D Headrest internal body

45E Headrest bracket

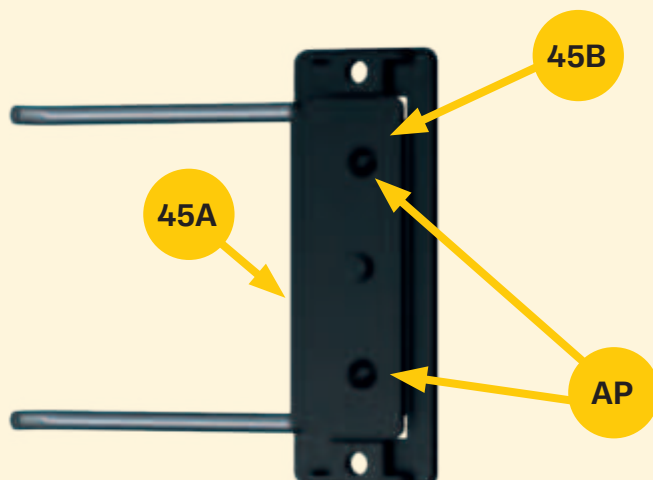
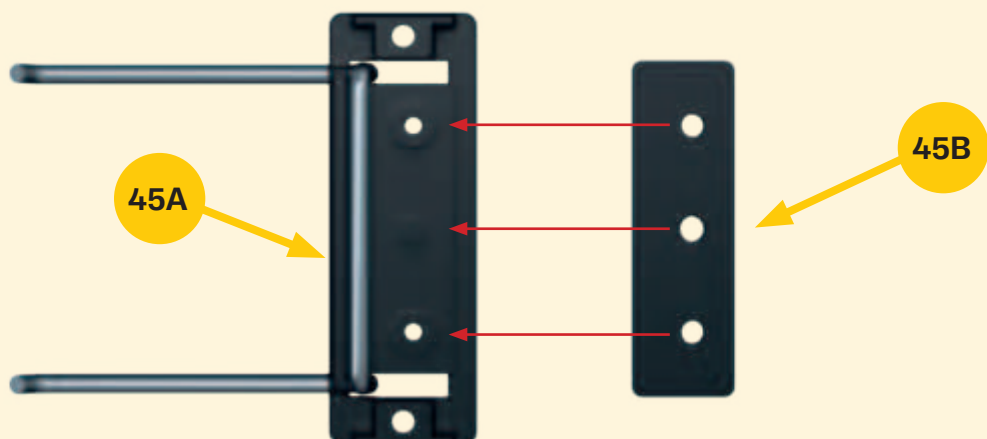
AP Screws 1.7x4mm (6 pcs)

1

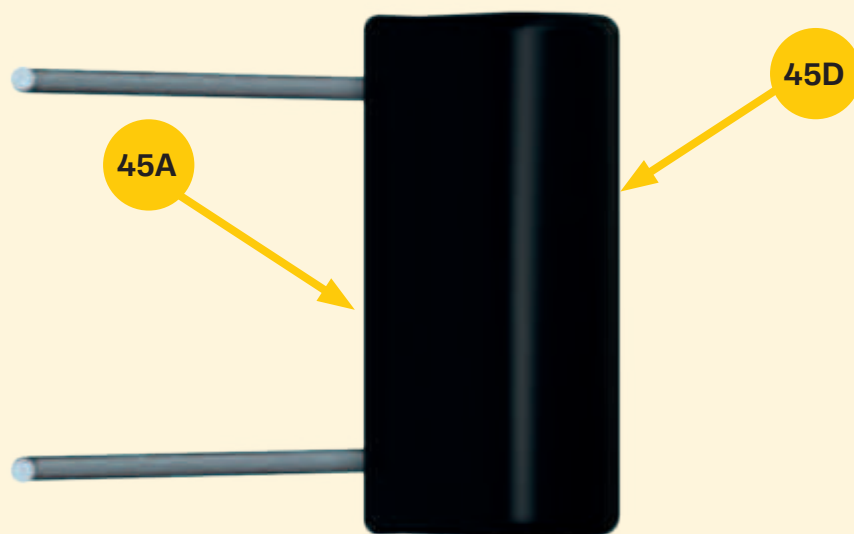
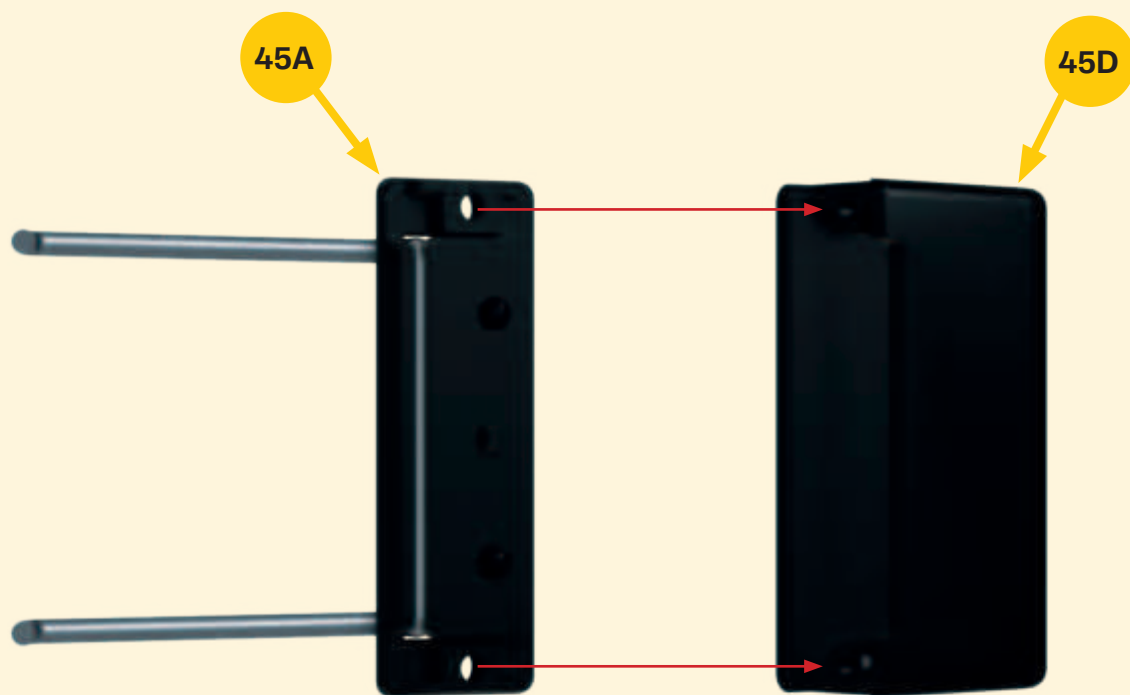




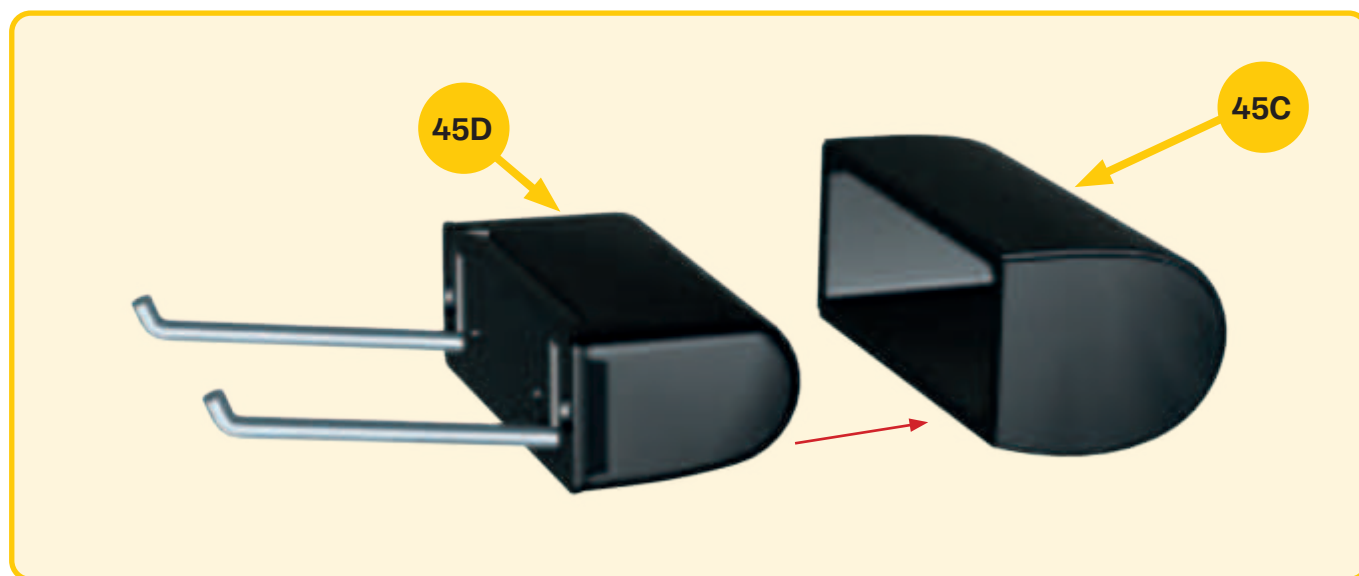
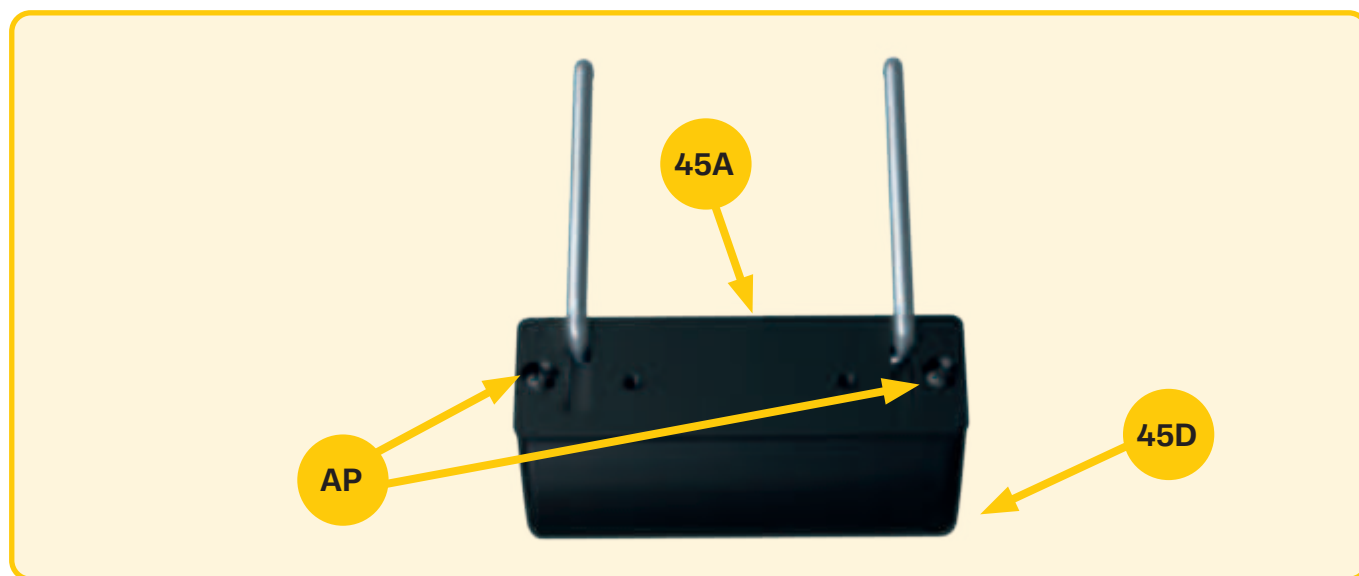
2



3



4



FINAL RESULT



PARTS LIST 46: DRIVER'S SEAT (2)

**46C** + Sponge**46D****46E****46A****46B****46G****46F****AP****JP****KP**

46A Seat left connection 2
46B Seat right connection 2
46C Seat back
46D Seat back base 1

46E Seat back base 2
46F Headrest bracket
46G Seat tie rod

AP Screws 1.7x4mm (4 pcs)
JP Screws 1.7x6mm (11 pcs)
KP Screws 2.3x4x8mm (2 pcs)

1

46D

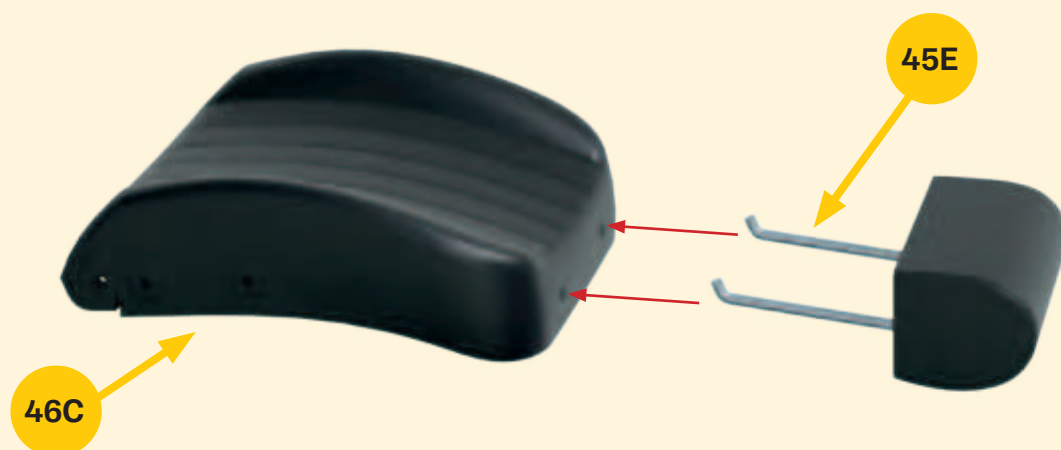


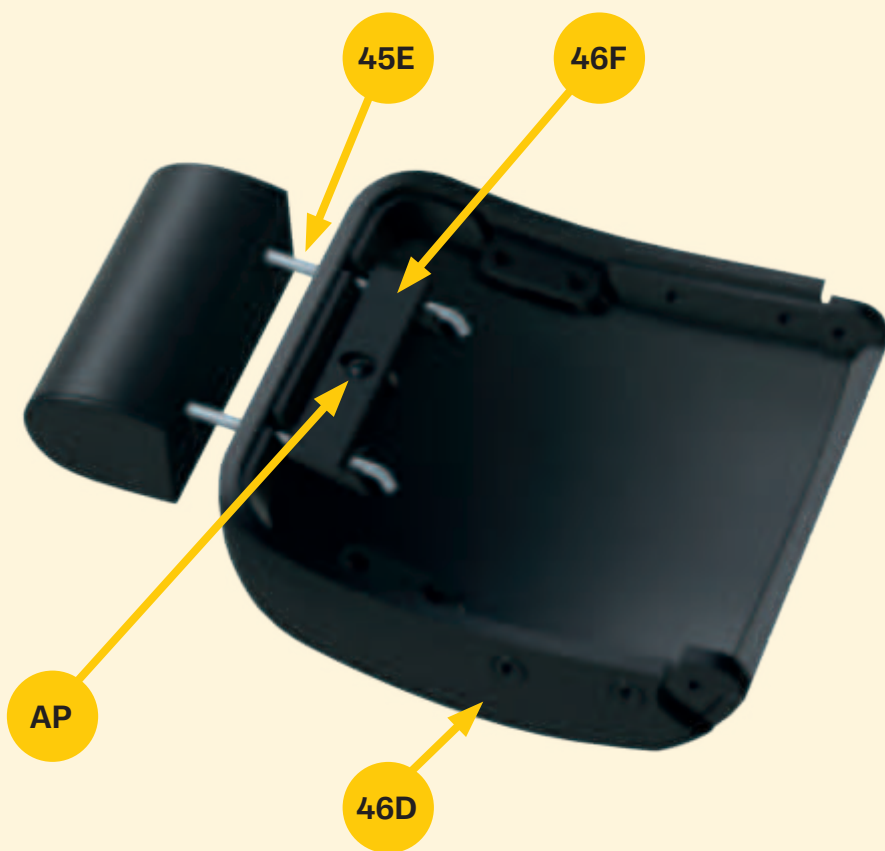
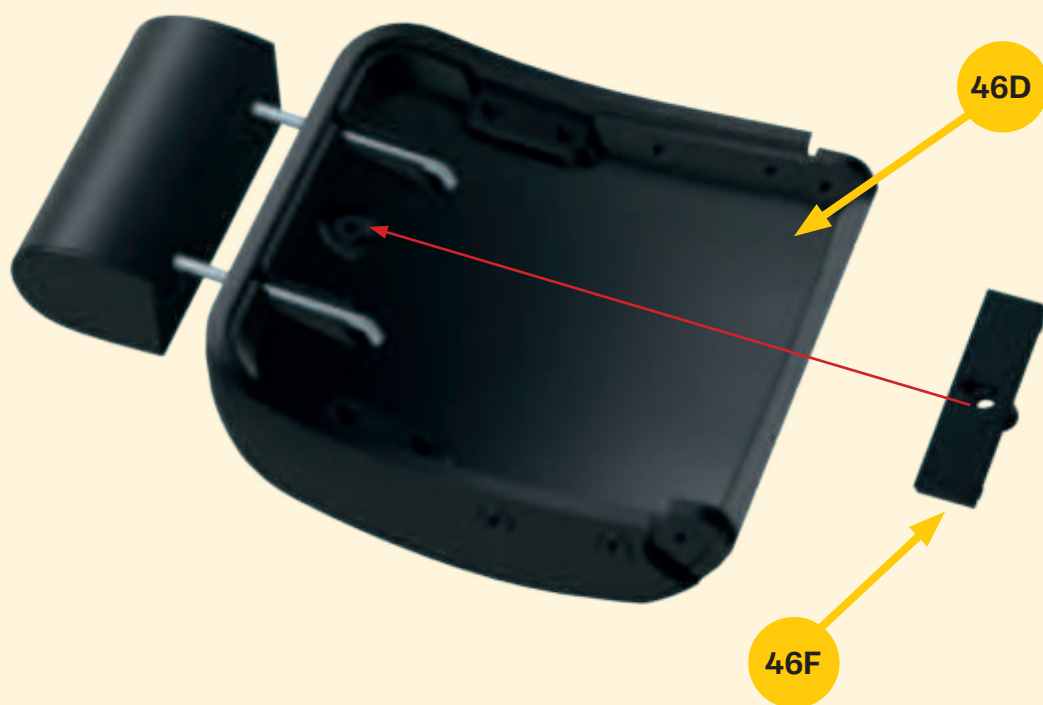
Sponge

46C

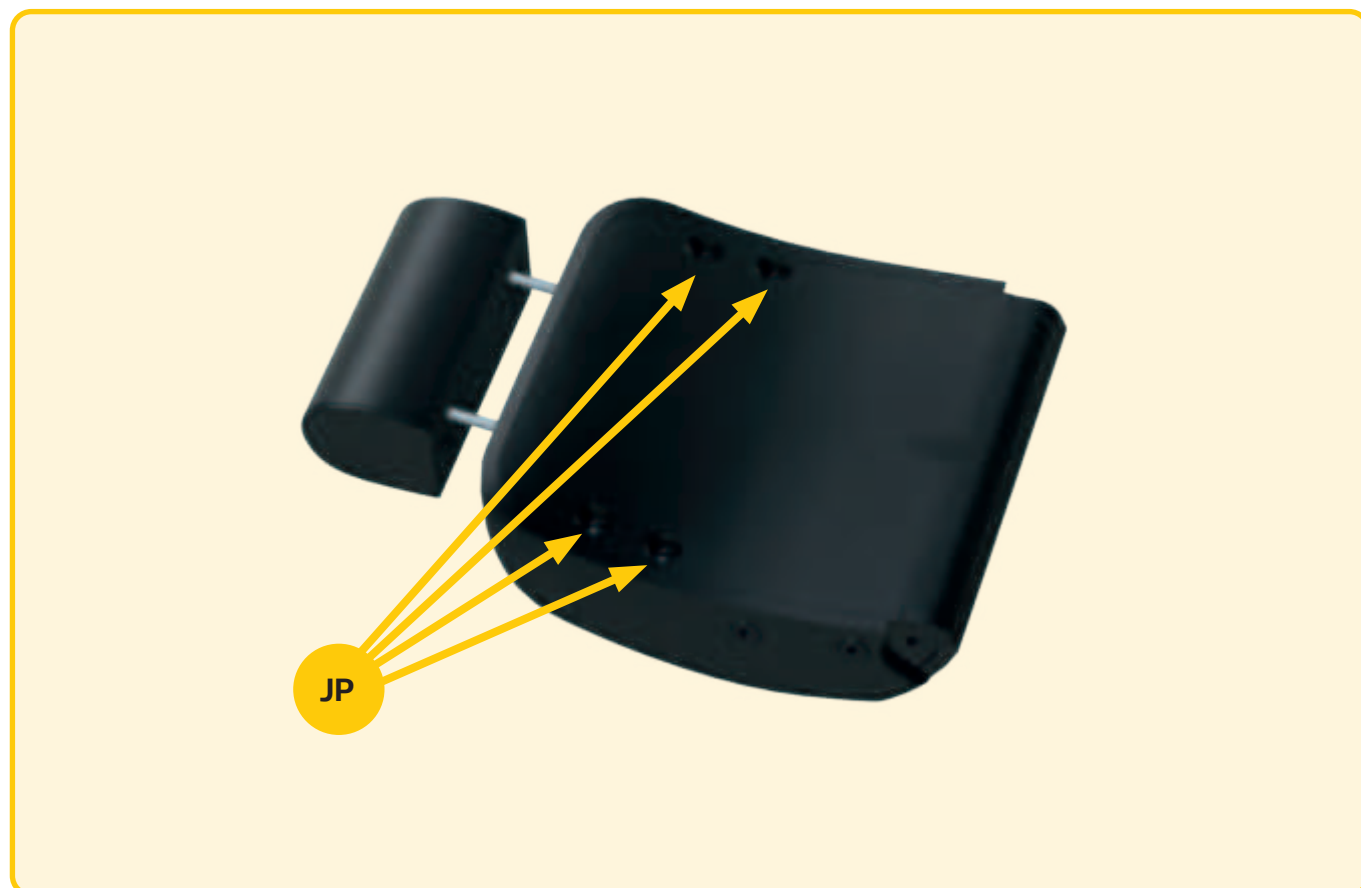
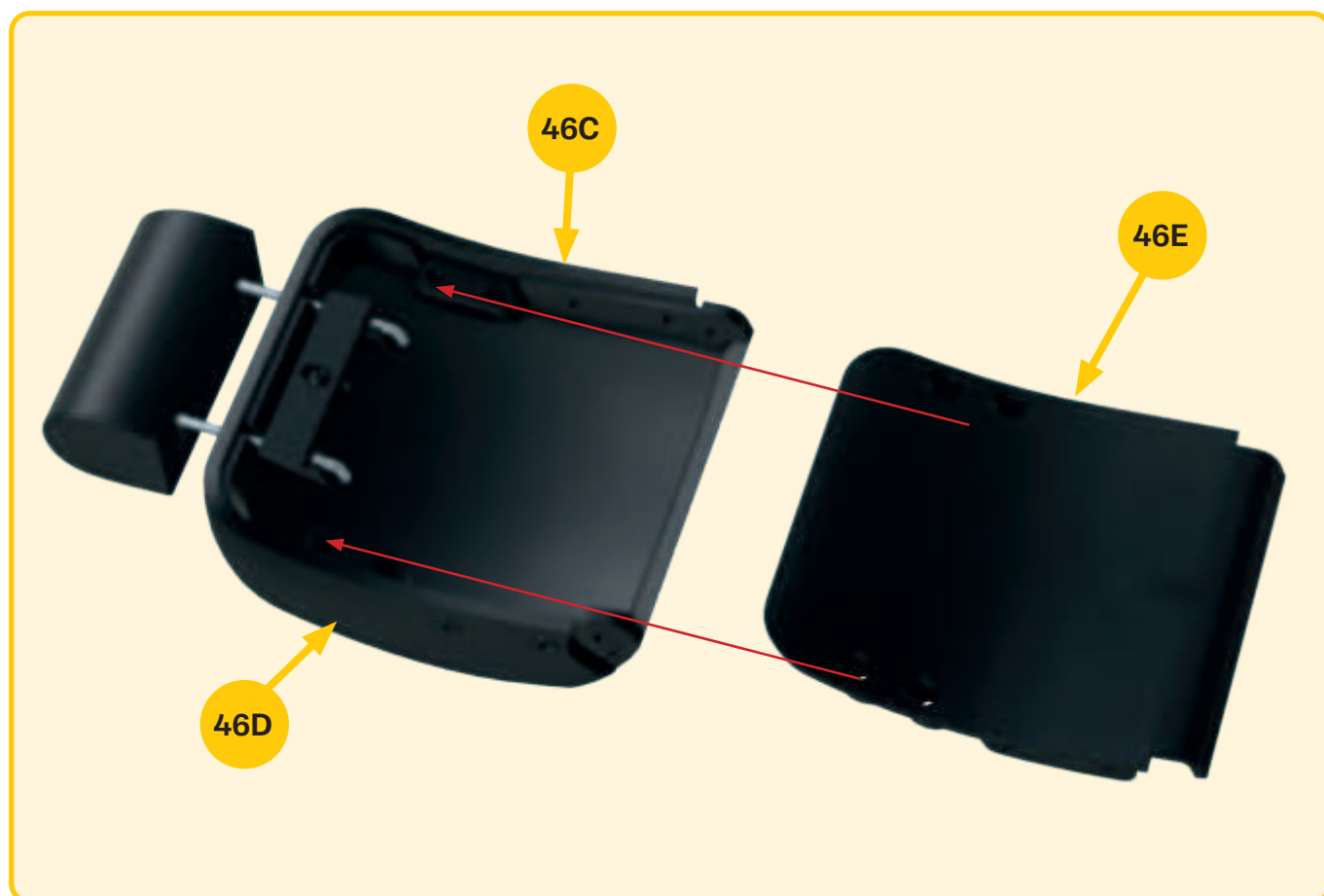


2

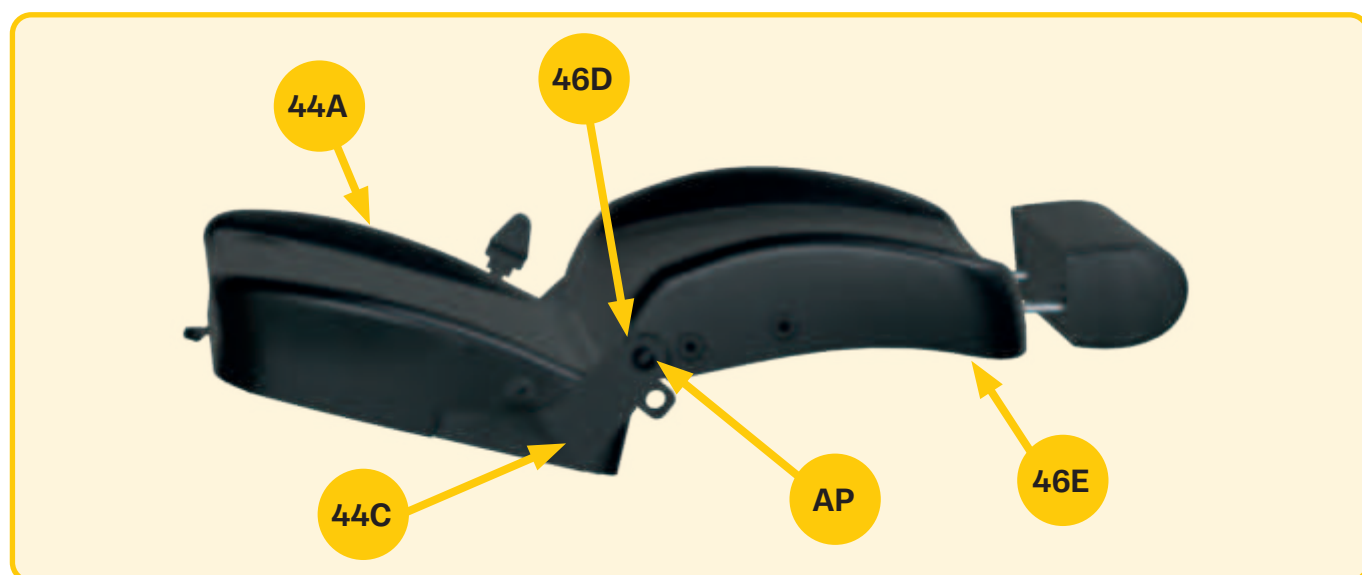
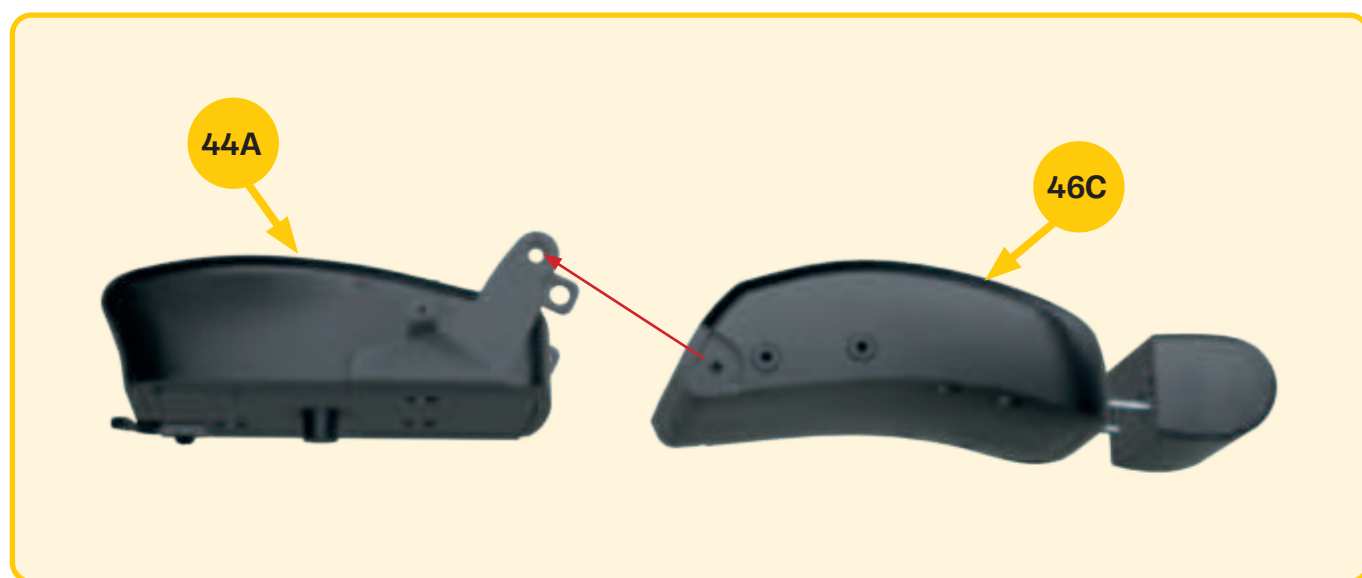


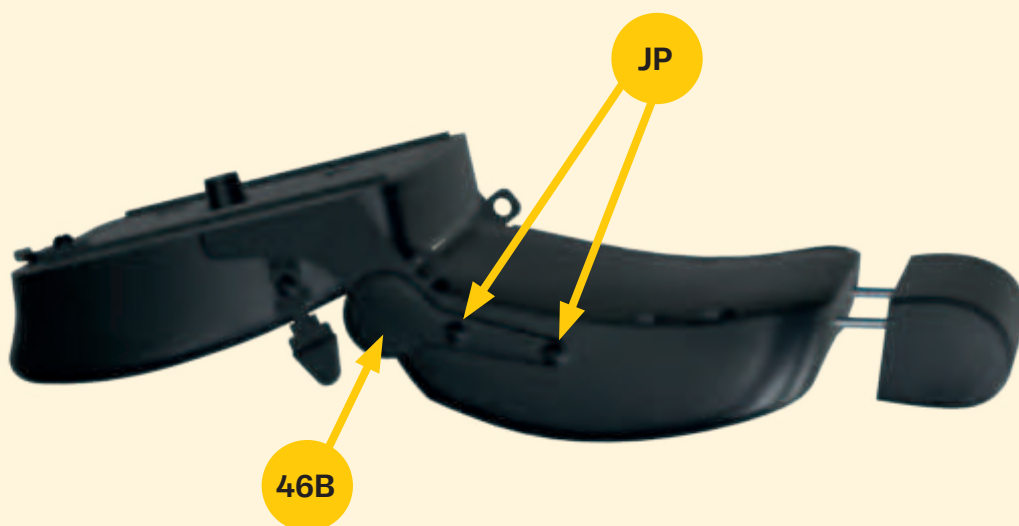
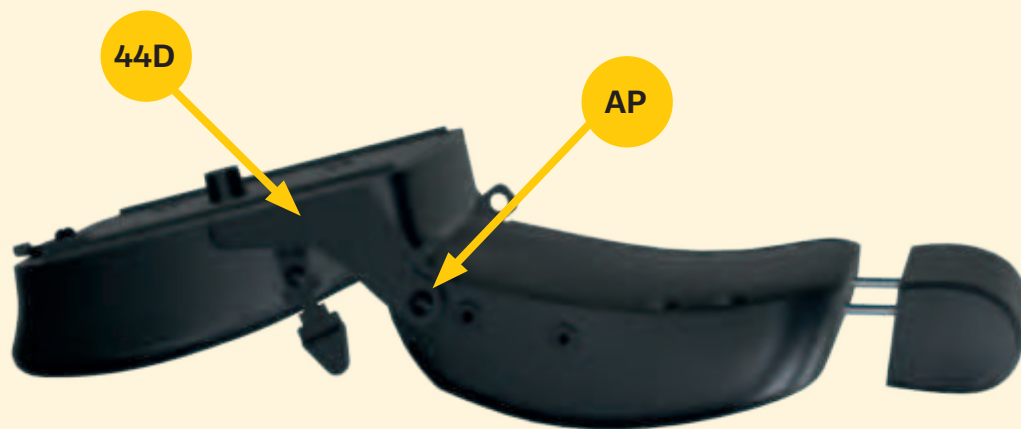


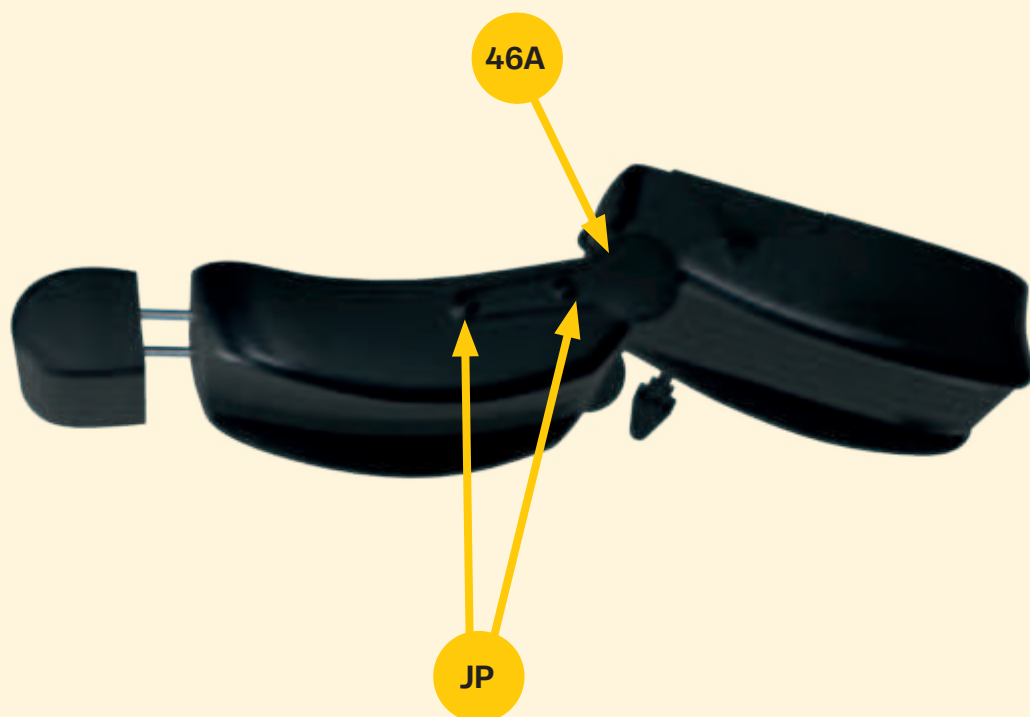
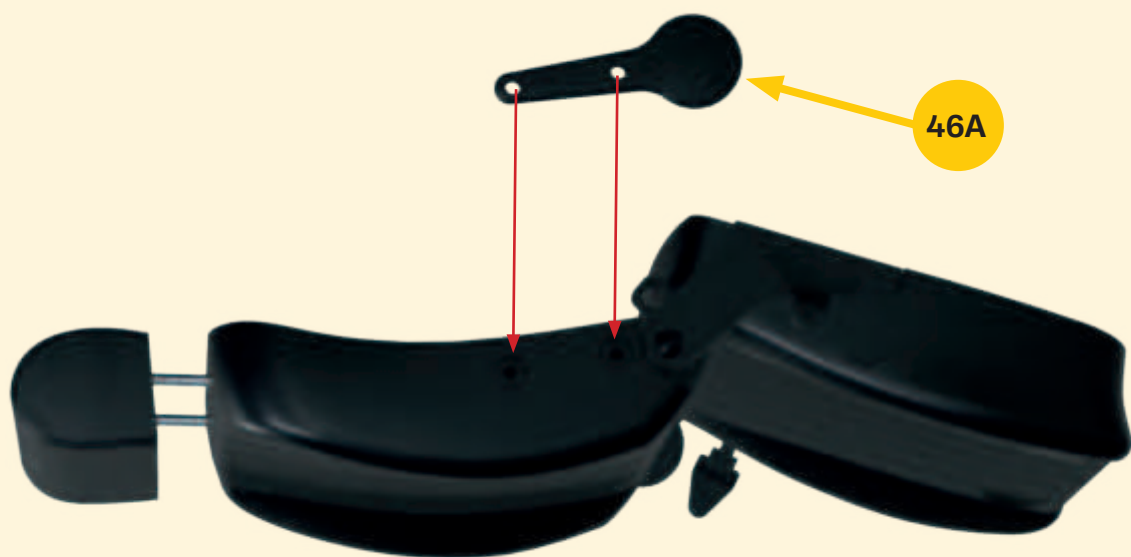
3

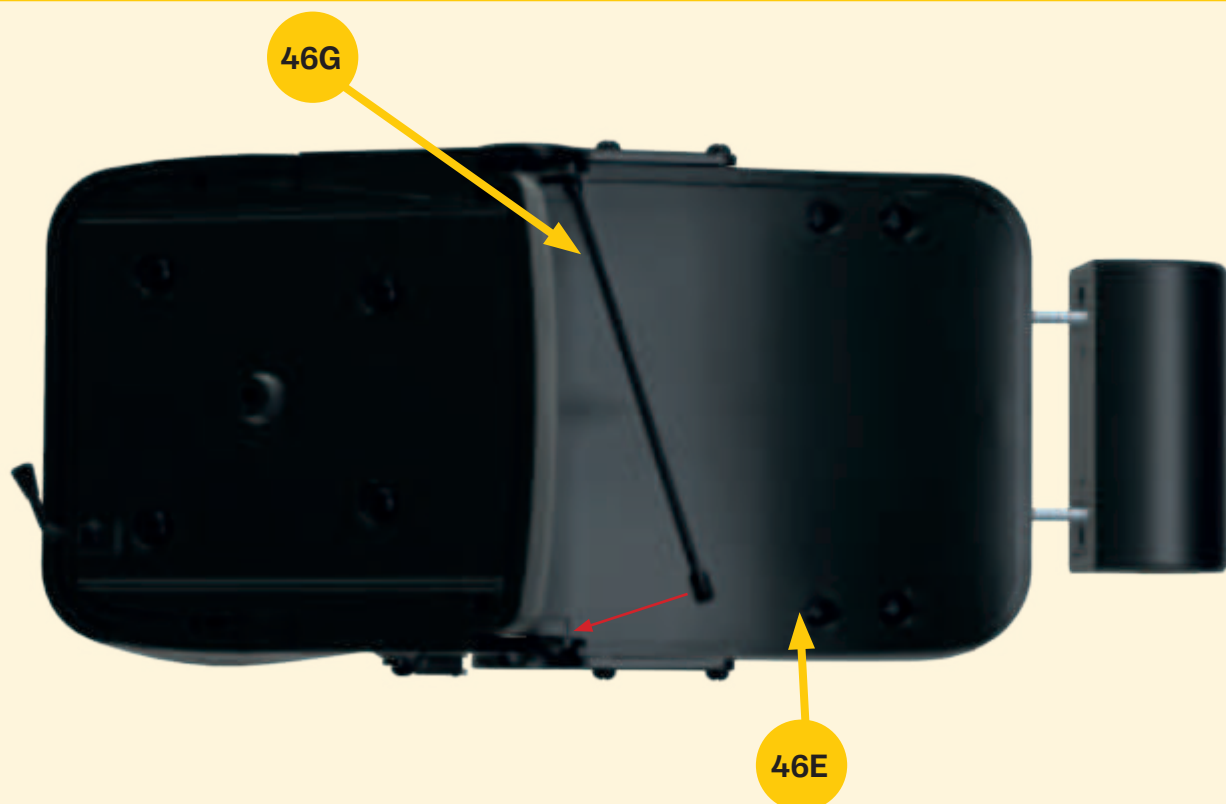
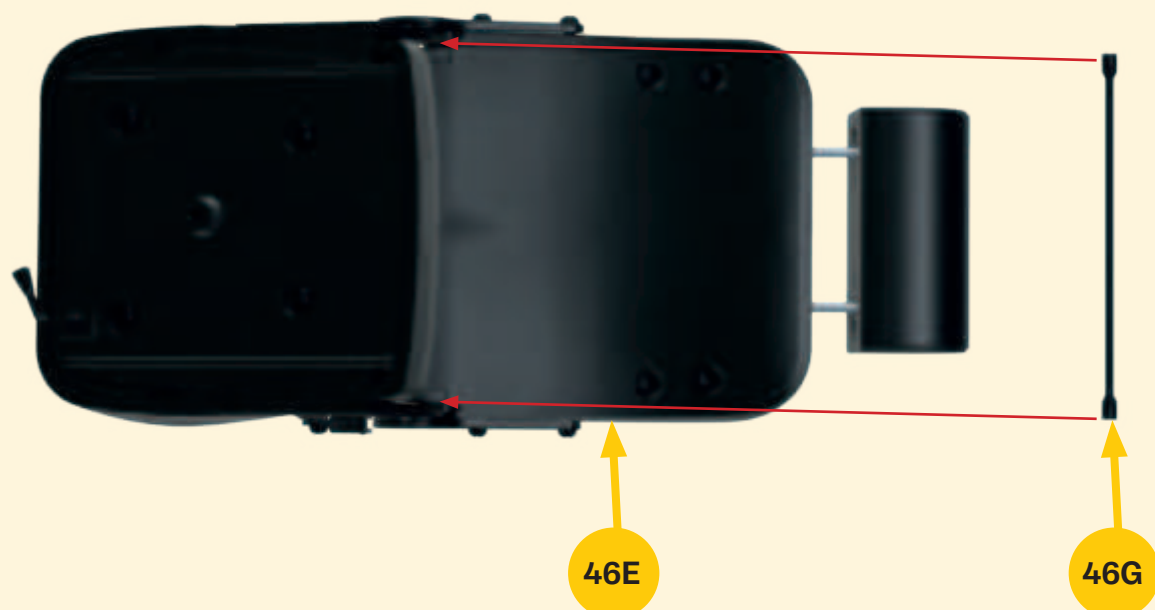


4



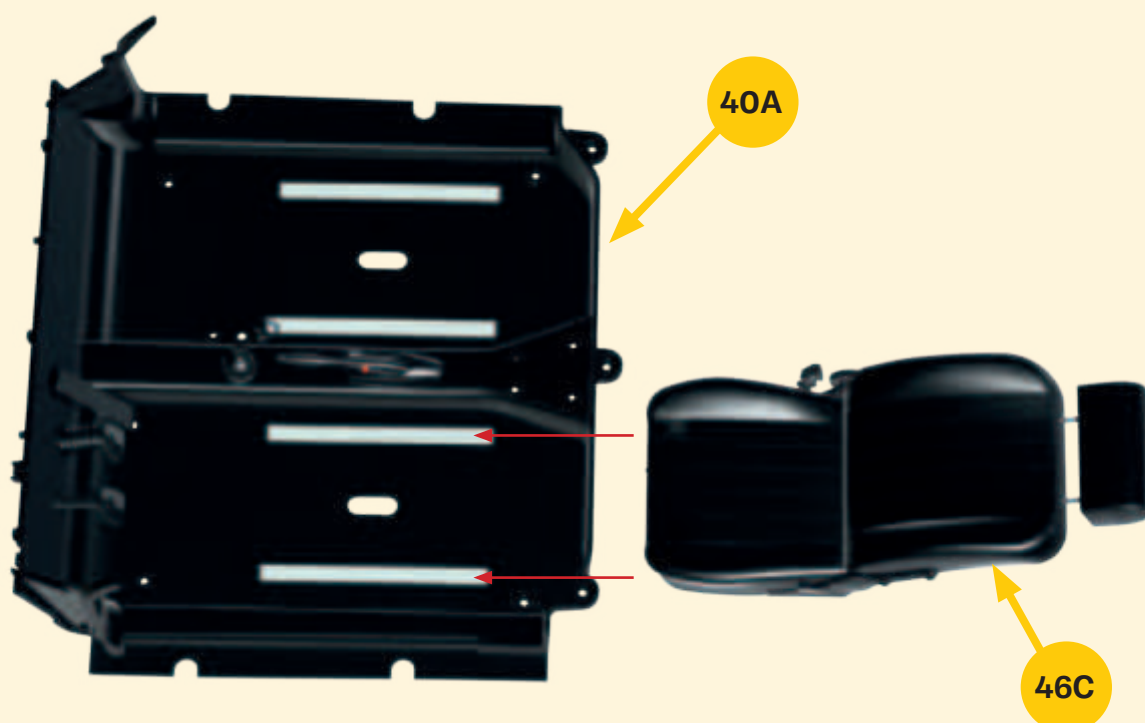








6



40A

46C



40A

KP



FINAL RESULT



PARTS LIST 47: PASSENGER SEAT (1)

**47A** + Sponge**47F****47B****47C****47D****47E****47G****AP****CP****DP****47A**

Seat

47B

Seat base 1

47C

Seat left connection

47D

Seat right connection

47E

Seat belt connector

47F

Seat base 2

47G

Seat adjustment lever

AP

Screws 1.7x4mm (12 pcs)

CP

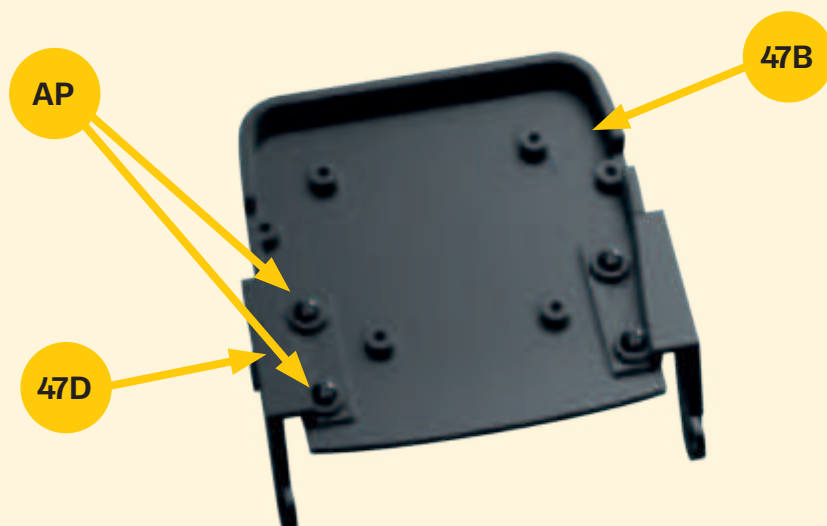
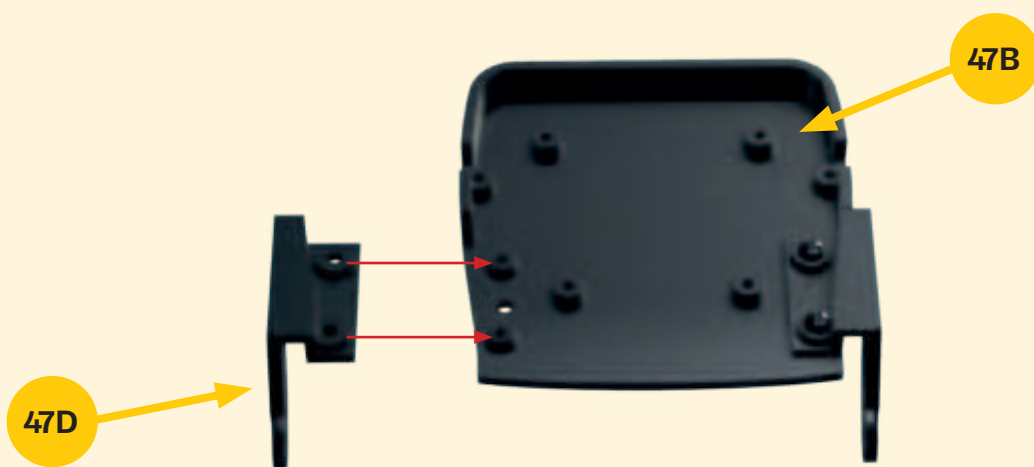
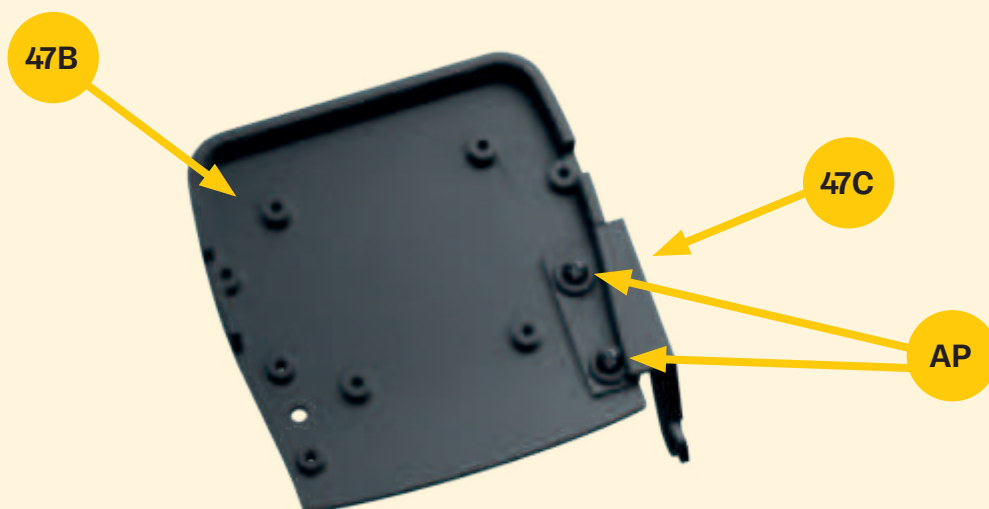
Screws 1.7x3x5mm (3 pcs)

DP

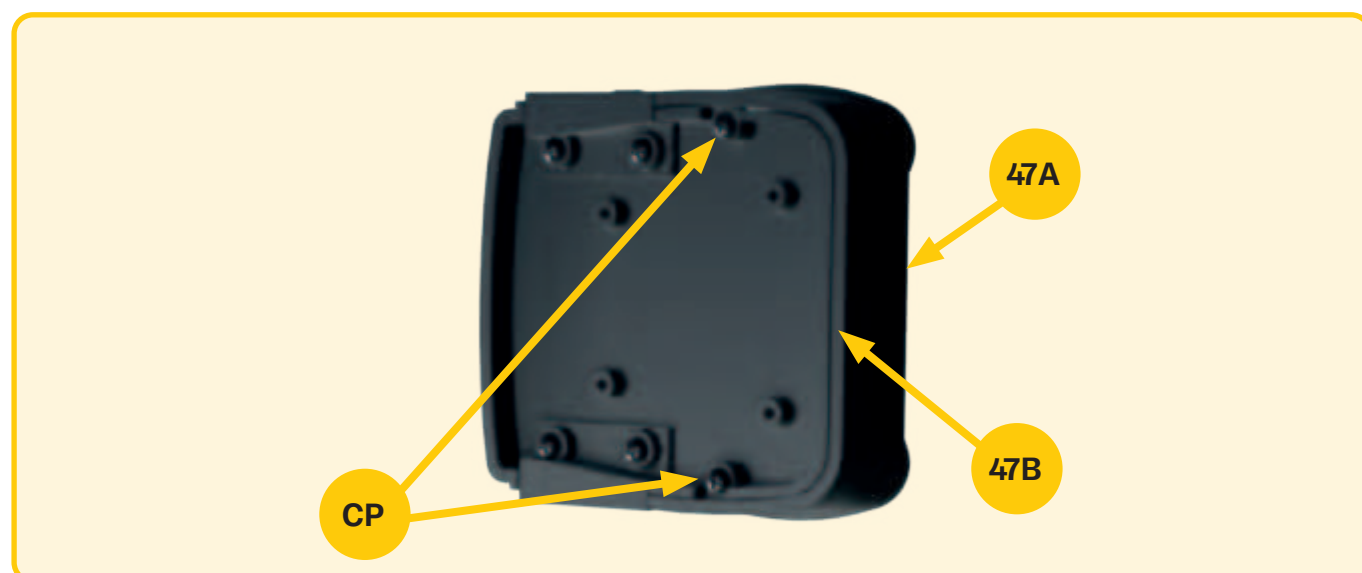
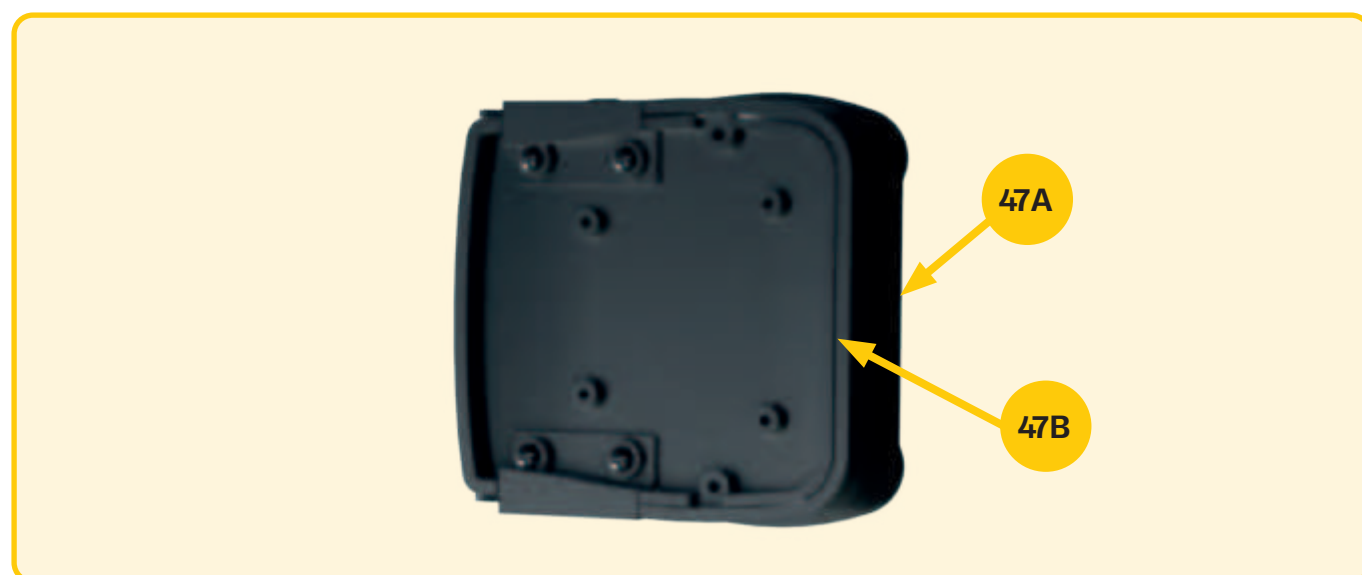
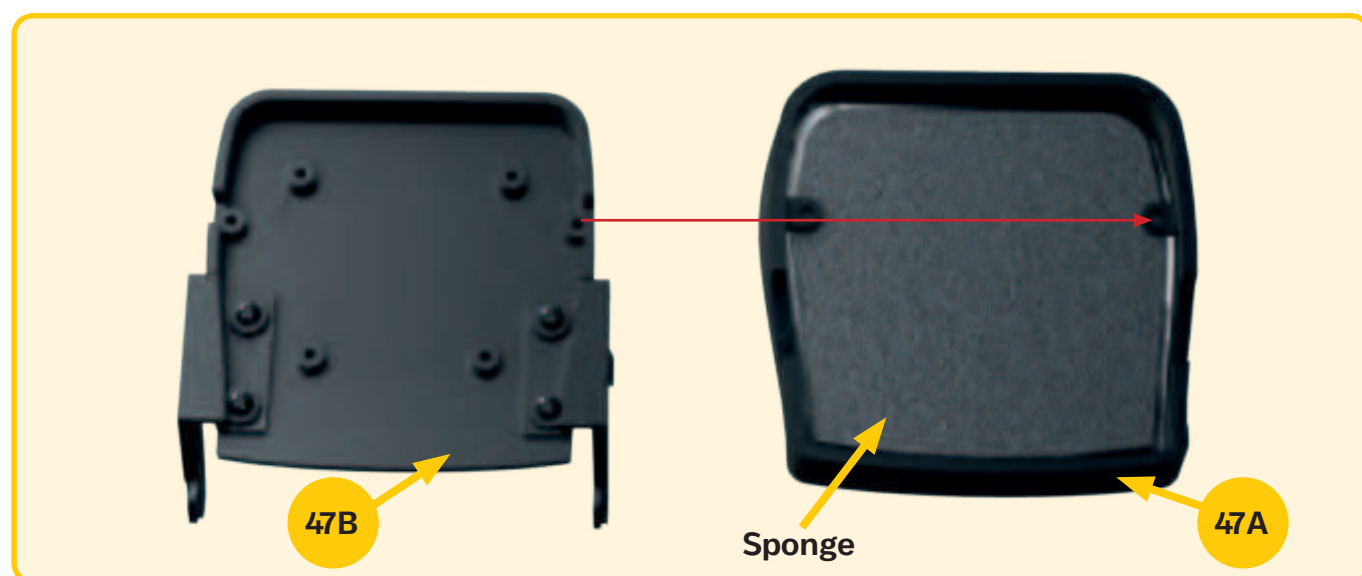
Screws 1.5x3mm (2 pcs)

1

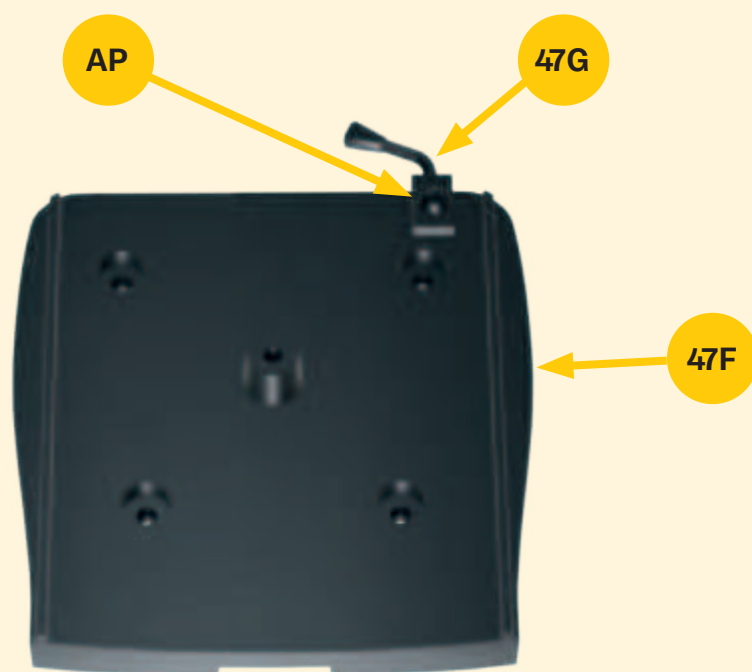
47B**47C**



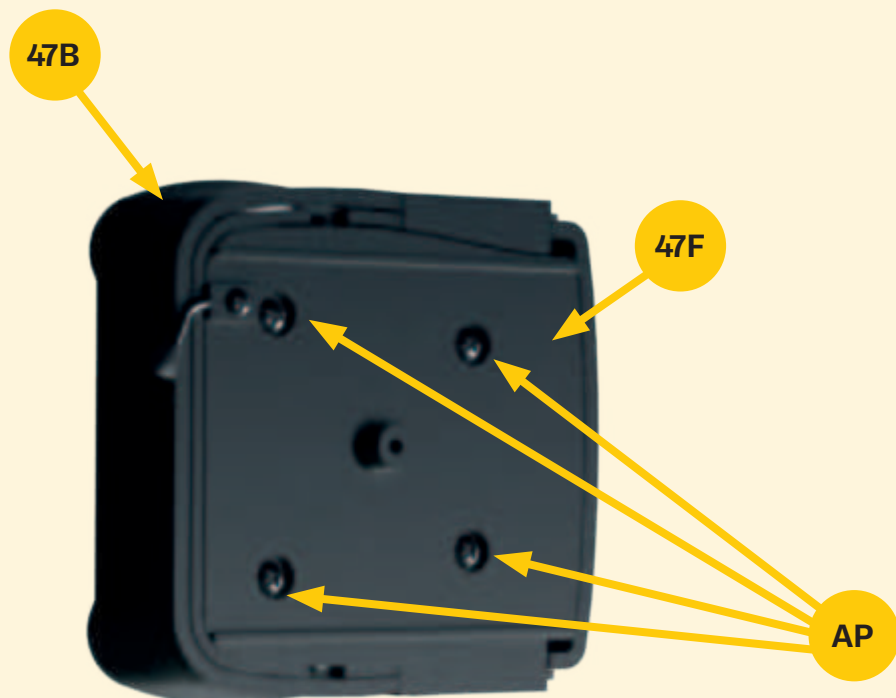
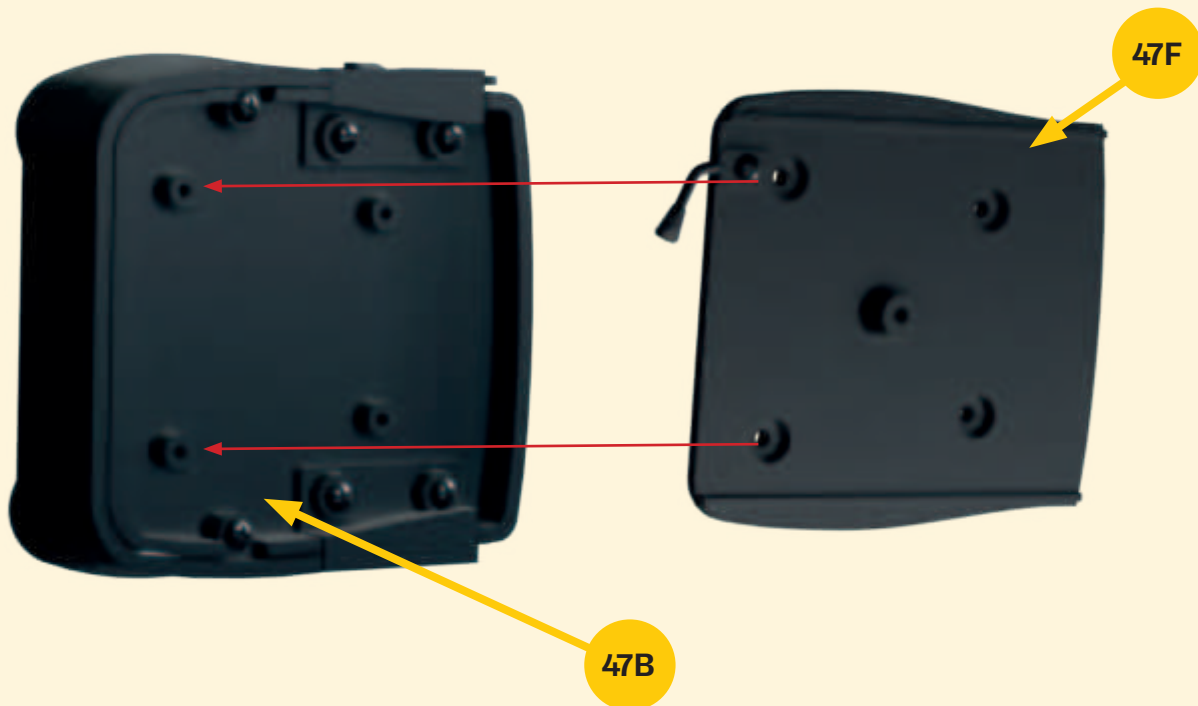
2

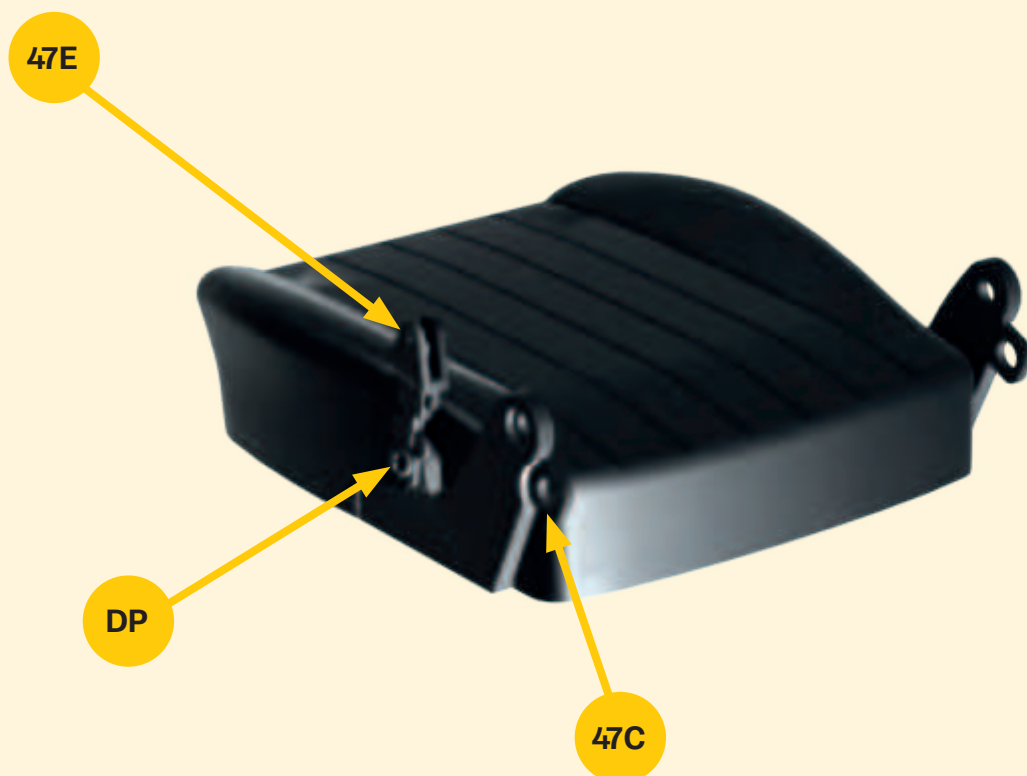


3

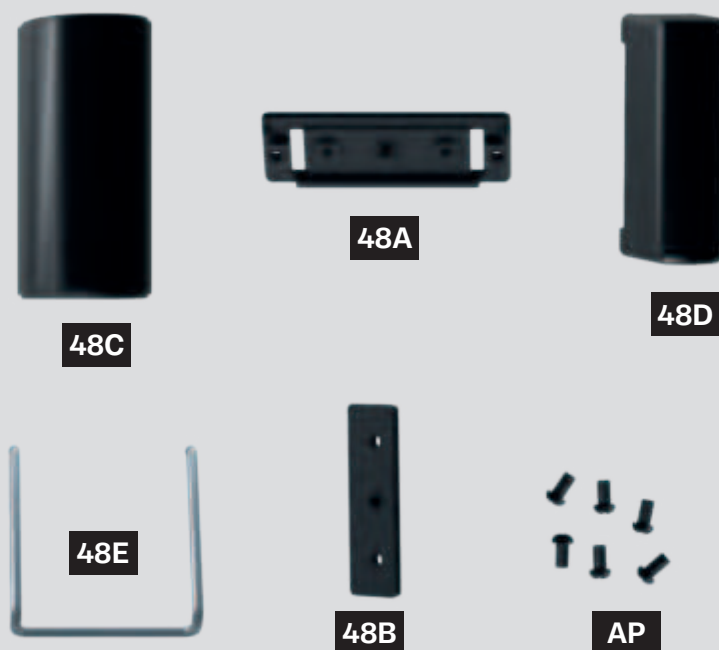


4





PARTS LIST 48: HEADREST (2)



48A Headrest base 1

48B Headrest base 2

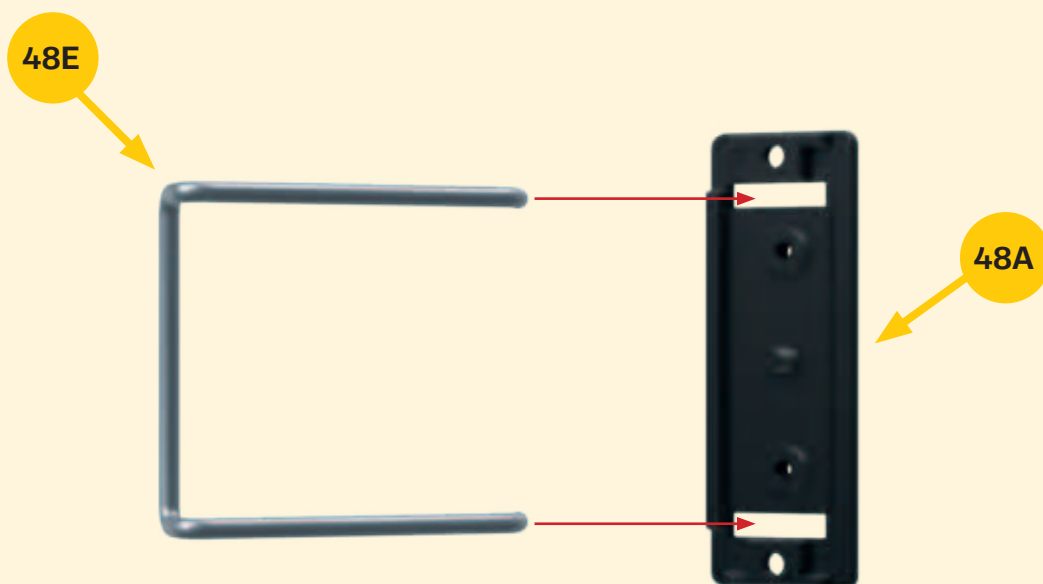
48C Headrest

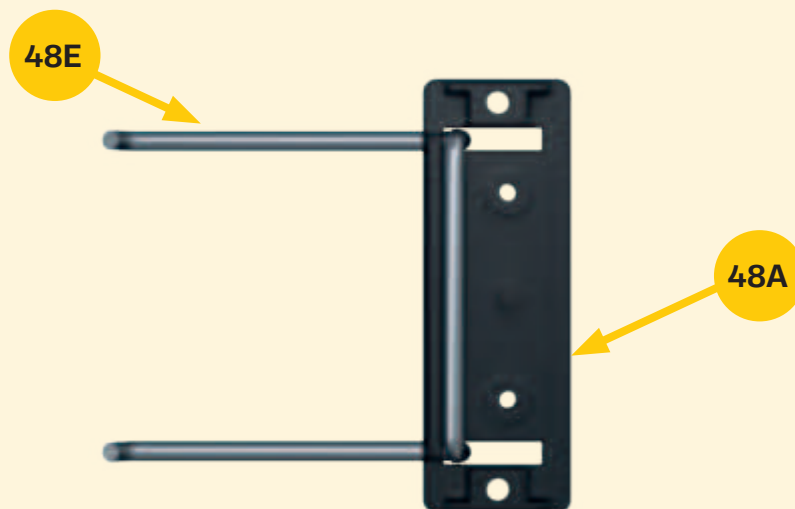
48D Headrest internal body

48E Headrest bracket

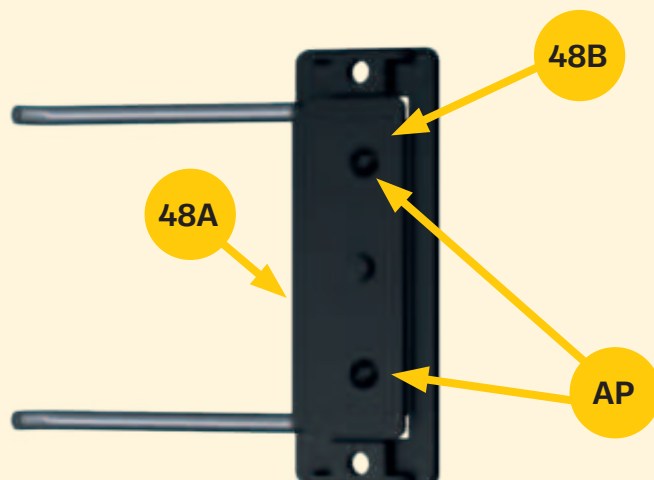
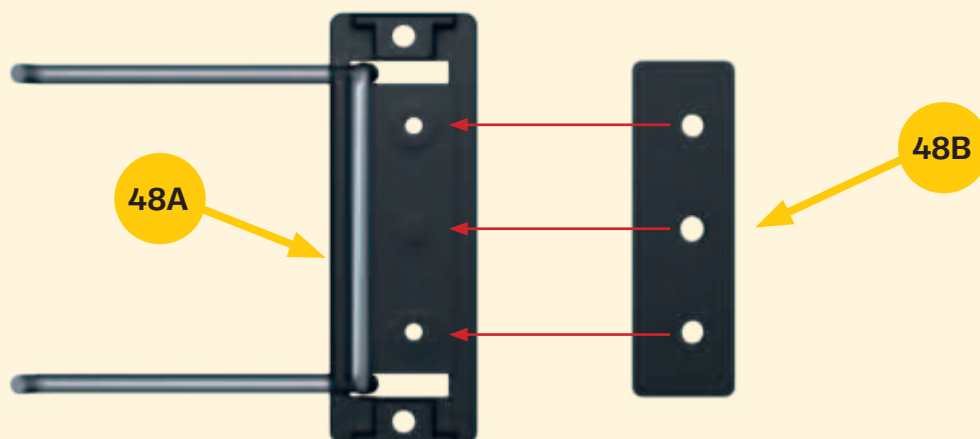
AP Screws 1.7x4mm (6 pcs)

1

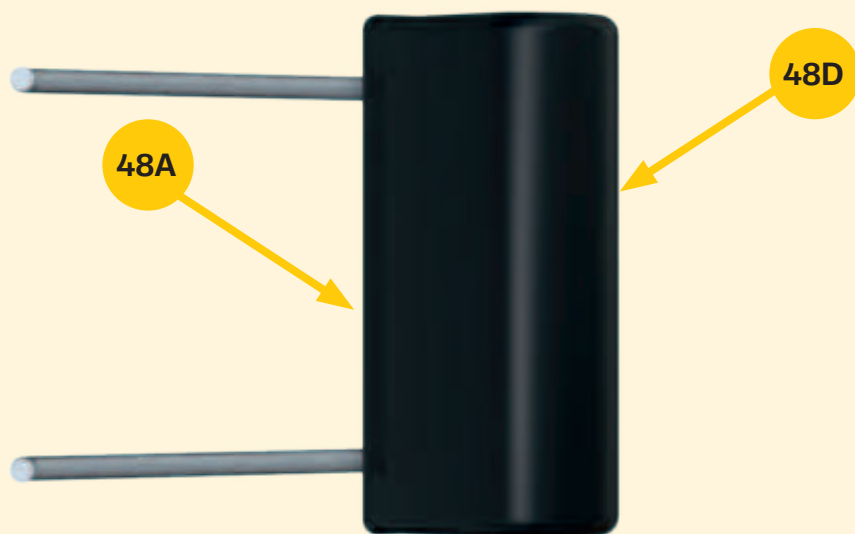
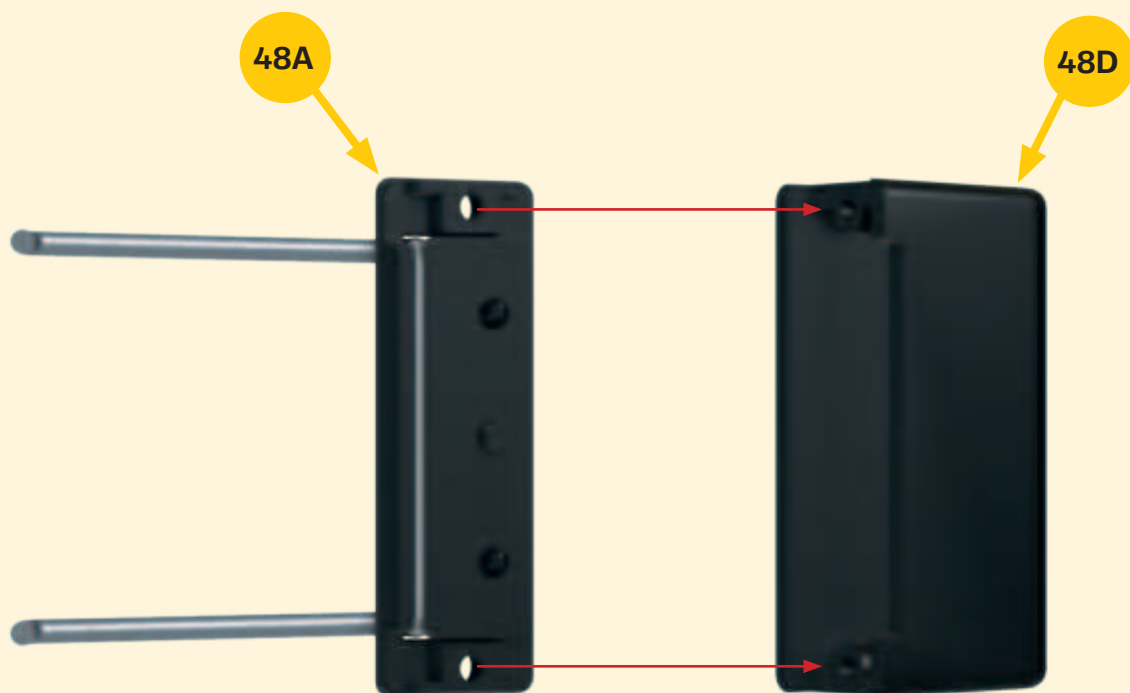




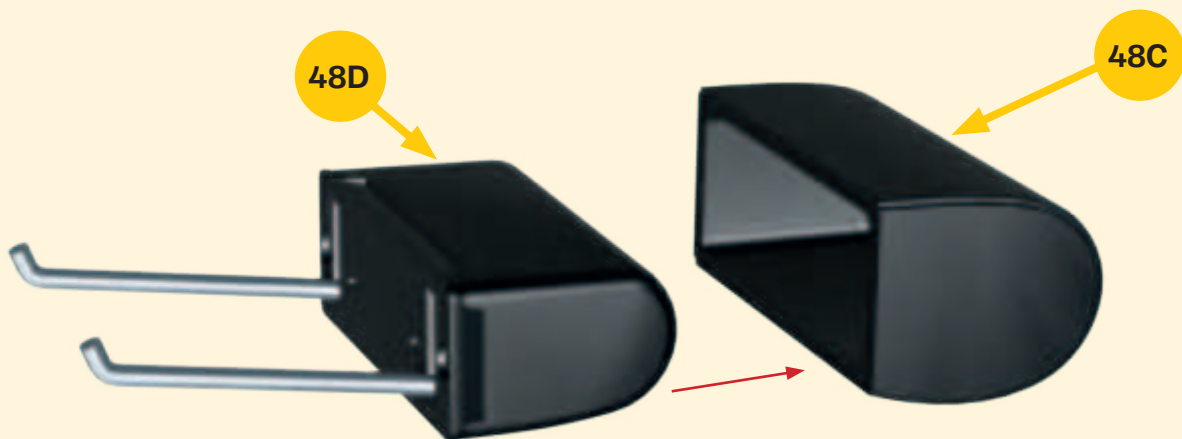
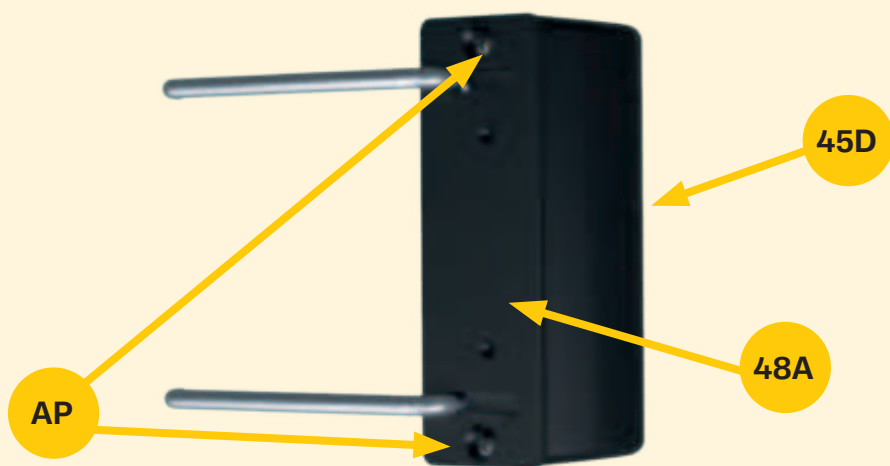
2



3



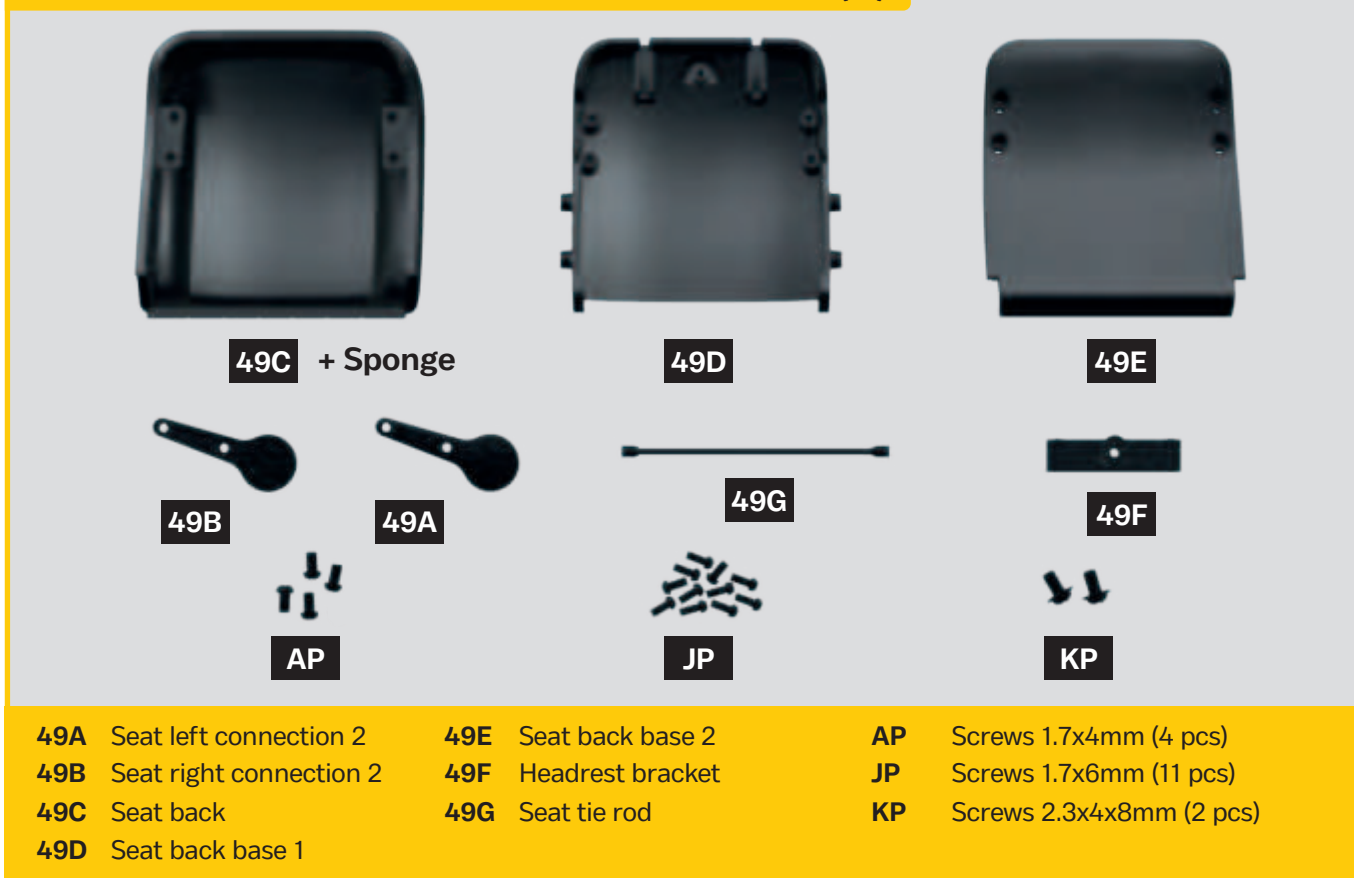
4



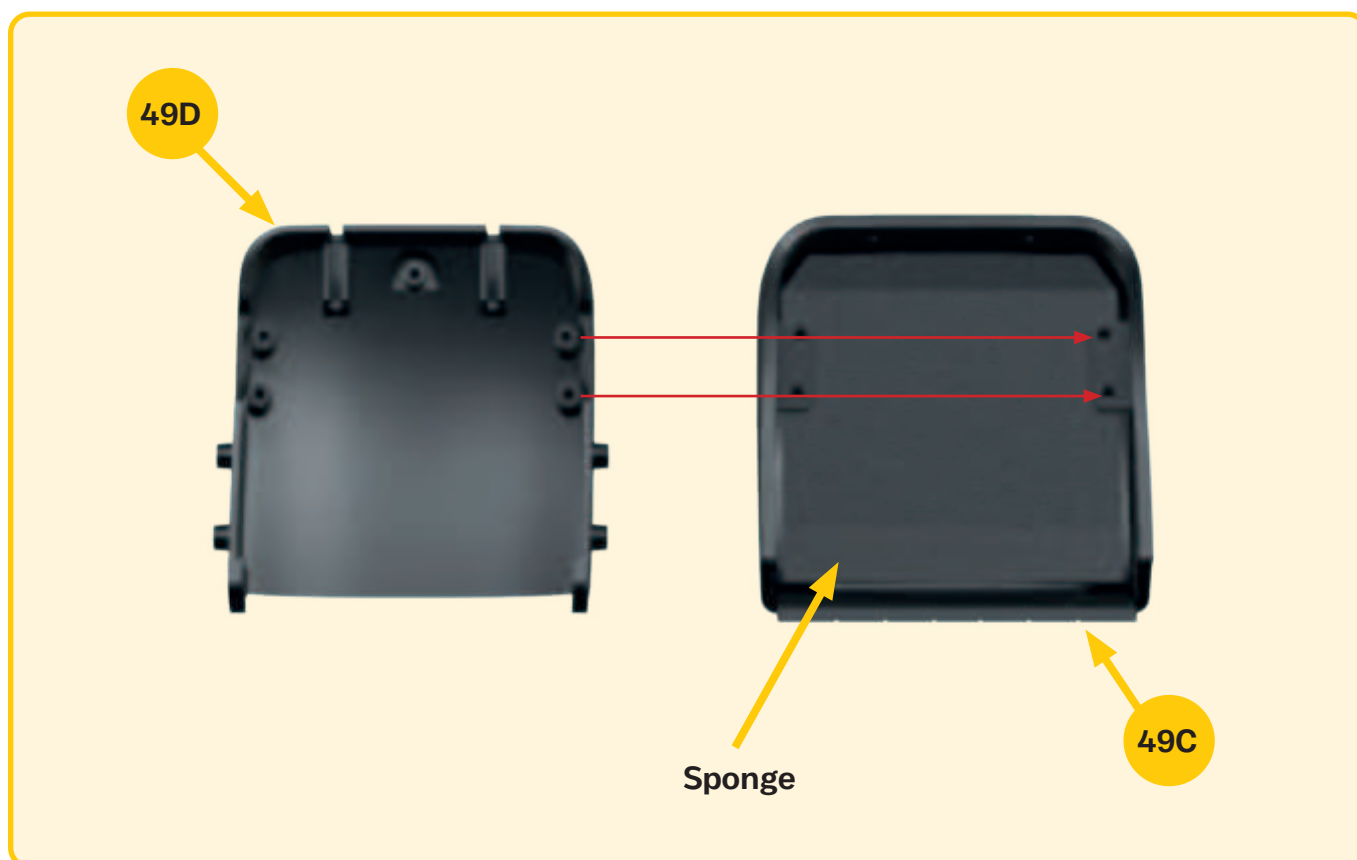
FINAL RESULT



PARTS LIST 49: PASSENGER SEAT (2)

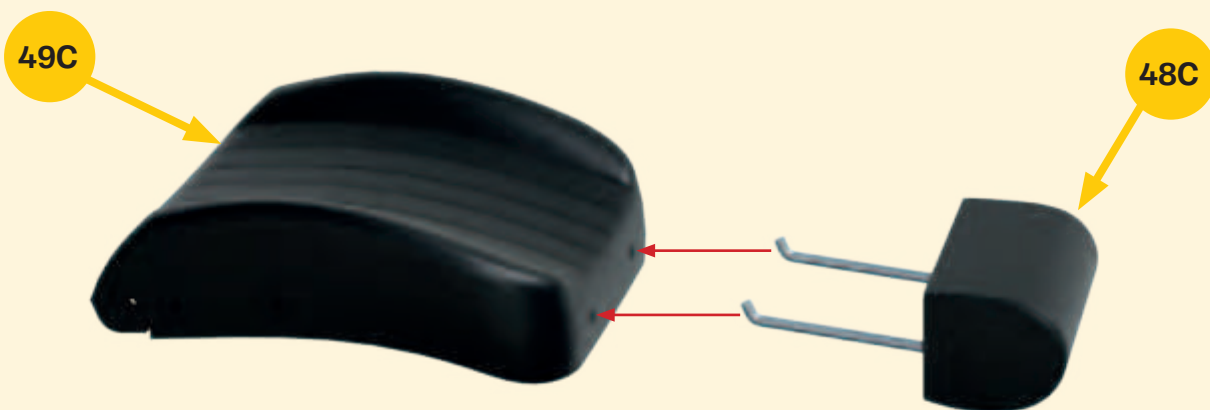


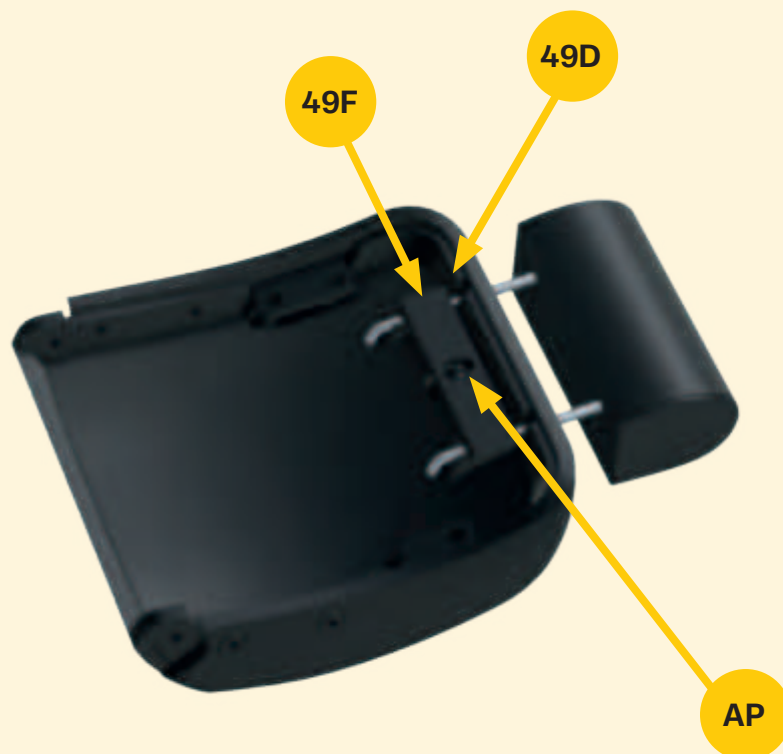
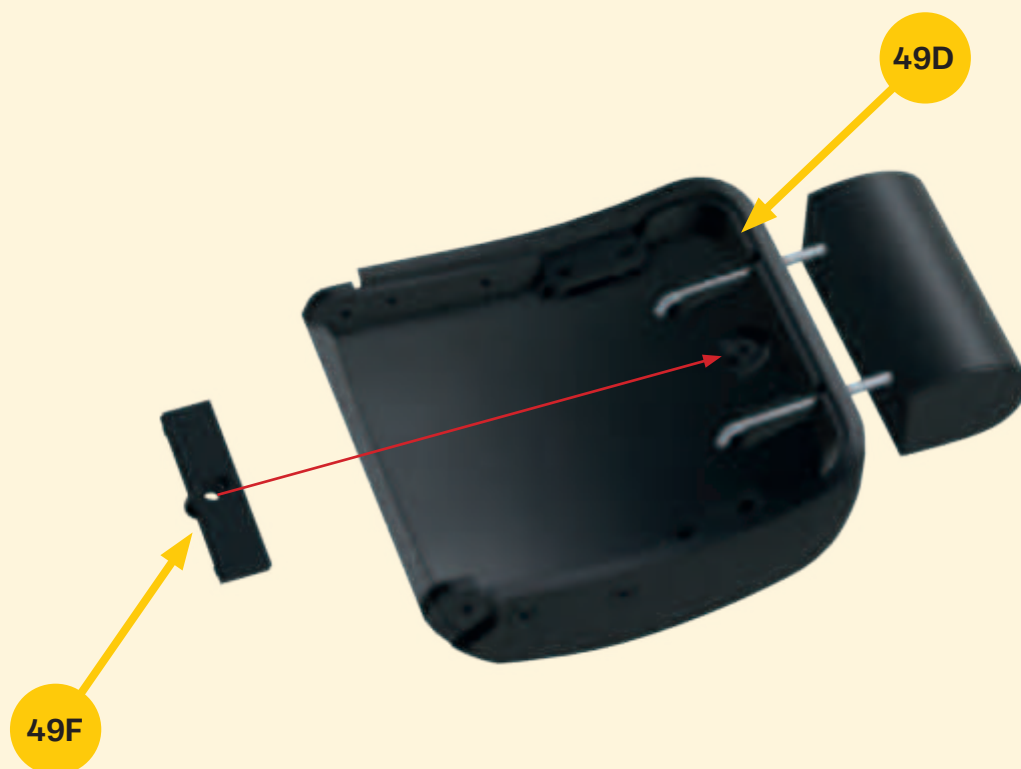
1



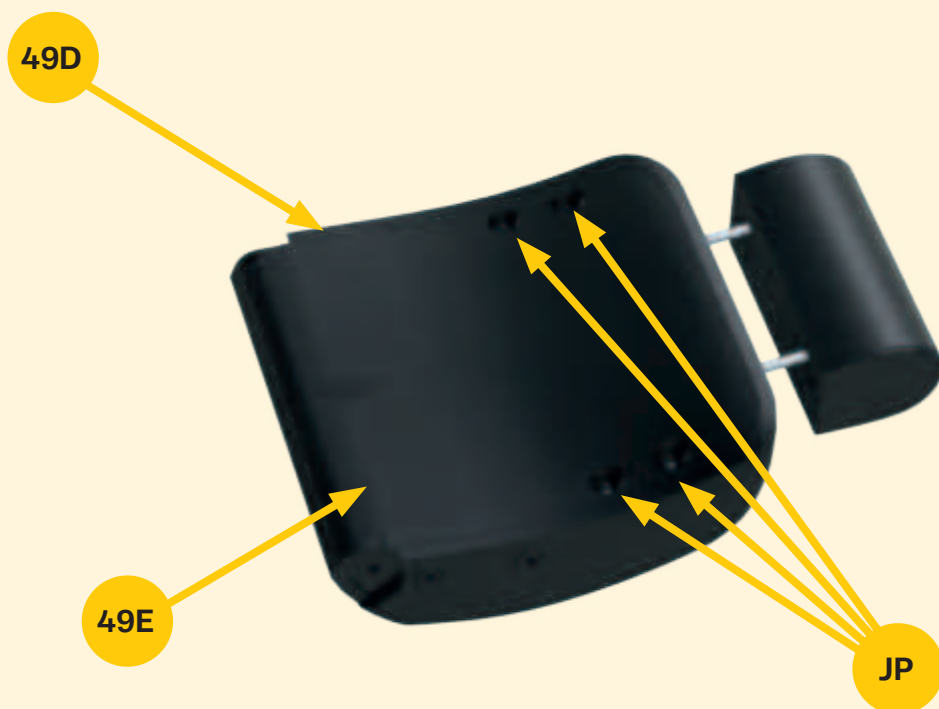
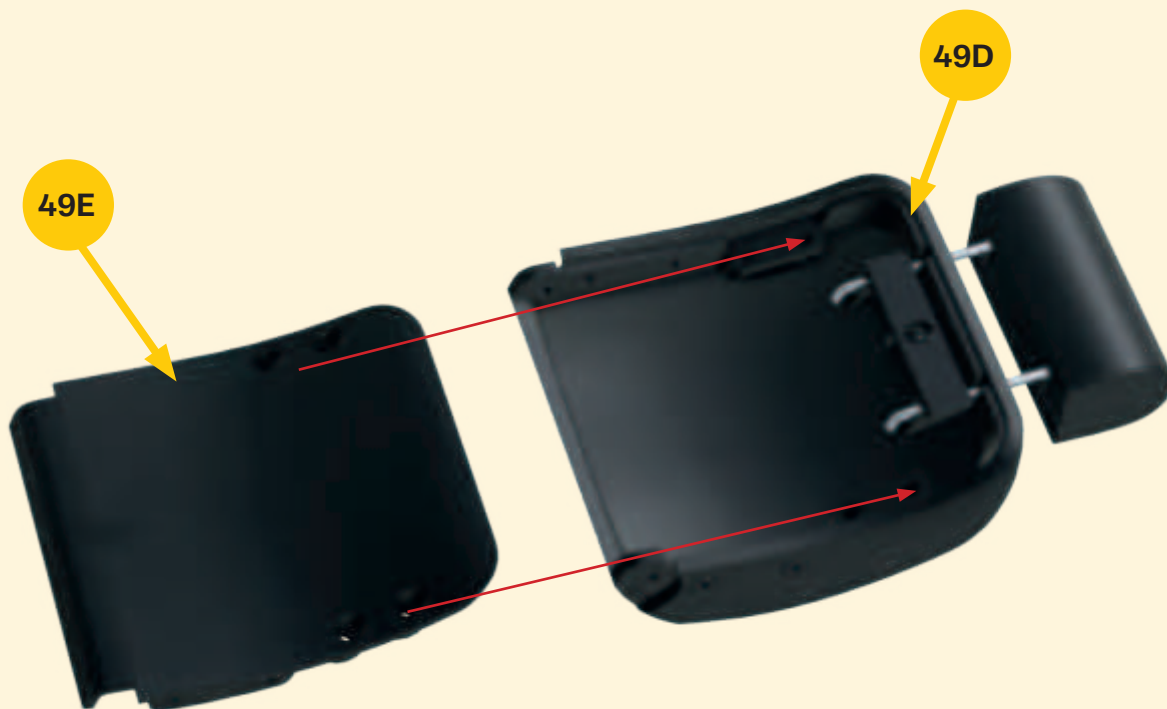


2

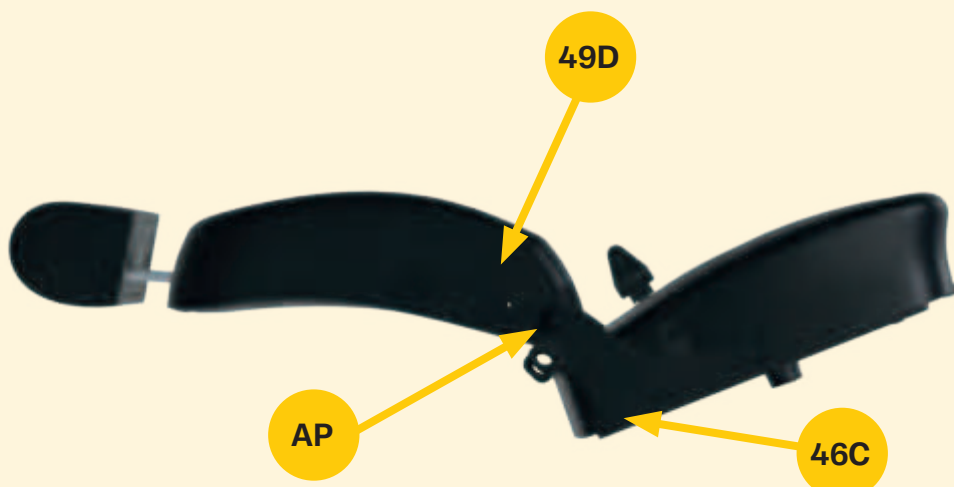
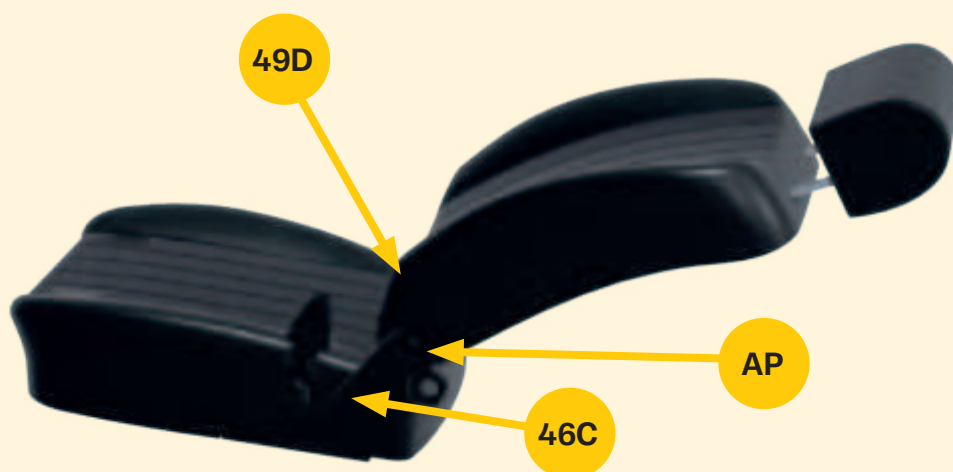
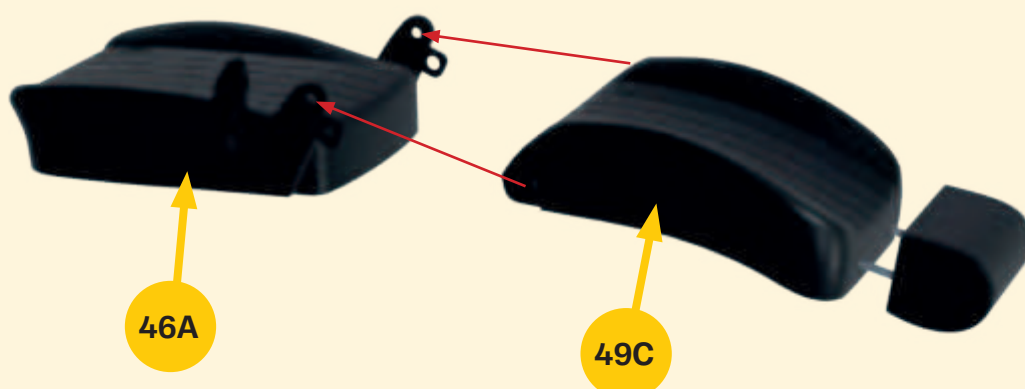


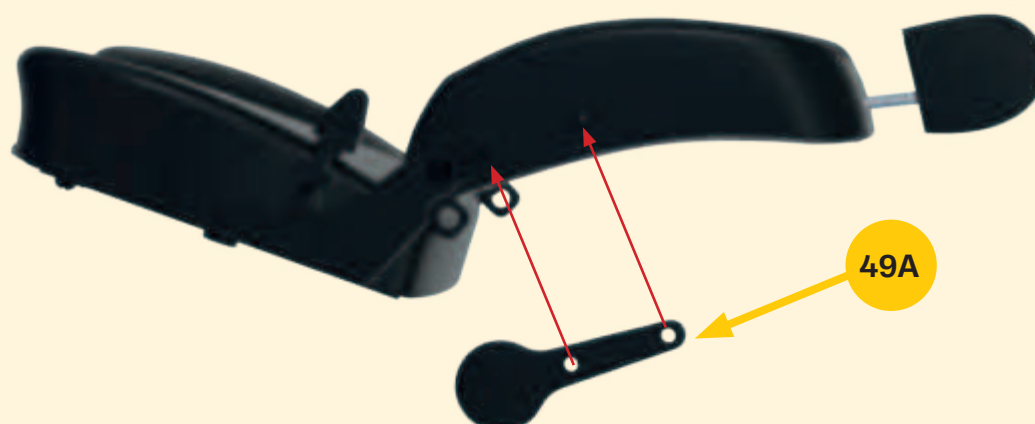
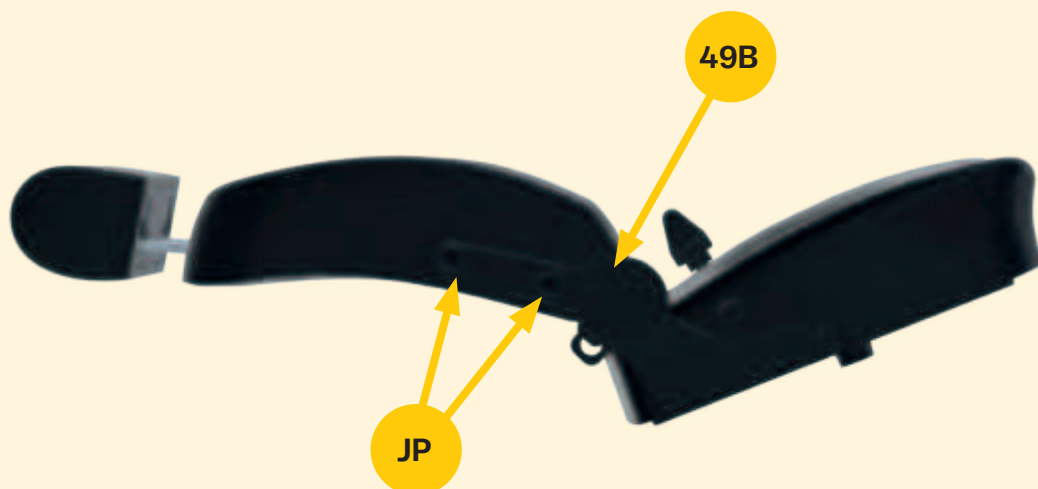
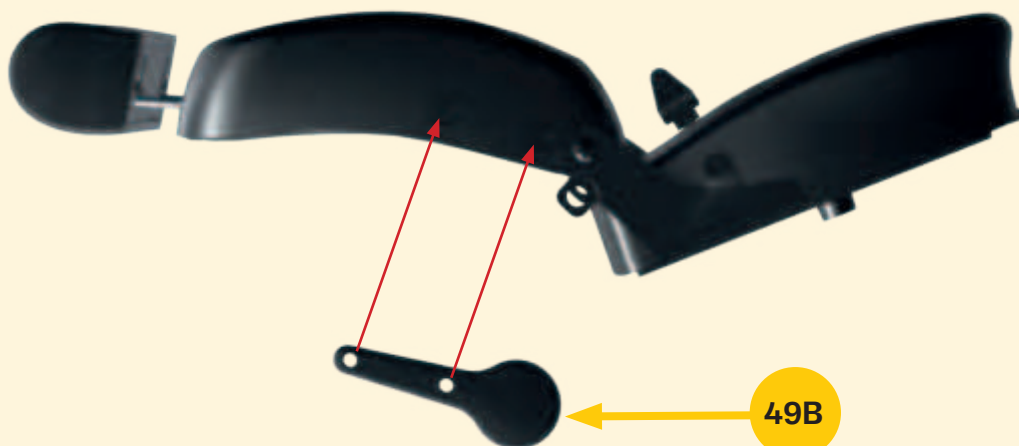


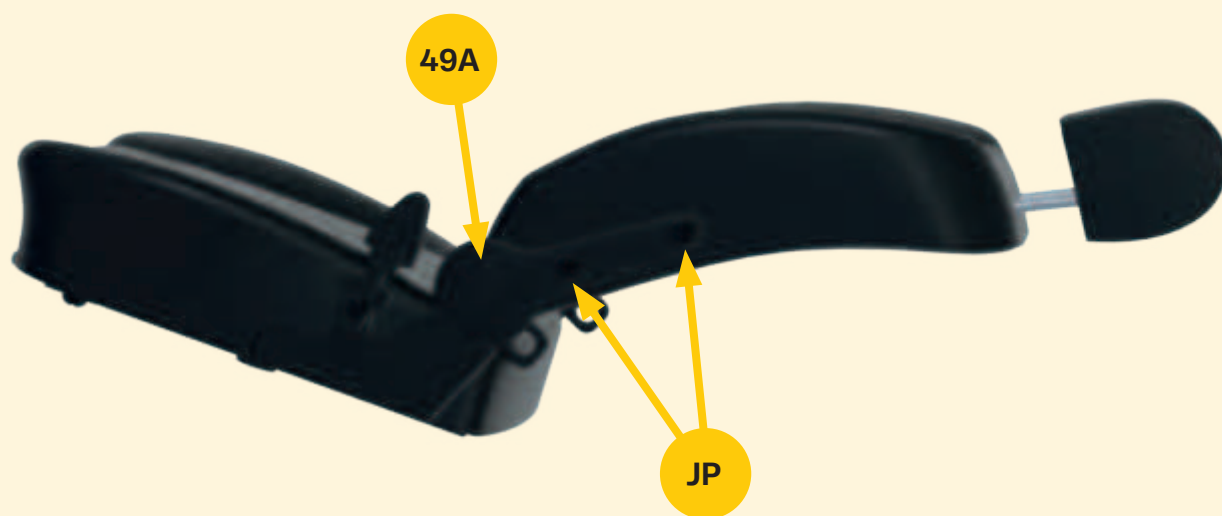
3



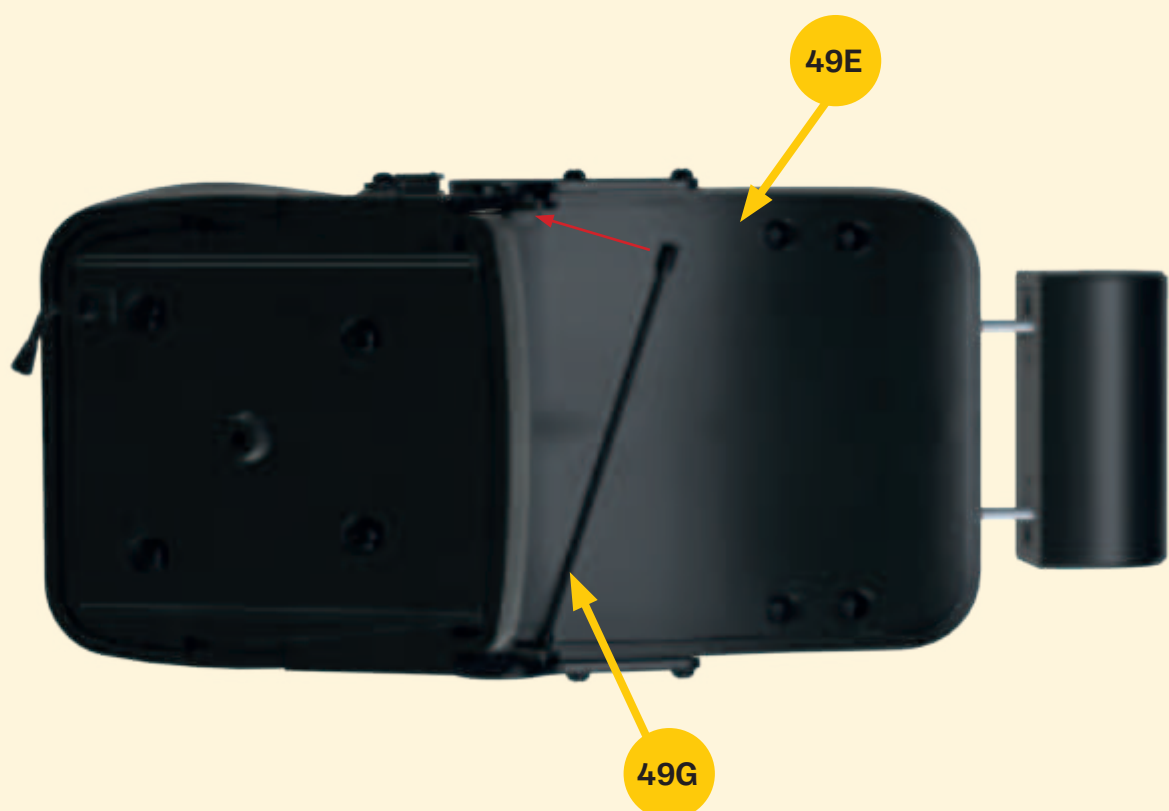
4

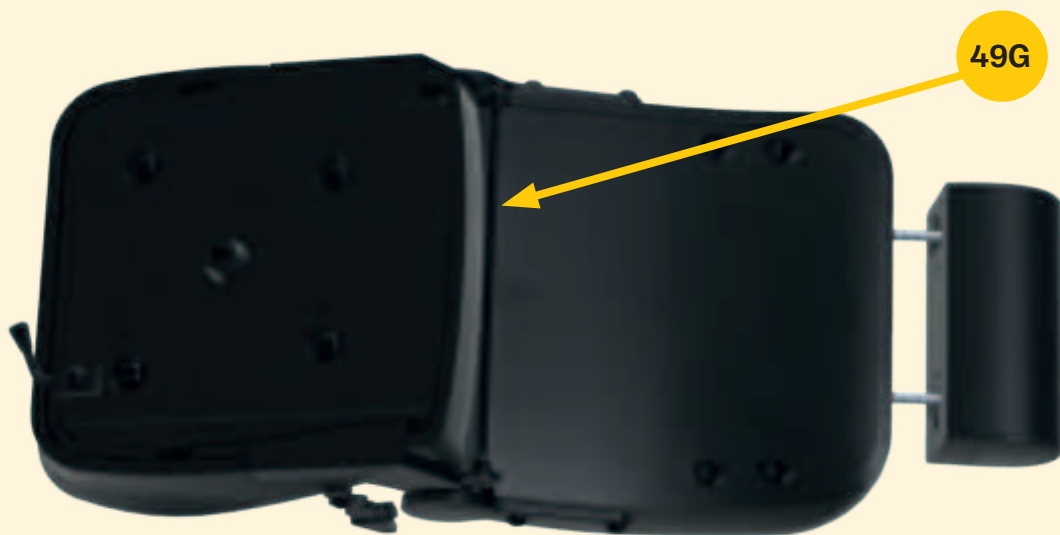




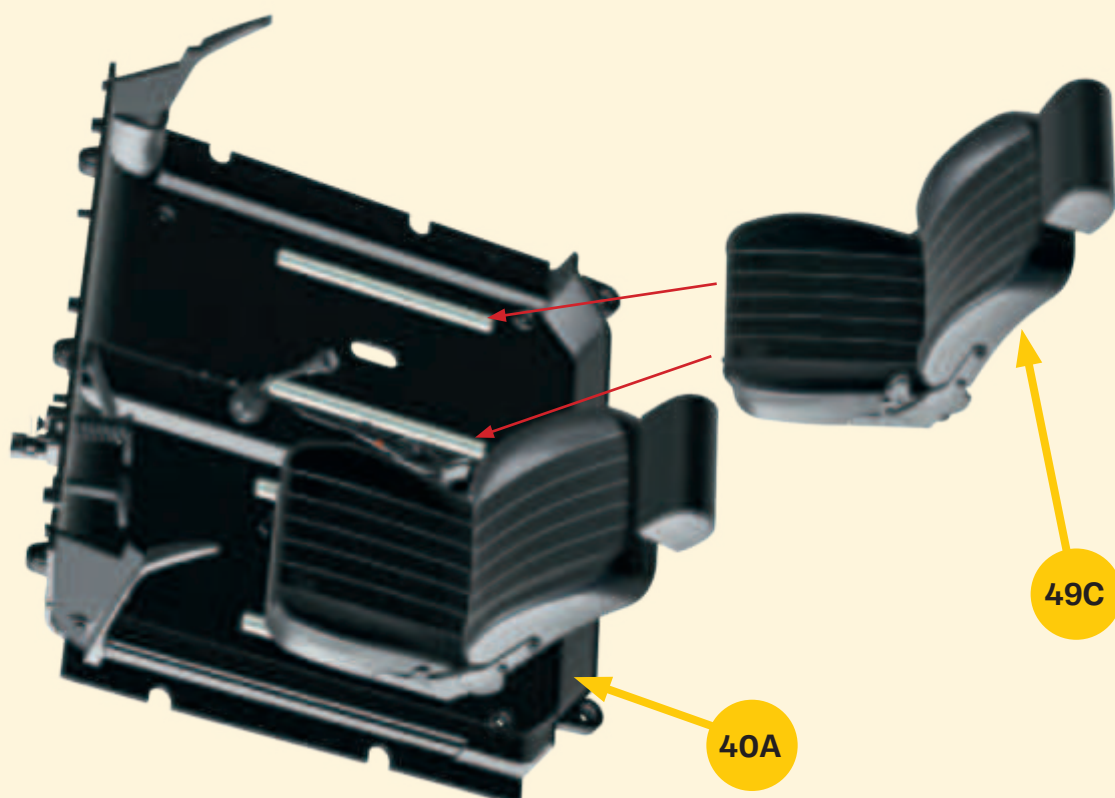


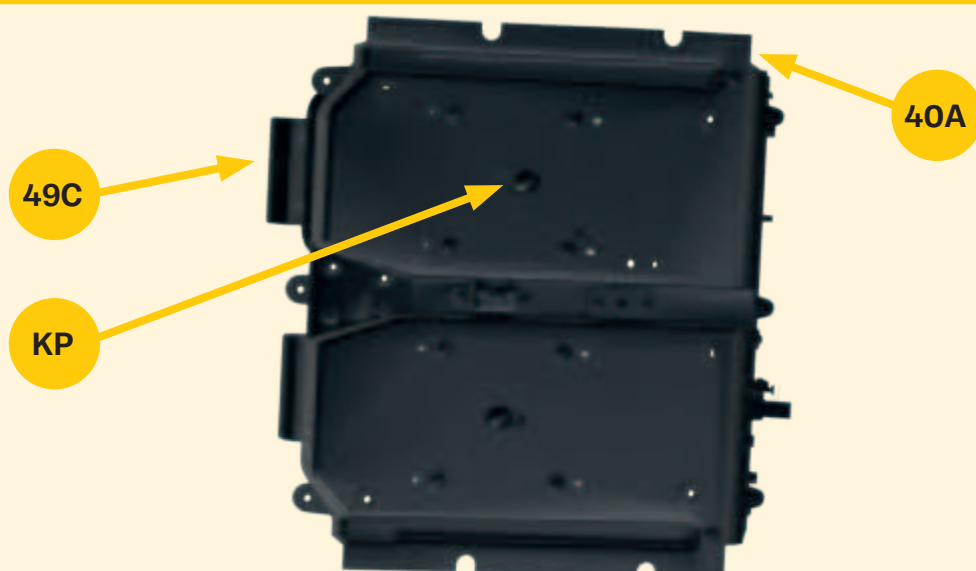
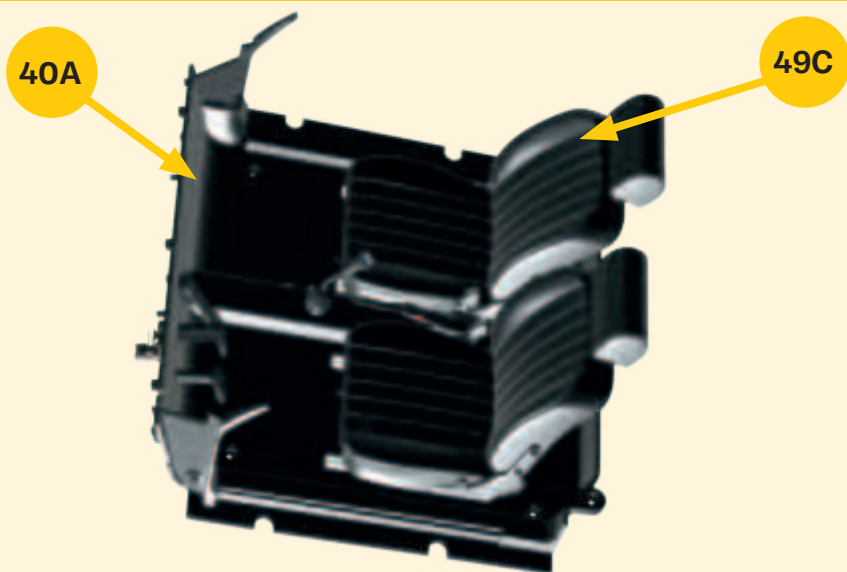
5





6





FINAL RESULT



PARTS LIST 50: FLOOR SECTION



50B



50A



IP

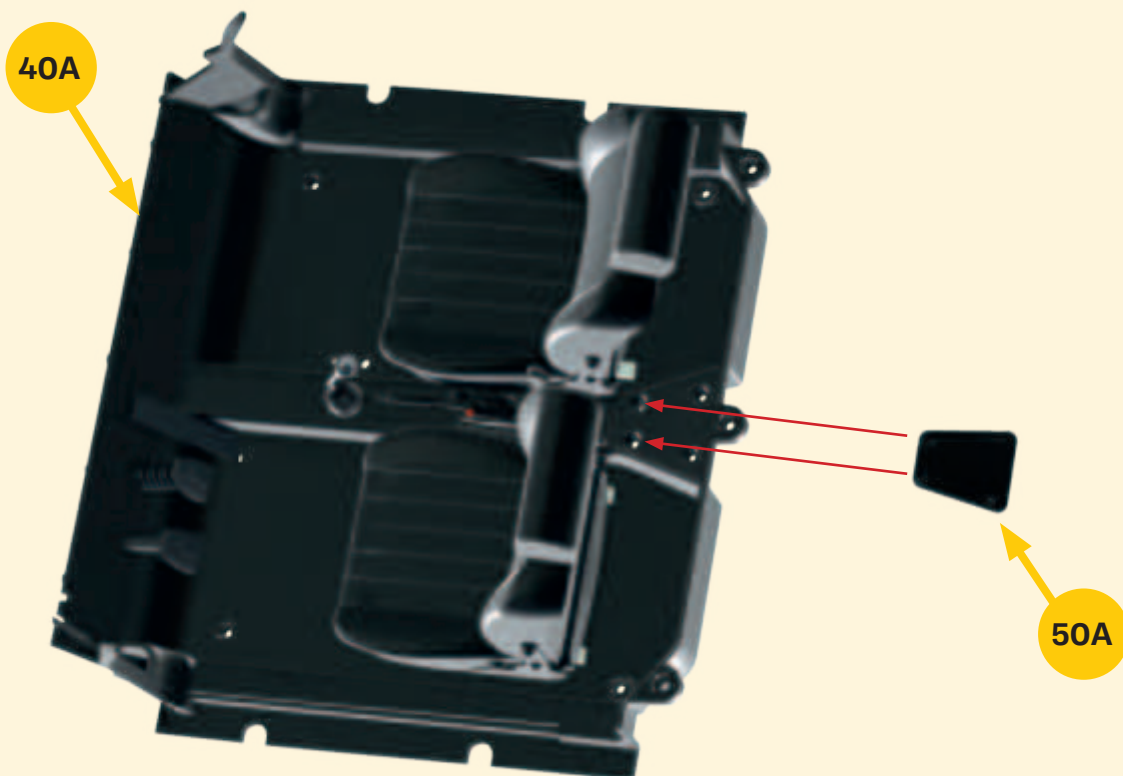


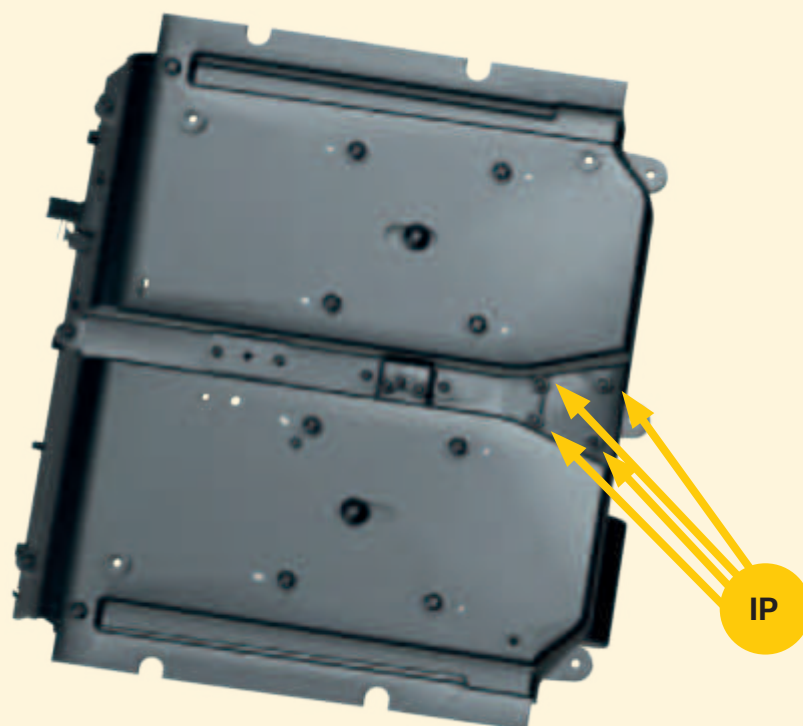
HP

50A Fitting
50B Rear floor section

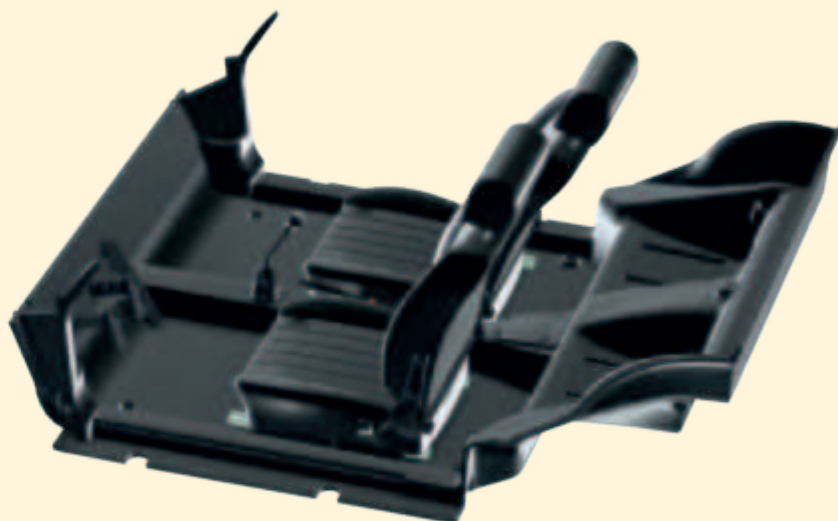
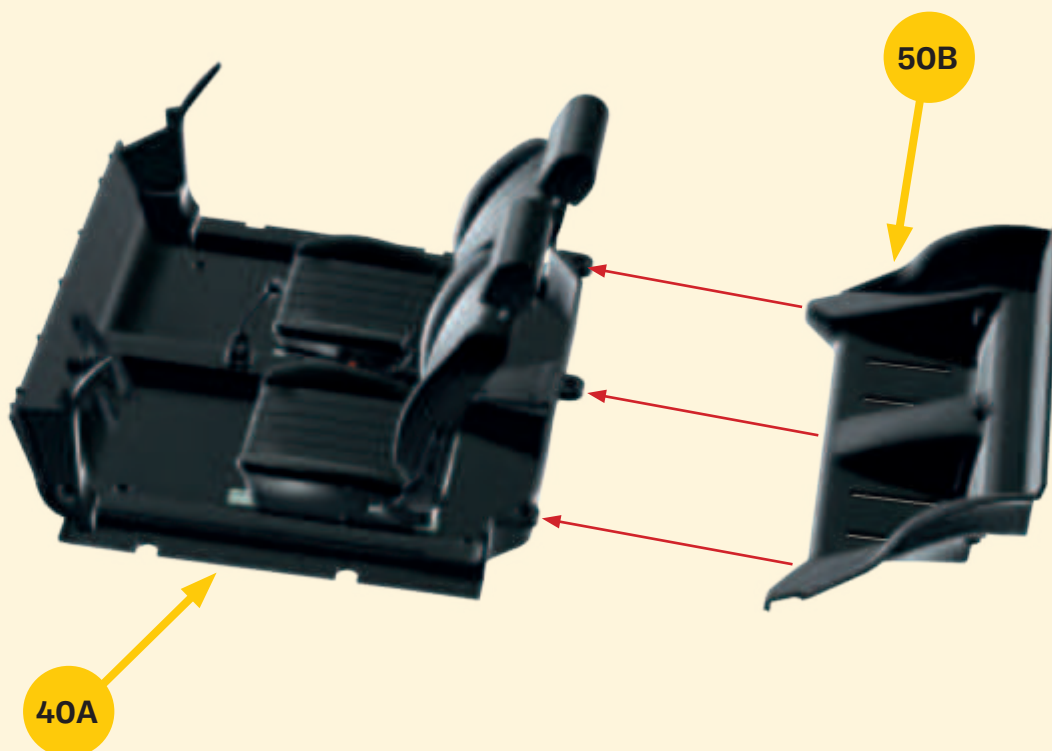
IP Screws 2.3x5mm (4 pcs)
HP Screws 1.7x3mm (6 pcs)

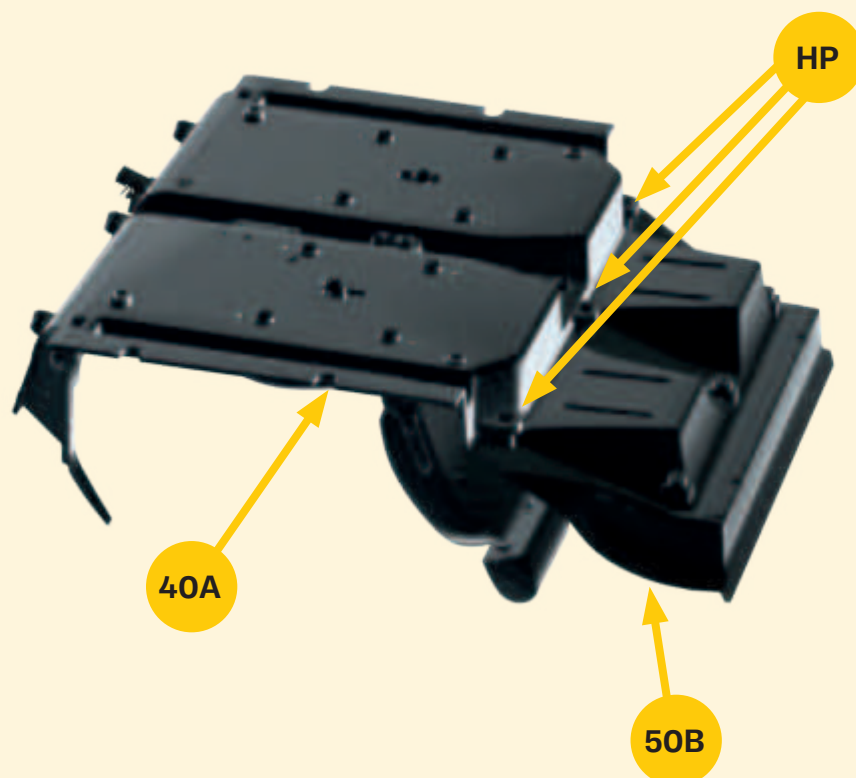
1



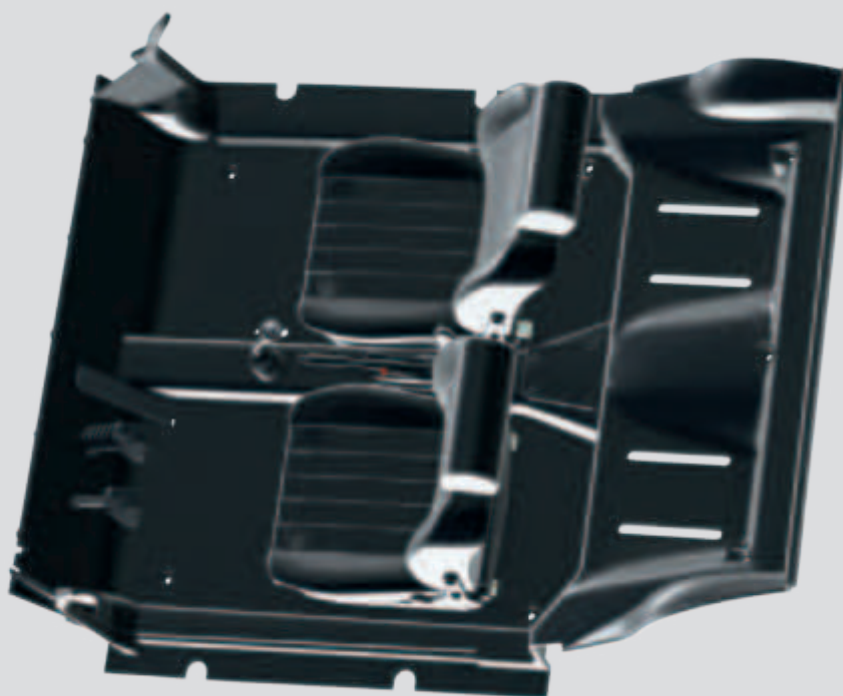


2





FINAL RESULT



PARTS LIST 51: REAR SEATS



51A



51B



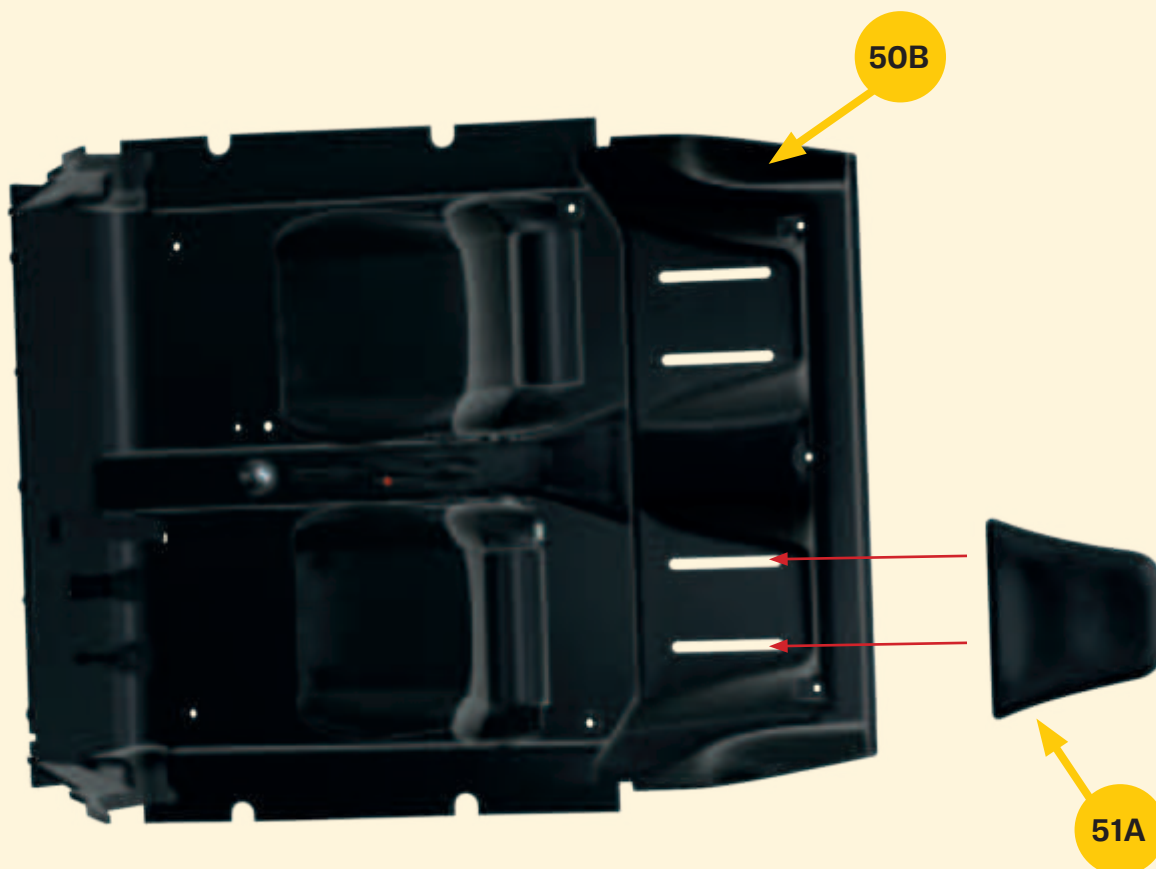
51C

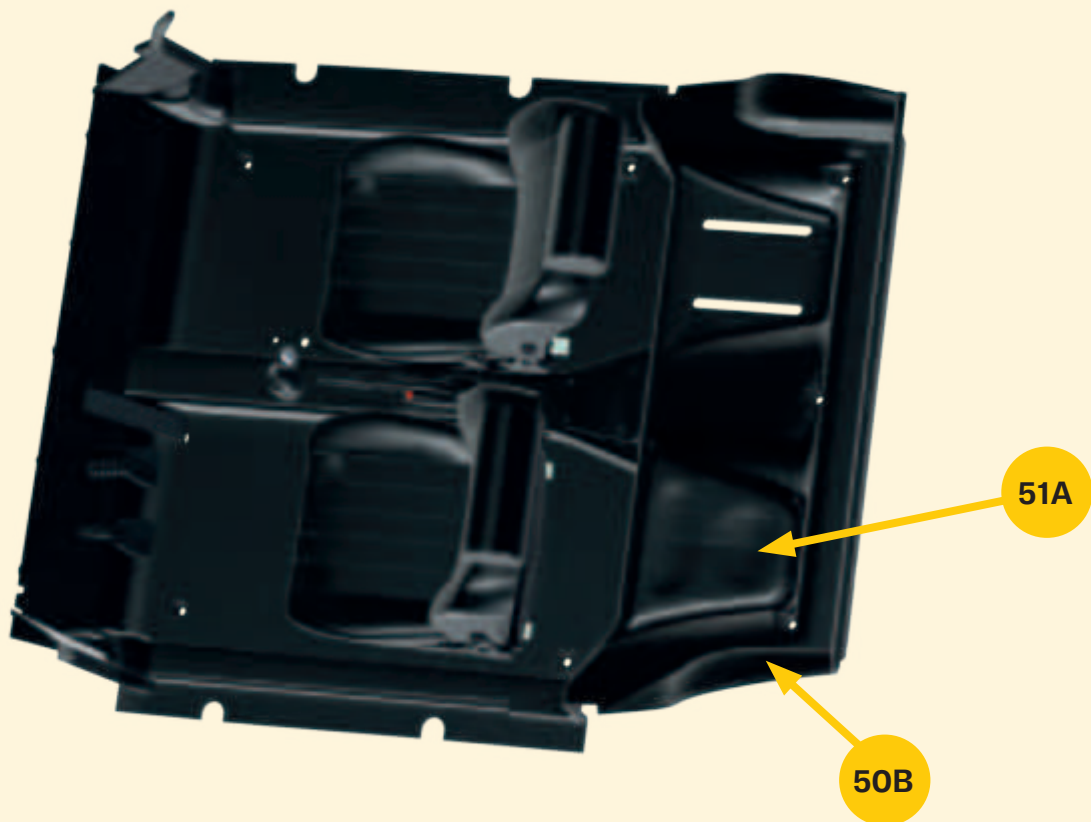
51A Rear left seat

51B Rear right seat

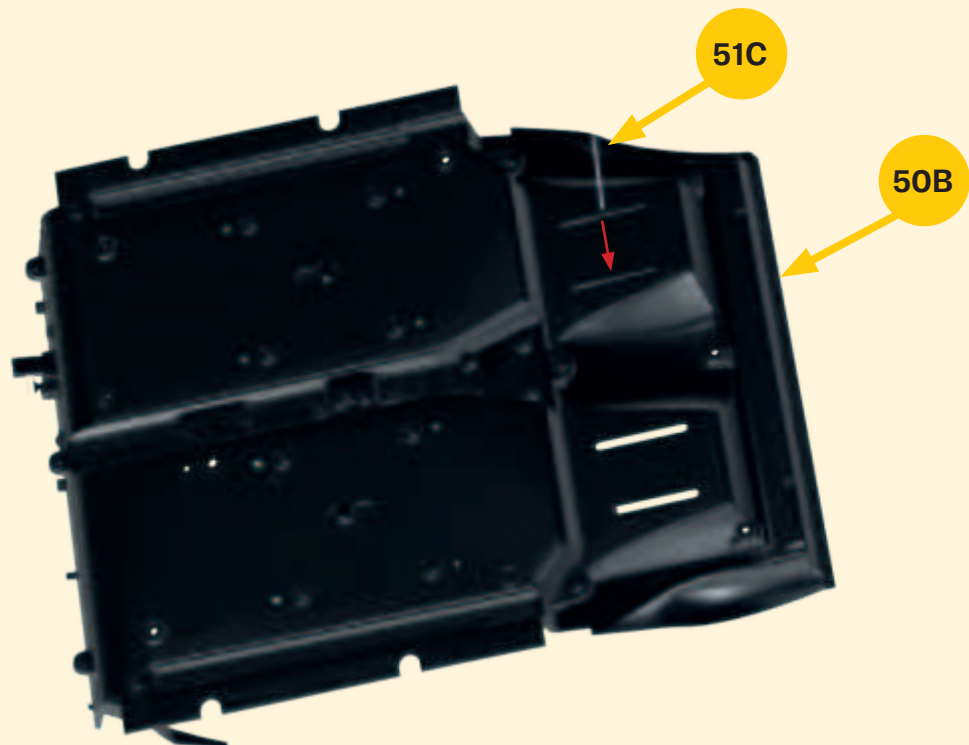
51C Rear seat fixings (2 pcs)

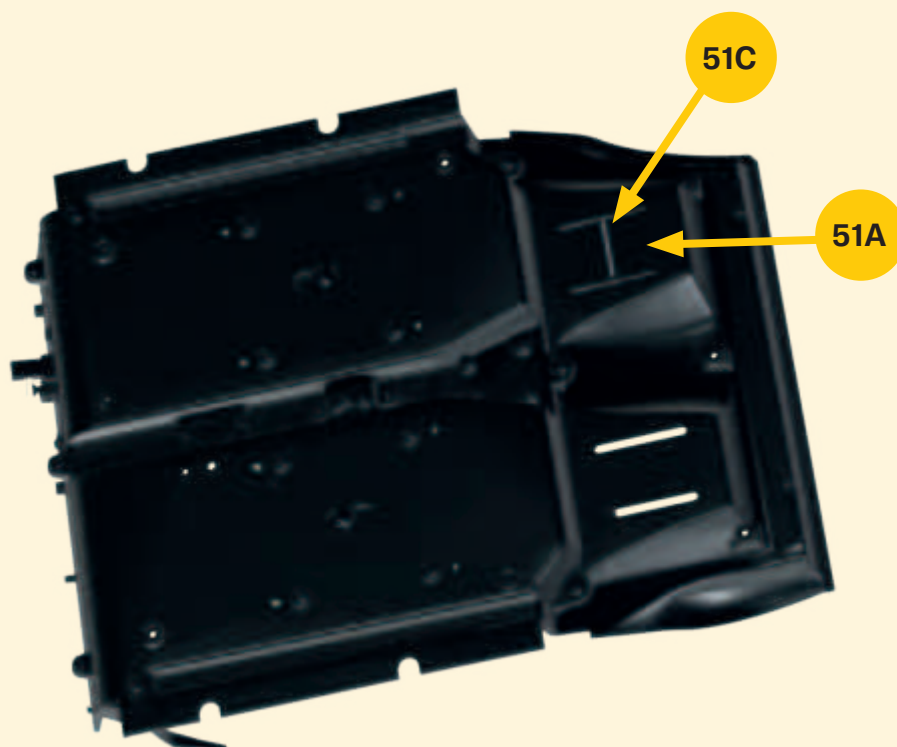
1



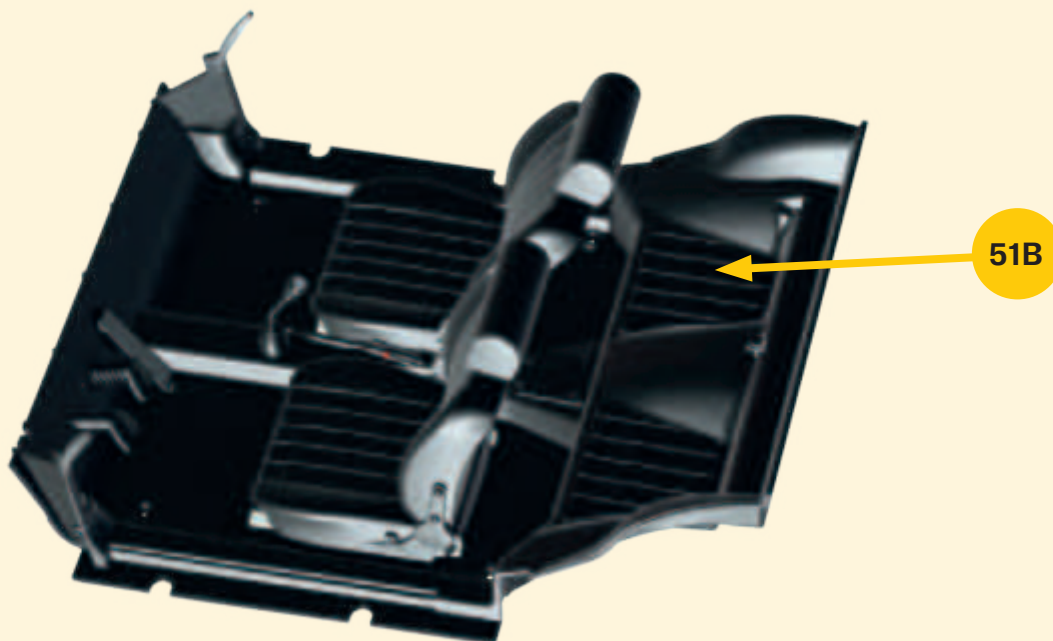
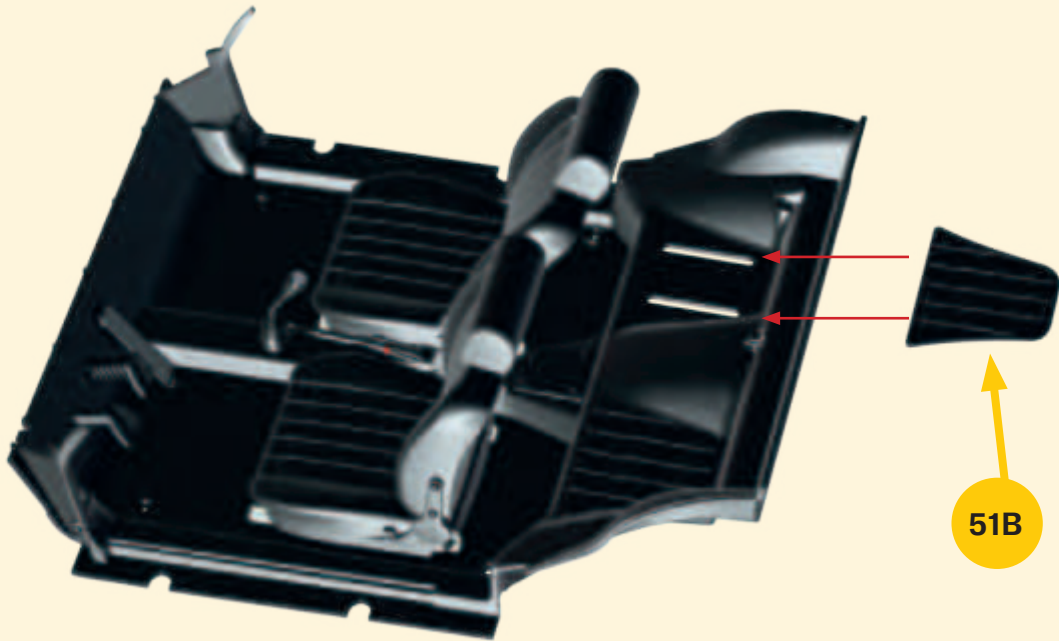


2





3



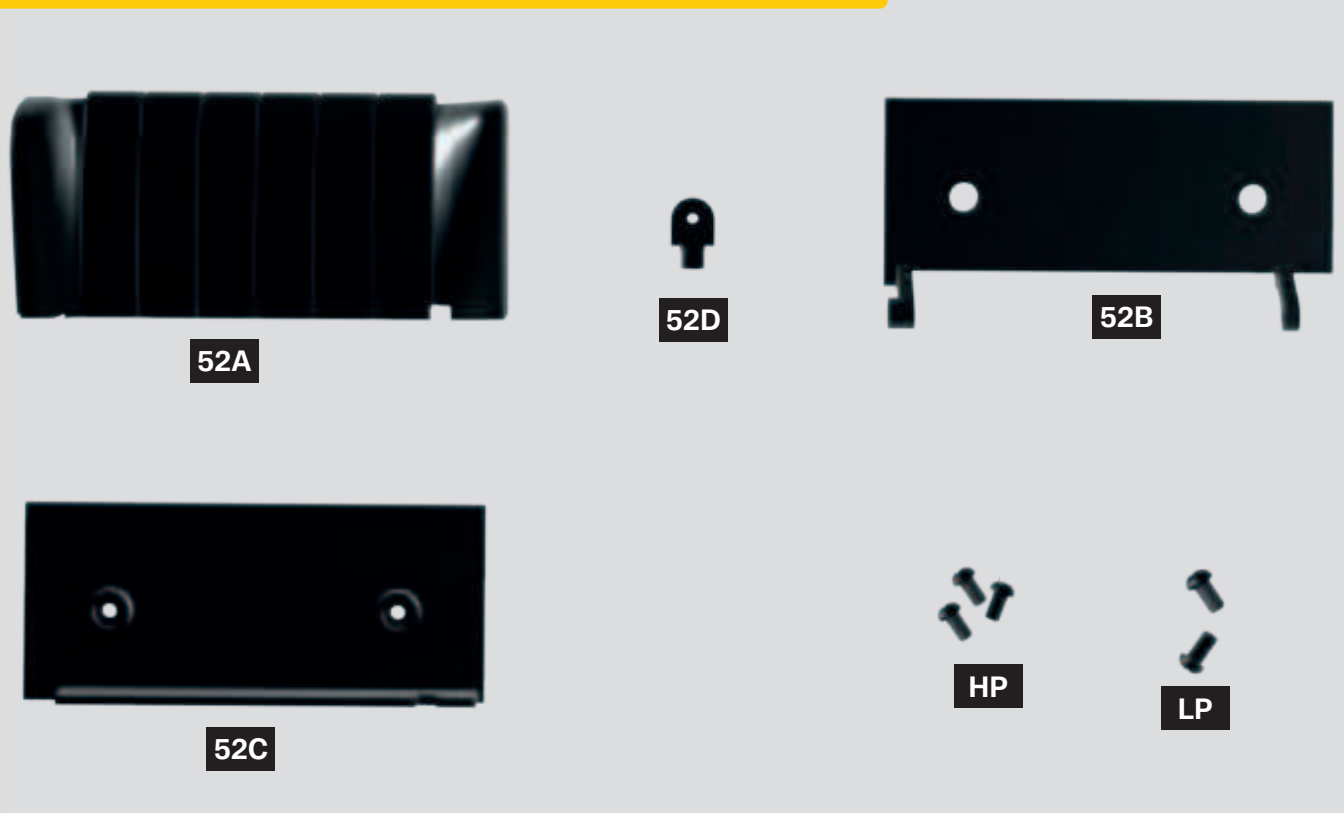
4



FINAL RESULT



PARTS LIST 52: REAR SEAT BACK (1)



52A Rear left seat back

52C Rear left seat back base 2

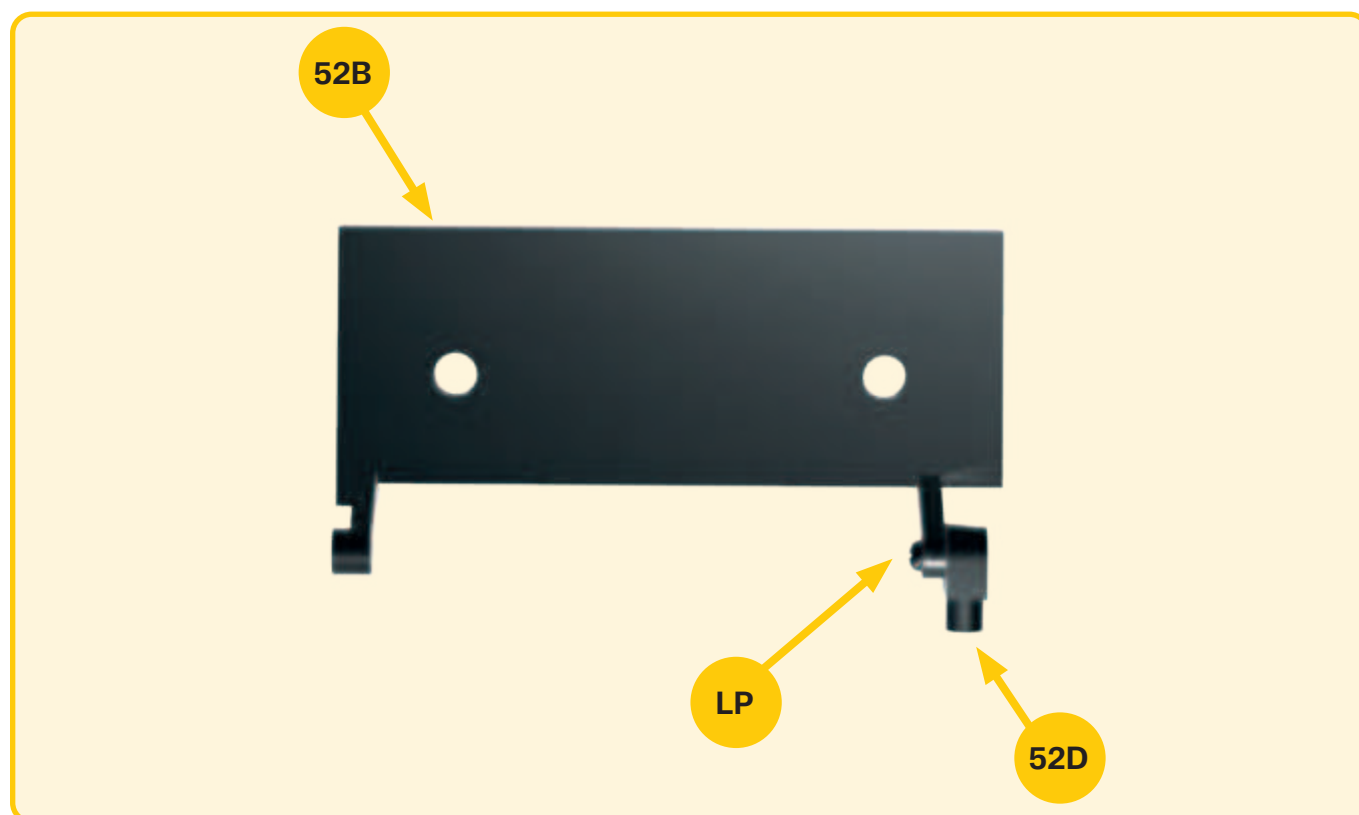
HP Screws 1.7x5mm (3 pcs)

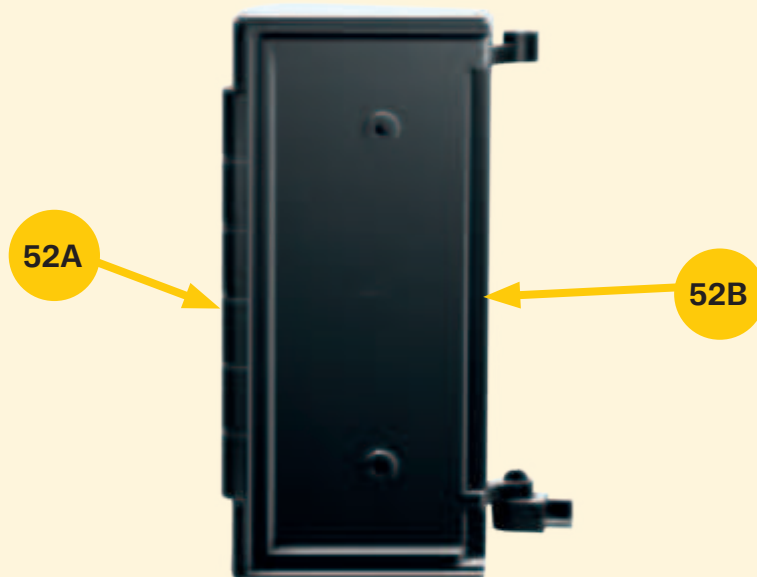
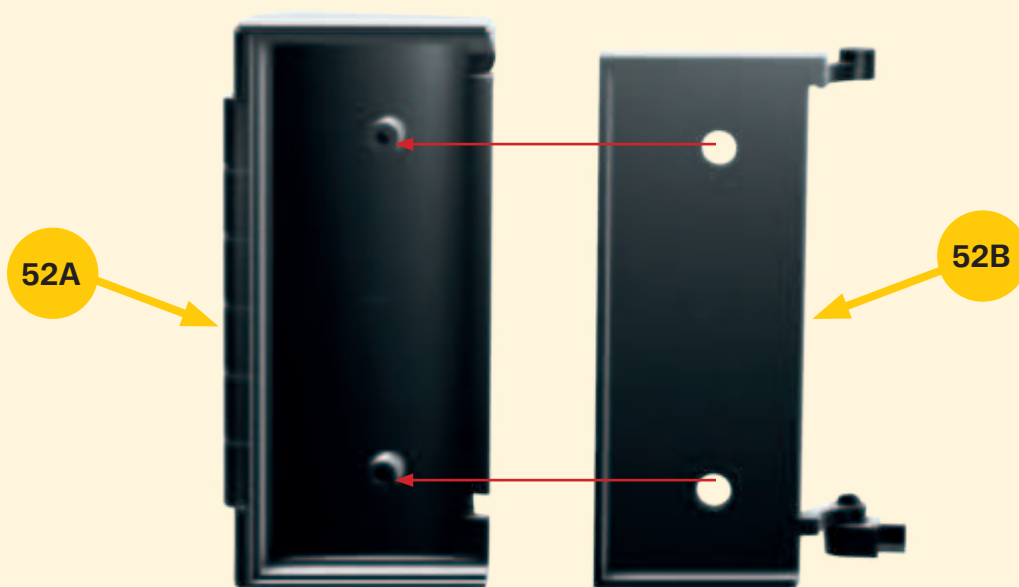
52B Rear left seat back base 1

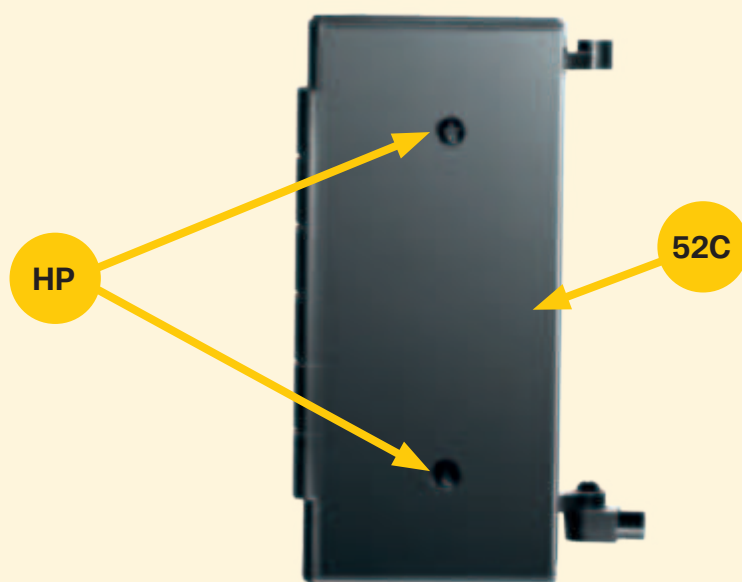
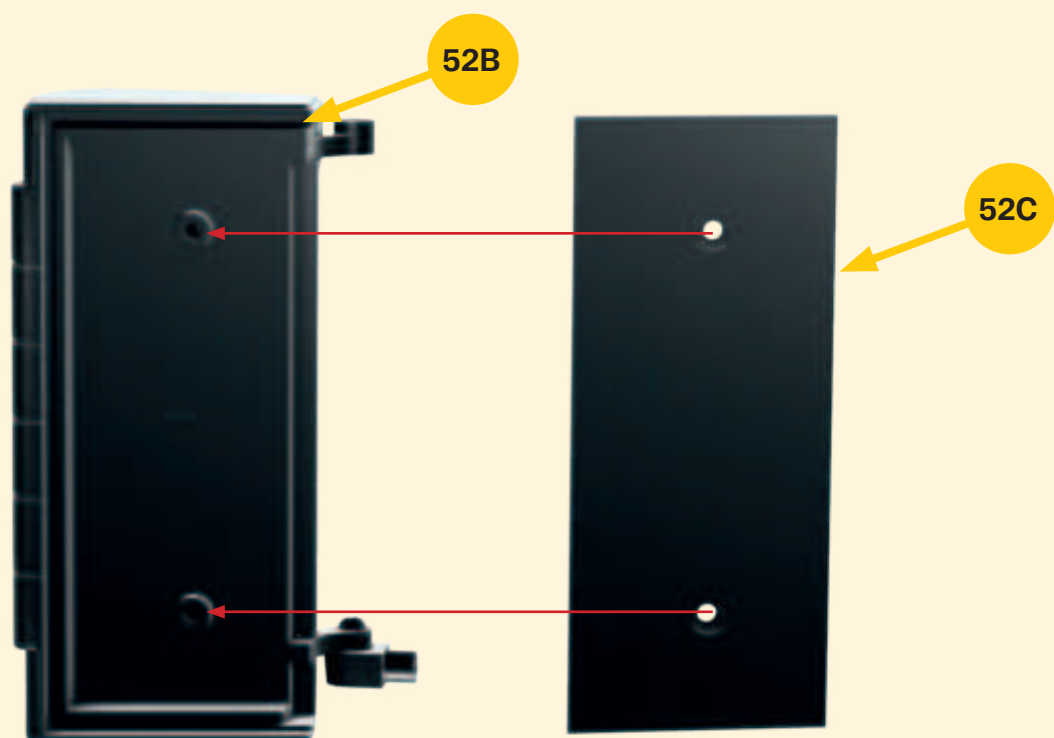
52D Rear left seat back connection

LP Screws 2.3x5mm (2 pcs)

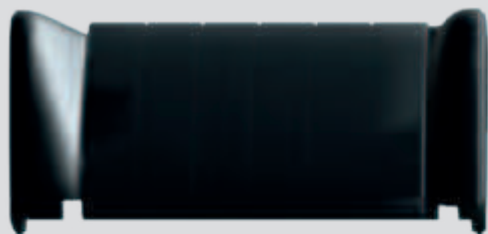
1







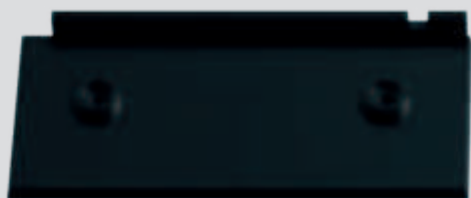
PARTS LIST 53: REAR SEAT BACK (2)



53A



53B



53C



53D



53E



AP



JP



LP



HP



KM

53A Rear right seat back

53B Rear right seat back base 1

53C Rear right seat back base 2

53D Rear right seat back base 2

53E Rear right seat back connection 2

AP Screws 1.7x4mm (4 pcs)

HP Screws 2.3x5mm (3 pcs)

JP Screws 1.7x6mm (3 pcs)

LP Screws 1.7x5mm (2 pcs)

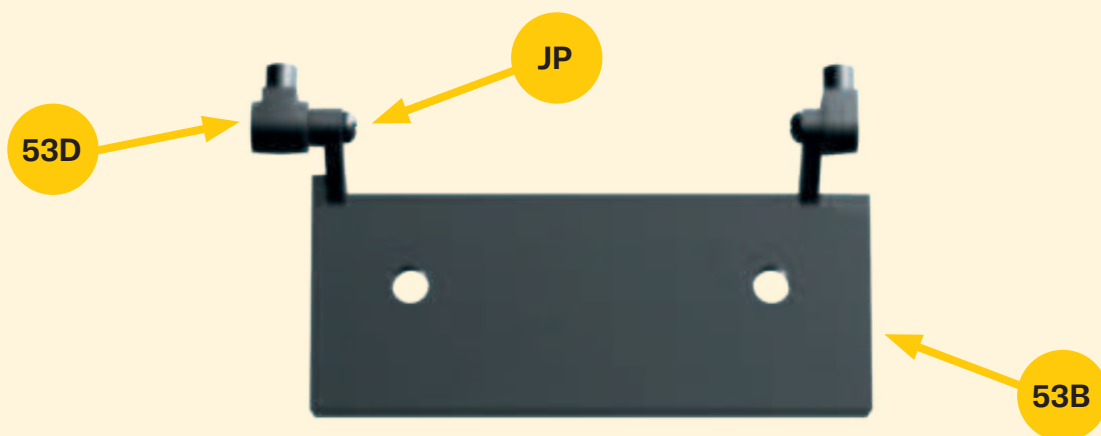
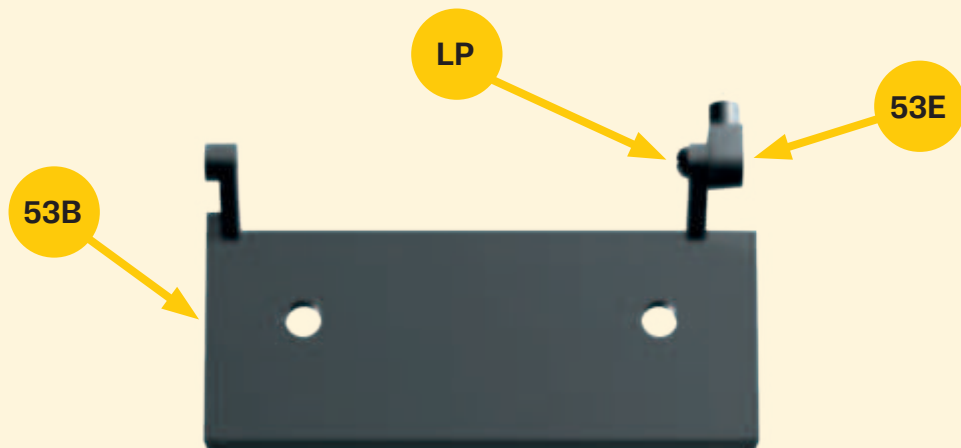
KM Screws 2.3x4mm (6 pcs)

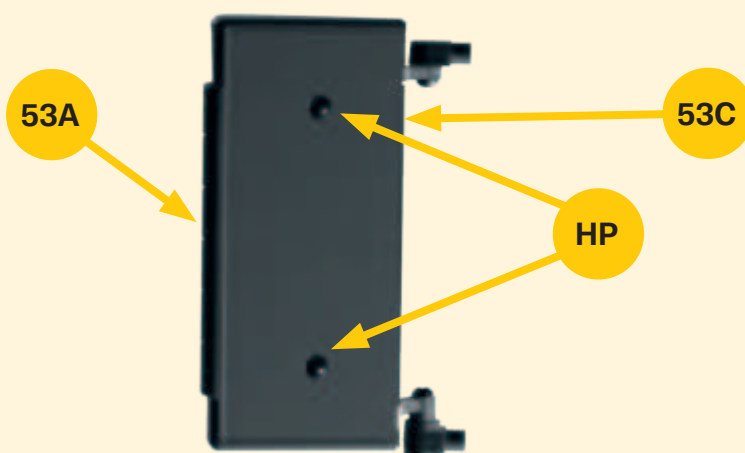
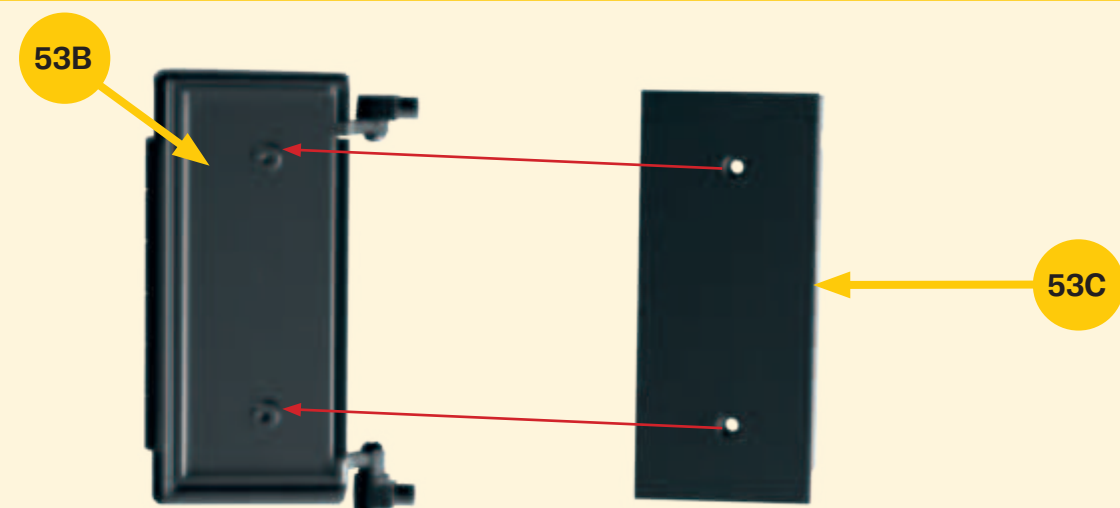
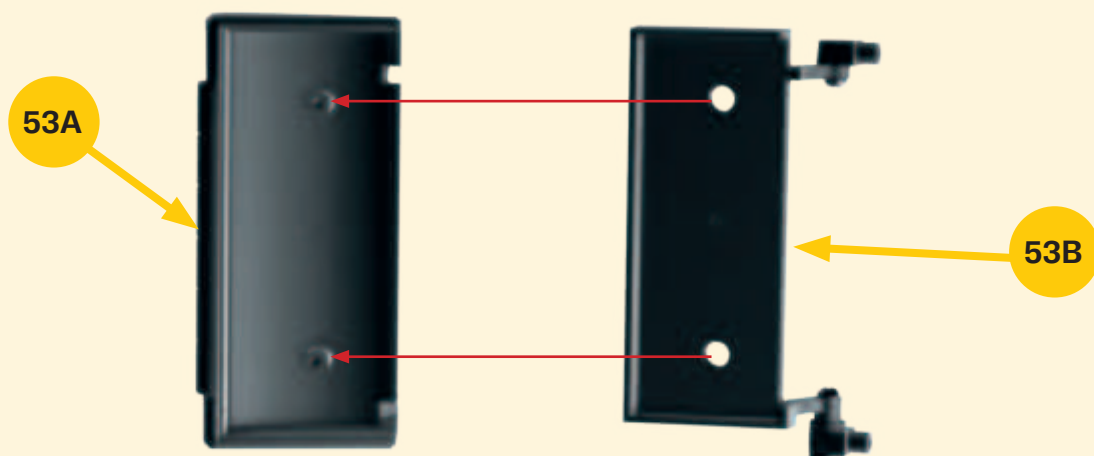
1

53B

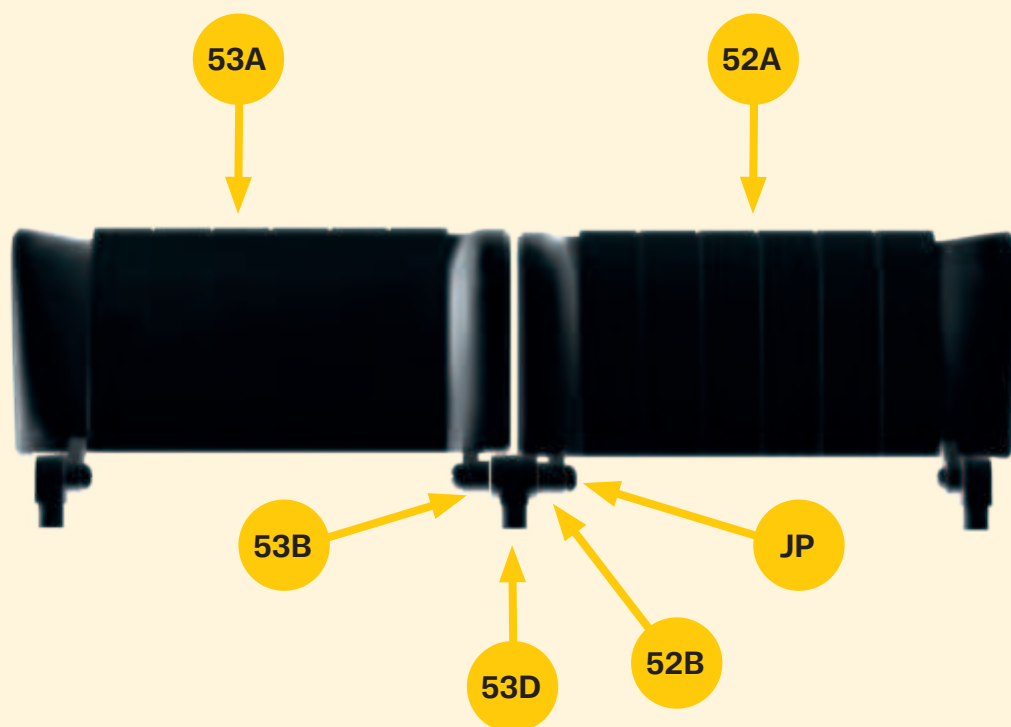
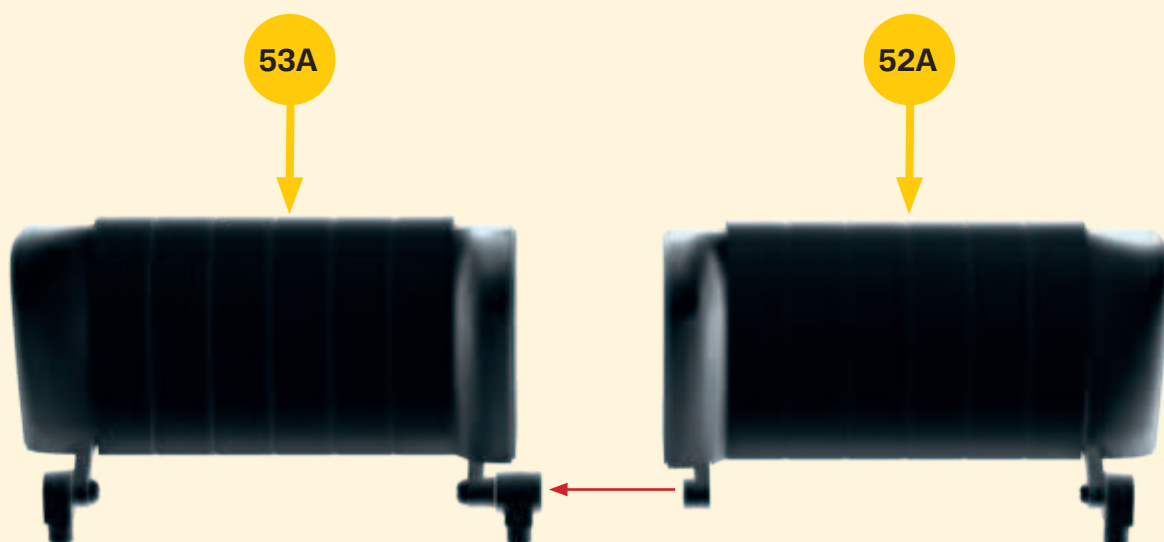


53E

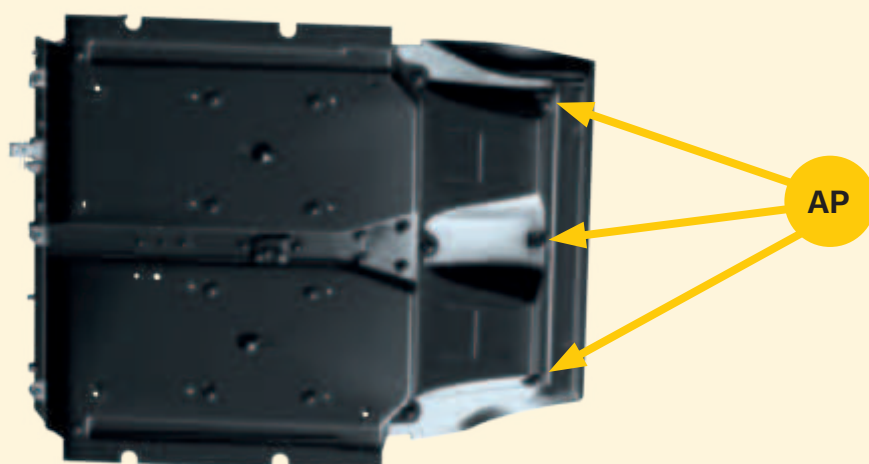
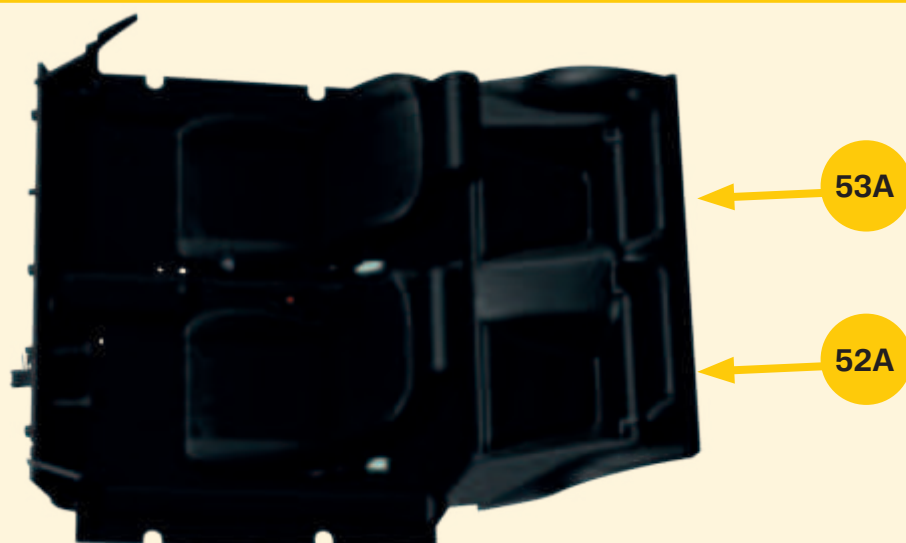
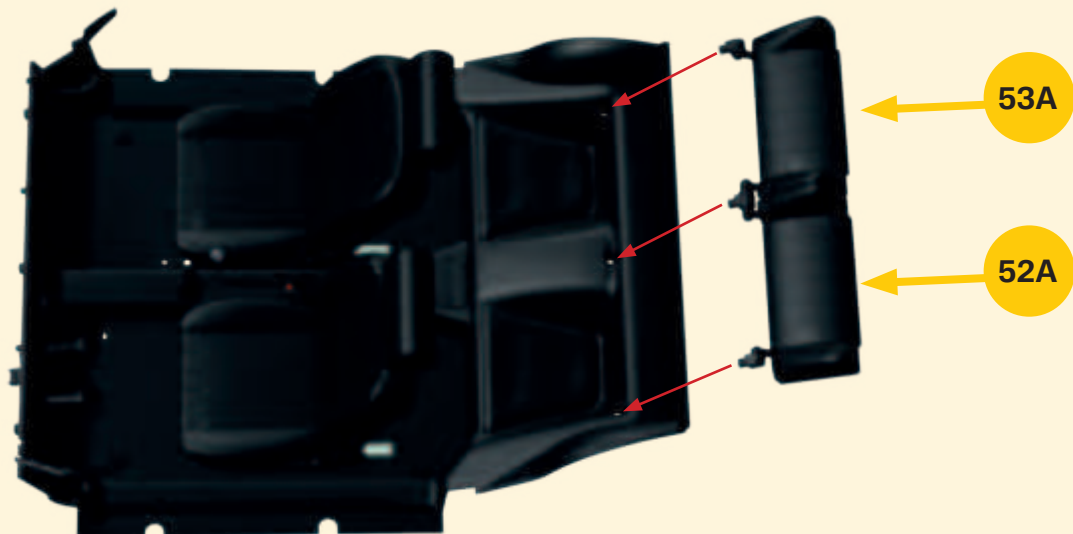




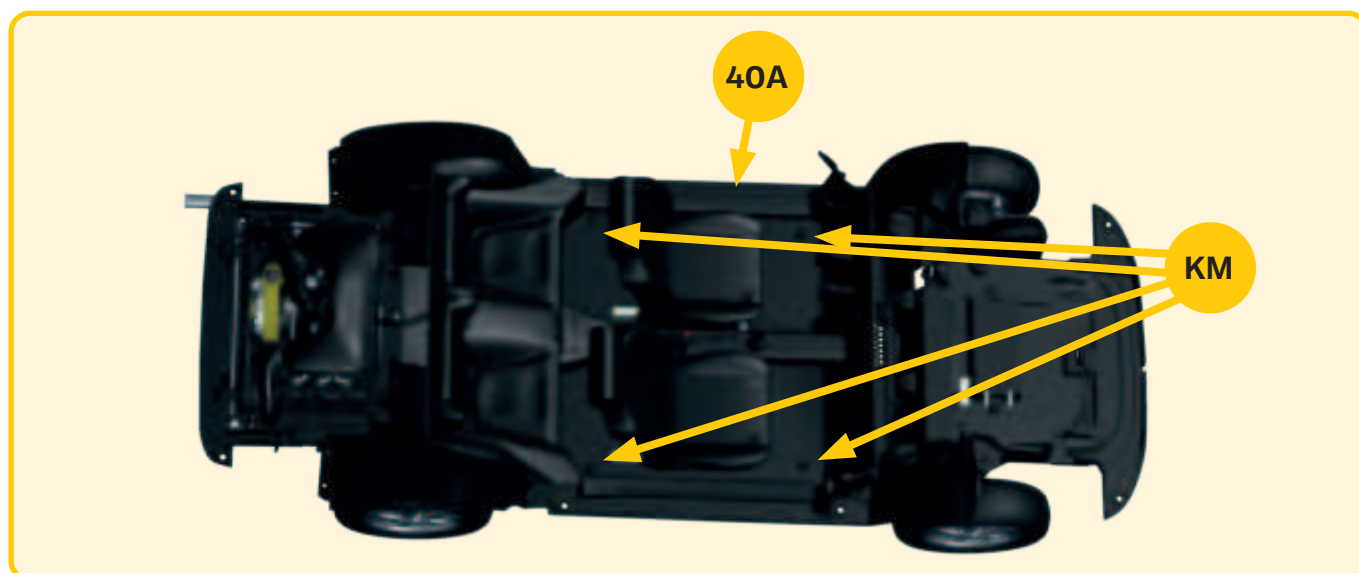
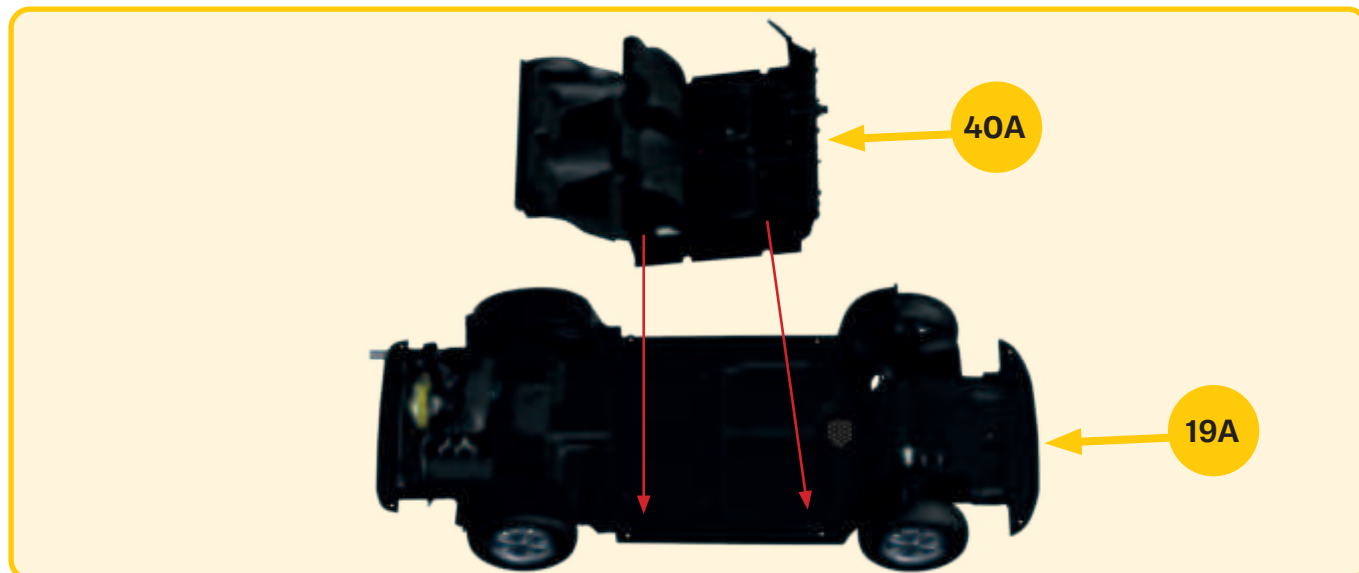
3



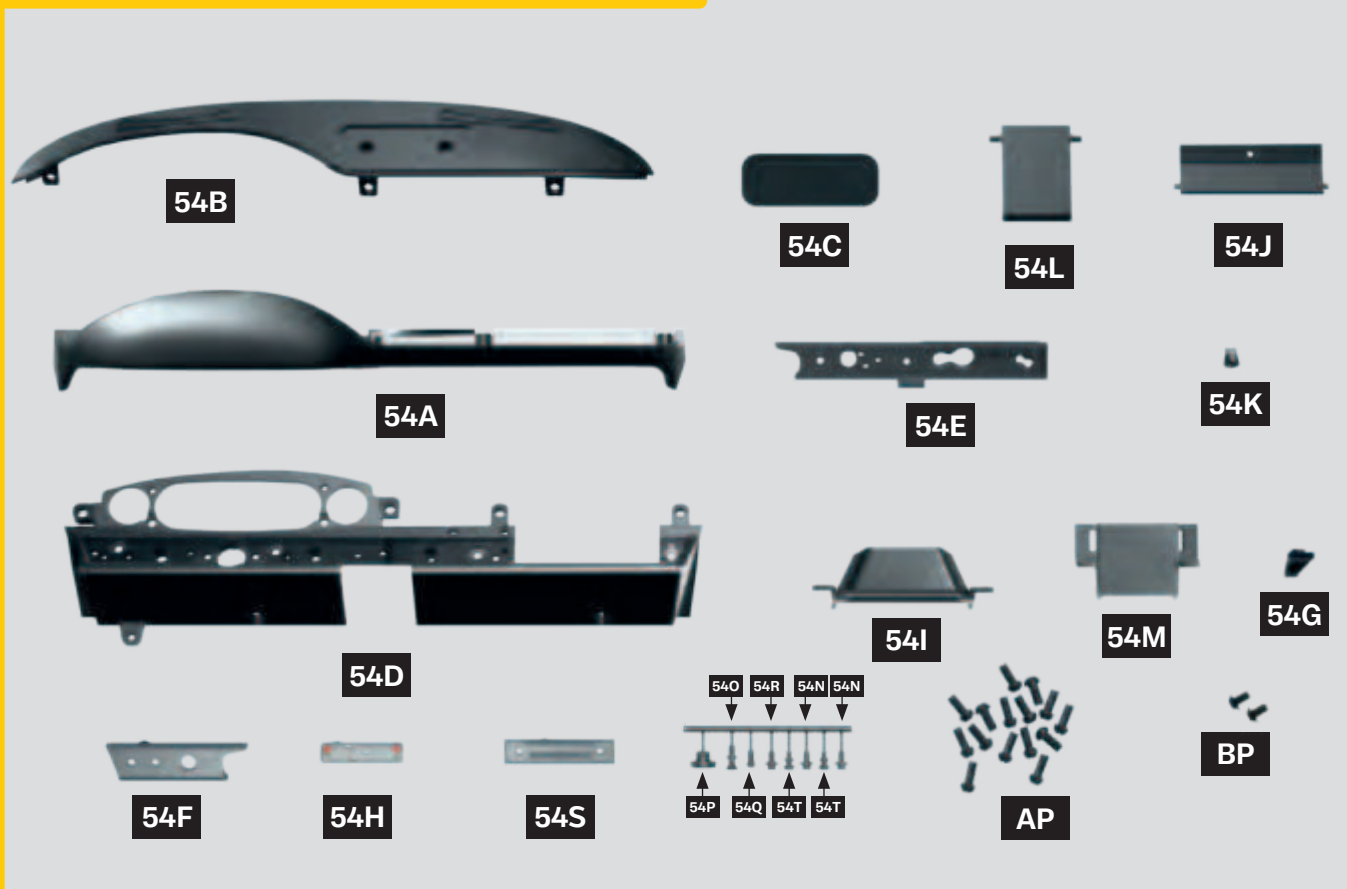
4



For better visibility, the wires are not shown

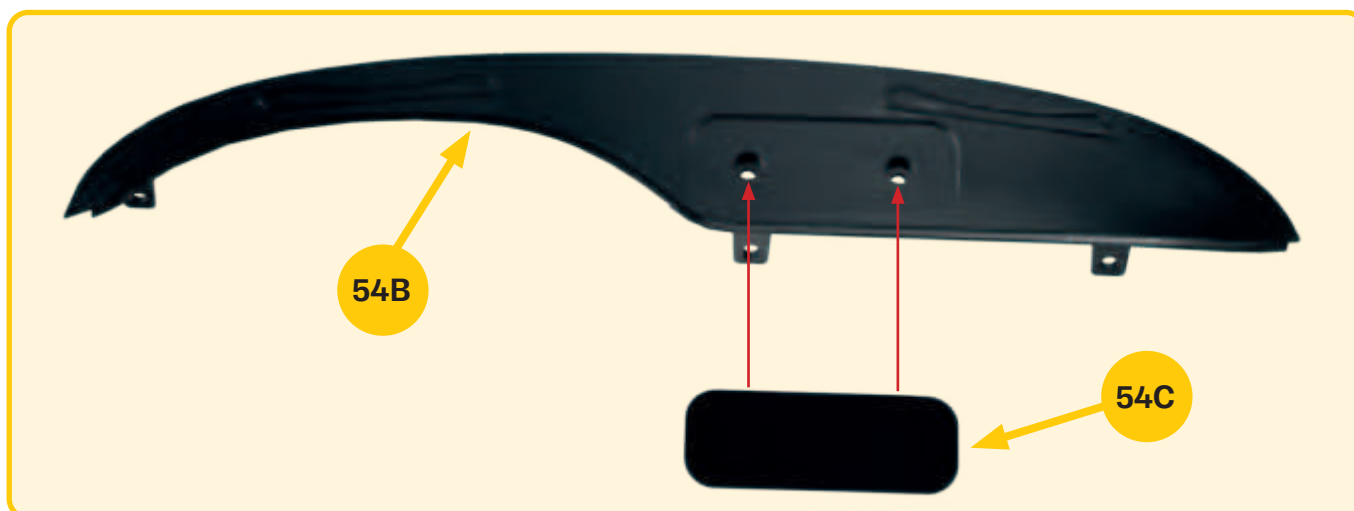


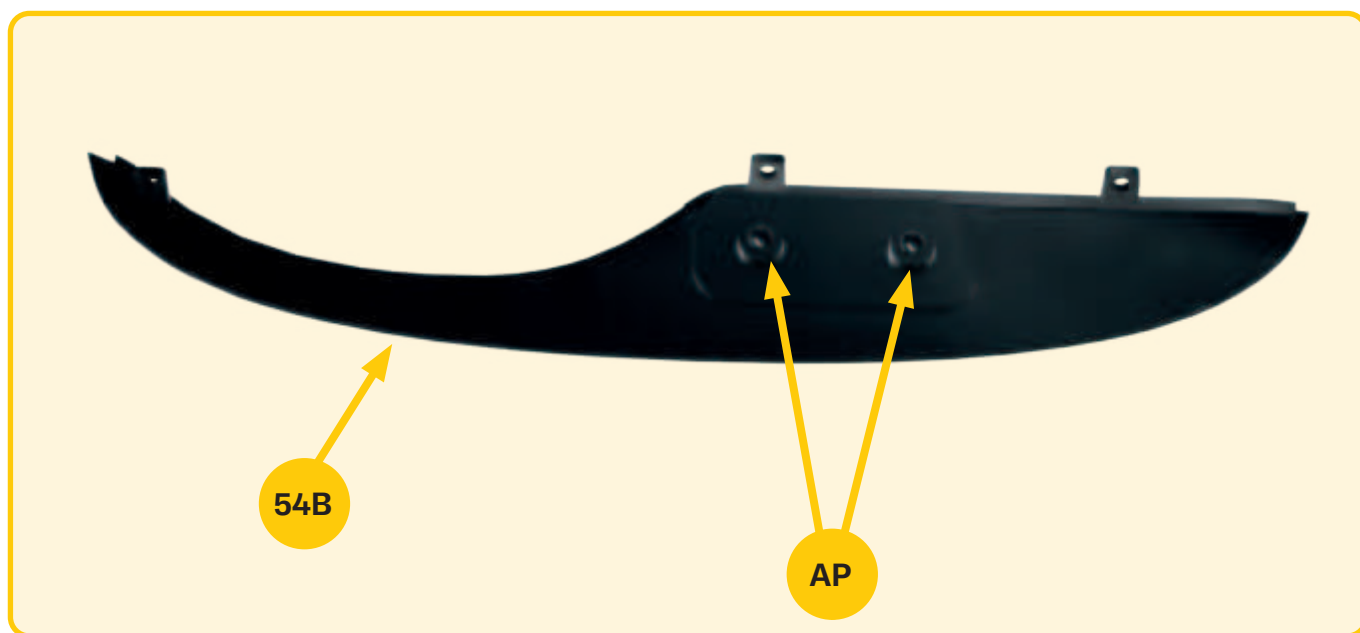
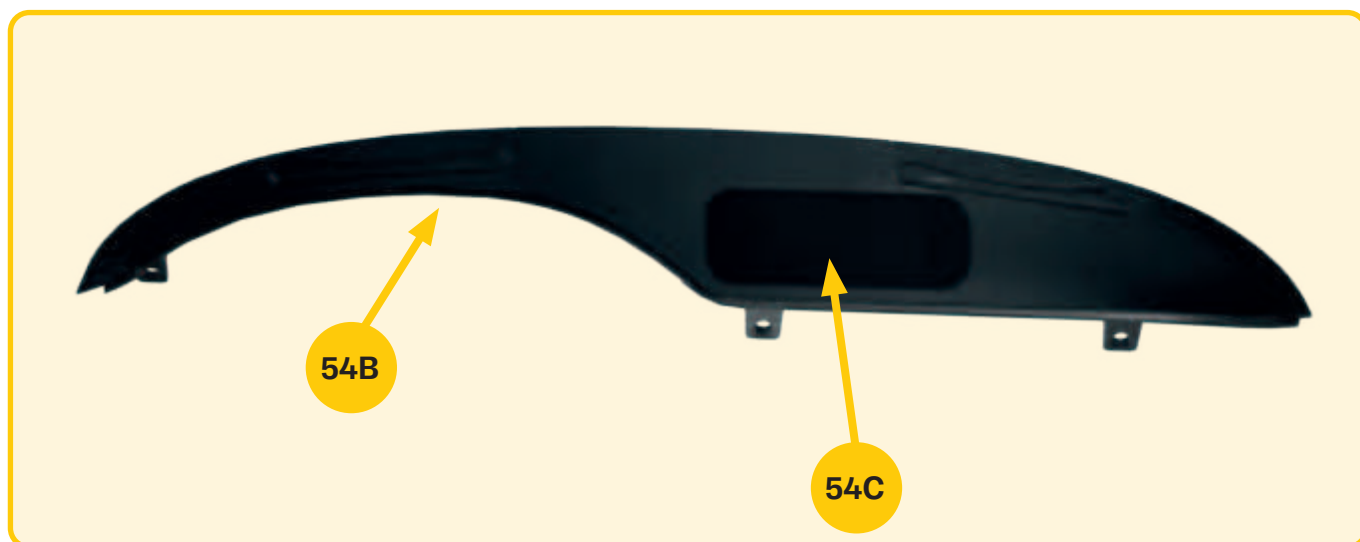
PARTS LIST 54: DASHBOARD



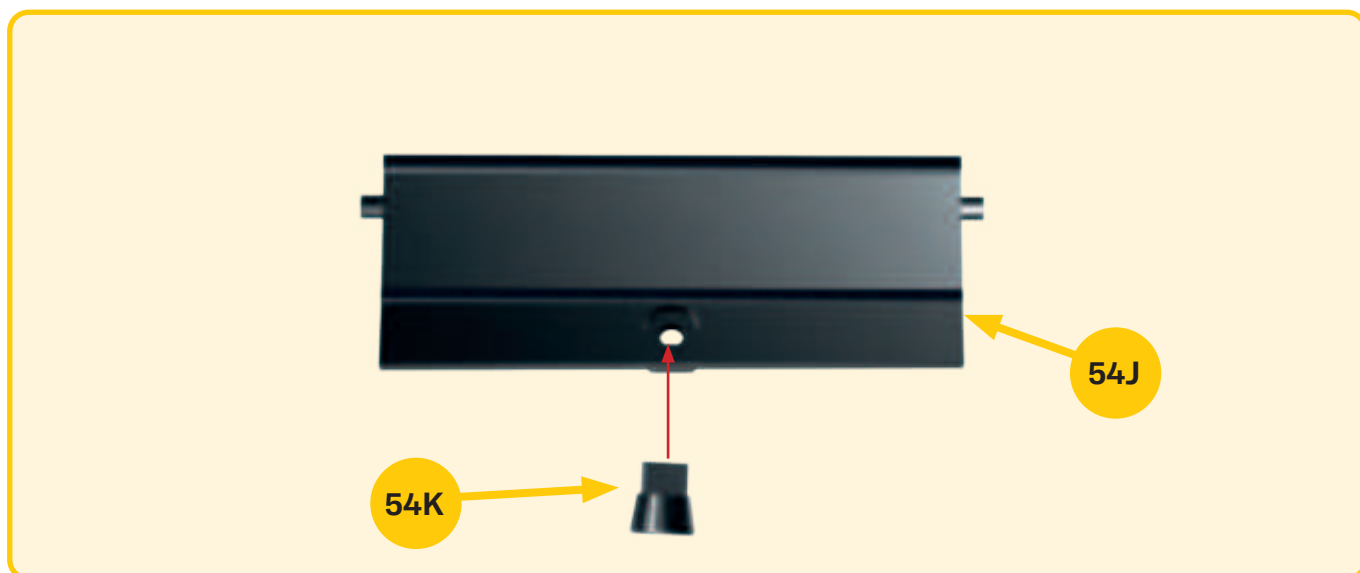
54A	Dashboard cover A	54I	Glove box	54Q	Dashboard switch 4
54B	Dashboard cover B	54J	Glove box panel	54R	Dashboard switch 5
54C	Speaker panel	54K	Glove box handles	54S	Radio
54D	Dashboard	54L	Ashtray	54T	Radio button (2 pcs)
54E	Dashboard panel 1	54M	Ashtray base	AP	Screws 1.7x4mm (15 pcs)
54F	Dashboard panel 2	54N	Dashboard switch 1 (2 pcs)	BP	Screws 1.3x5mm (2 pcs)
54G	Dashboard panel 3	54O	Dashboard switch 2		
54H	Air conditioning panel	54P	Dashboard switch 3		

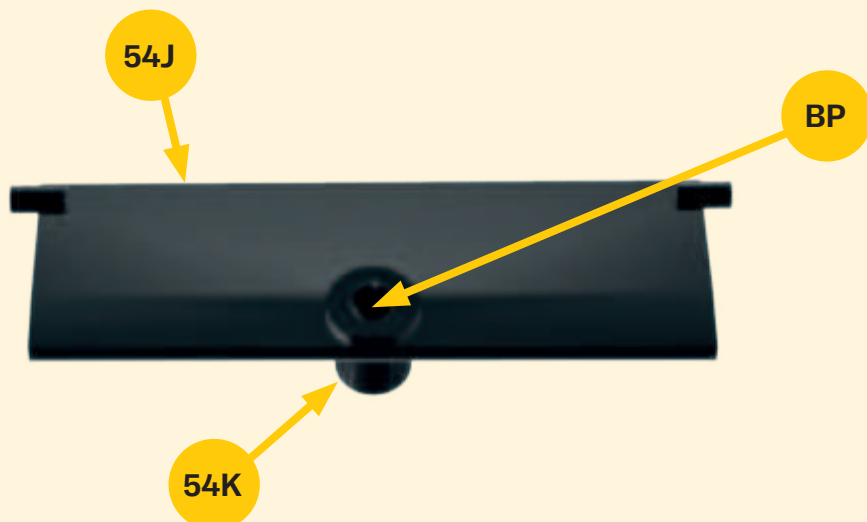
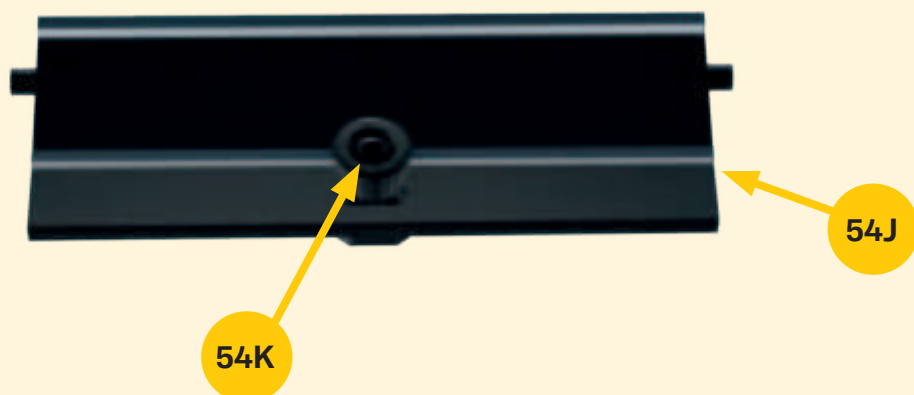
1





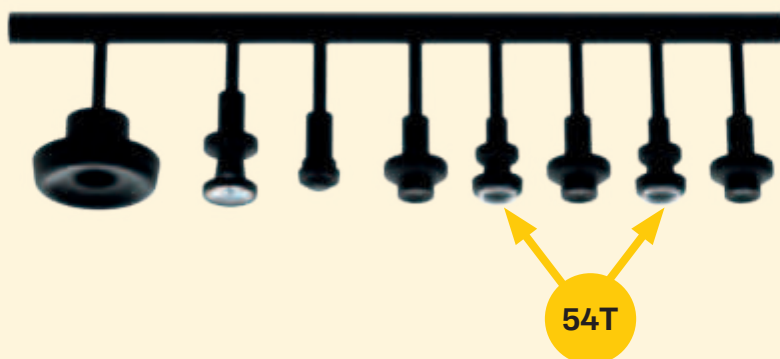
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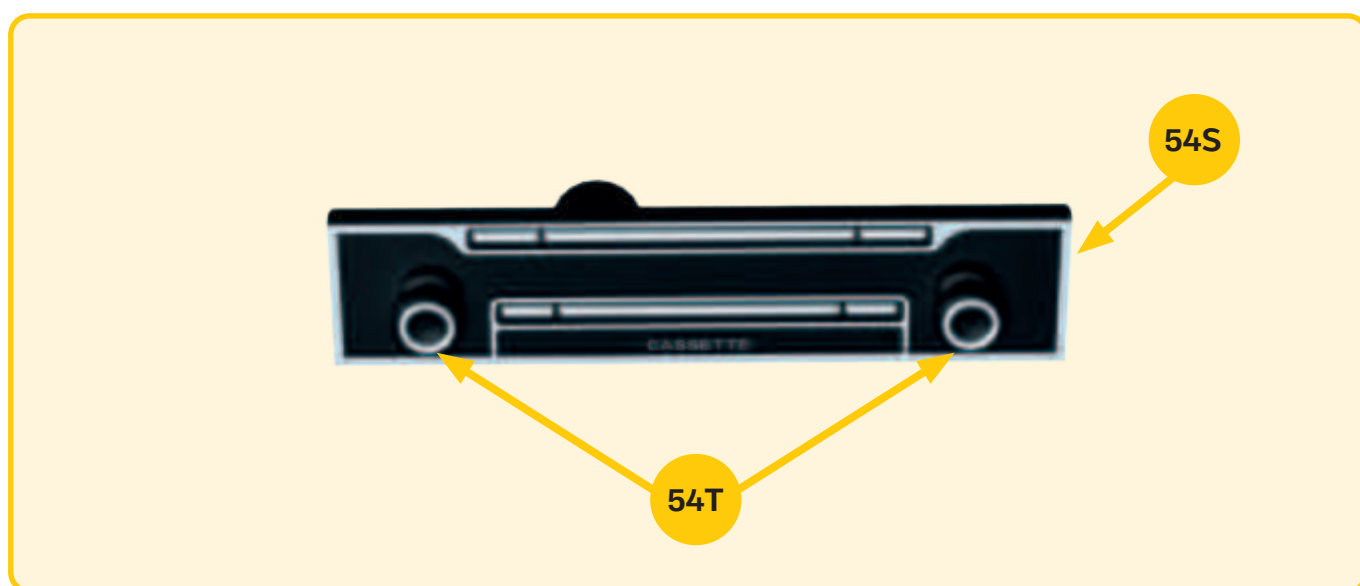
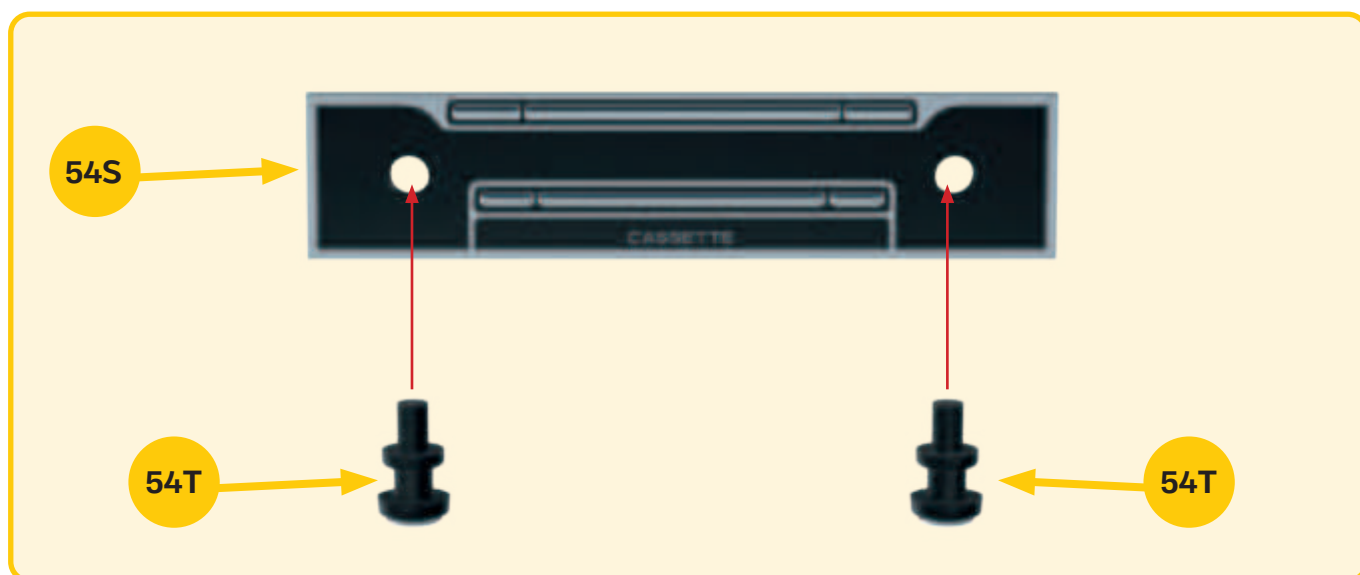




3

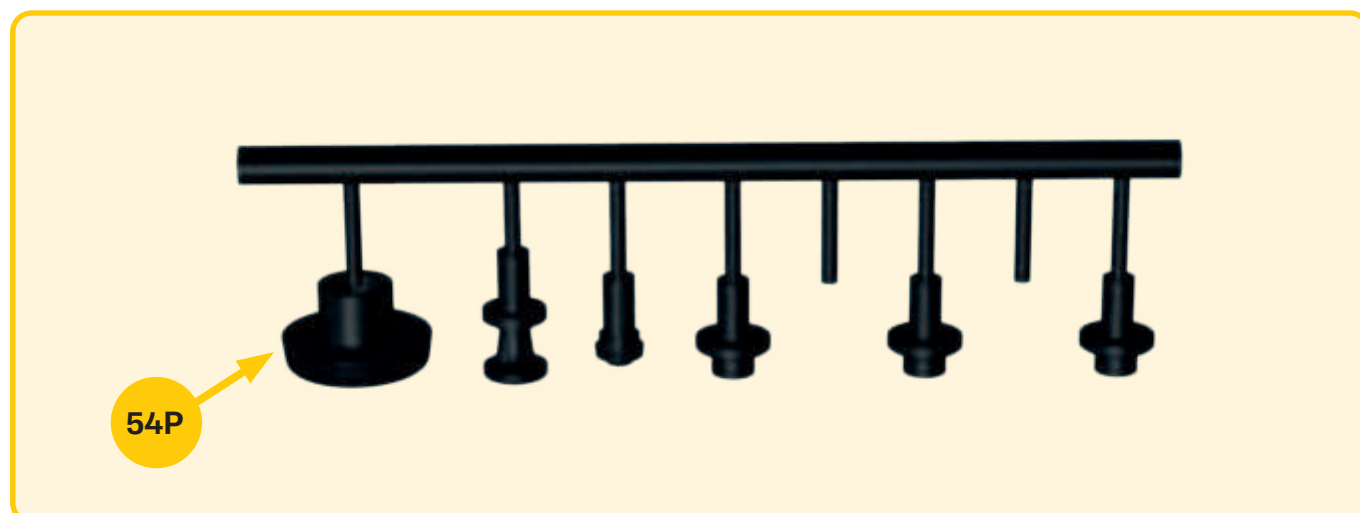
Remove 54T (x2)

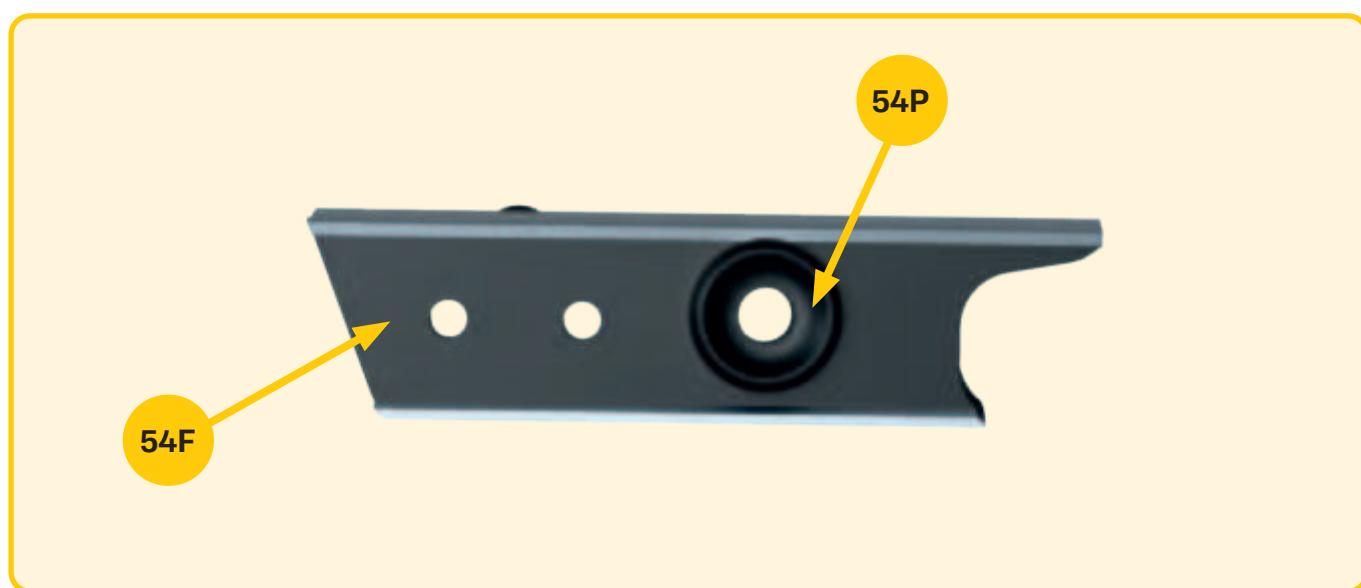
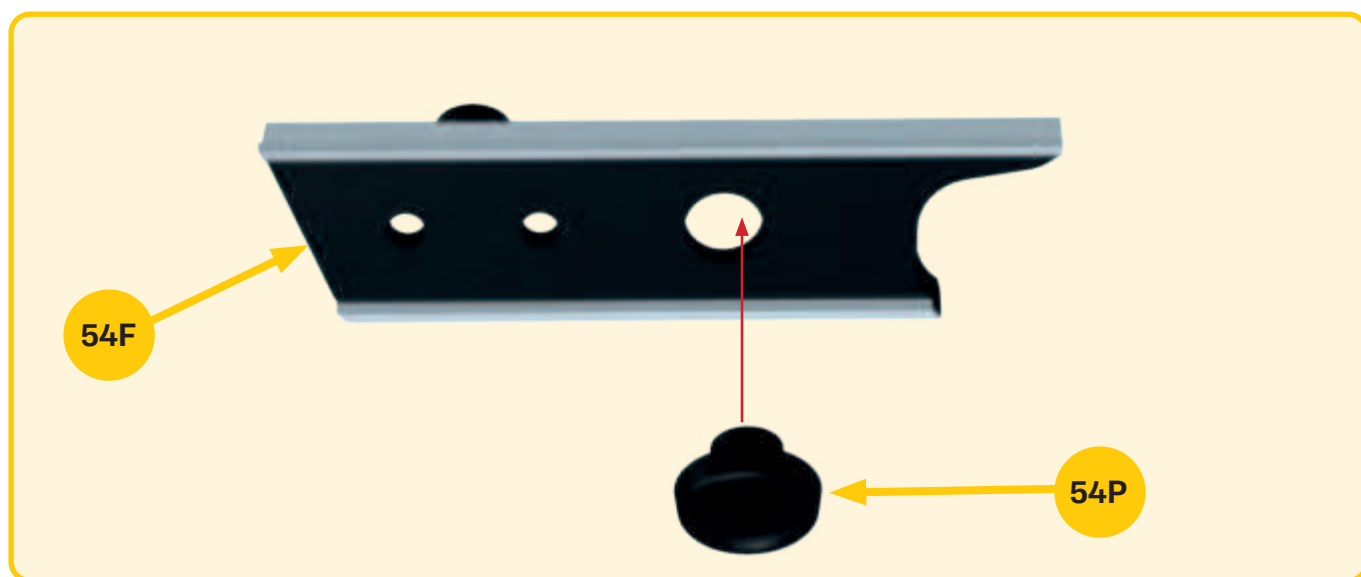




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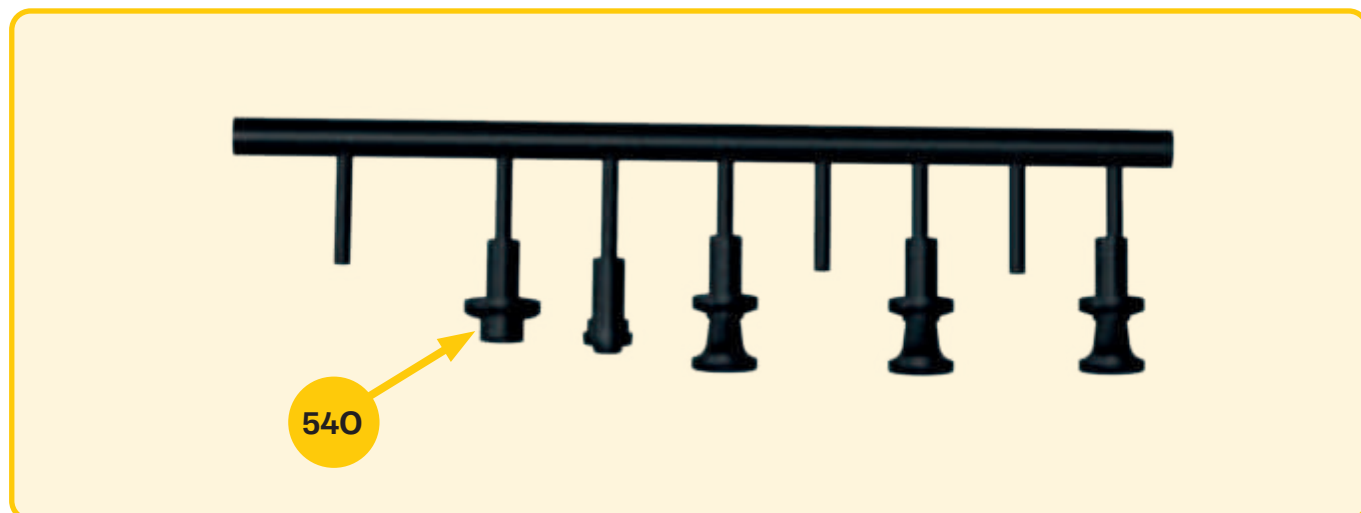
Remove 54P

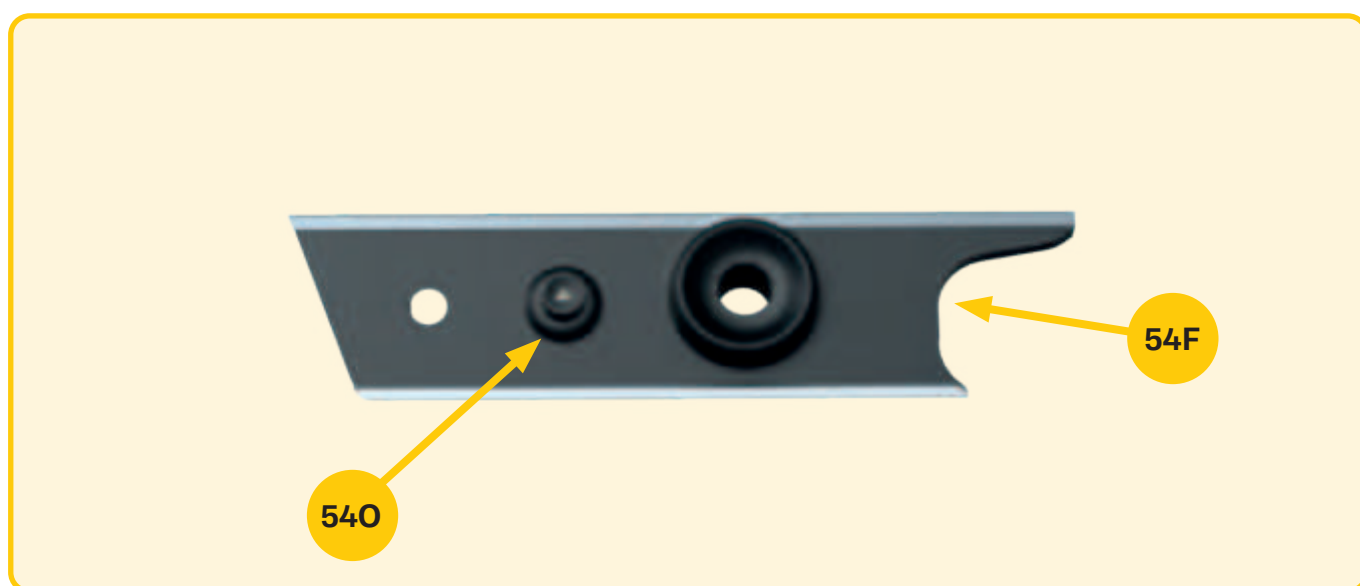
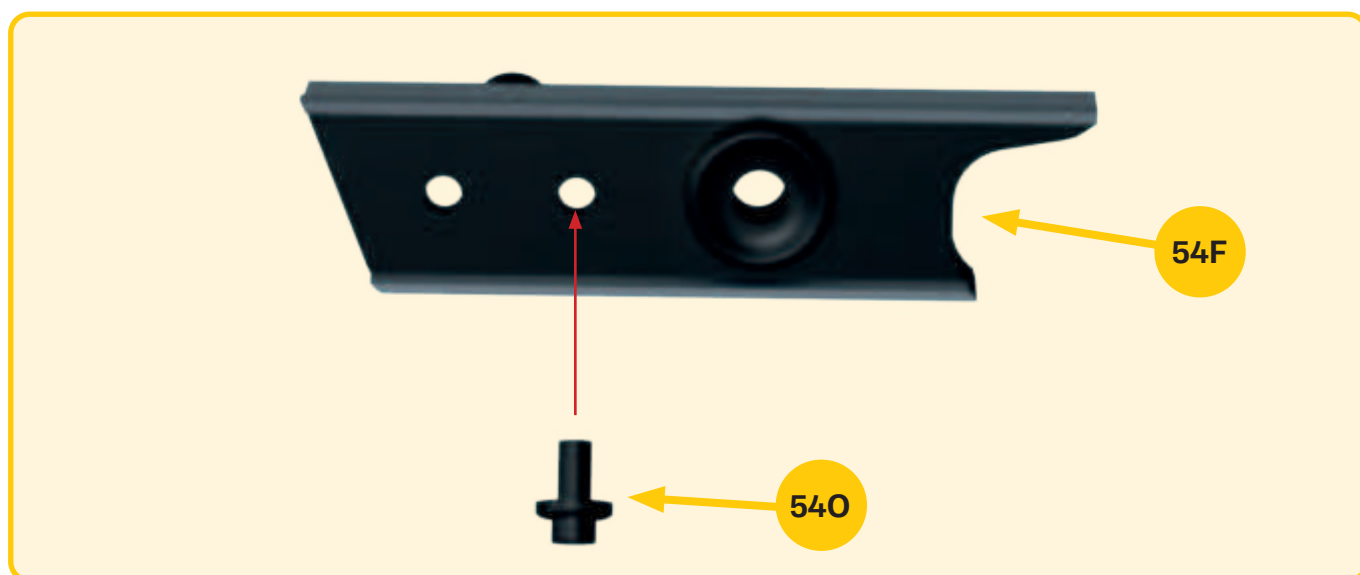




5

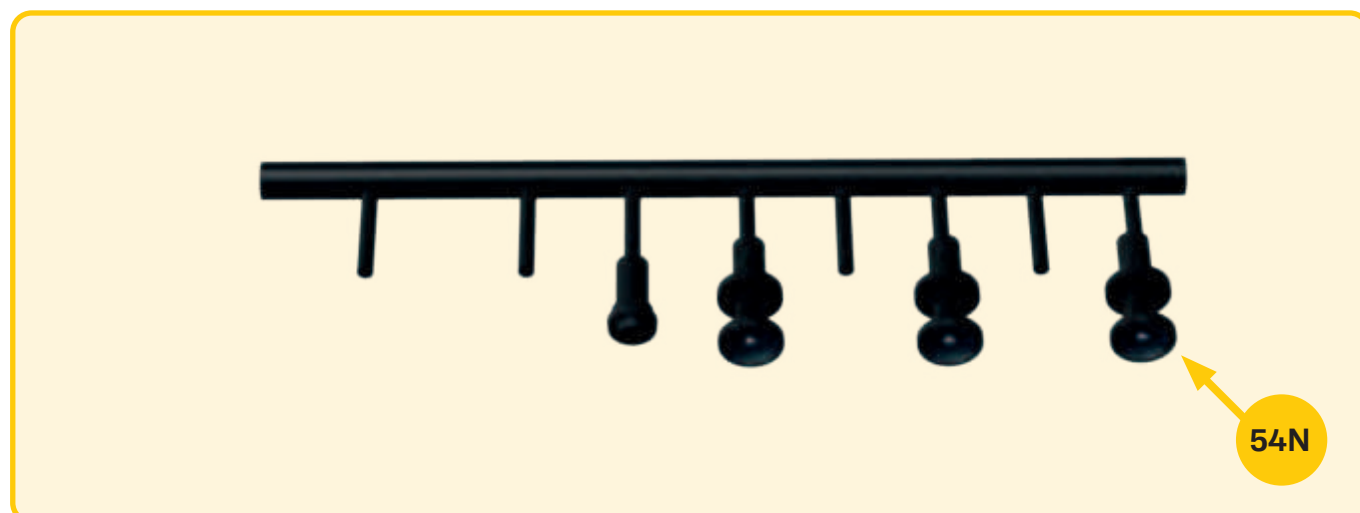
Remove 540

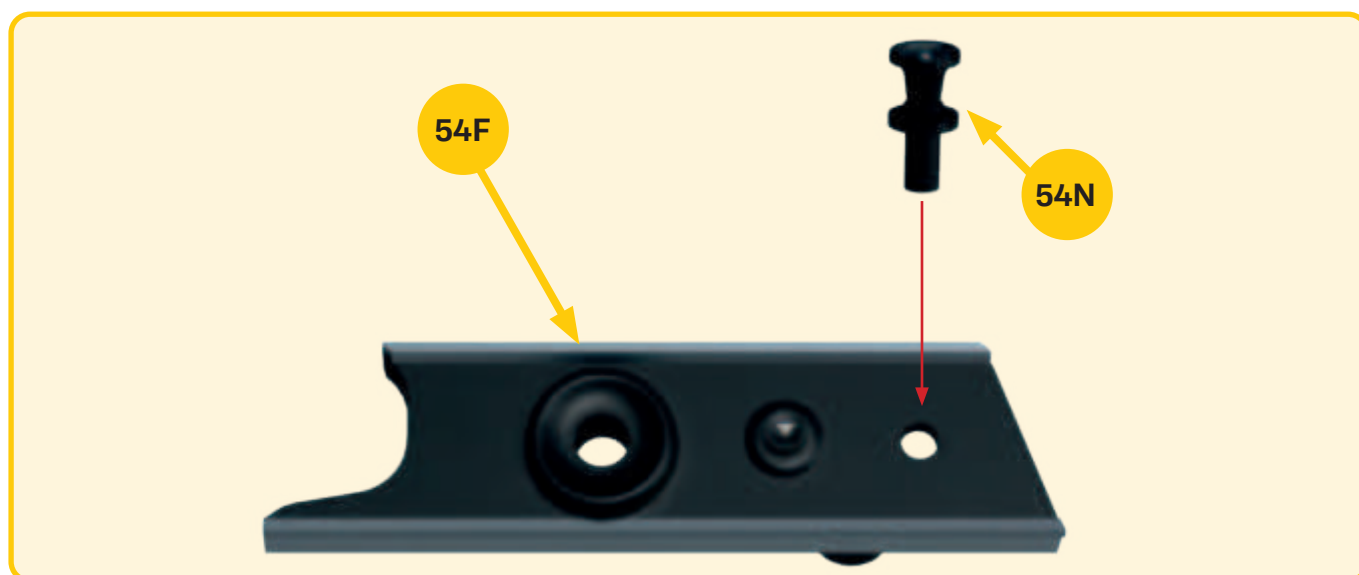




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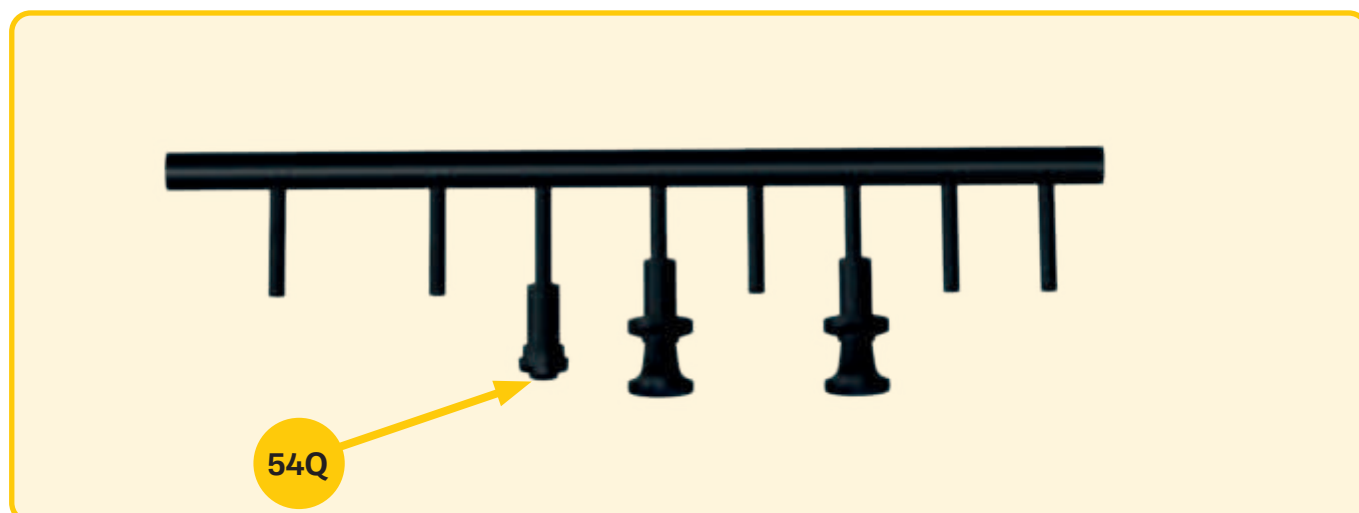
Remove 54N

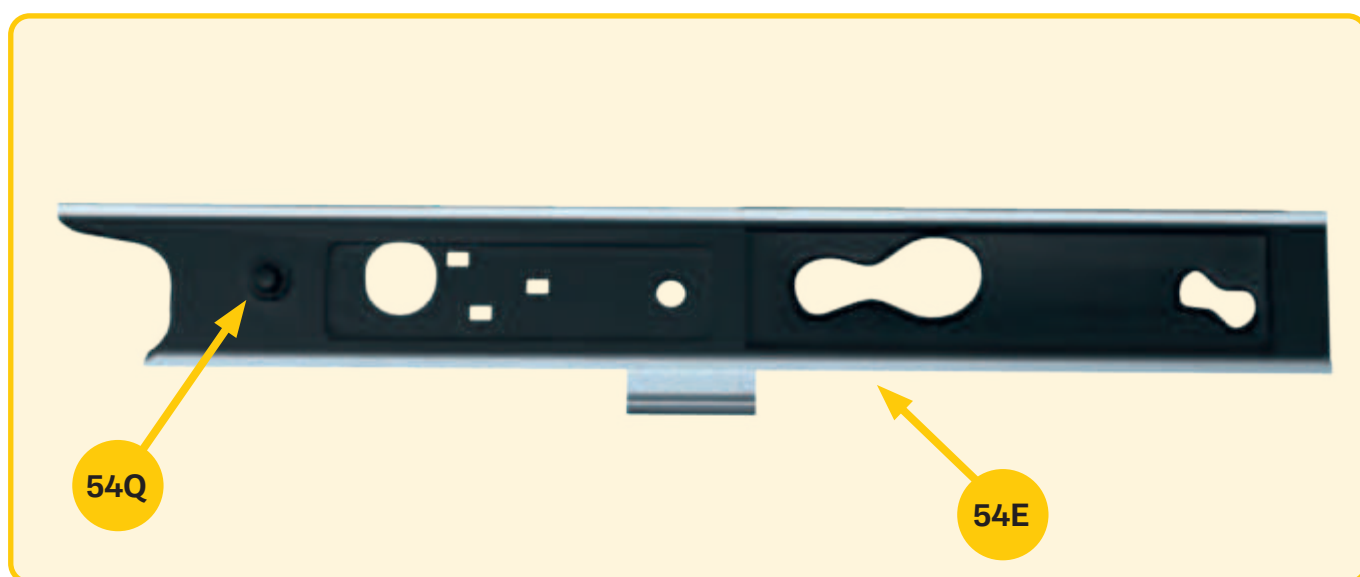
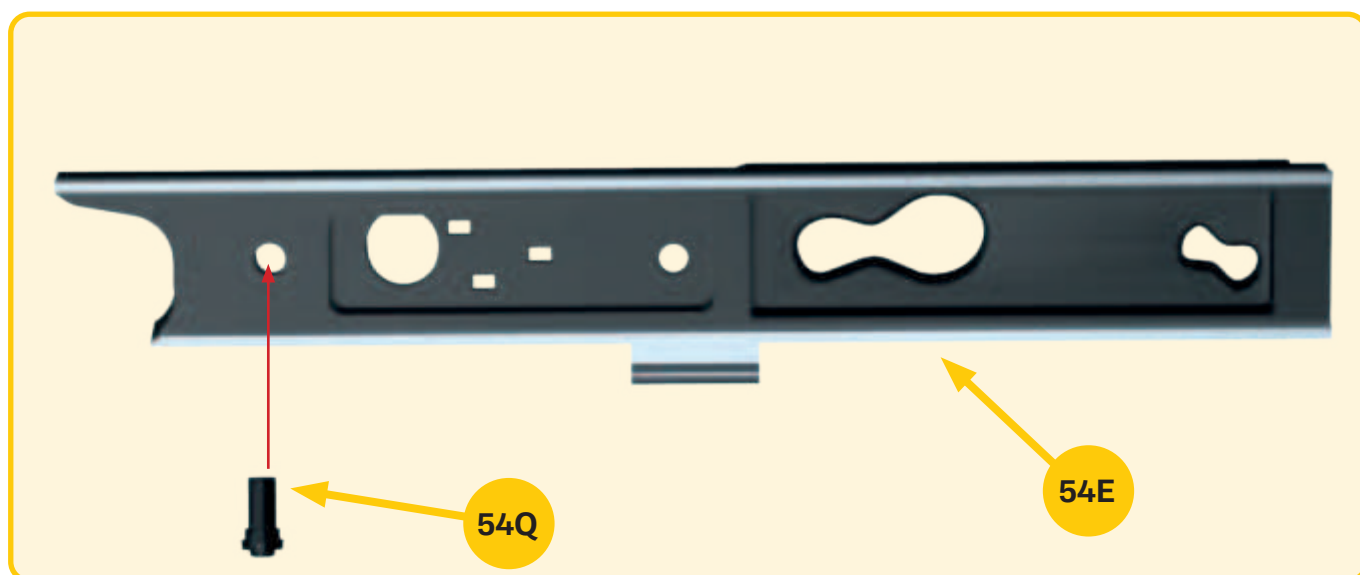




7

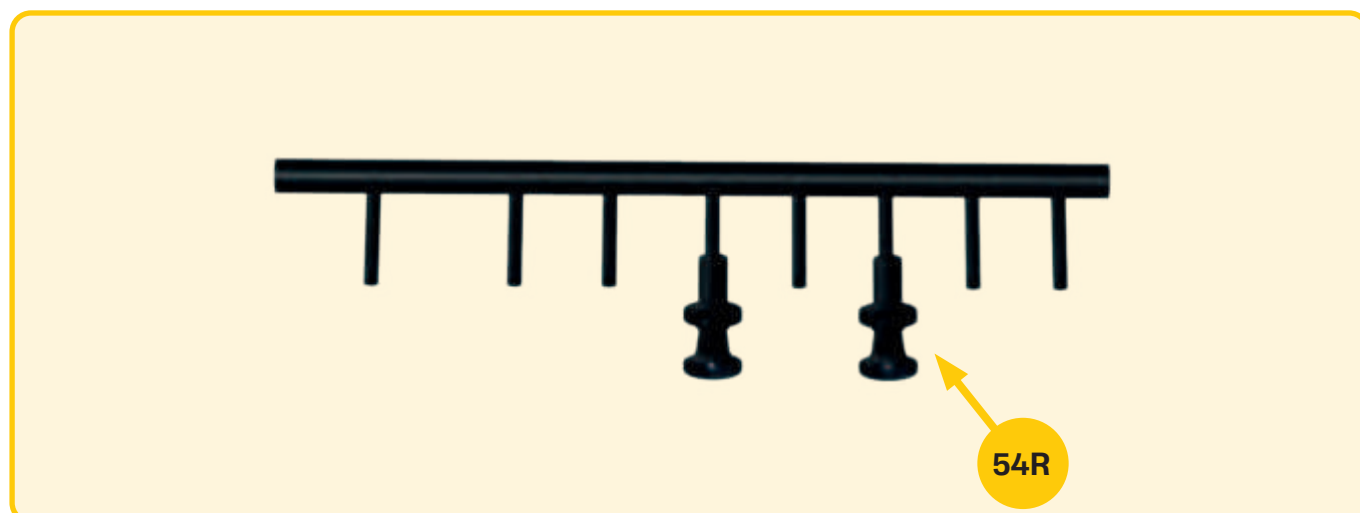
Remove 54Q

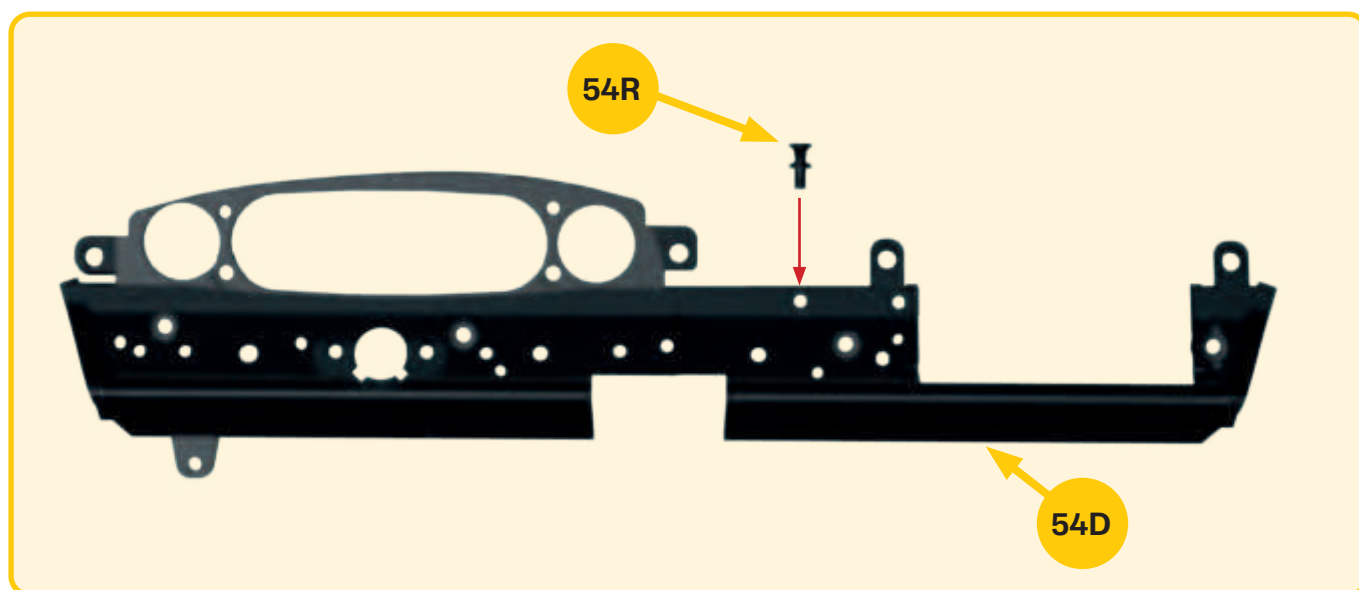




8

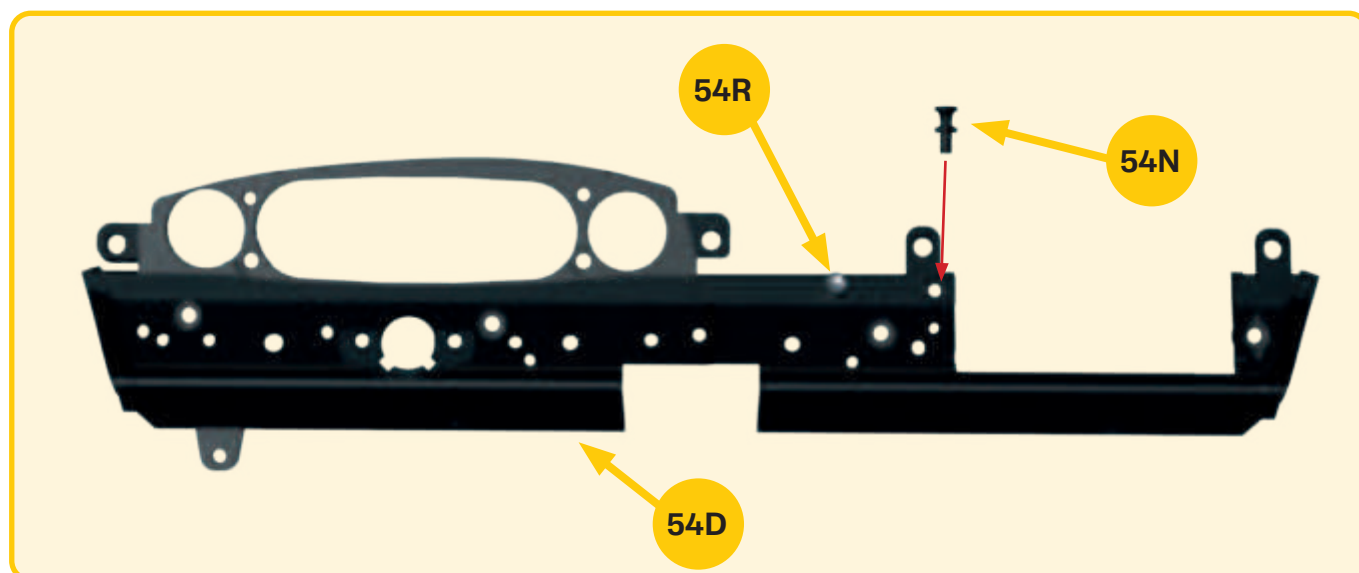
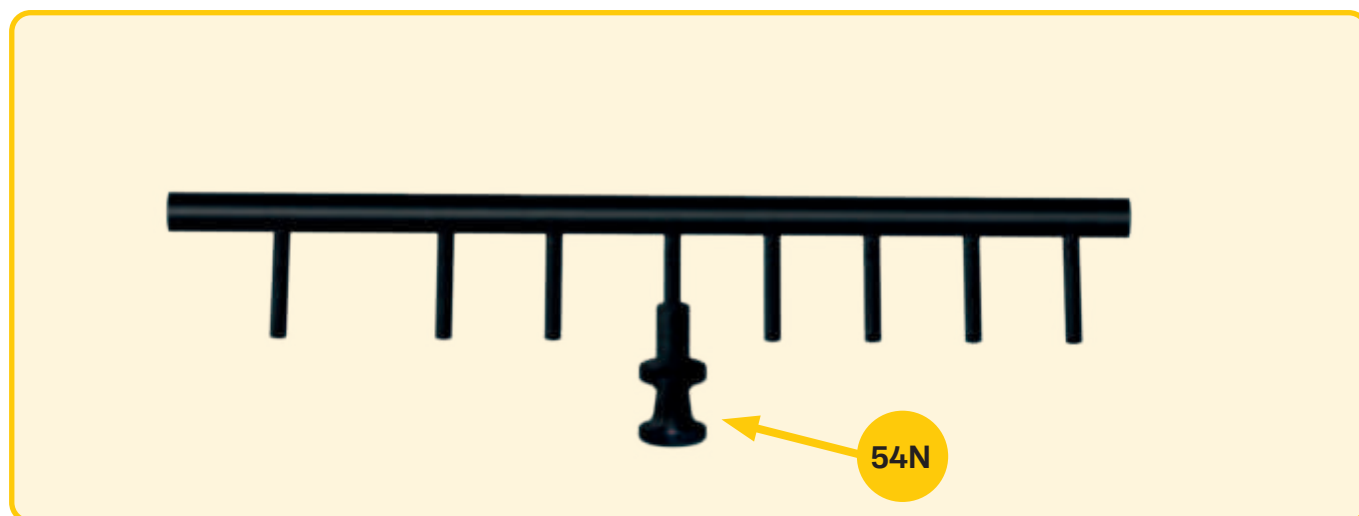
Remove 54R

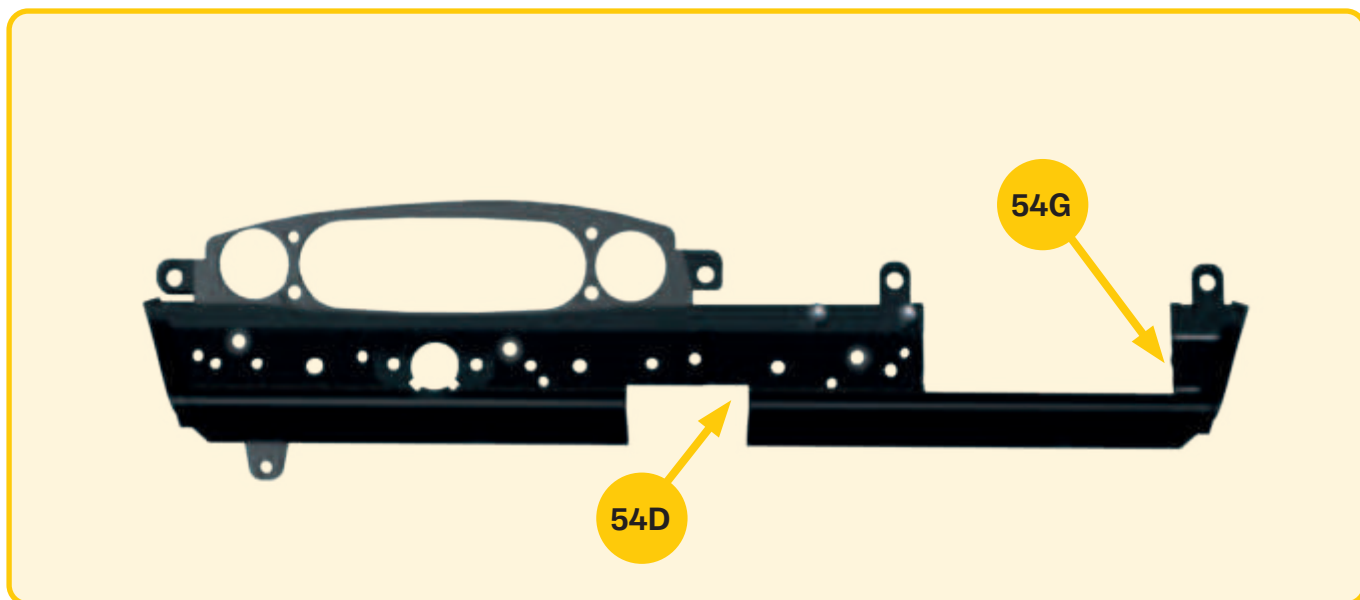
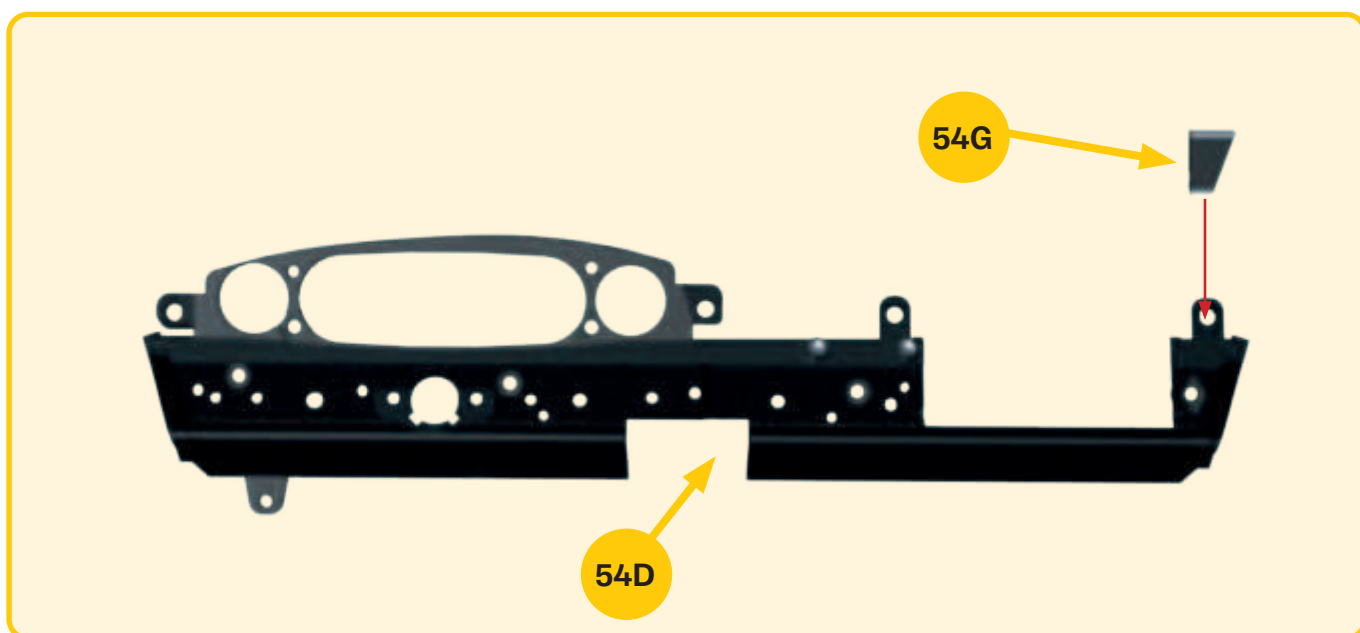
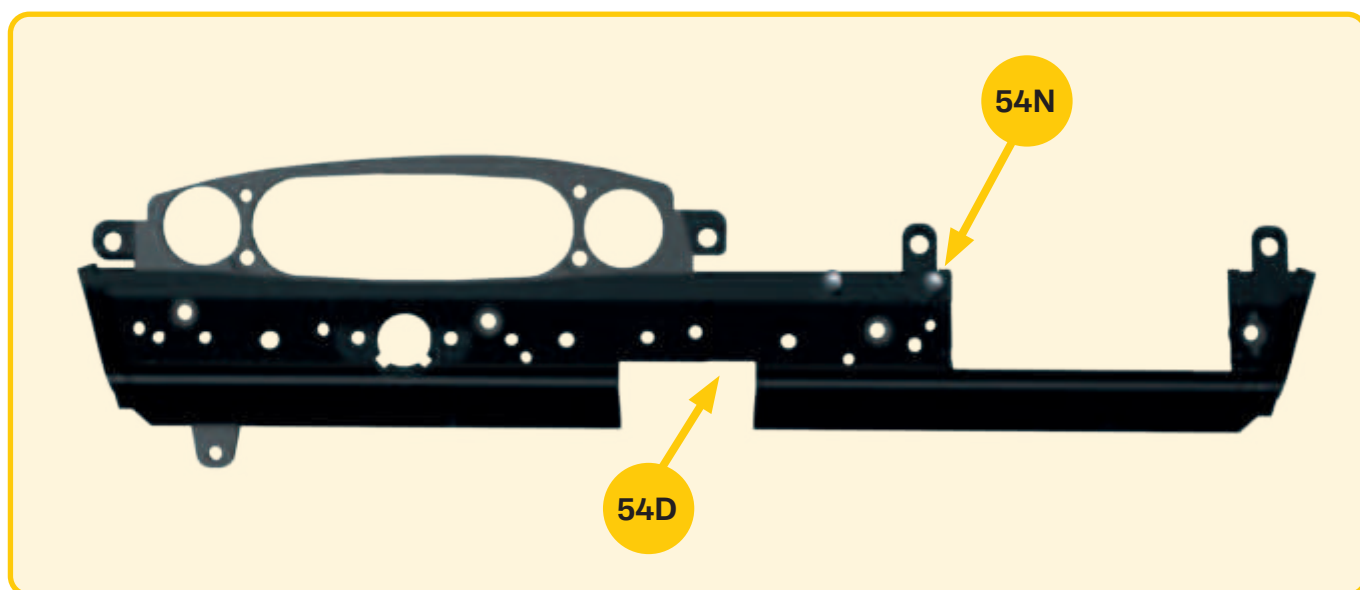


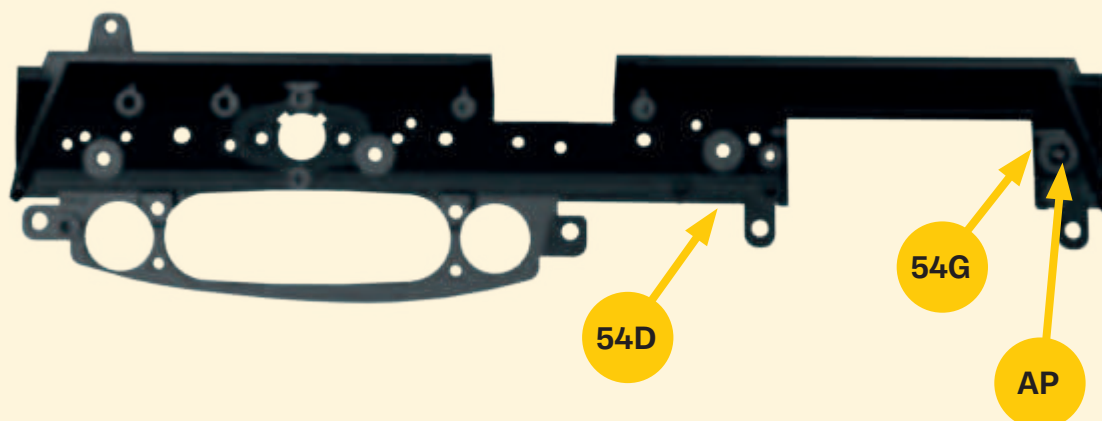


9

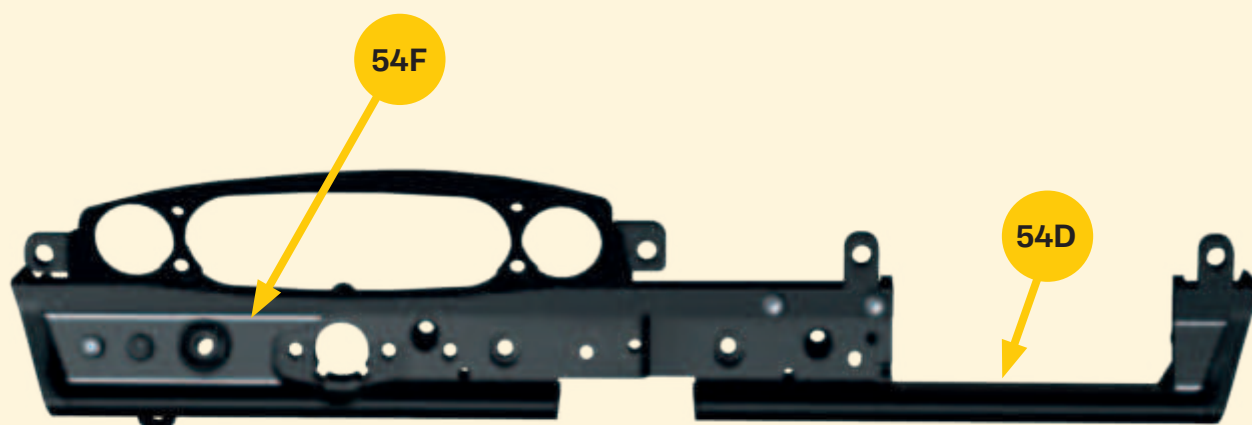
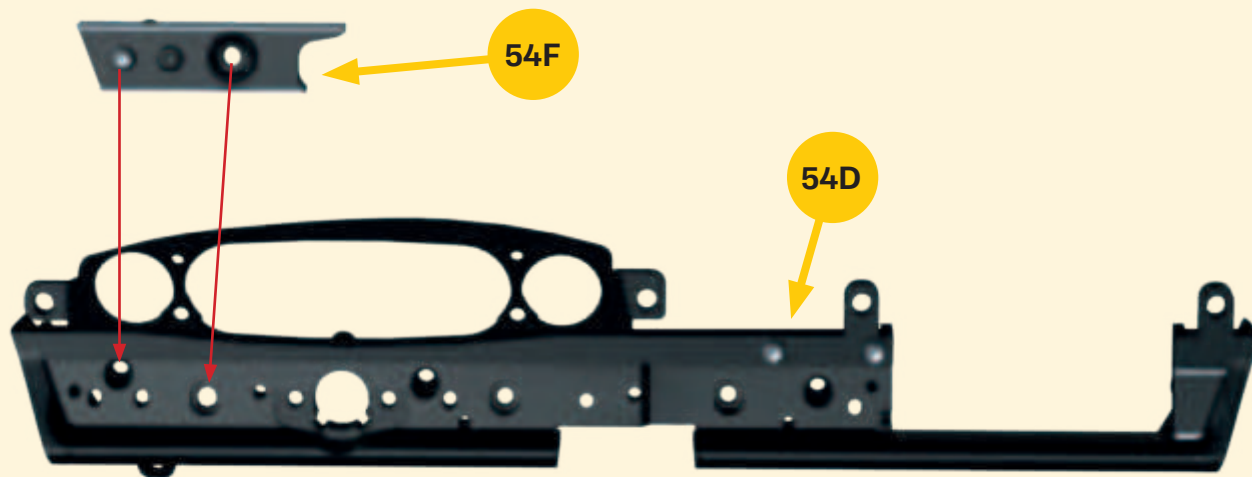
Remove 54N

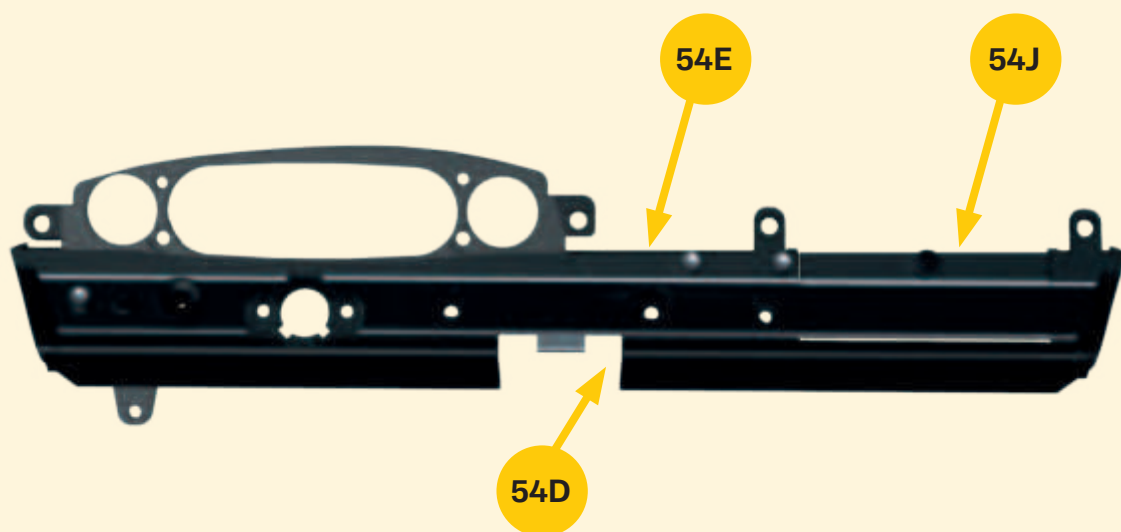
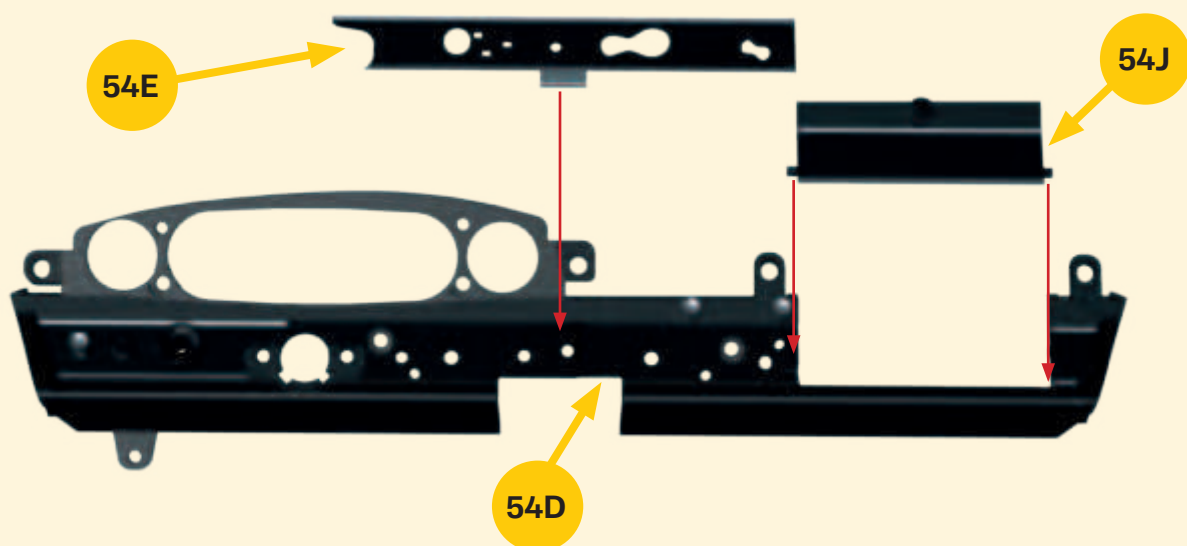
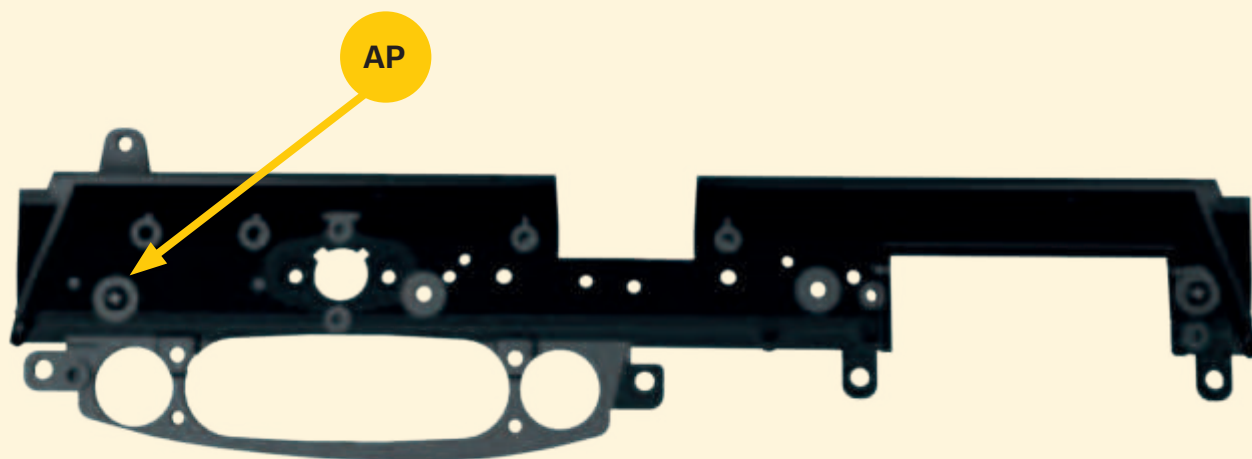


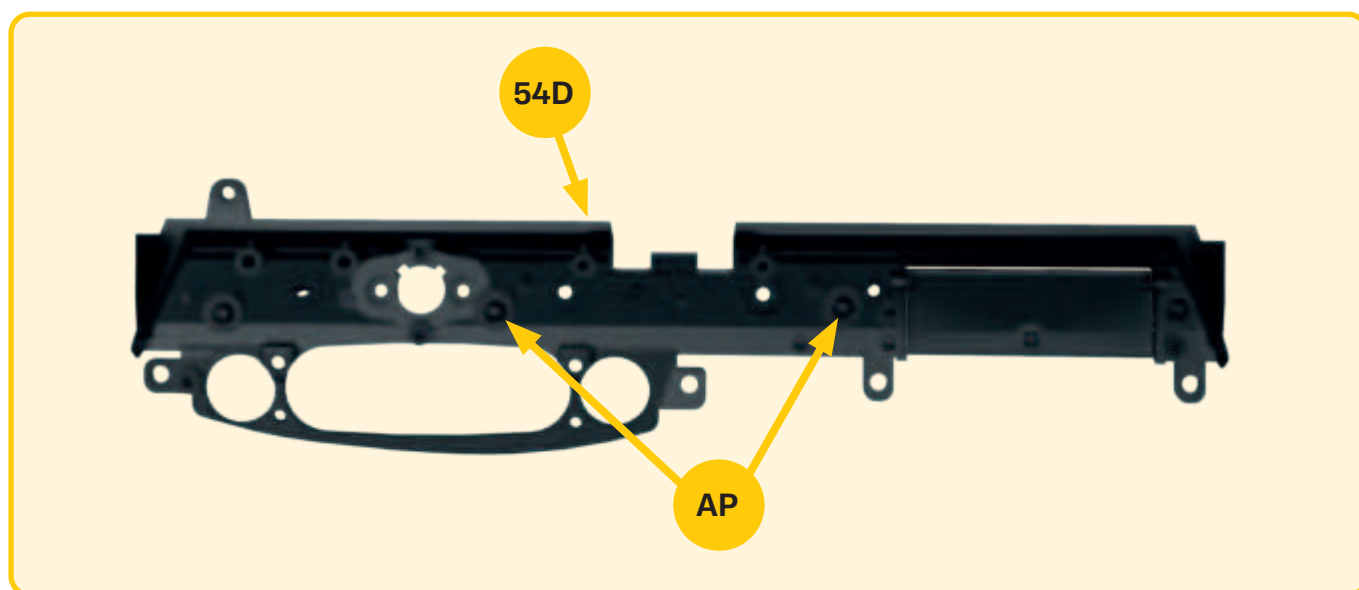




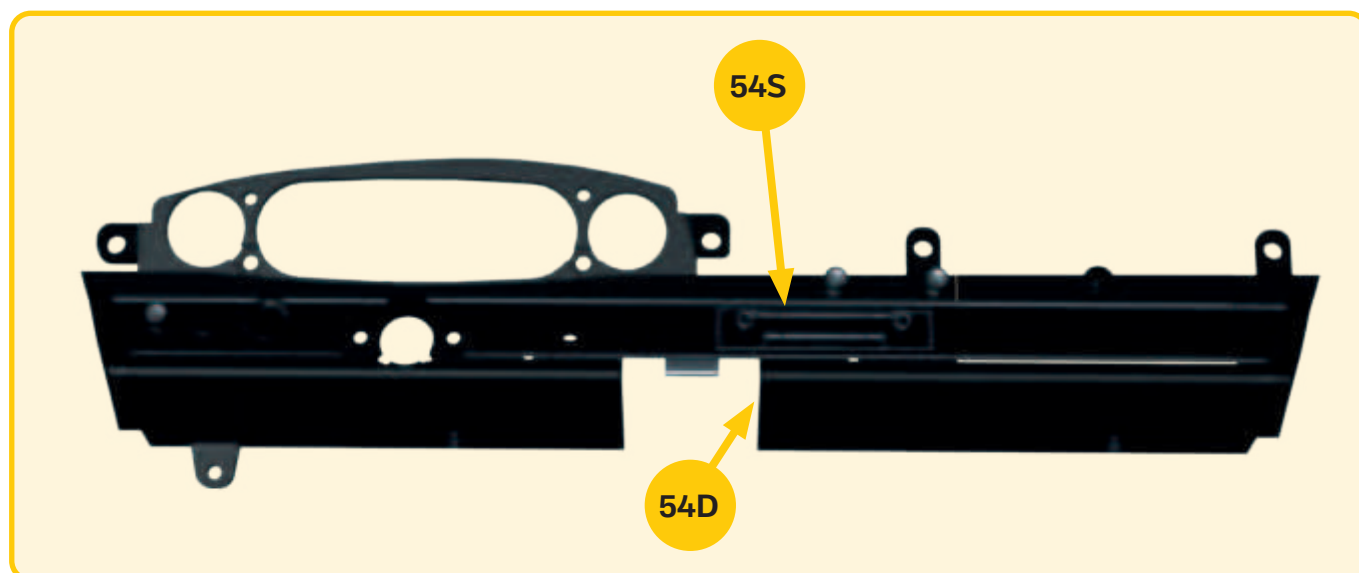
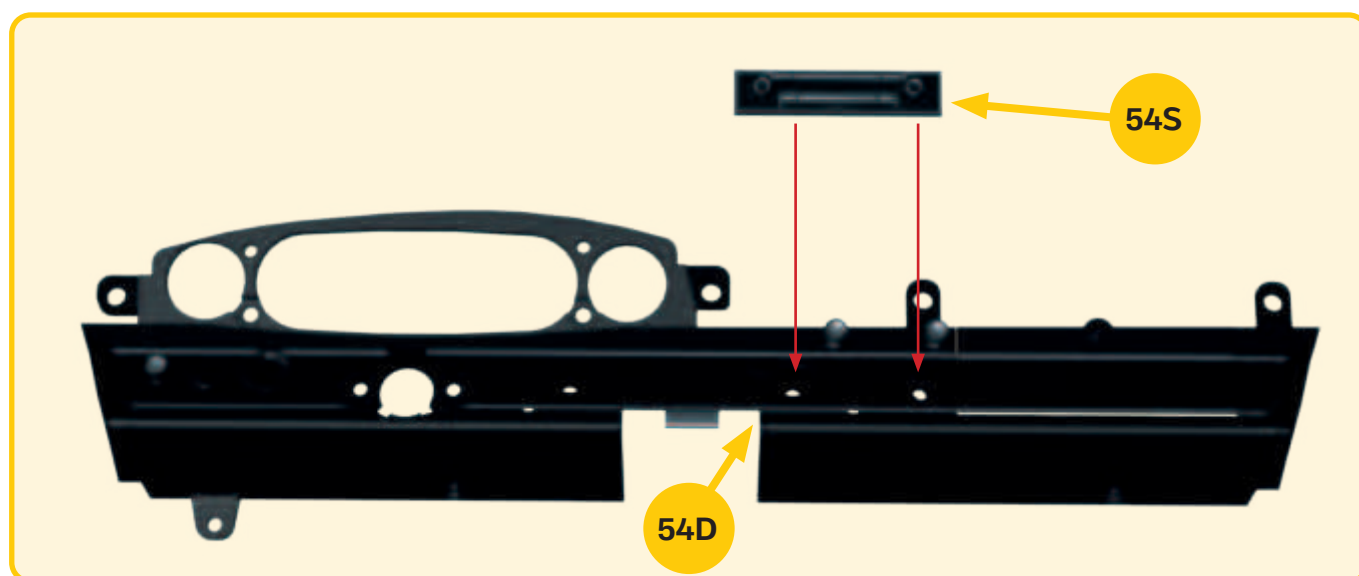
10

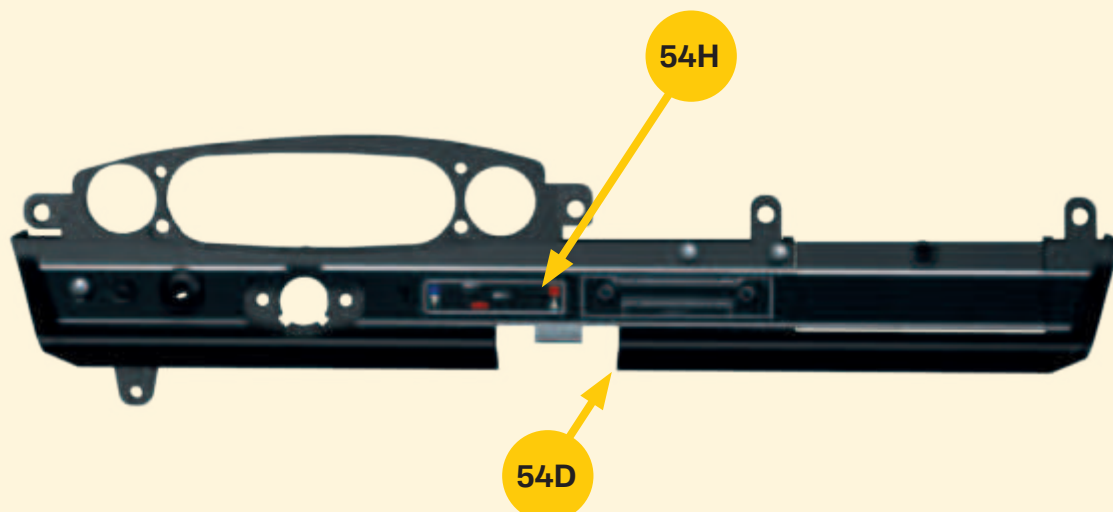
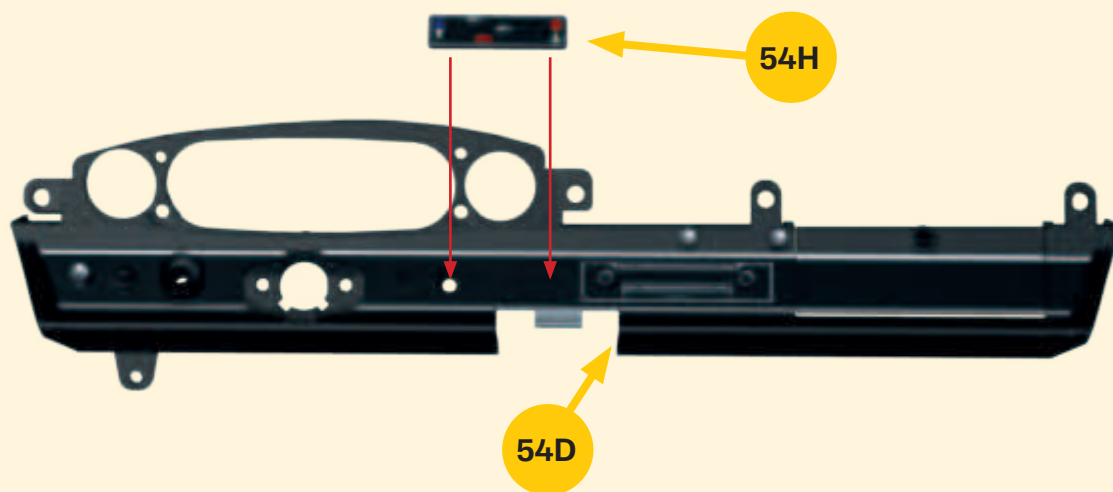
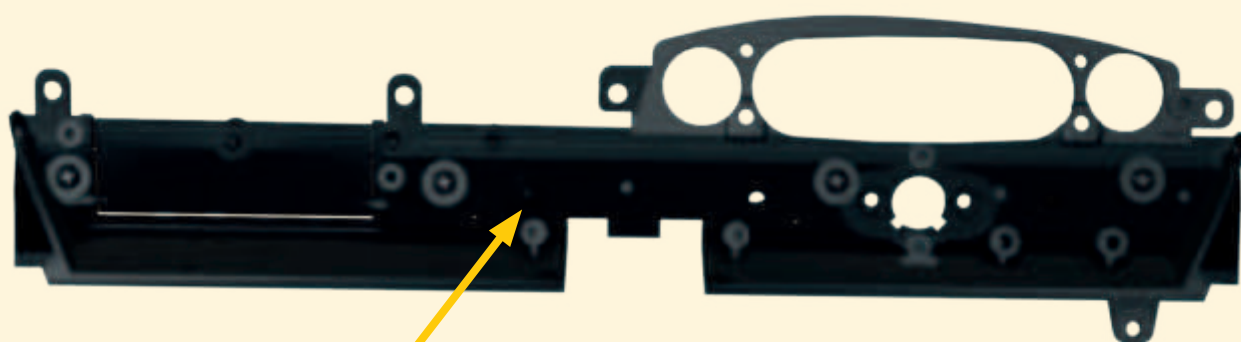






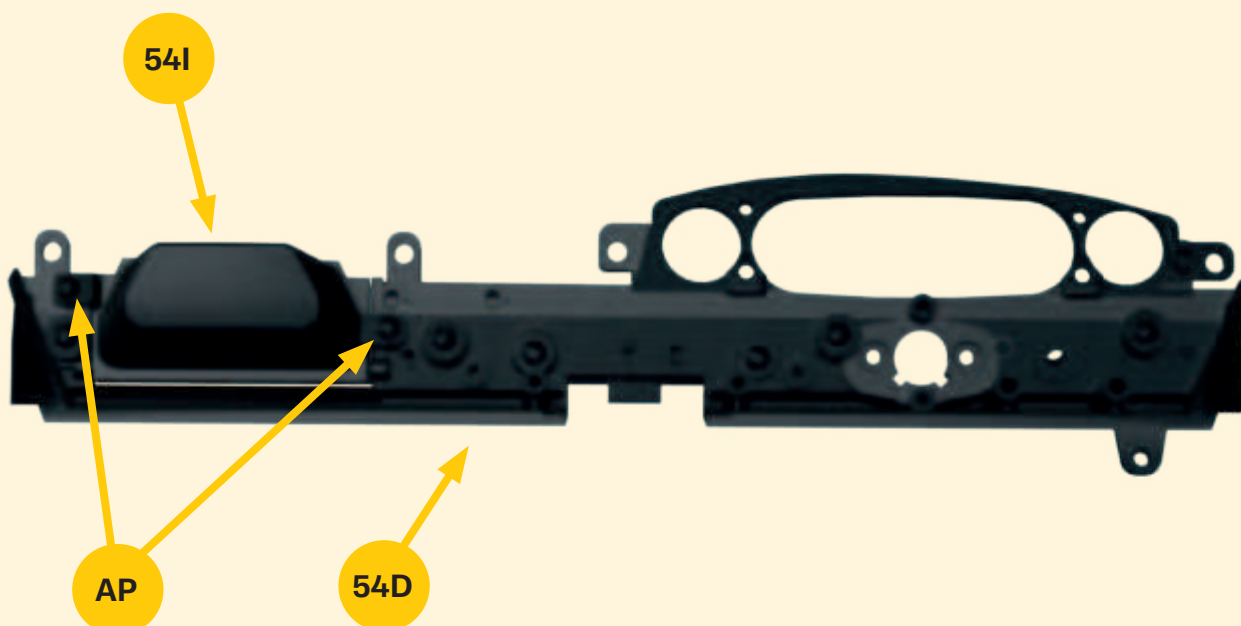
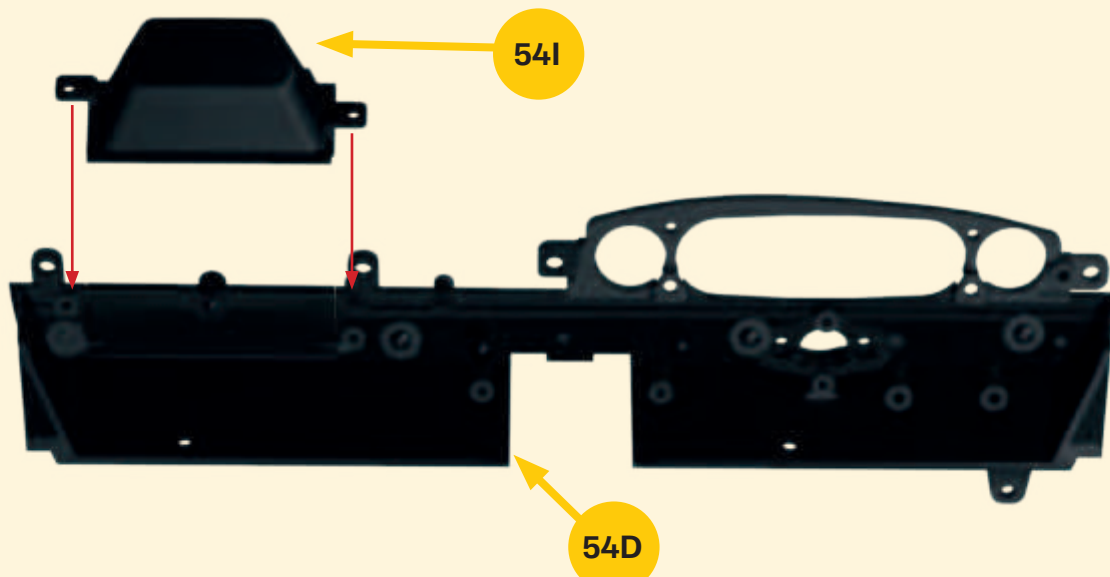
11



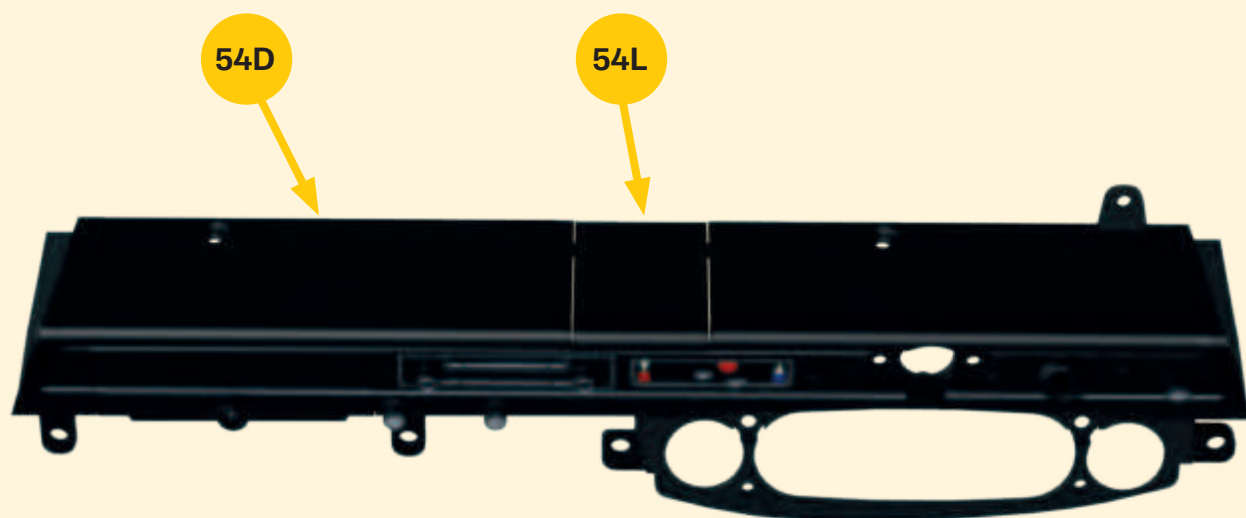
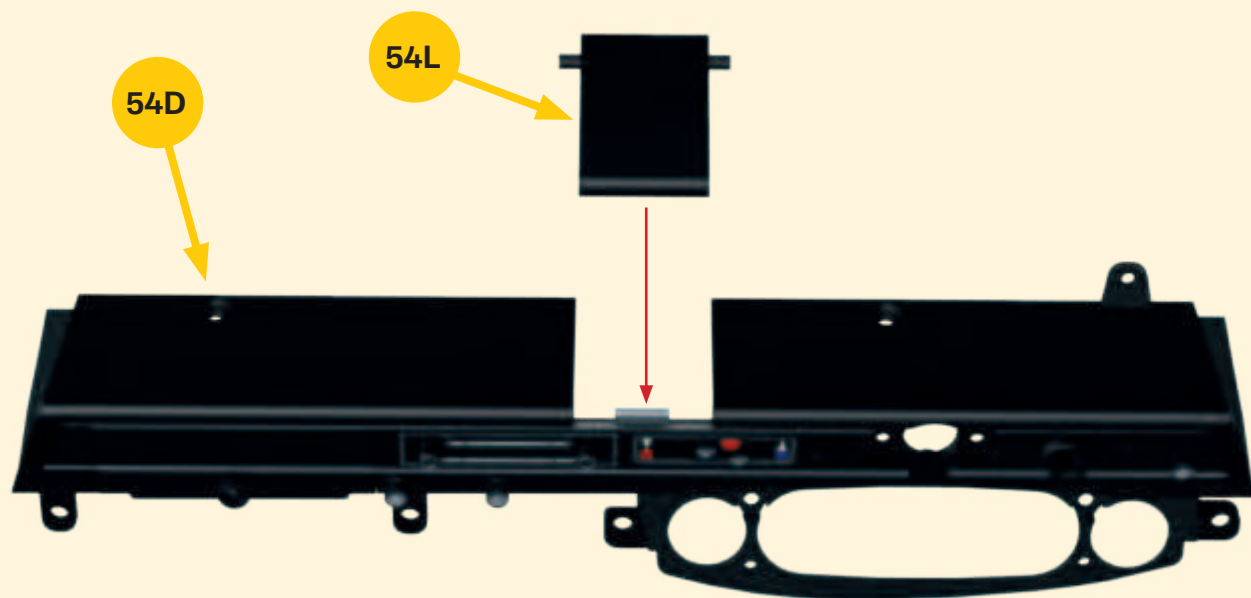




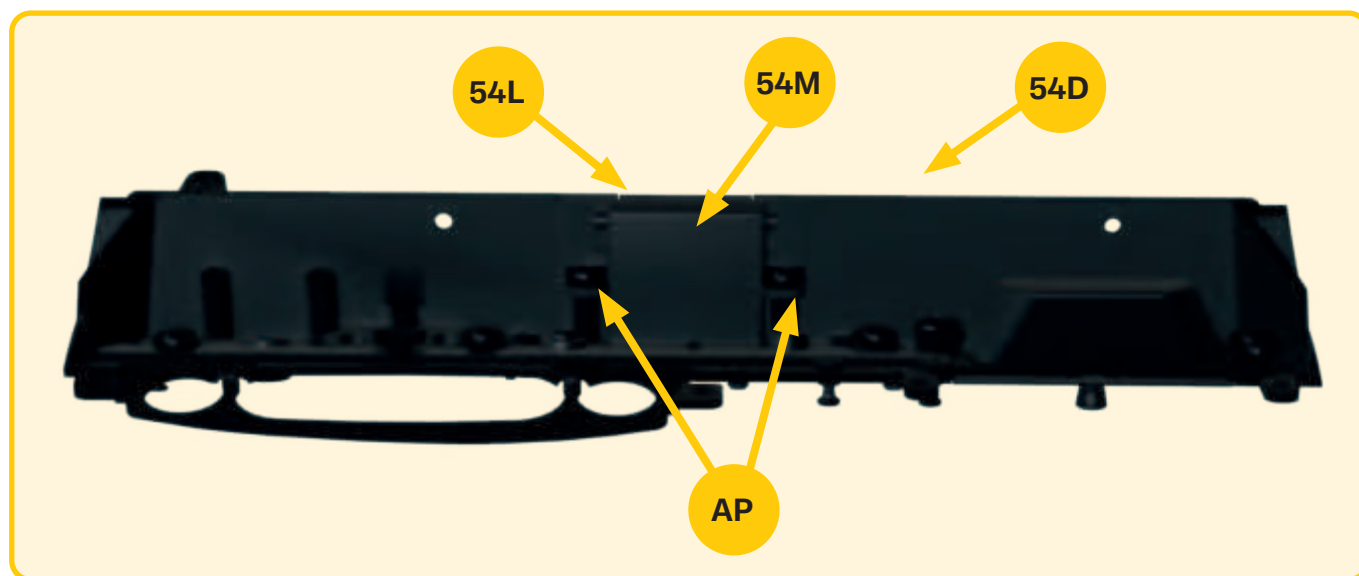
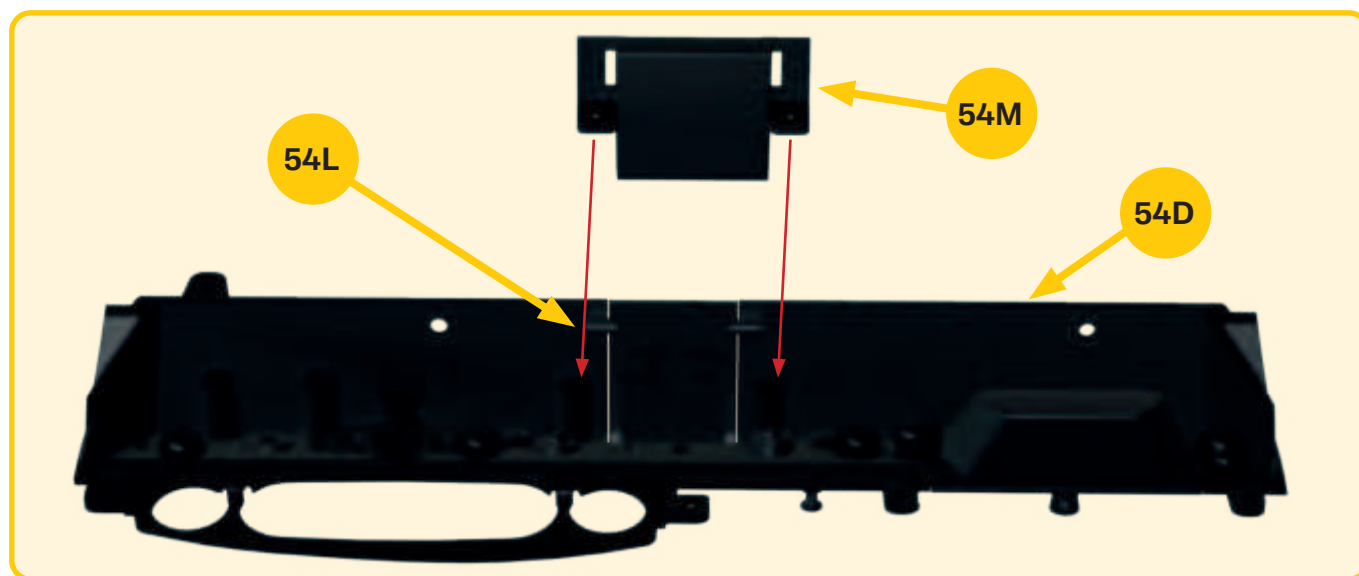
12



13



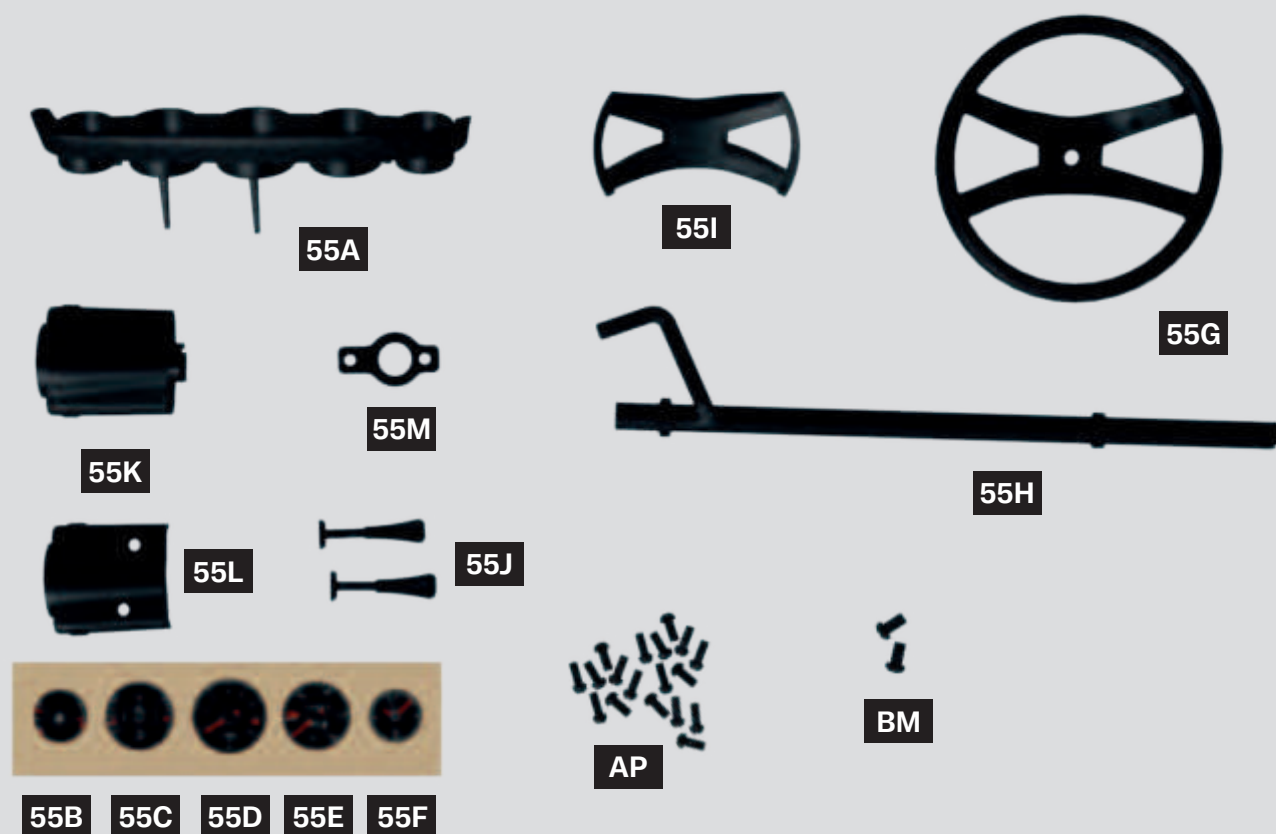
14



FINAL RESULT



PARTS LIST 55: INSTRUMENTS AND STEERING WHEEL



55A Instrument console

55B Gauge 1

55C Gauge 2

55D Gauge 3

55E Gauge 4

55F Gauge 5

55G Steering wheel

55H Steering column

55I Steering wheel interior

55J Steering wheel lever (2 pcs)

55K Lever upper base

55L Lever lower base

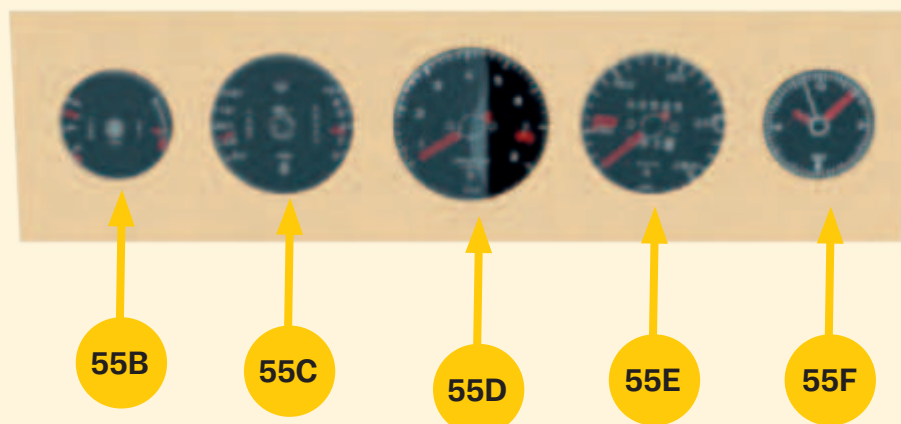
55M Steering connection

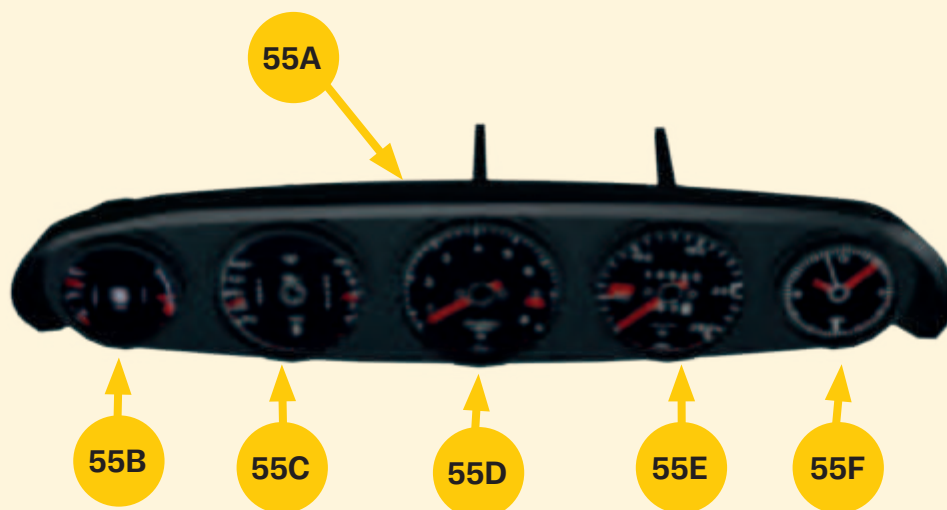
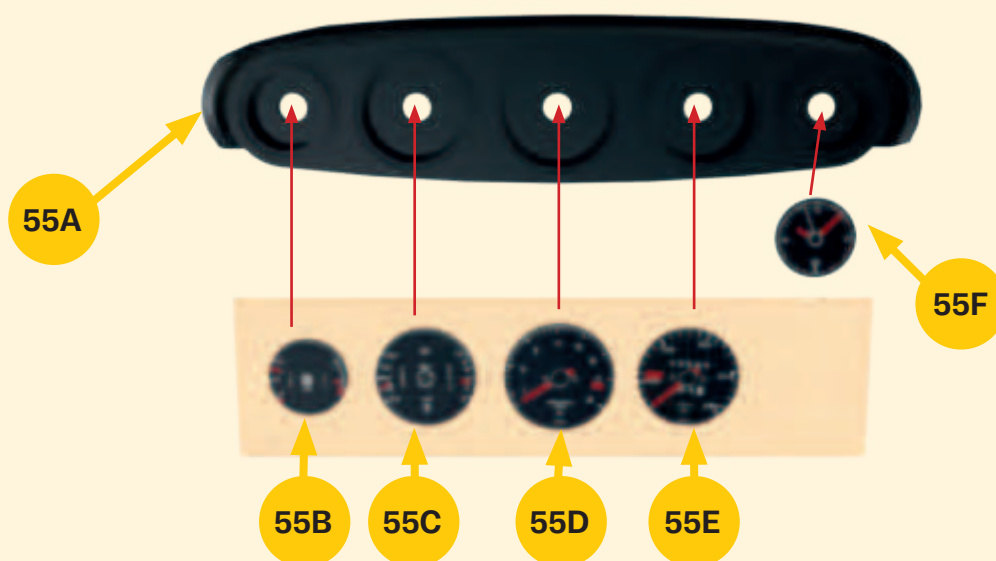
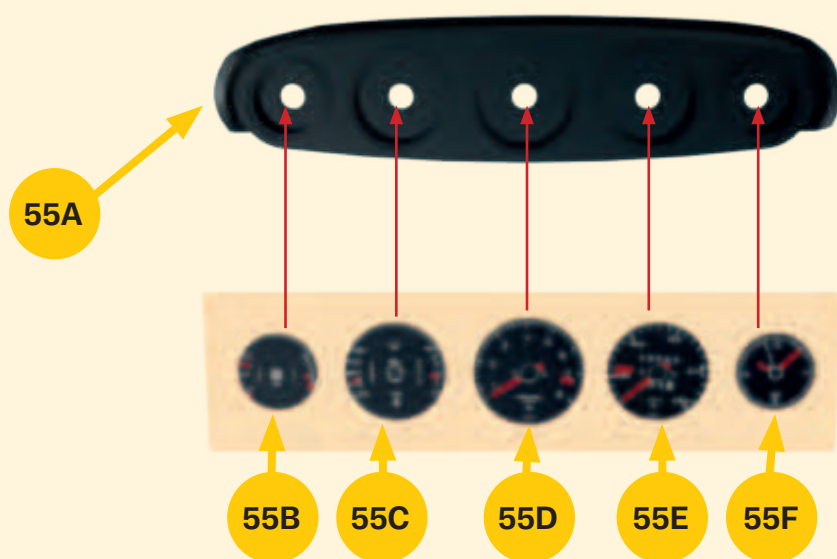
BM Screws 2.0x4mm (2 pcs)

AP Screws 1.7x4mm (18 pcs)

1

Remove protective film from the gauges

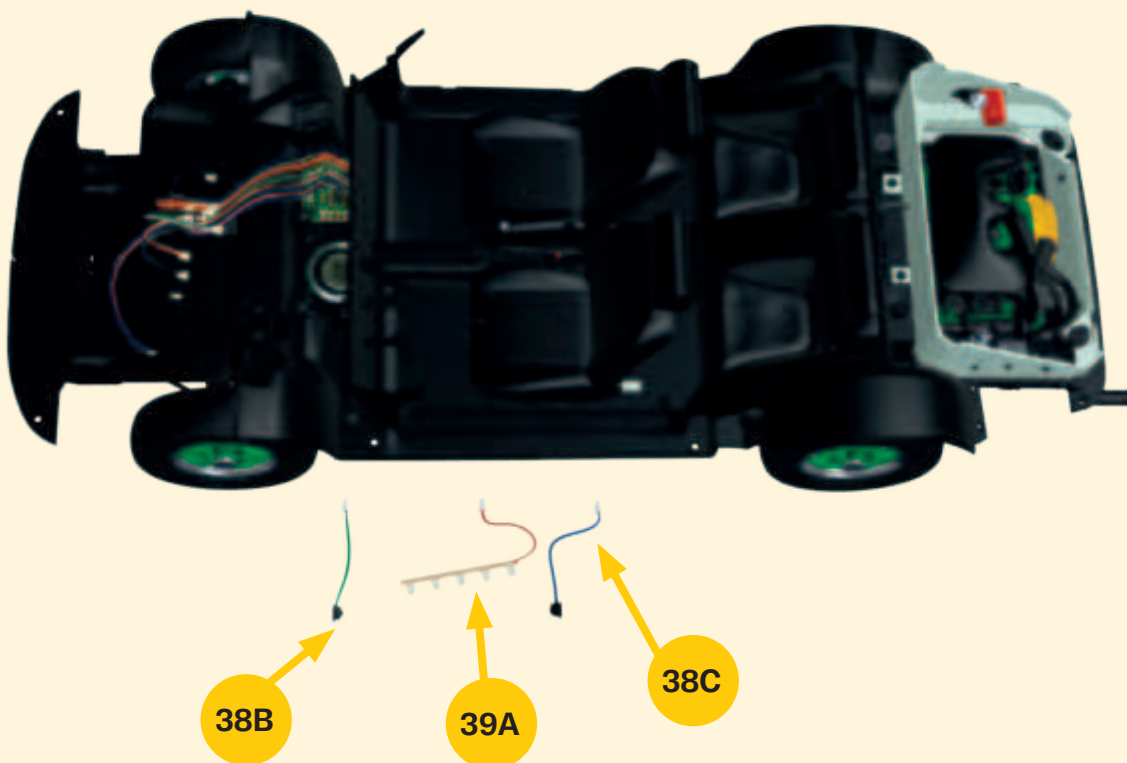




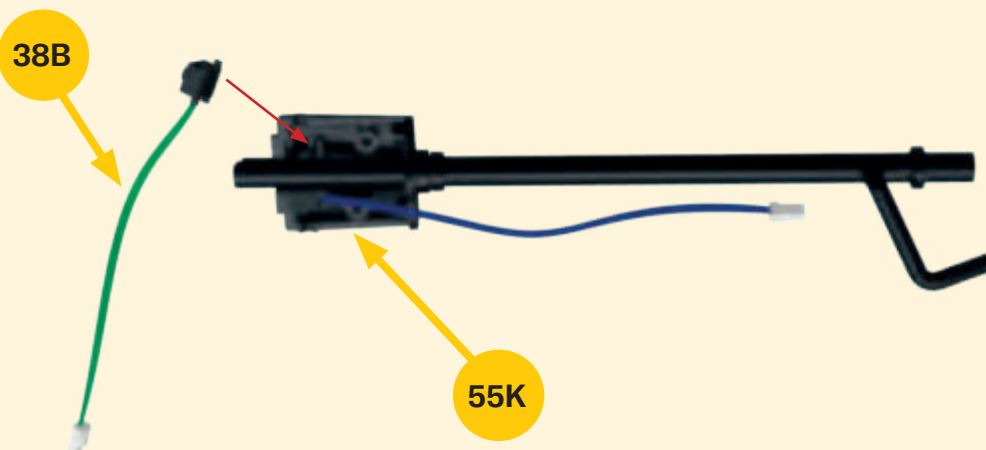
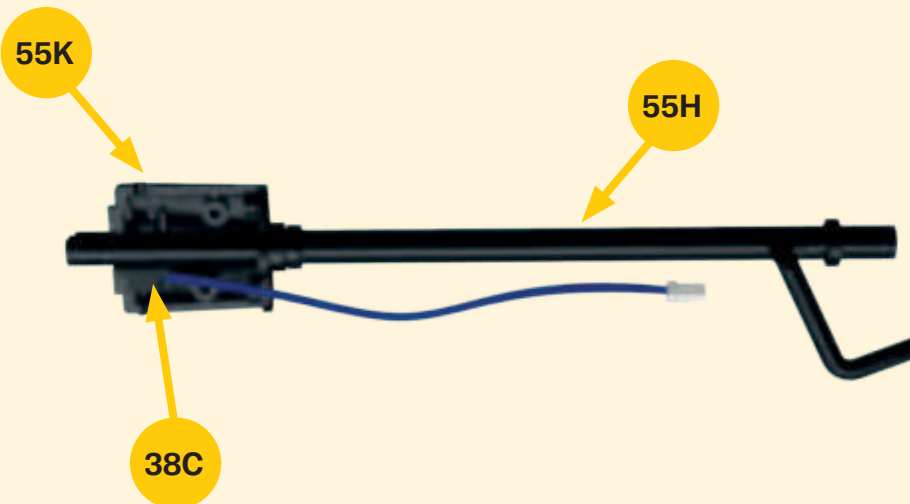
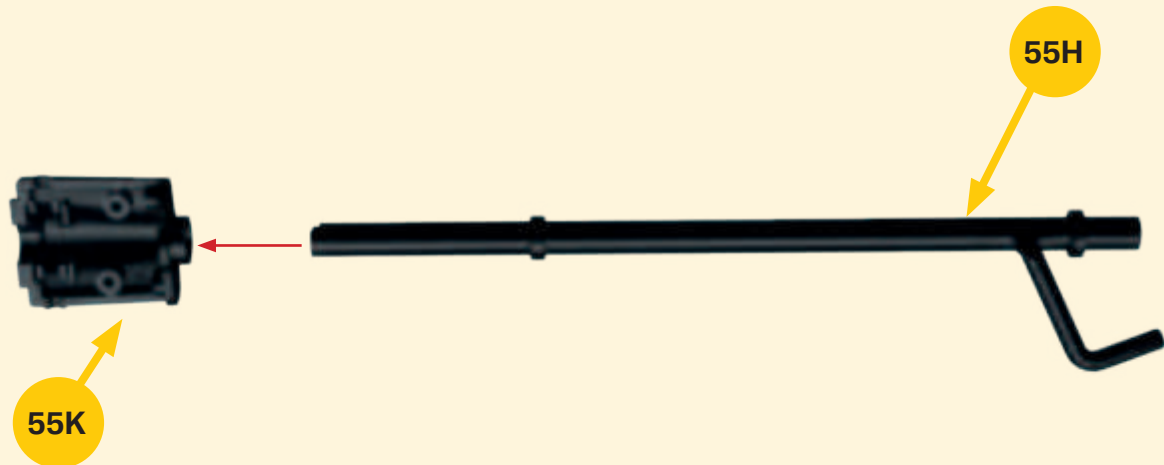
2

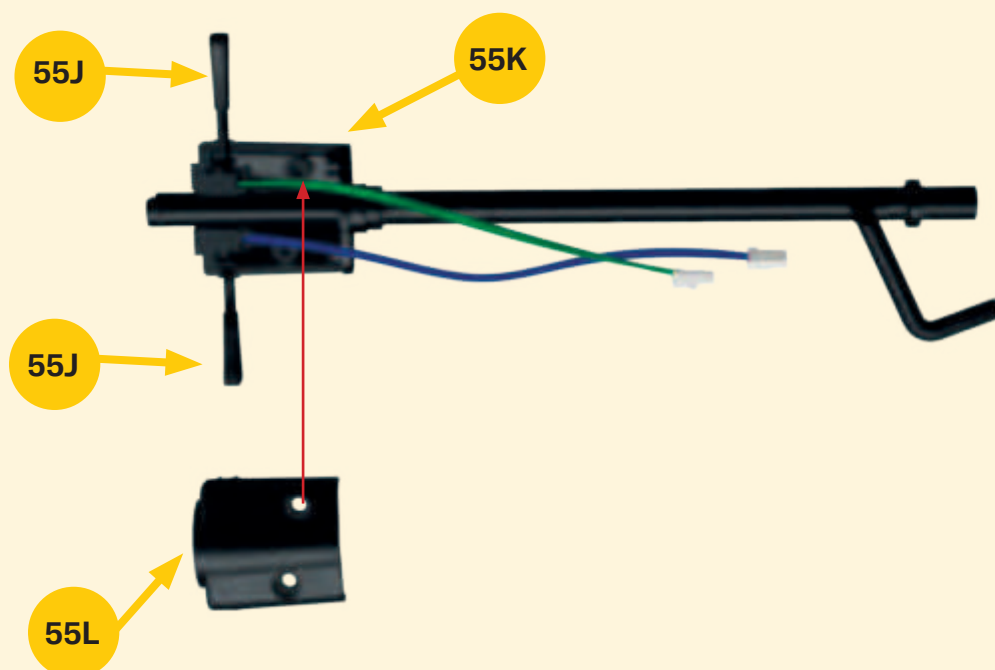
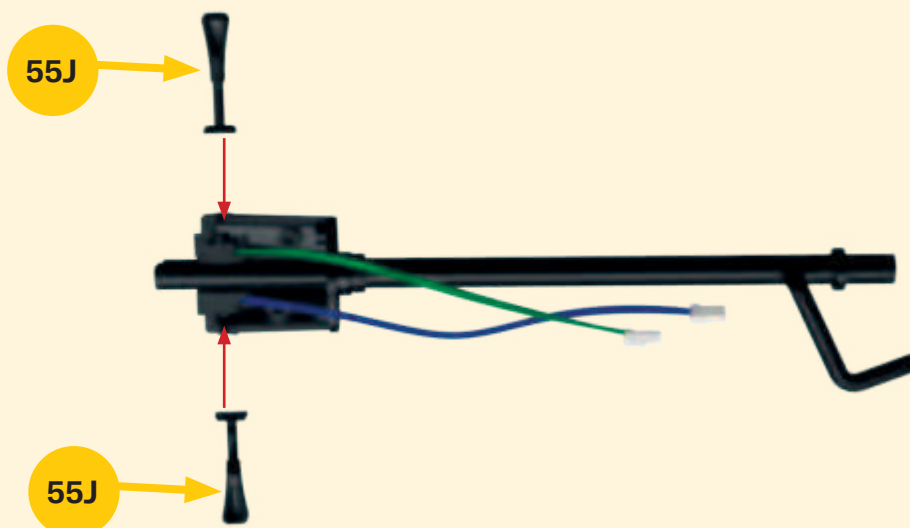
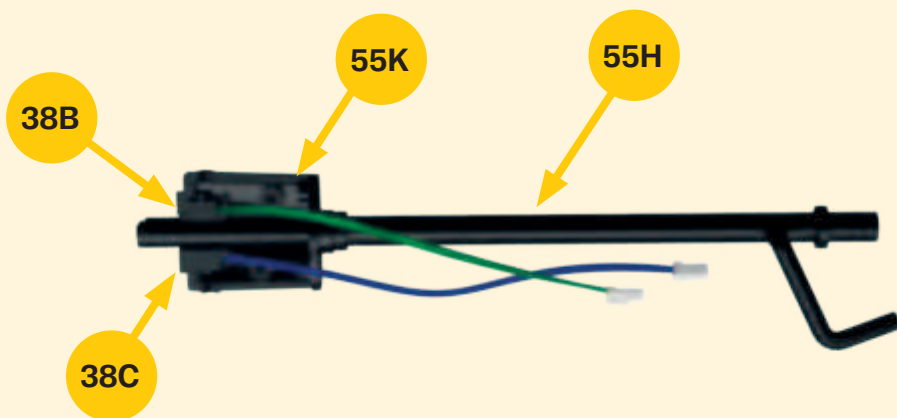


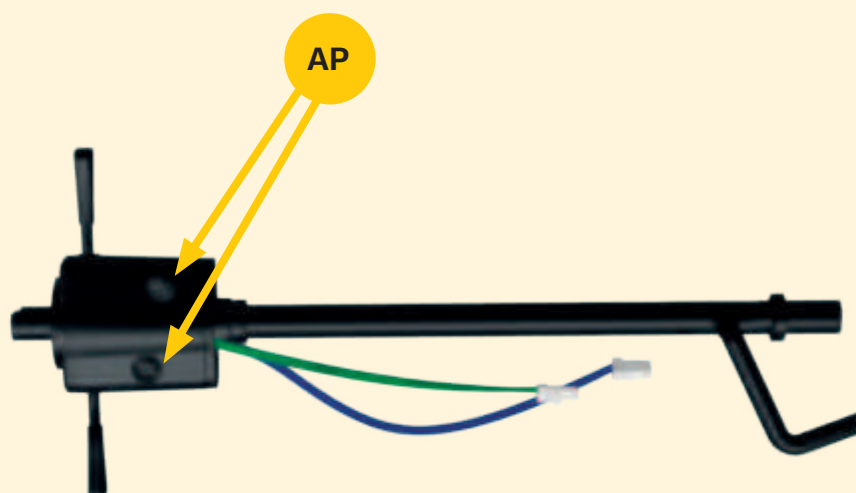
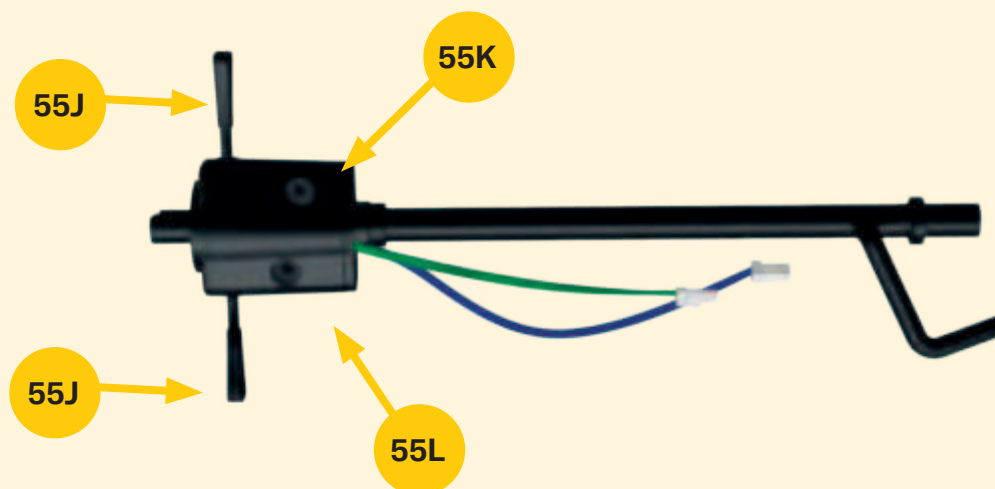
Disconnect and remove 38B, 38C and 39A



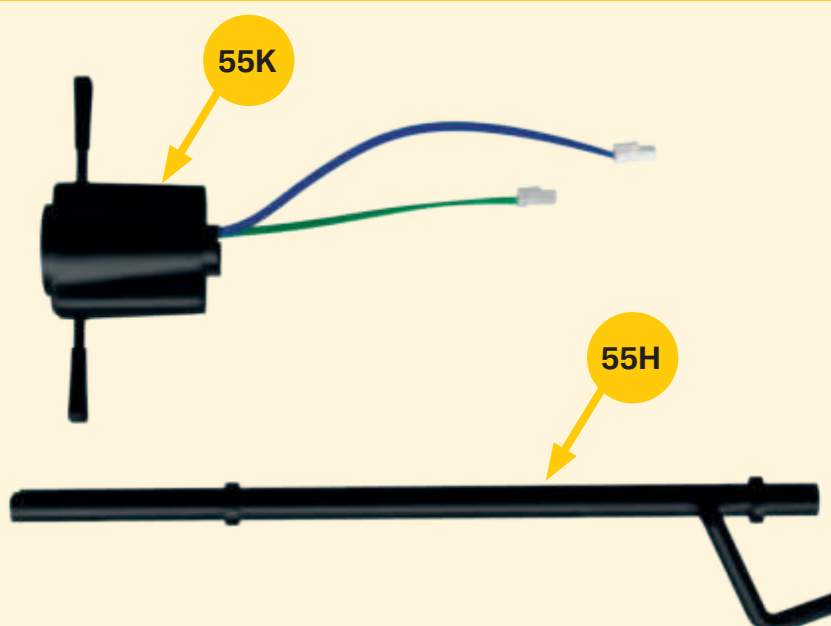
3



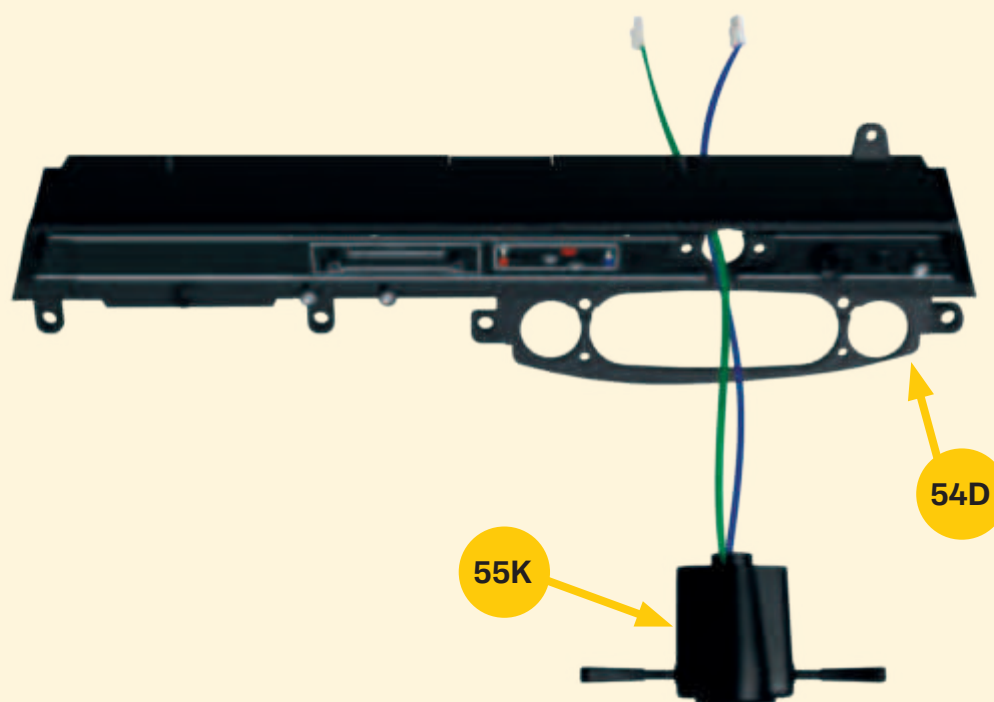
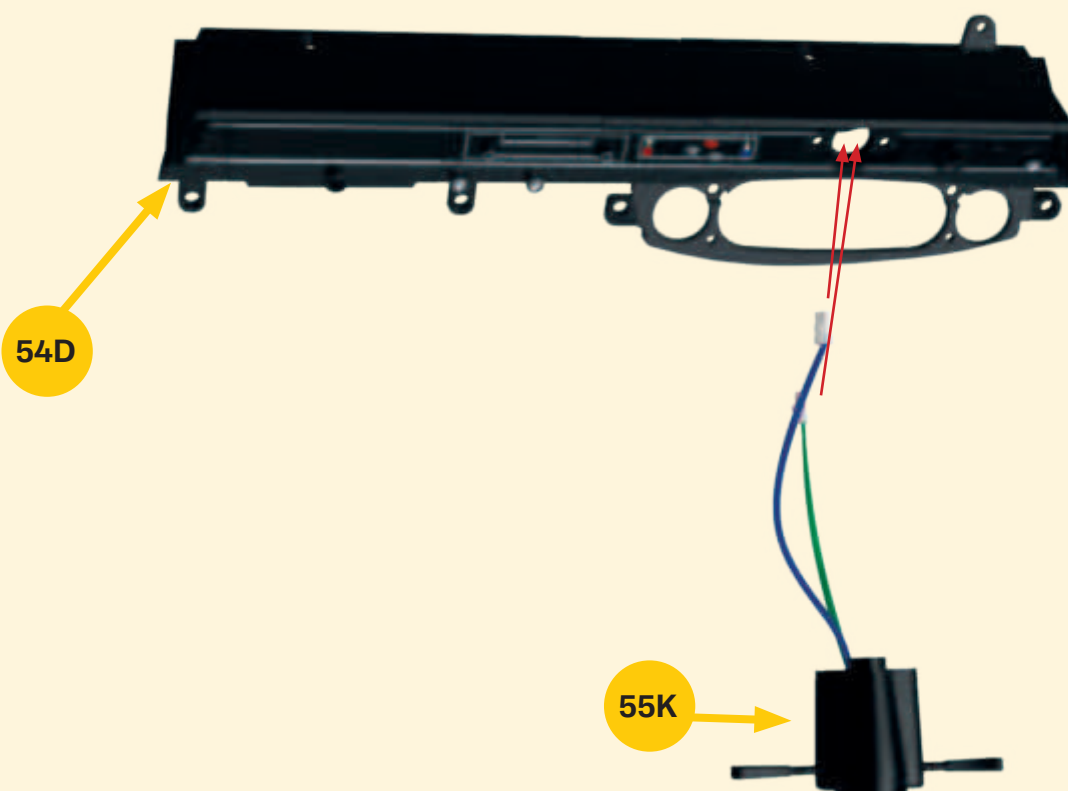


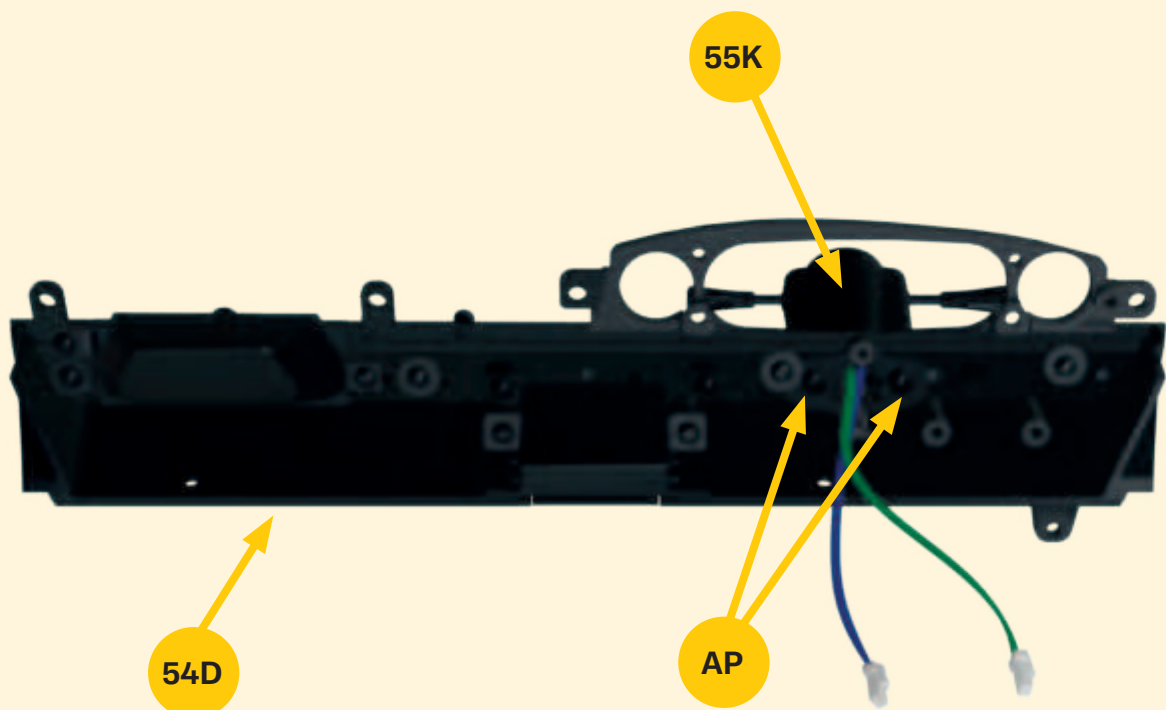
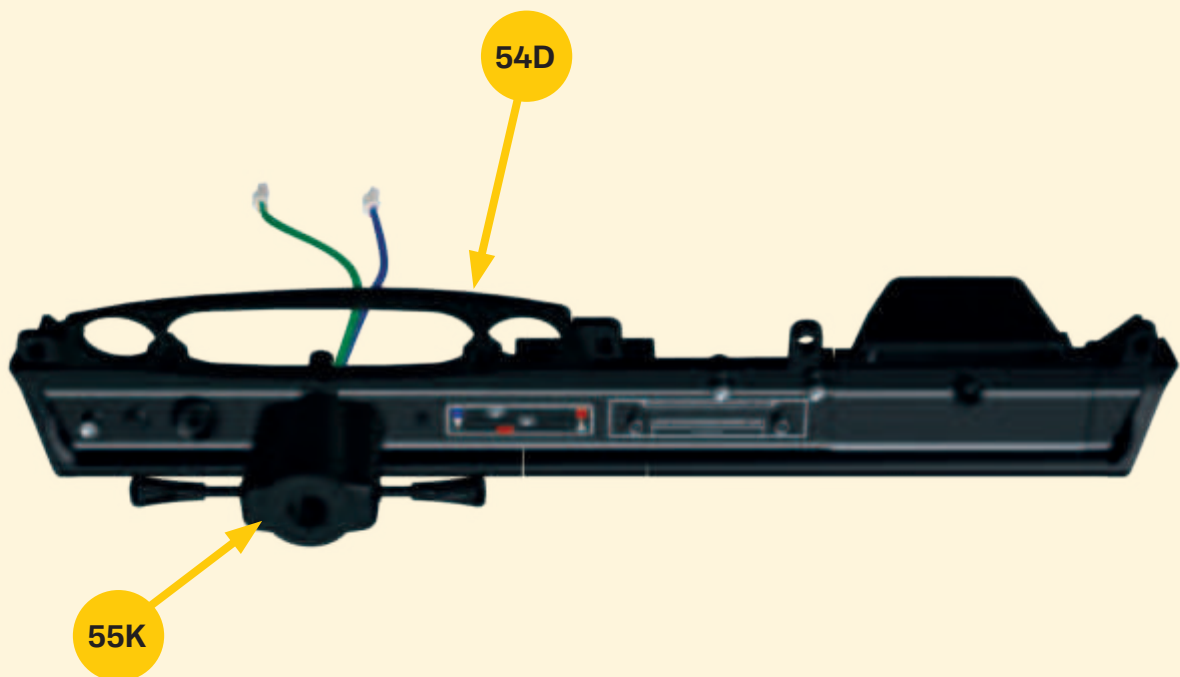


After you have tightened the AP screws, remove 55H

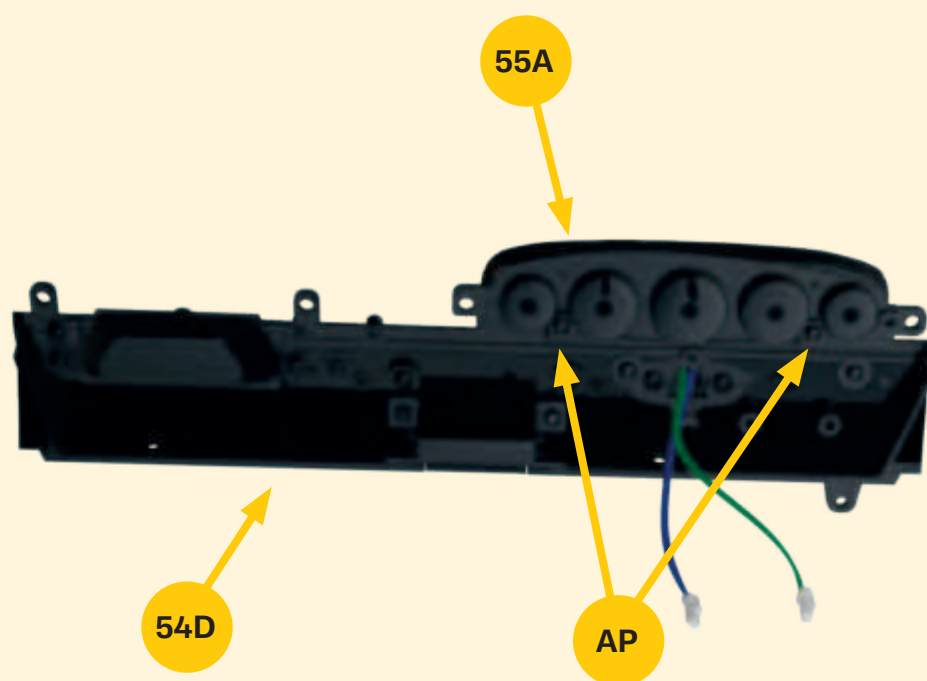
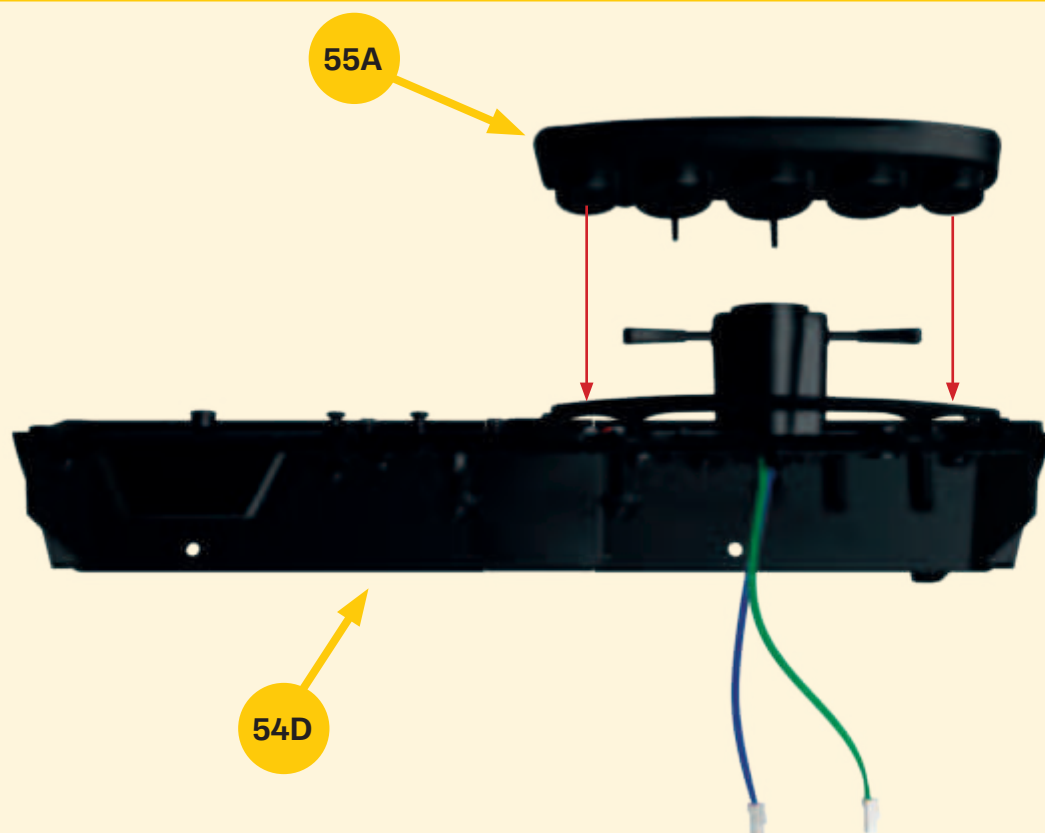


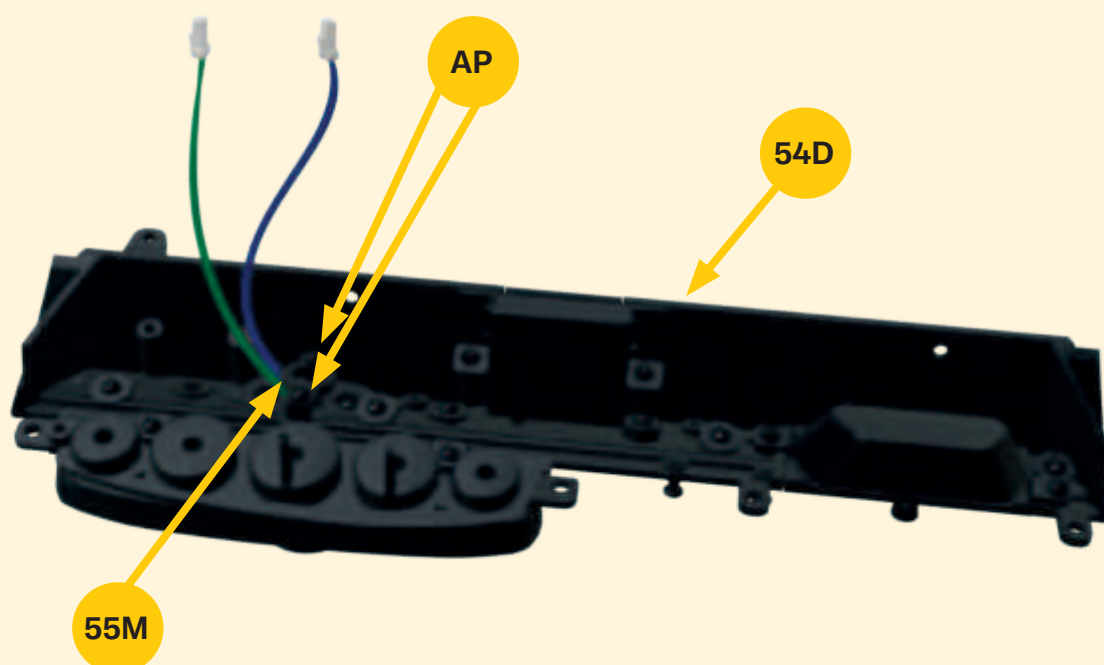
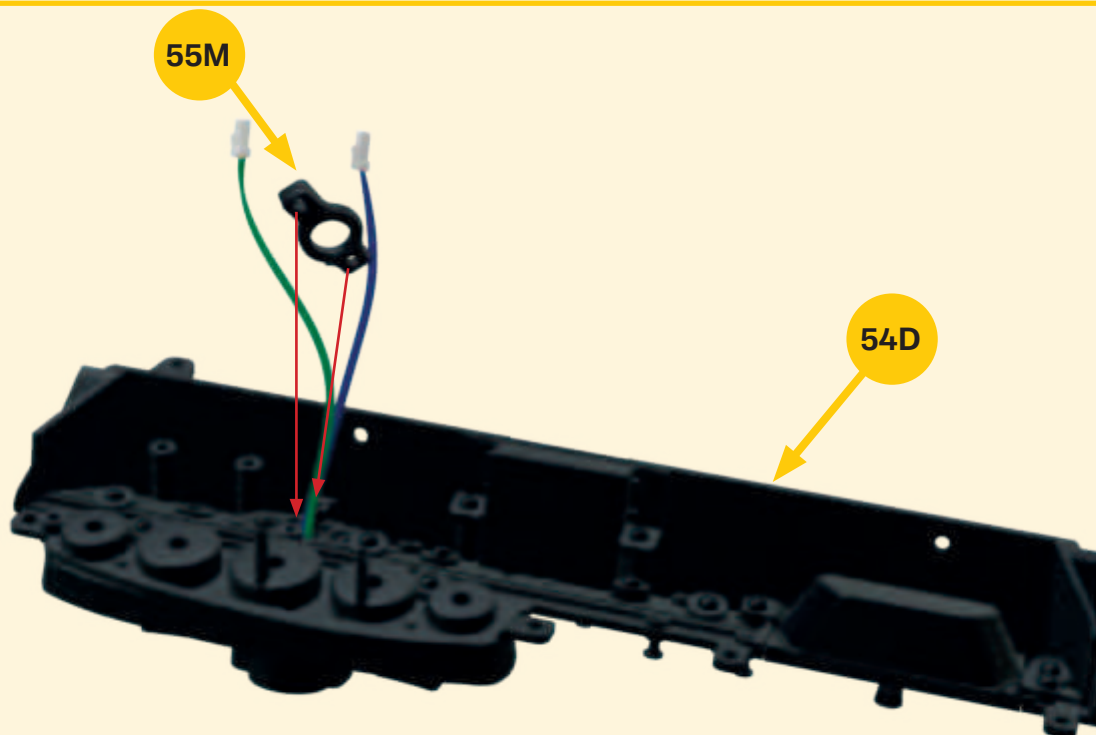
4



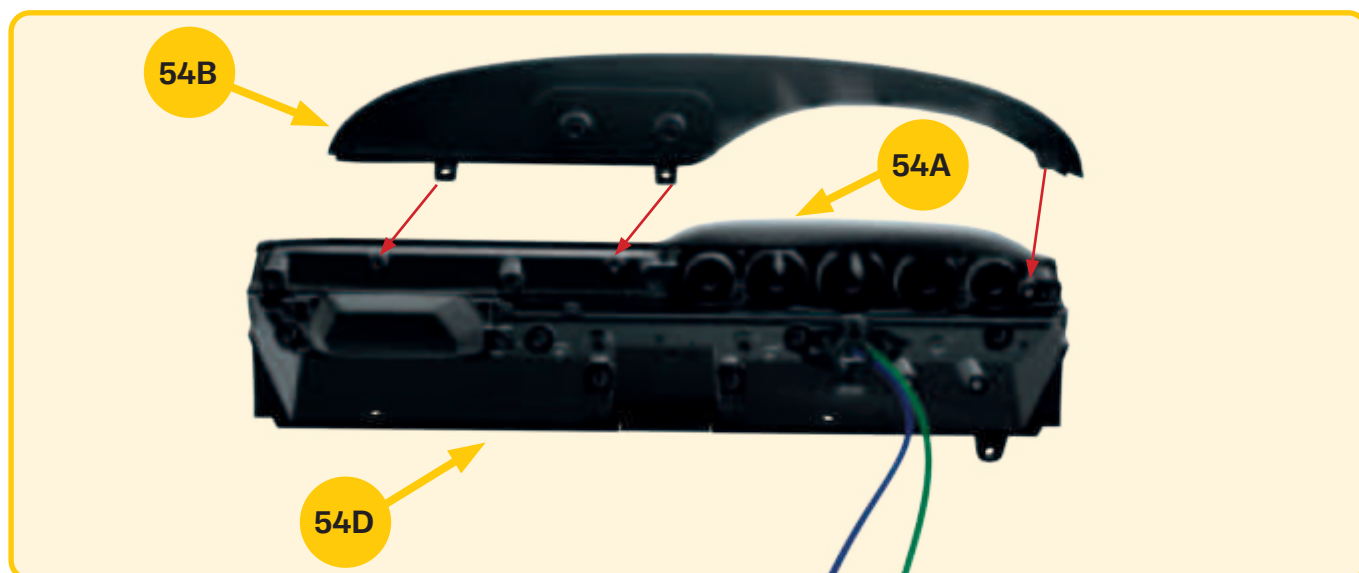
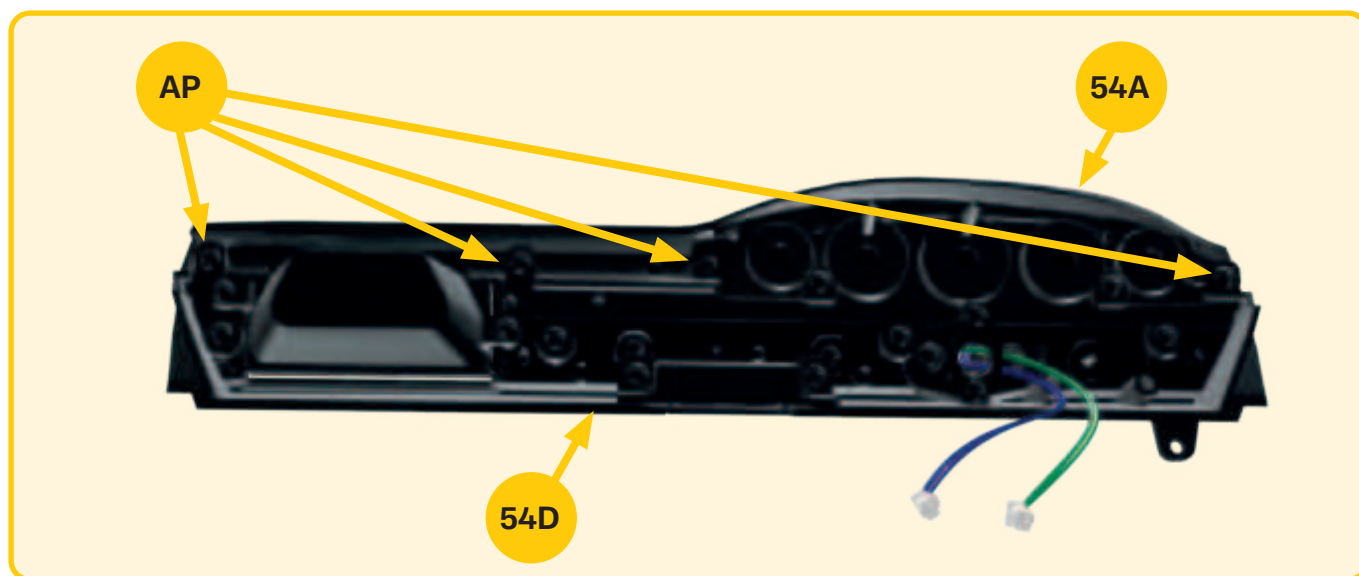
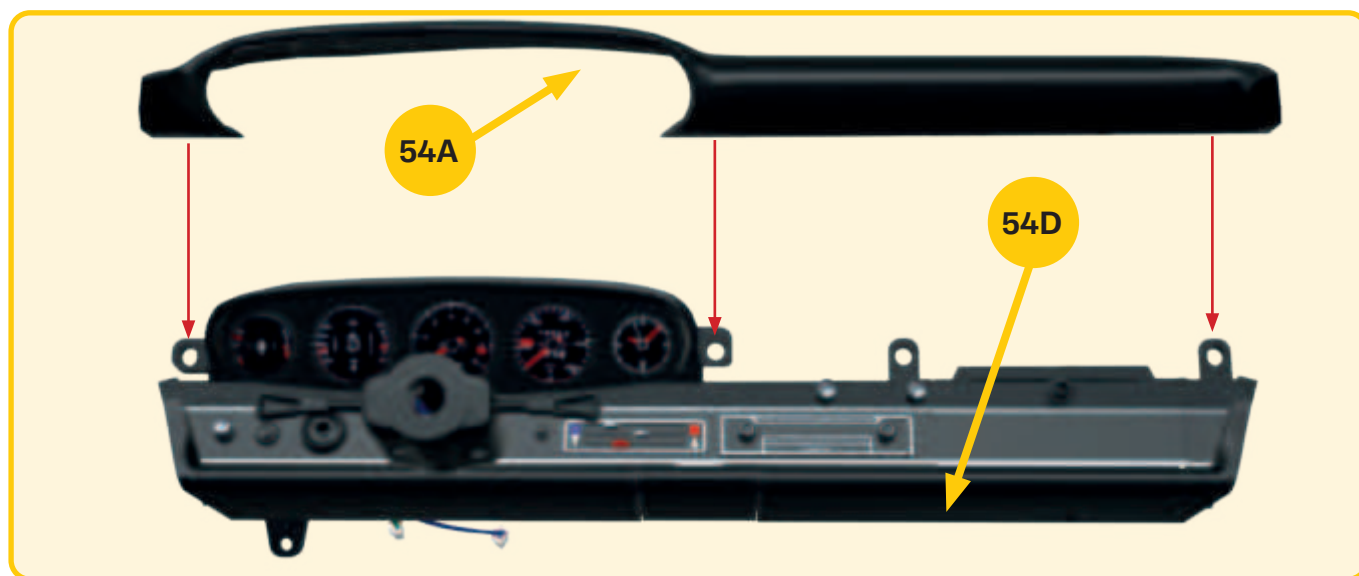


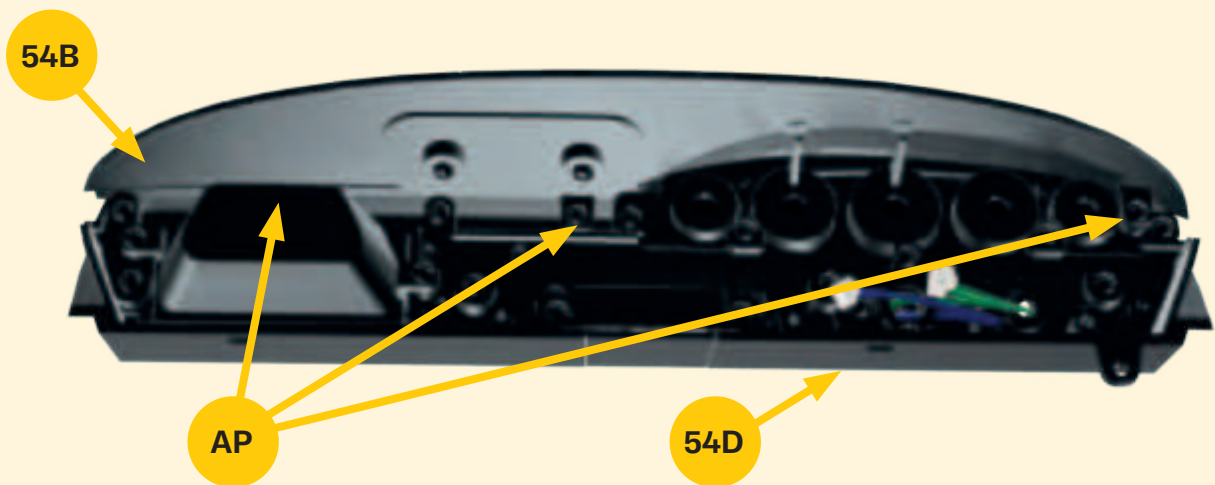
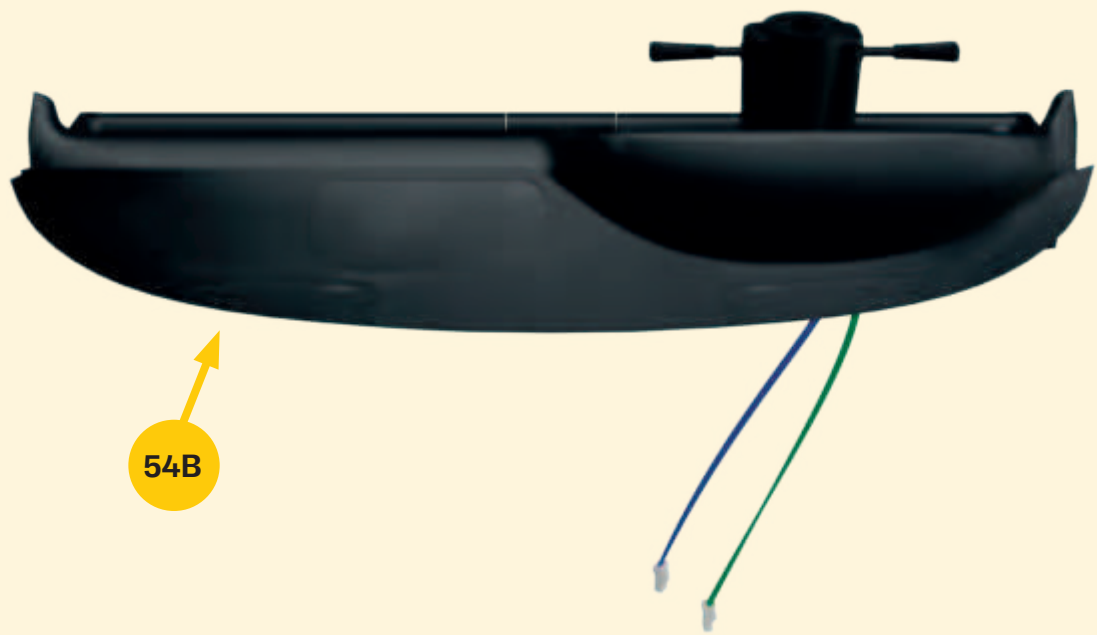
5





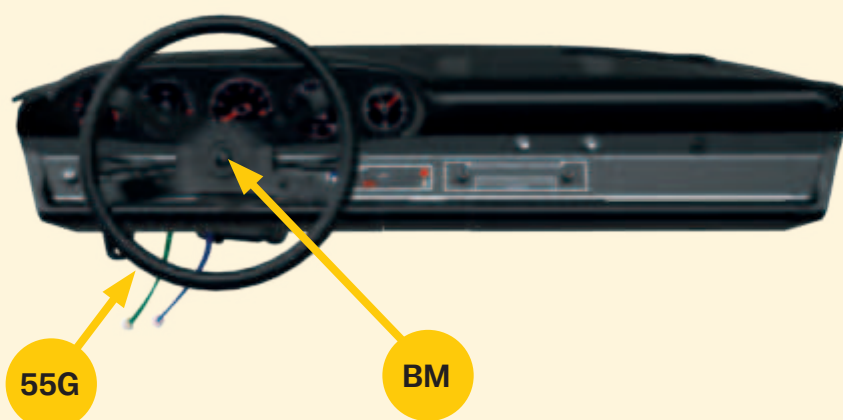
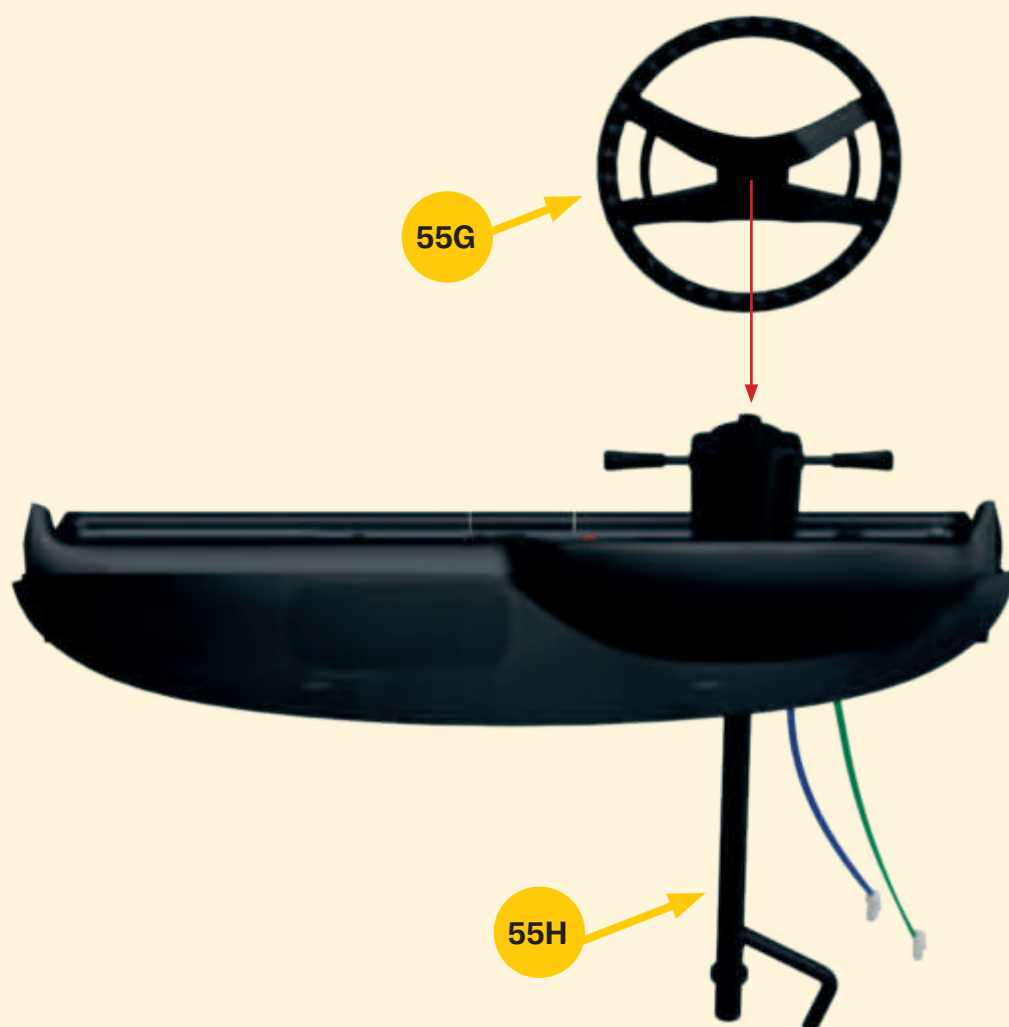
6

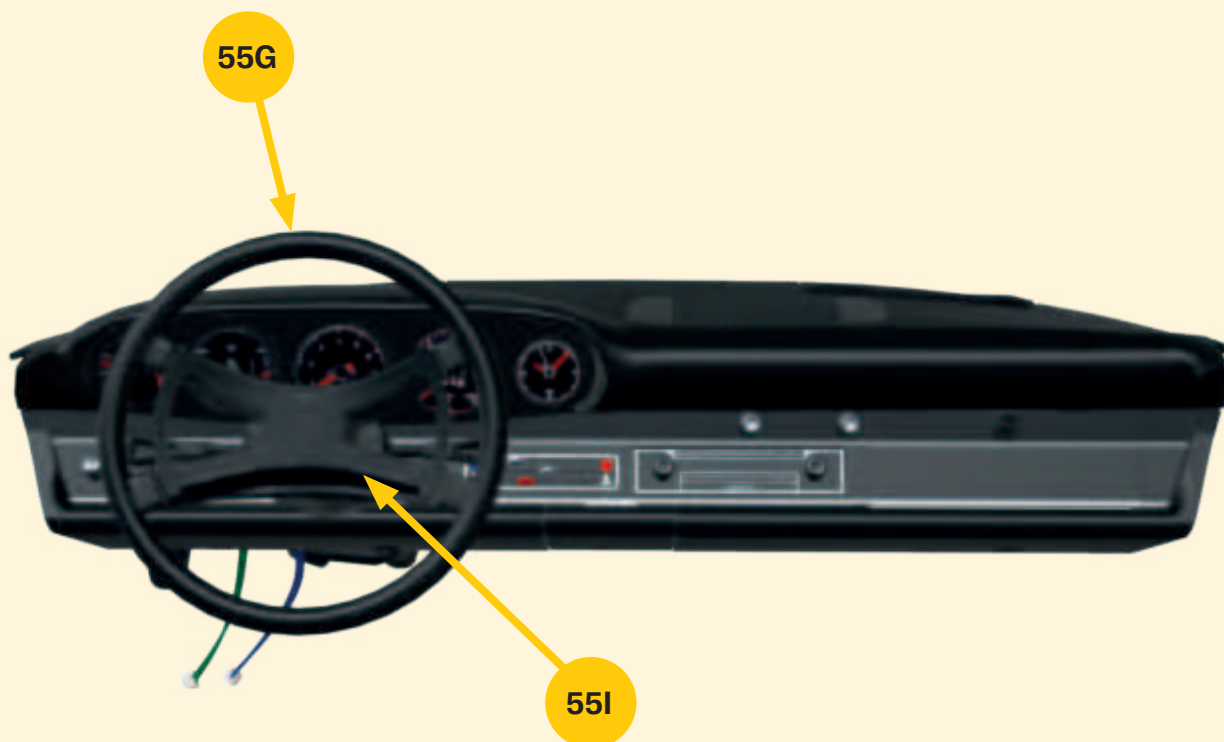
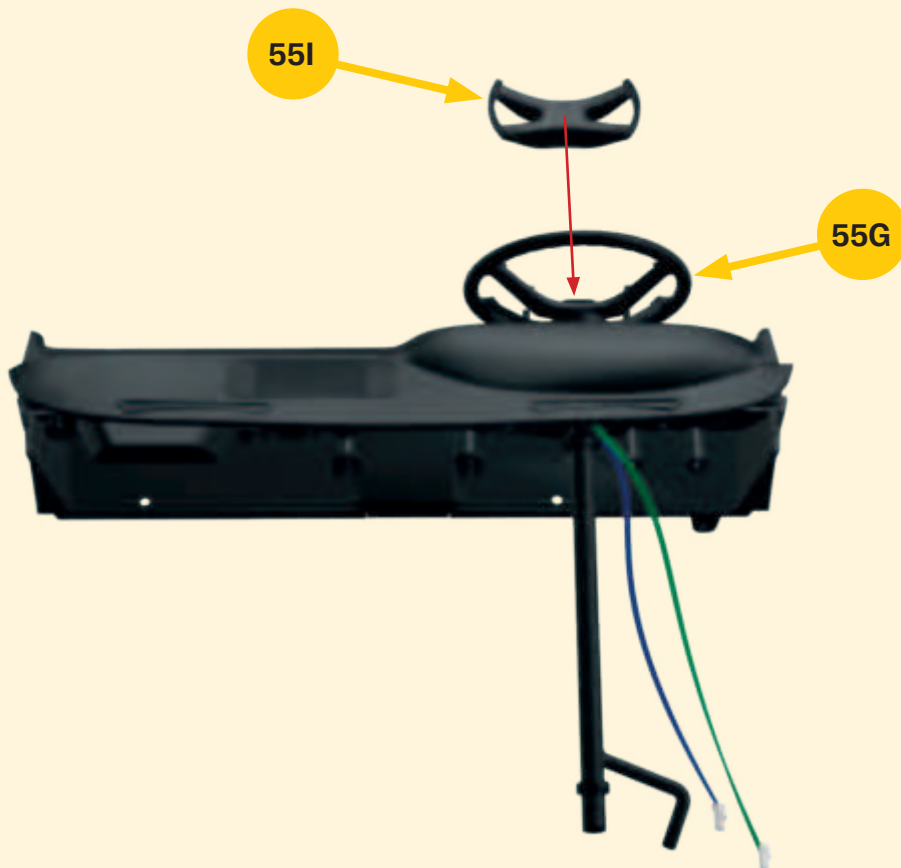


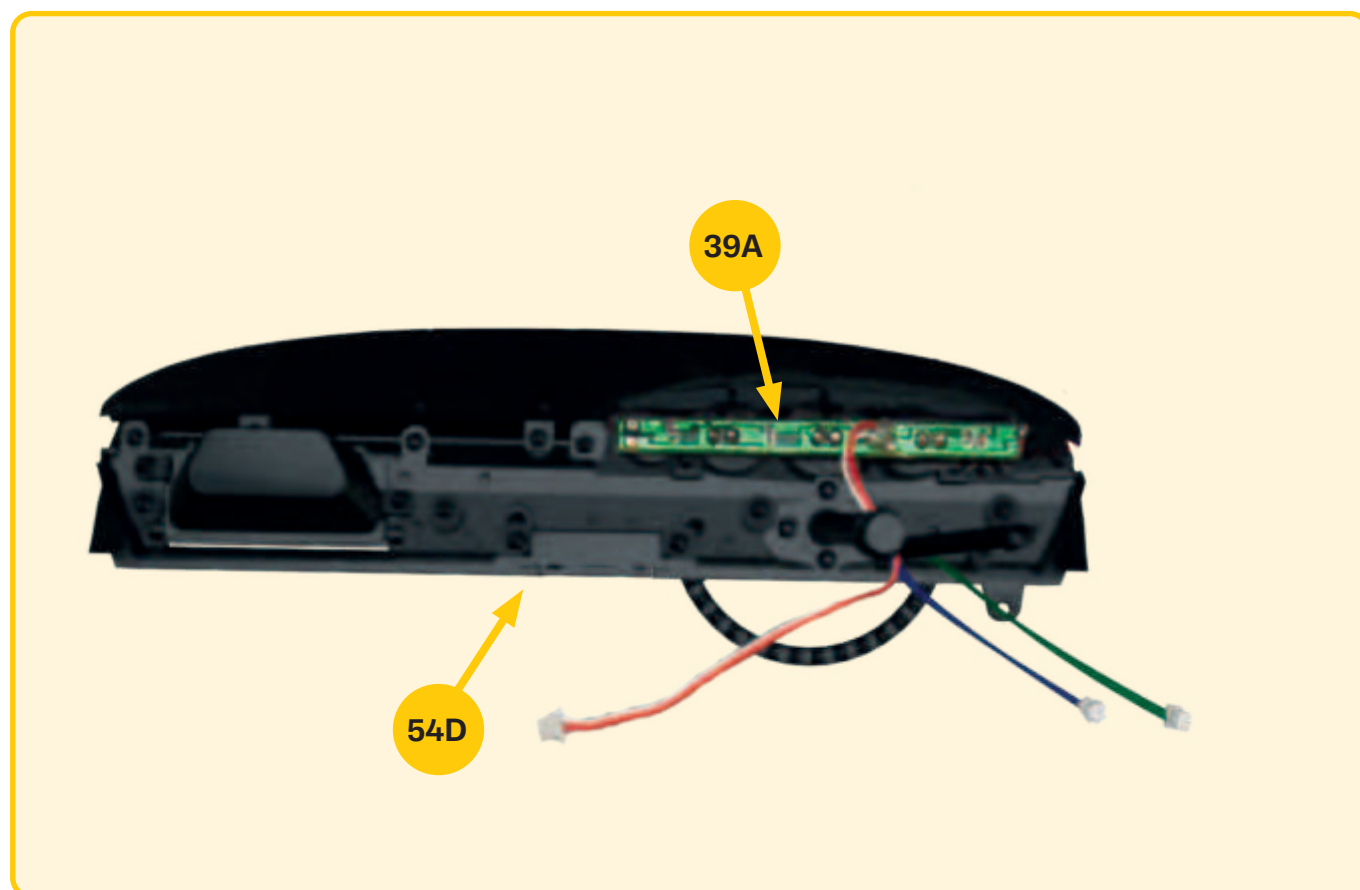
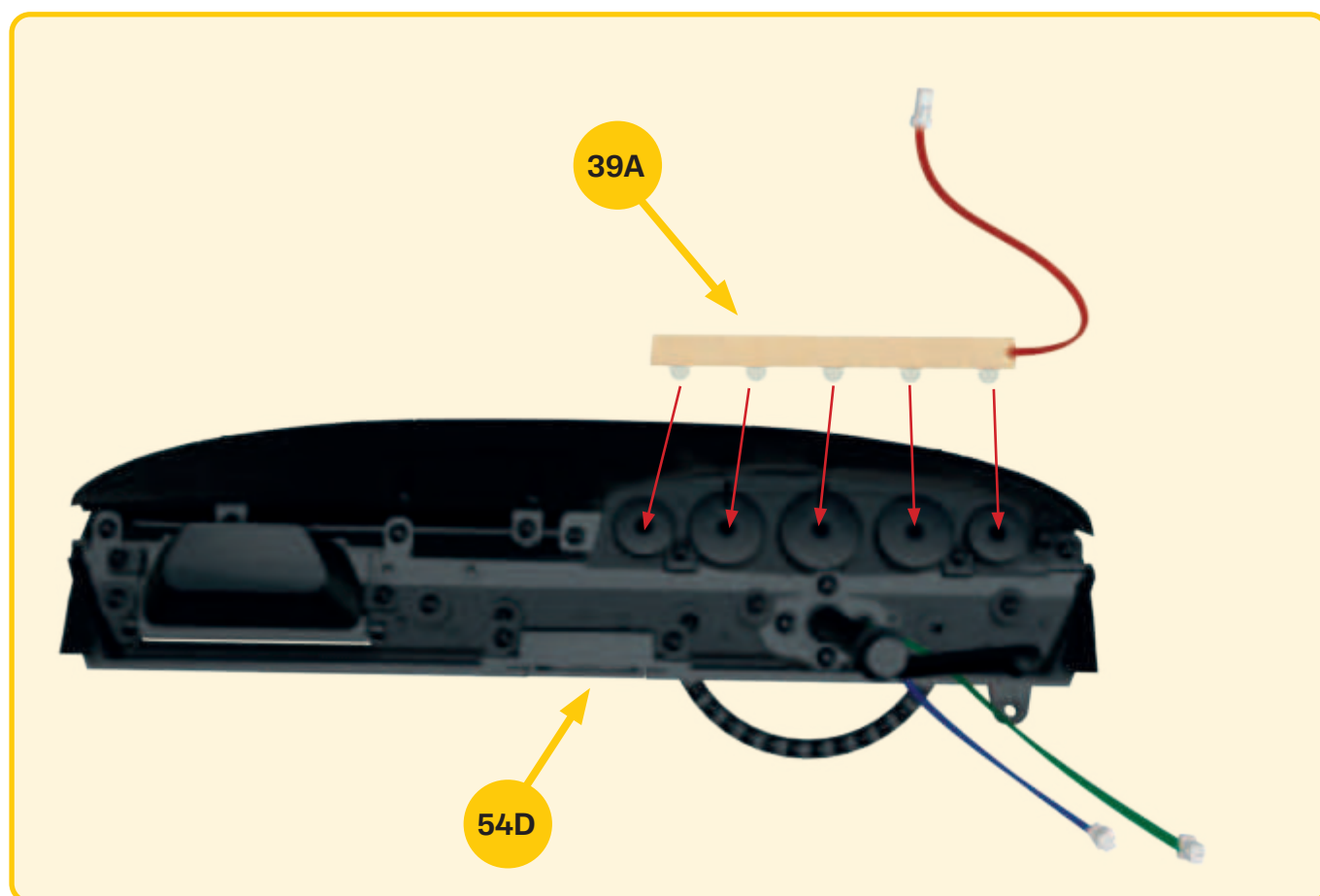


7

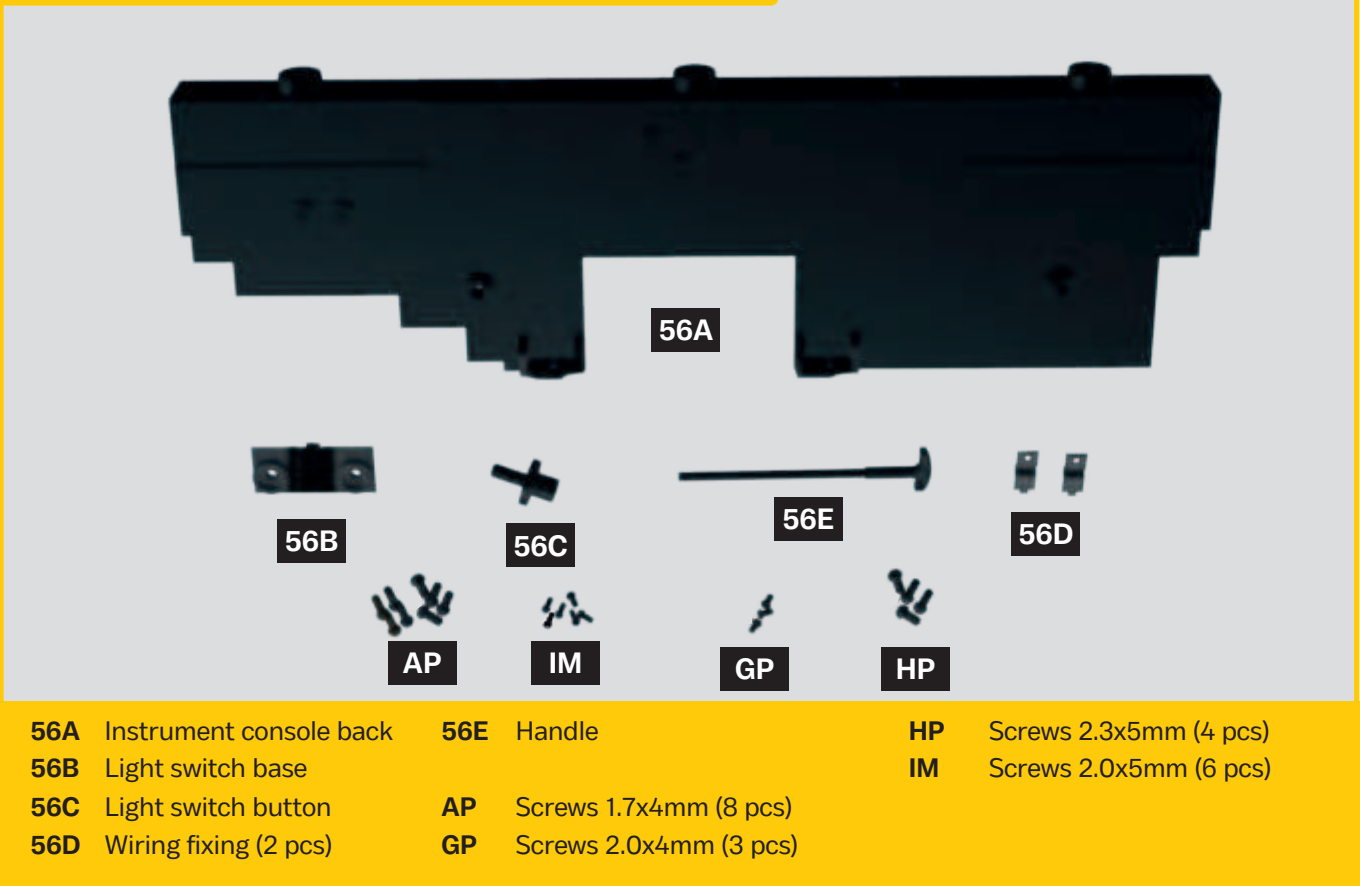








PARTS LIST 56: DASHBOARD (2)

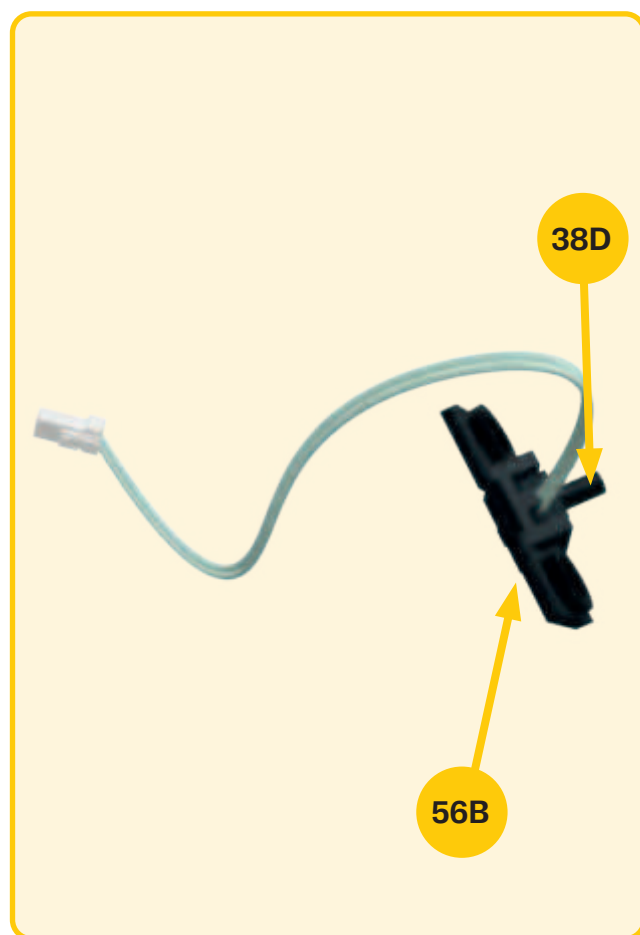
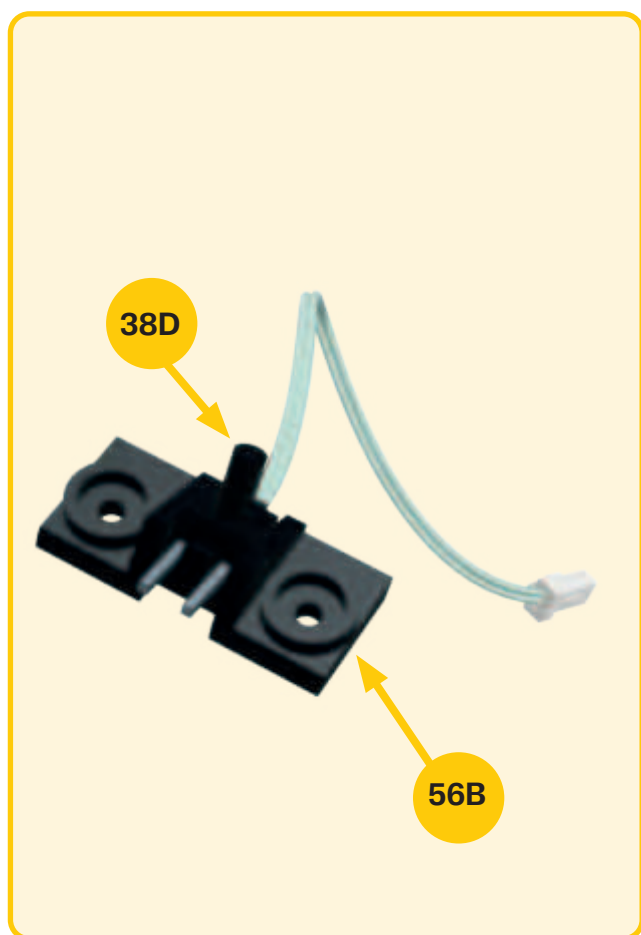
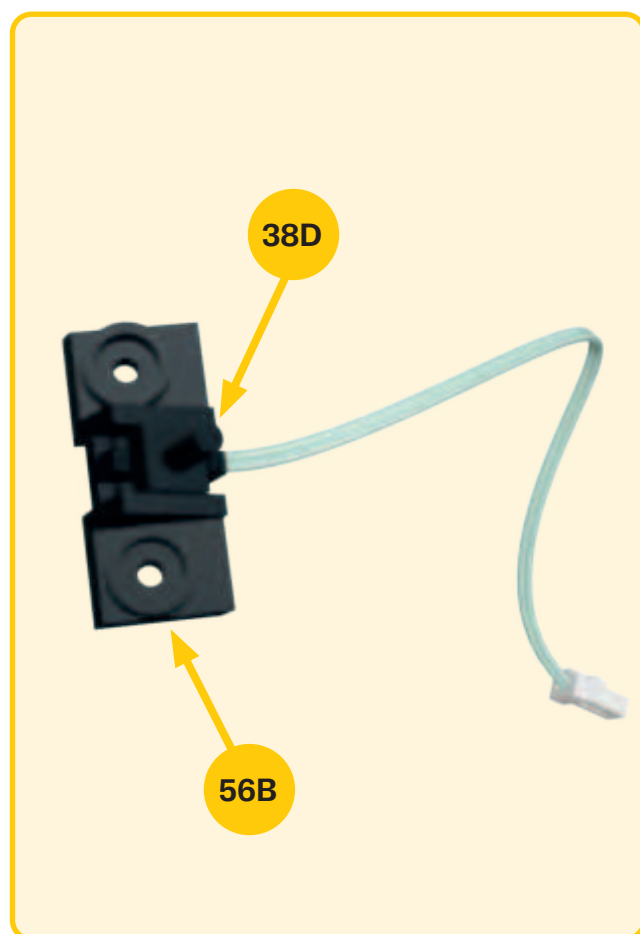
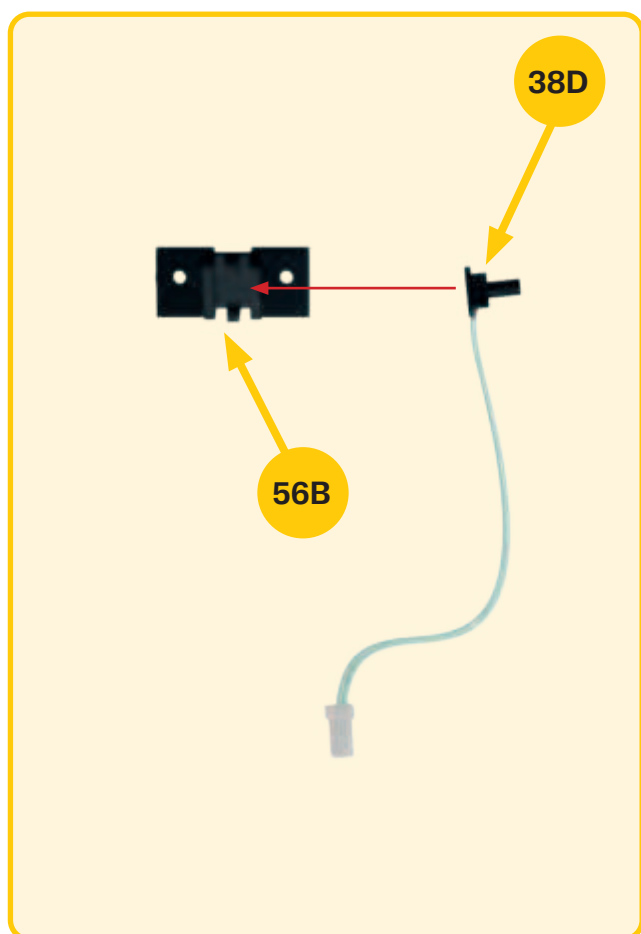


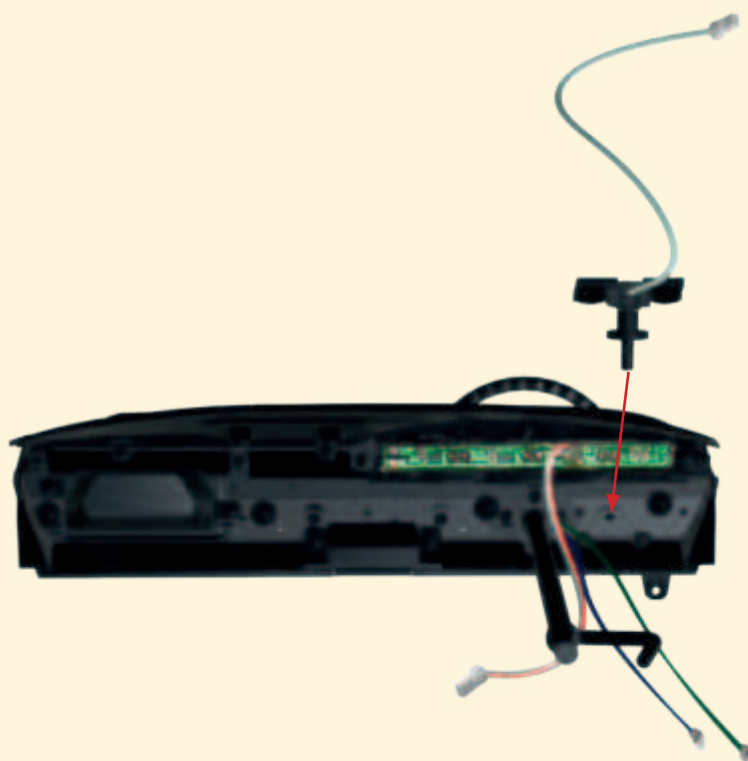
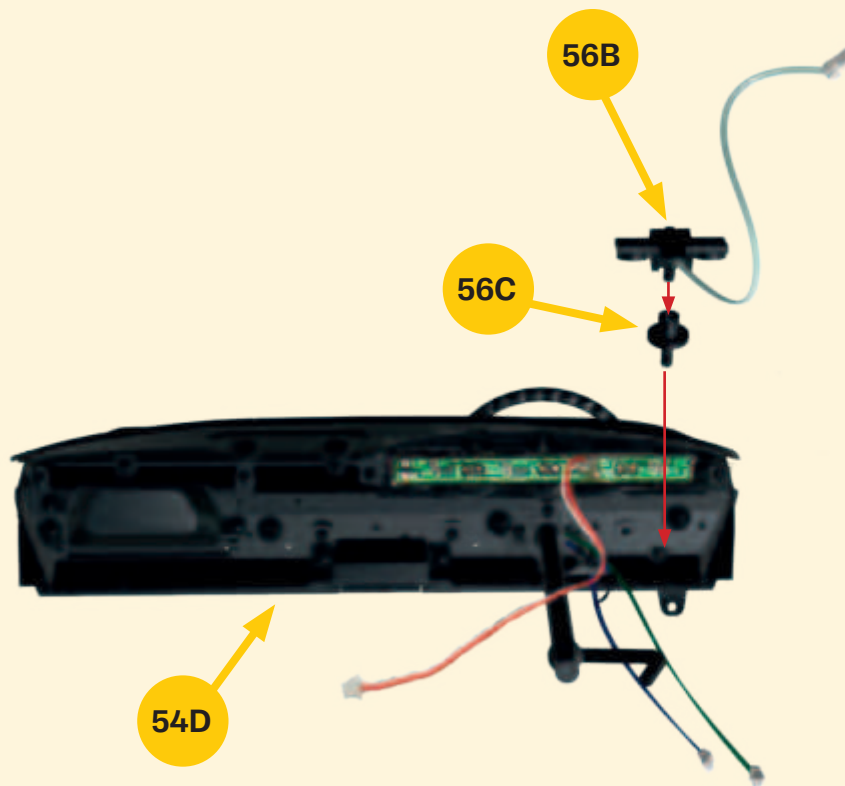
For better visibility of the steps, some of the wires and switches are not shown, and others are simplified

1

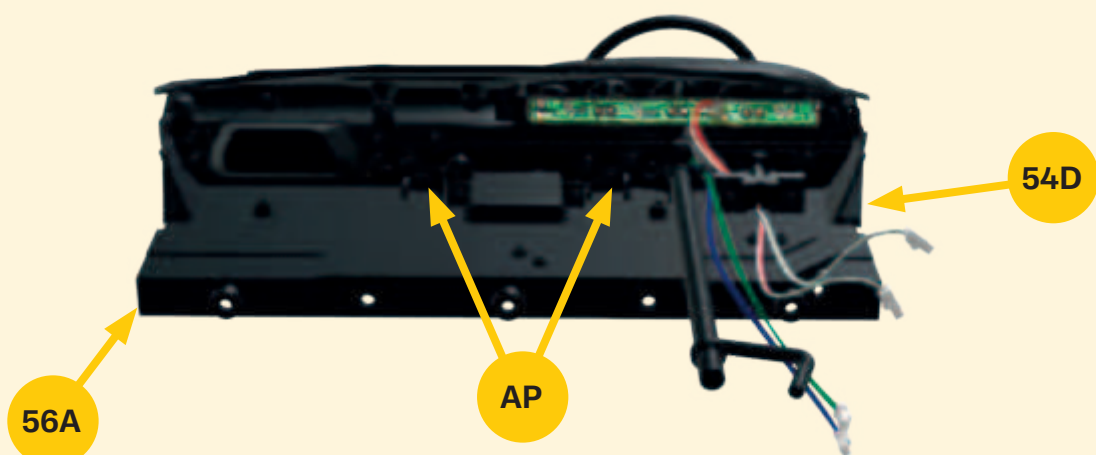
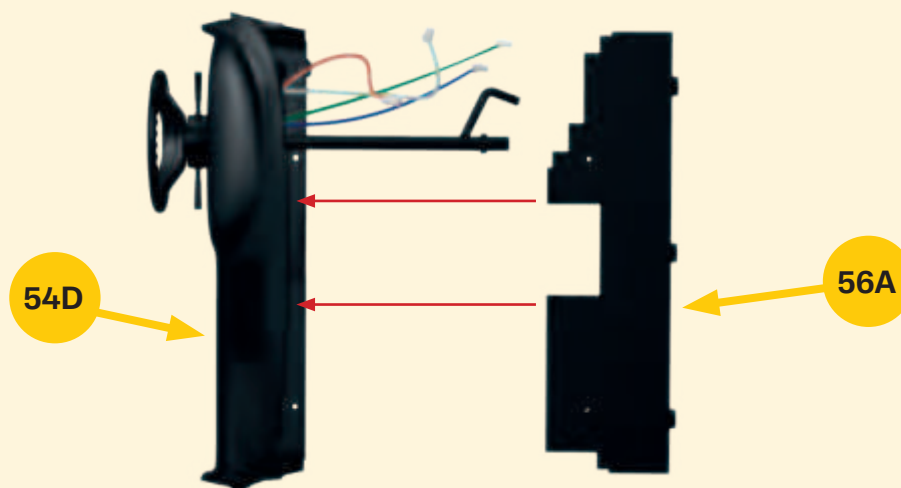
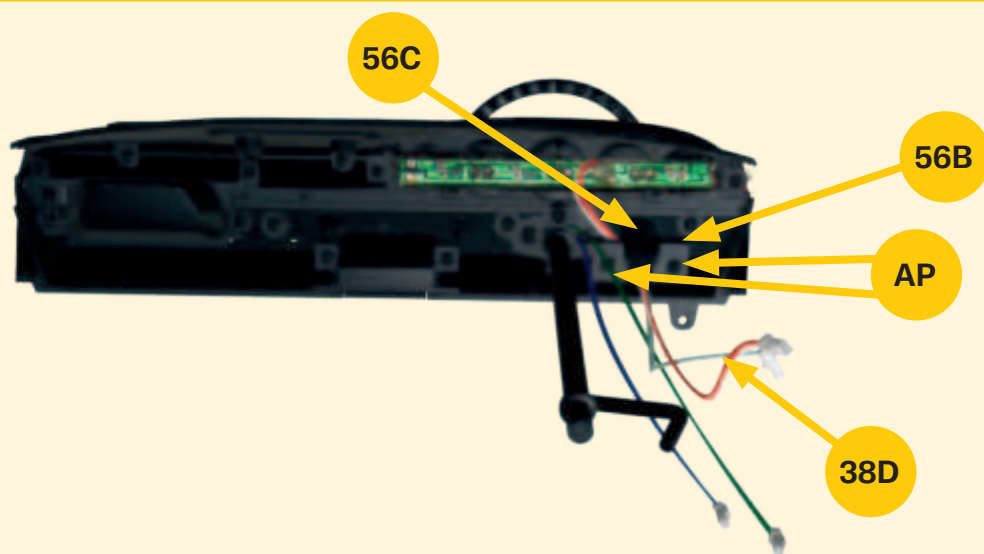
Disconnect and remove 38D (white)

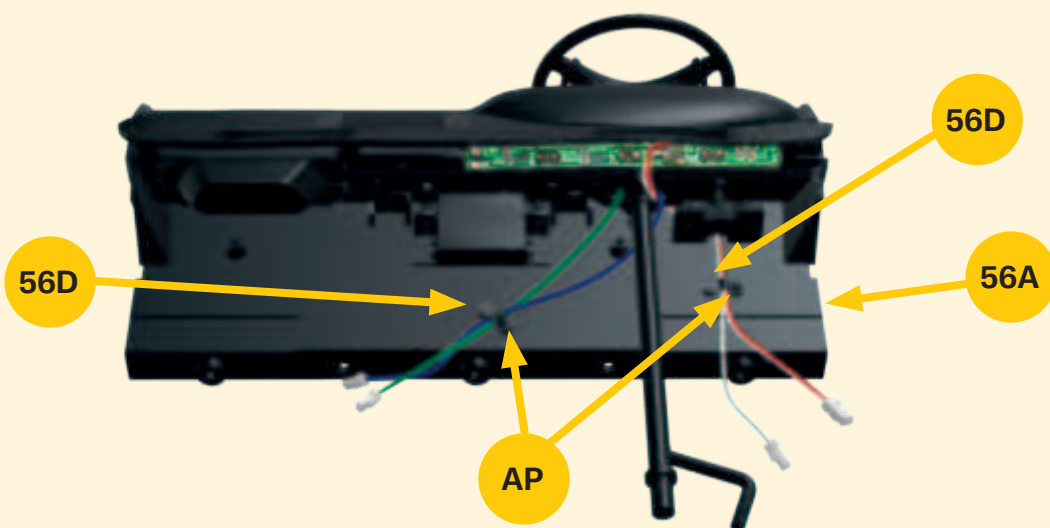
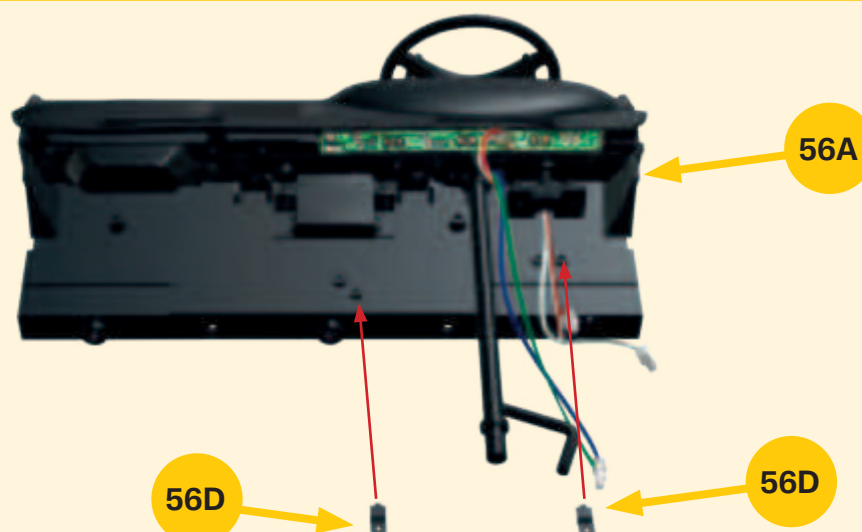
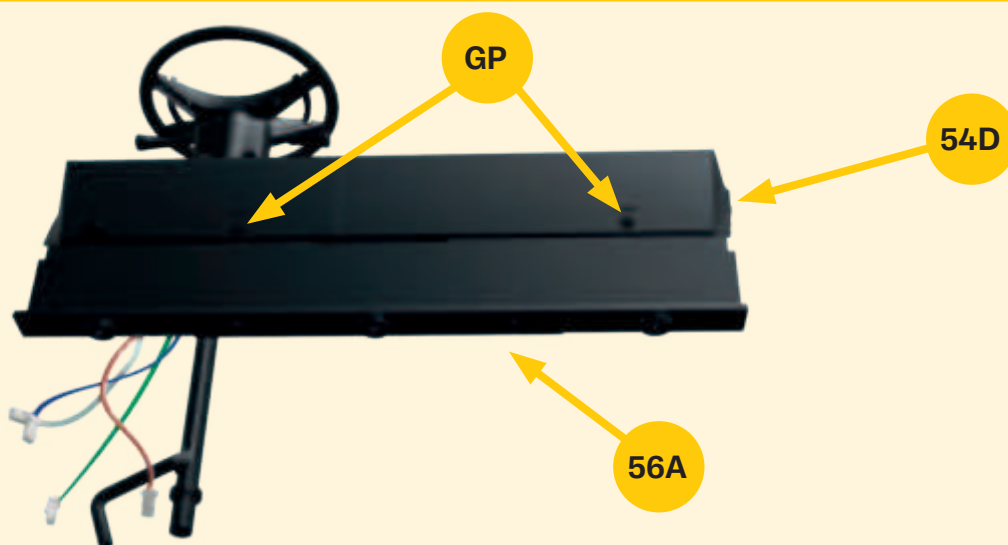


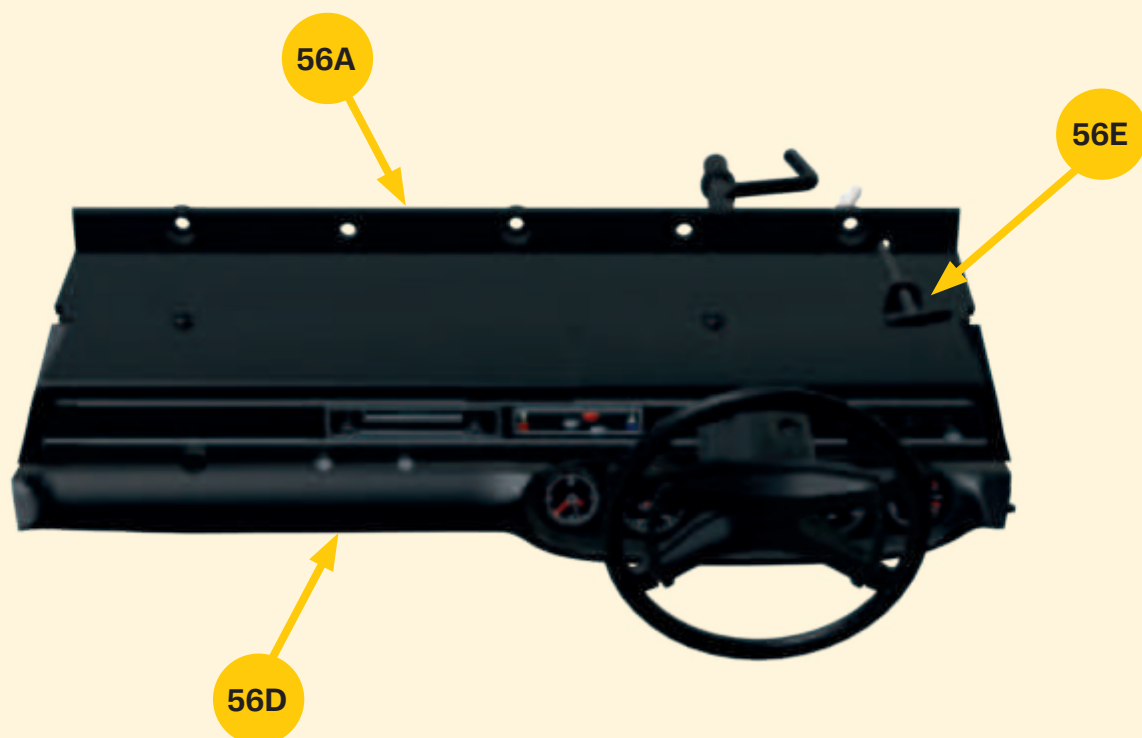
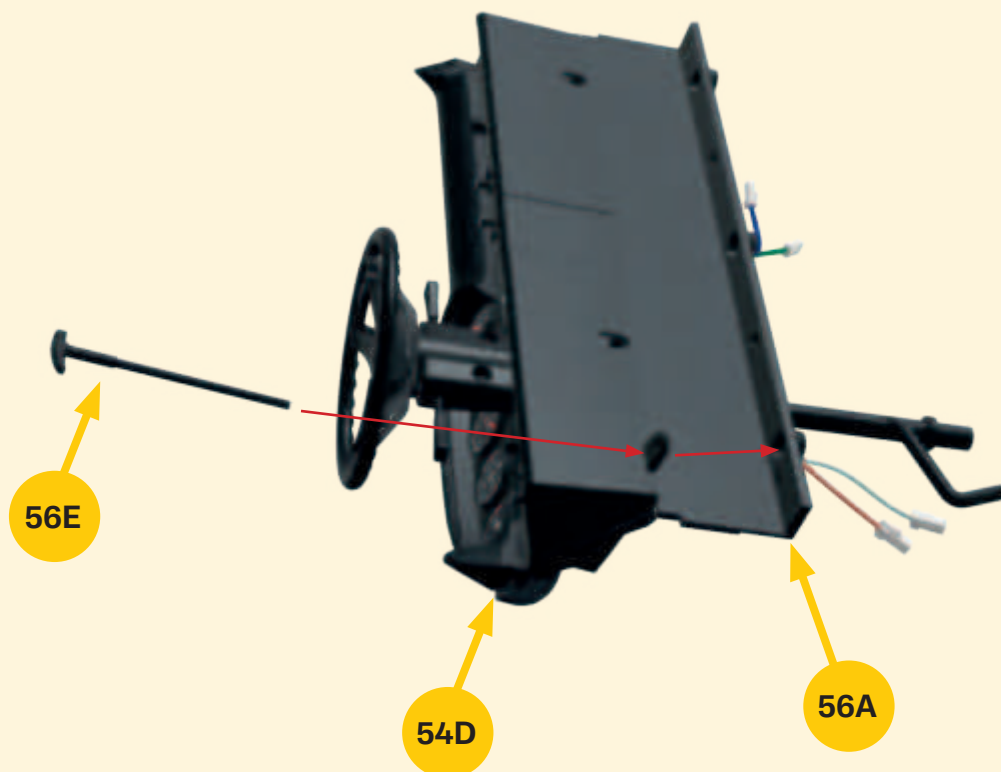




3





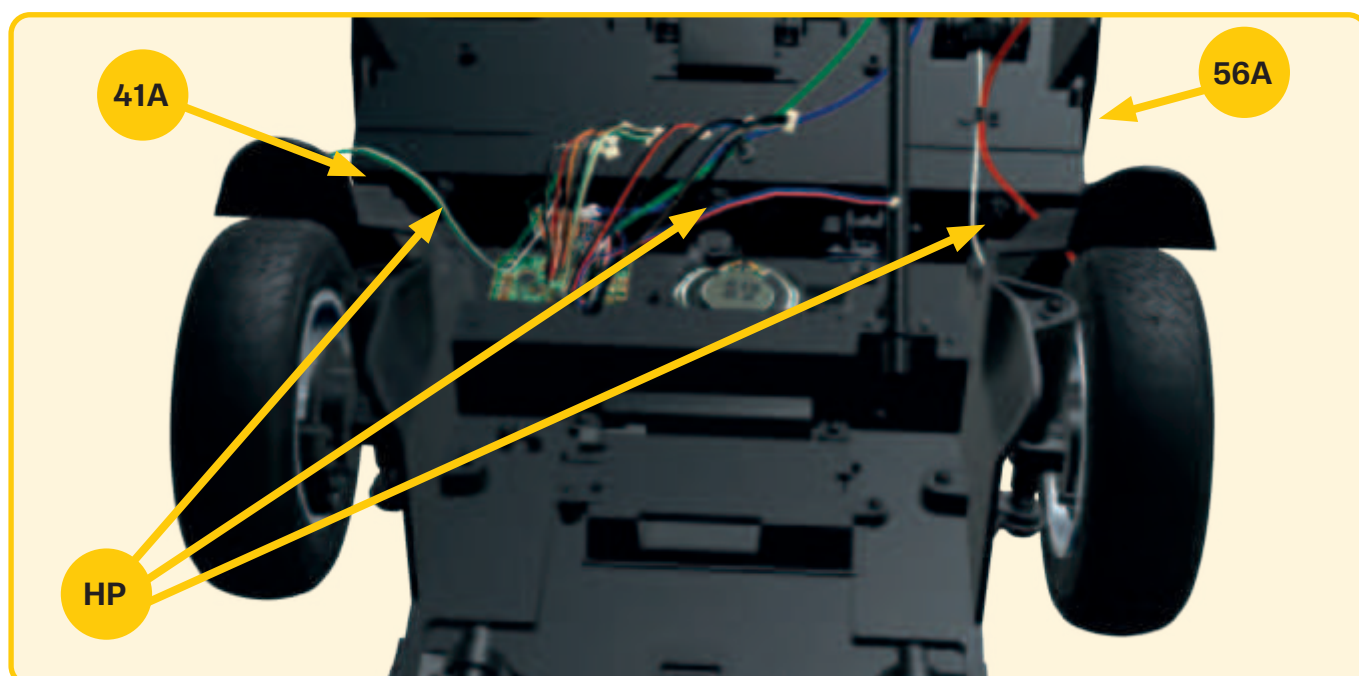
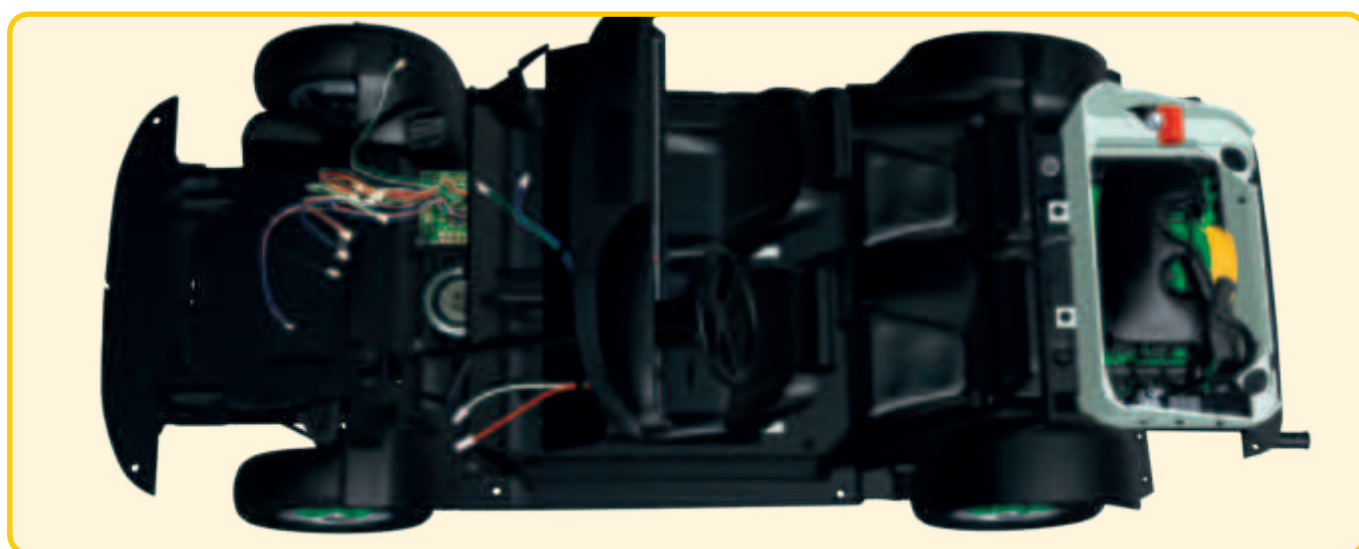
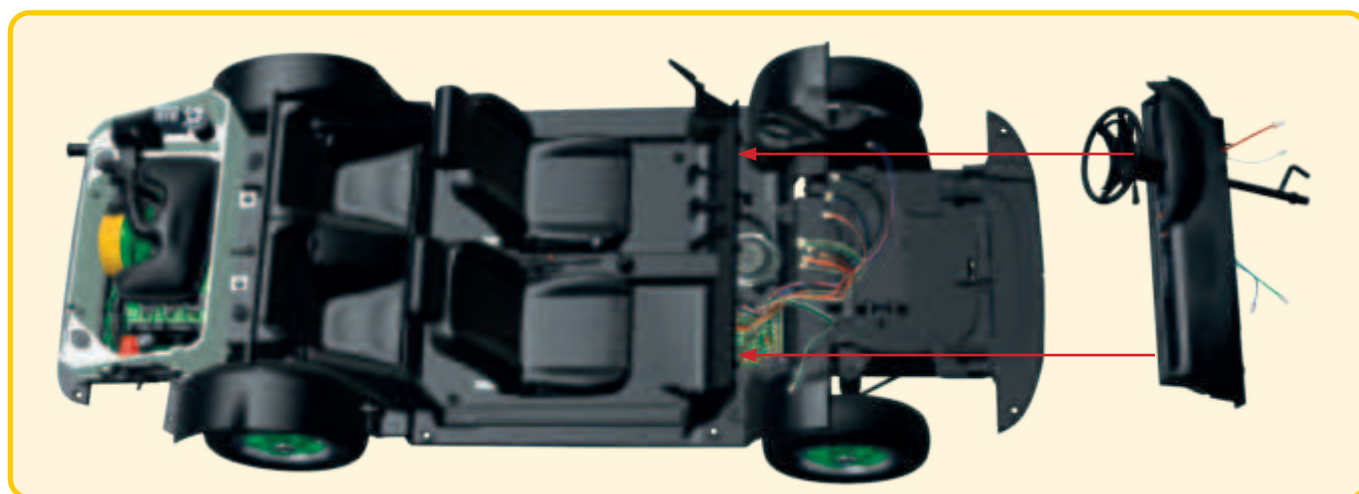




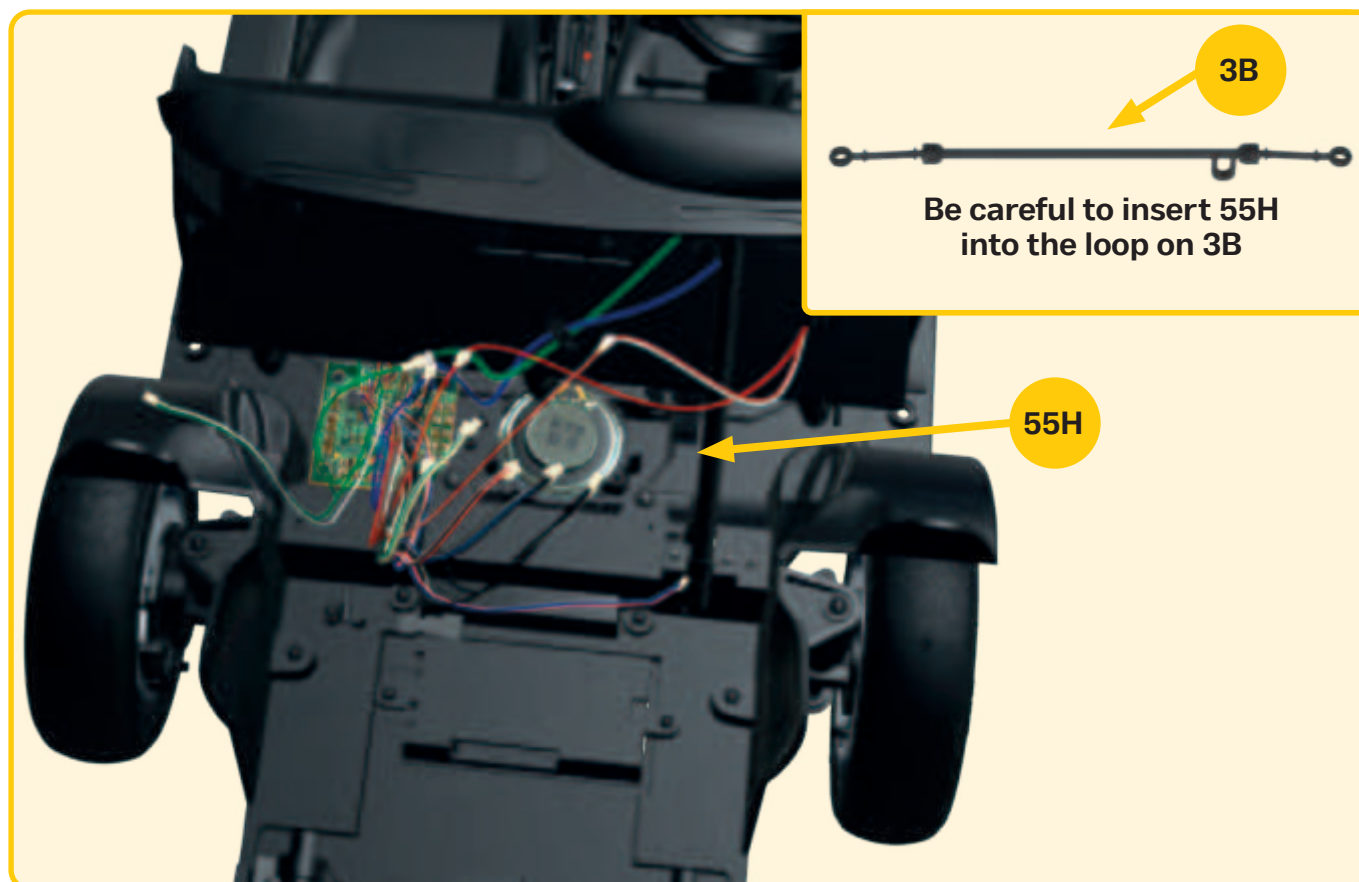
Loosen the screws into 20C,
remove 20C and keep the screws aside



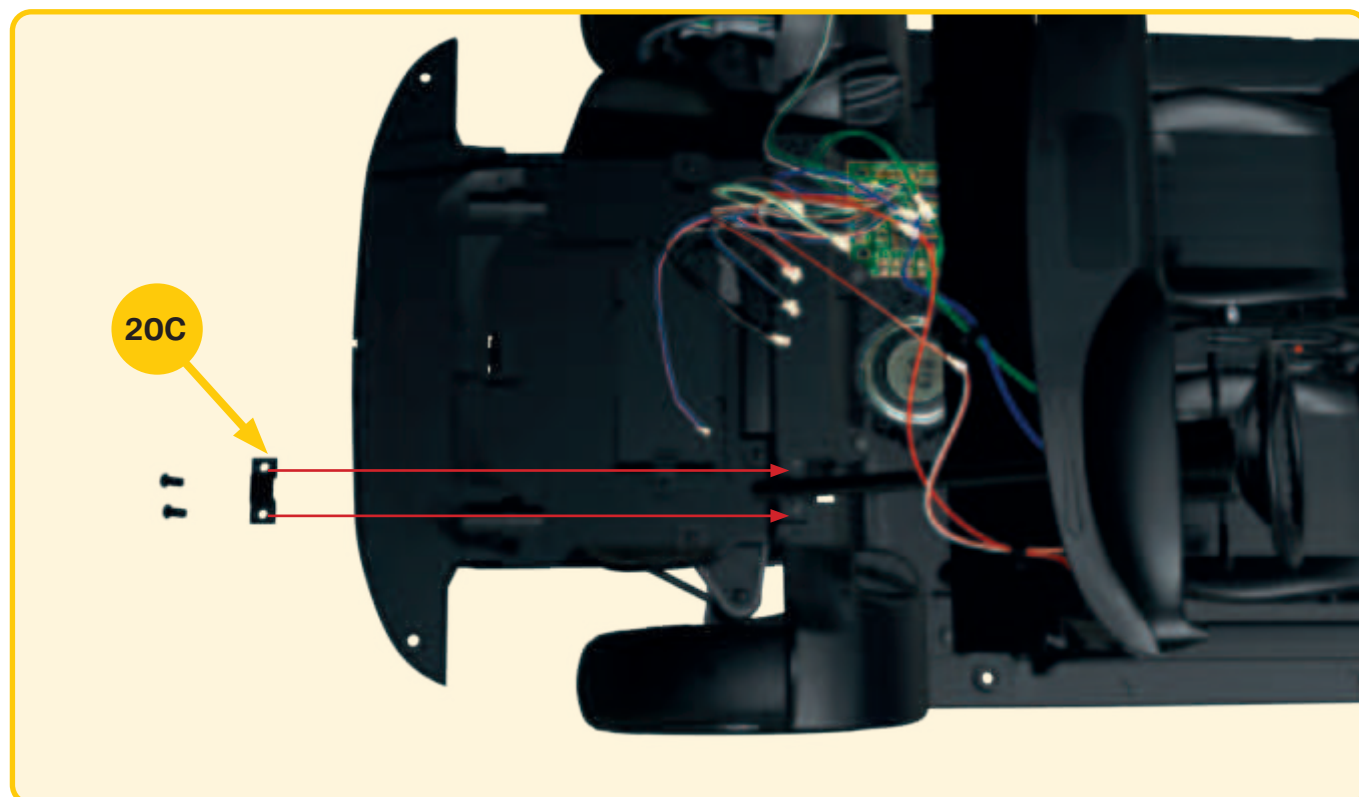
6

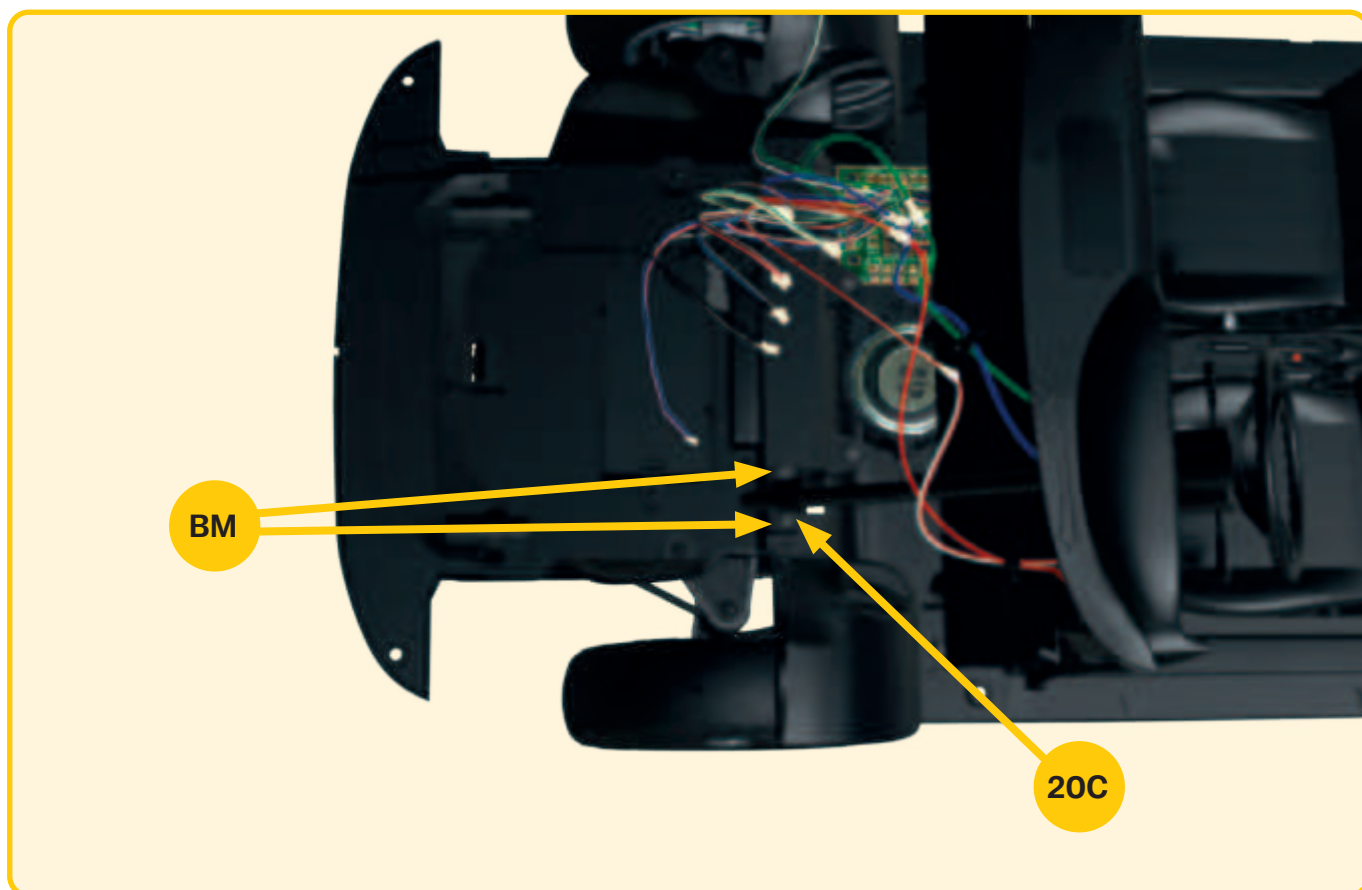


Connect the wires with the same colour

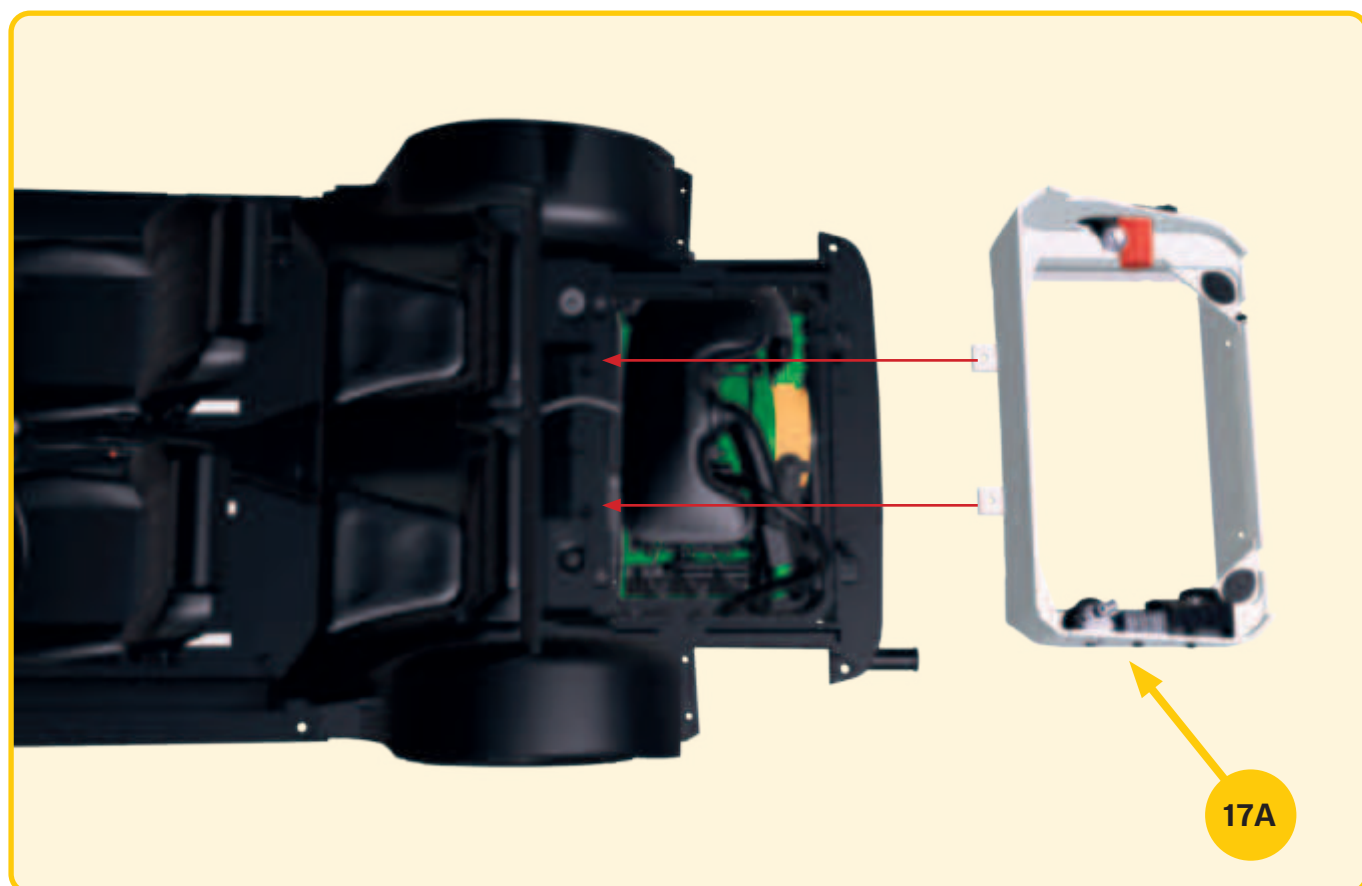


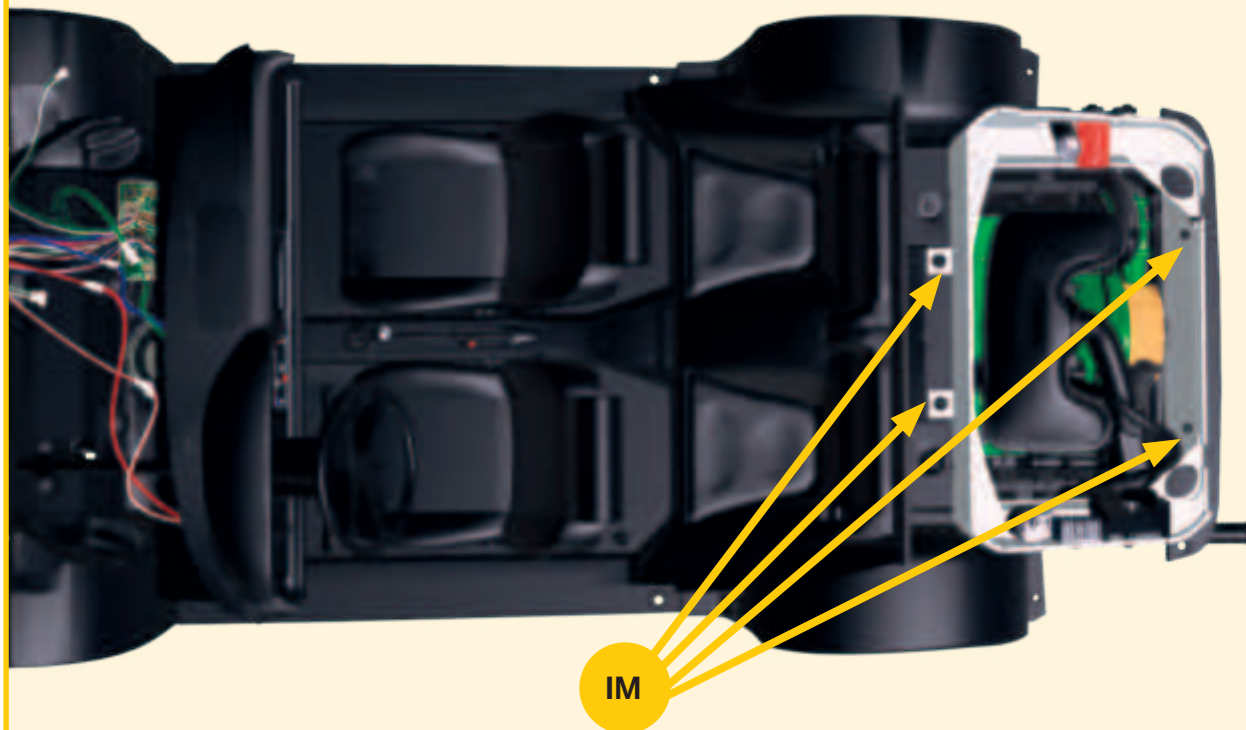
7



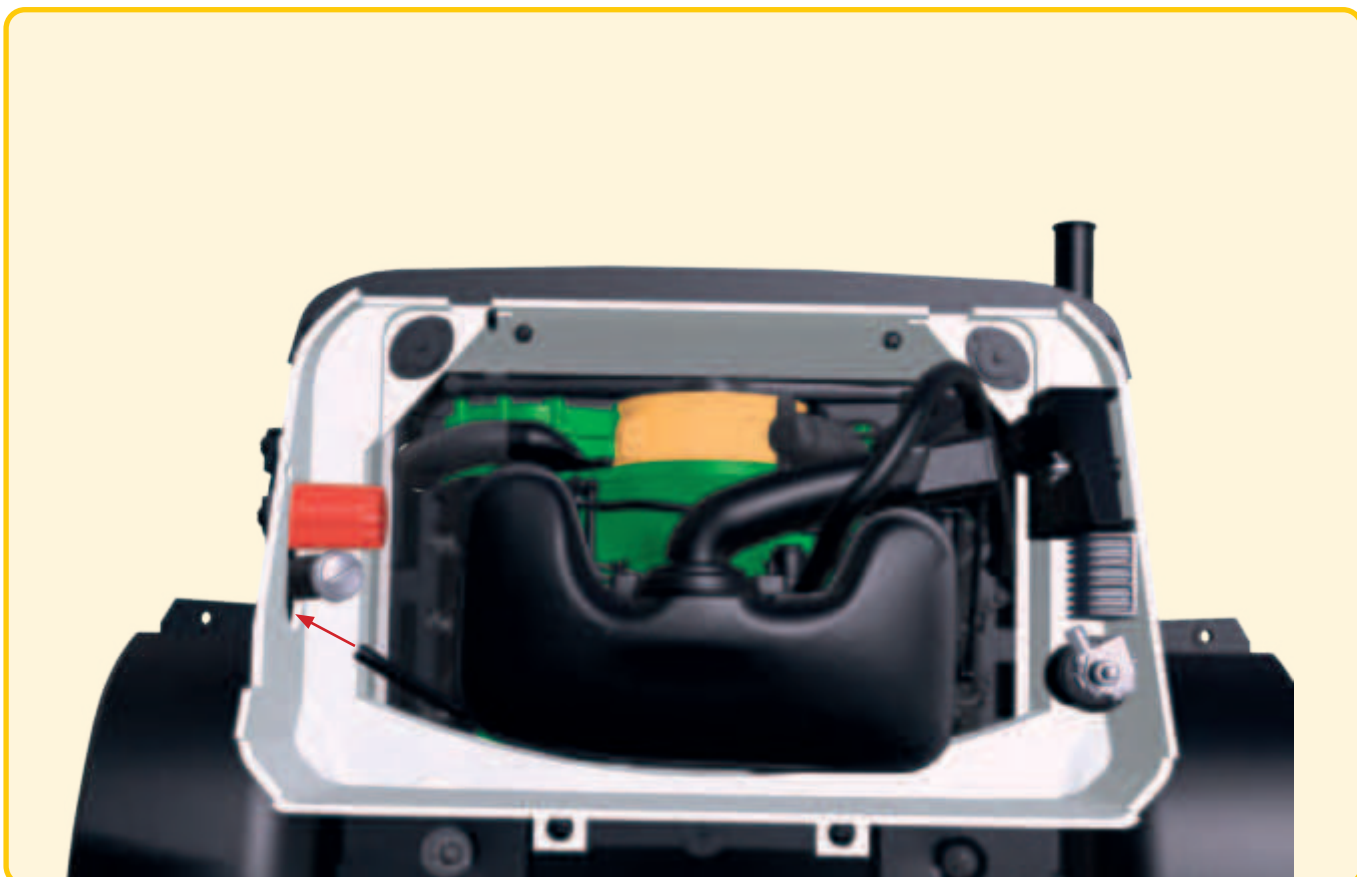


8





Connect the hose to 17C





9

Turn this switch on to illuminate headlights, rear lights and instrument panel lights

This is the horn switch



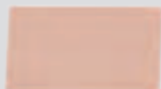
This is the engine sound switch



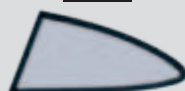
PARTS LIST 57: SIDE WINDOWS



57B



57D



57C



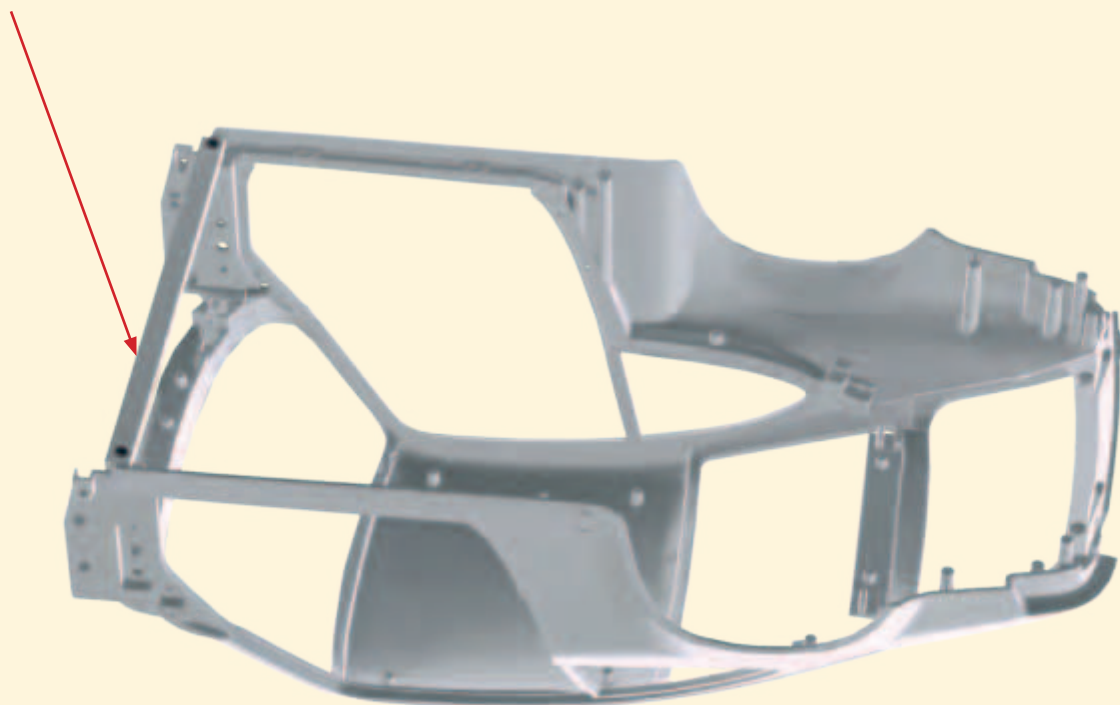
57A

57A Body
57B Left side window

57C Right side window
57D Adhesive stickers (8 pcs)

1

Undo screws and remove this part

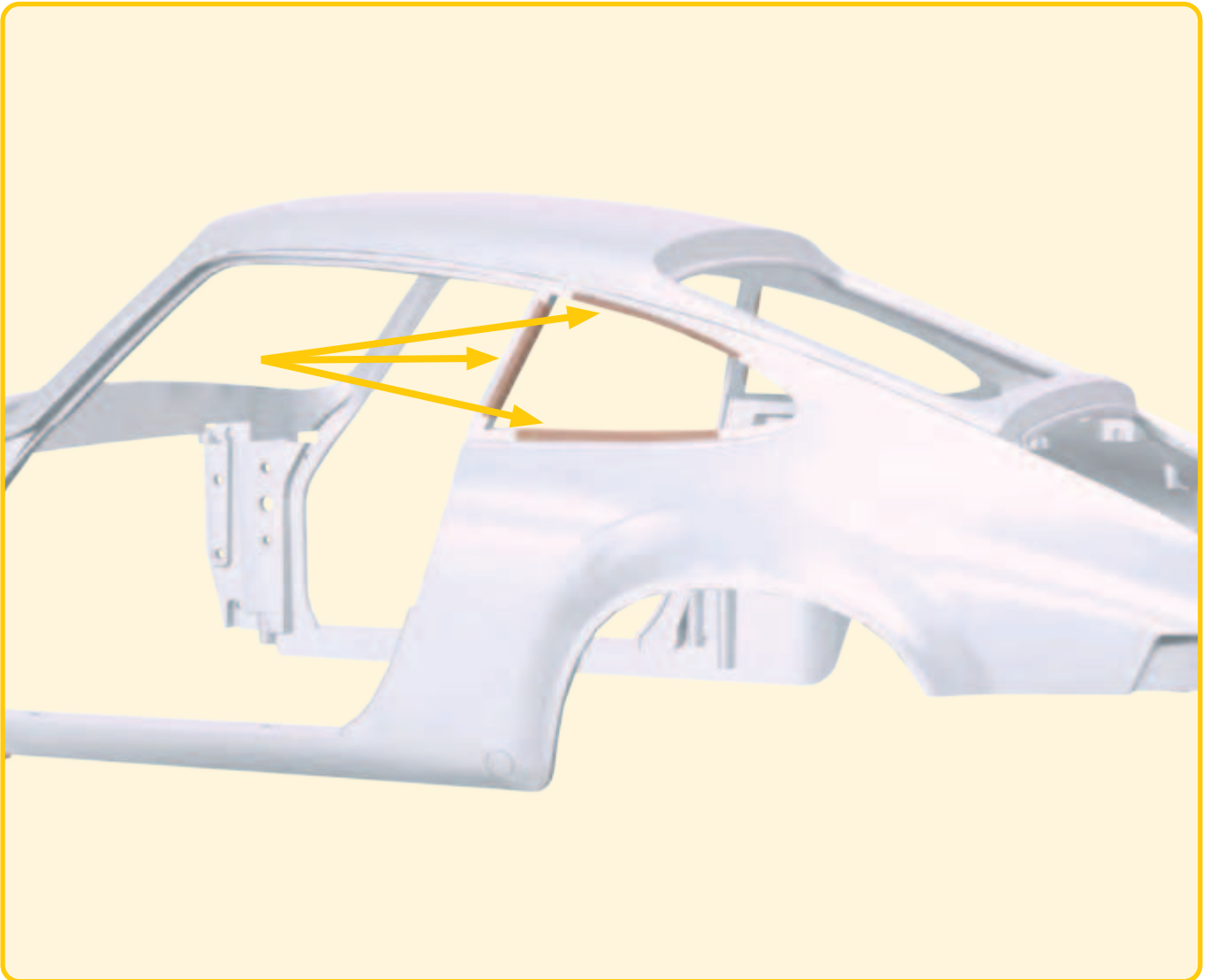
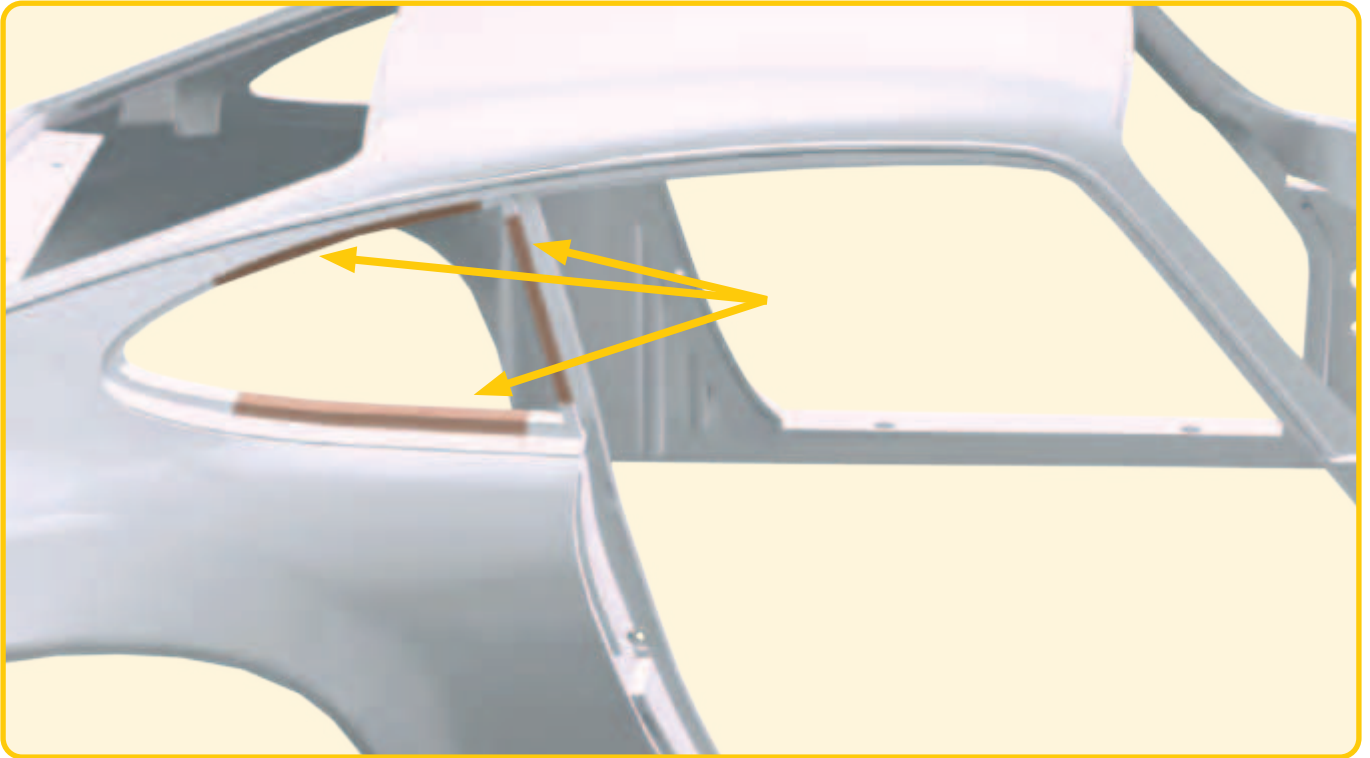




2

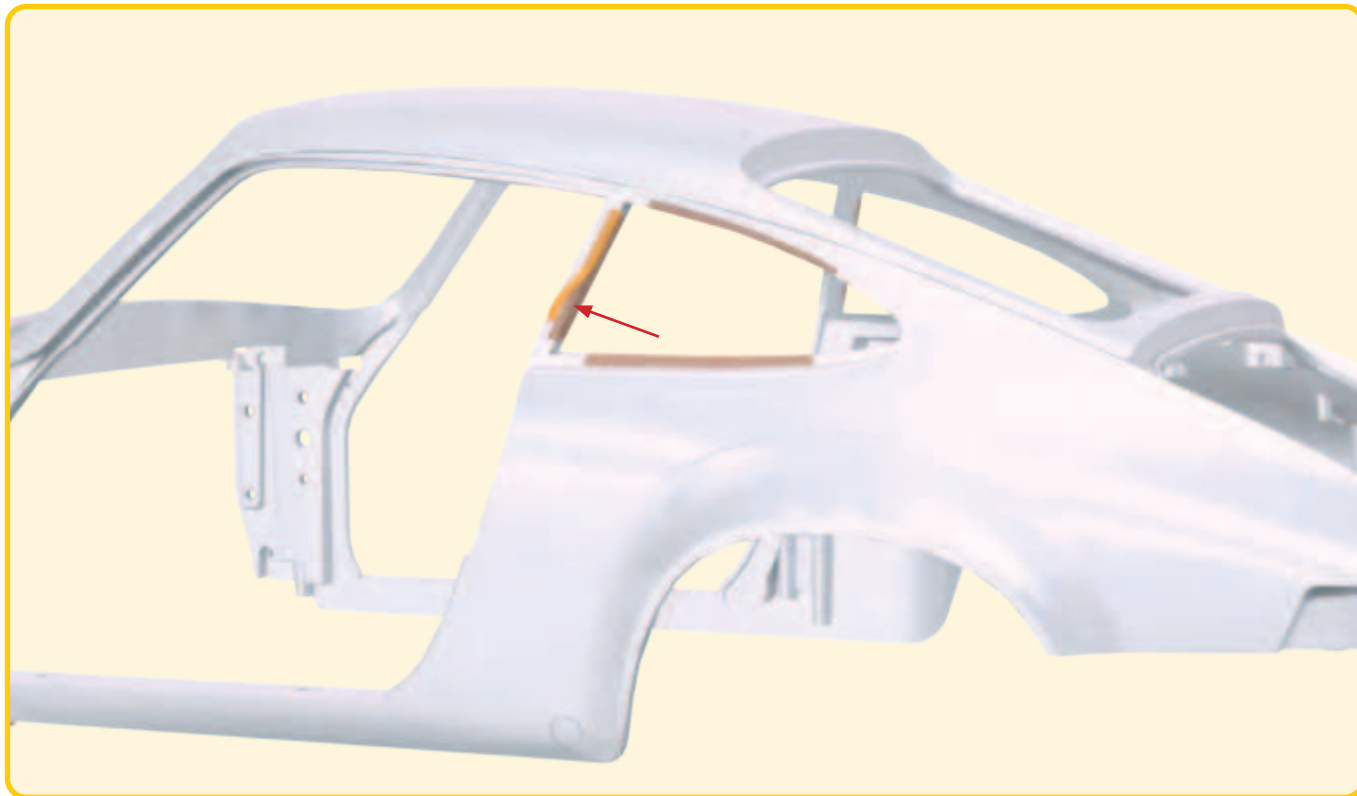
Remove one side of each sticker and apply them to the window frames





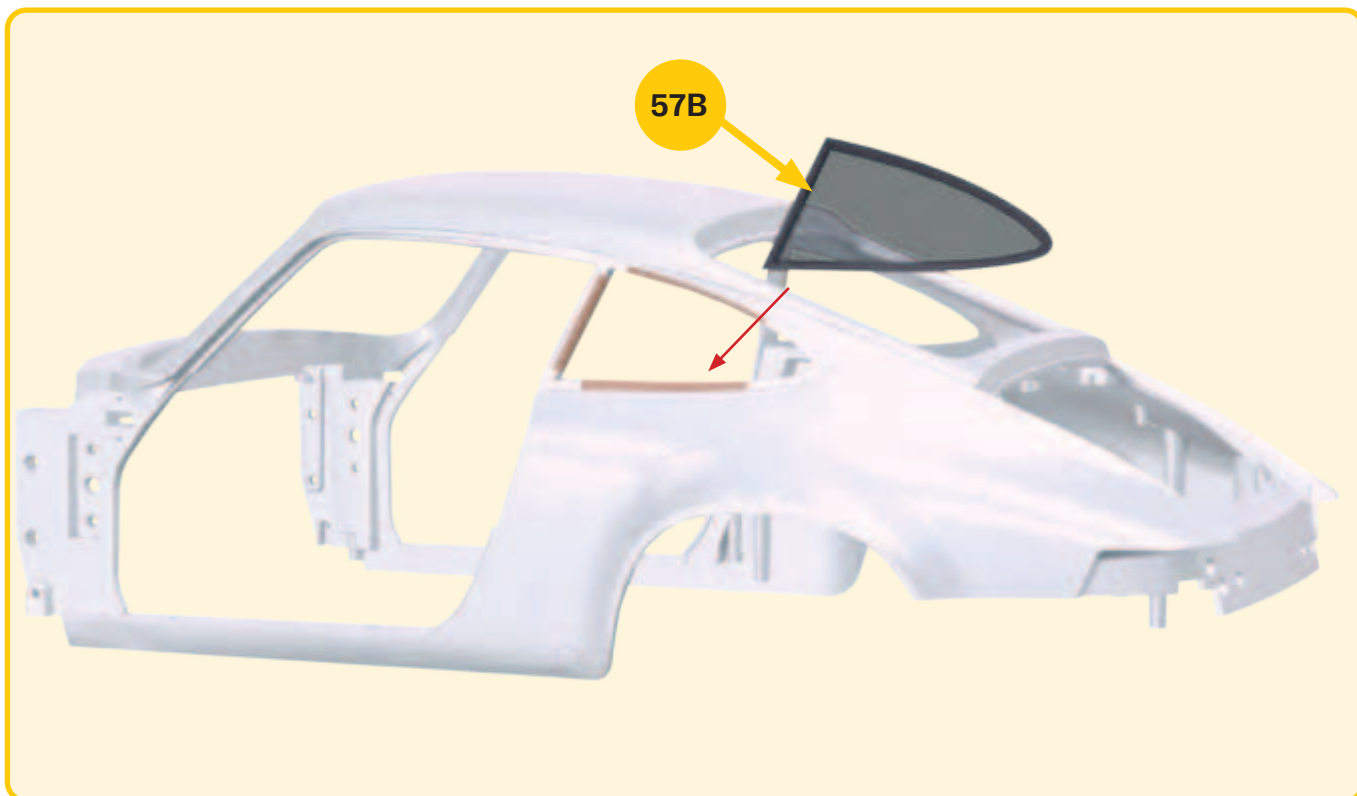
3

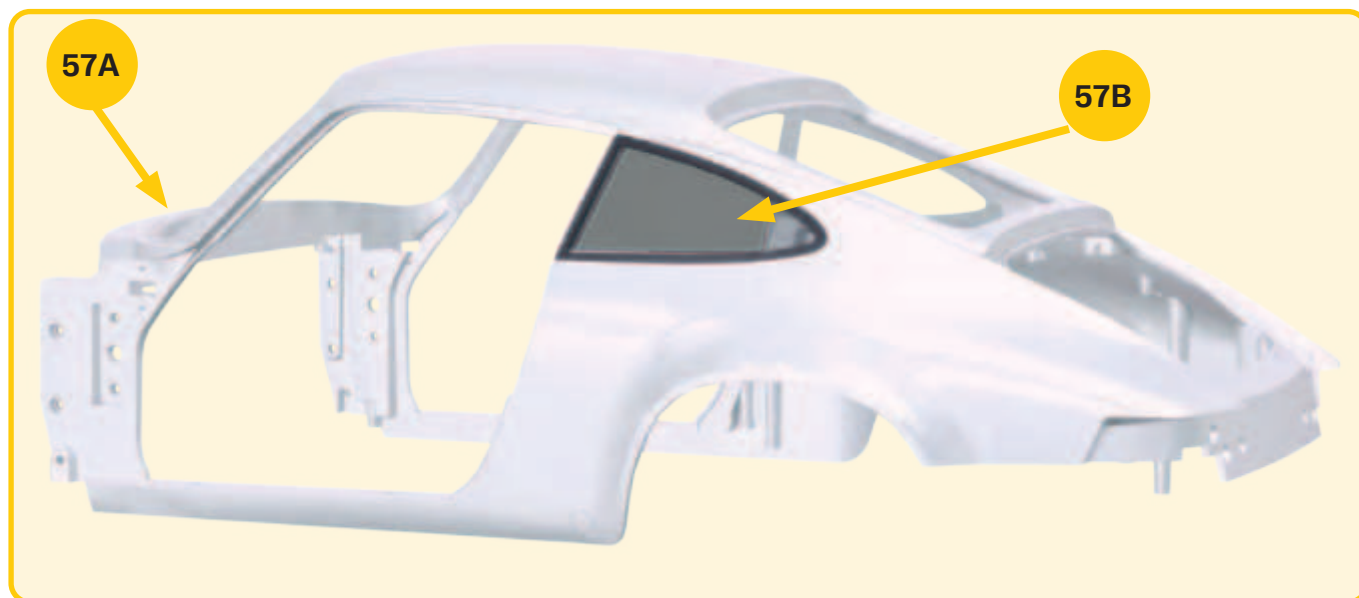
Remove the other side of each sticker



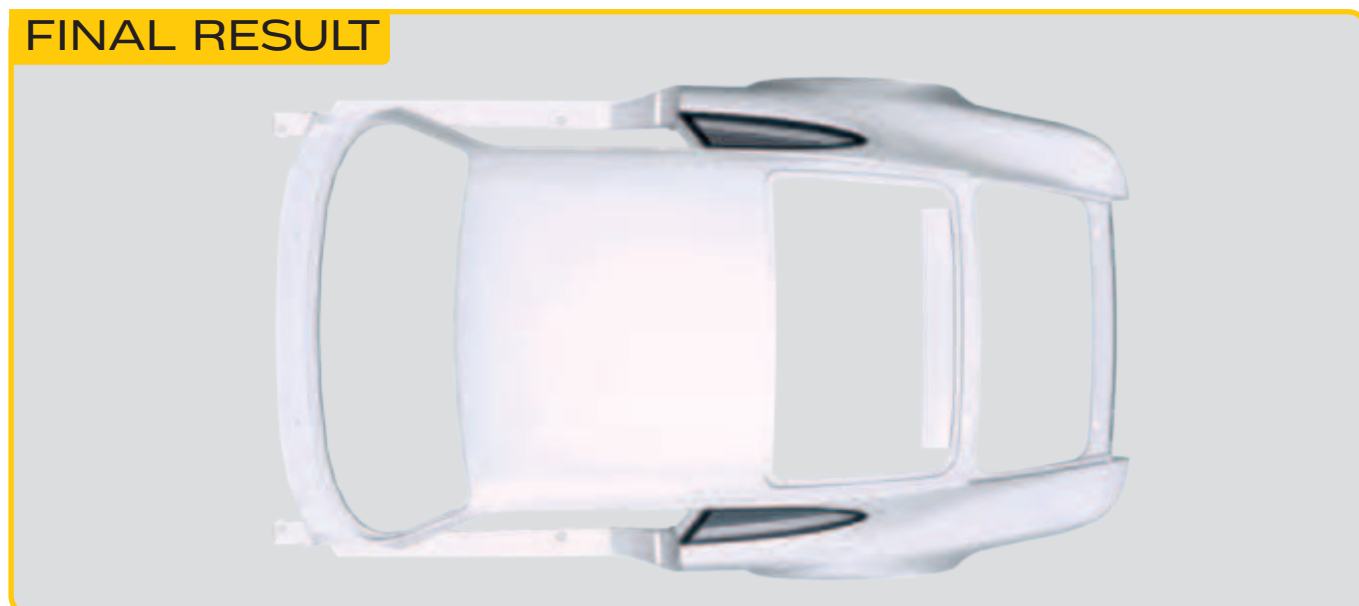
4

Position the window on the frame





FINAL RESULT



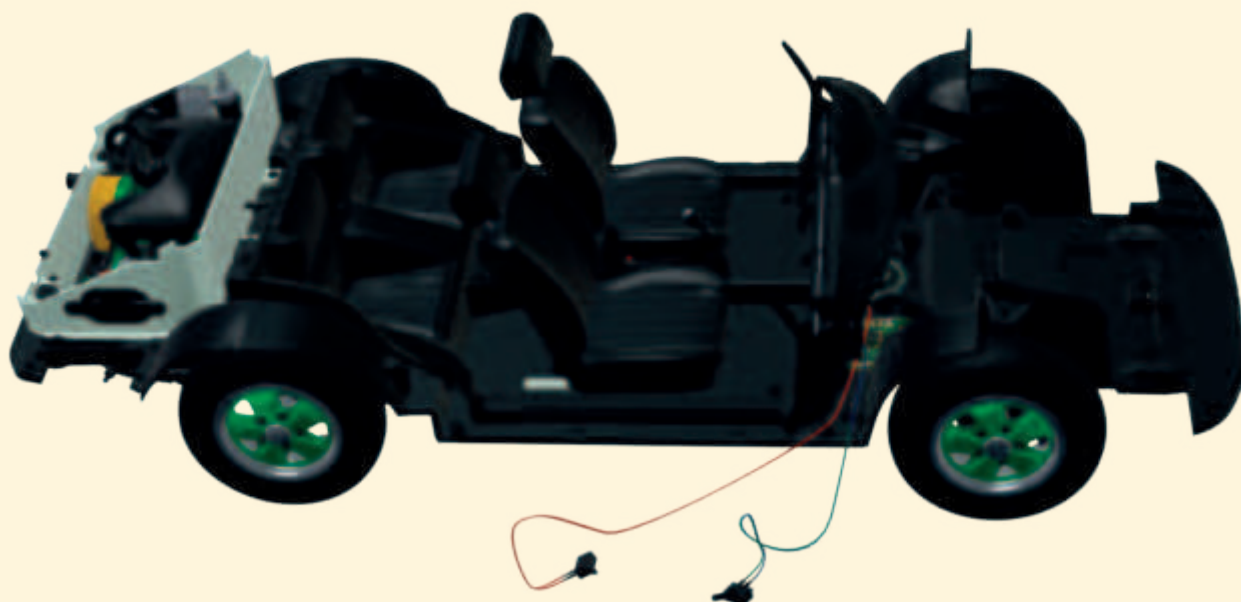
PARTS LIST 58: INTERIOR LIGHT FIXINGS

**58A****58B****AM****GP****58A** Left interior light fixing**58B** Right interior light fixing**AM** Screws 2.0x4mm (3 pcs)**GP** Screws 1.7x3mm (6 pcs)

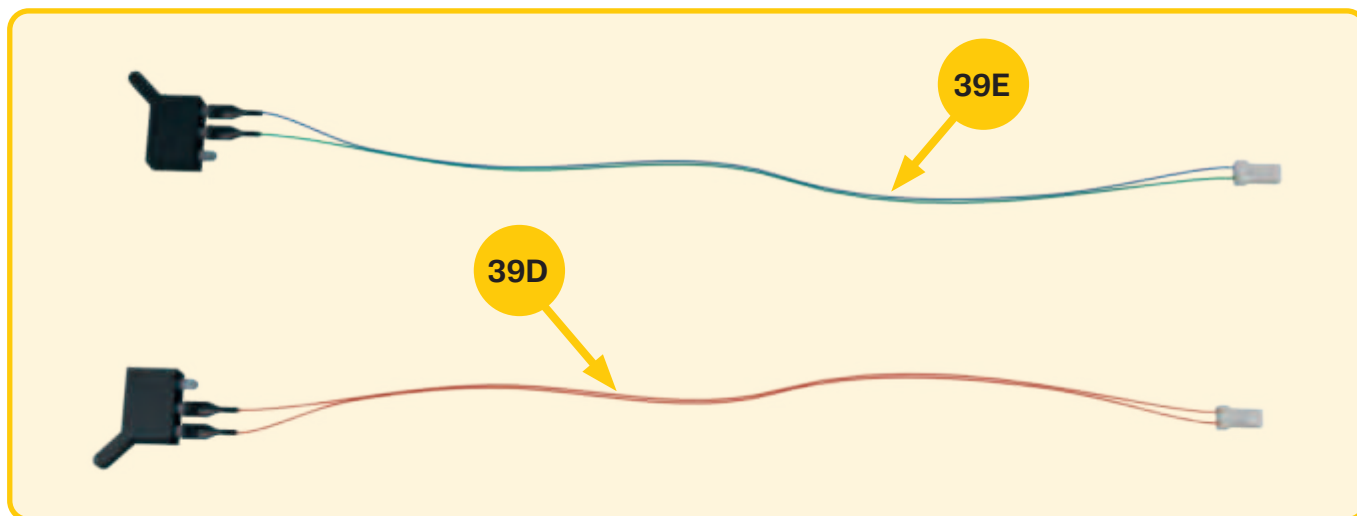
For better visibility of the steps, some of the wires and switches are not shown,
and others are simplified

Disconnect and remove 39D (red) and 39E (blue and green)

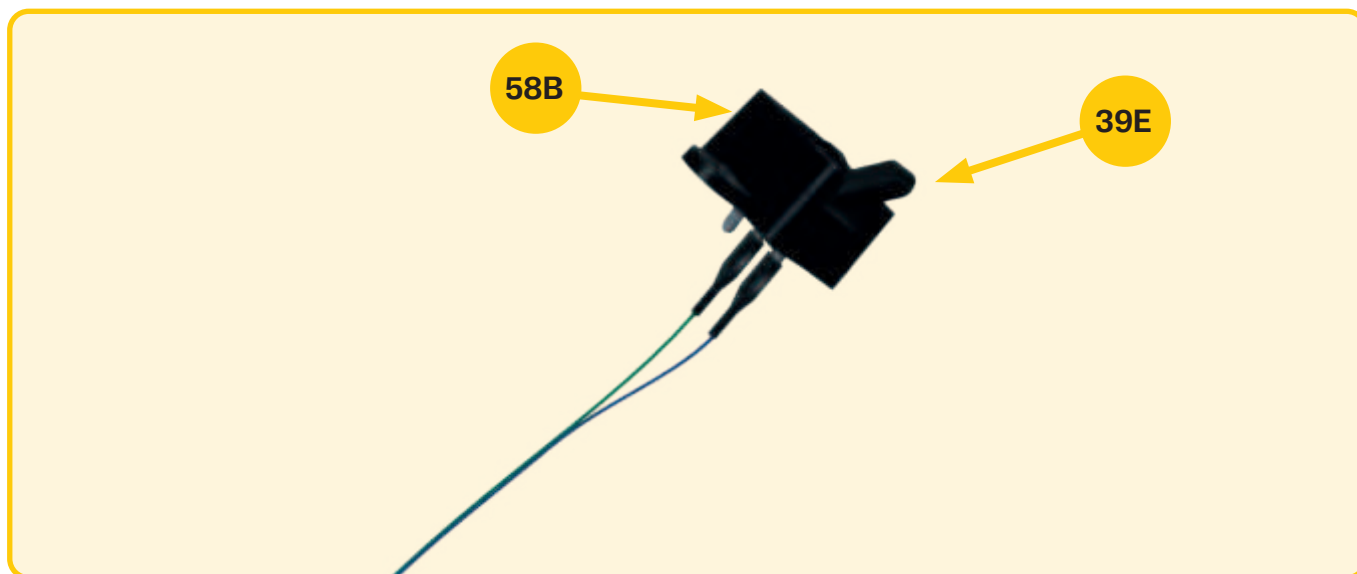
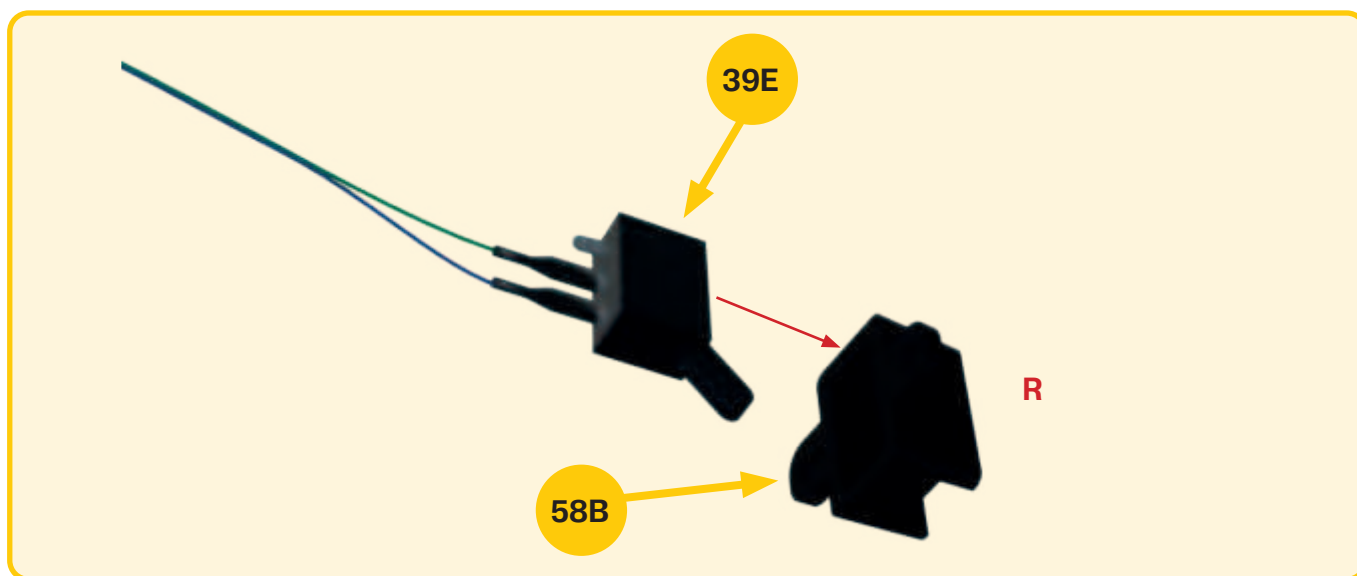
1

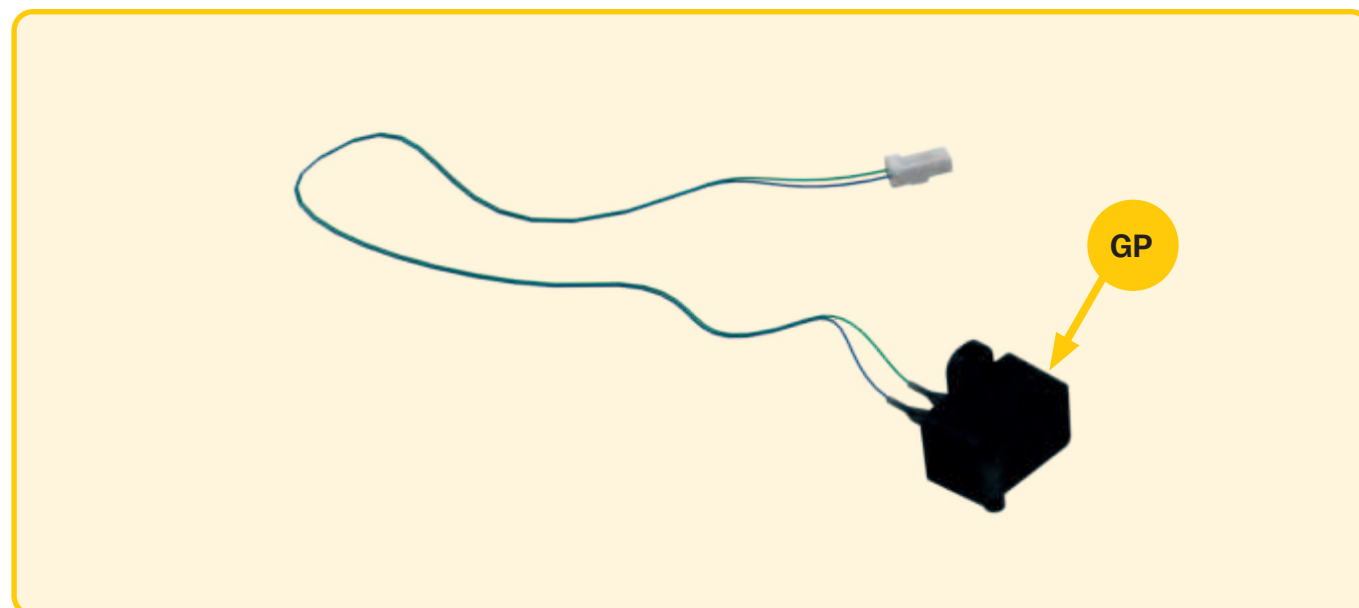
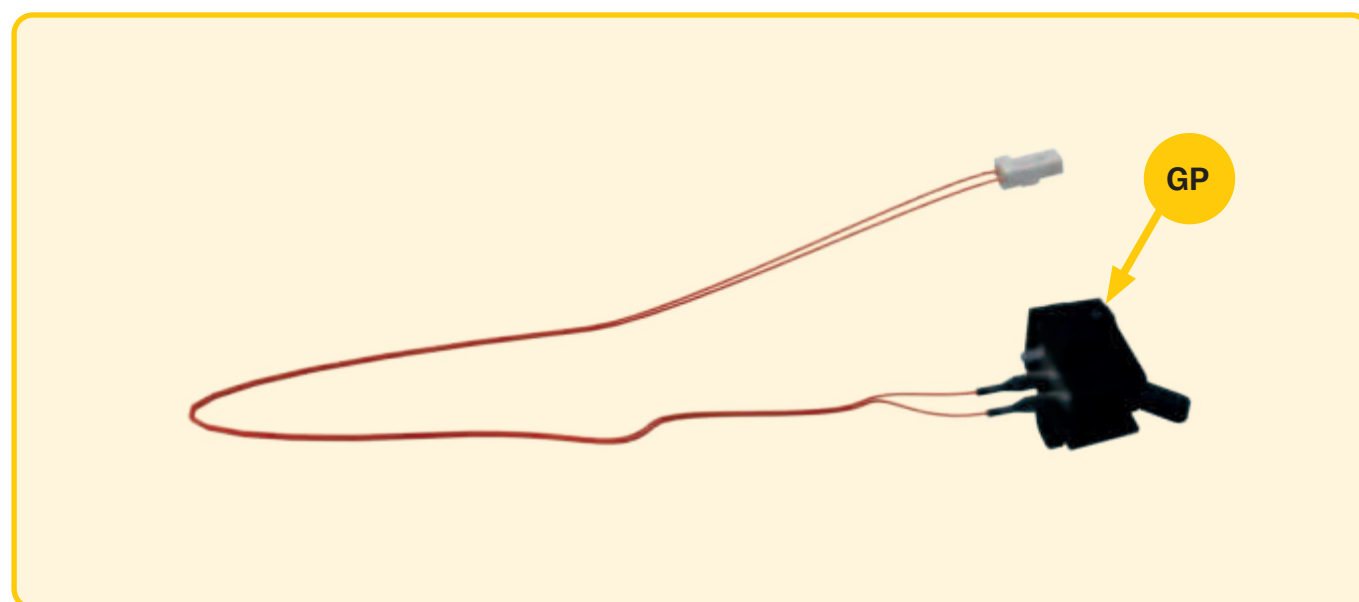
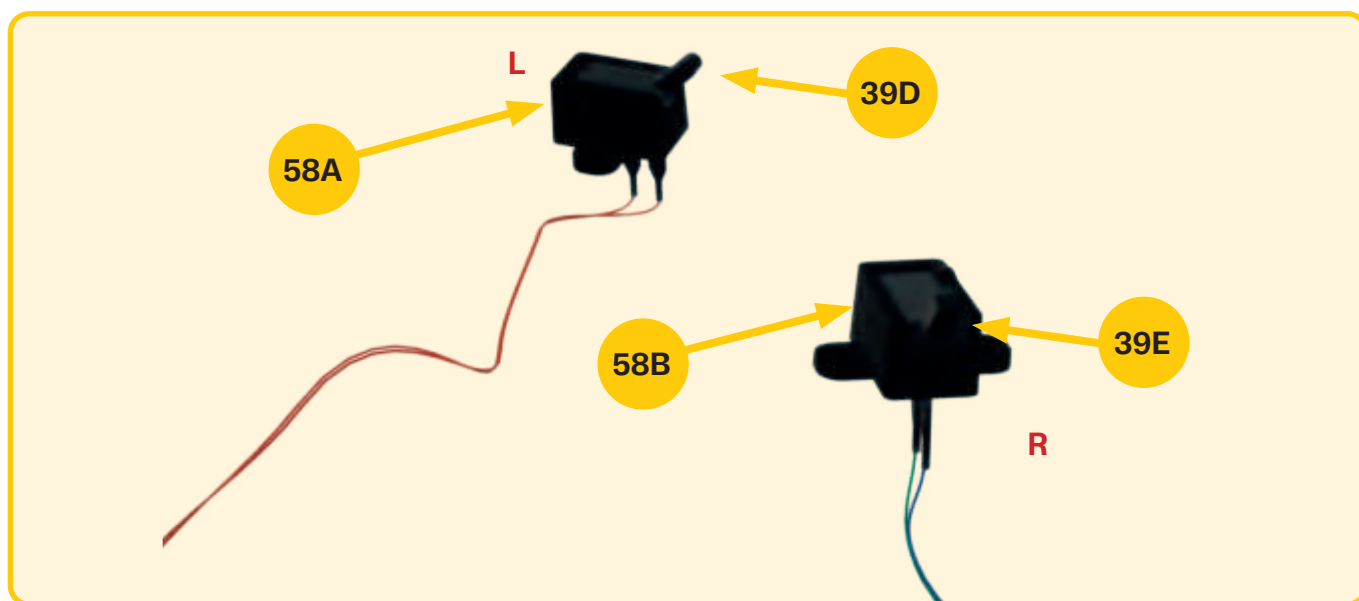


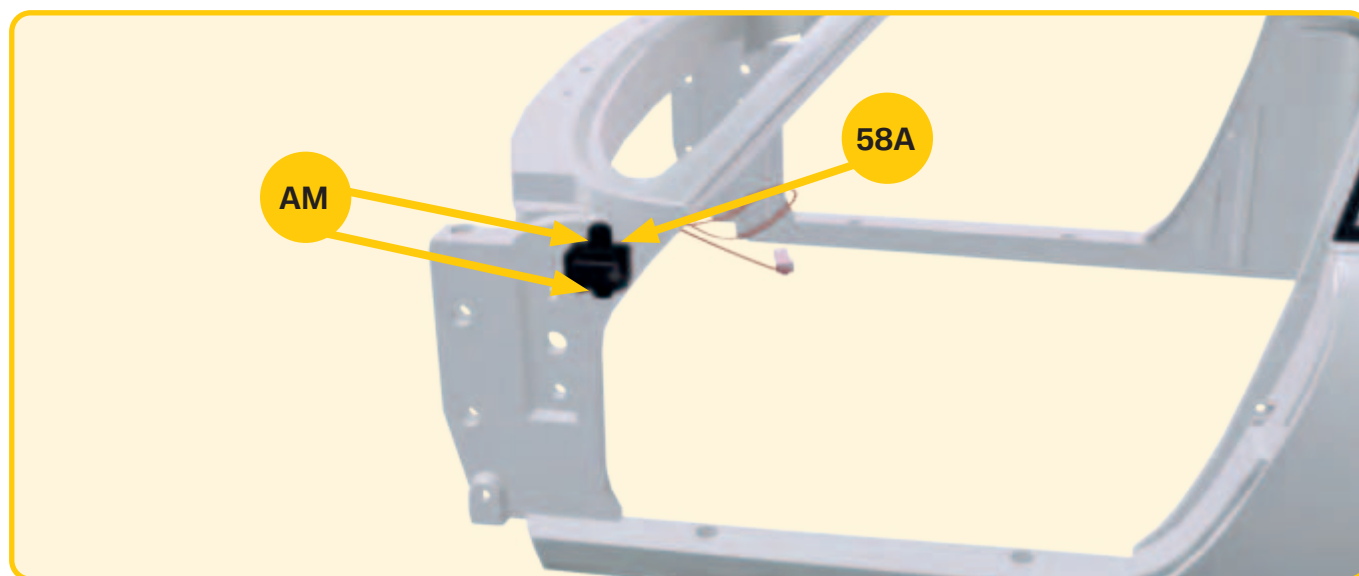
39D (red) and 39E (blue and green)



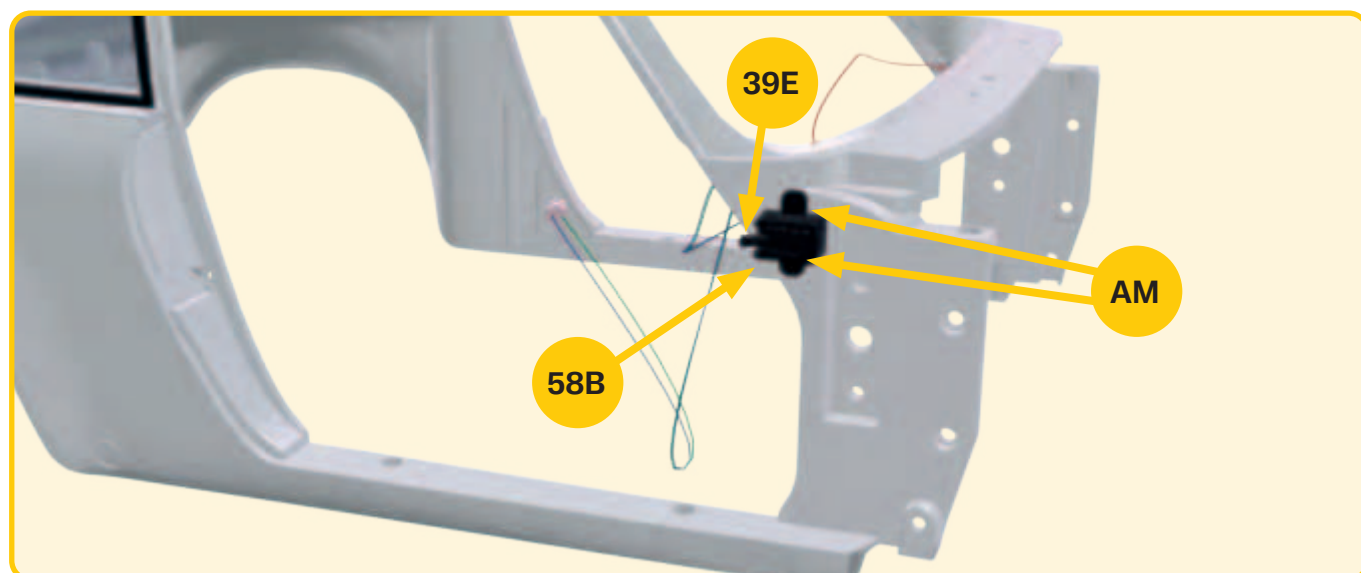
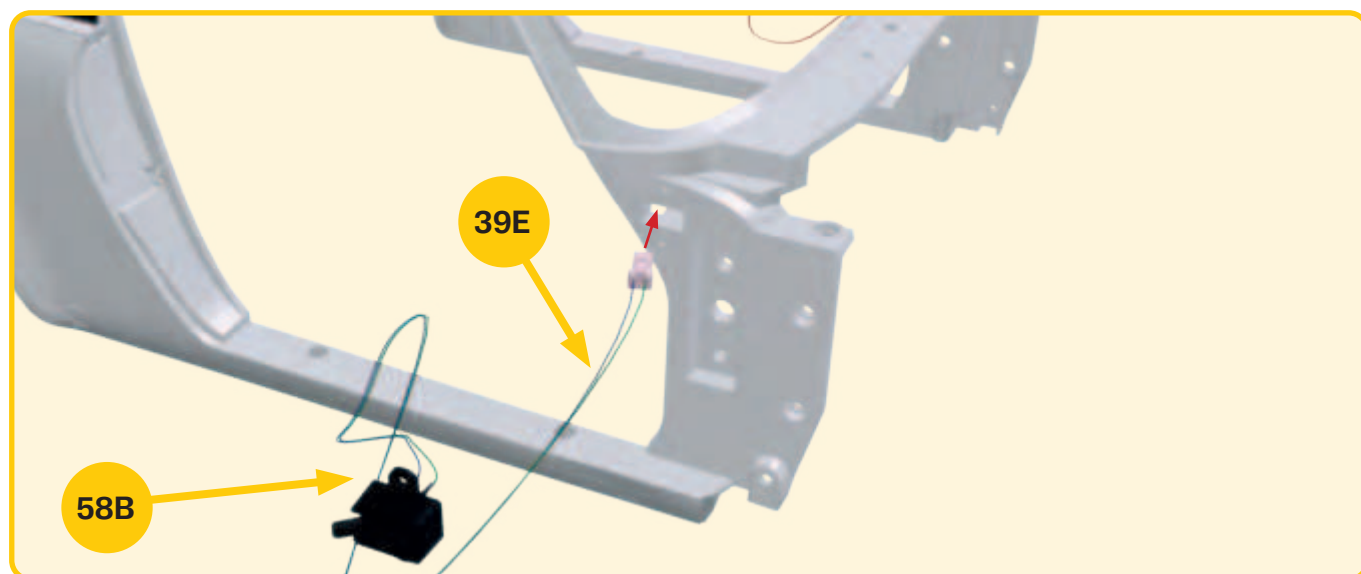
2







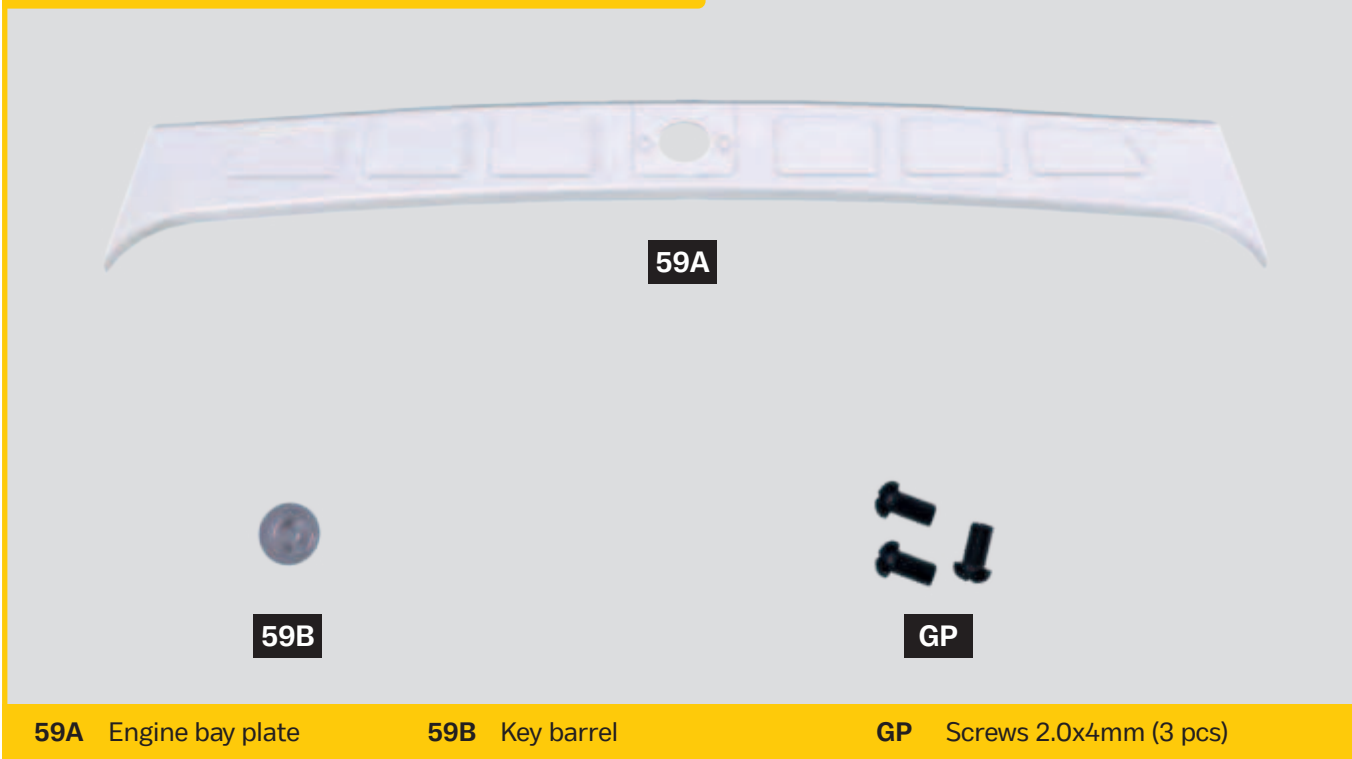
4



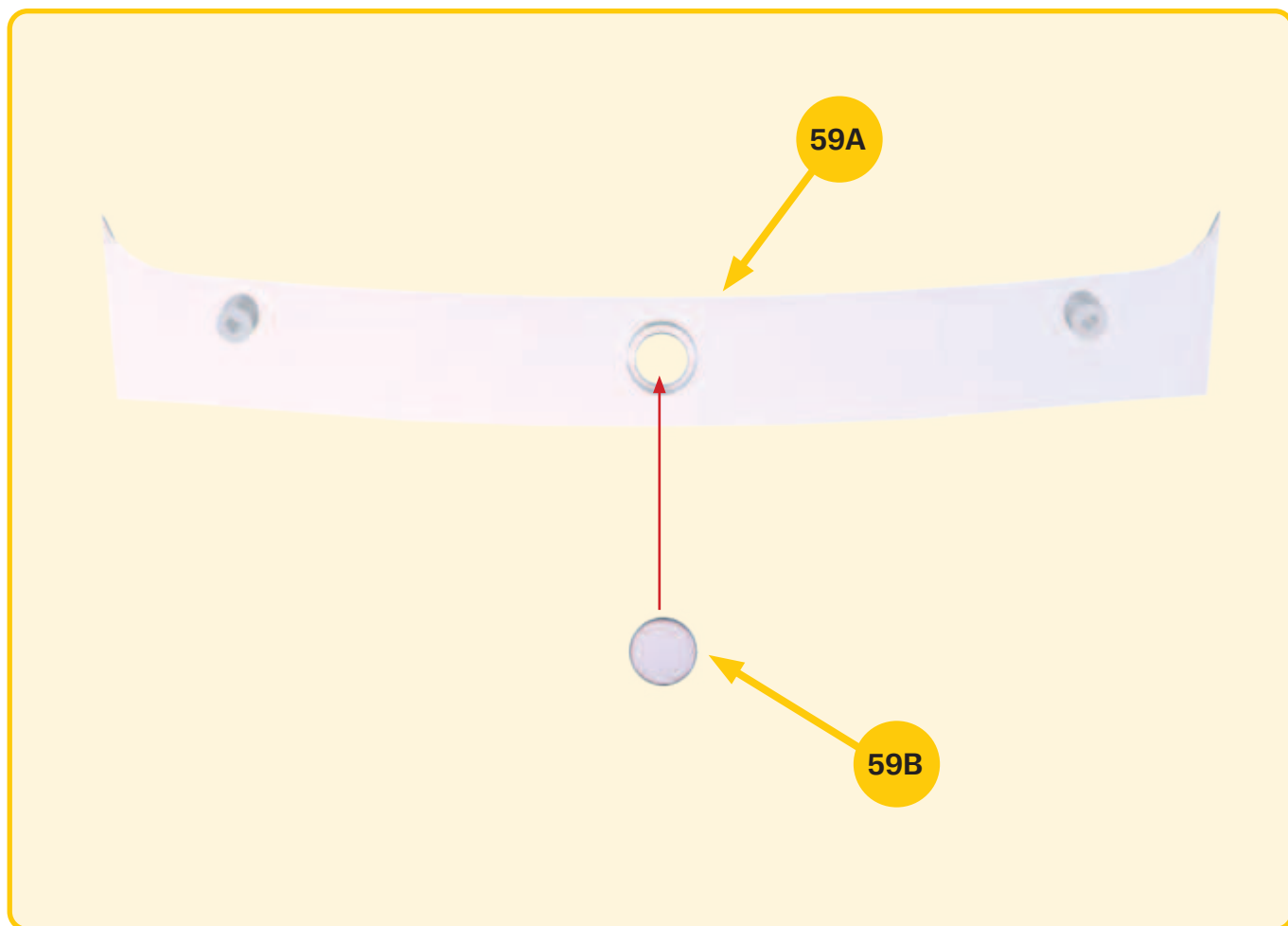
FINAL RESULT

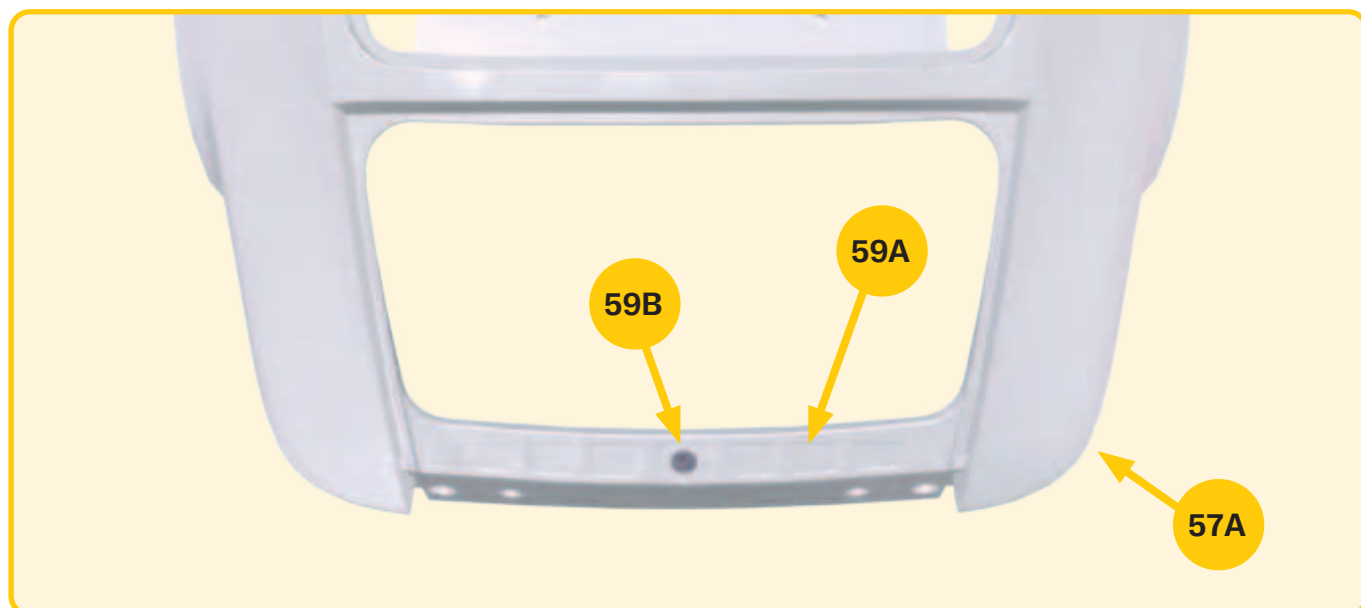
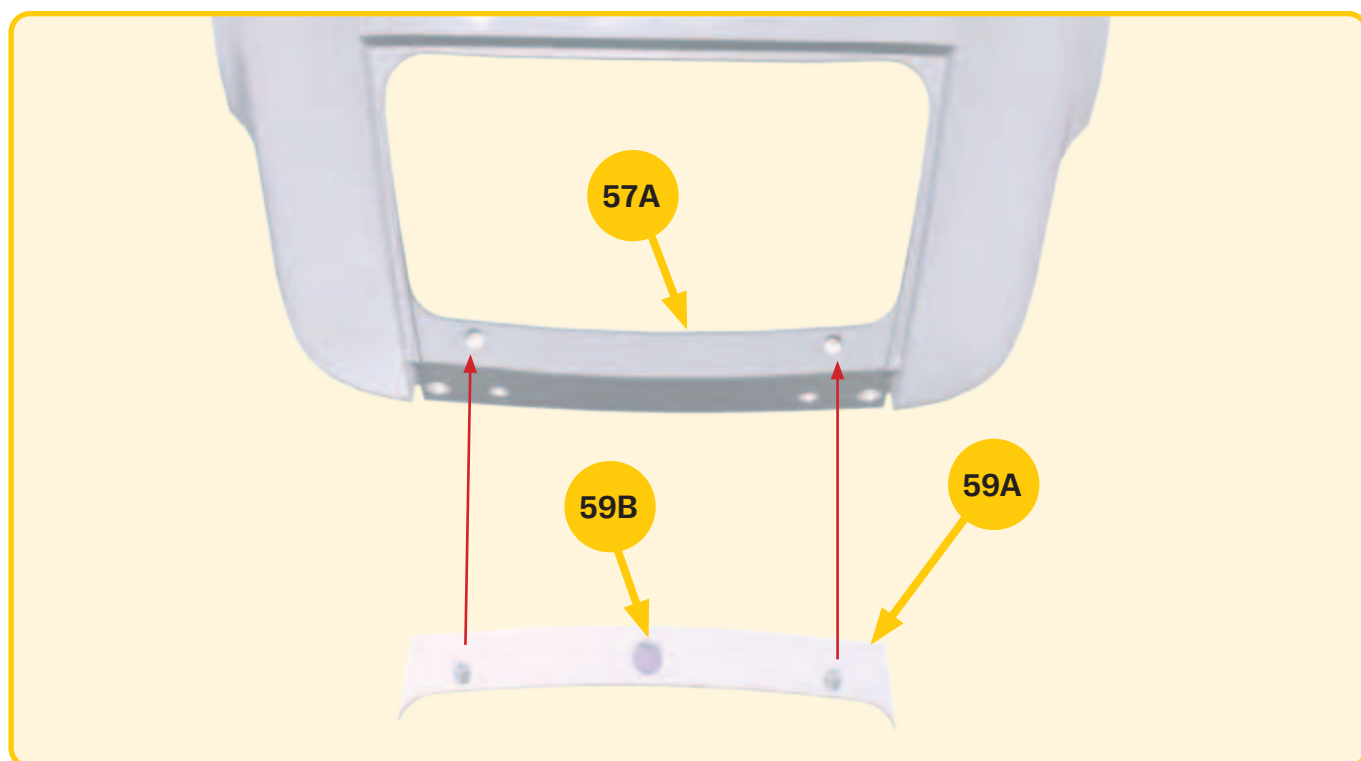
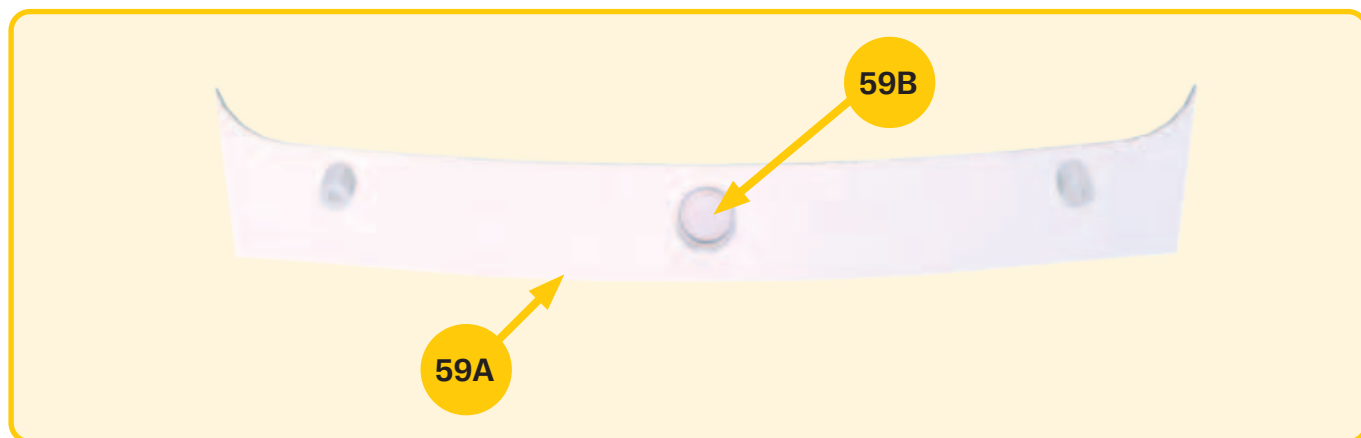


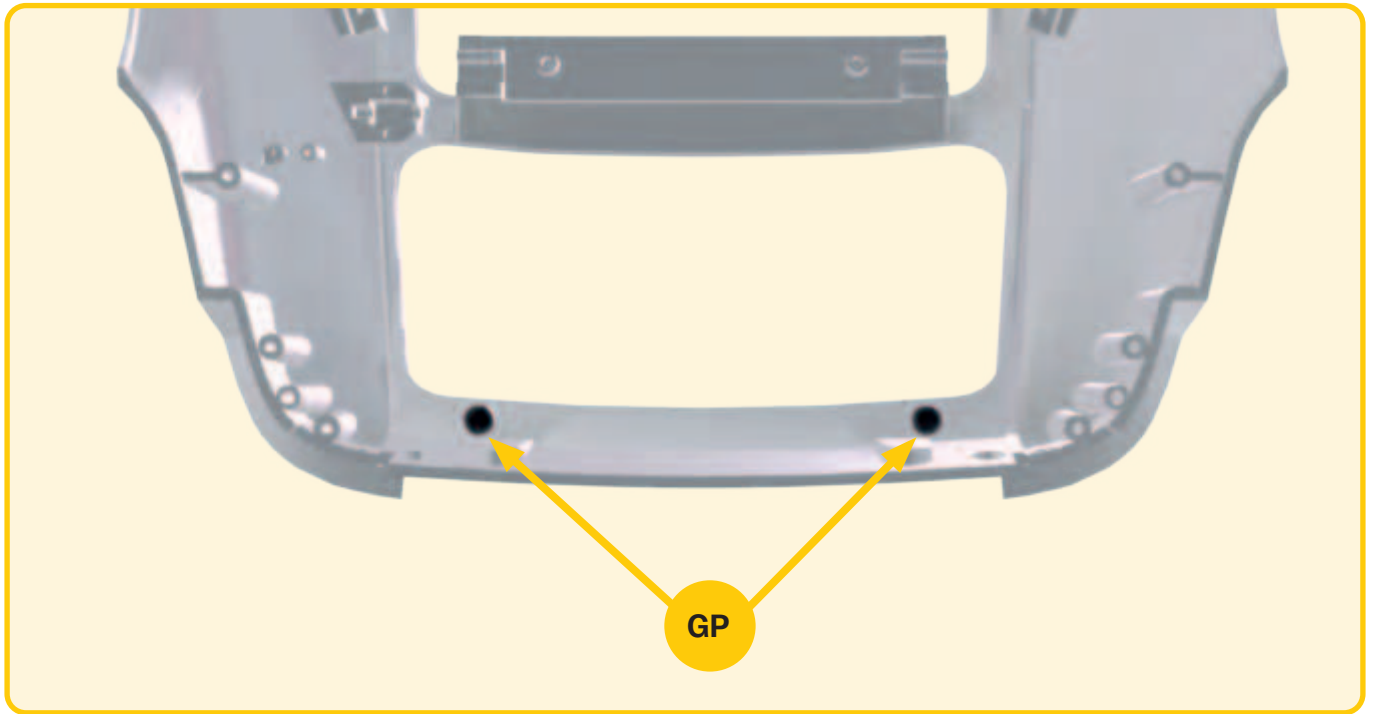
PARTS LIST 59: ENGINE BAY



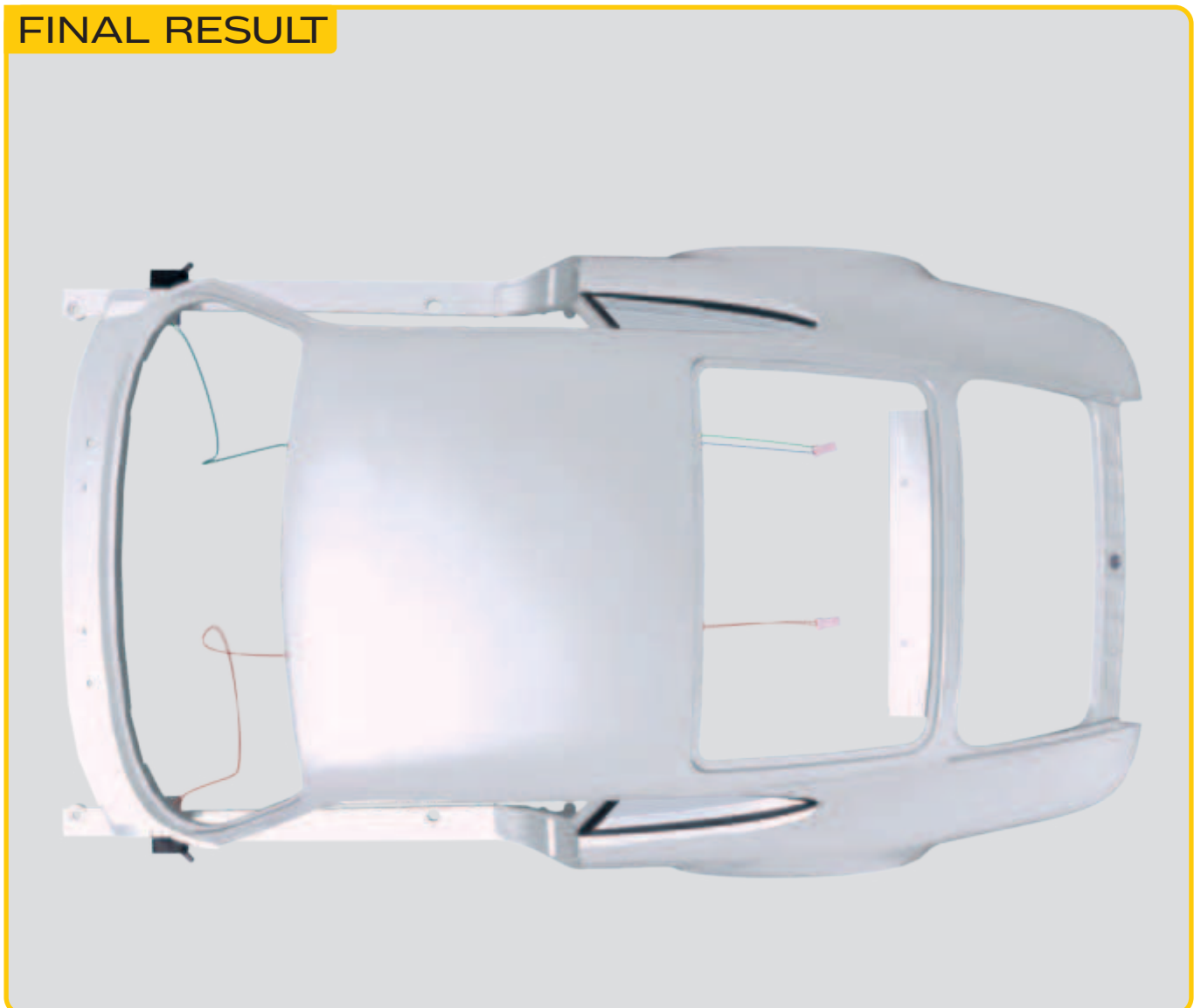
1



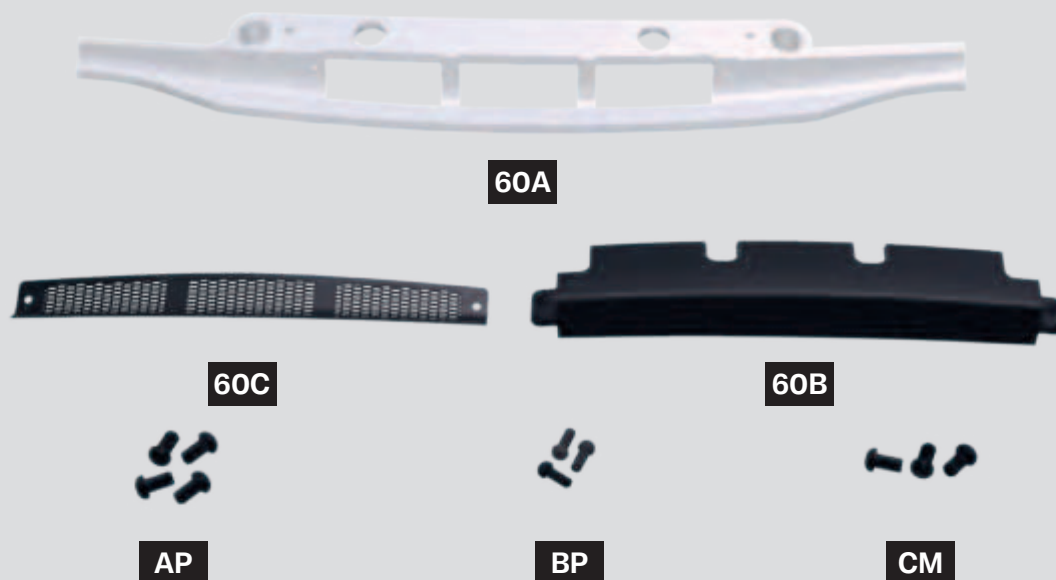




FINAL RESULT



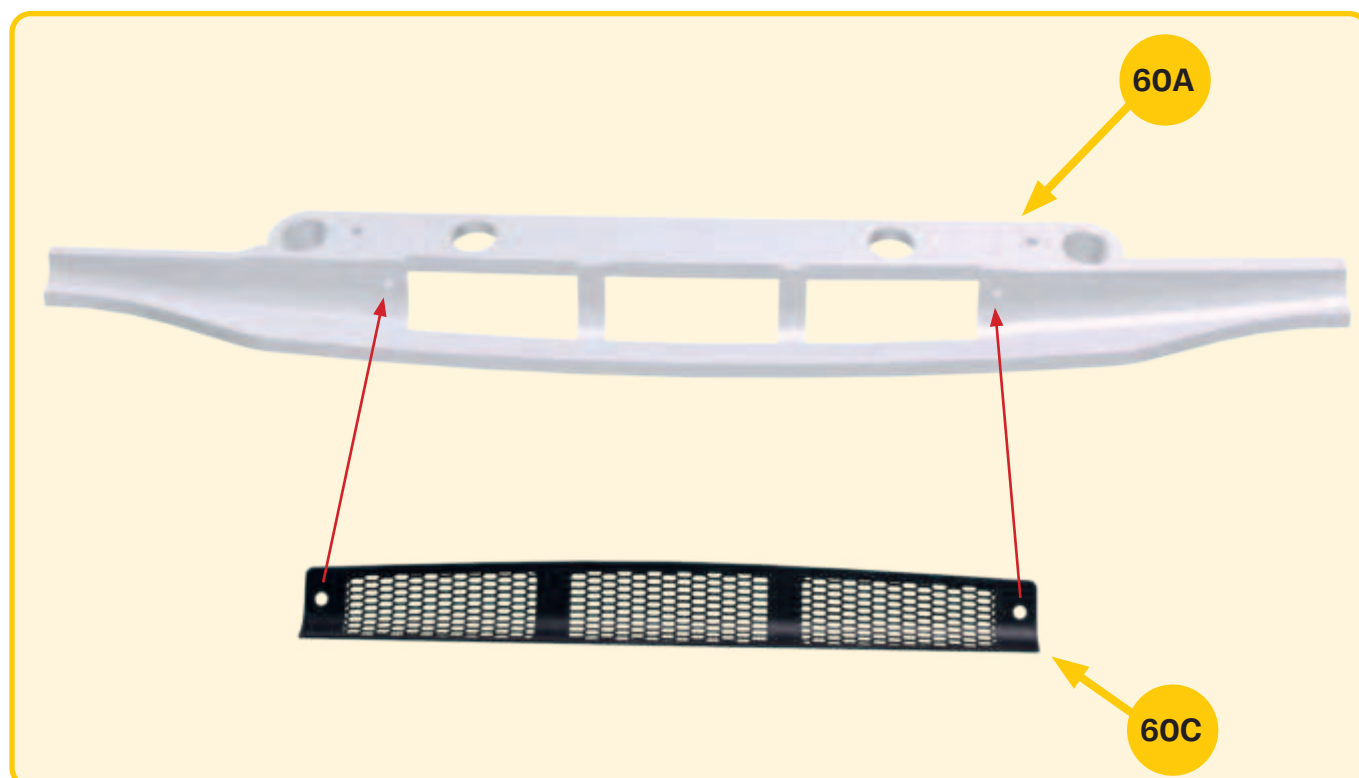
PARTS LIST 60: AIR INLETS

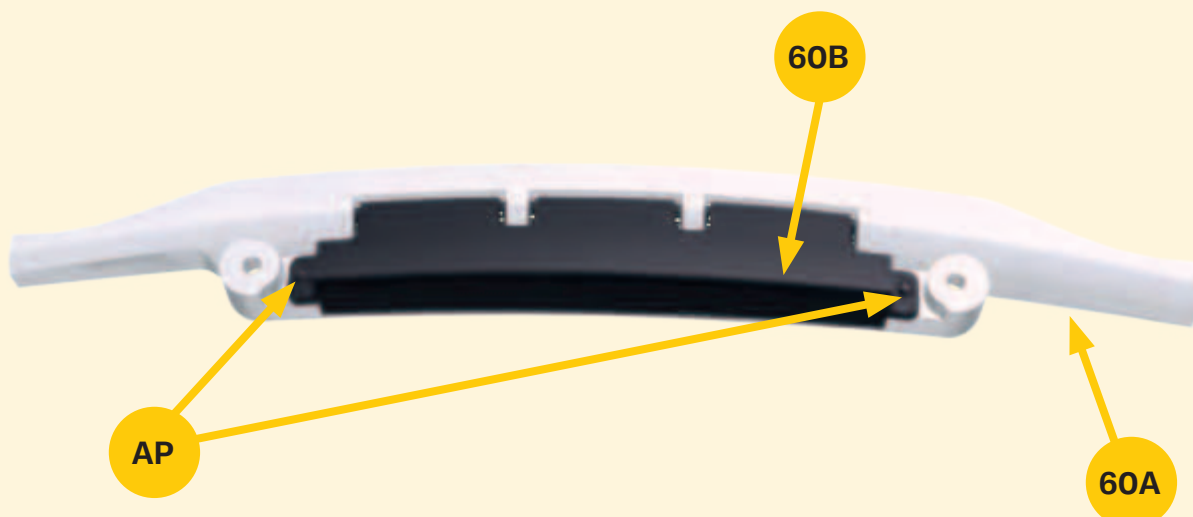
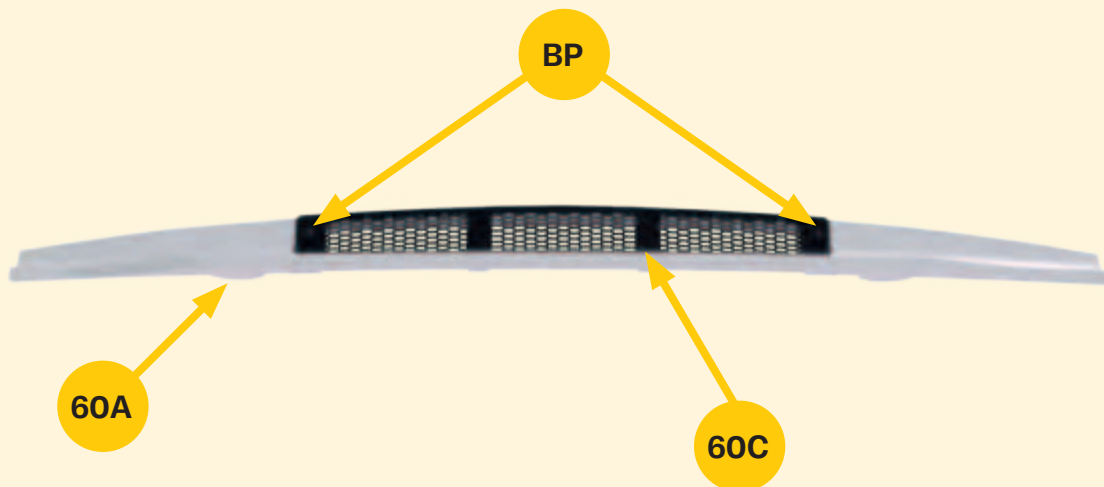


60A	Air inlet panel	AP	Screws 1.7x4mm (4 pcs)
60B	Air inlet plate	BP	Screws 1.2x3mm (3 pcs)
60C	Air inlet grille	CM	Screws 2.3x5mm (3 pcs)

For better visibility of the steps, some of the wires and switches are not shown, and others are simplified

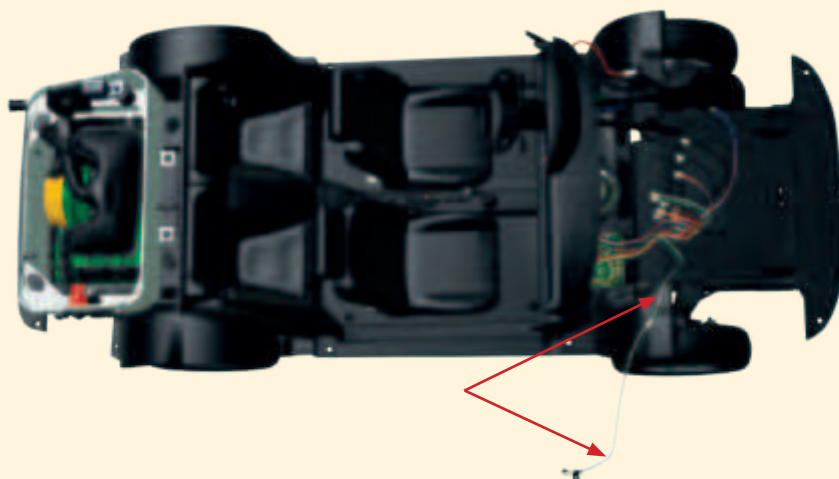
1



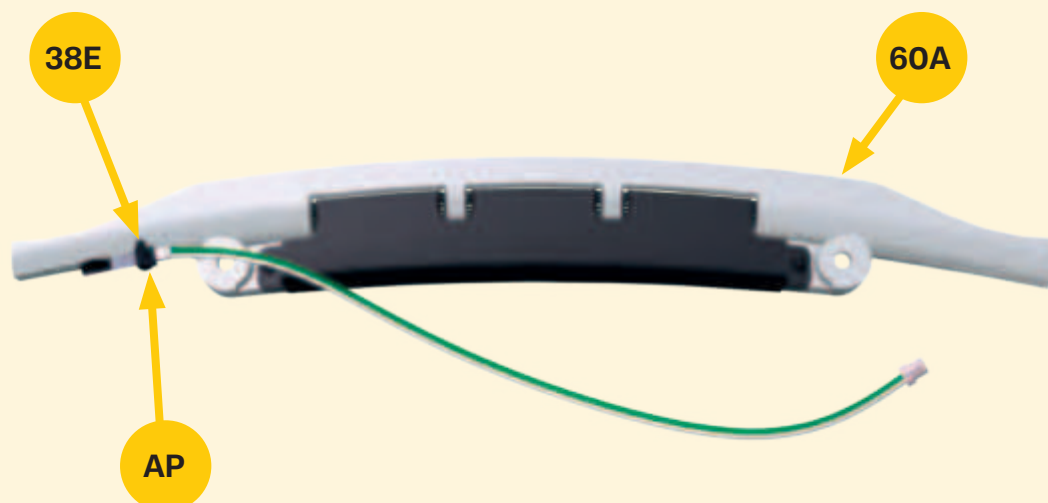
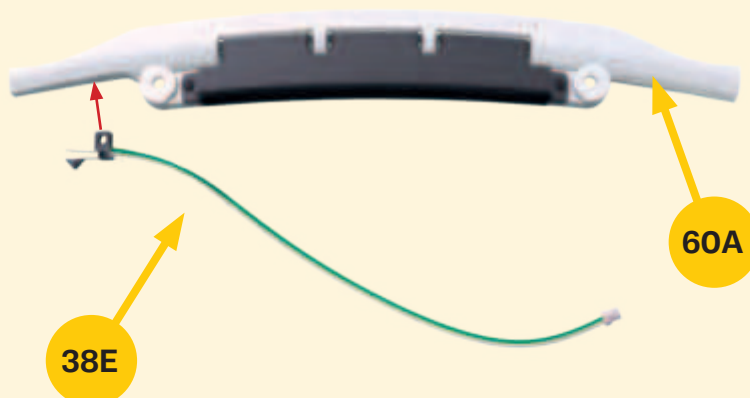


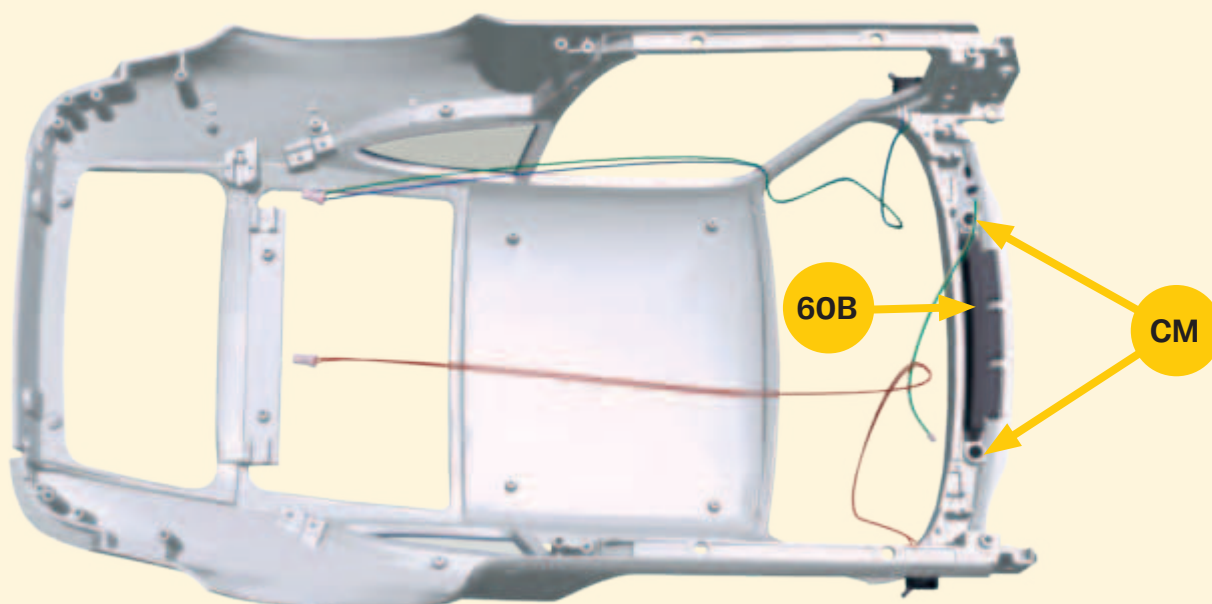
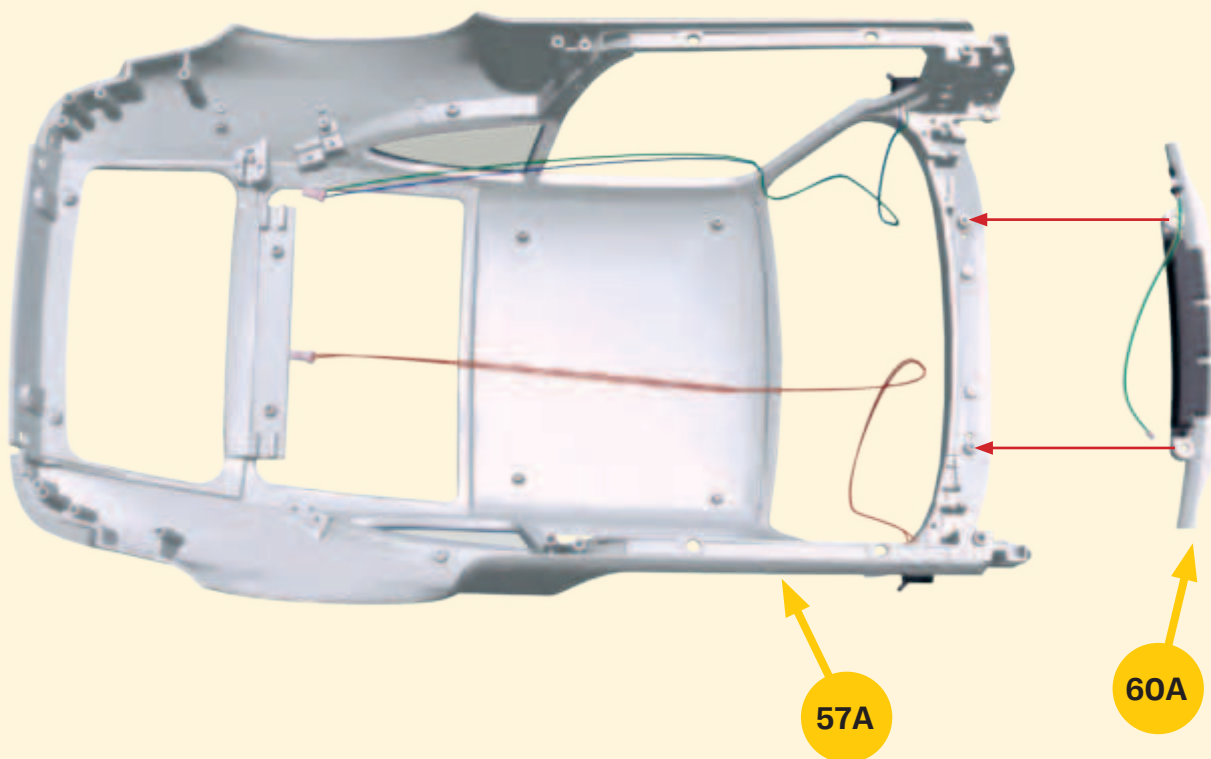
2

Disconnect and remove 38E (white and green)



38E (white and green)





PARTS LIST 61: BODY FRONT (1)



61A Body front

PARTS LIST 62: HEATING AND VENTILATION SYSTEM



62A



62F



62B



62C



62E



62D



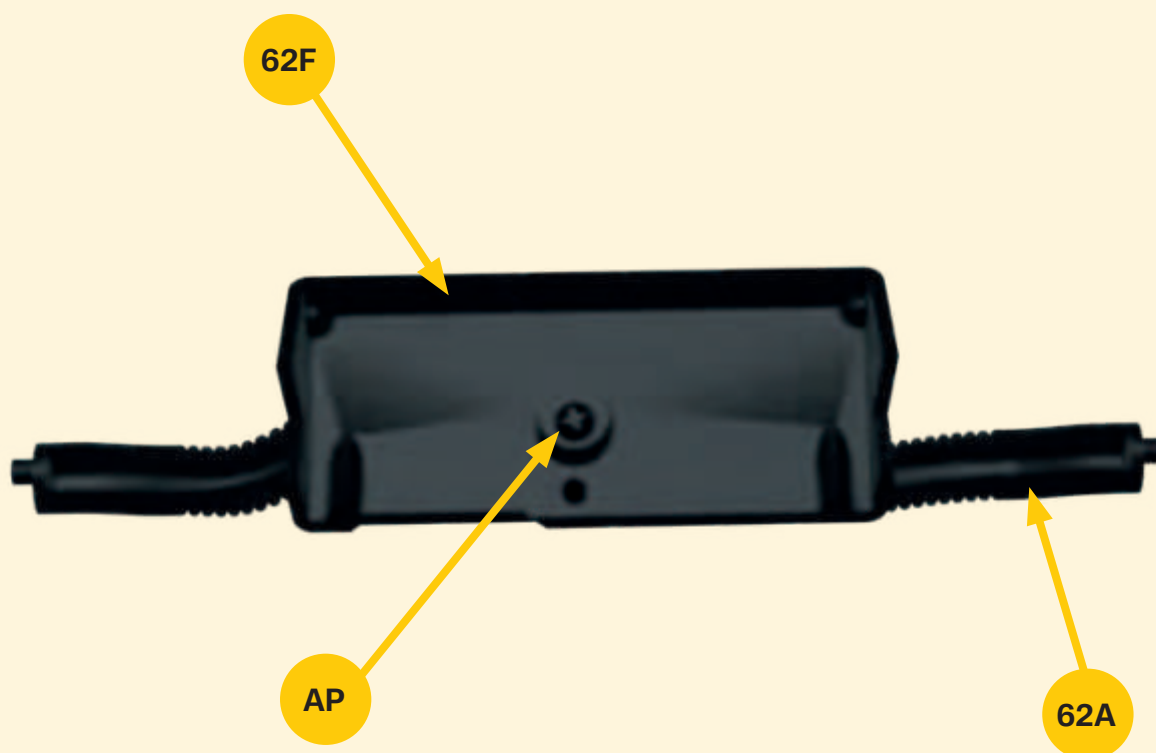
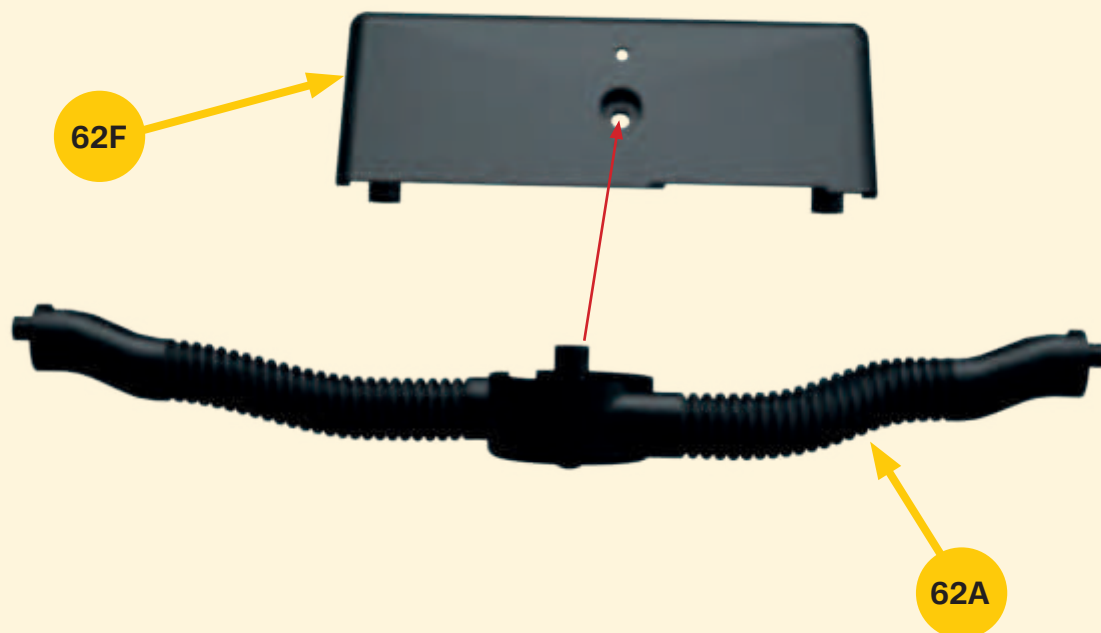
AP

62A Heater
62B Left heater hose
62C Right heater hose

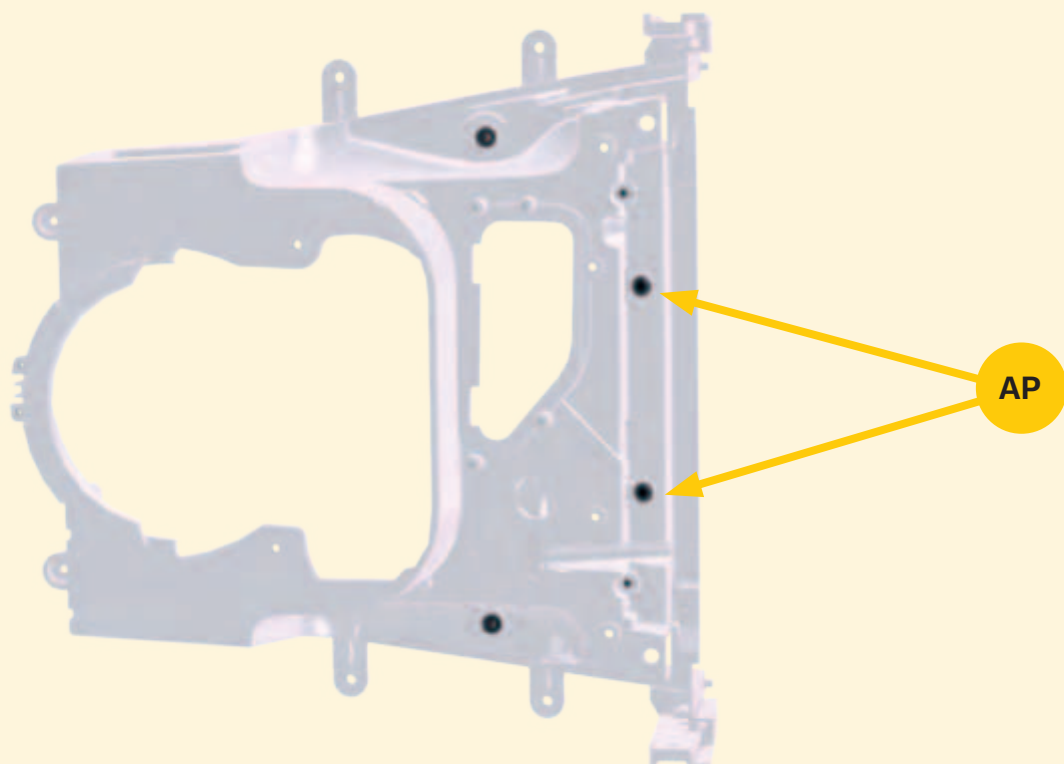
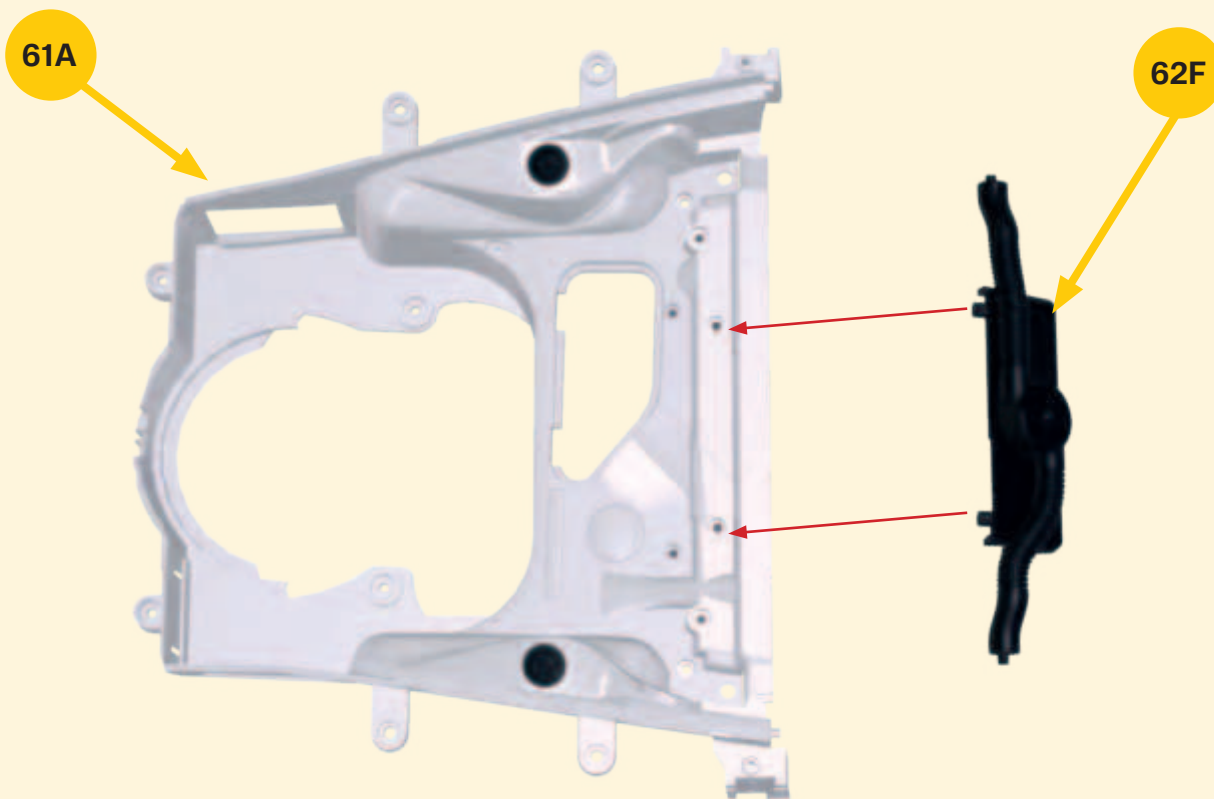
62D Left air duct
62E Right air duct
62F Heater casing

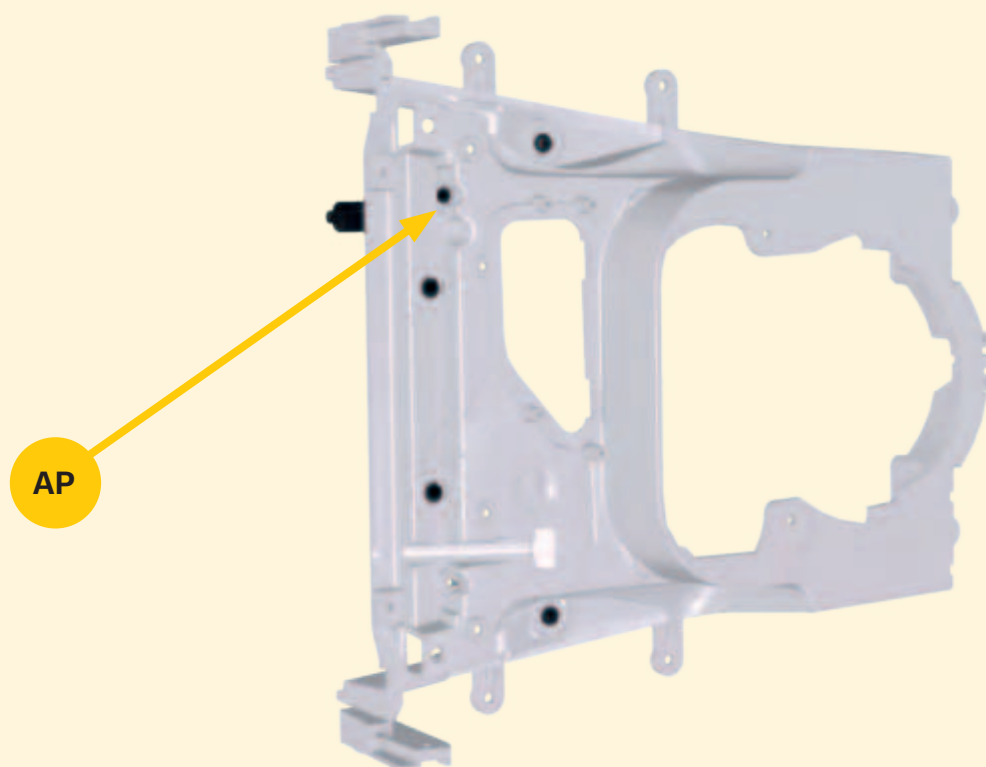
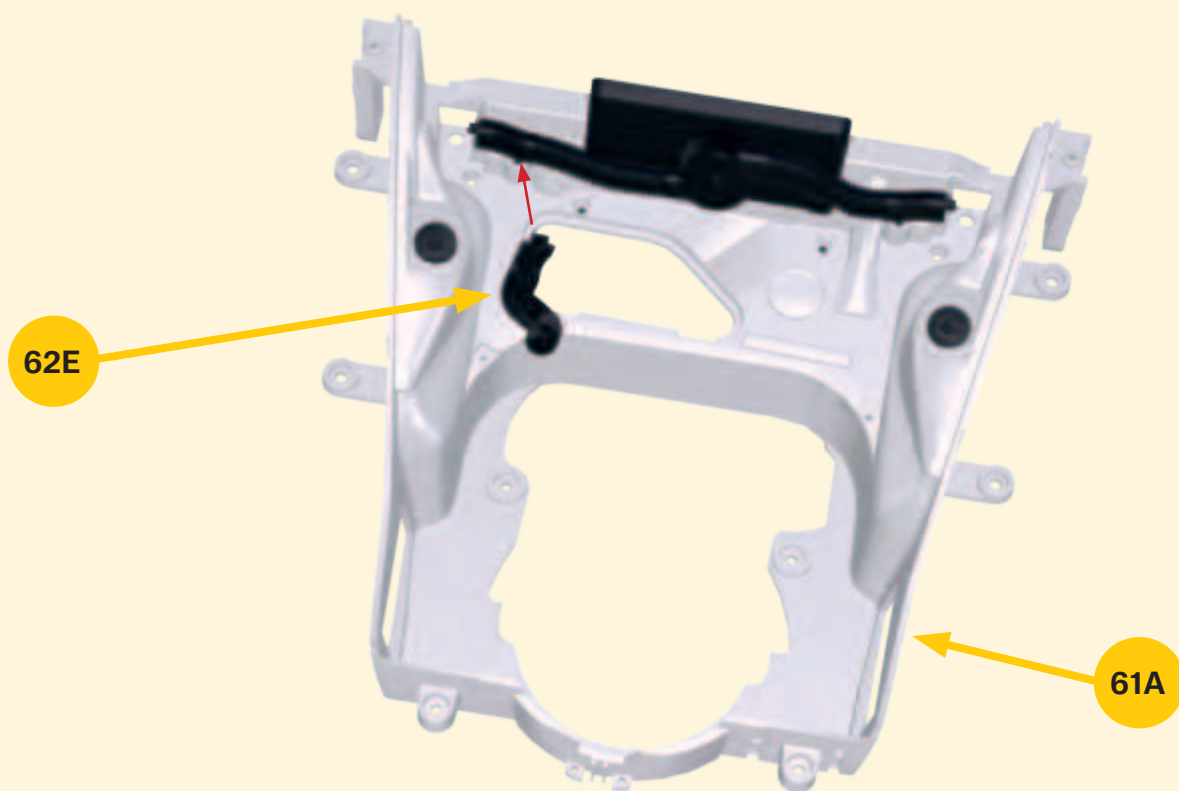
AP Screws 1.7x4mm (7 pcs)

1

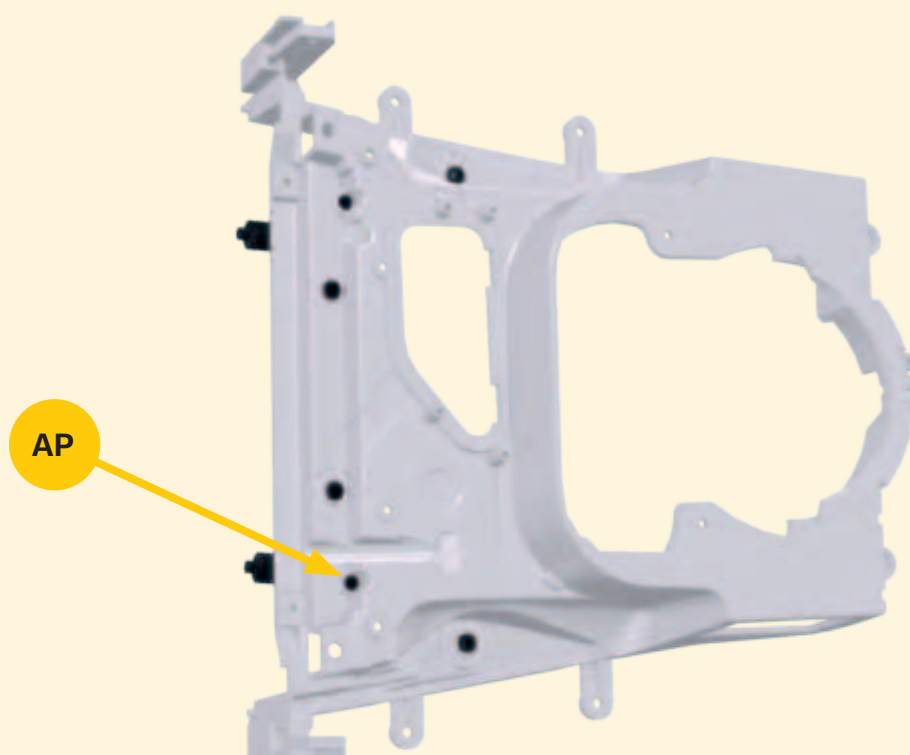
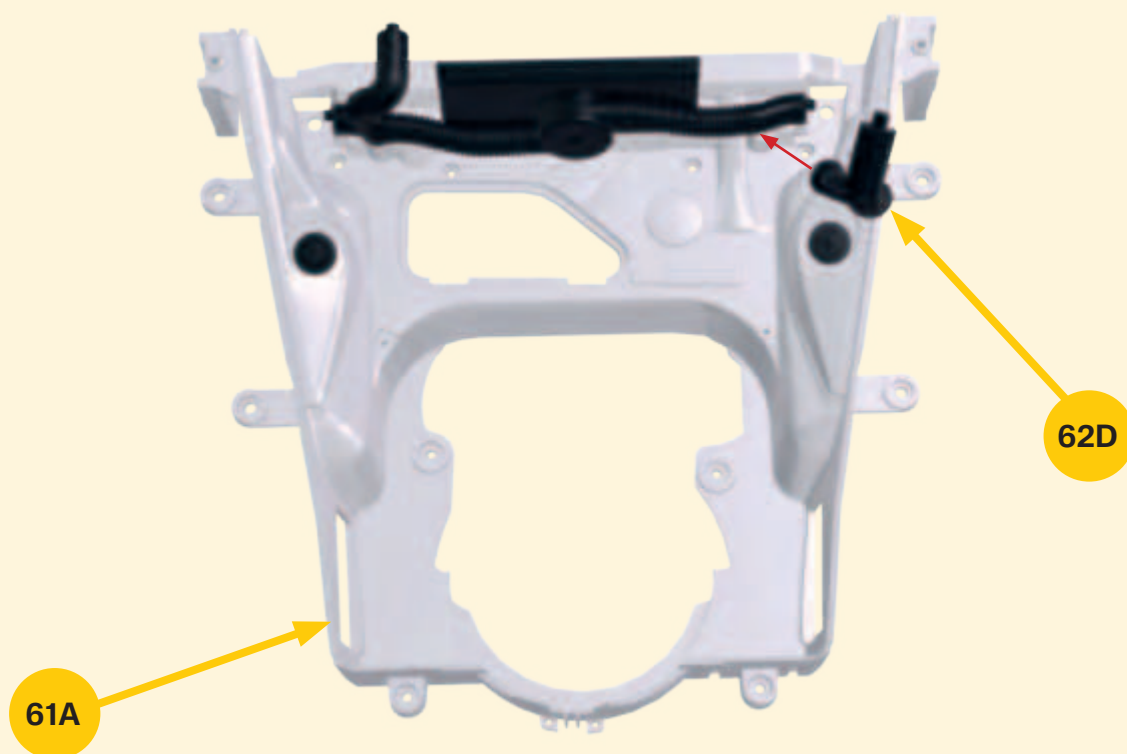


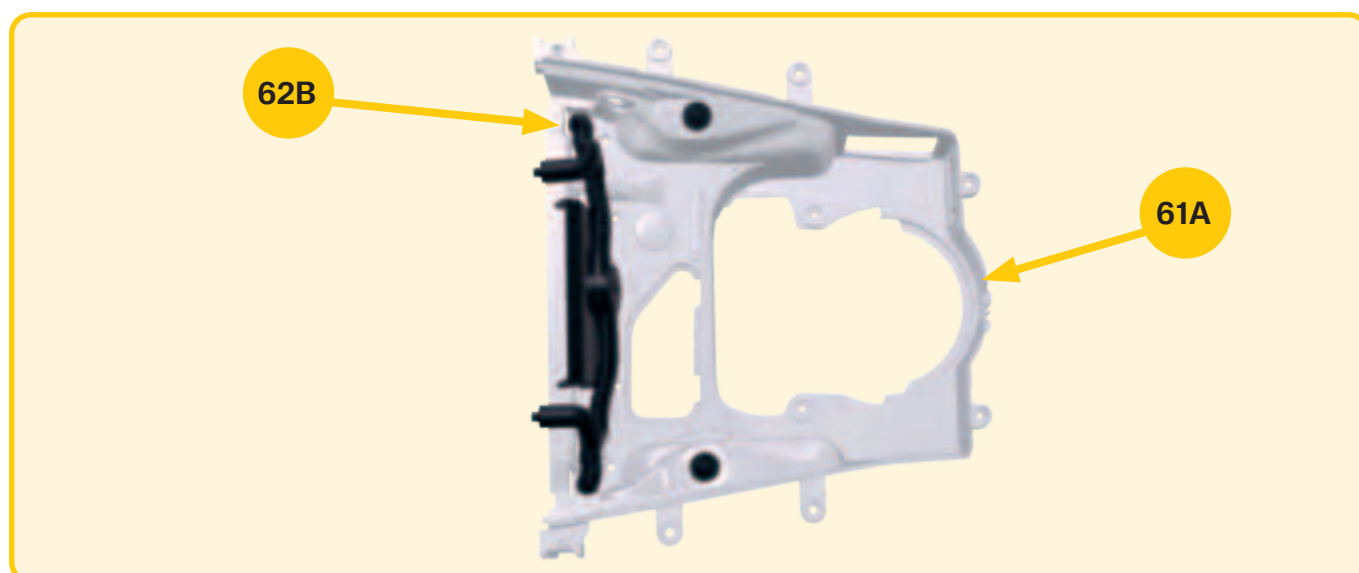
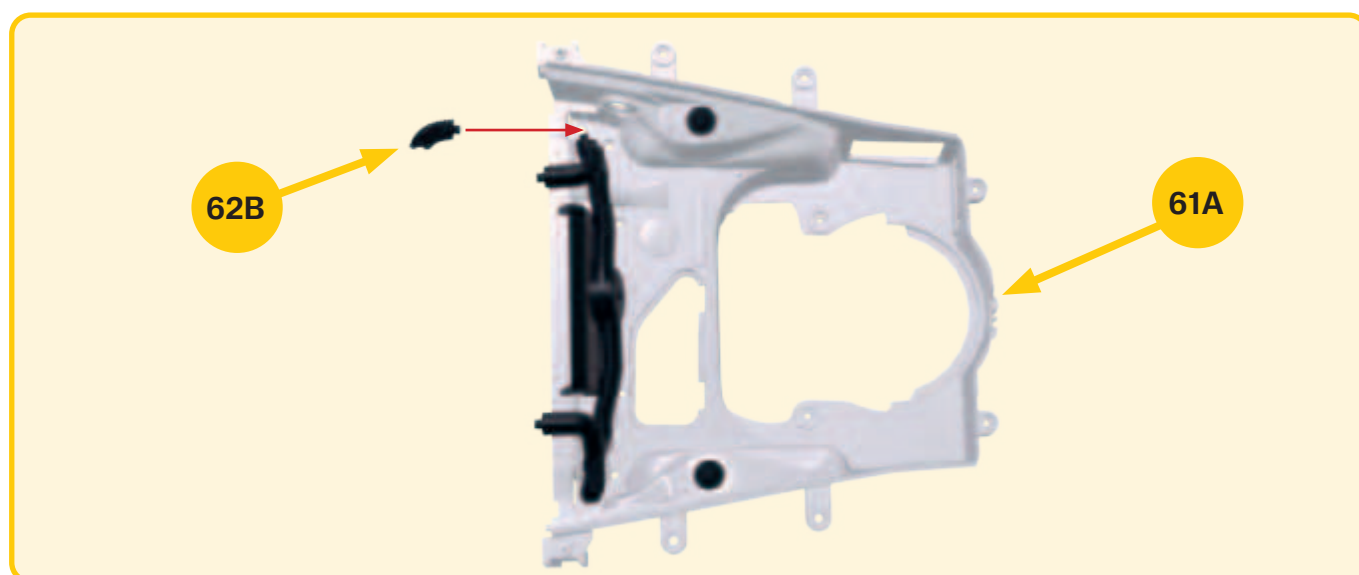
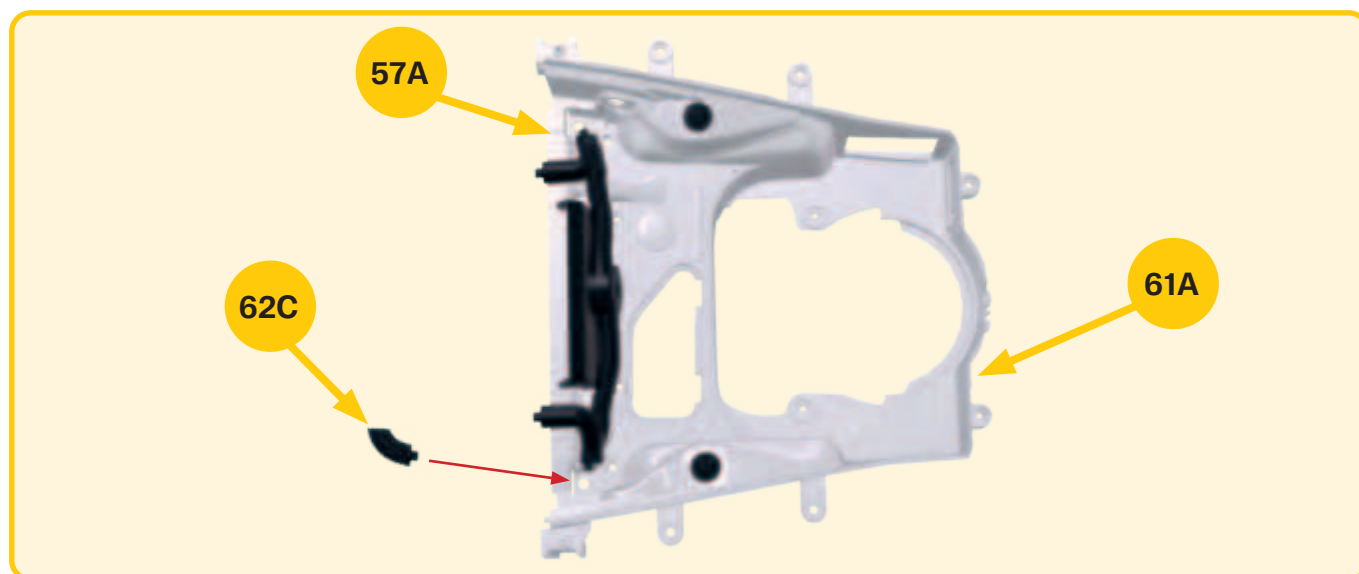
2





4





PARTS LIST 63: BODY FRONT (2)



63A



63B



AP

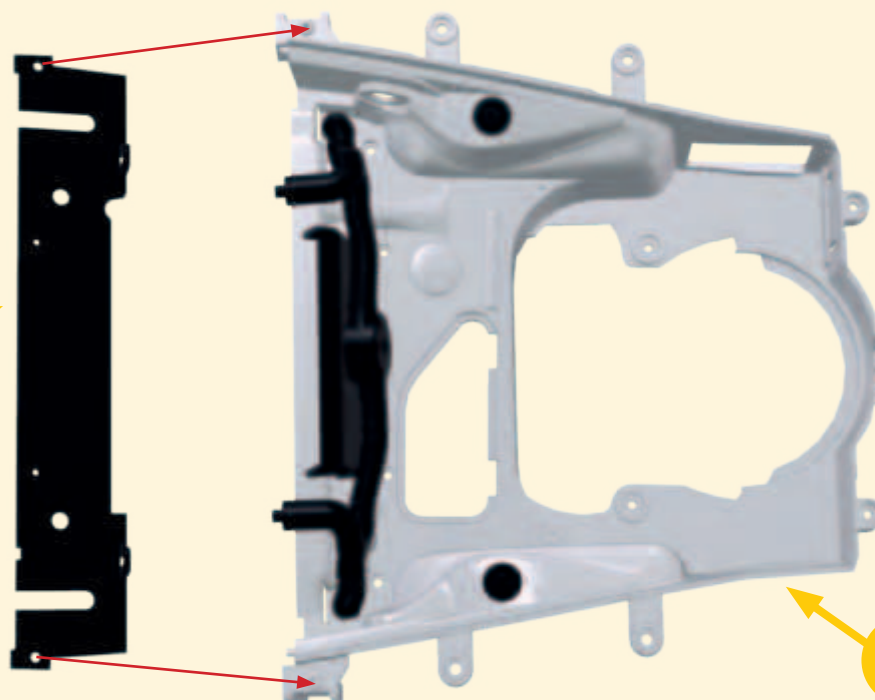


LM

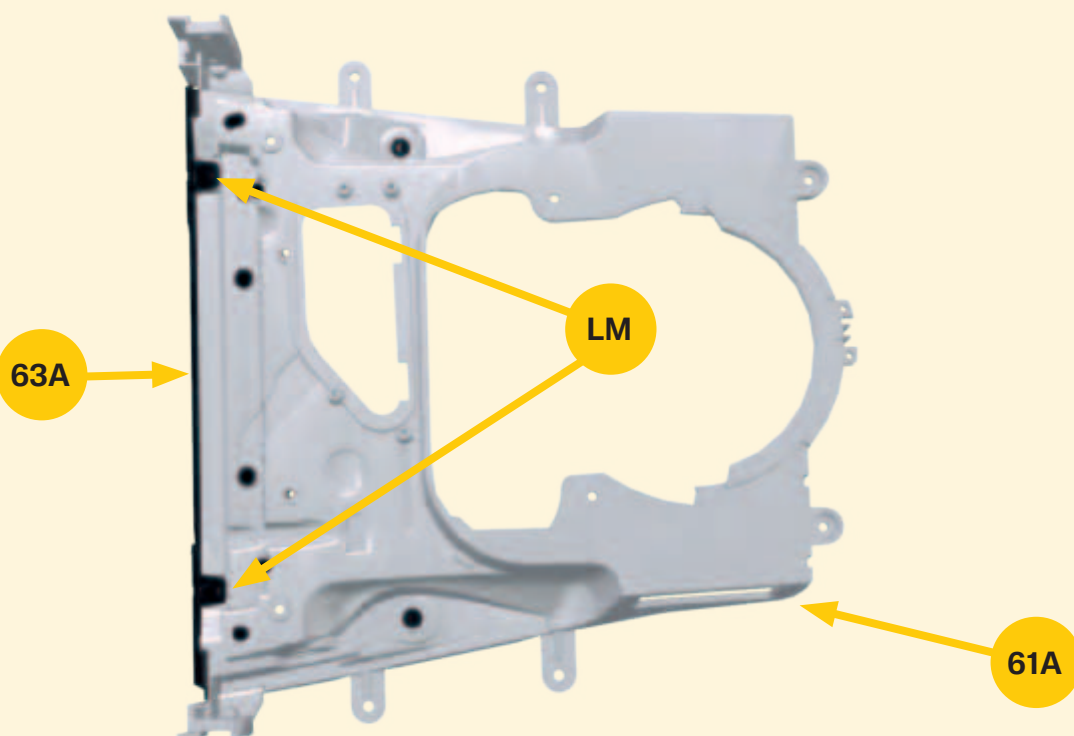
63A Front heater casing**63B** Back heater casing**AP** Screws 1.7x4mm (3 pcs)**LM** Screws 2.0x5x5mm (3 pcs)

1

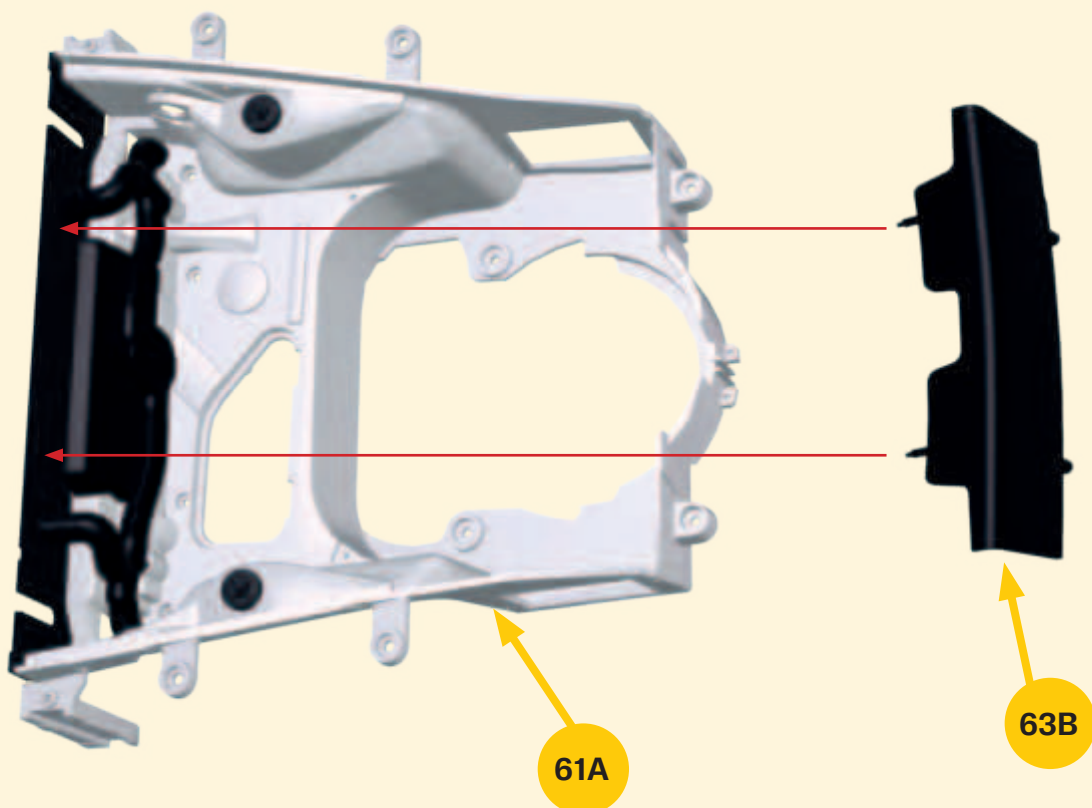
63A

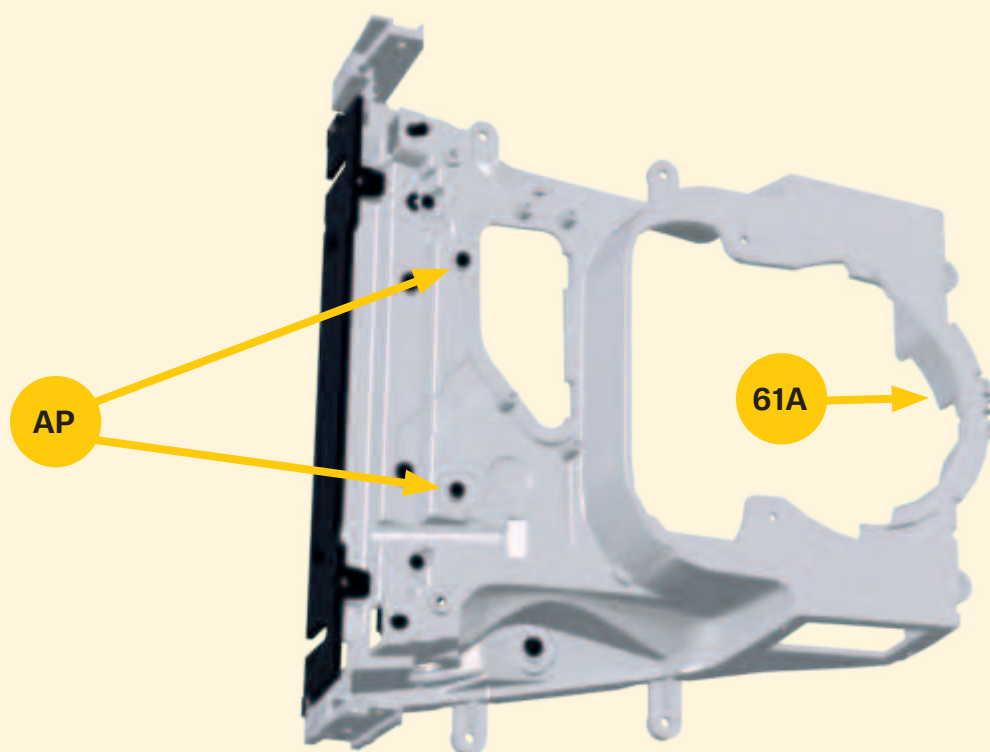
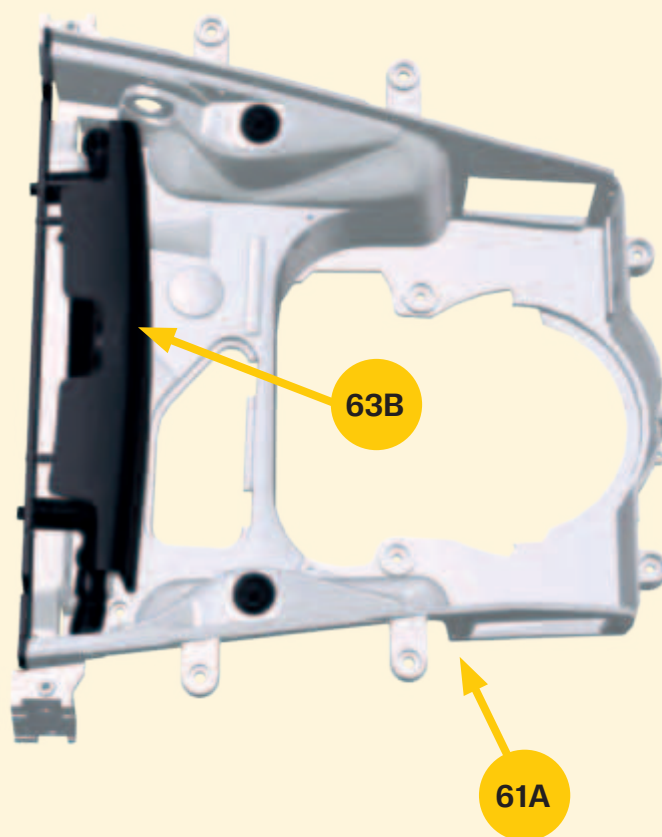


61A

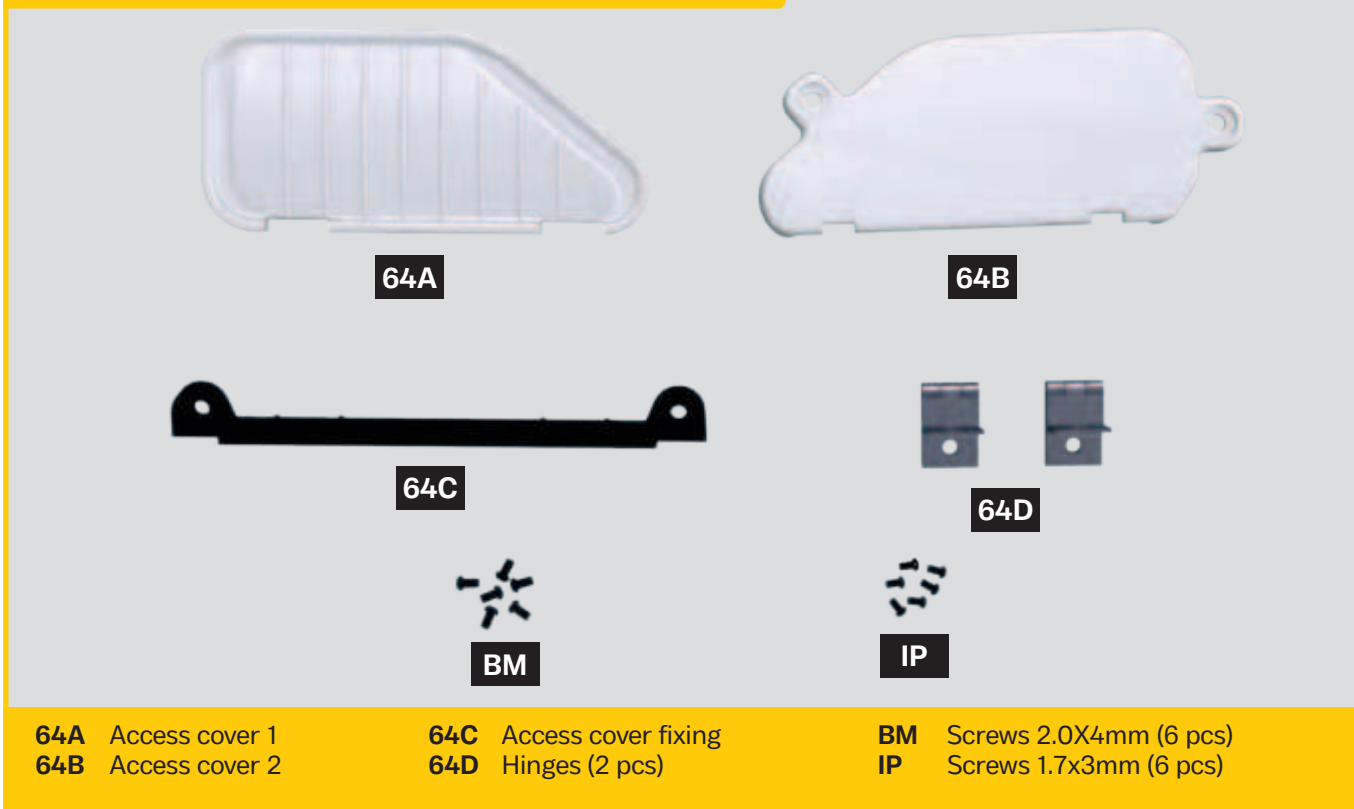


2

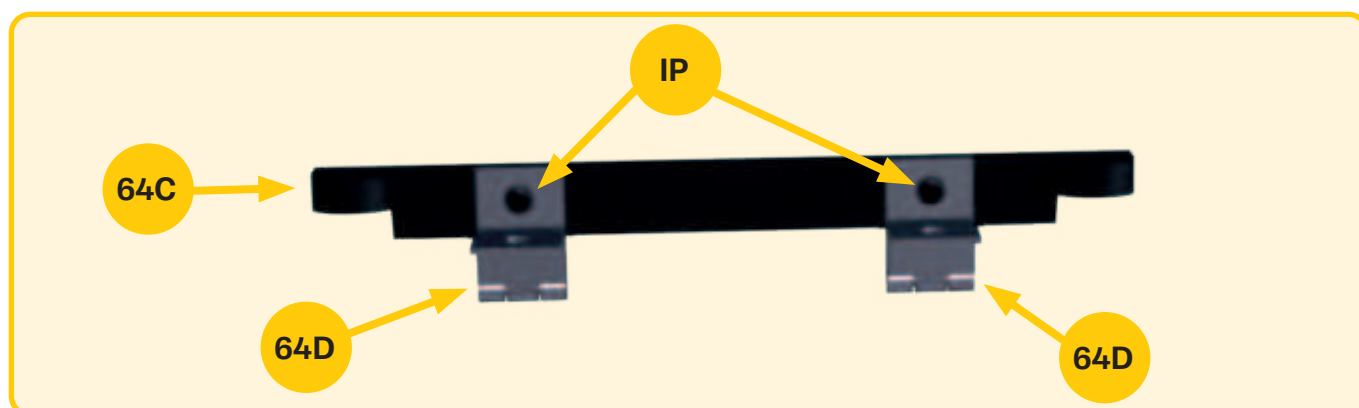
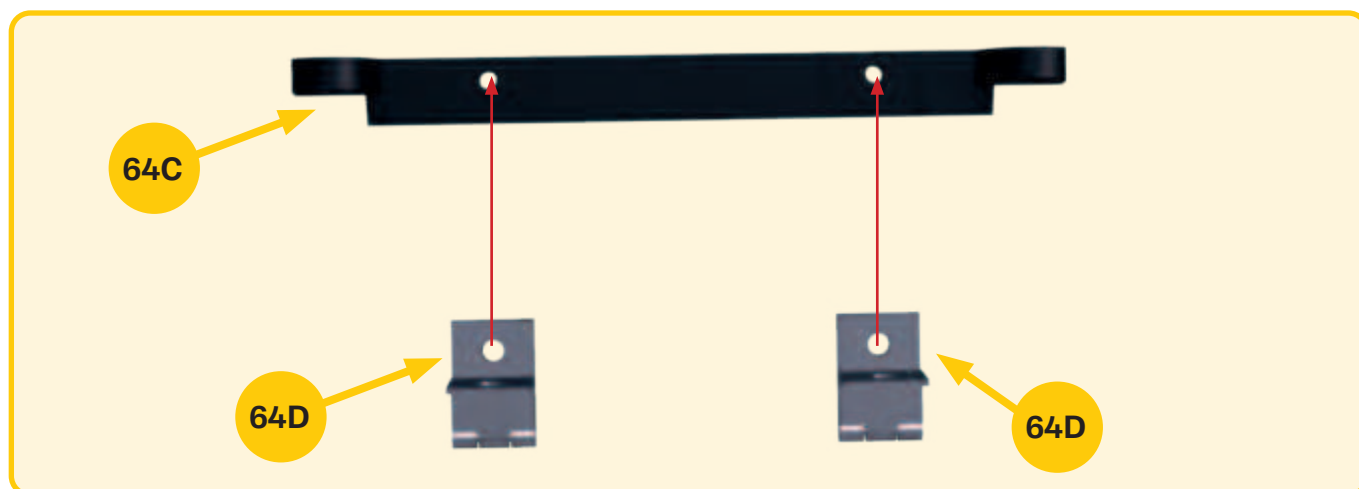




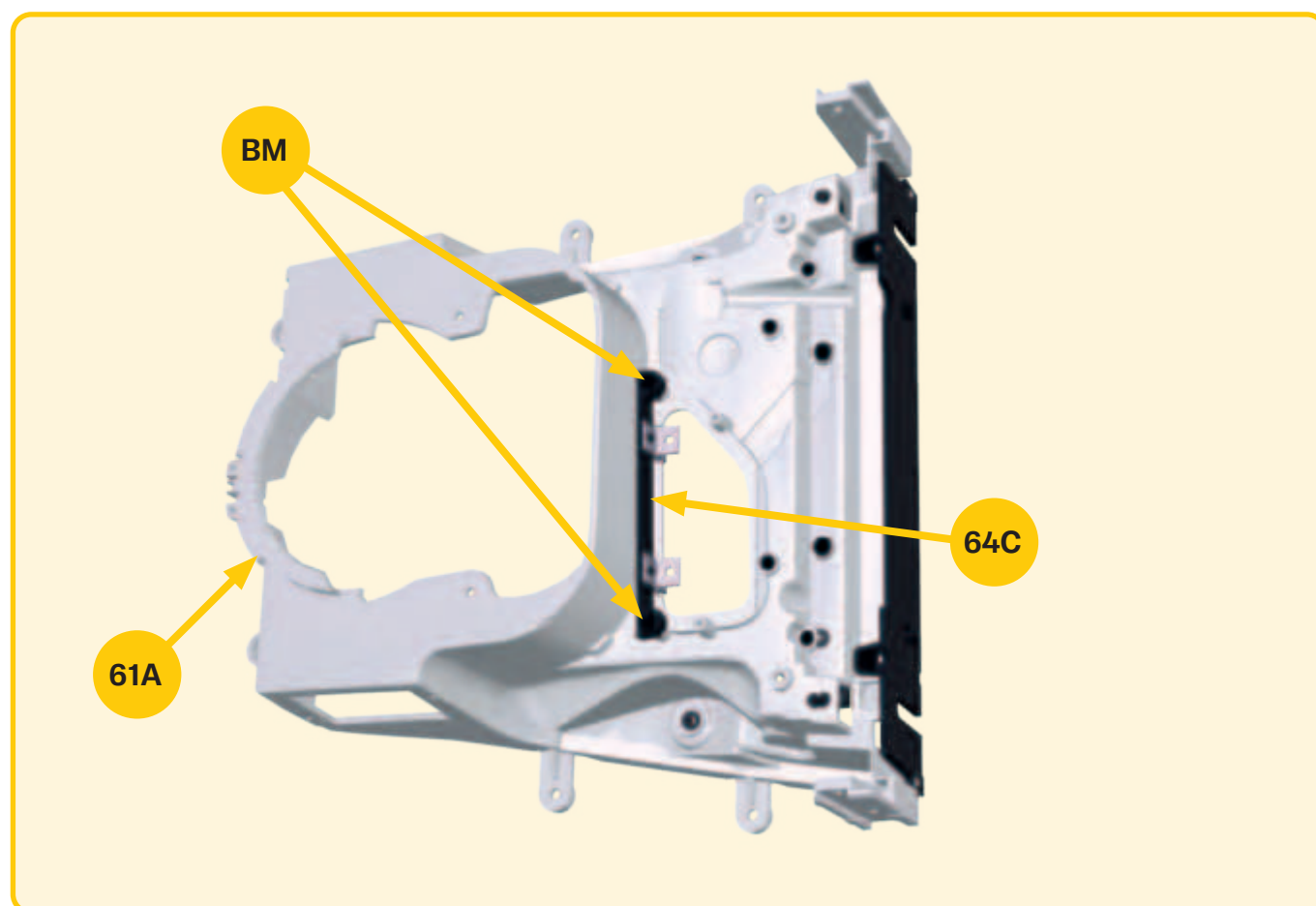
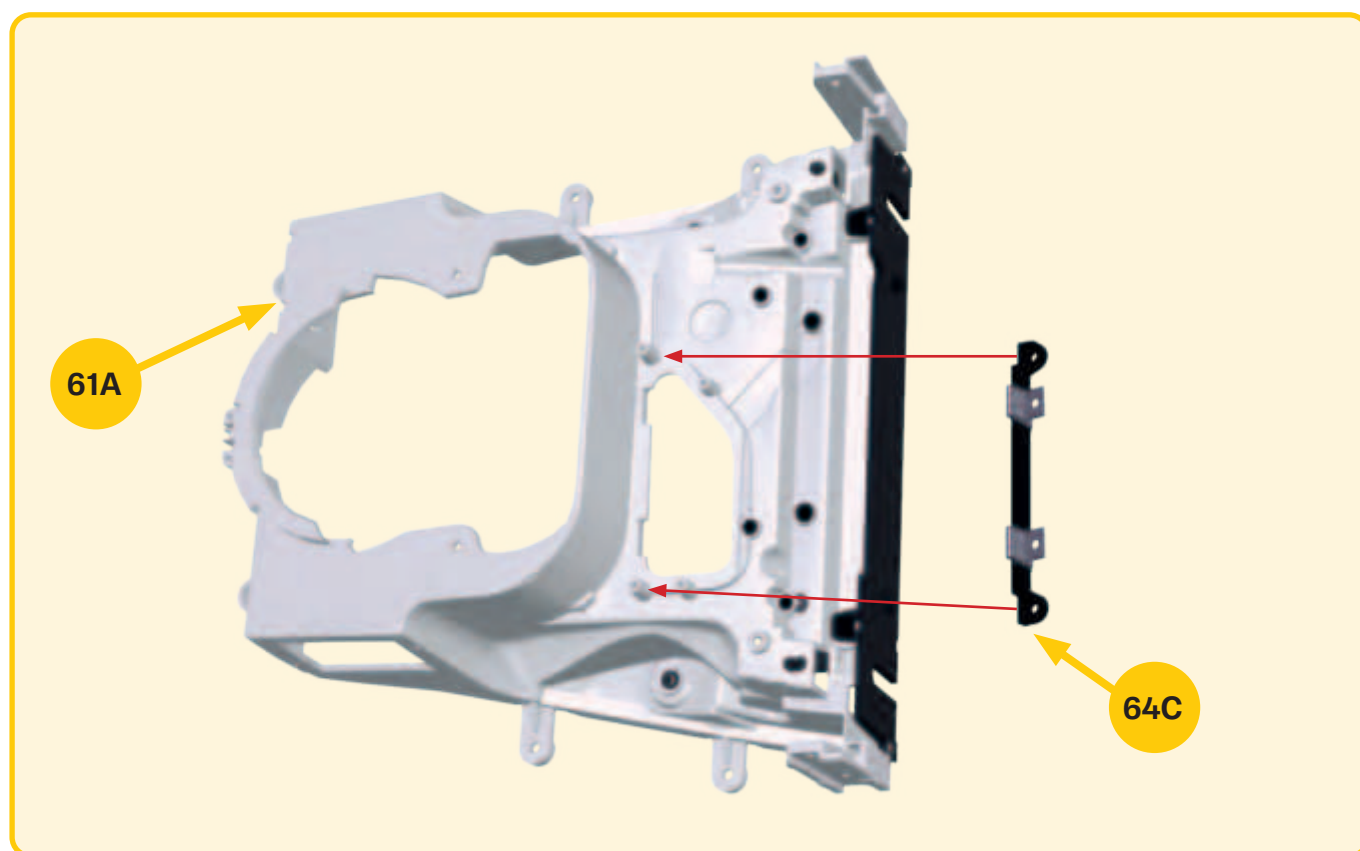
PARTS LIST 64: ACCESS COVER

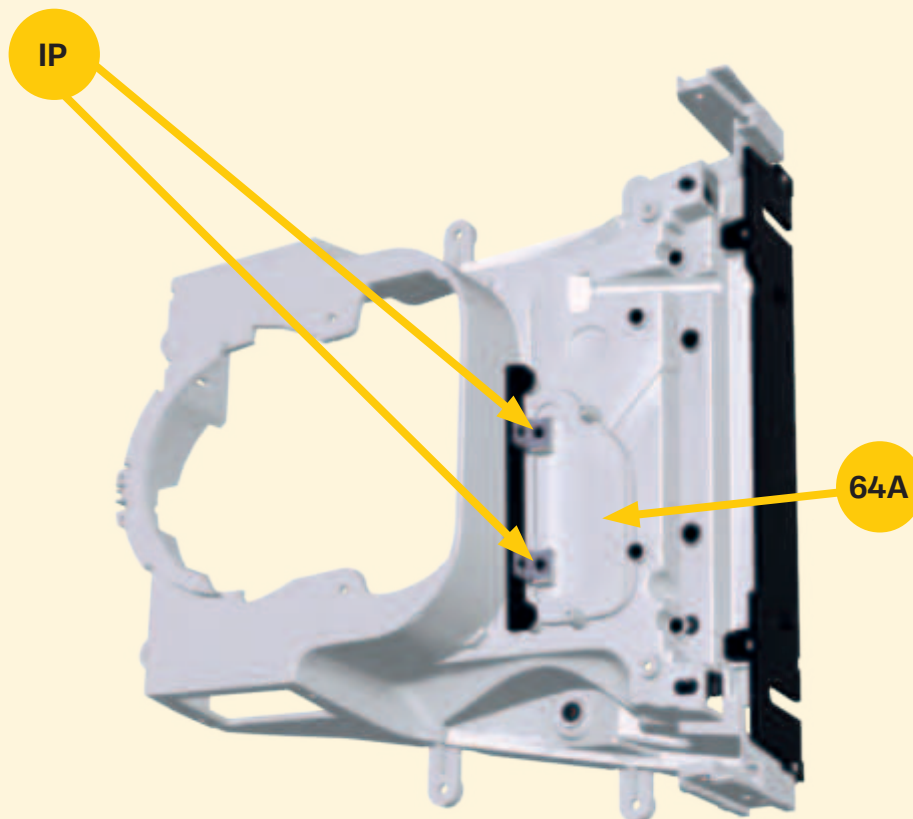
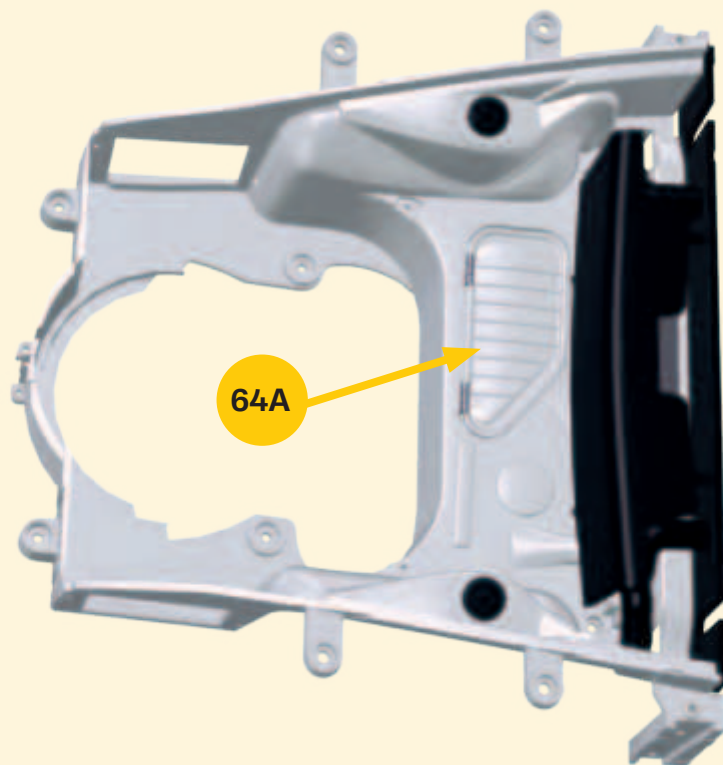


1

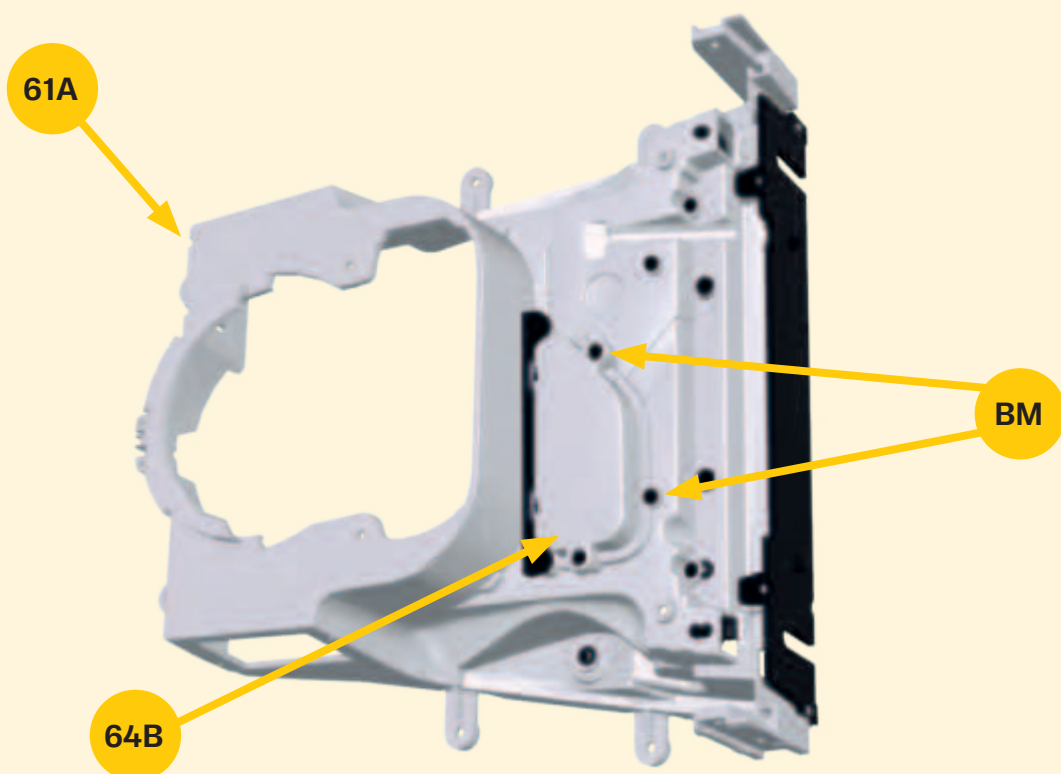
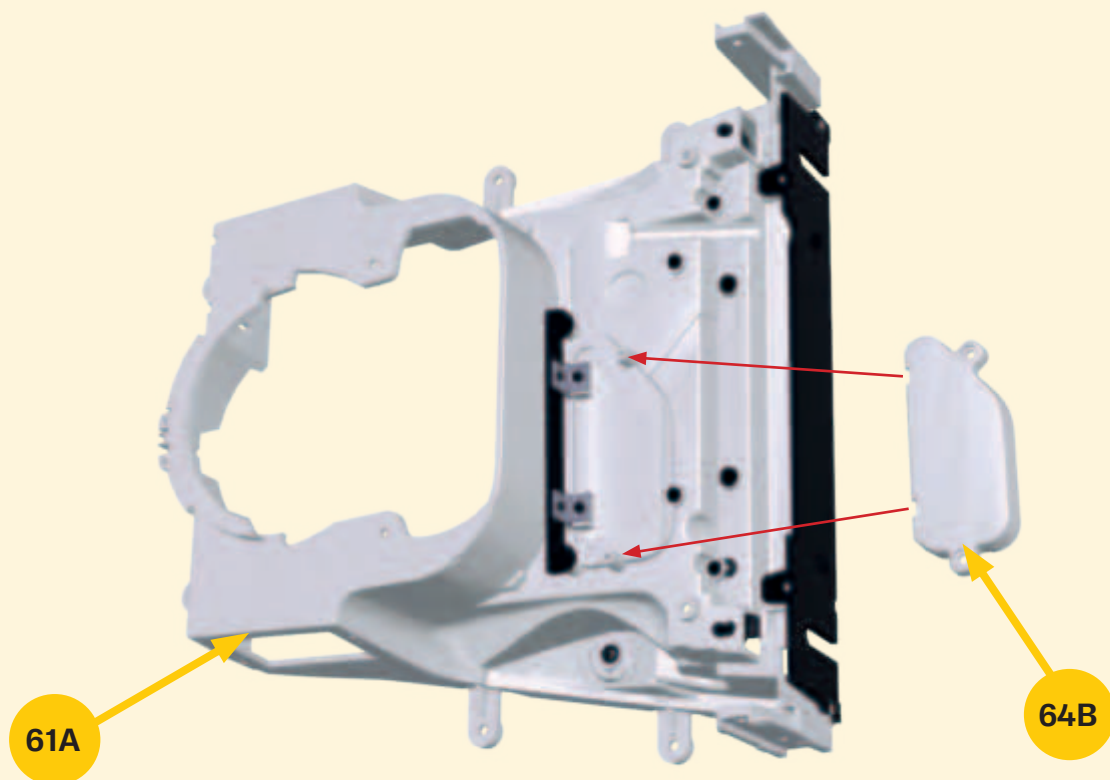


2

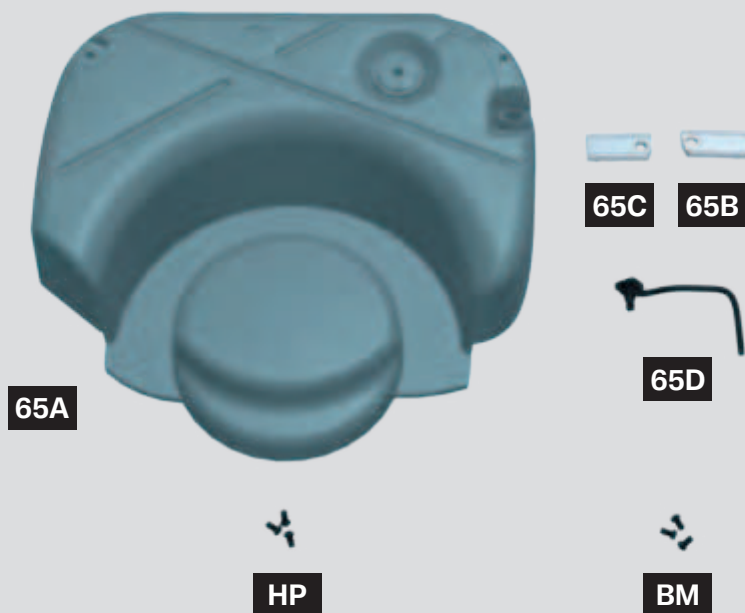




3



PARTS LIST 65: FUEL TANK

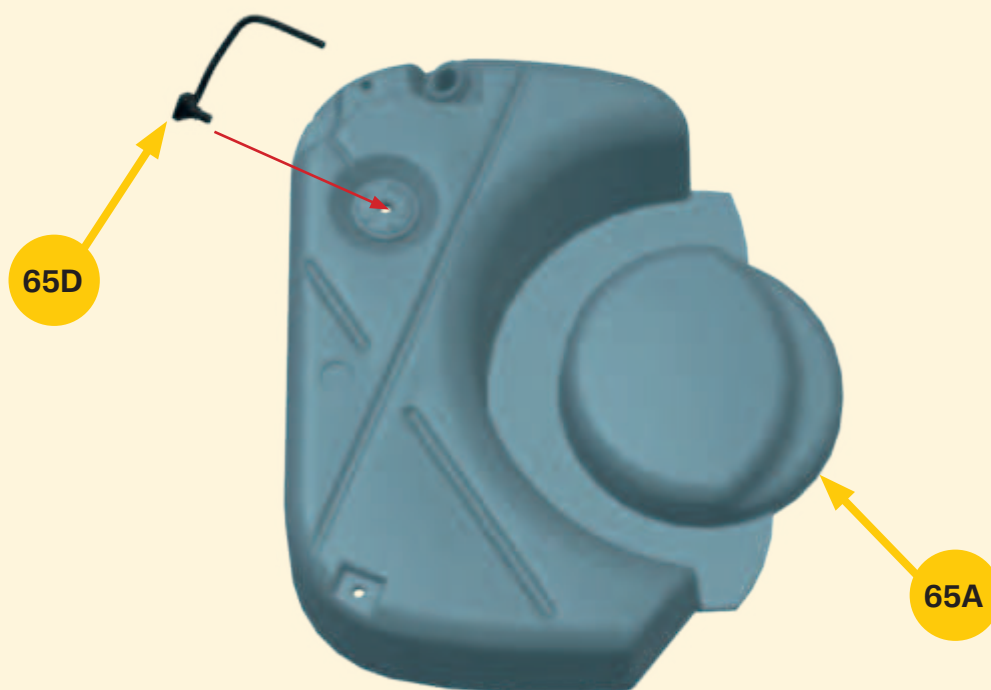


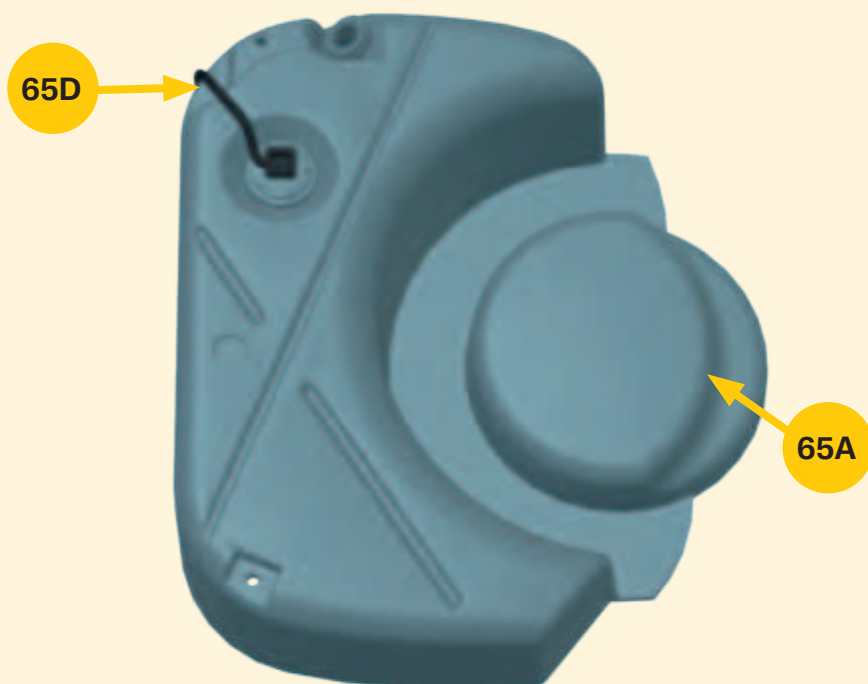
65A Fuel tank
65B Left fixing plate

65C Right fixing plate
65D Fuel hose

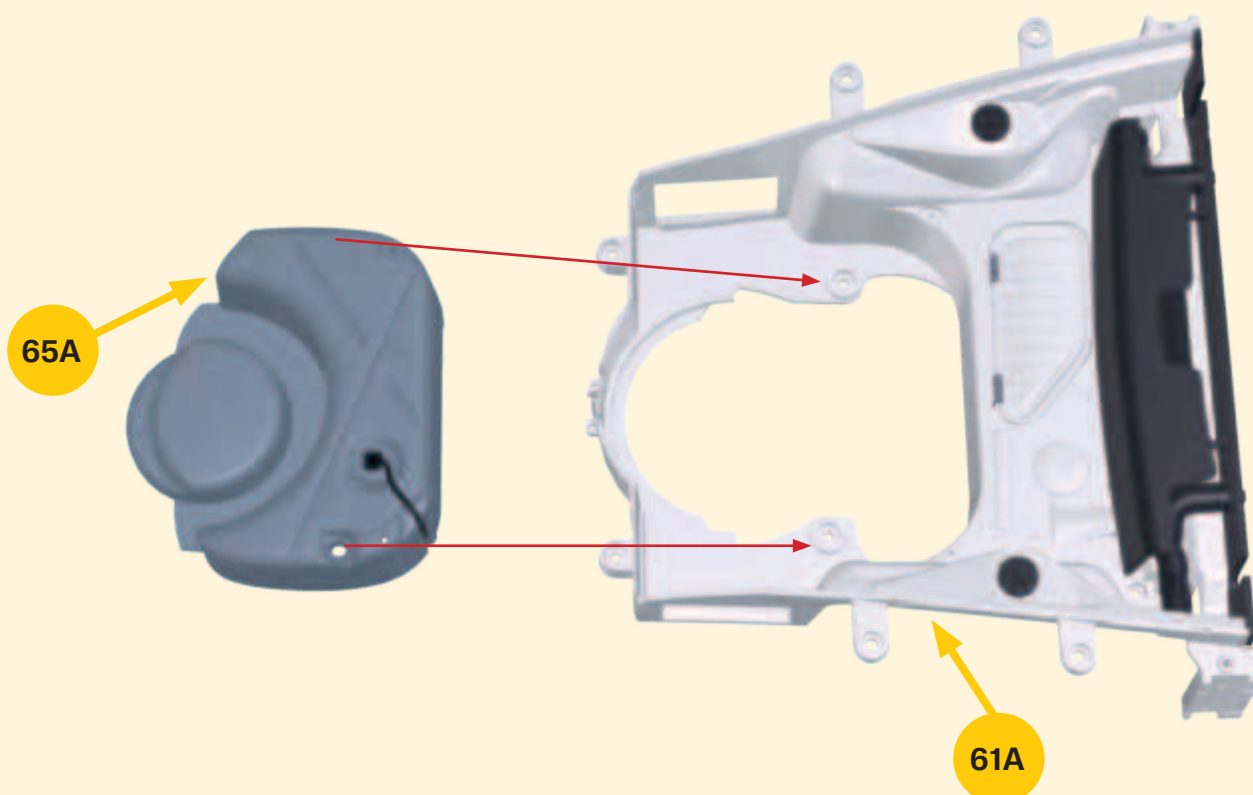
HP Screws 2.3x5mm (3 pcs)
BM Screws 2.0x4mm (3 pcs)

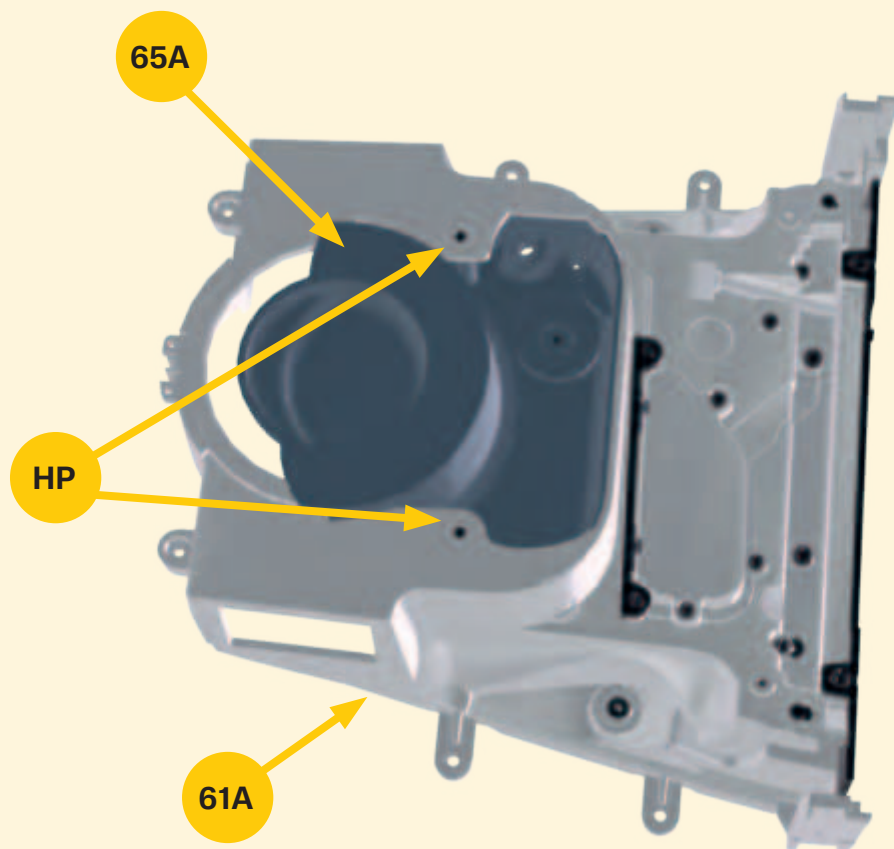
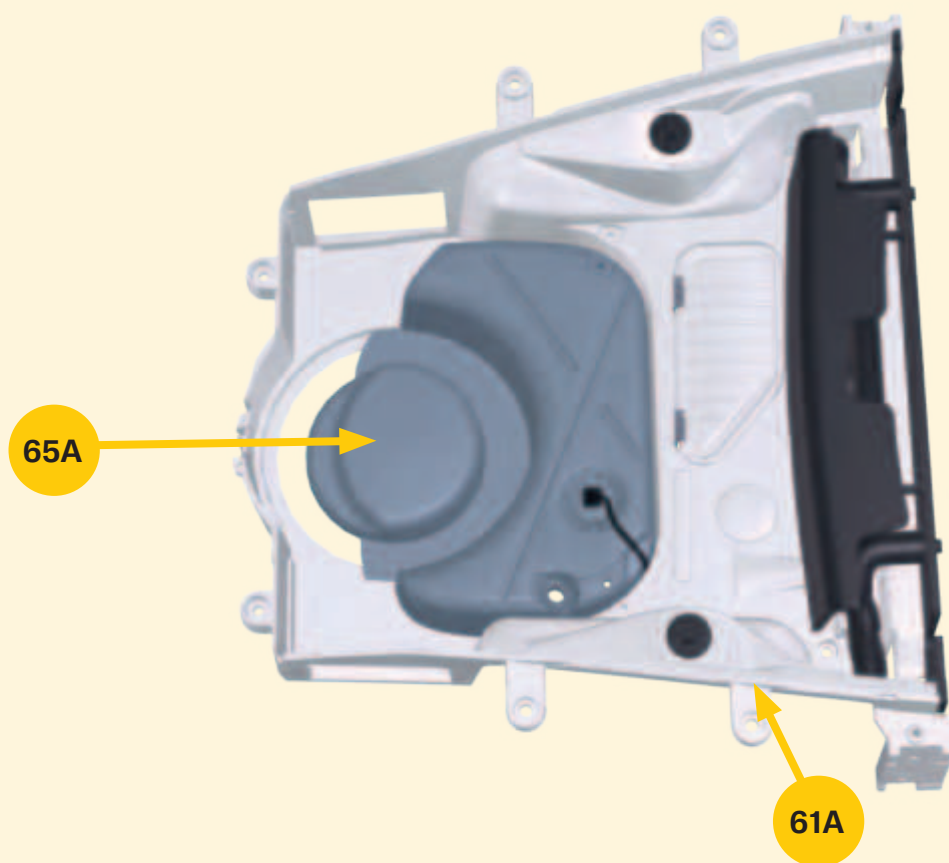
1



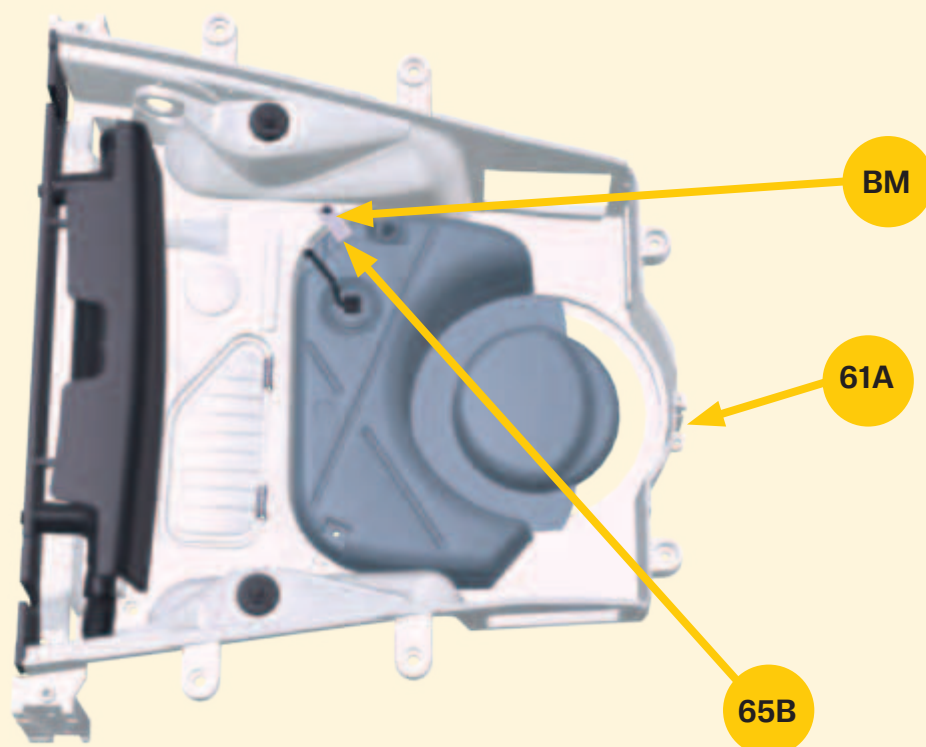
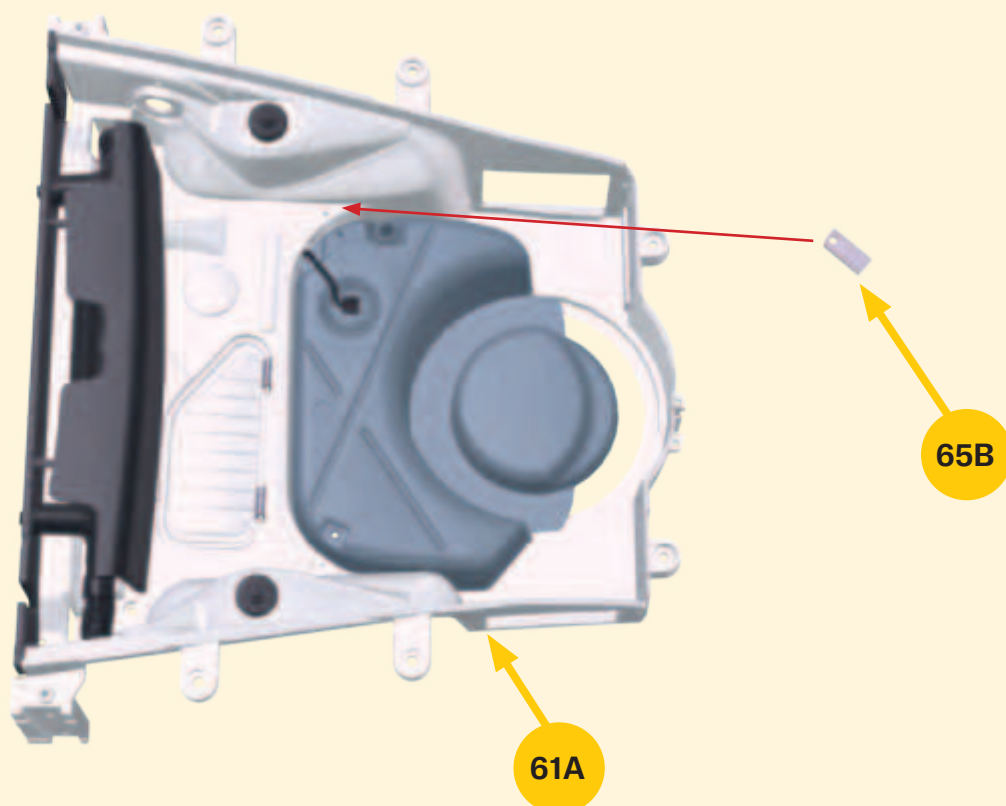


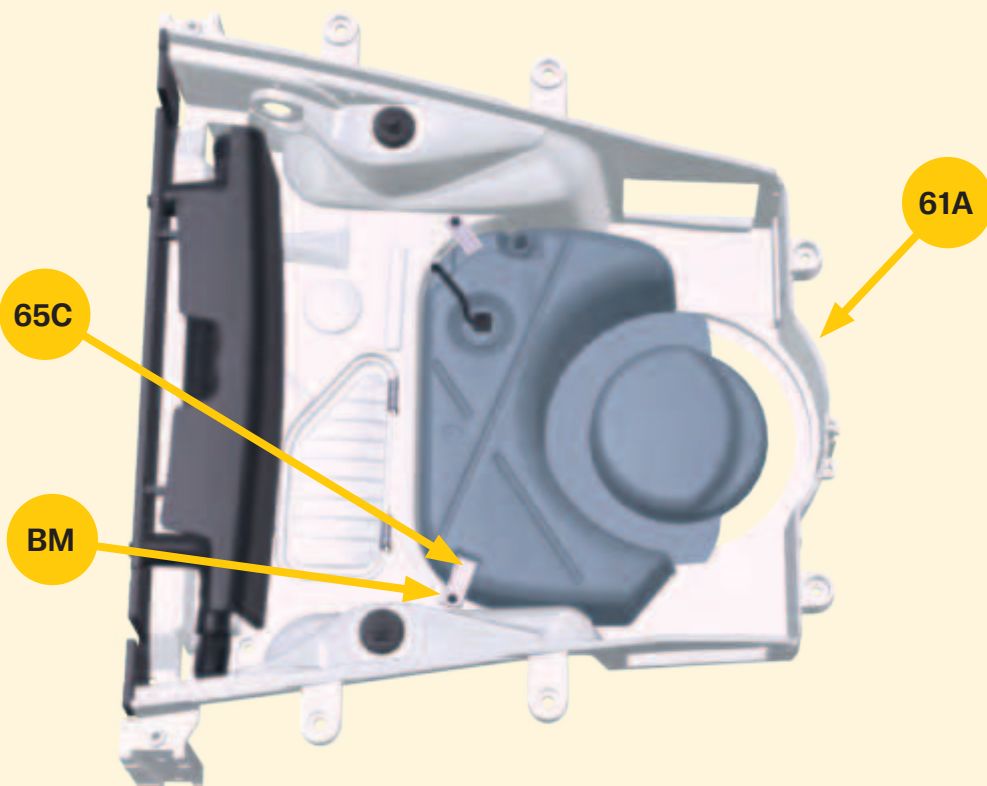
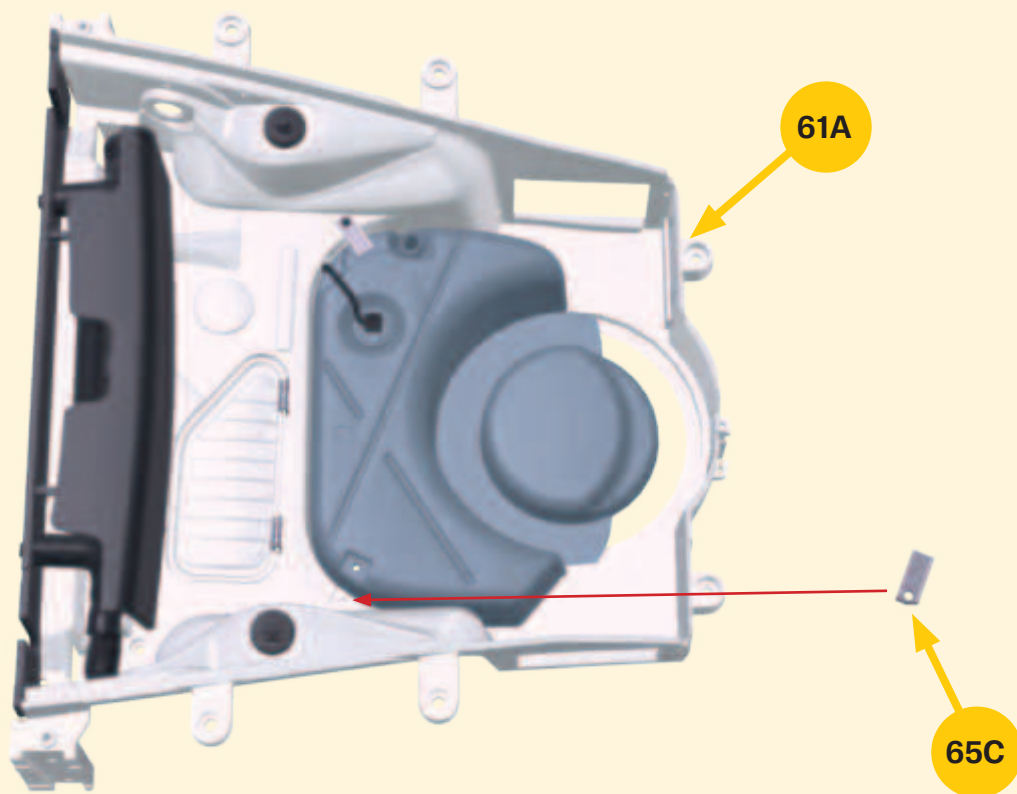
2





3





PARTS LIST 66: FUEL TANK (2) AND RESERVOIRS



66A



66B



66C



66D



66E



66F



66G



AP



MM



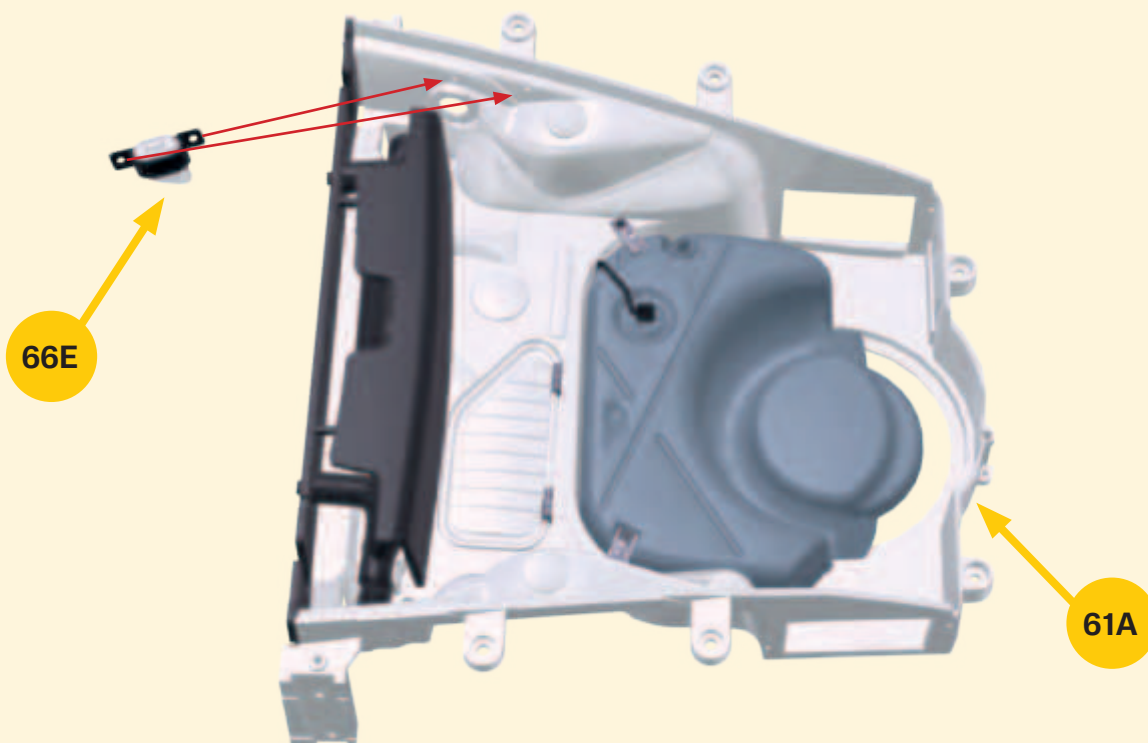
BM

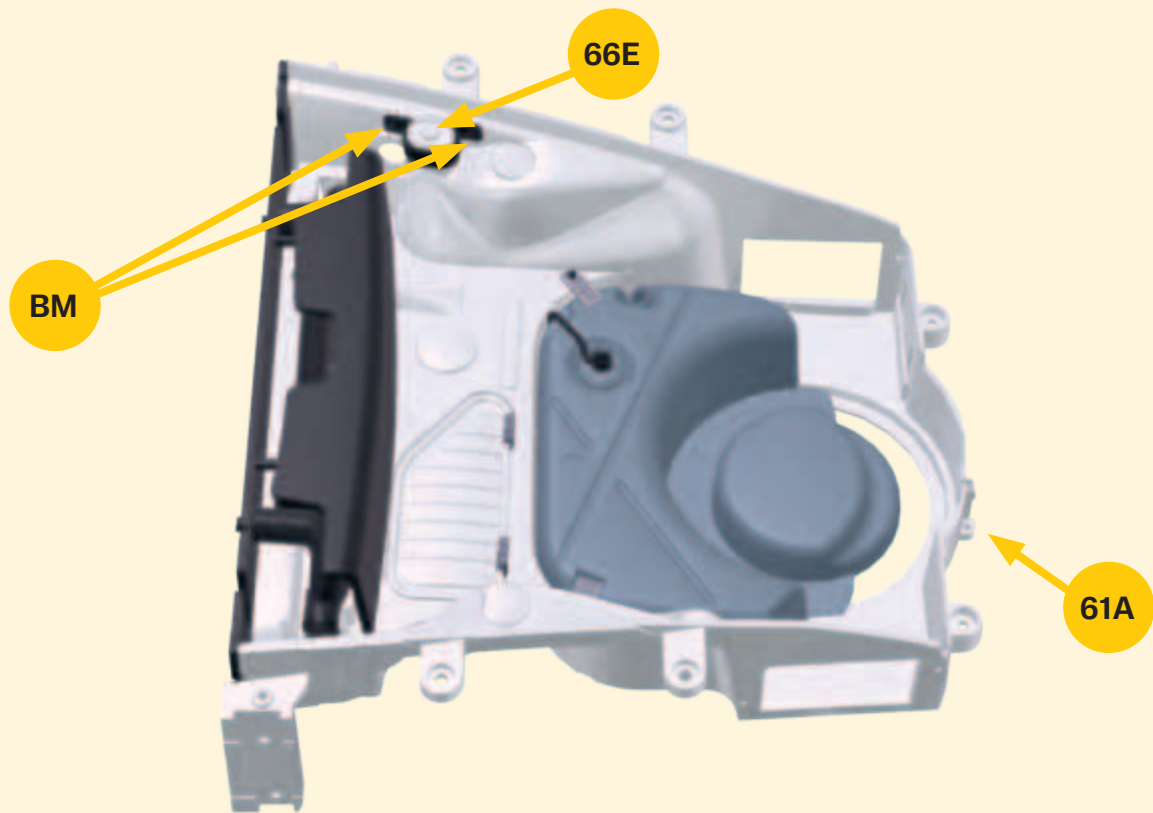
66A Screenwash reservoir
66B Bonnet lid lock 1
66C Bonnet lid lock 2
66D Bonnet lid buffer (2 pcs)

66E Brake fluid reservoir
66F Fuel tank filling neck
66G Fuel tank filling pipe

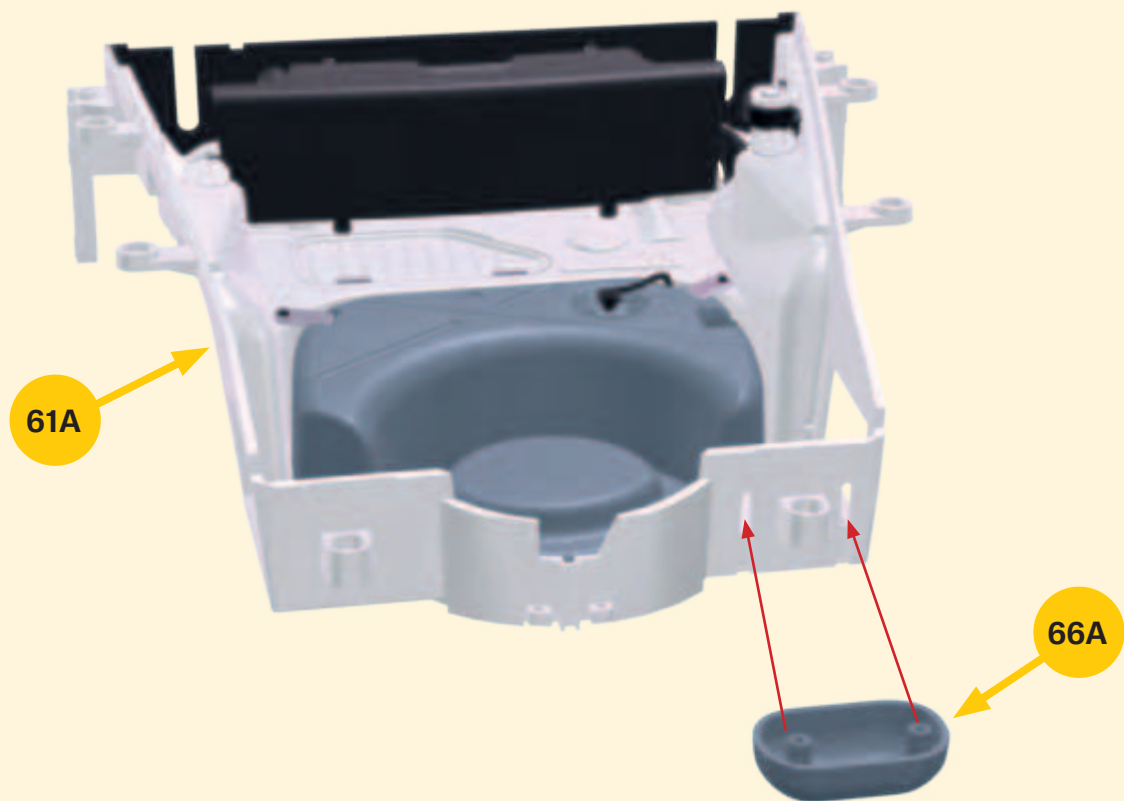
AP Screws 1.7x4mm (3 pcs)
MM Screws 2.0x4mm (3 pcs)
BM Screws 1.7x4mm (3 pcs)

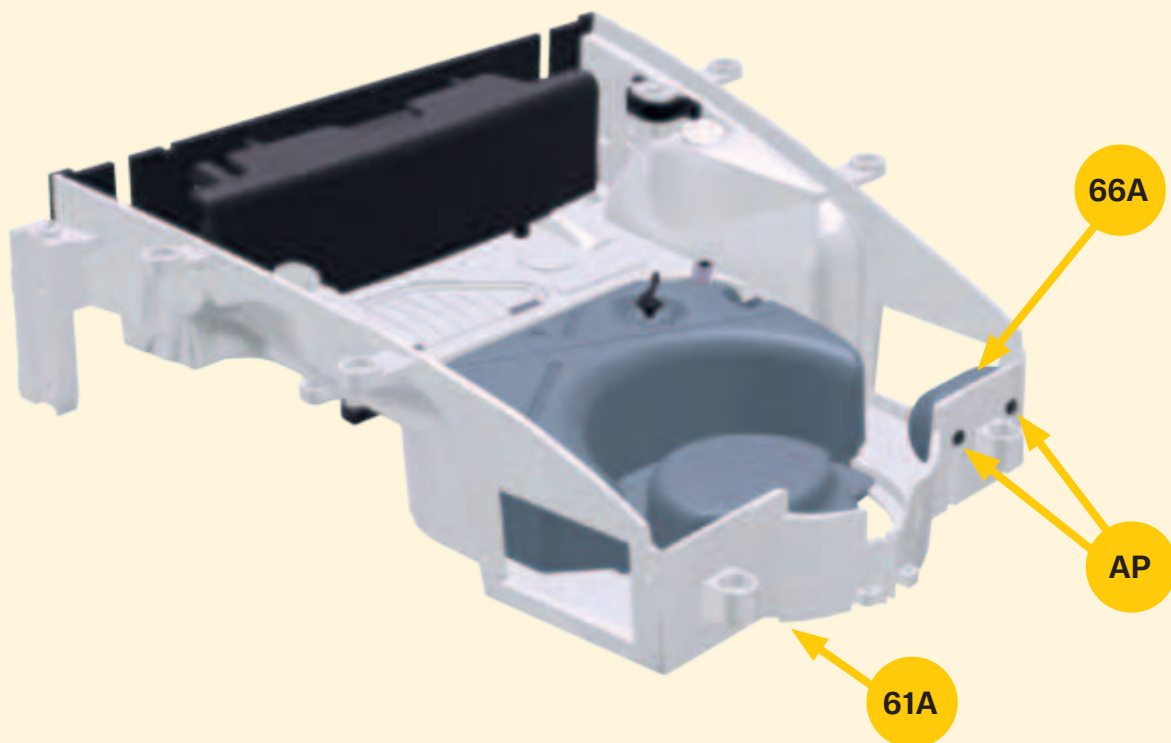
1



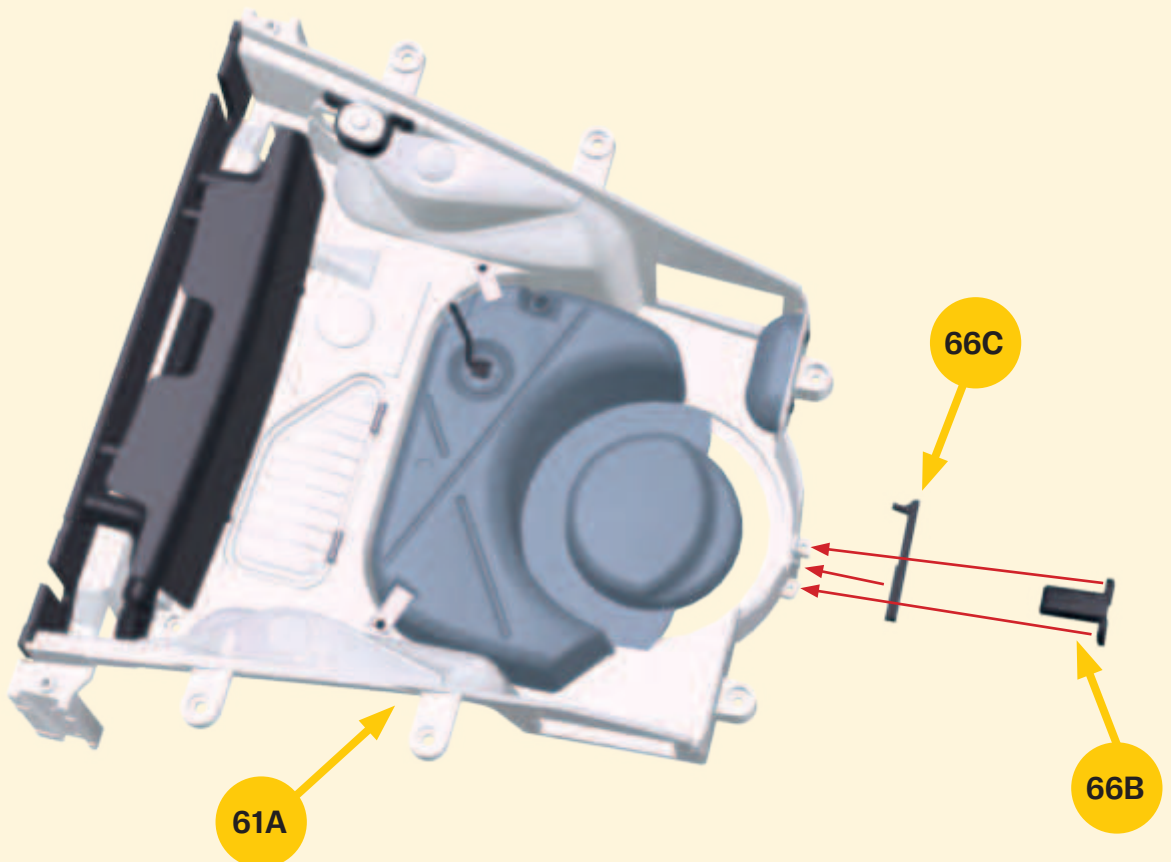


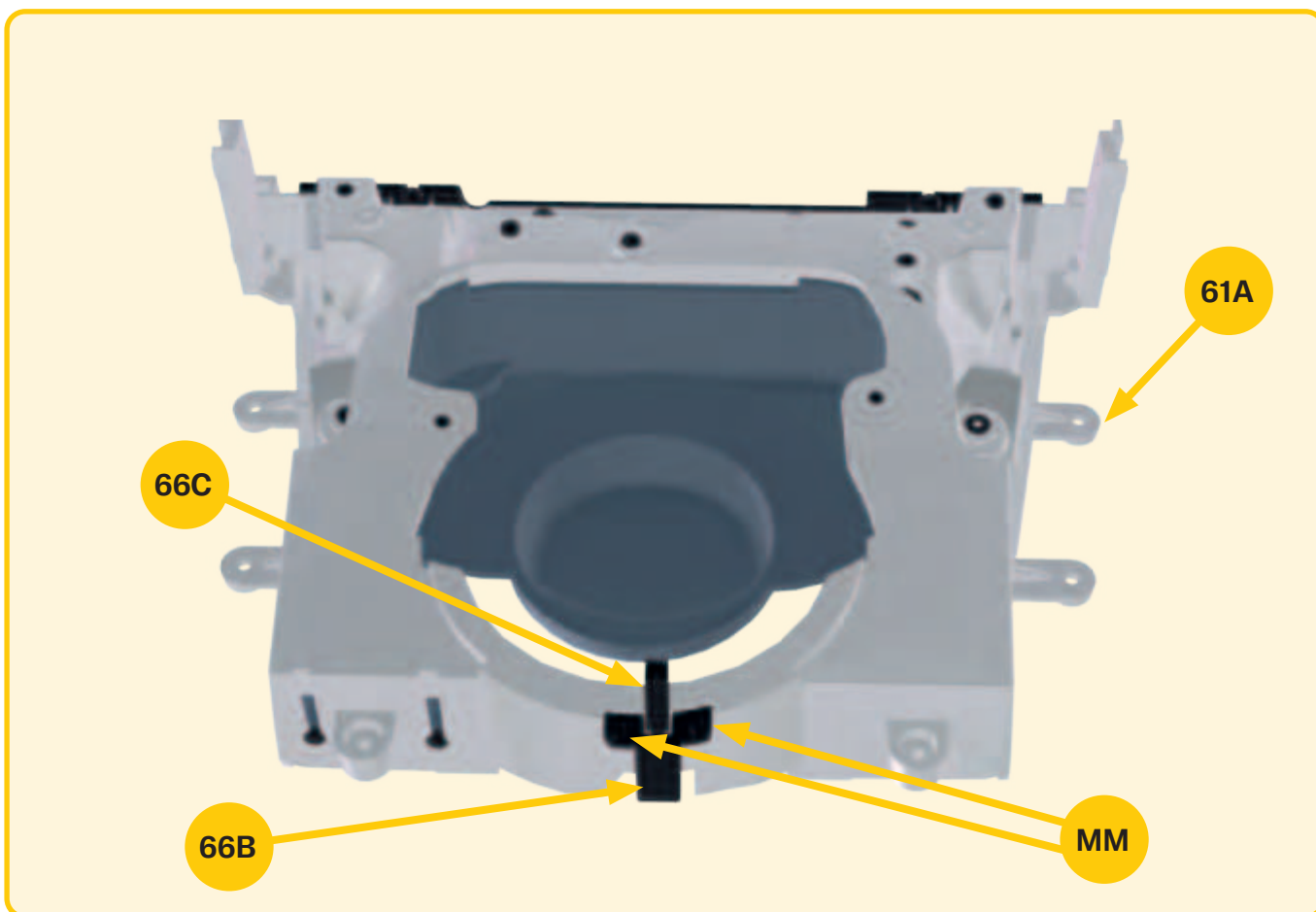
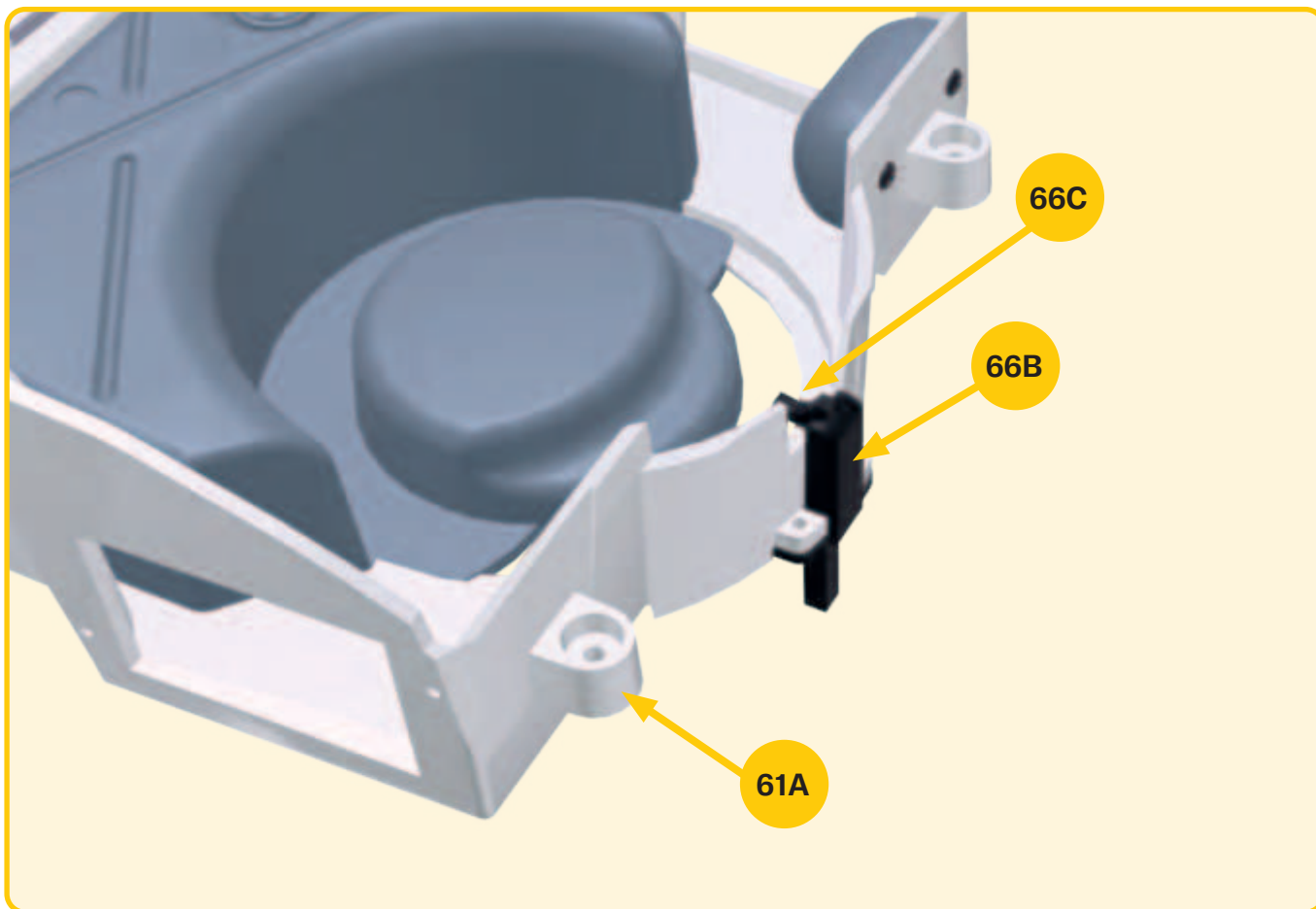
2



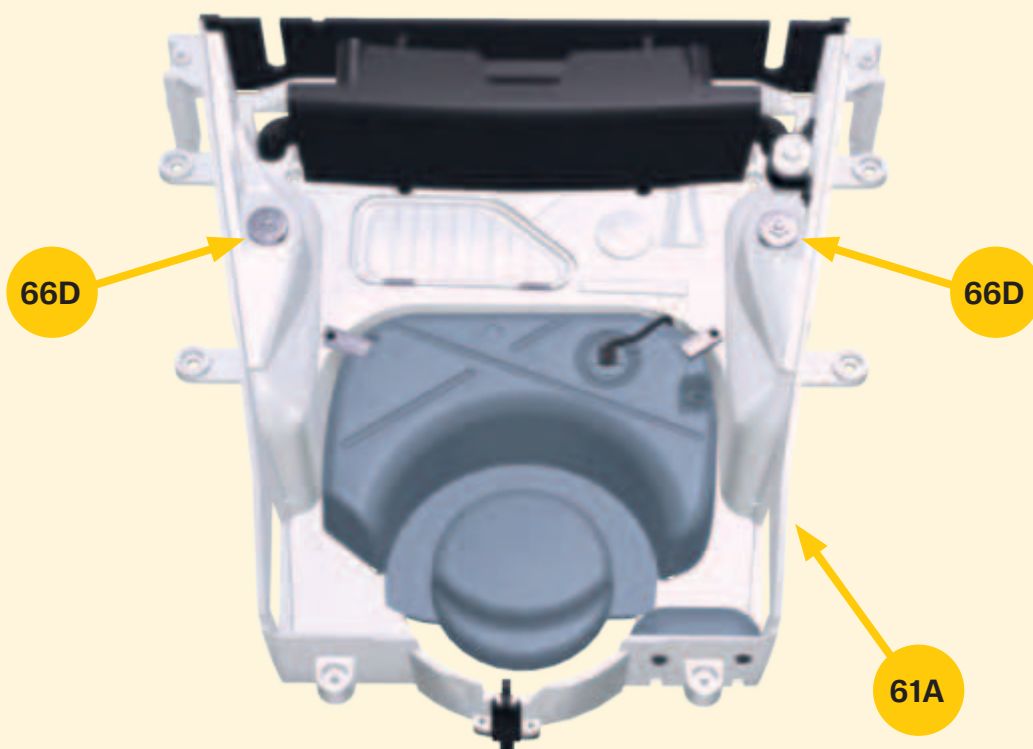
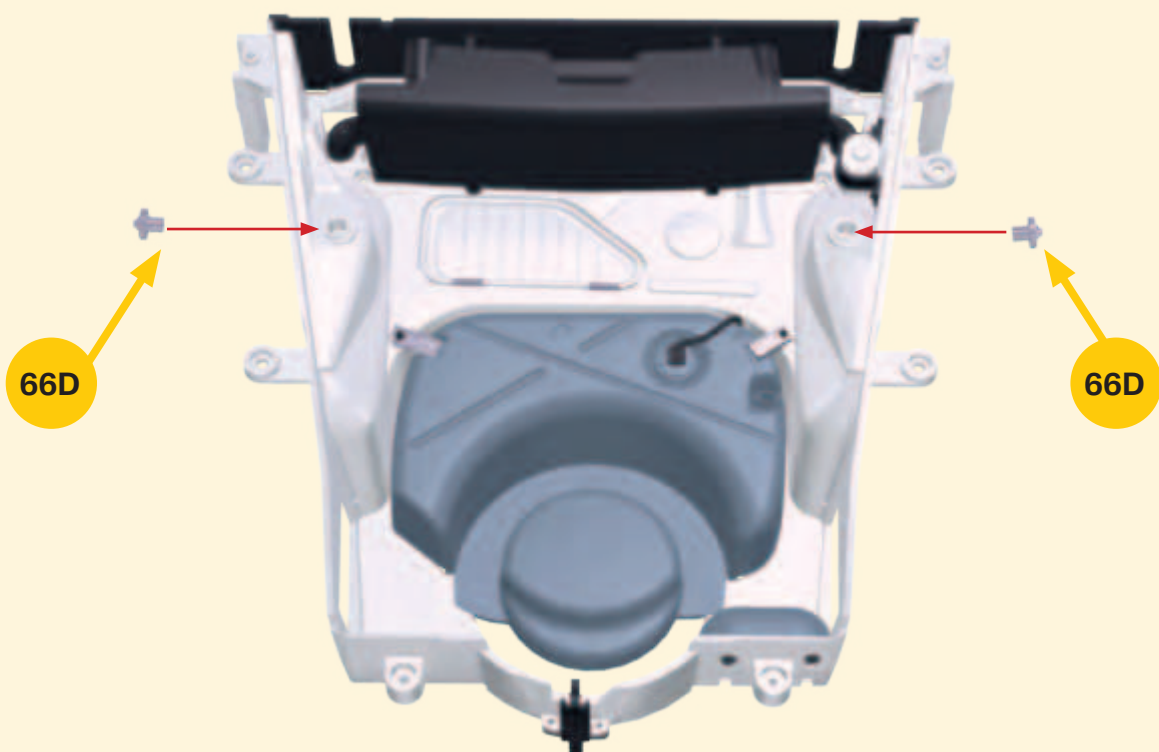


3

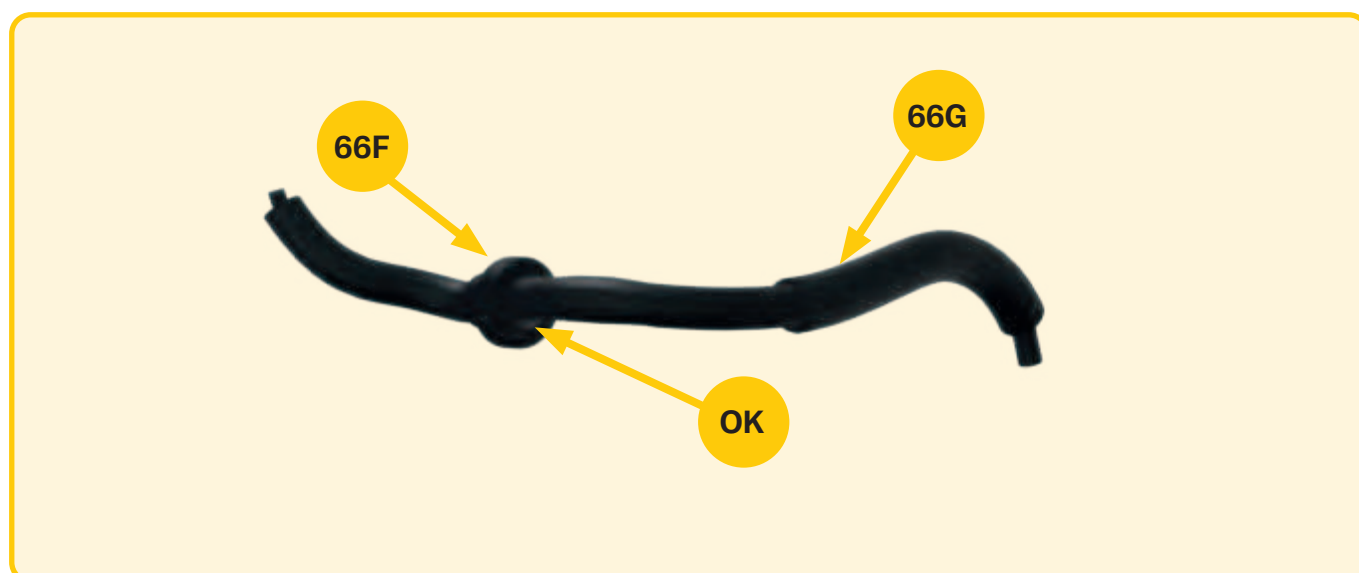
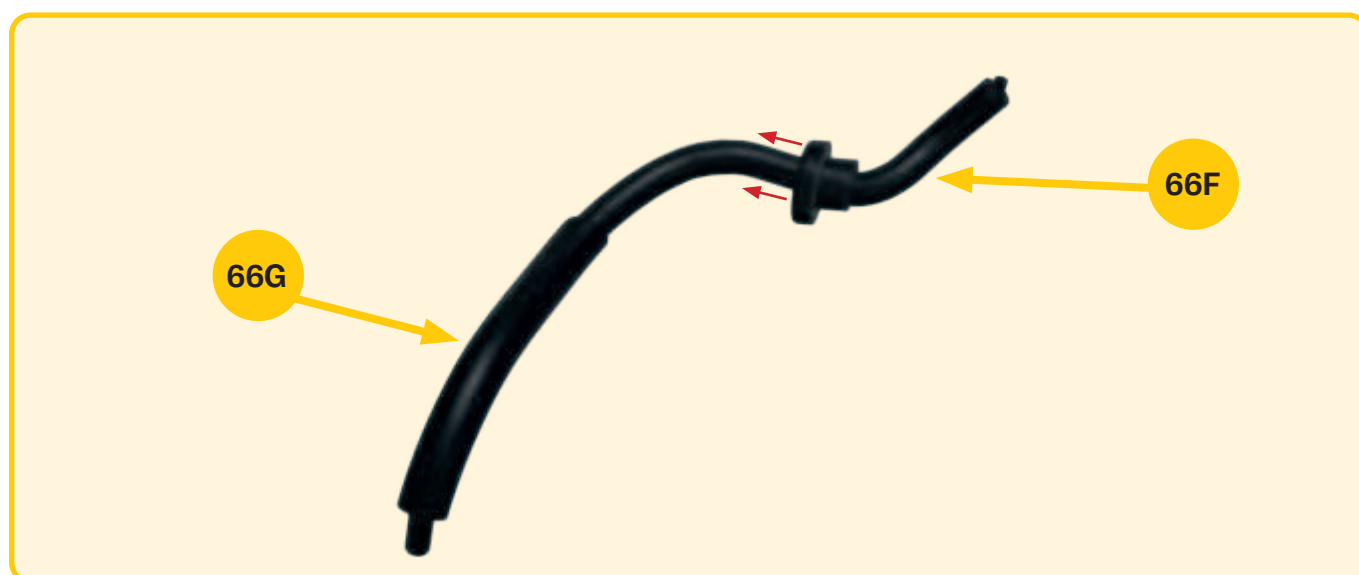
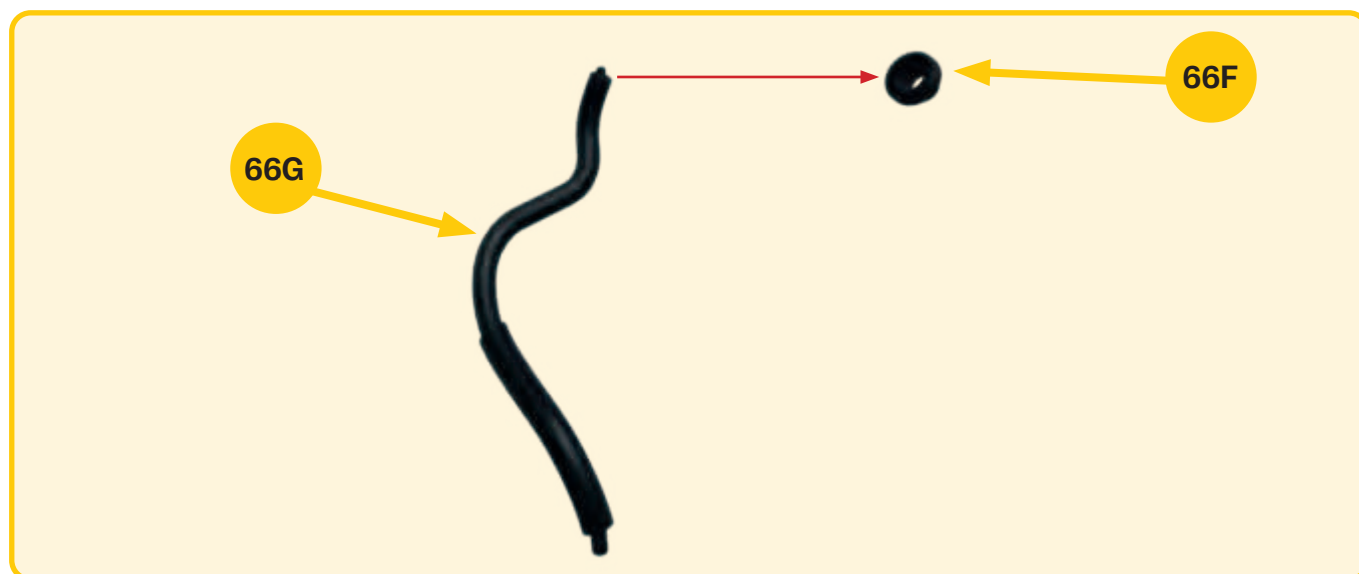




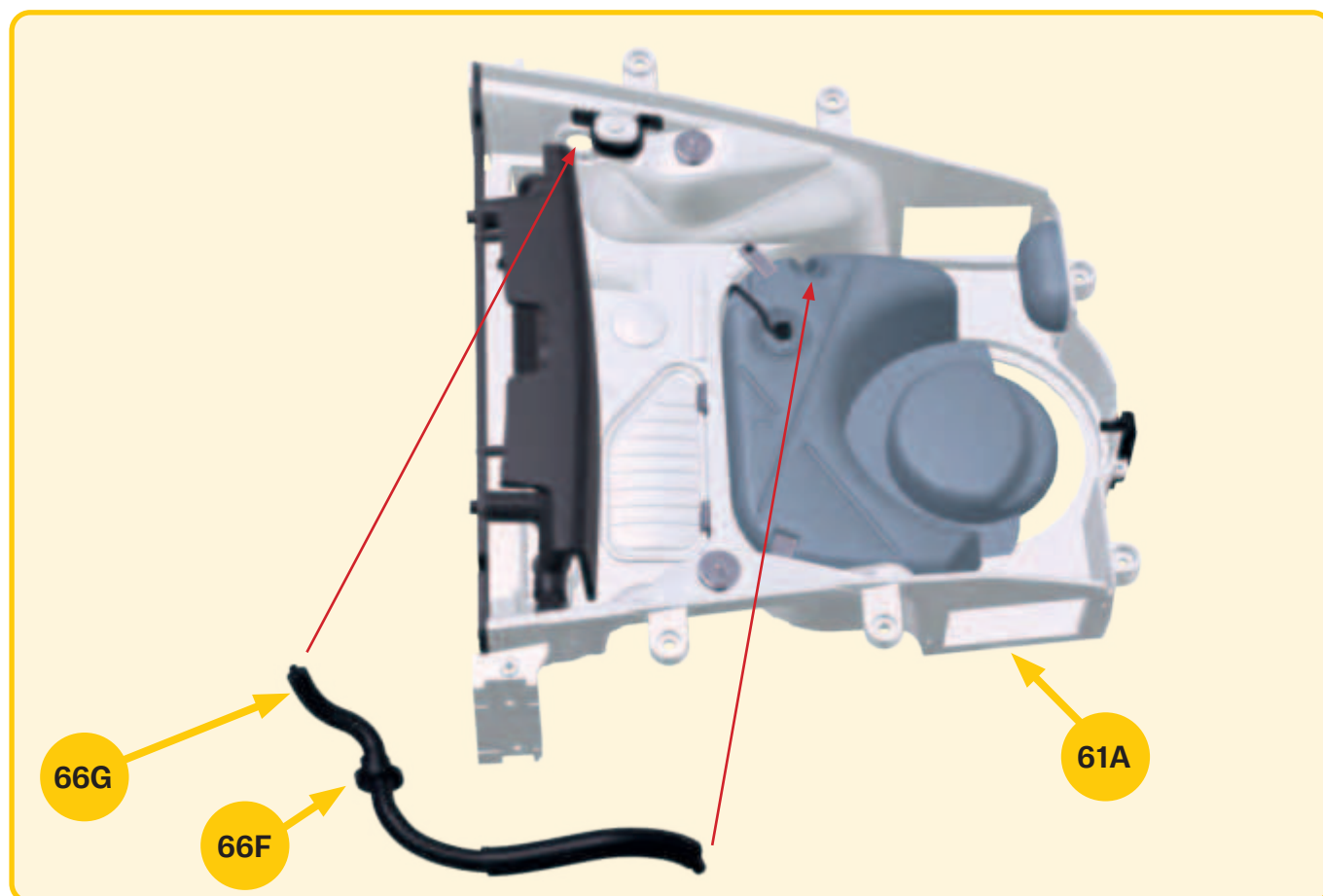
4



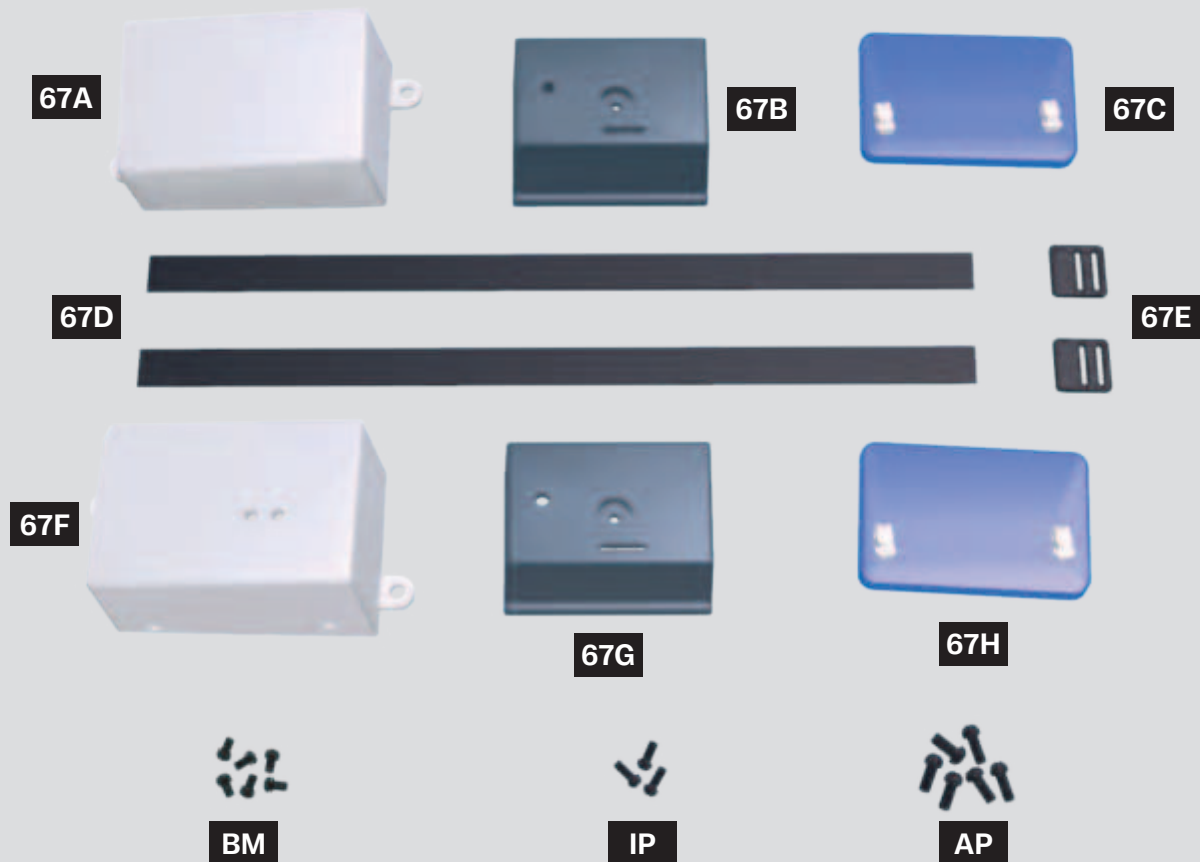
5



6

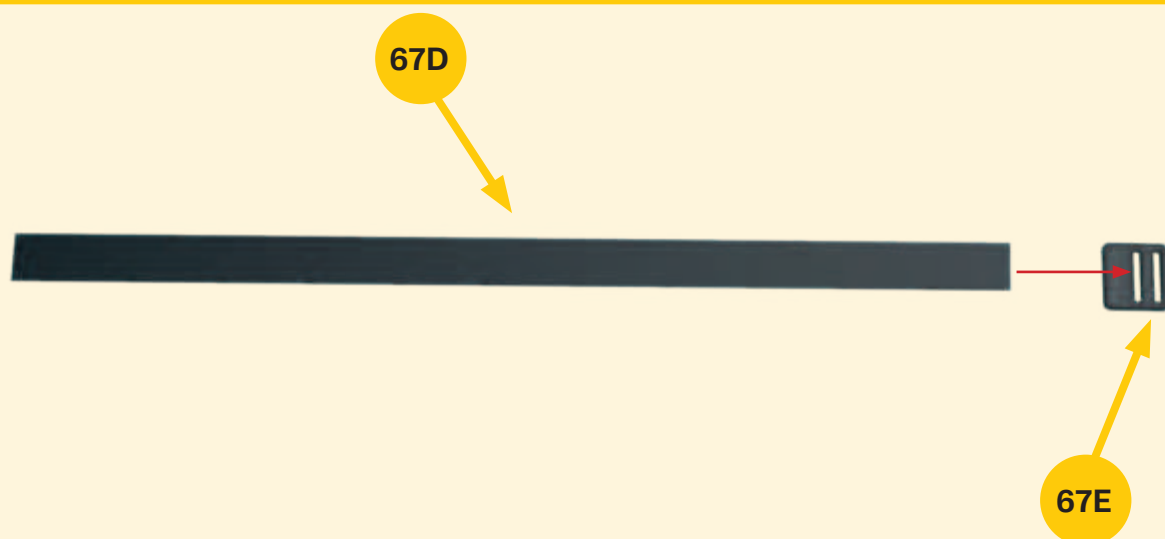


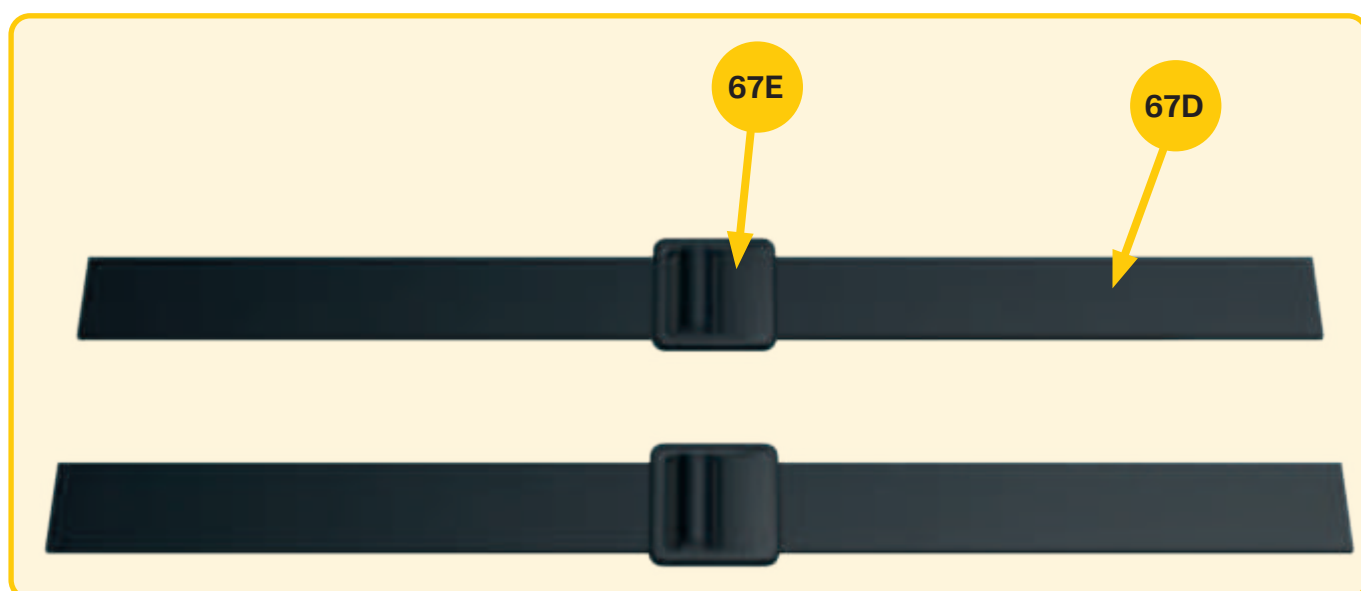
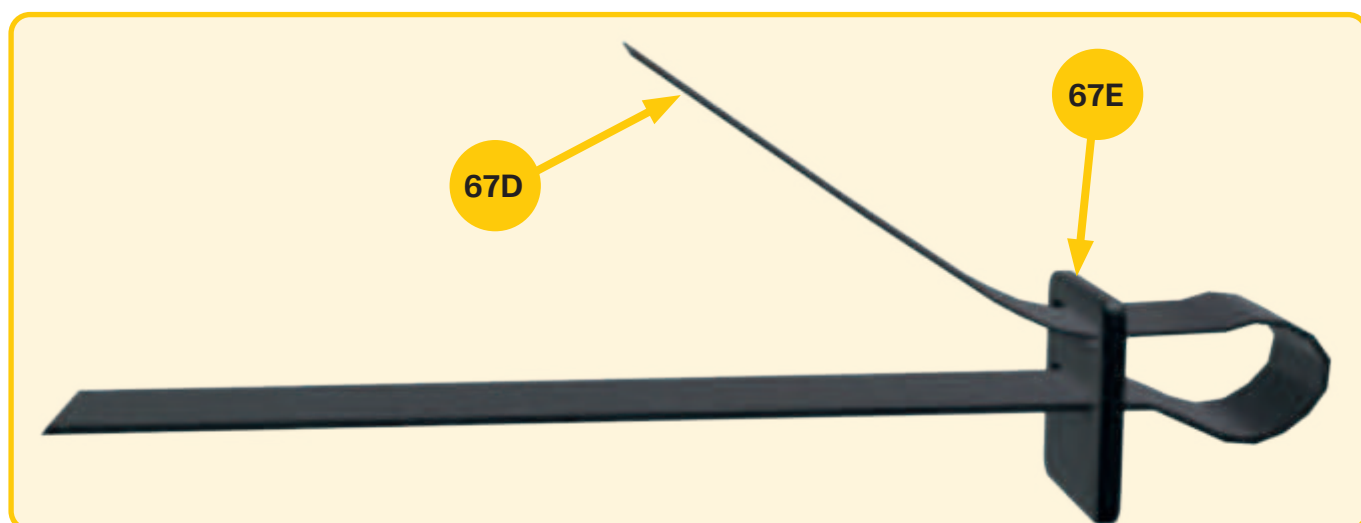
PARTS LIST 67: BATTERY



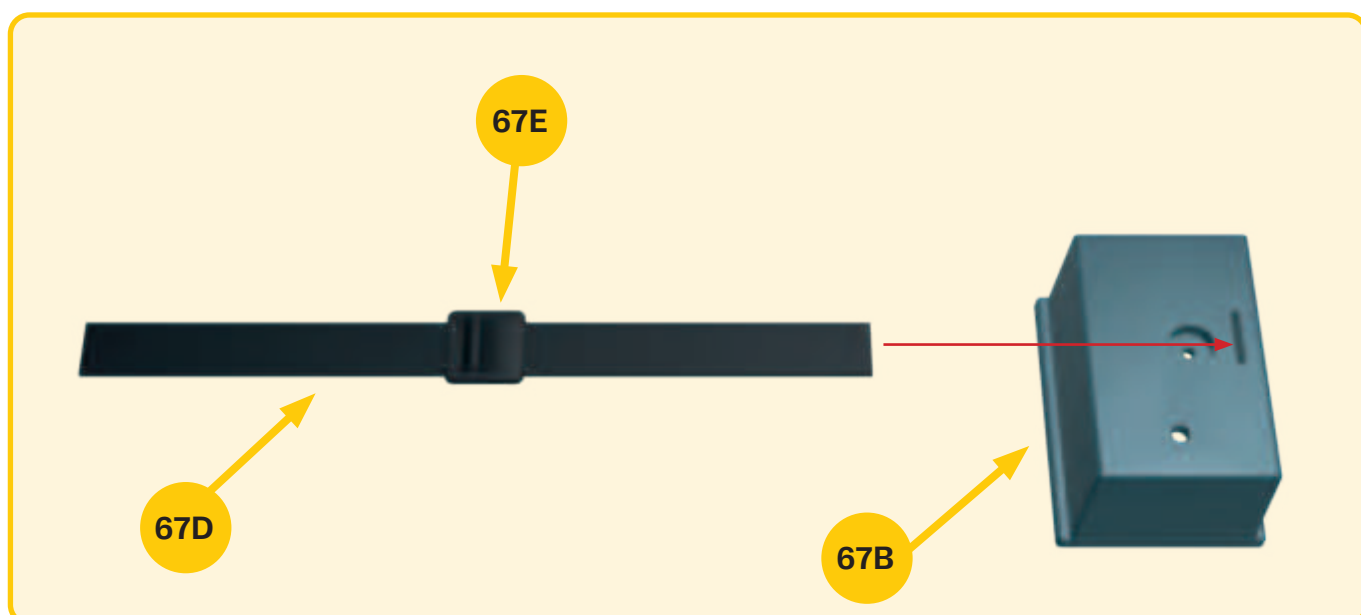
67A	Right battery casing	67E	Battery strap buckle (2 pcs)	BM	Screws 2.0x4mm (6 pcs)
67B	Right battery	67F	Left battery casing	IP	Screws 1.7x3mm (3 pcs)
67C	Right battery cover	67G	Left battery	AP	Screws 1.7x4mm (6 pcs)
67D	Battery strap (2)	67H	Left battery cover		

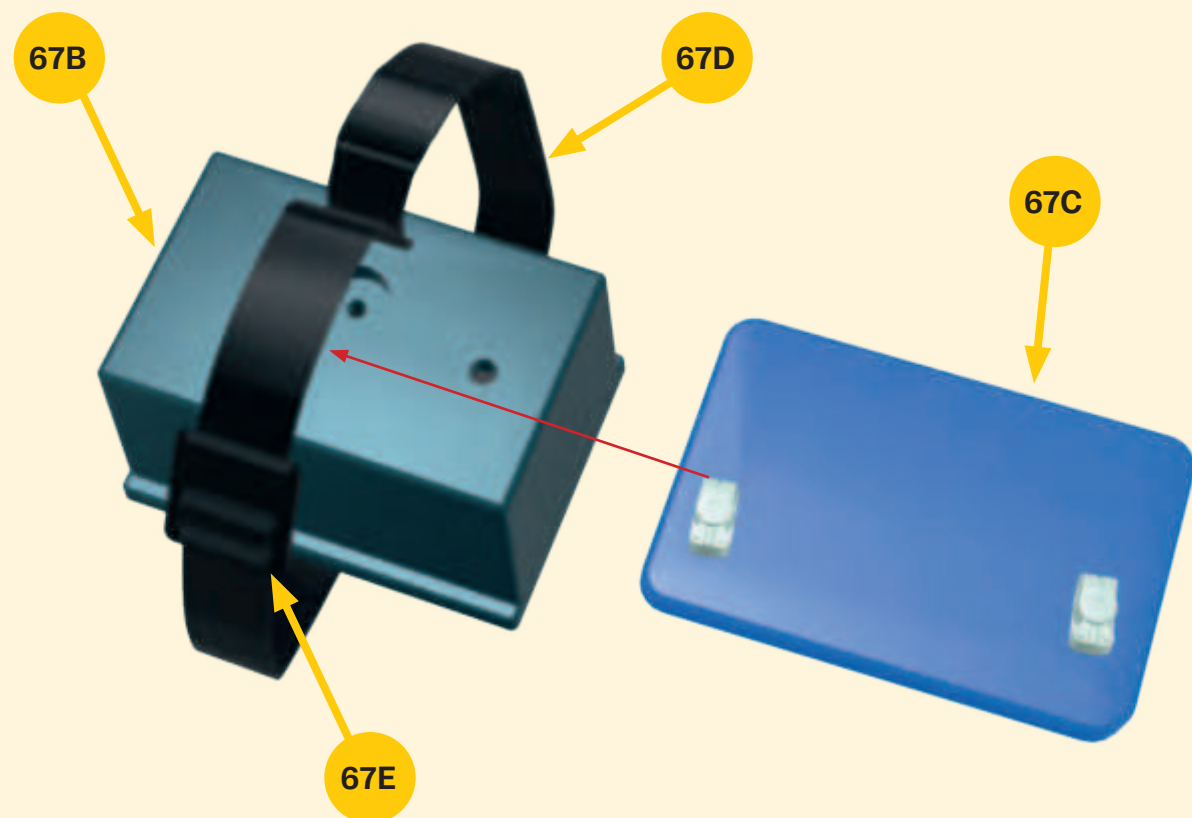
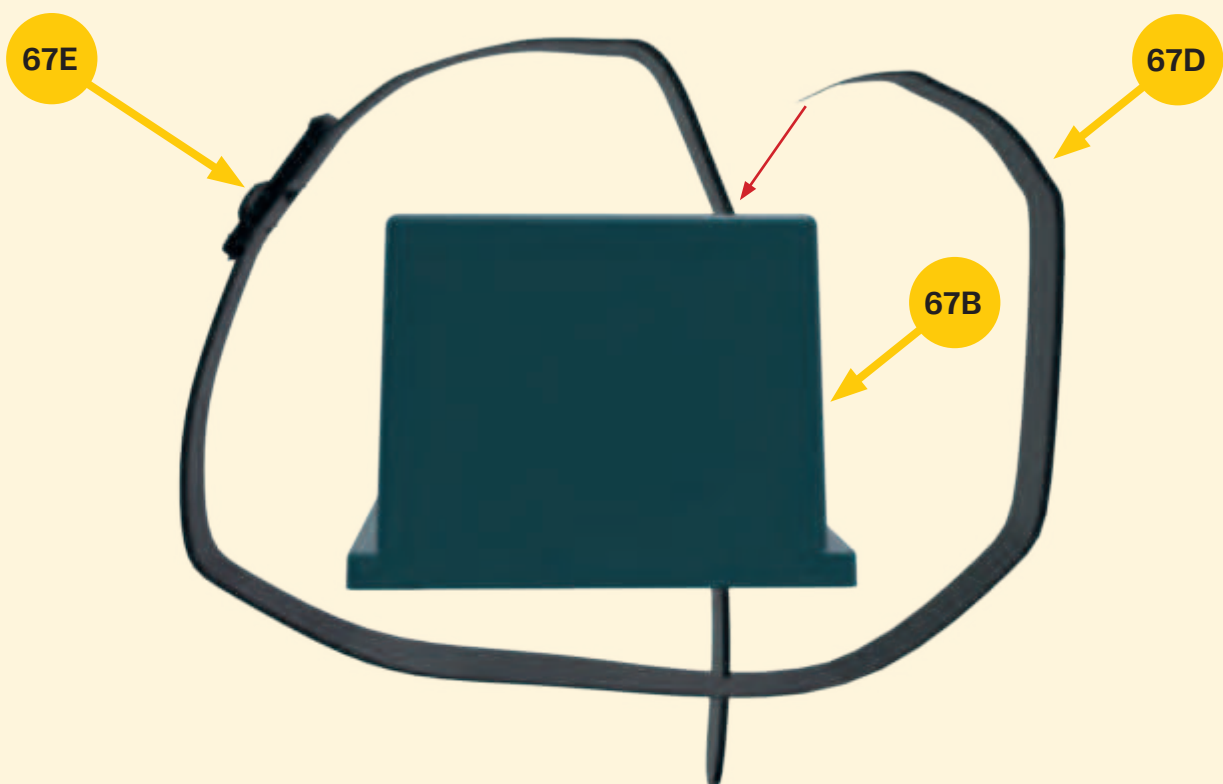
1



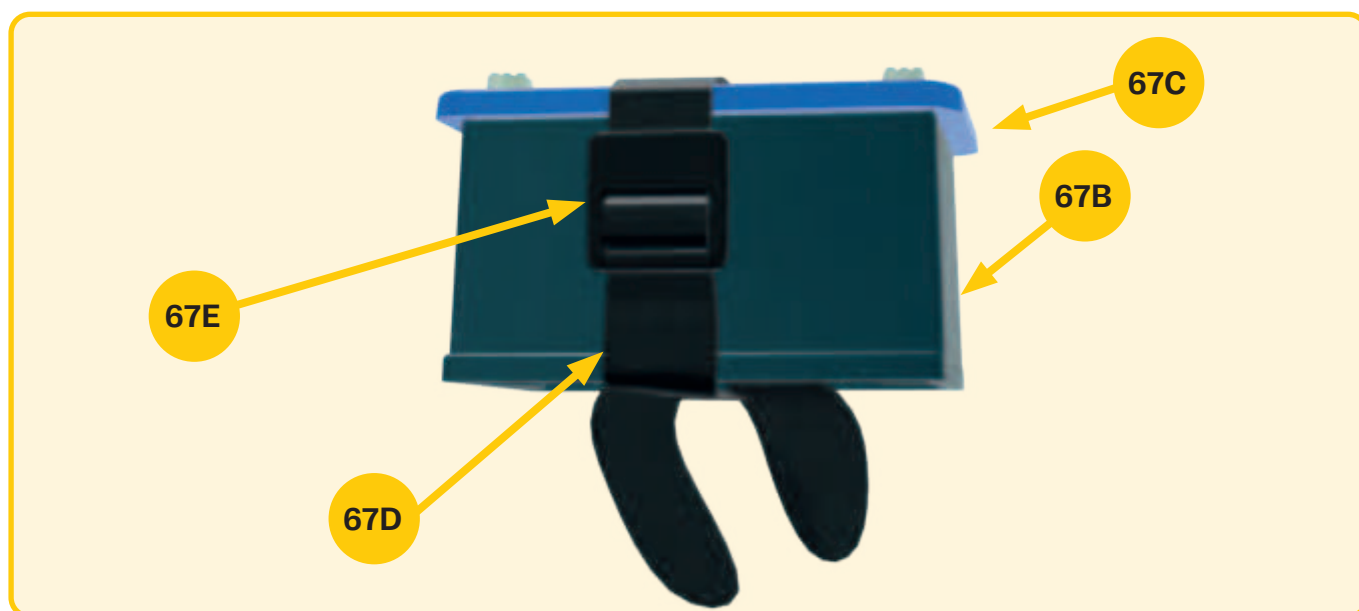


2

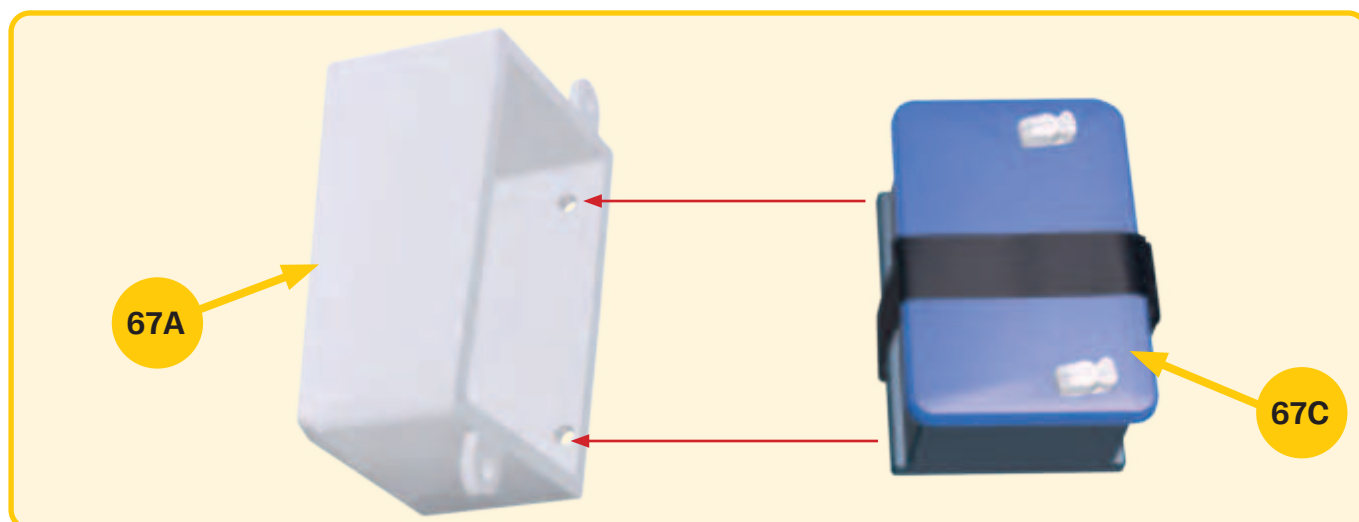
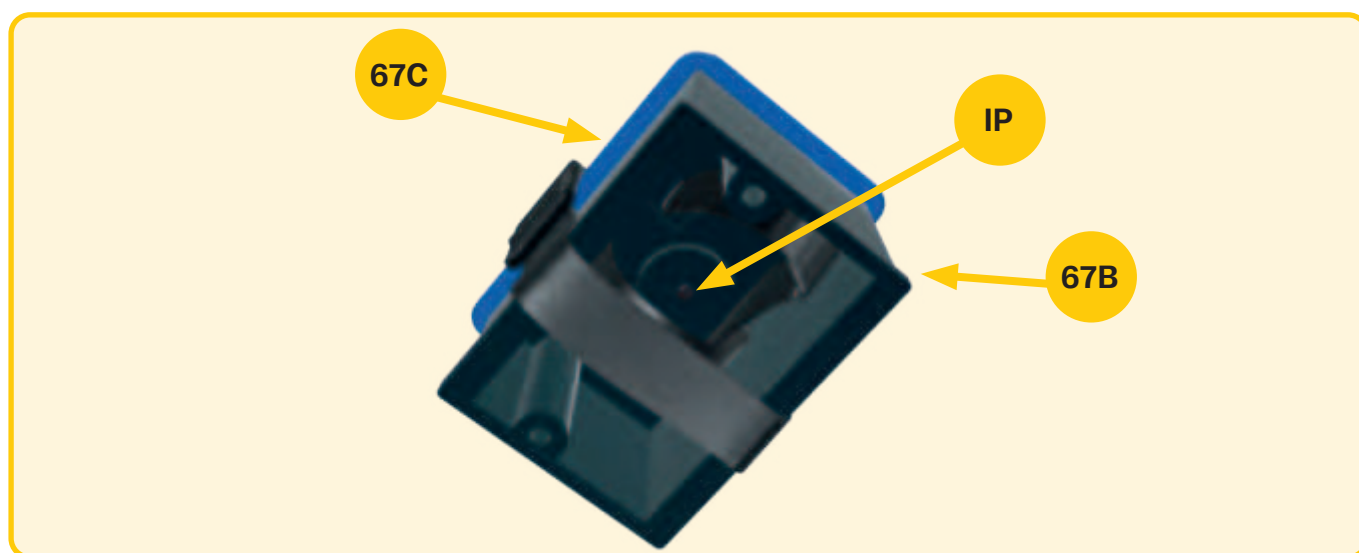


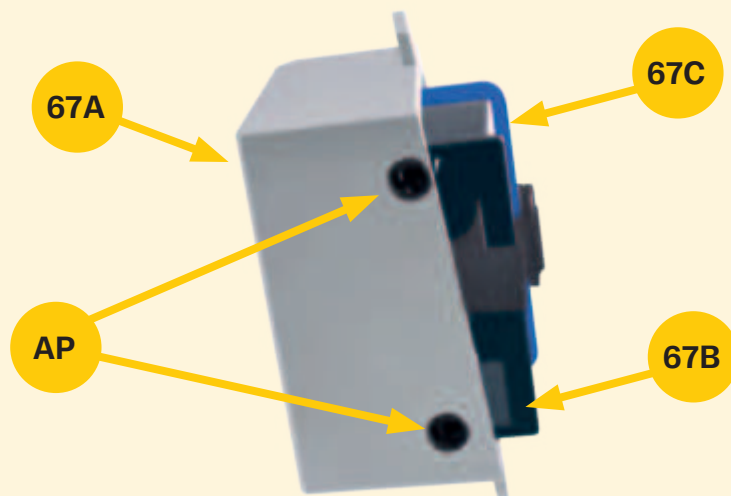


Tighten the strap

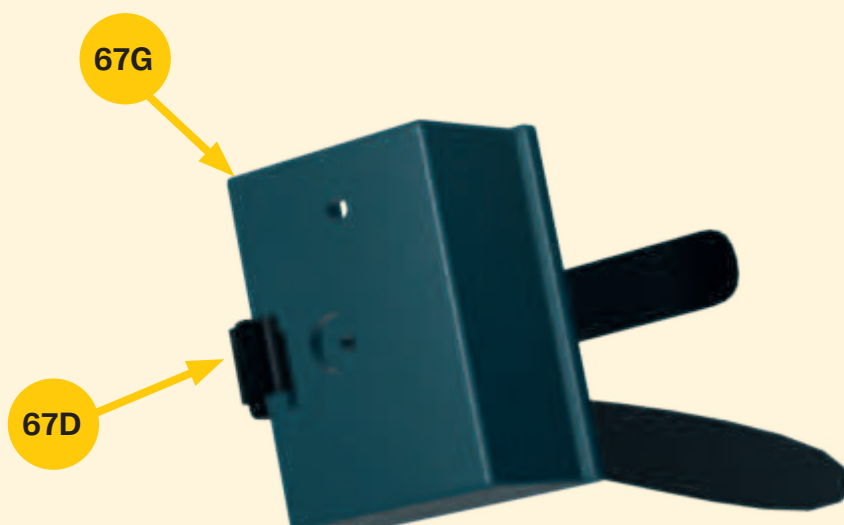
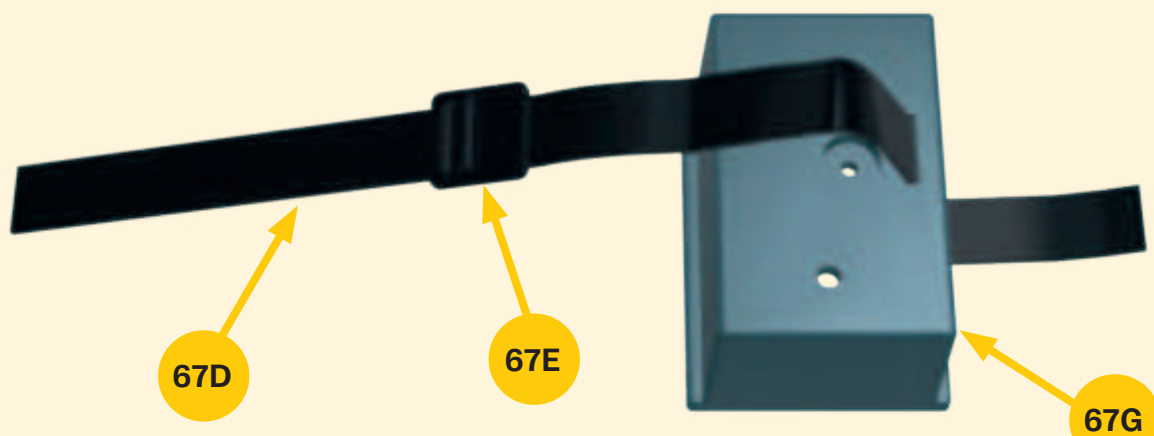


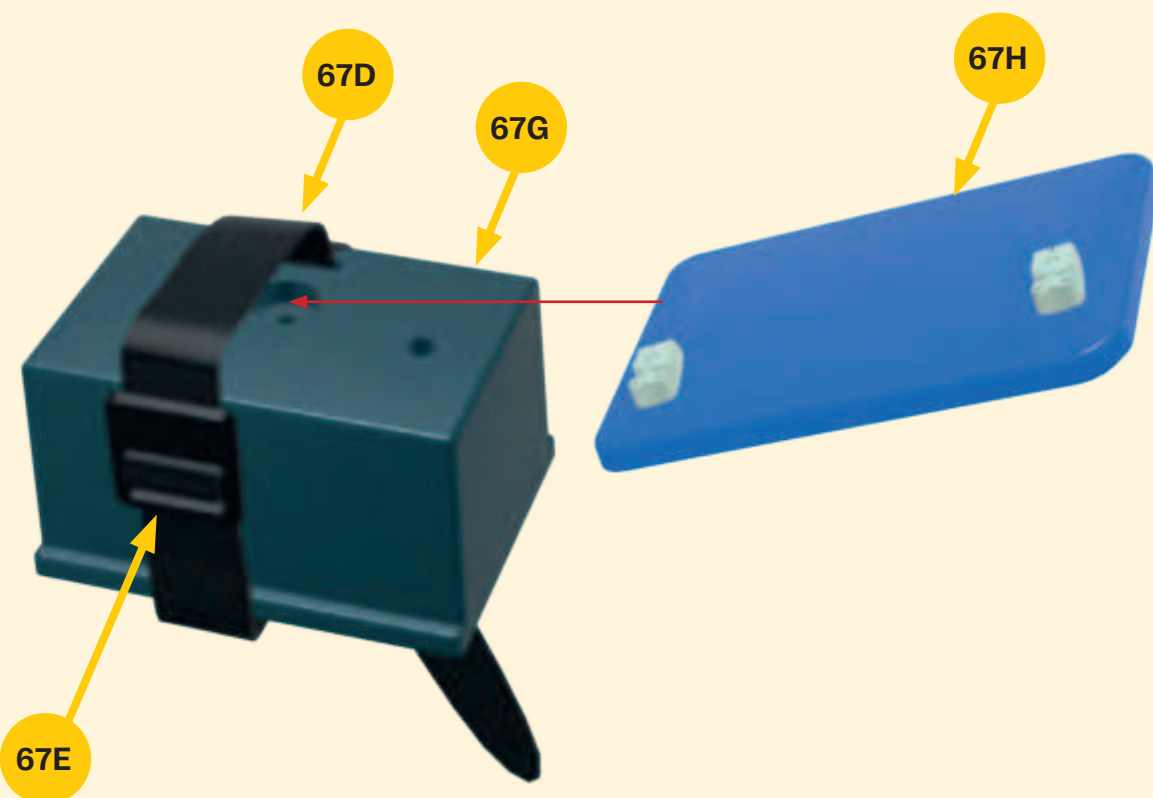
3



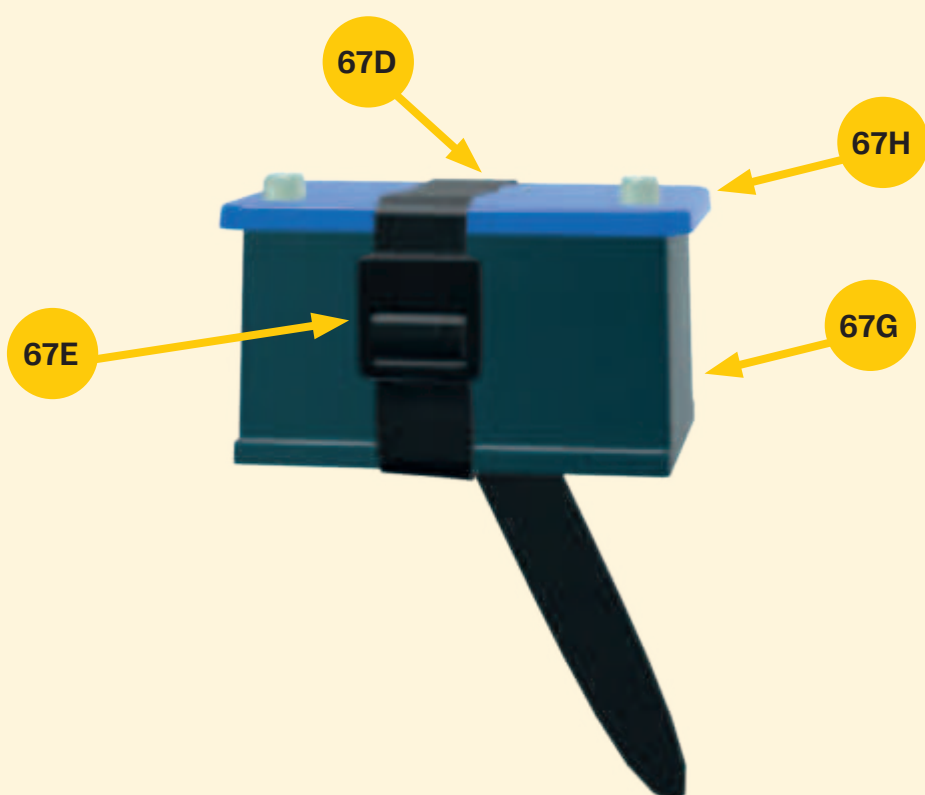


4

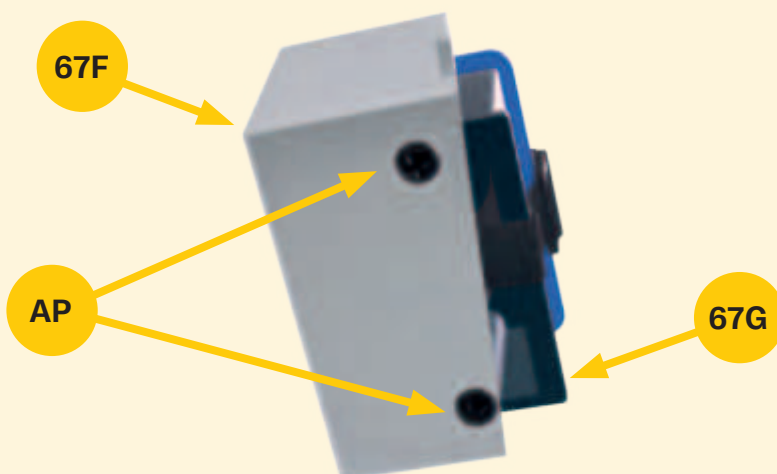
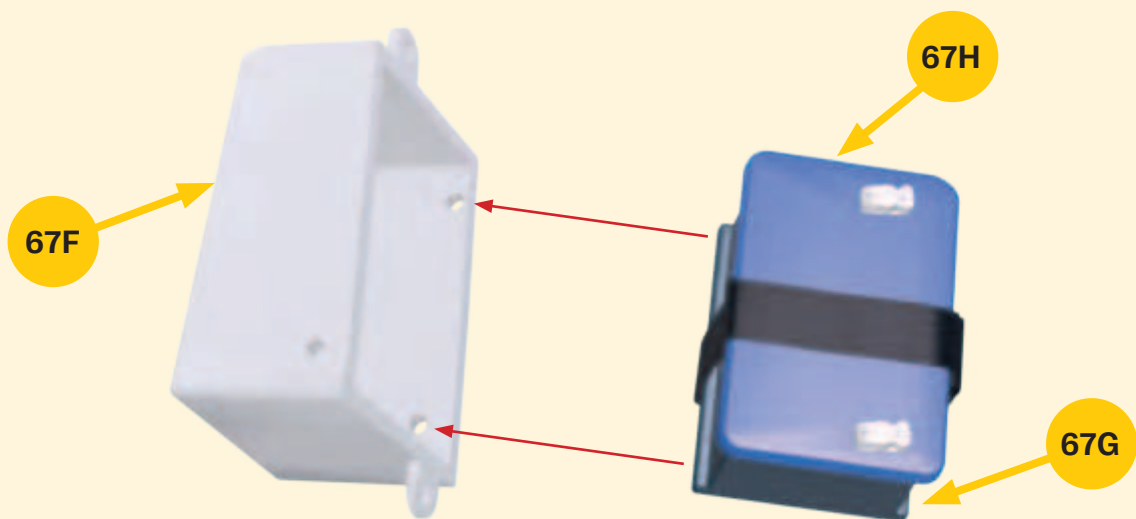
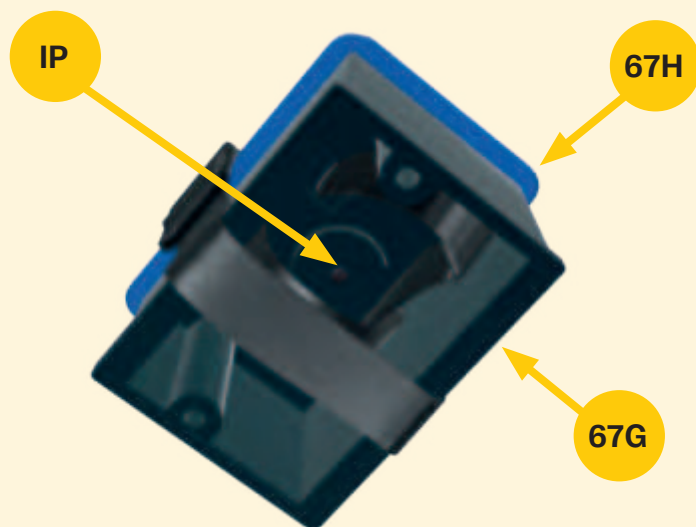




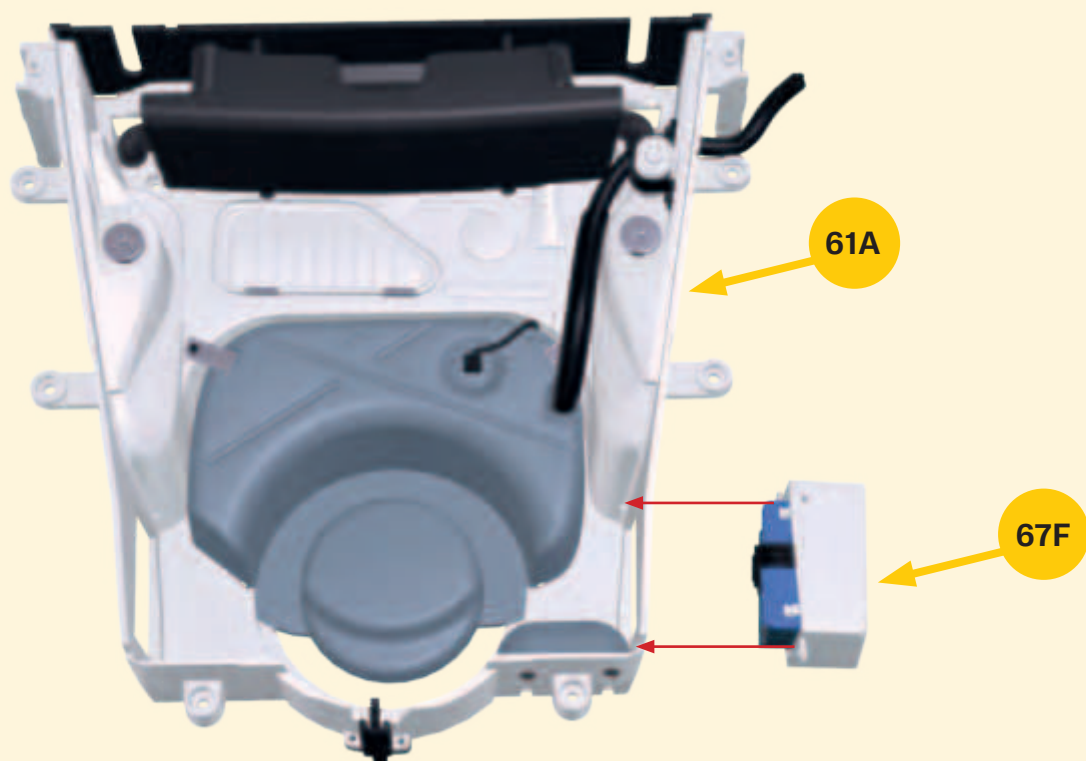
Tighten the strap



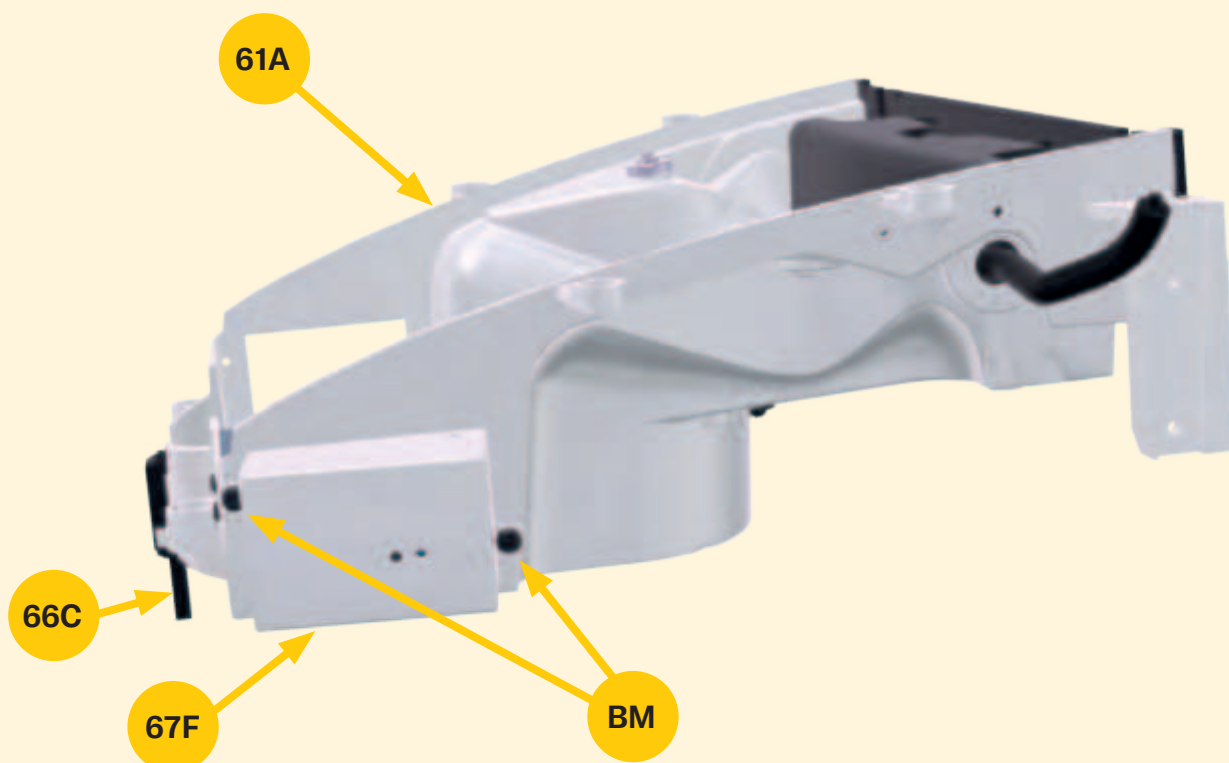
5

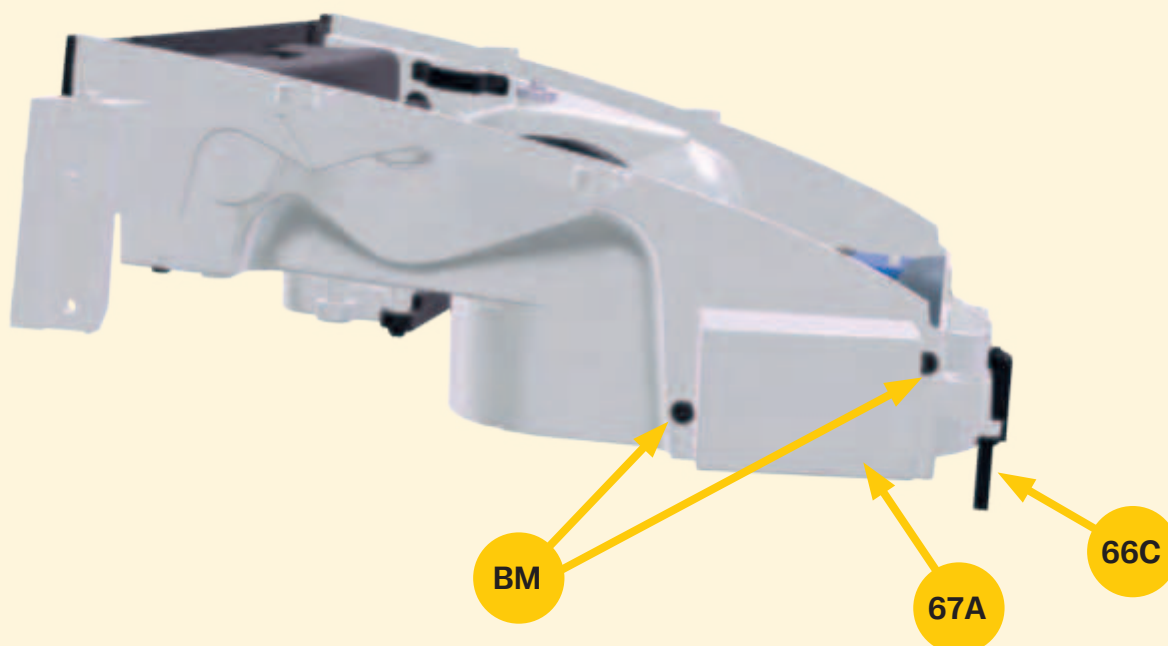
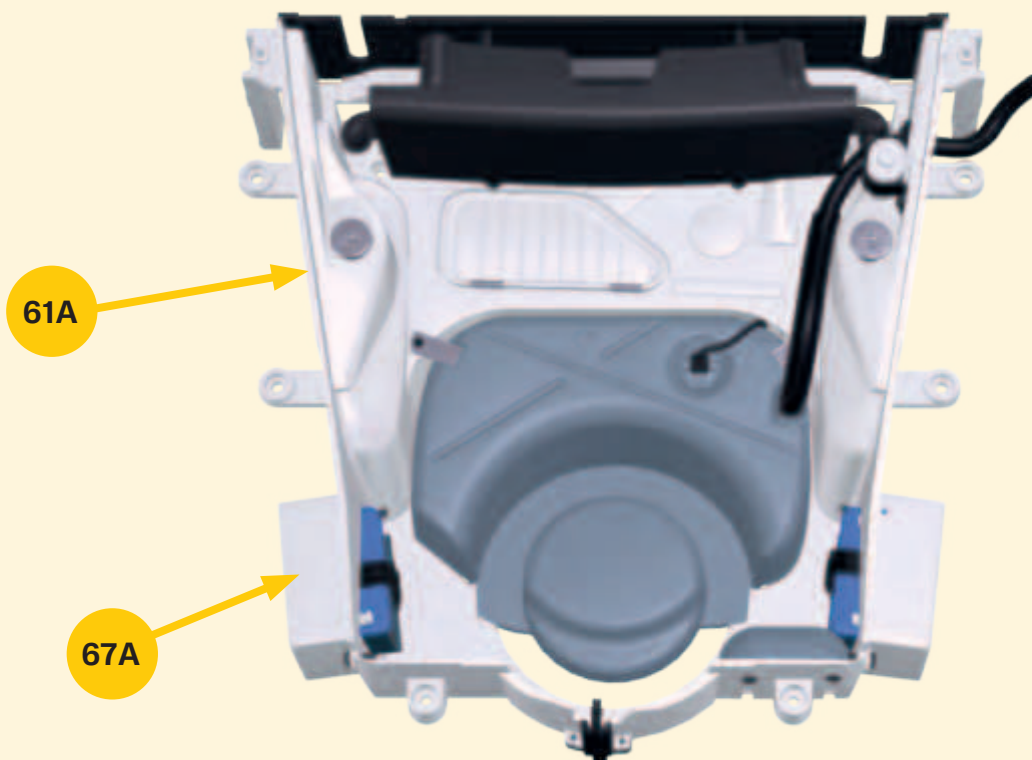


6



Be careful not to break 66C





PARTS LIST 68: SPARE WHEEL



68A

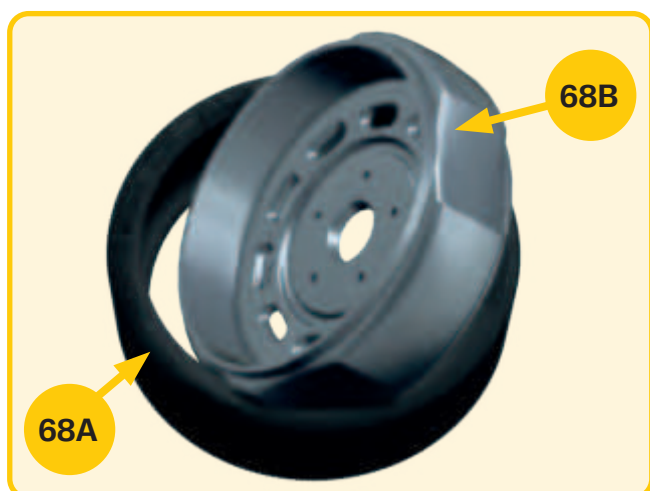
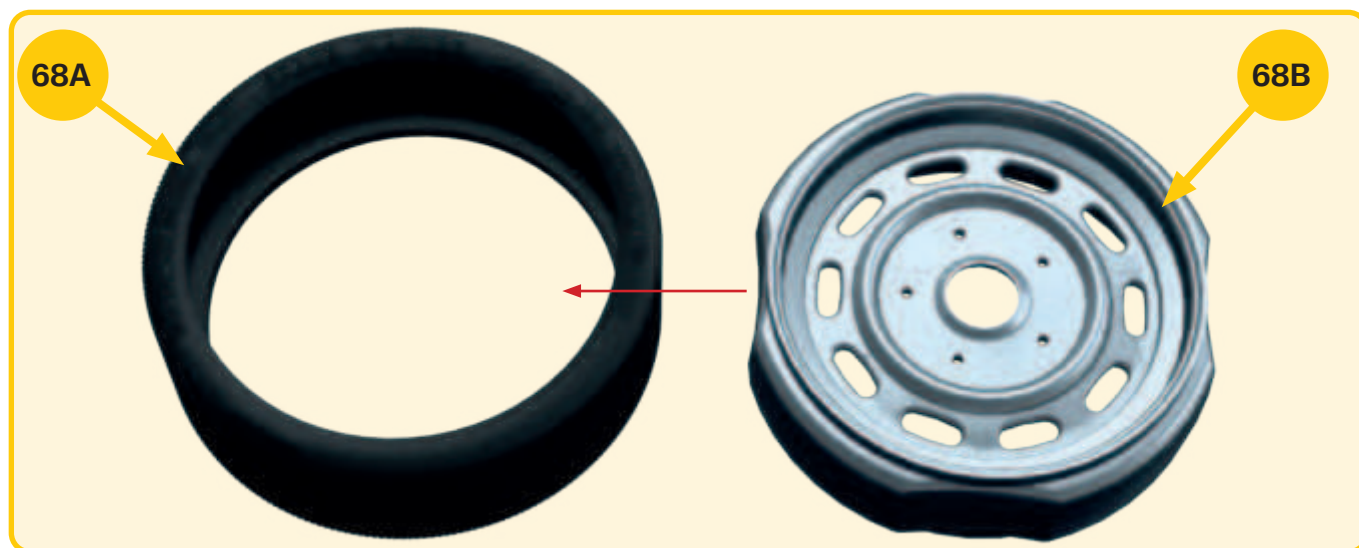


68B

68A Spare tyre

68B Spare wheel

1



PARTS LIST 69: BODY FRONT (3)



69A



69B



69C



69D



69E



KM



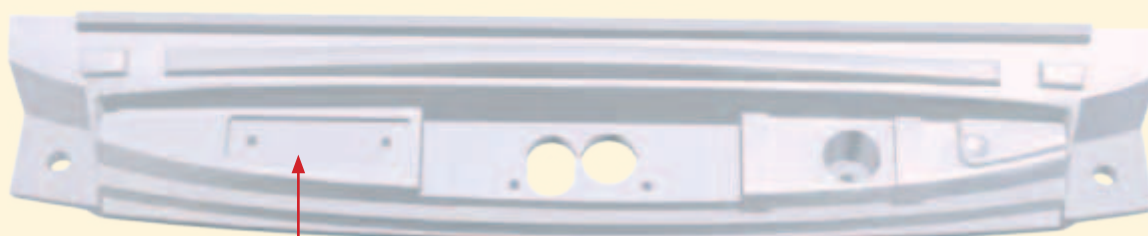
GM

69A Front cross piece
69B VIN plate
69C Bonnet lid lock plate

69D Water reservoir cap
69E Water inlet

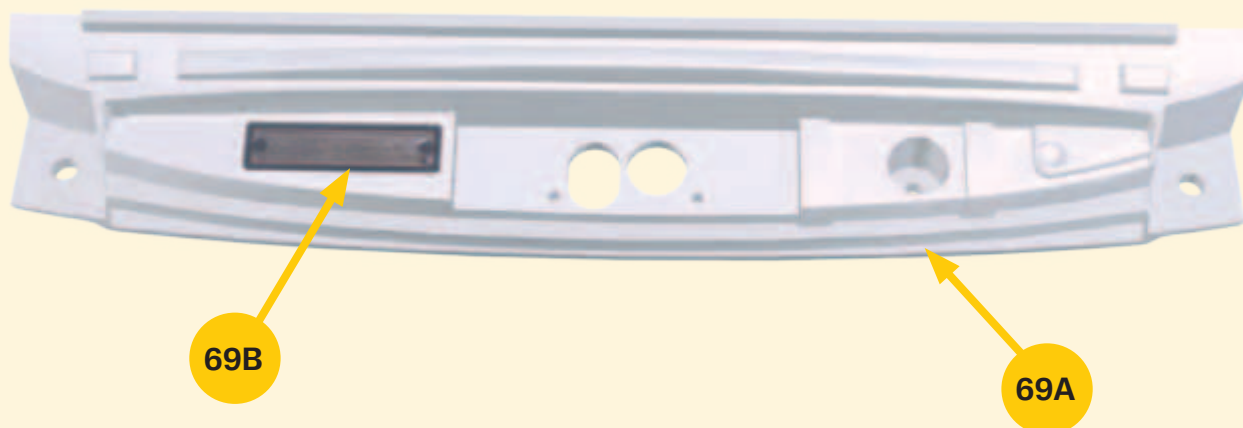
KM Screws 2.3x4mm (3 pcs)
GM Screws 1.5x3mm (3 pcs)

1

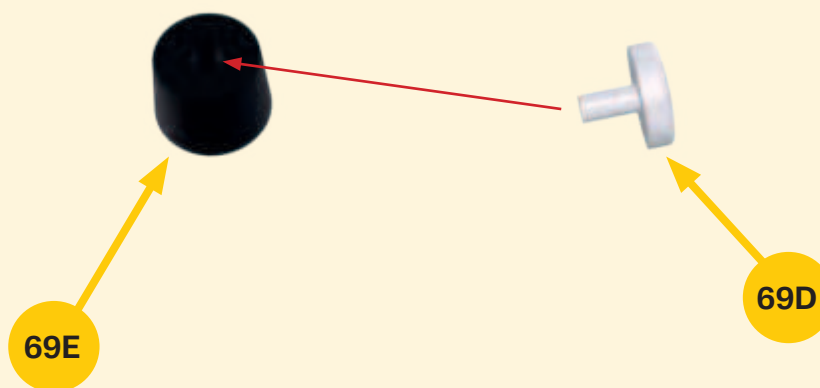


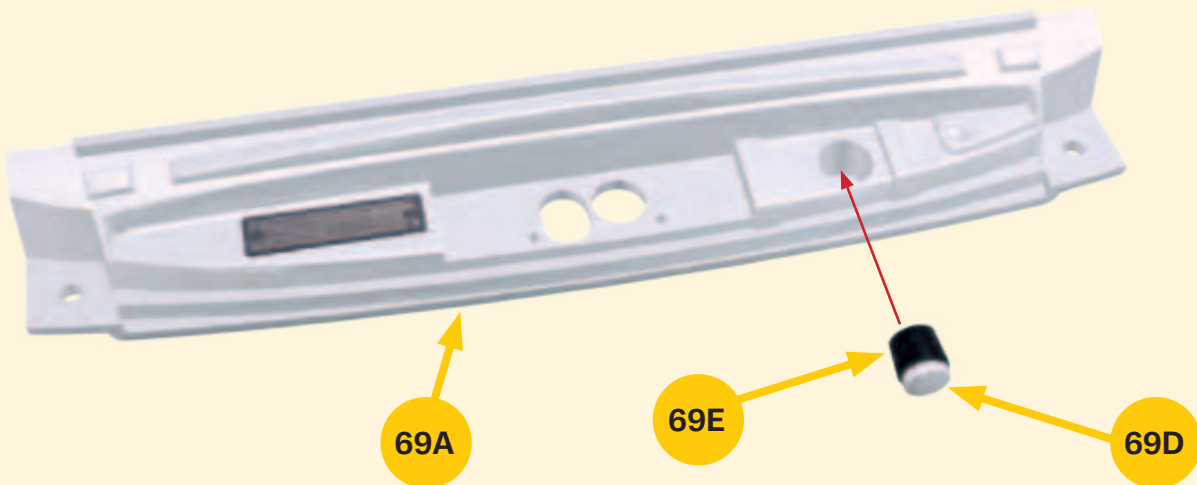
69A

69B

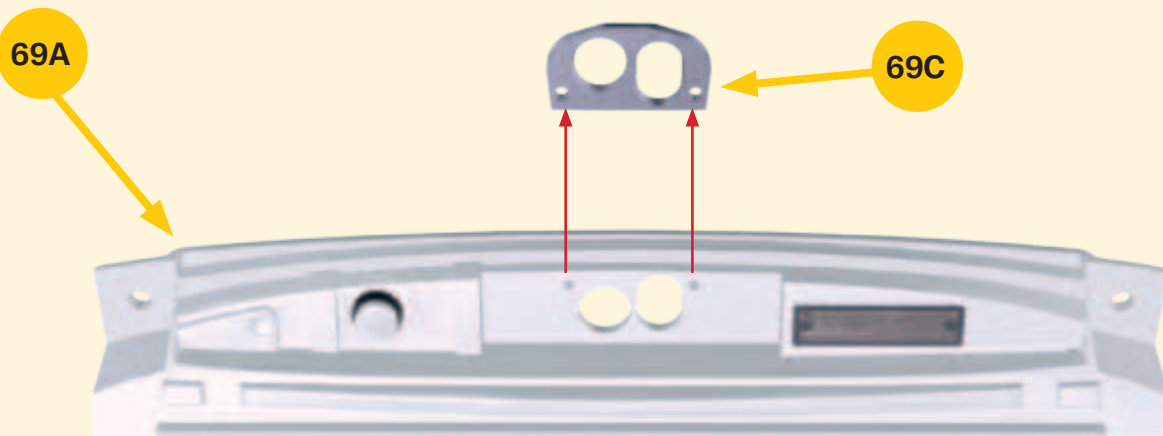


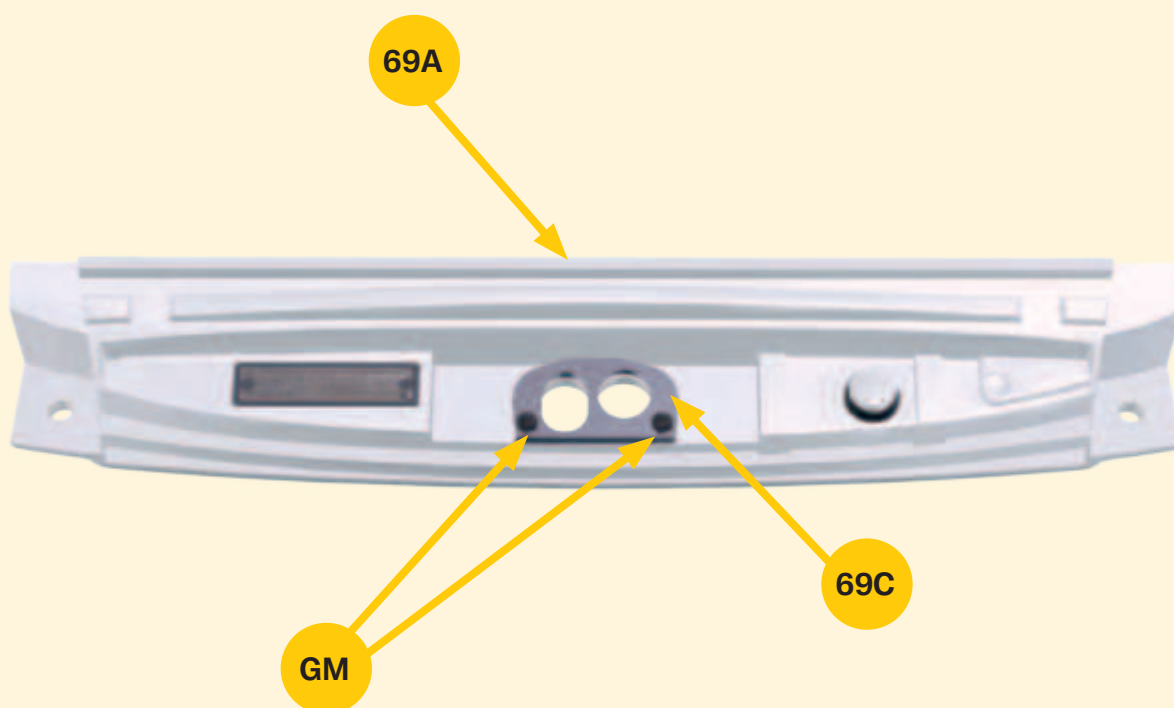
2



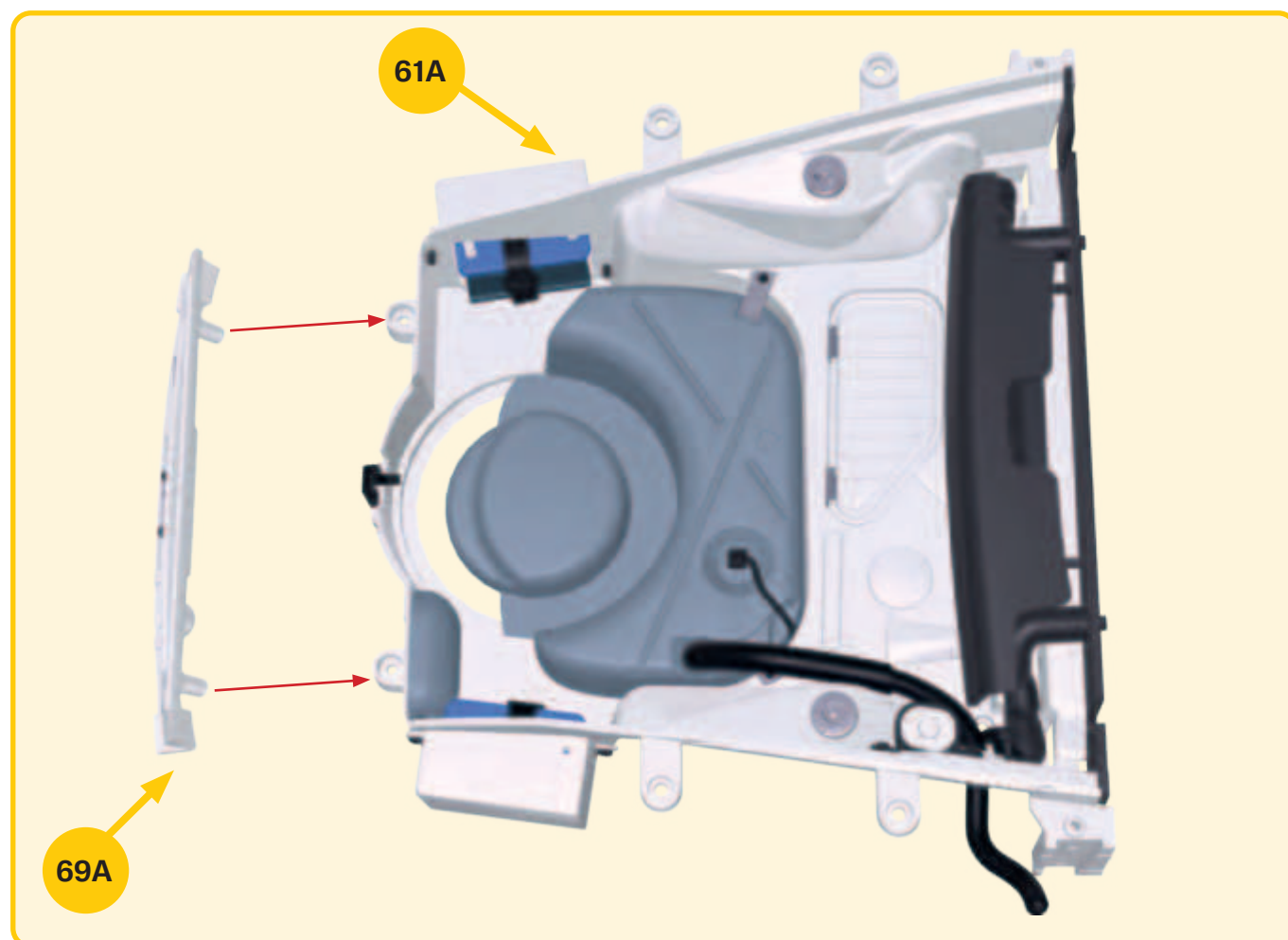


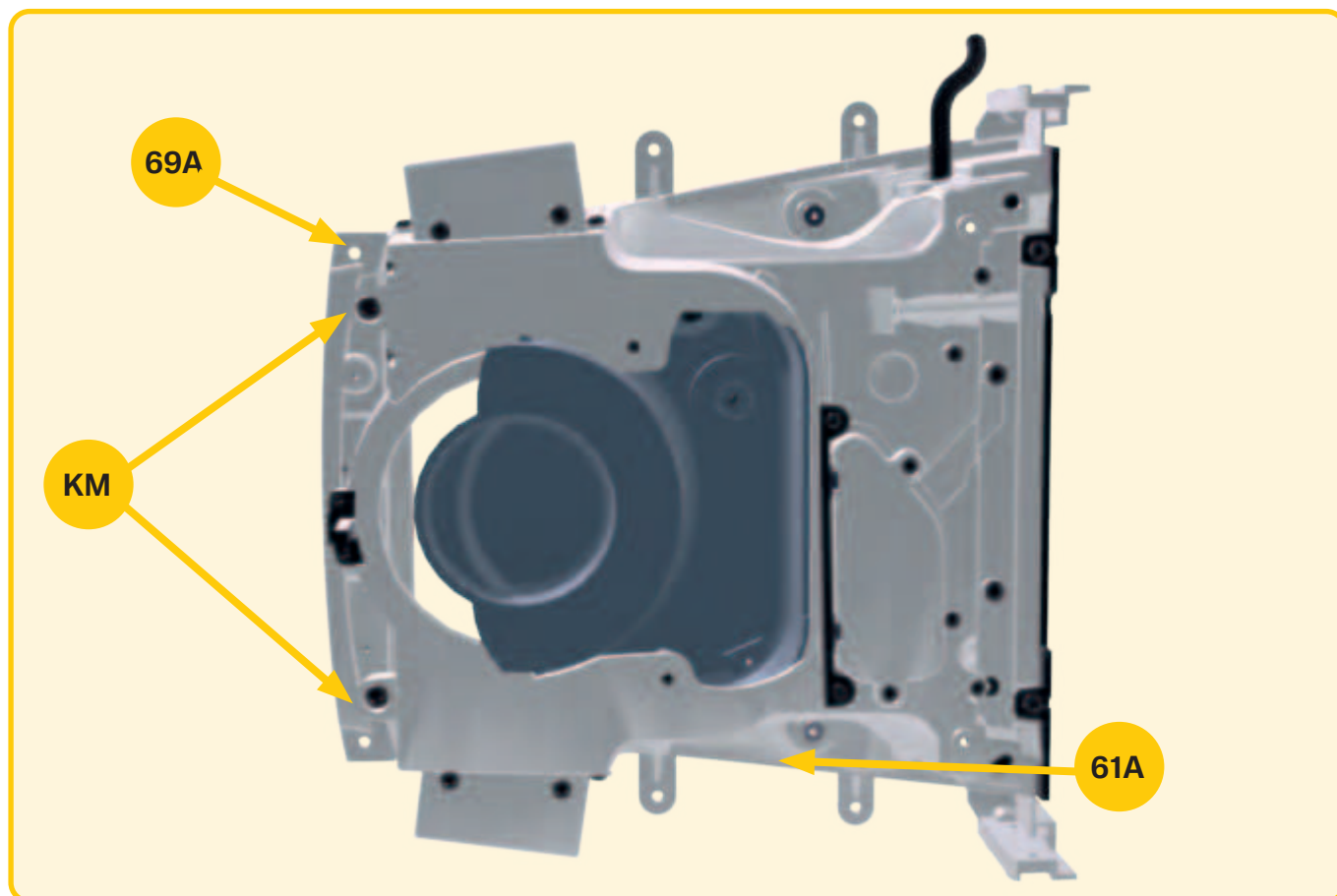
3



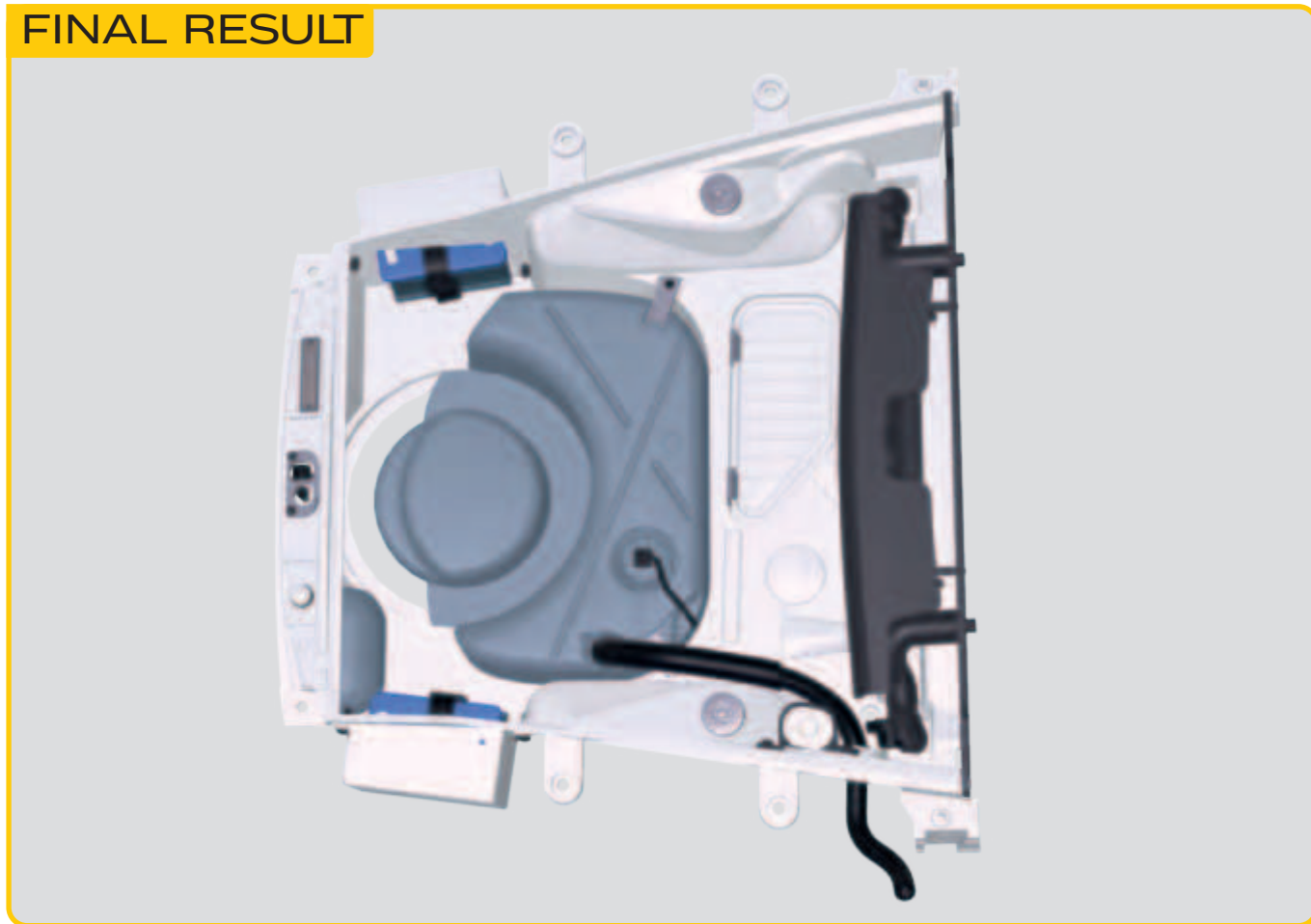


4

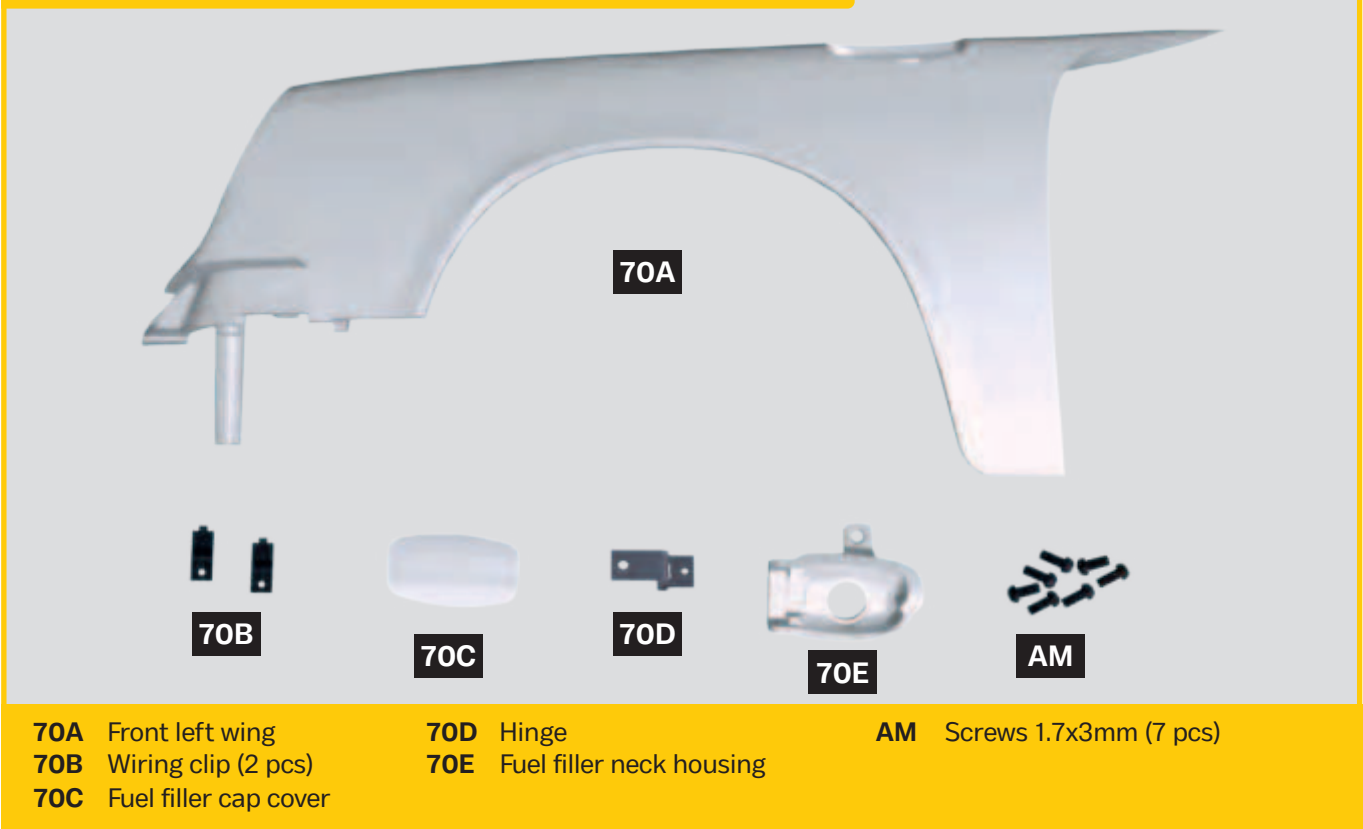




FINAL RESULT

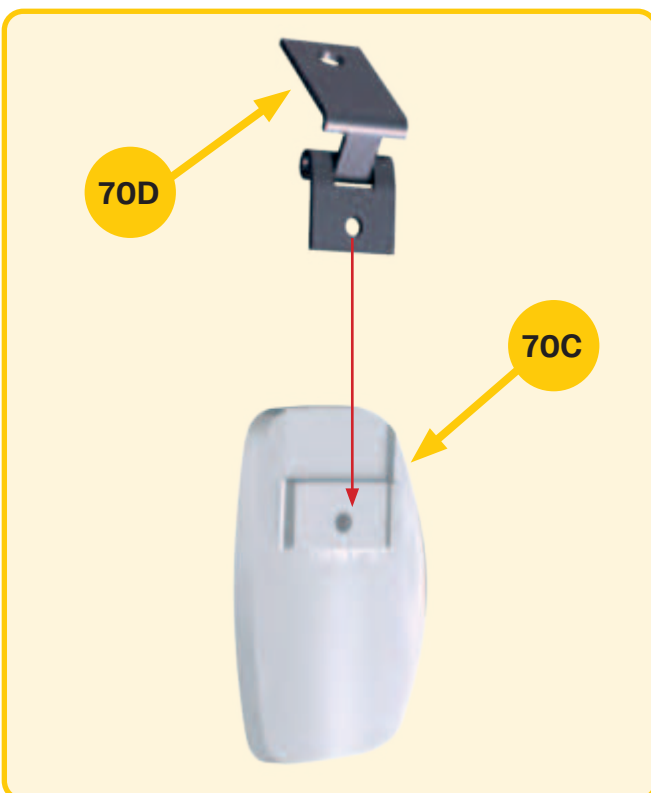


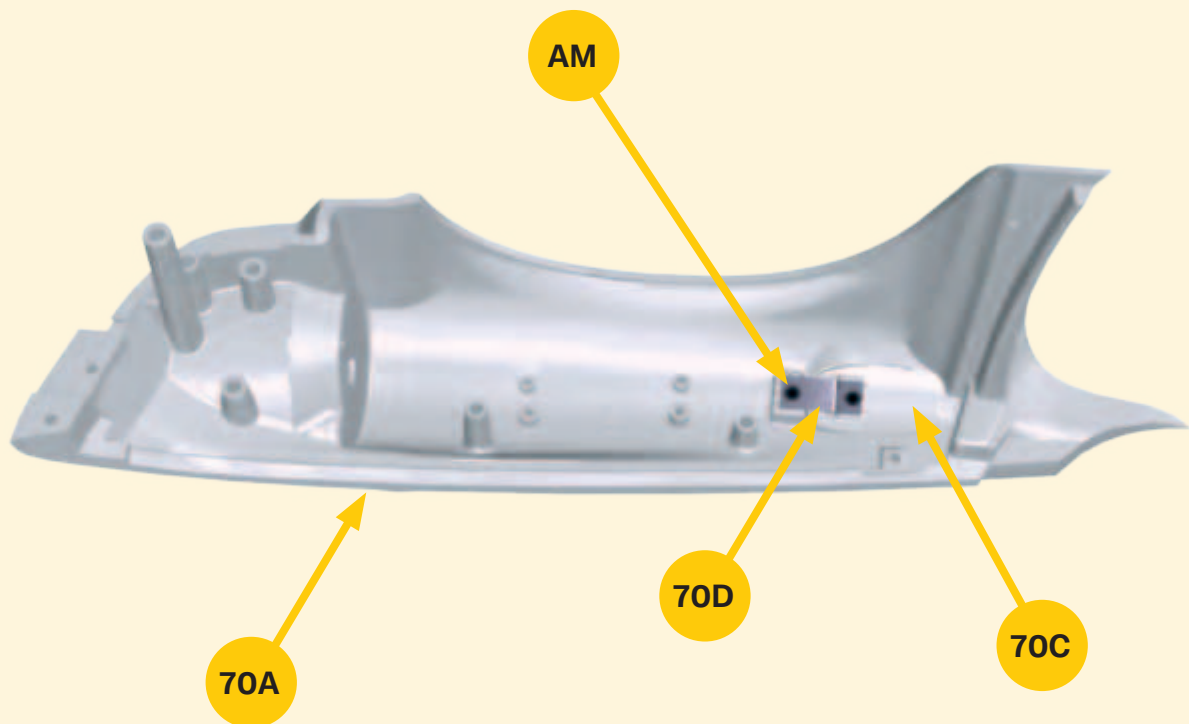
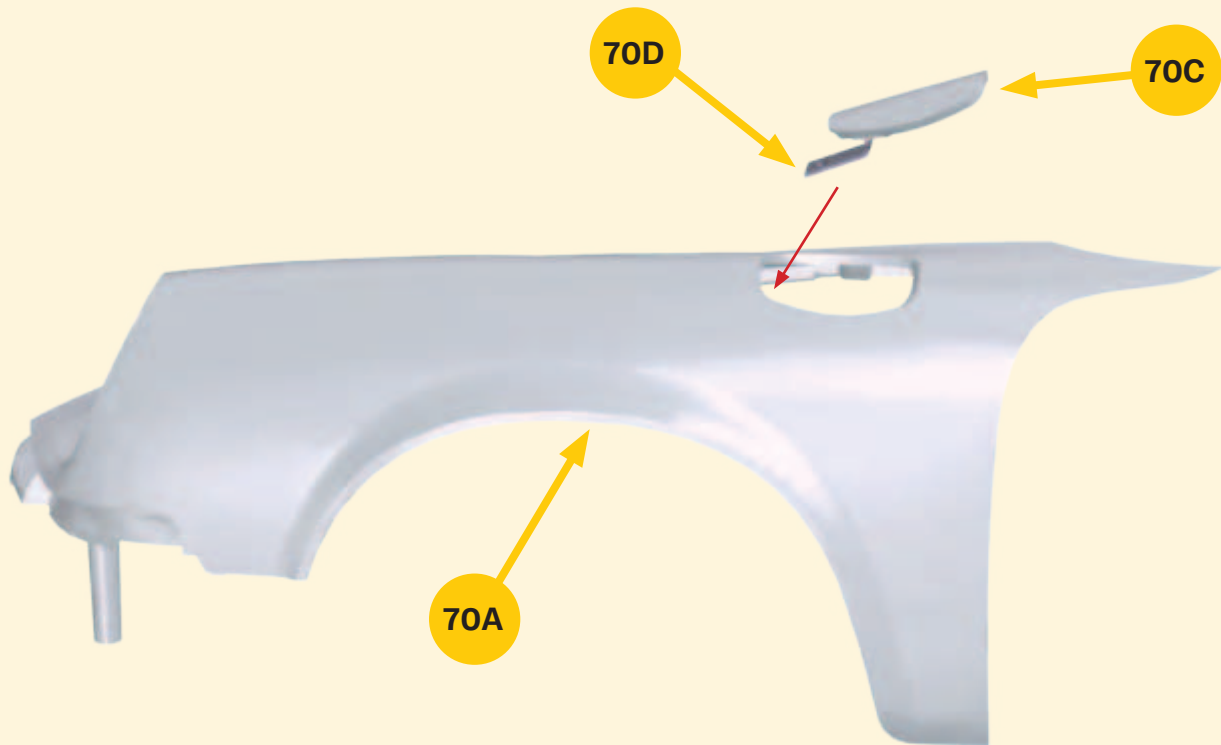
PARTS LIST 70: FRONT LEFT WING



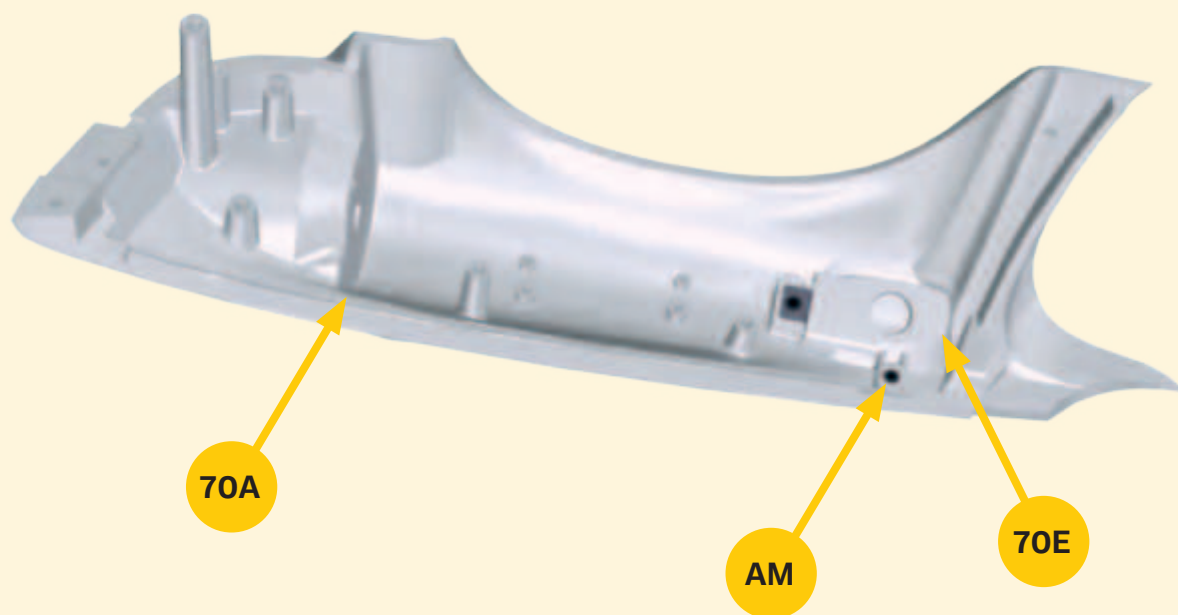
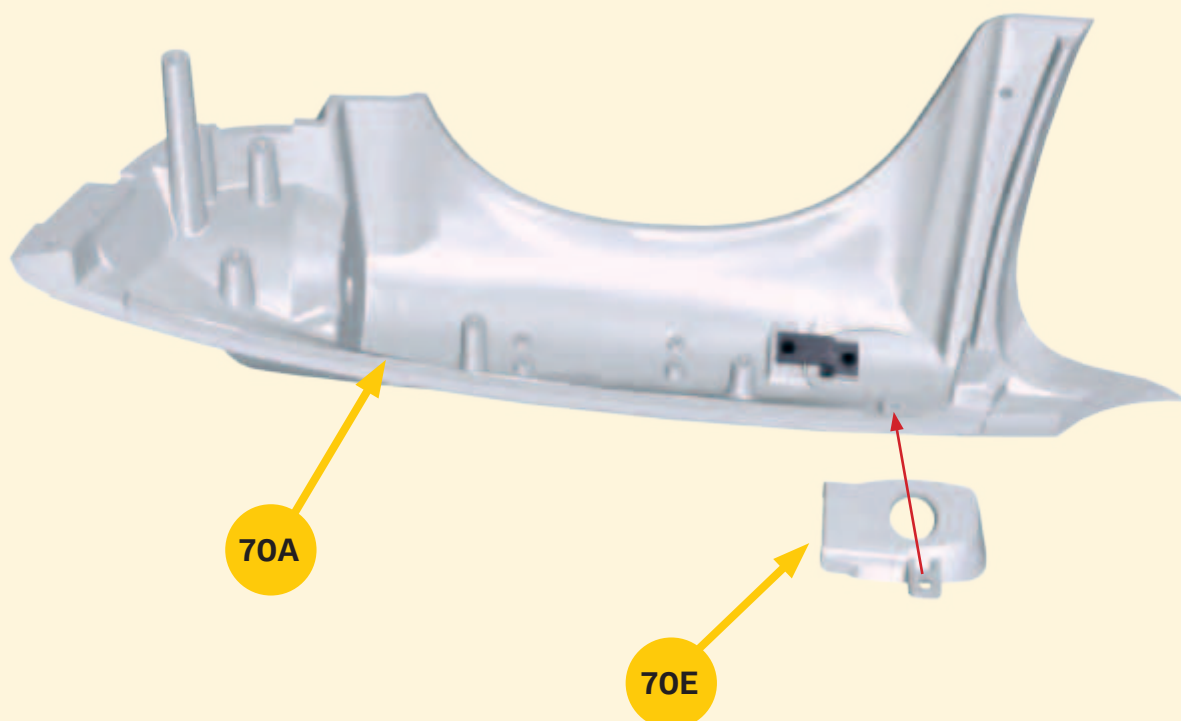
For better visibility of the steps, some of the wires and switches are not shown, and some others are simplified

1



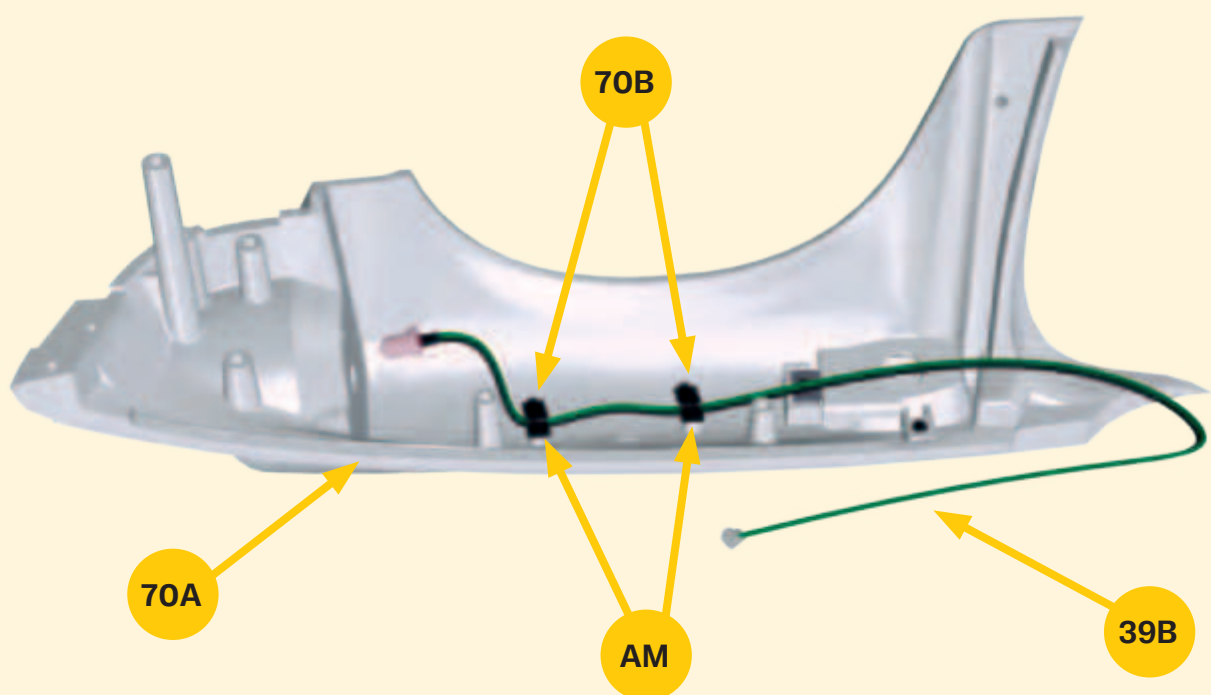
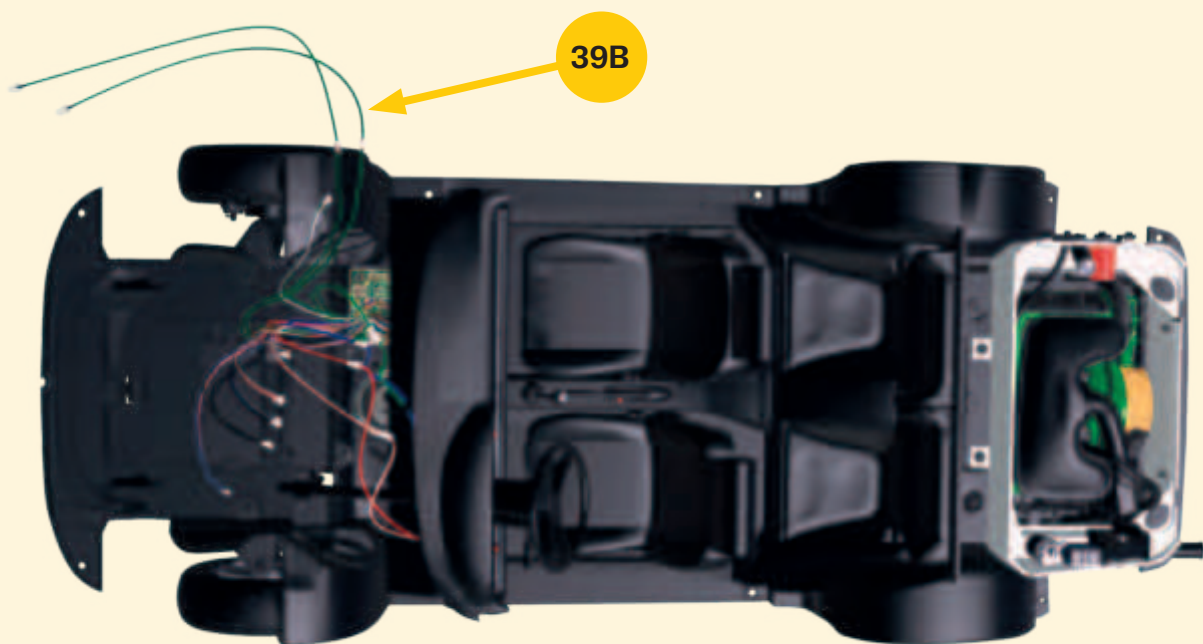


3

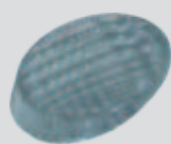


4

Disconnect and remove 39B (black and green)



PARTS LIST 71: FRONT LEFT LIGHTS



71A



71B



71C



71D



JP



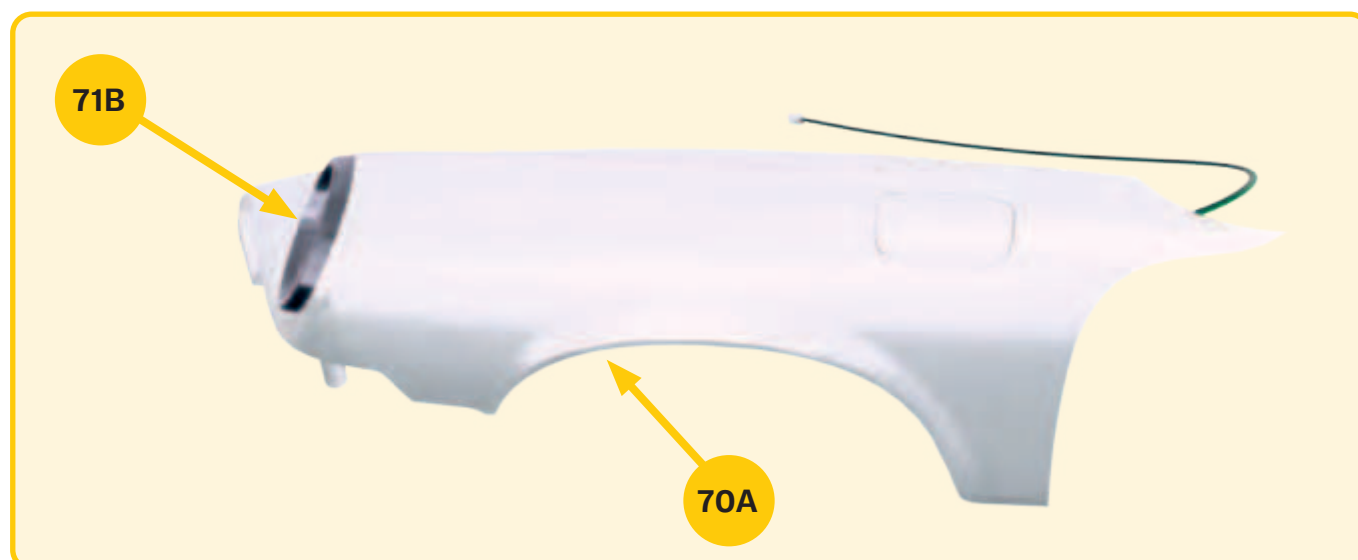
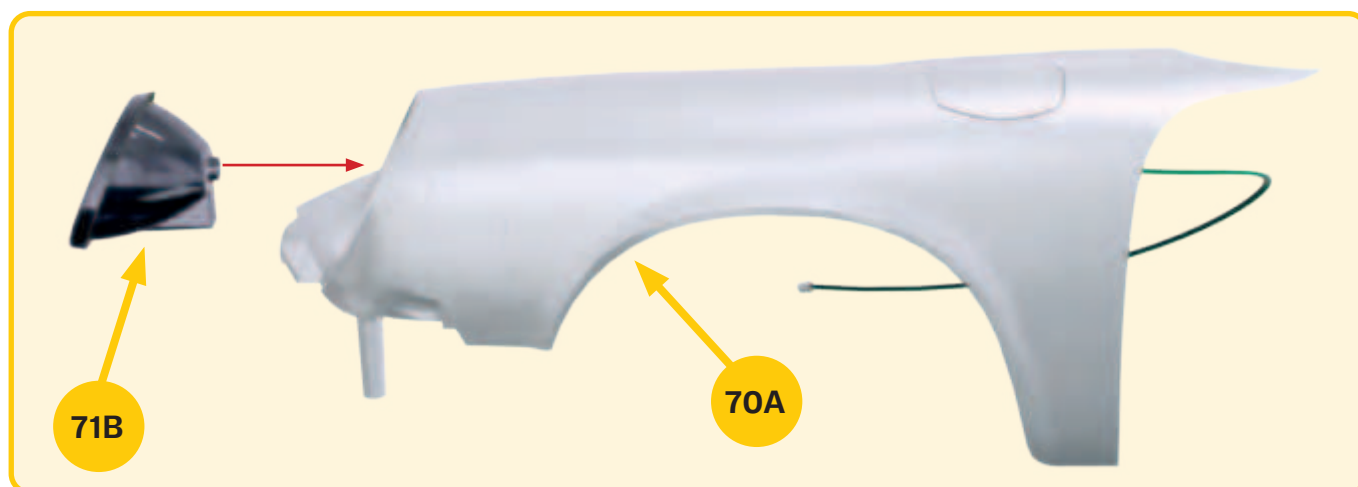
BM

71A Front left headlamp lens
71B Front left headlamp

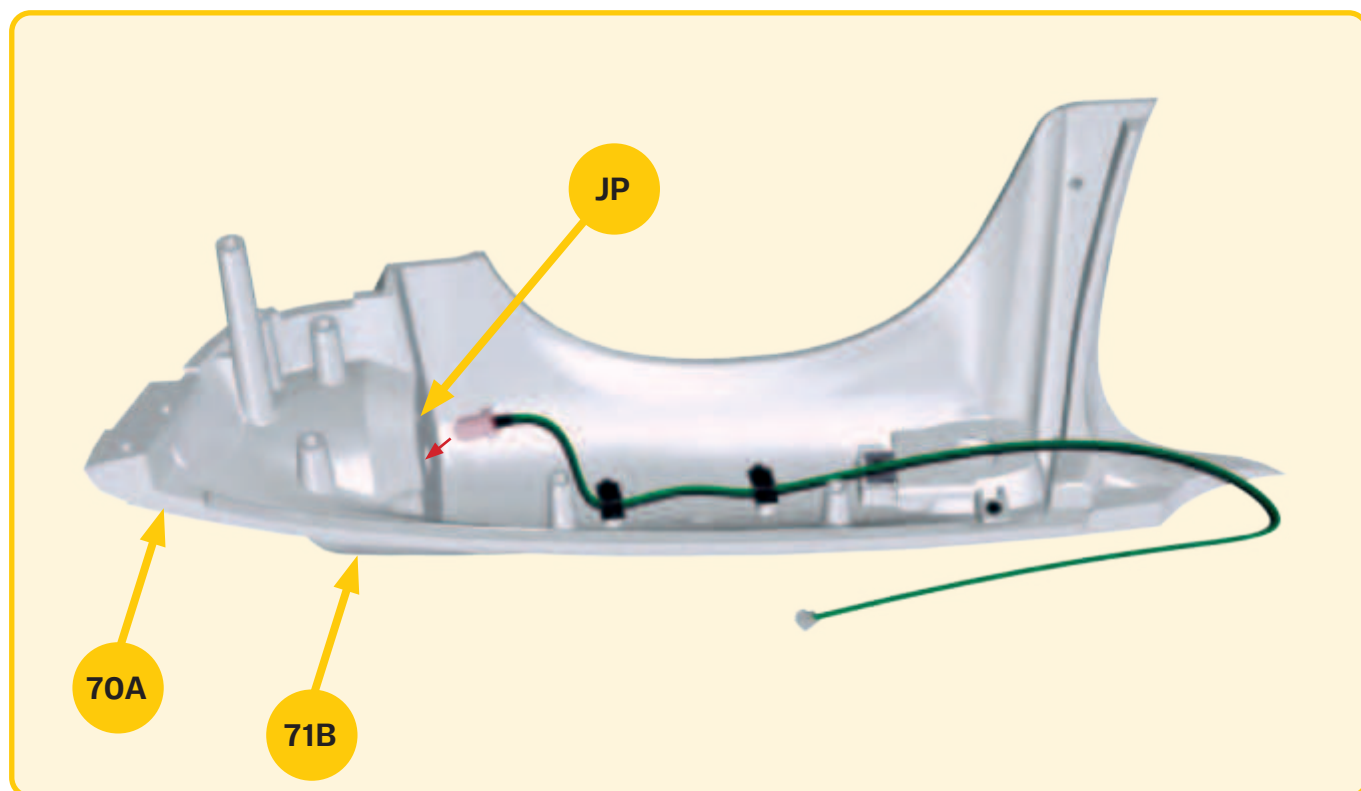
71C Front left turn signal lens
71D Front left turn signal

JP Screws 1.7x6mm (2 pcs)
BM Screws 2.0x4mm (3 pcs)

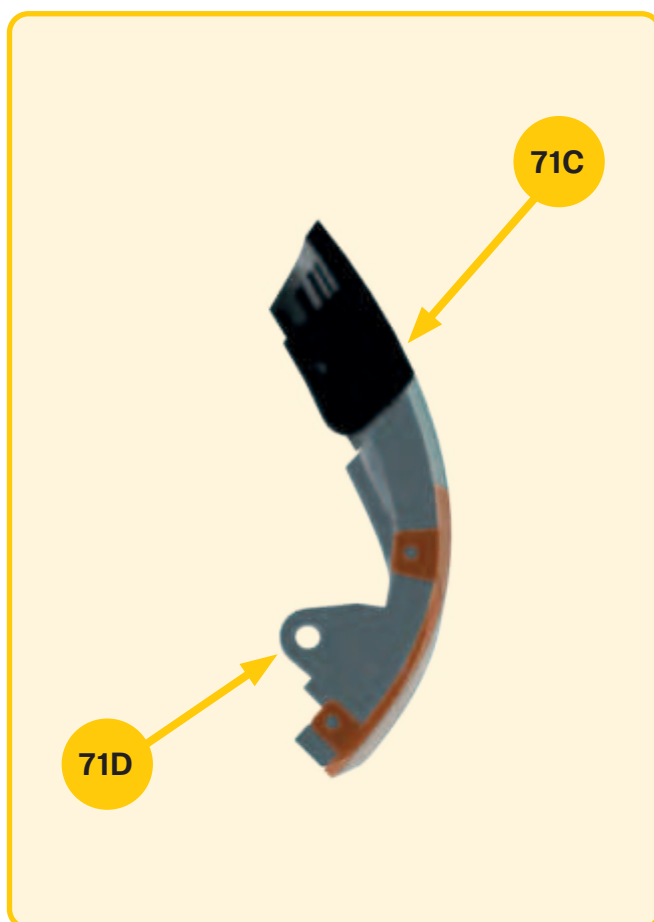
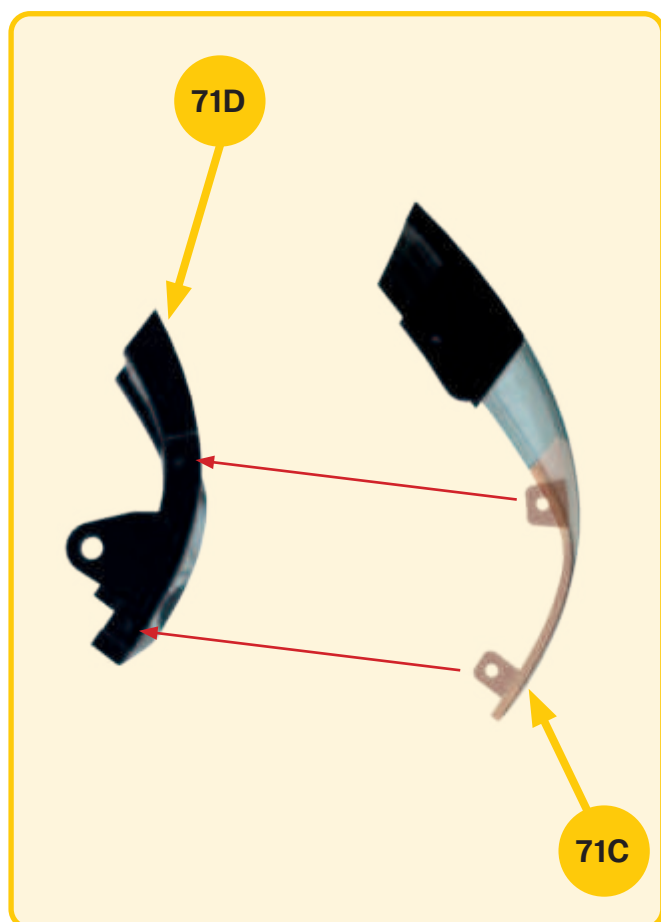
1



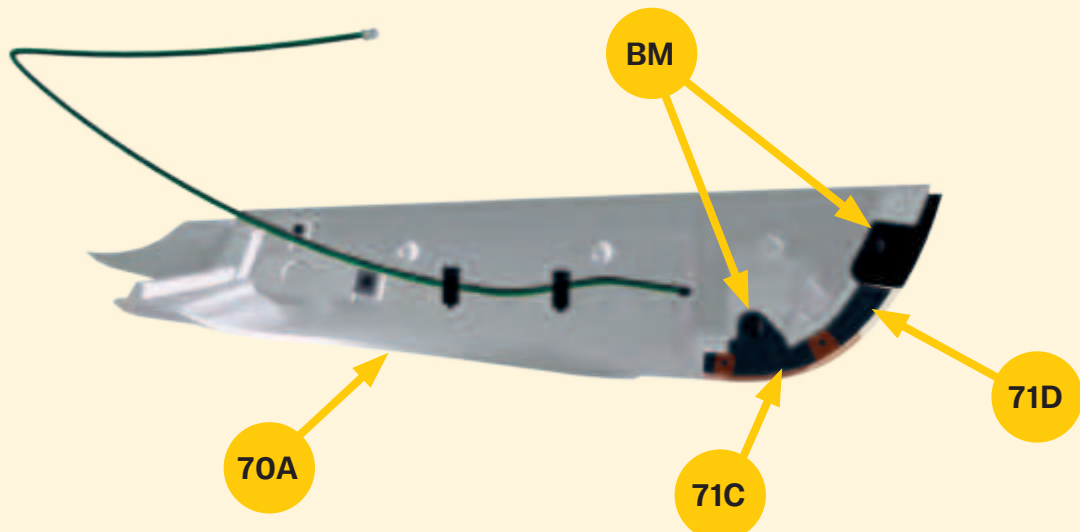
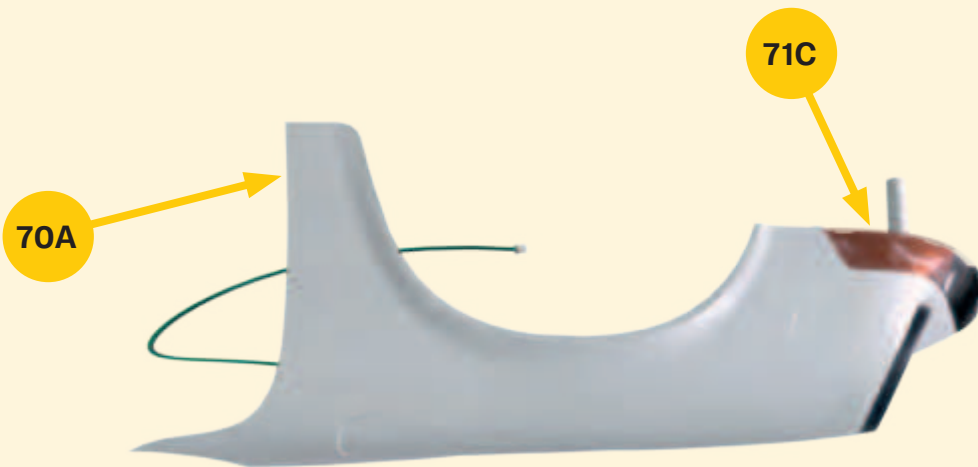
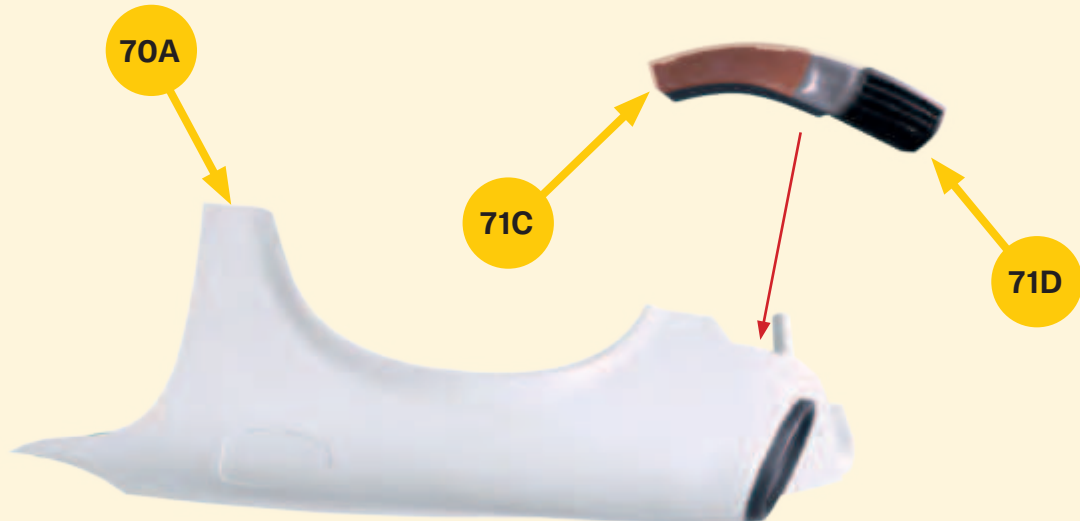
2



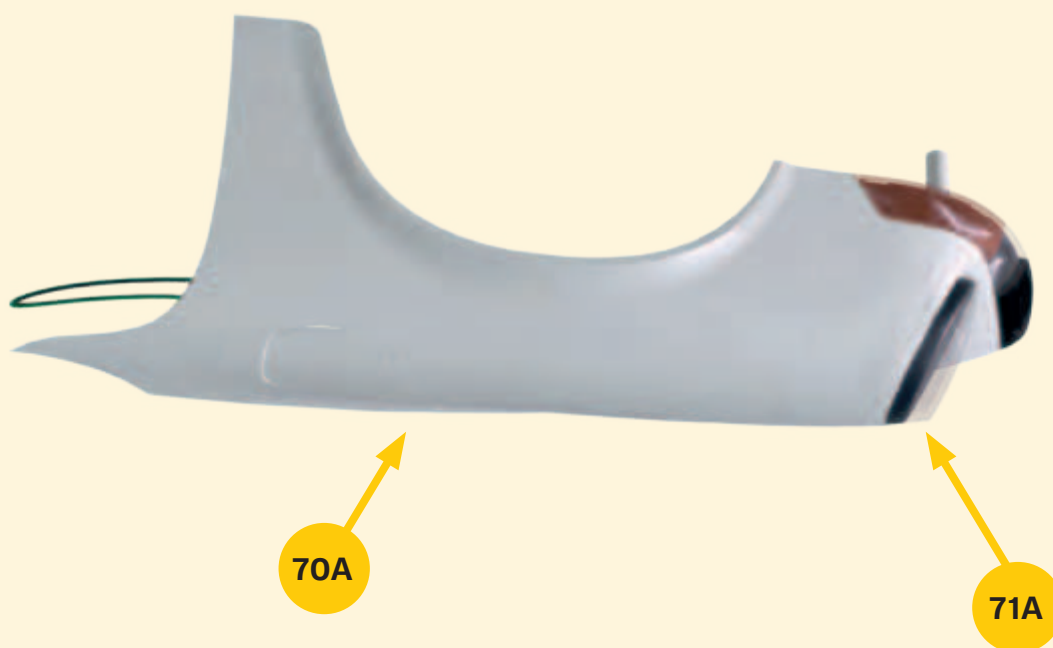
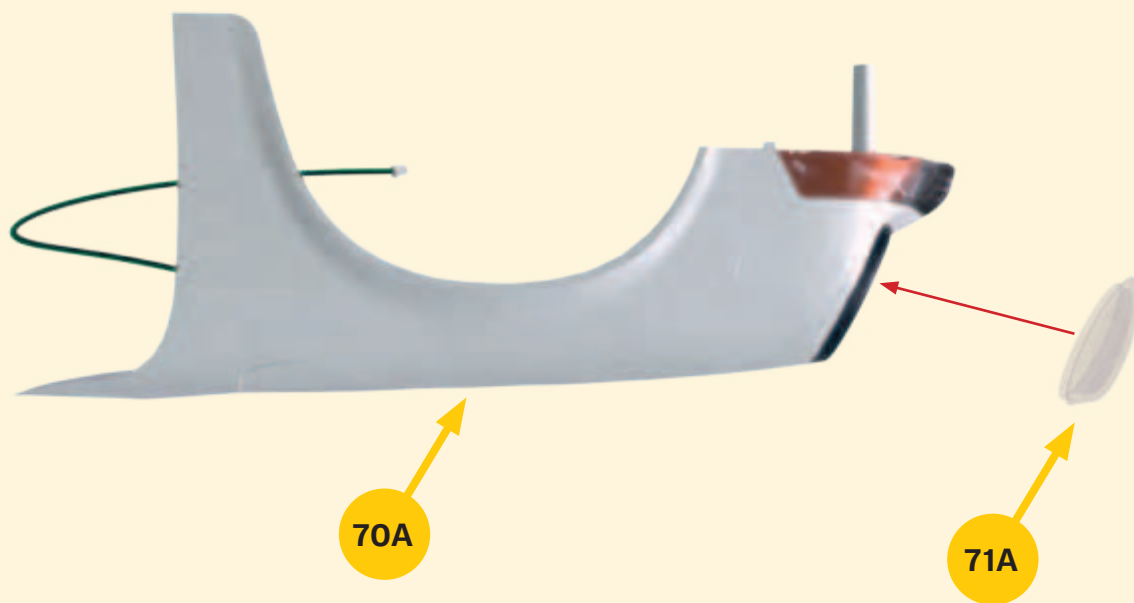
3



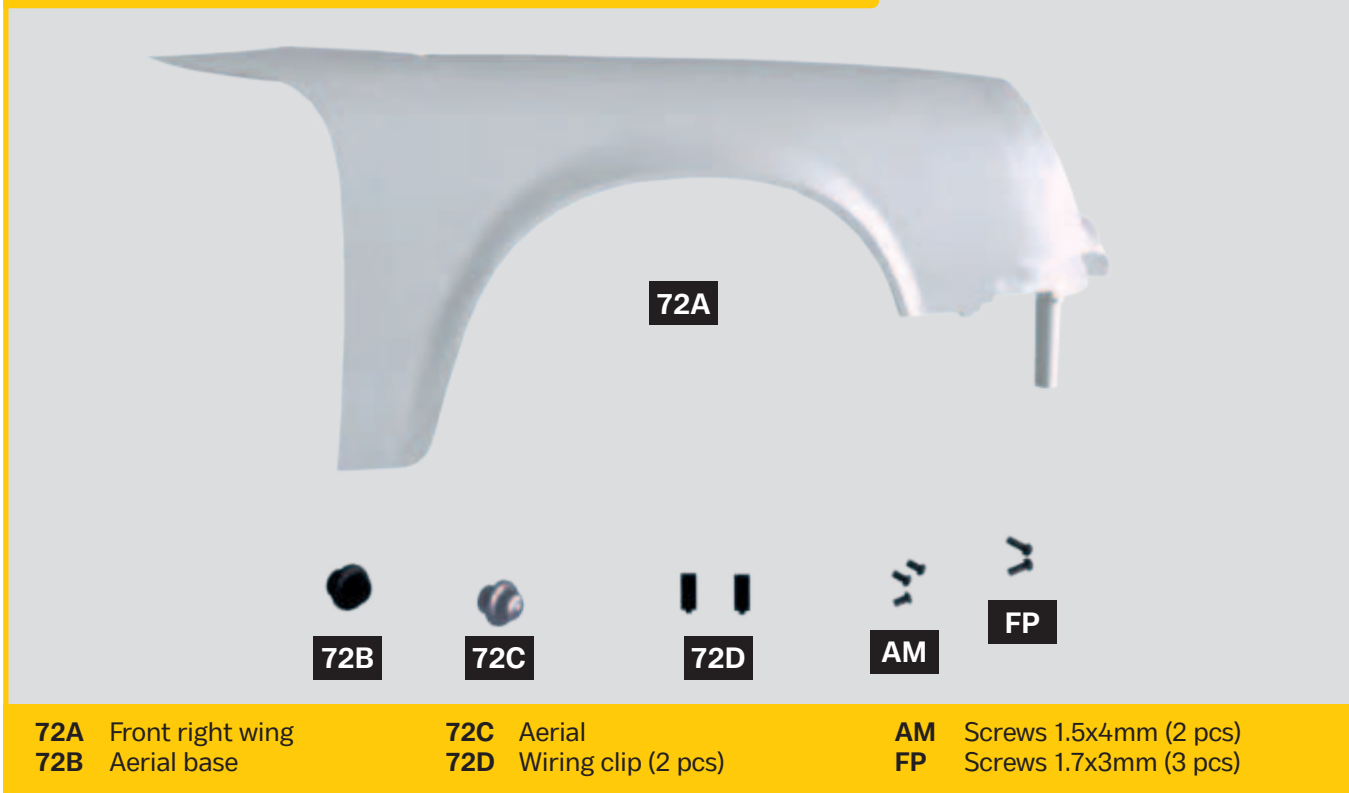
4



5



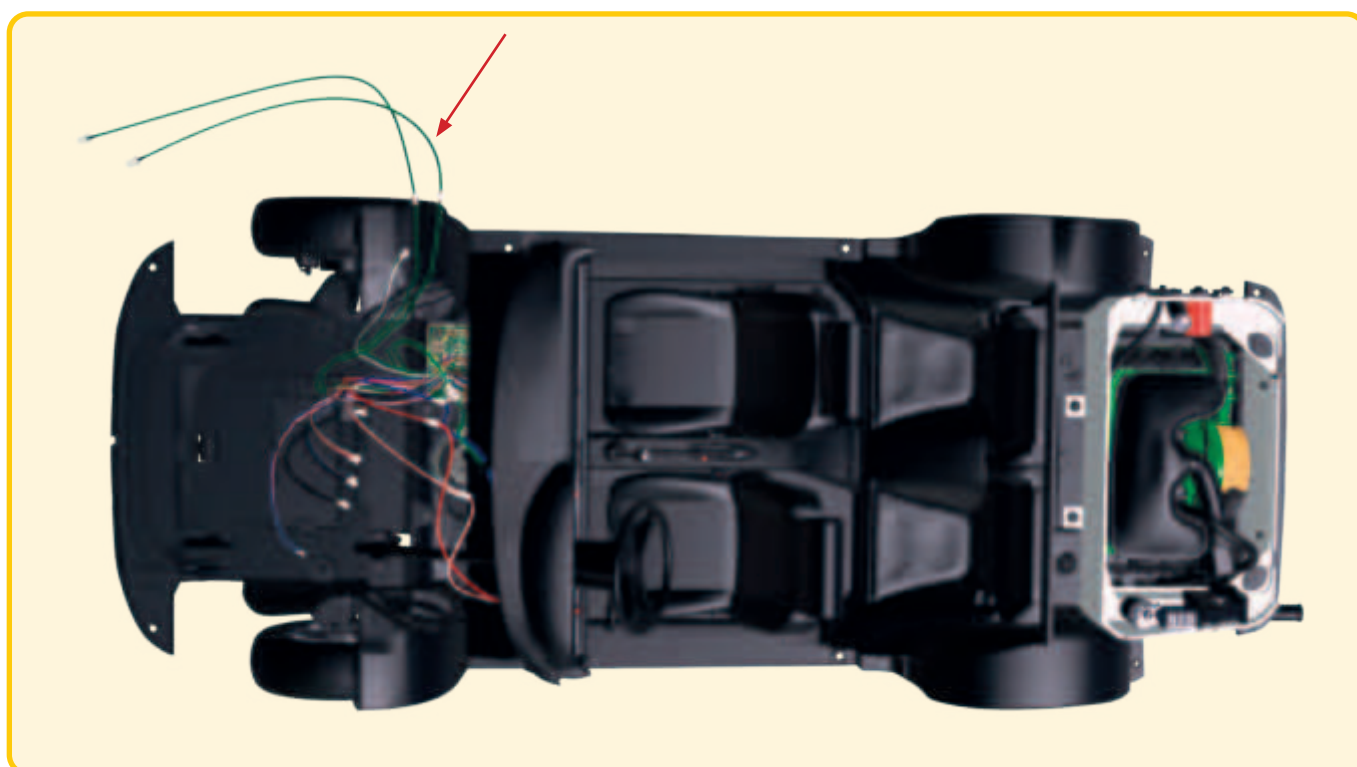
PARTS LIST 72: FRONT RIGHT WING

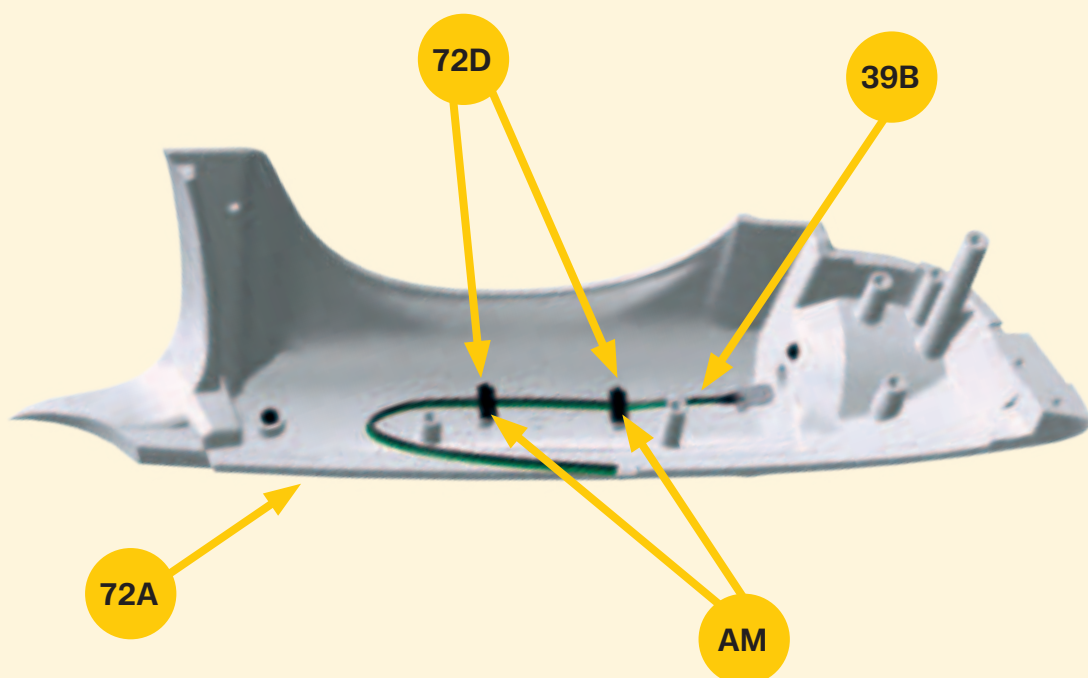
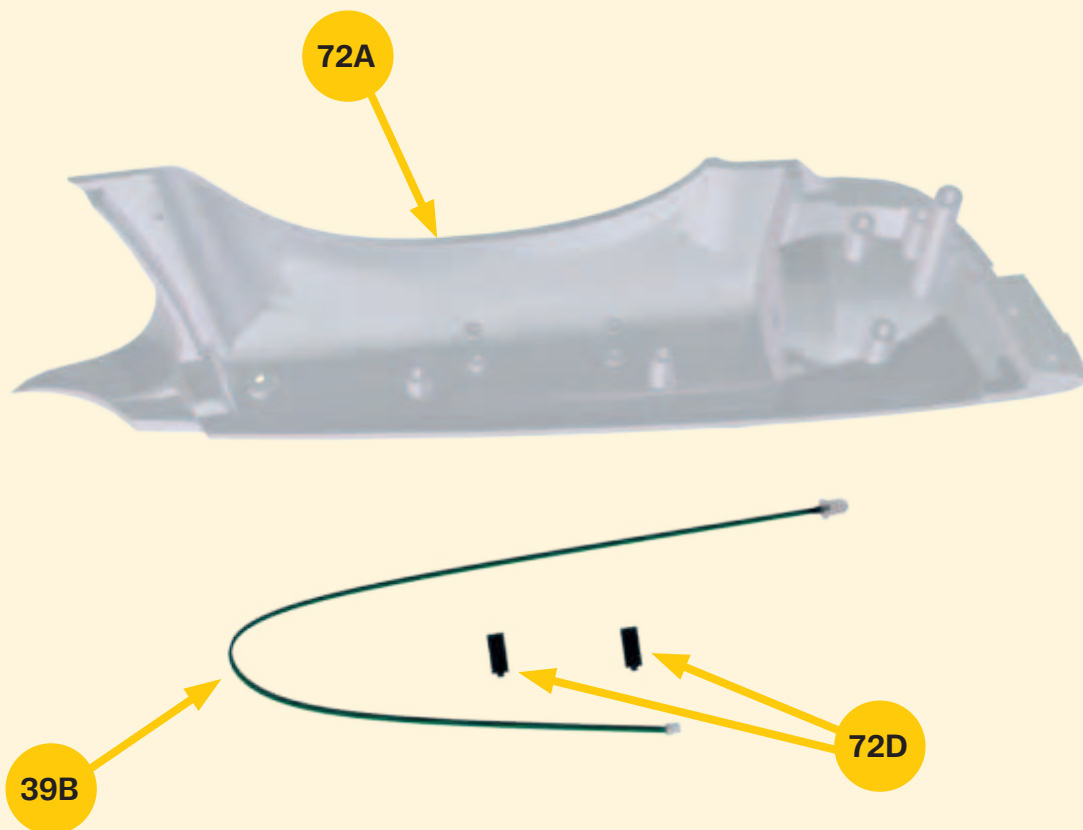


For better visibility of the steps, some of the wires and switches are not shown, and others are simplified

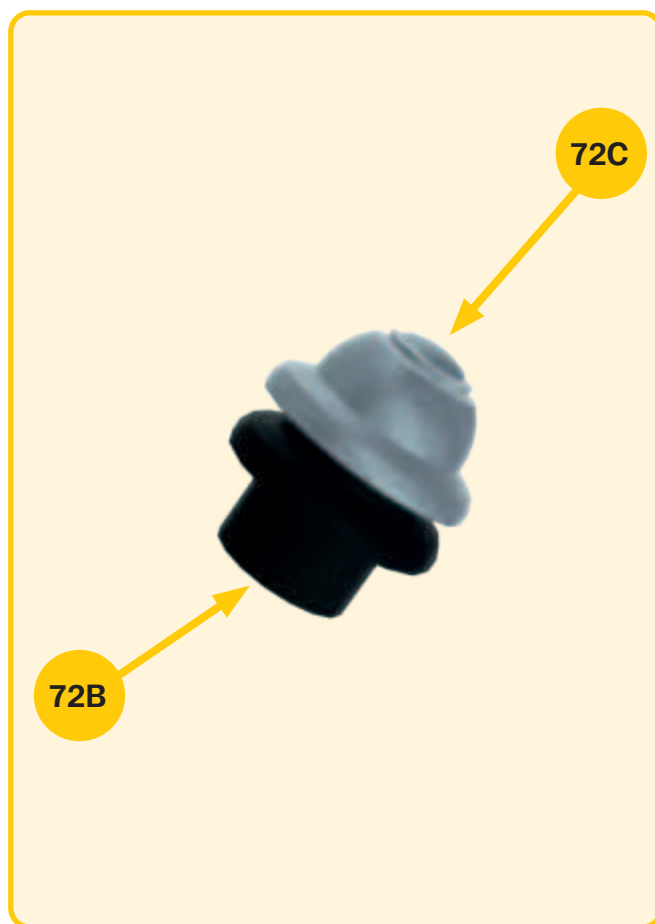
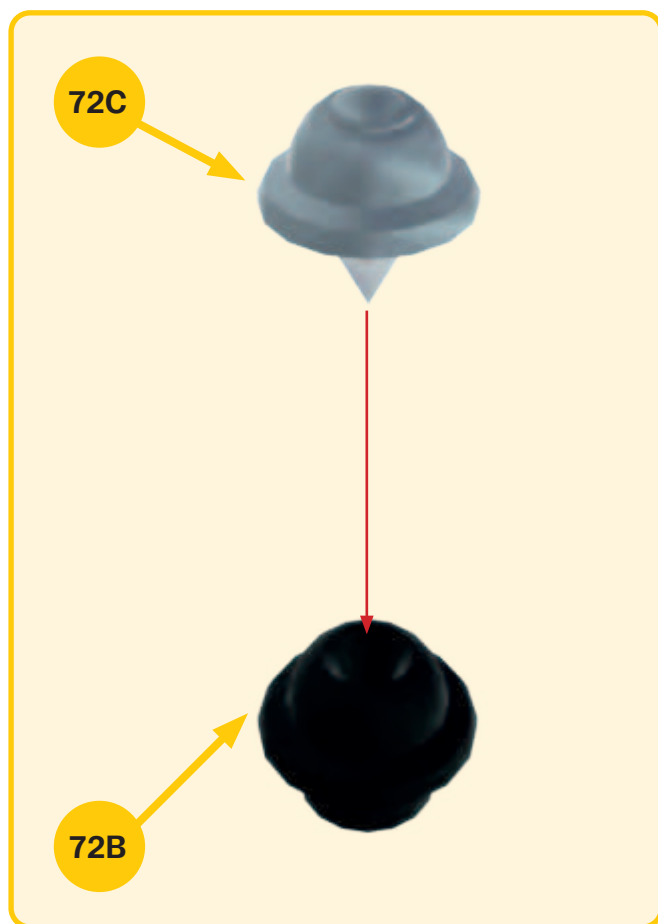
1

Disconnect and remove 39B (black and green) x1

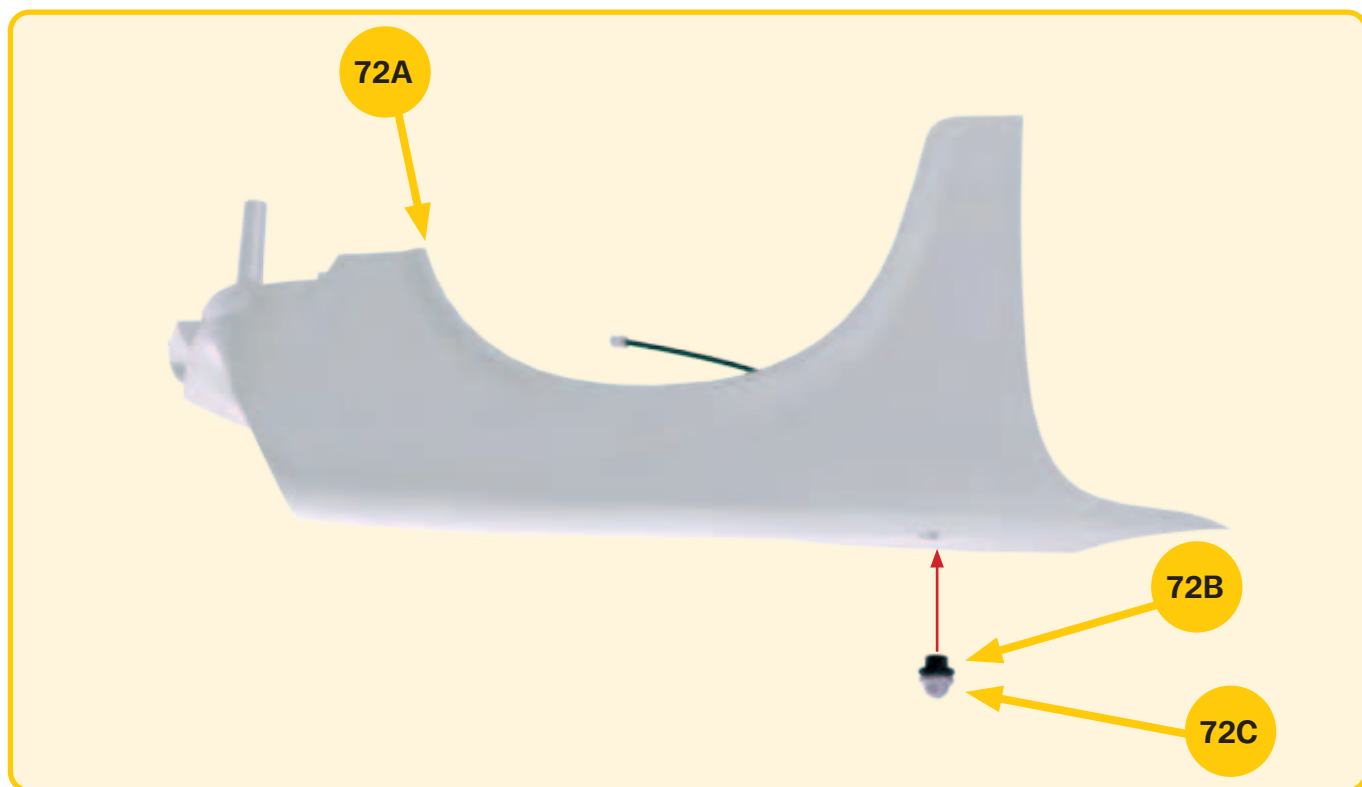


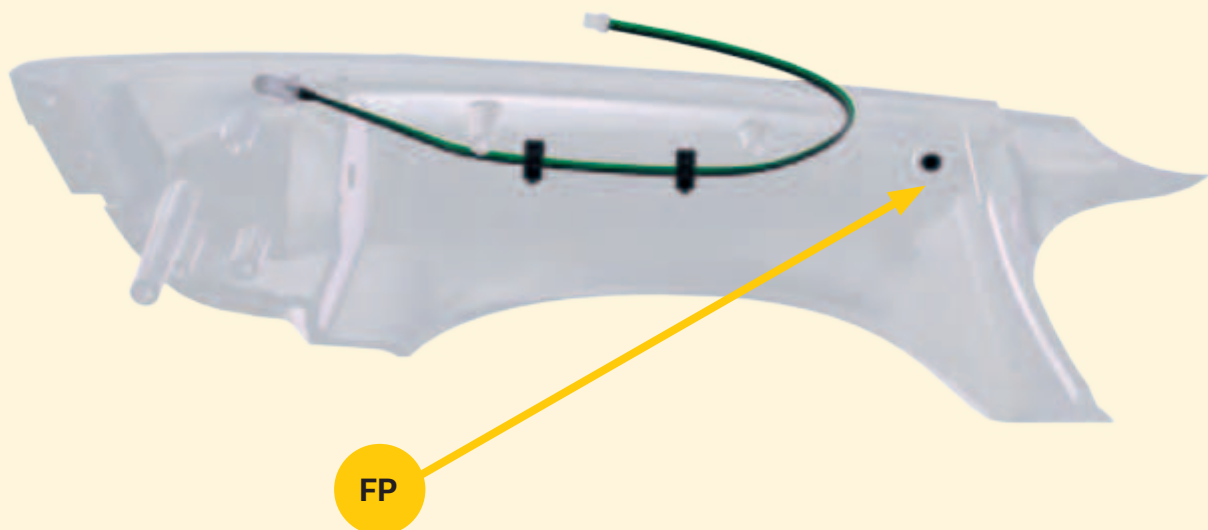


3



4





PARTS LIST 73: FRONT RIGHT LIGHTS



73A



73B



JP



73C



BM



73D

73A Front right headlamp lens
73B Front right headlamp

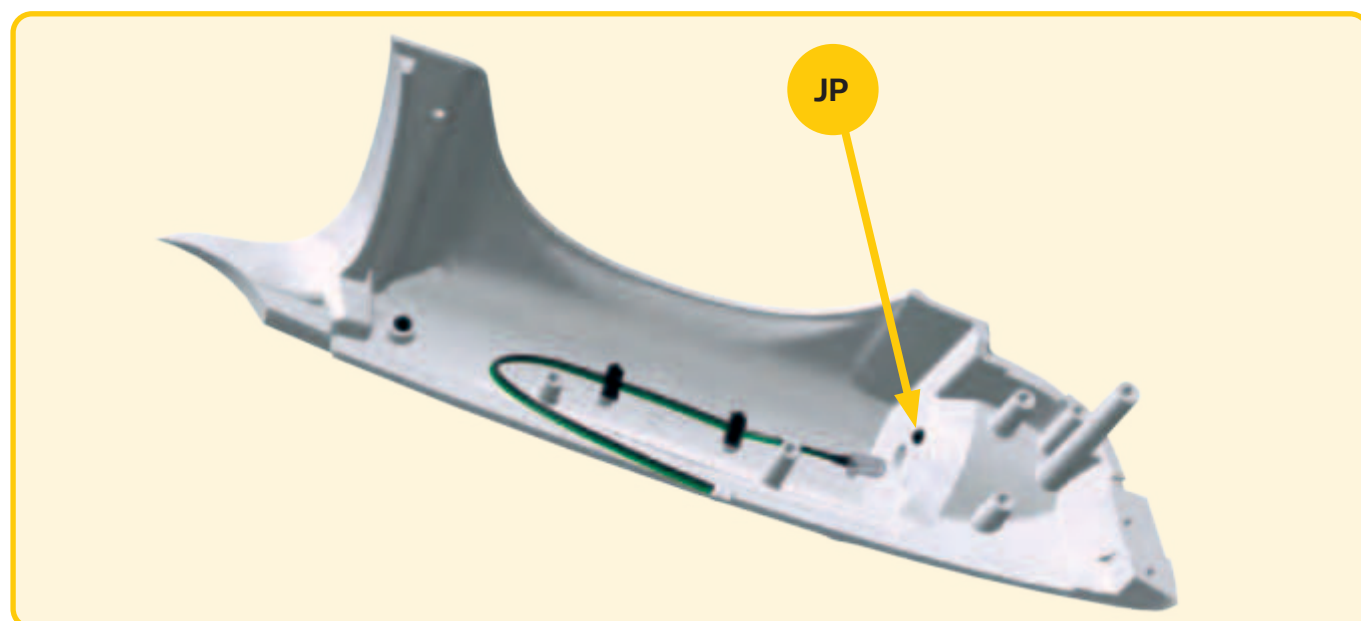
73C Front right turn signal lens
73D Front right turn signal

JP Screws 1.7x6mm (2 pcs)
BM Screws 2.0x4mm (3 pcs)

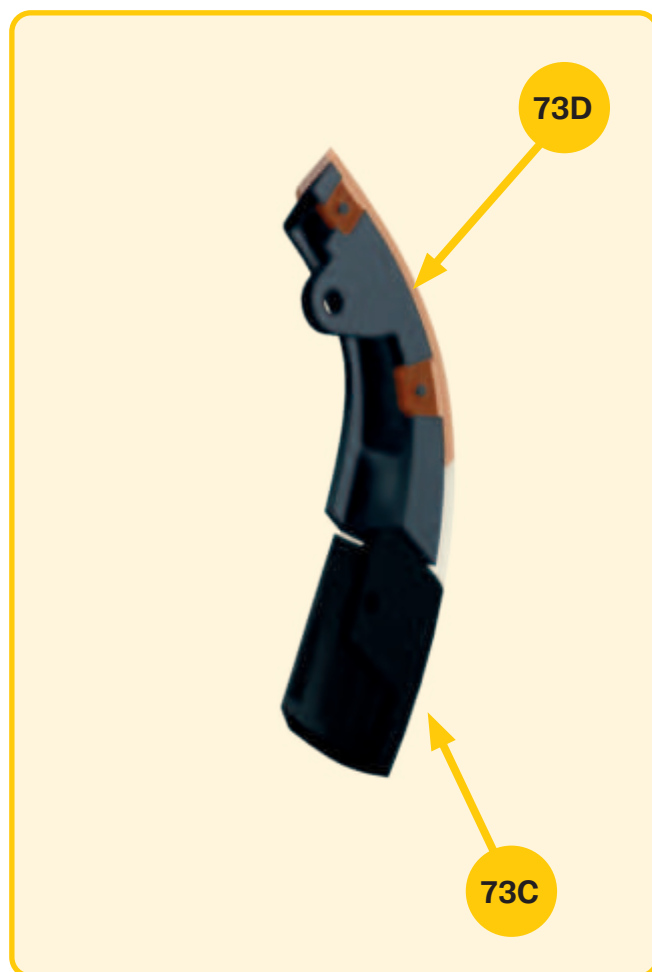
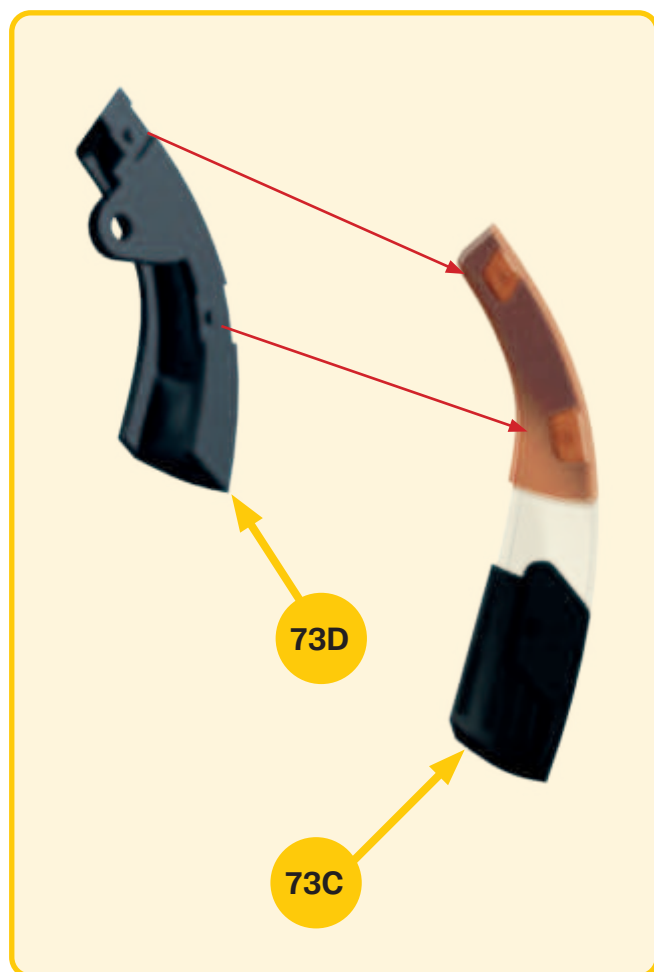
1



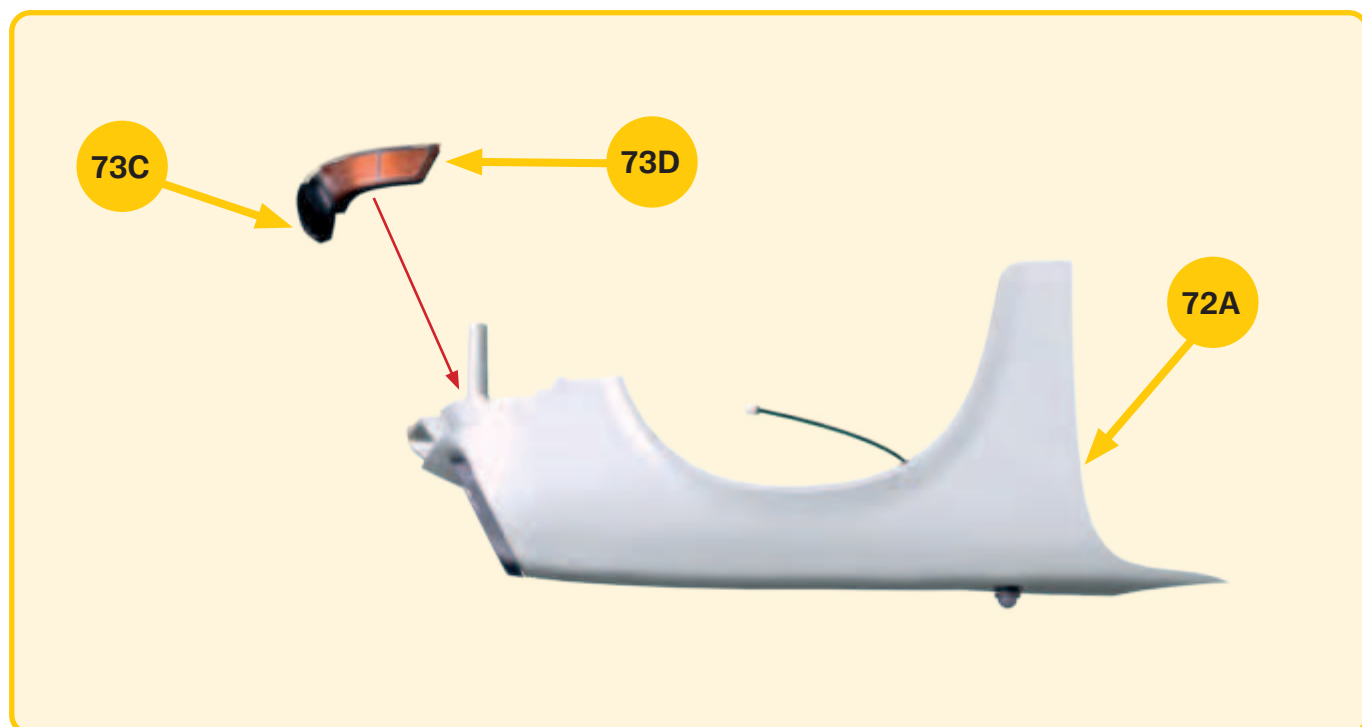
2

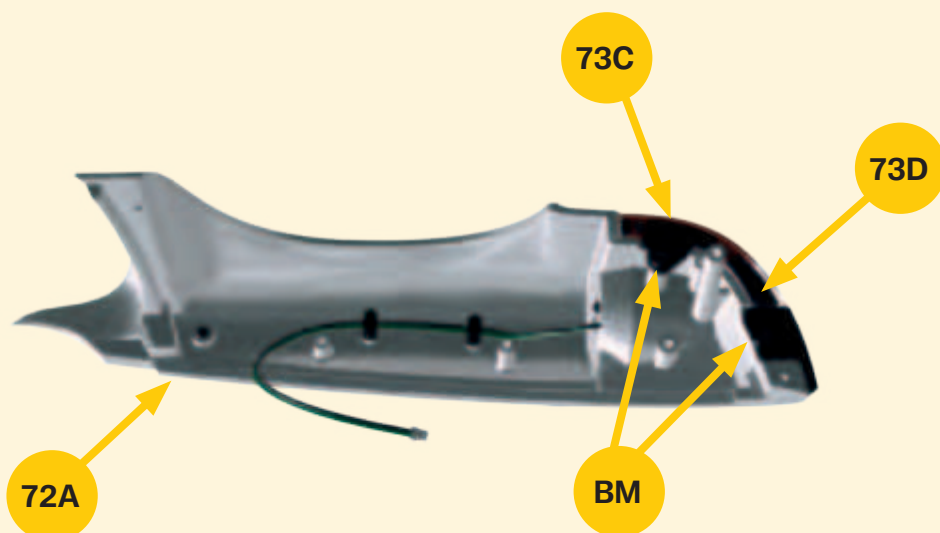
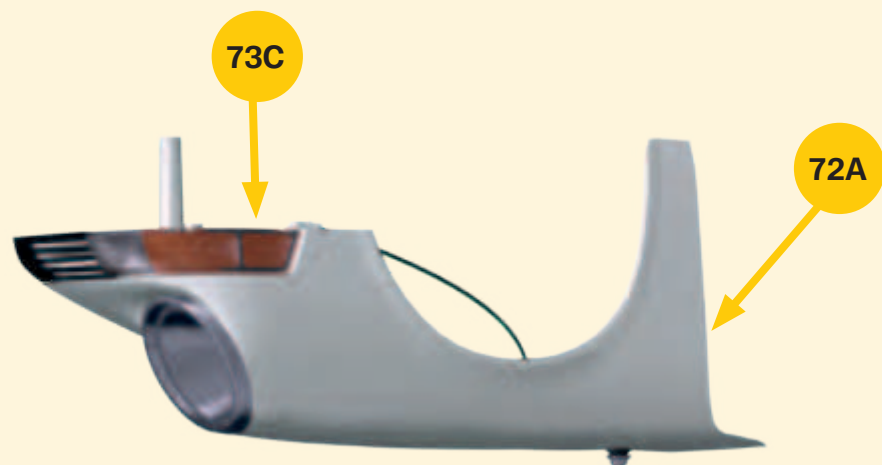


3

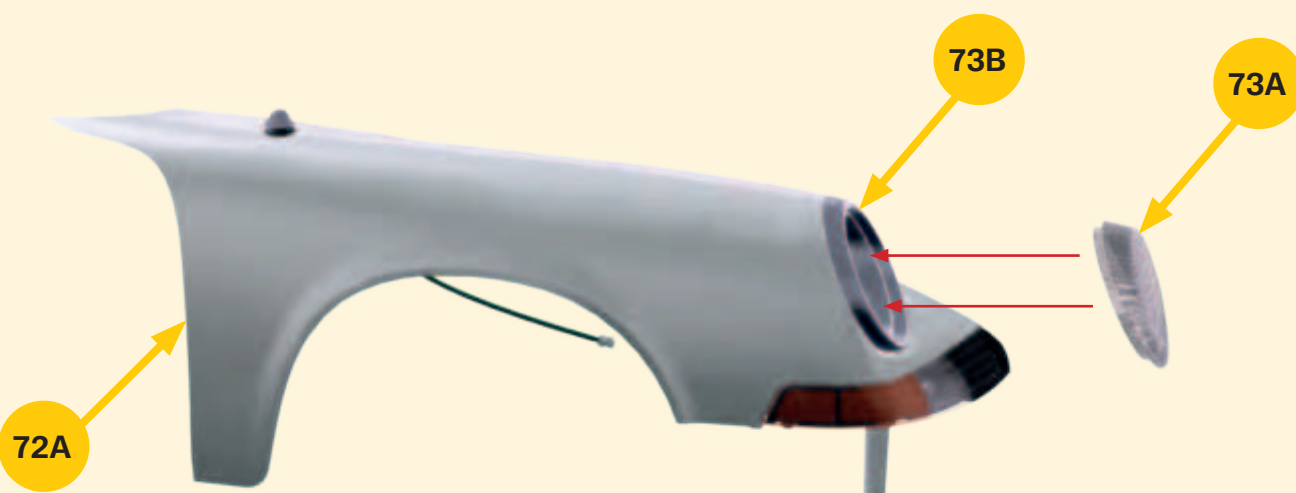


4





5



FINAL RESULT



PARTS LIST 74: FRONT BUMPER

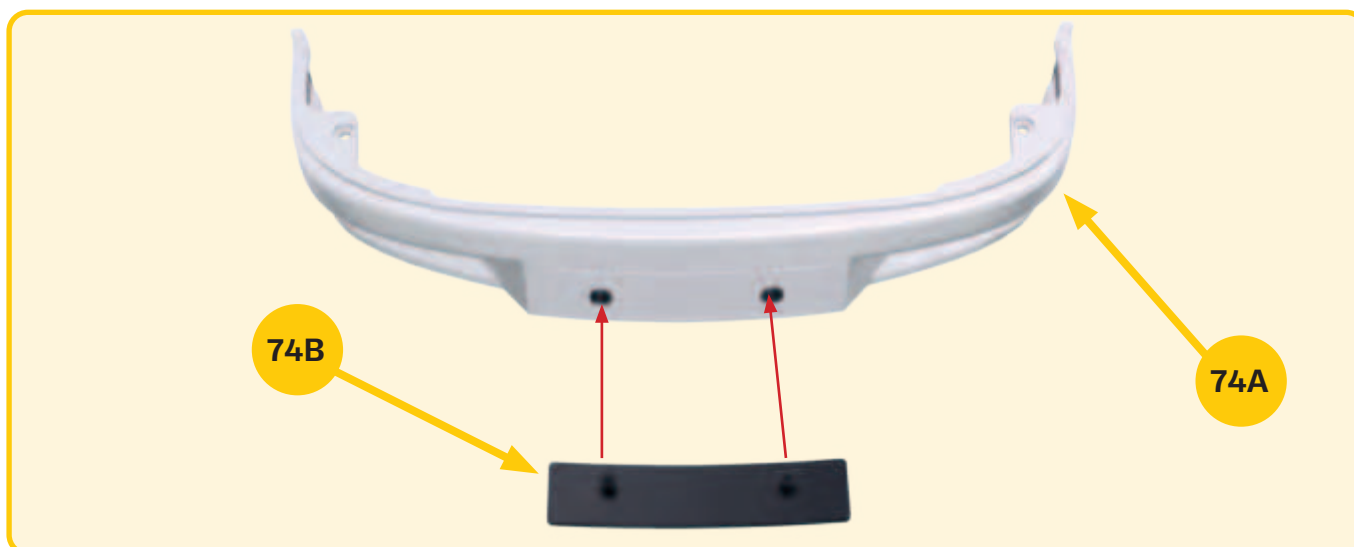


74A Front bumper

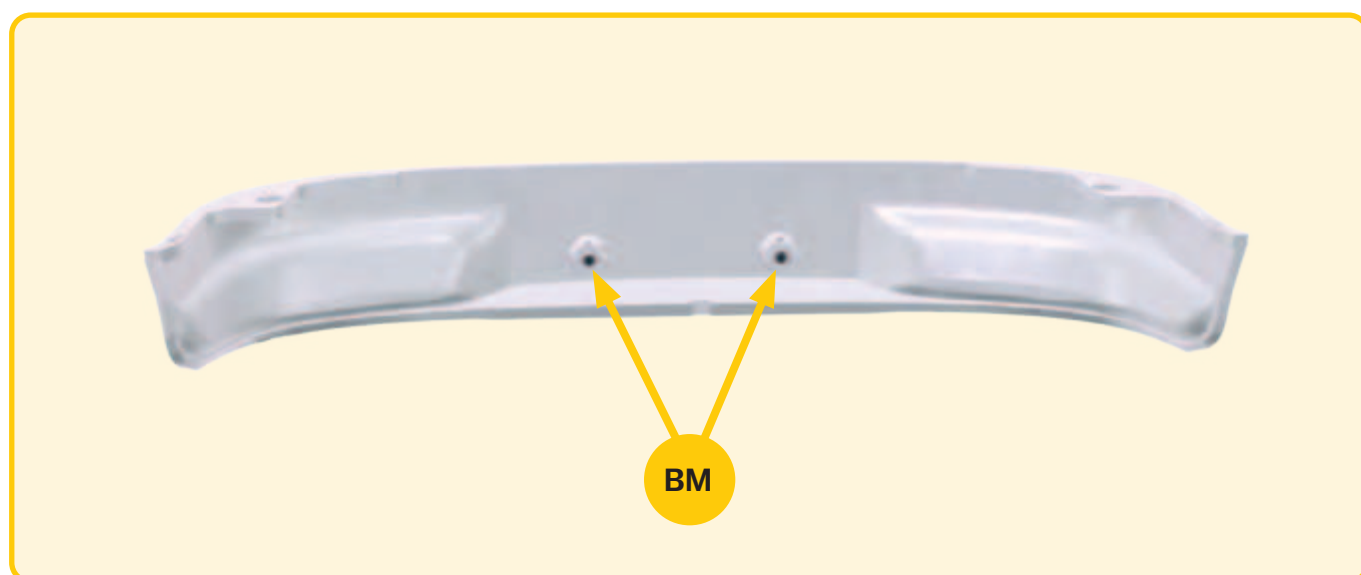
74B Front license plate

BM Screws 2.0x4mm (3 pcs)

1



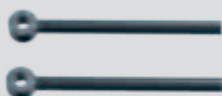
2

**FINAL RESULT**

PARTS LIST 75: BONNET SUPPORTS



75A



75B



75C



MP



AP

75A Bonnet support base (2 pcs)

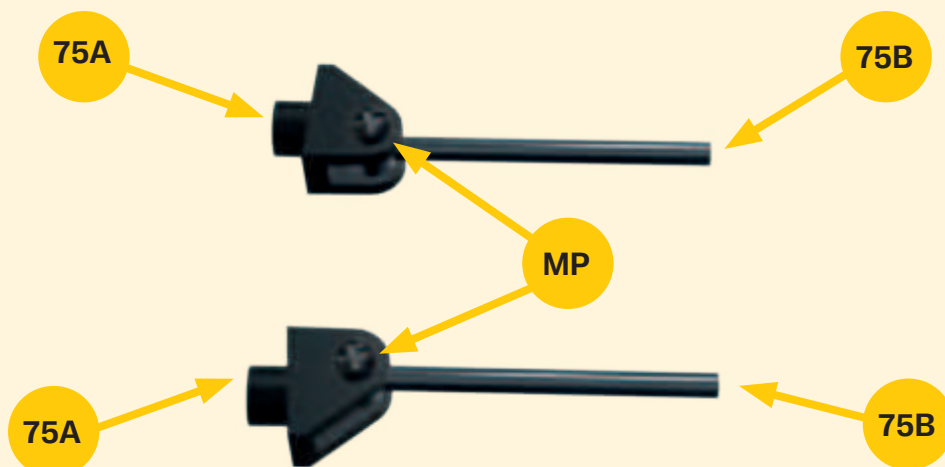
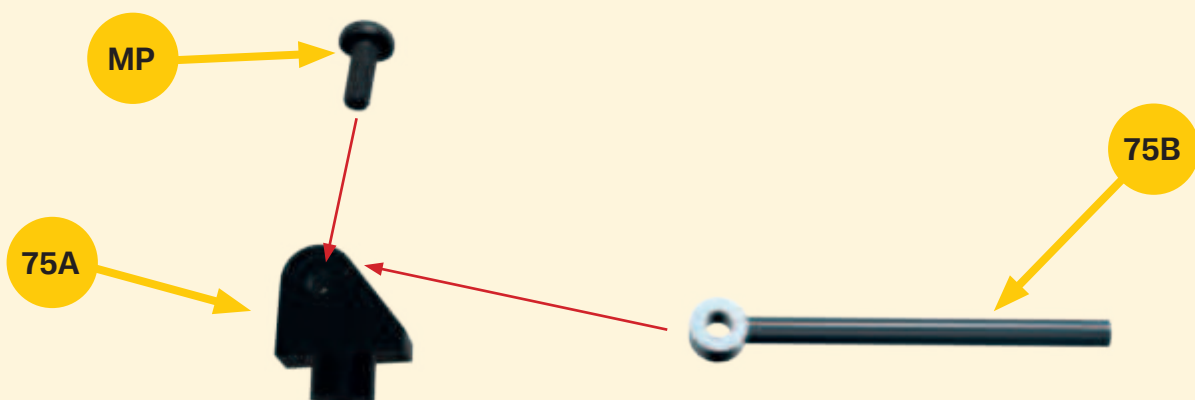
75B Bonnet support rod (2 pcs)

75C Bonnet support pump (2 pcs)

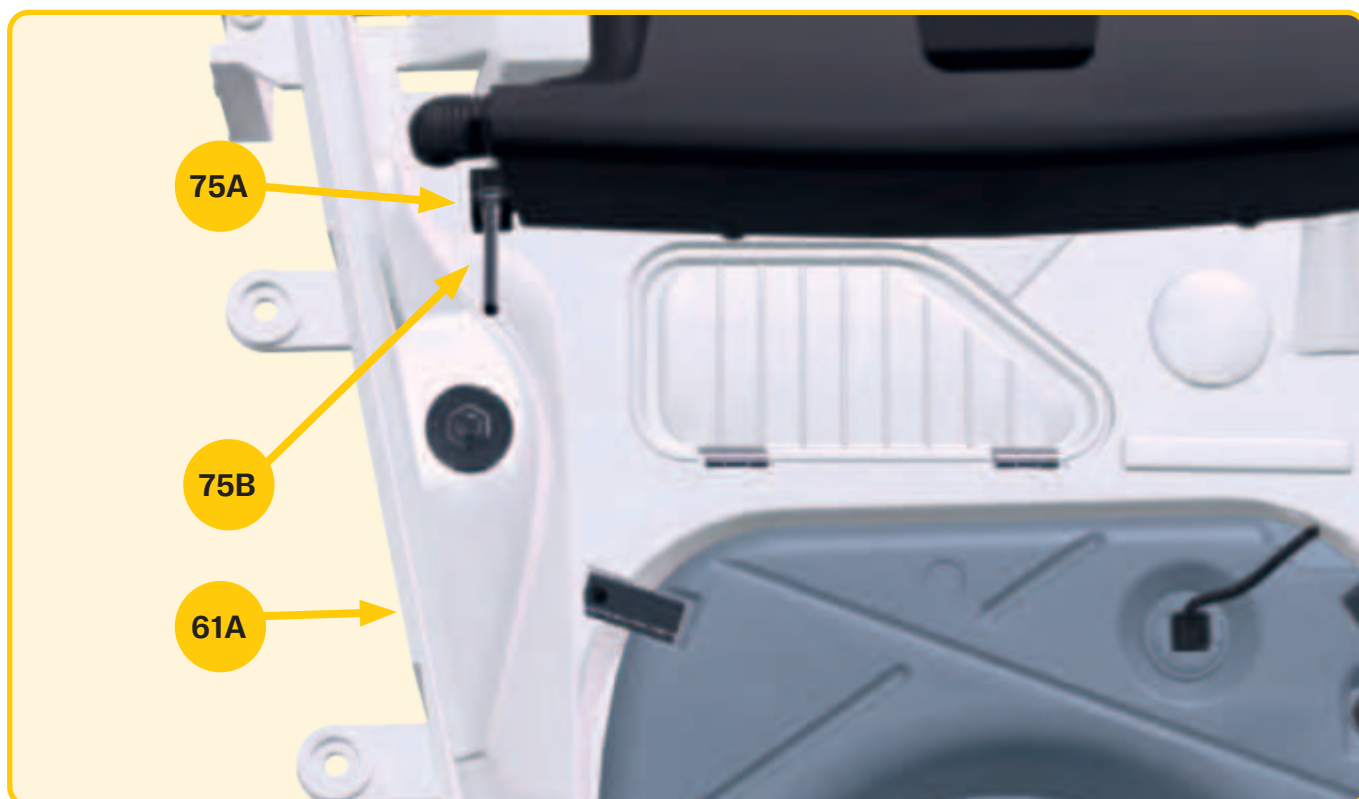
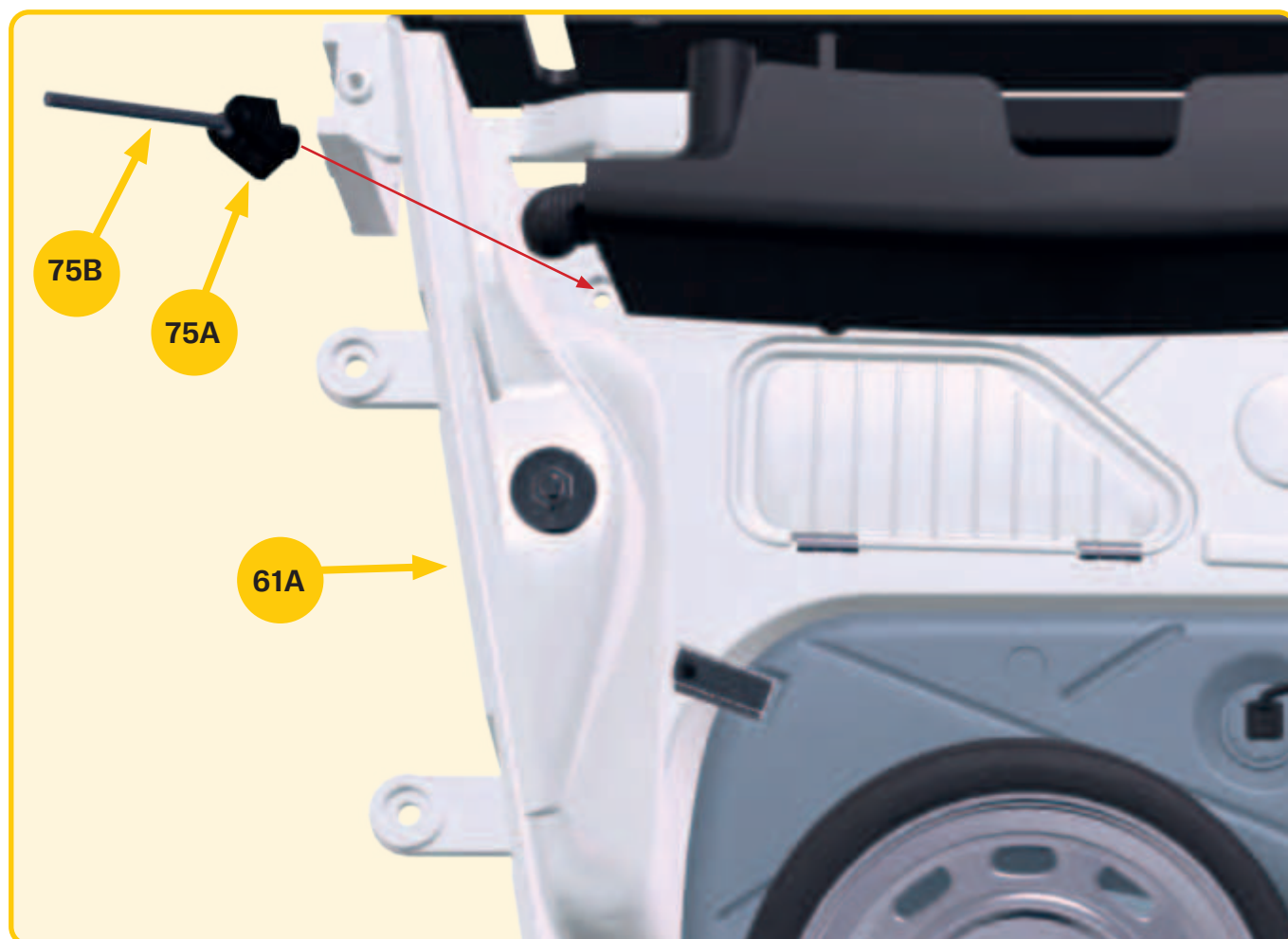
MP Screws 1.5x5mm (3 pcs)

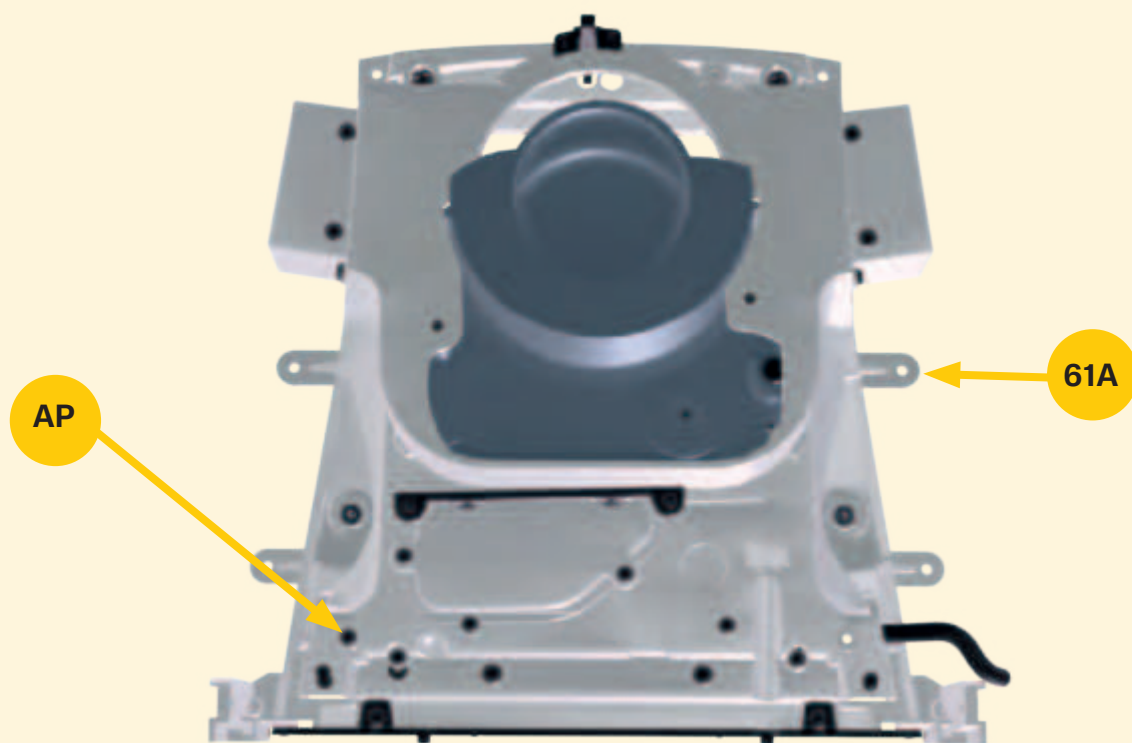
AP Screws 1.7x4 mm (3 pcs)

1

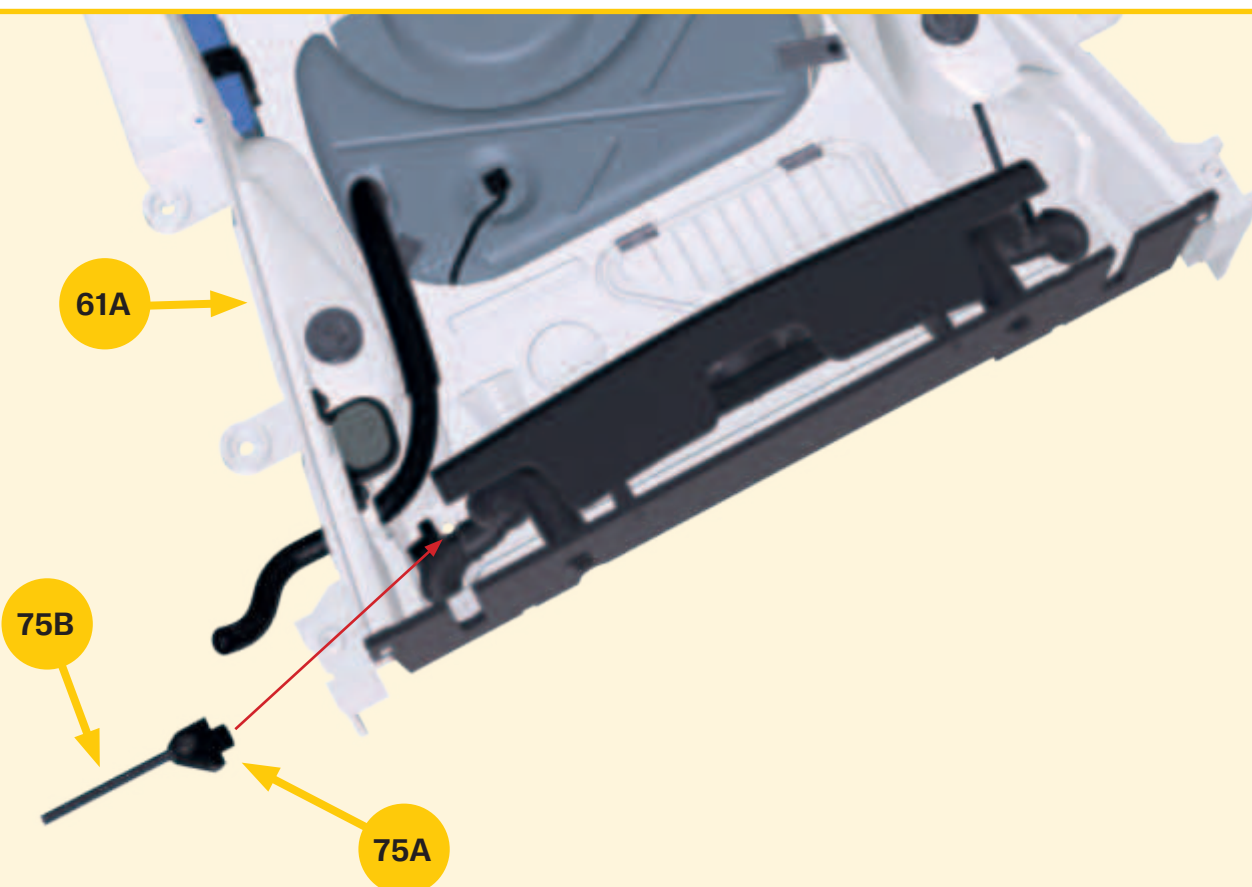


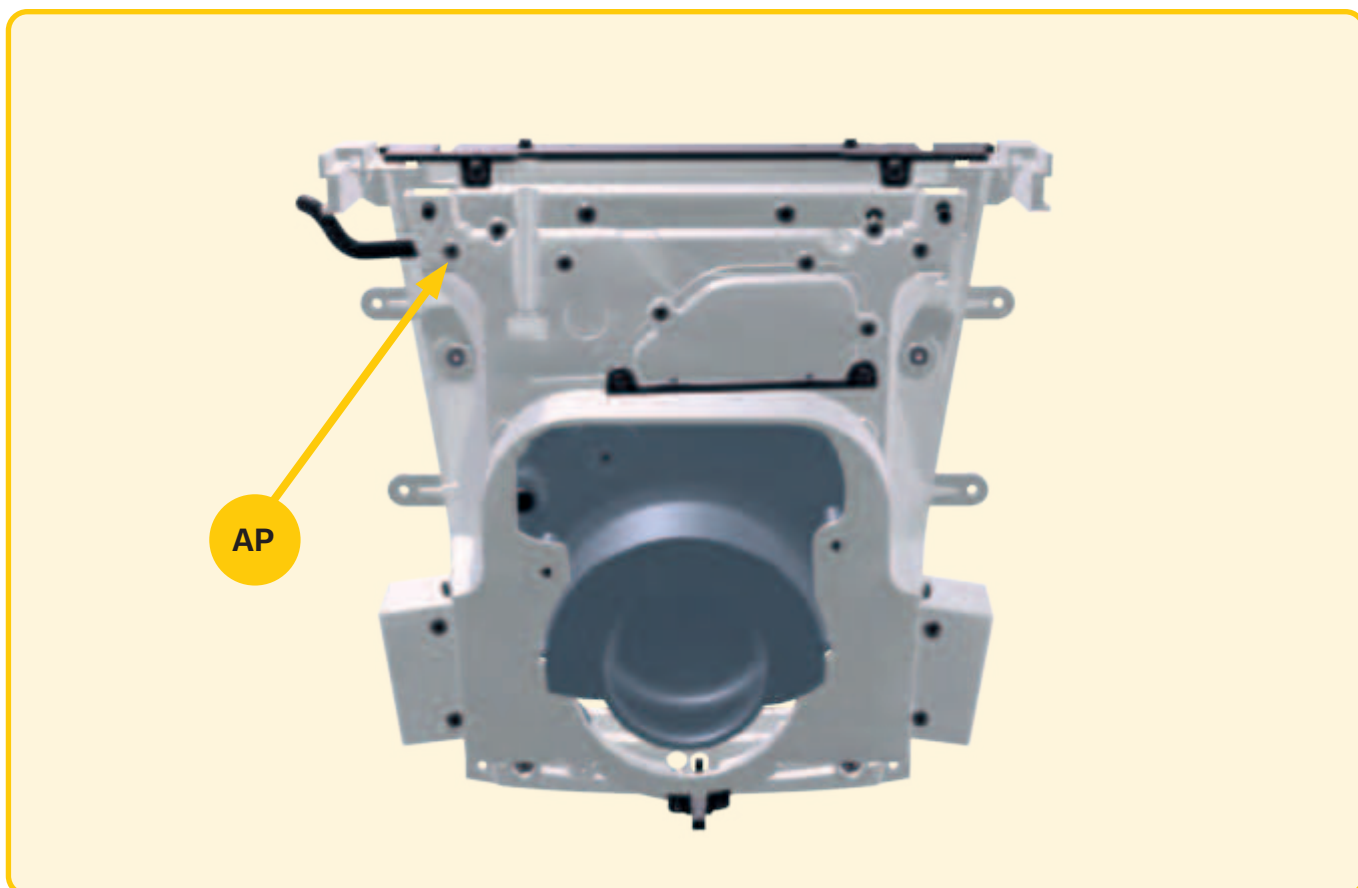
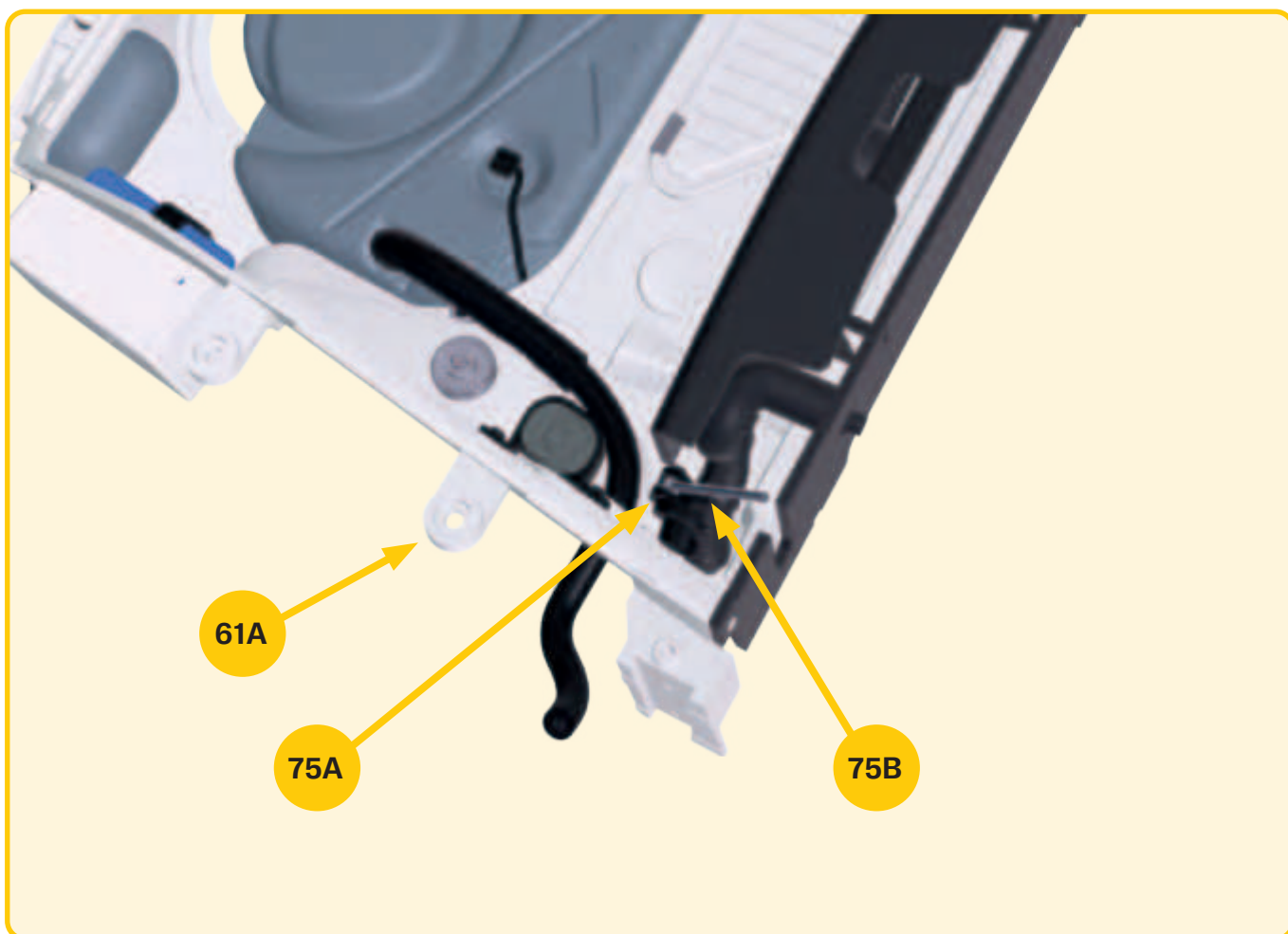
2





3

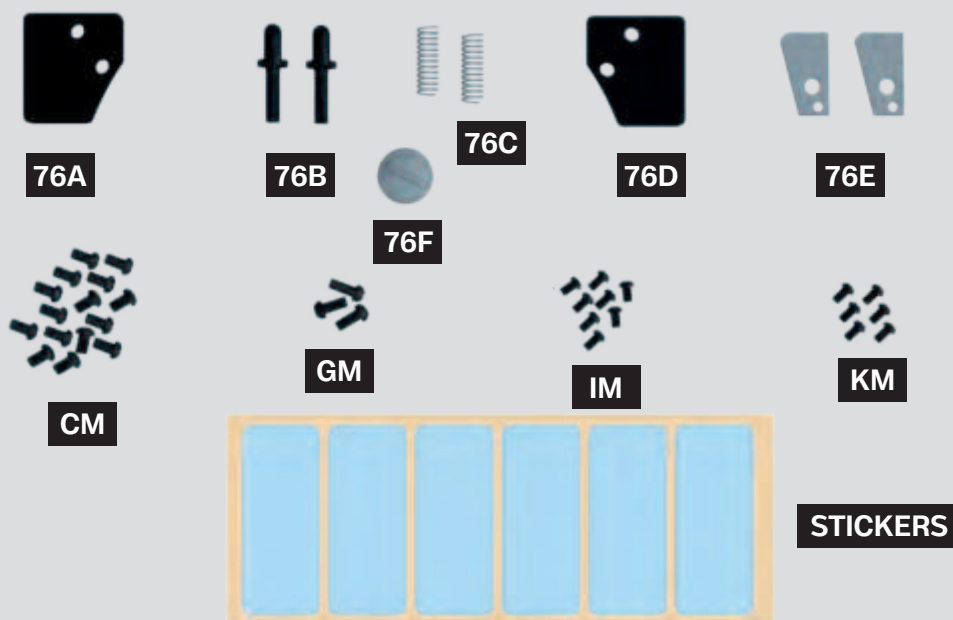




Keep 75C (2 pcs) aside for the next steps



PARTS LIST 76: BODYWORK (1)

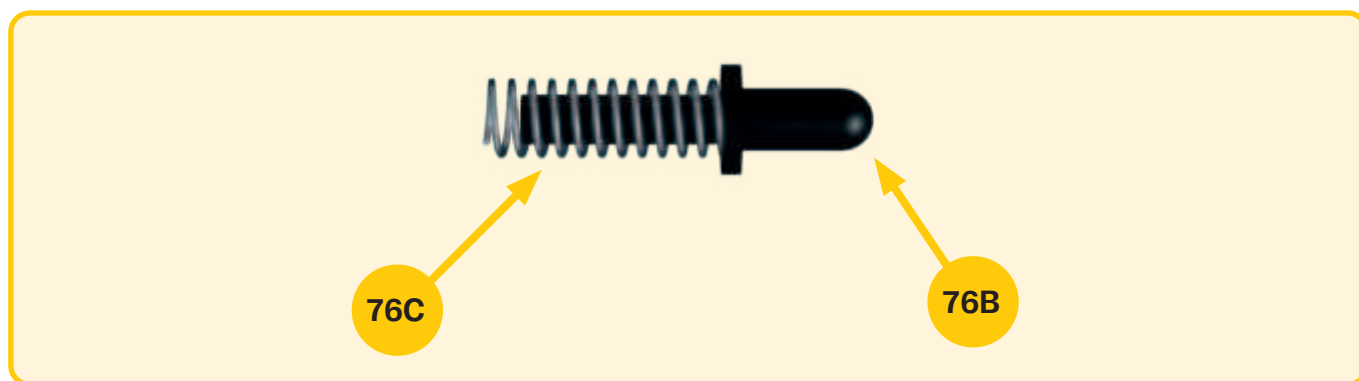
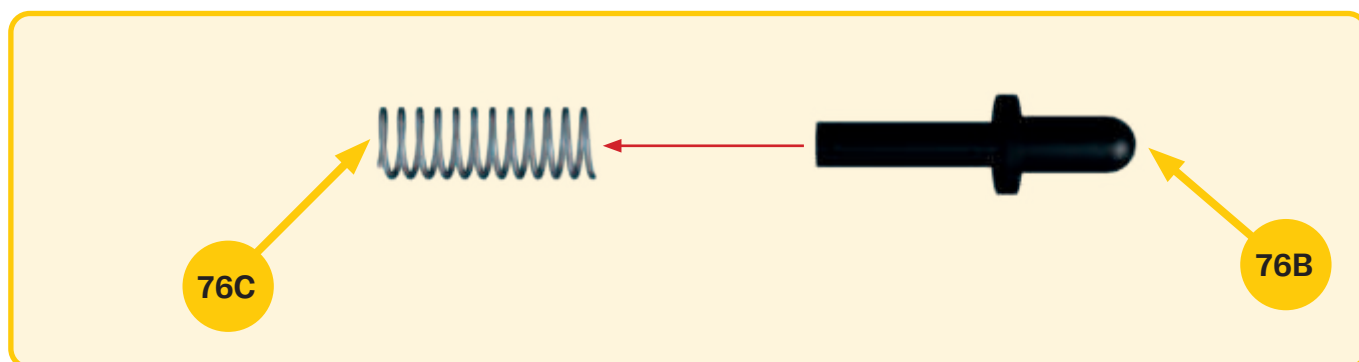


76A Left bonnet base
76B Bonnet fixing (2 pcs)
76C Spring (2 pcs)
76D Right bonnet base

76E Small bonnet hinge (2pcs)
76F Fuel filler cap
 Adhesive stickers (6 pcs)

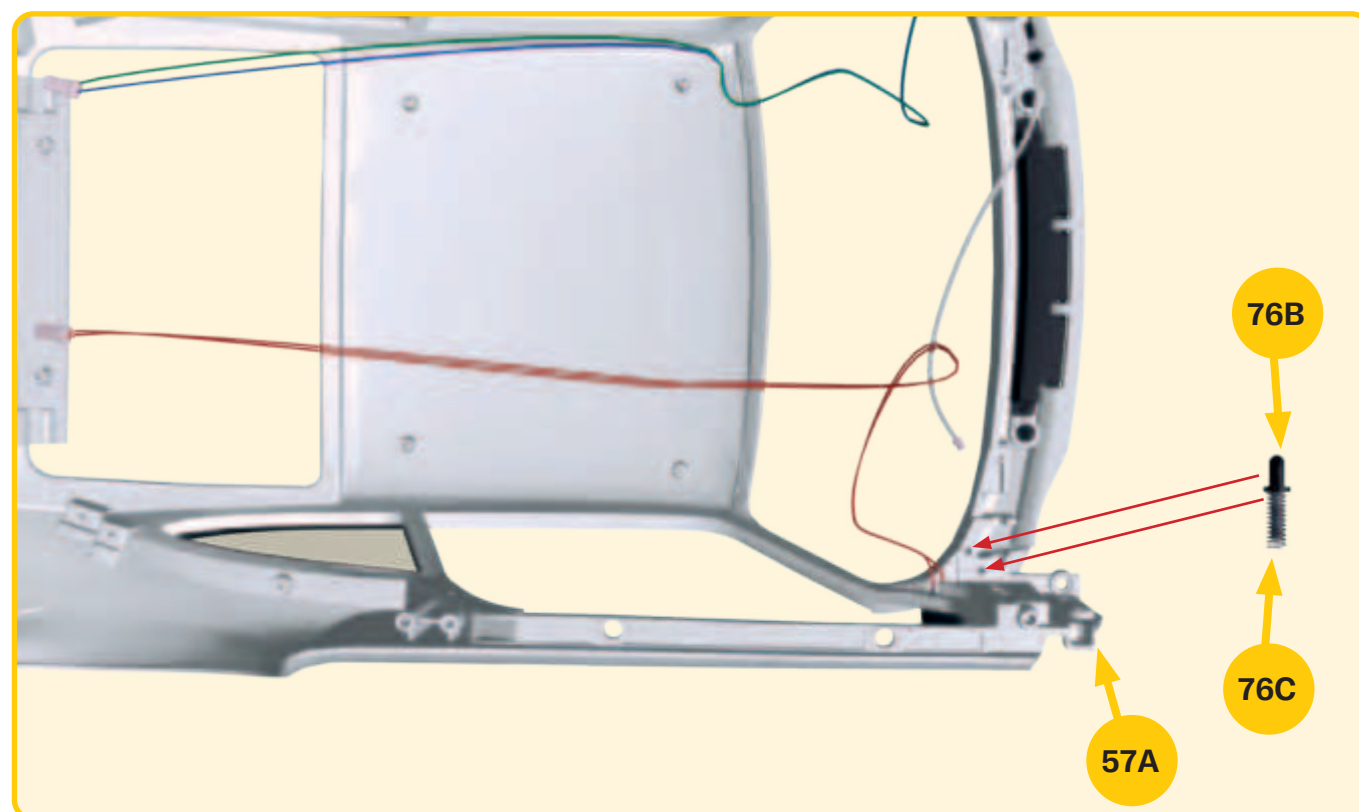
CM Screws 2.3x5mm (15 pcs)
GM Screws 1.5x3mm (3 pcs)
IM Screws 2.0x5mm (8 pcs)
KM Screws 2.3x4mm (6 pcs)

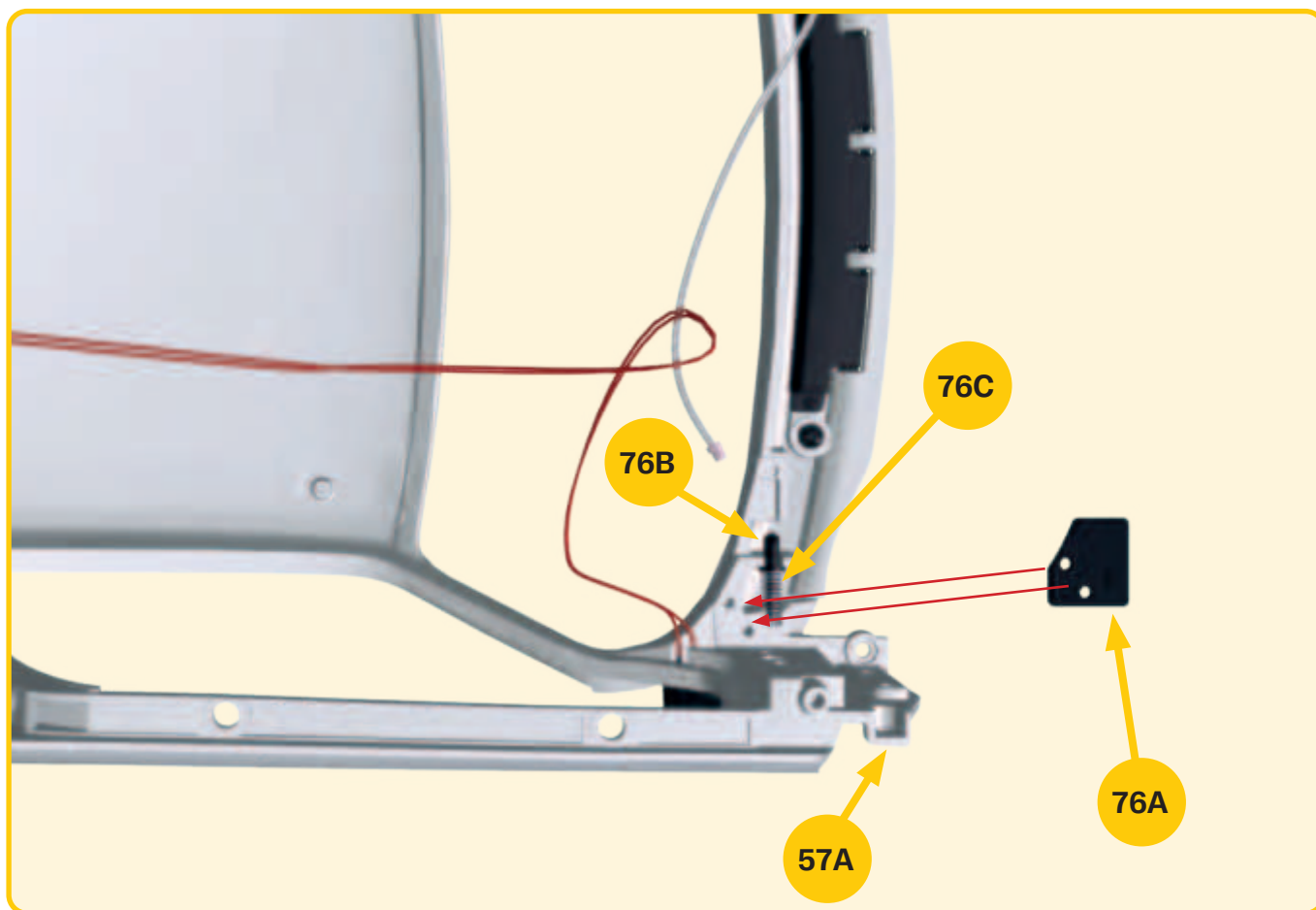
1



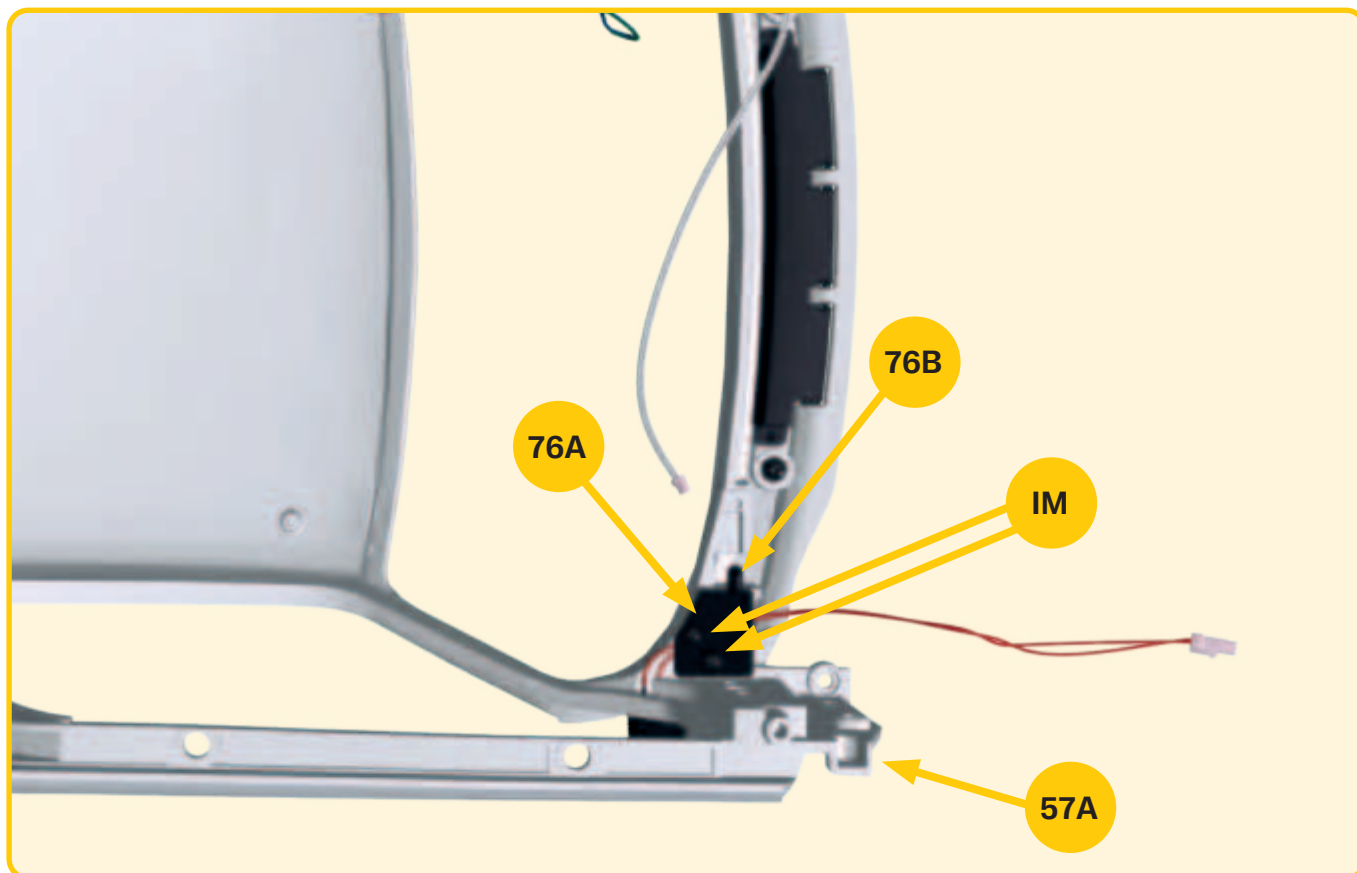
For better visibility of the steps, some of the wires and switches are not shown, and others are simplified

2

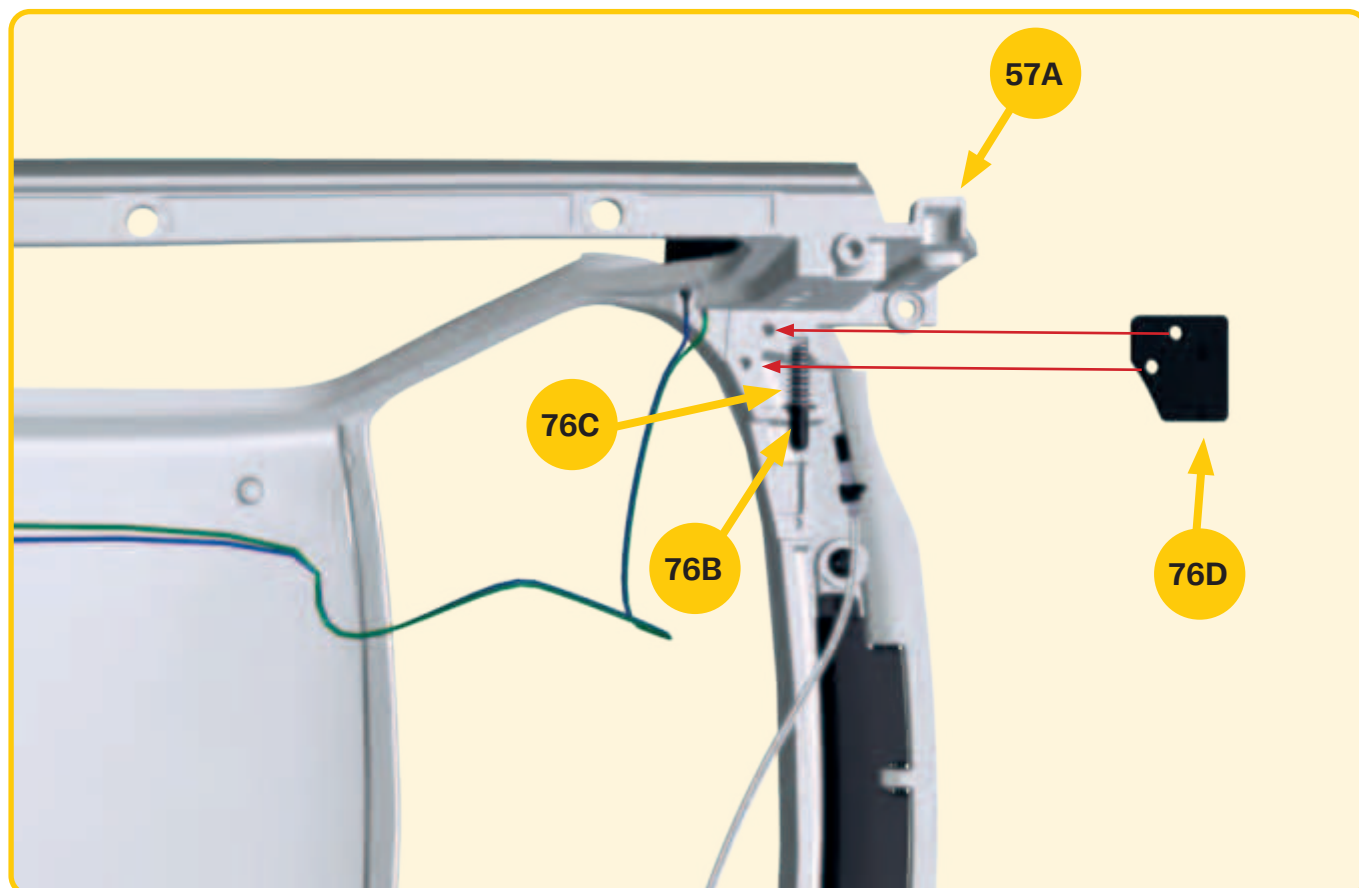
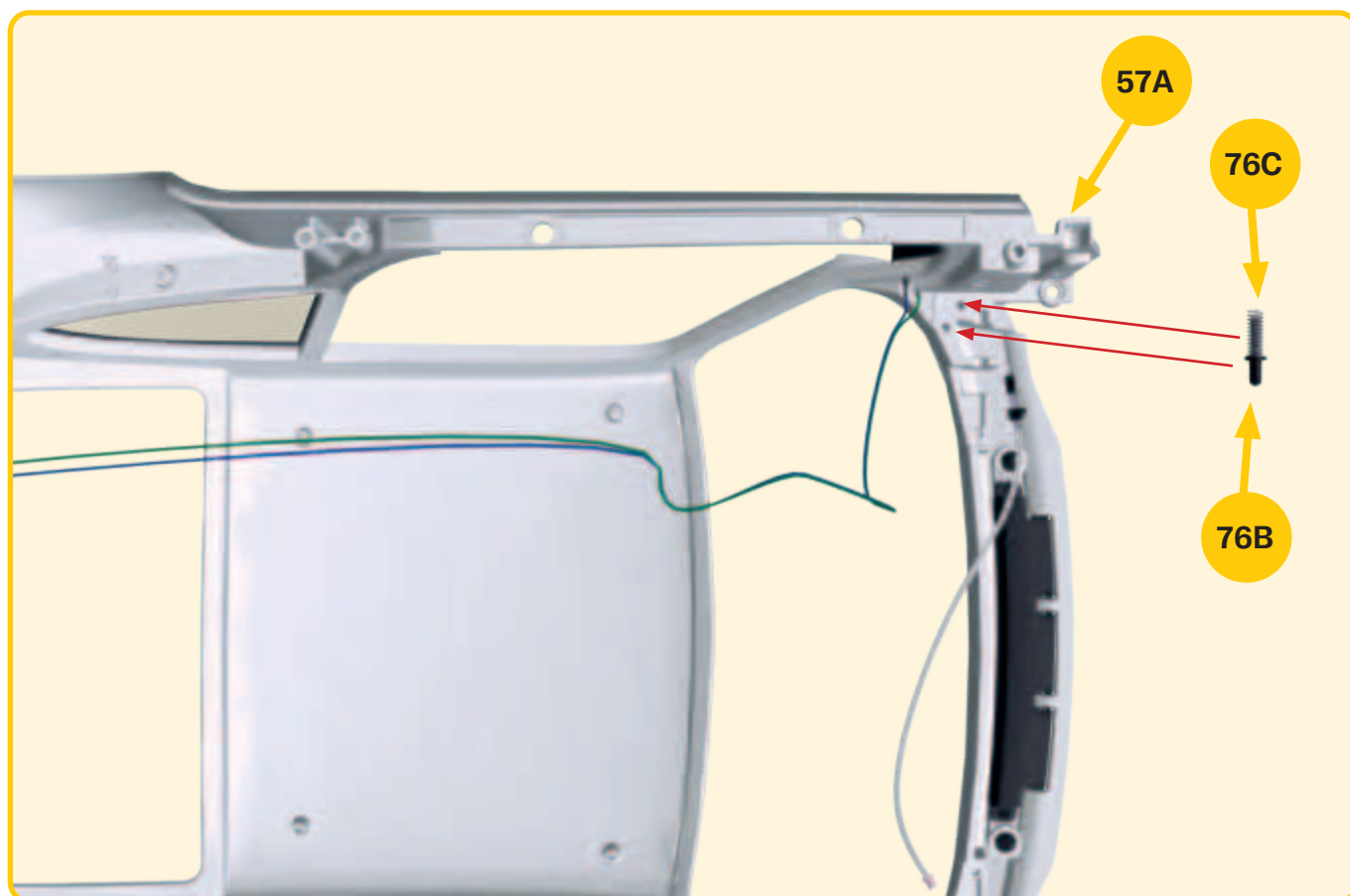




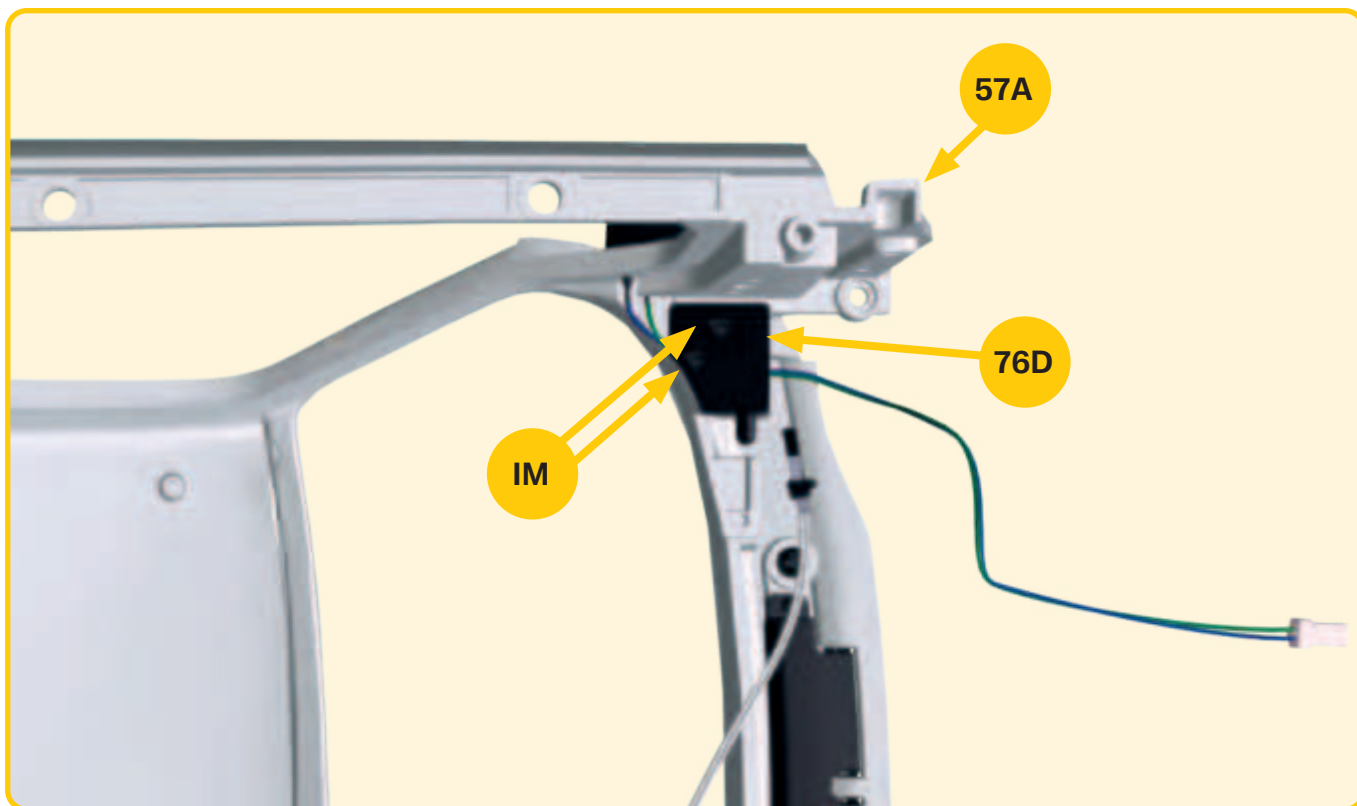
Feed the red wire (39D) under the left bonnet base (76A)



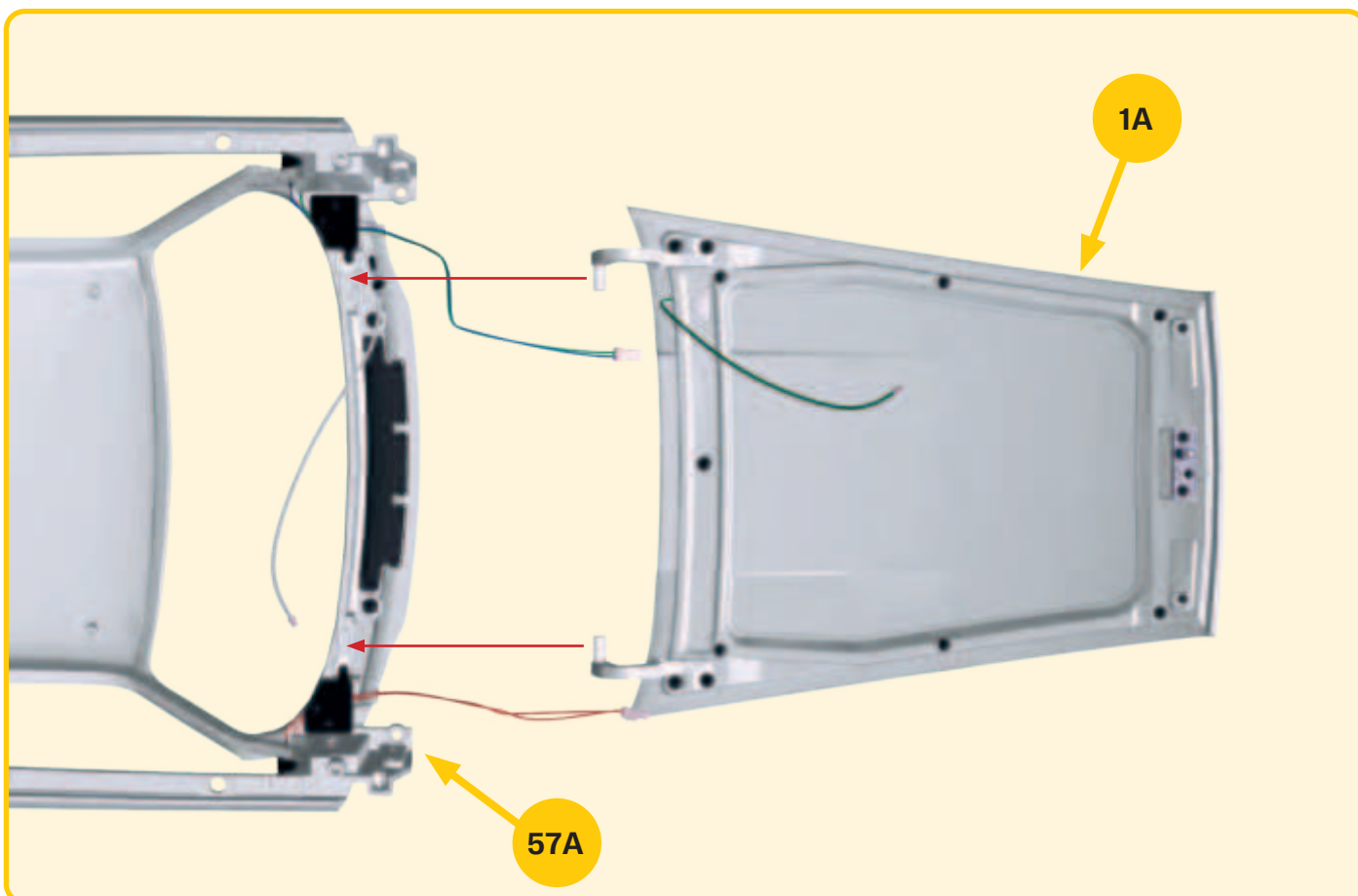
3



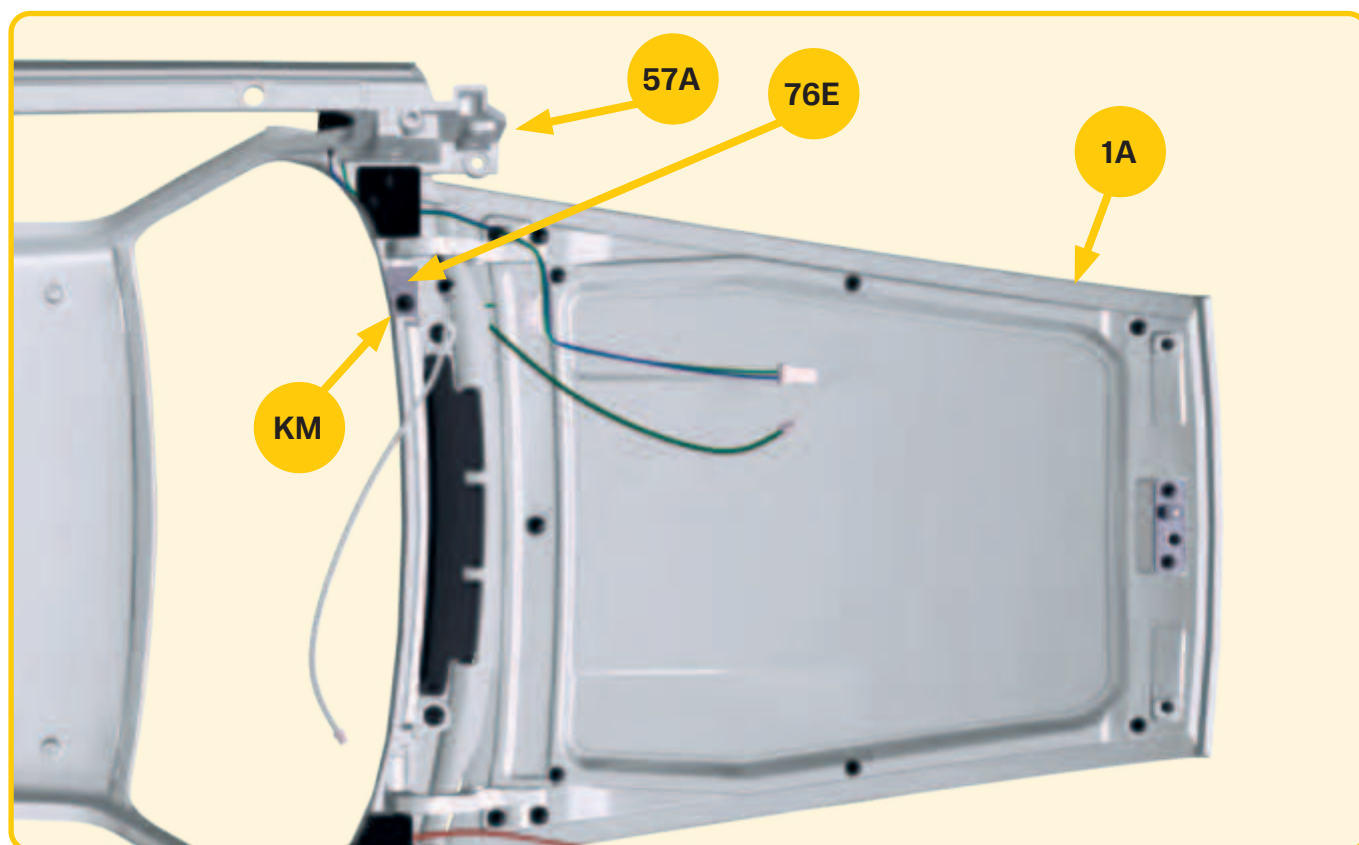
Feed the blue and green wire (39E) under the right bonnet base (76D)



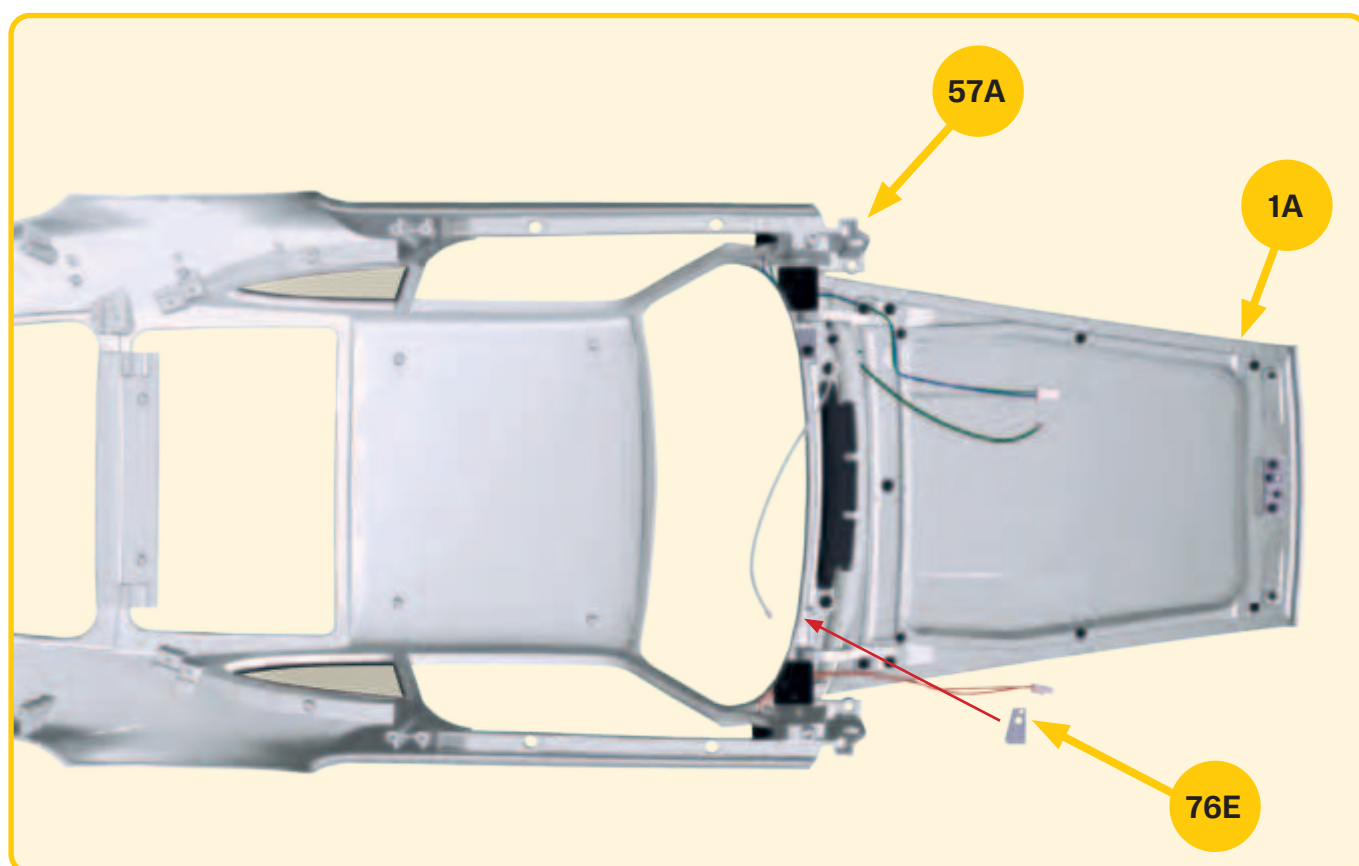
4

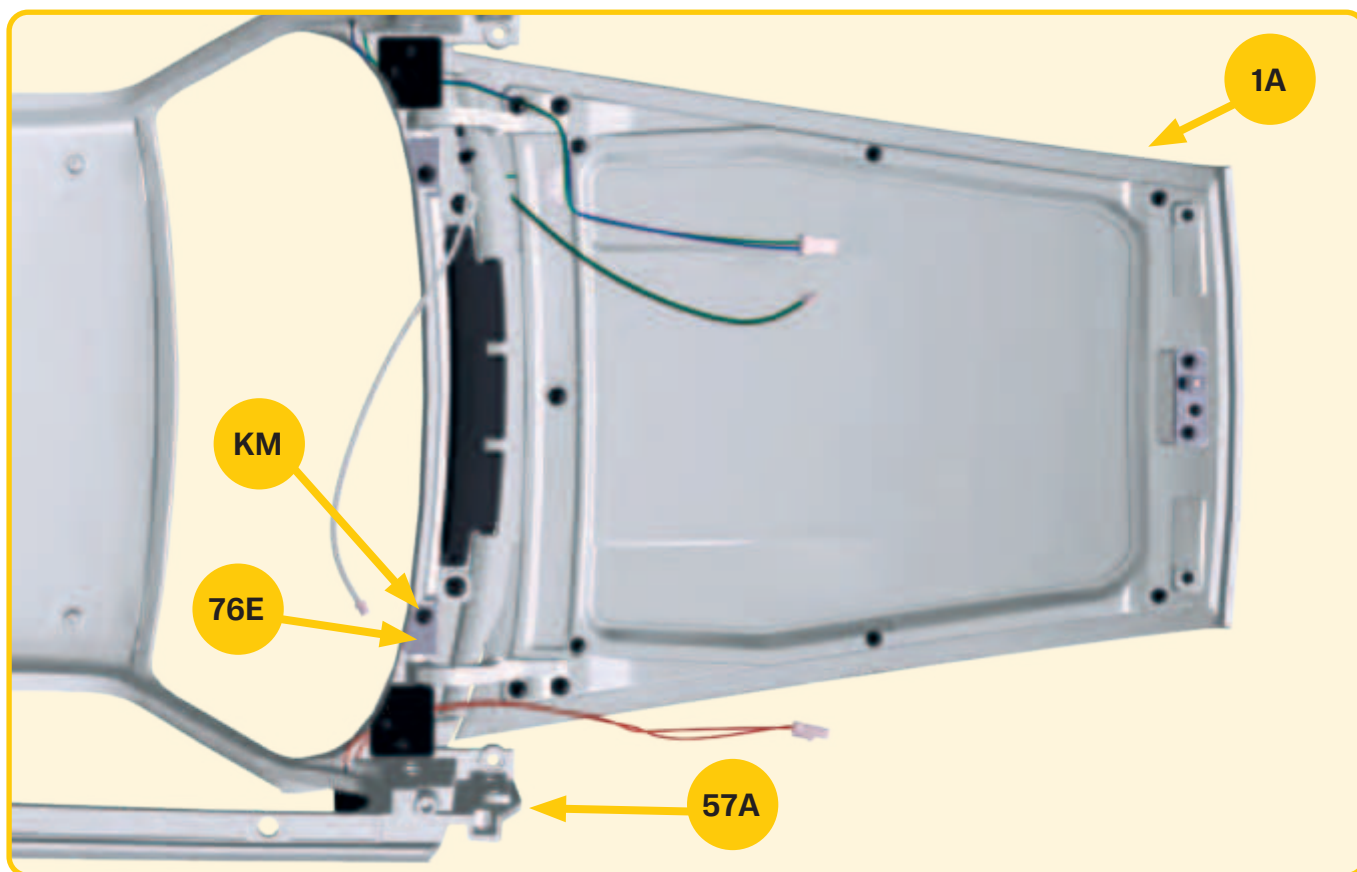


5

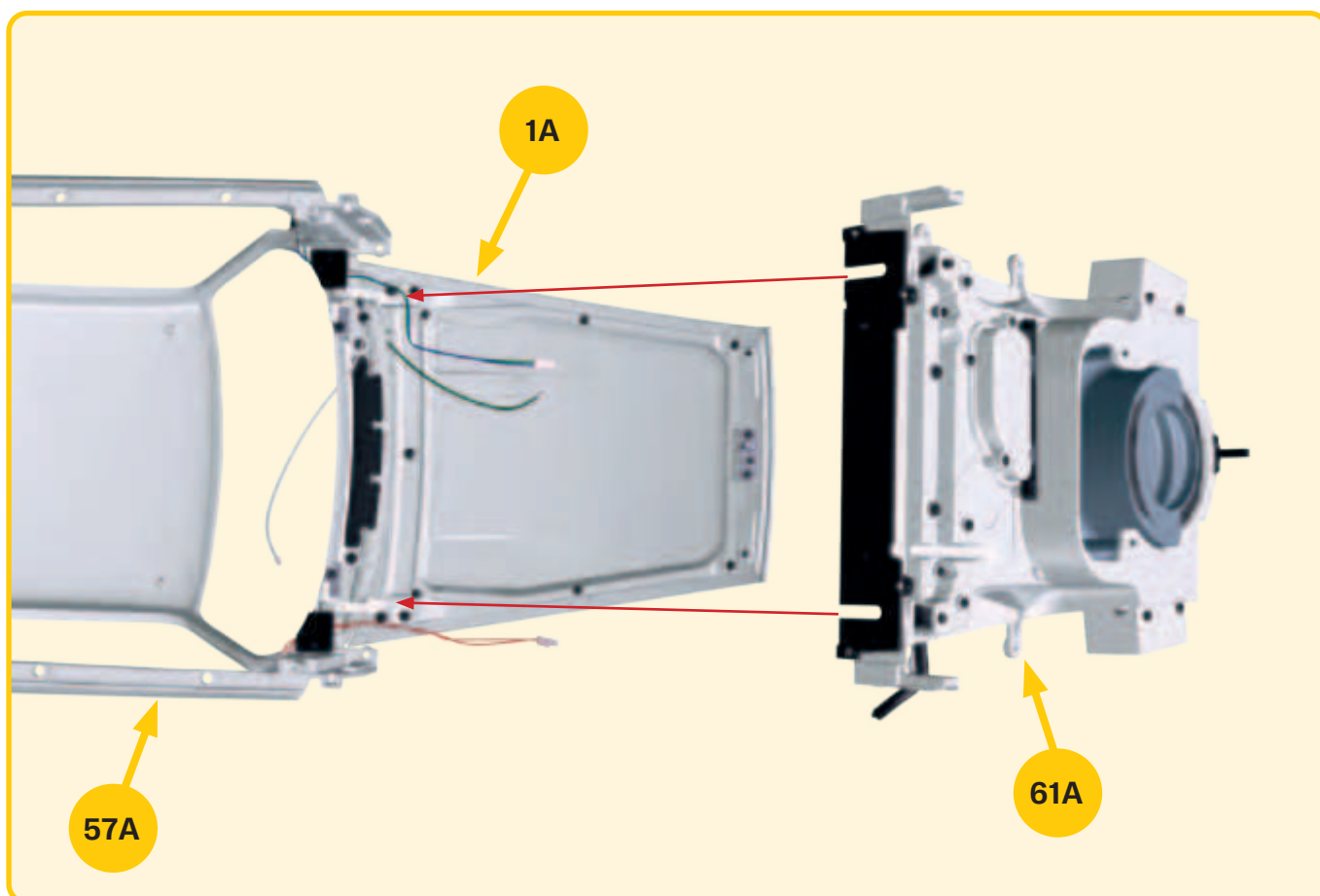


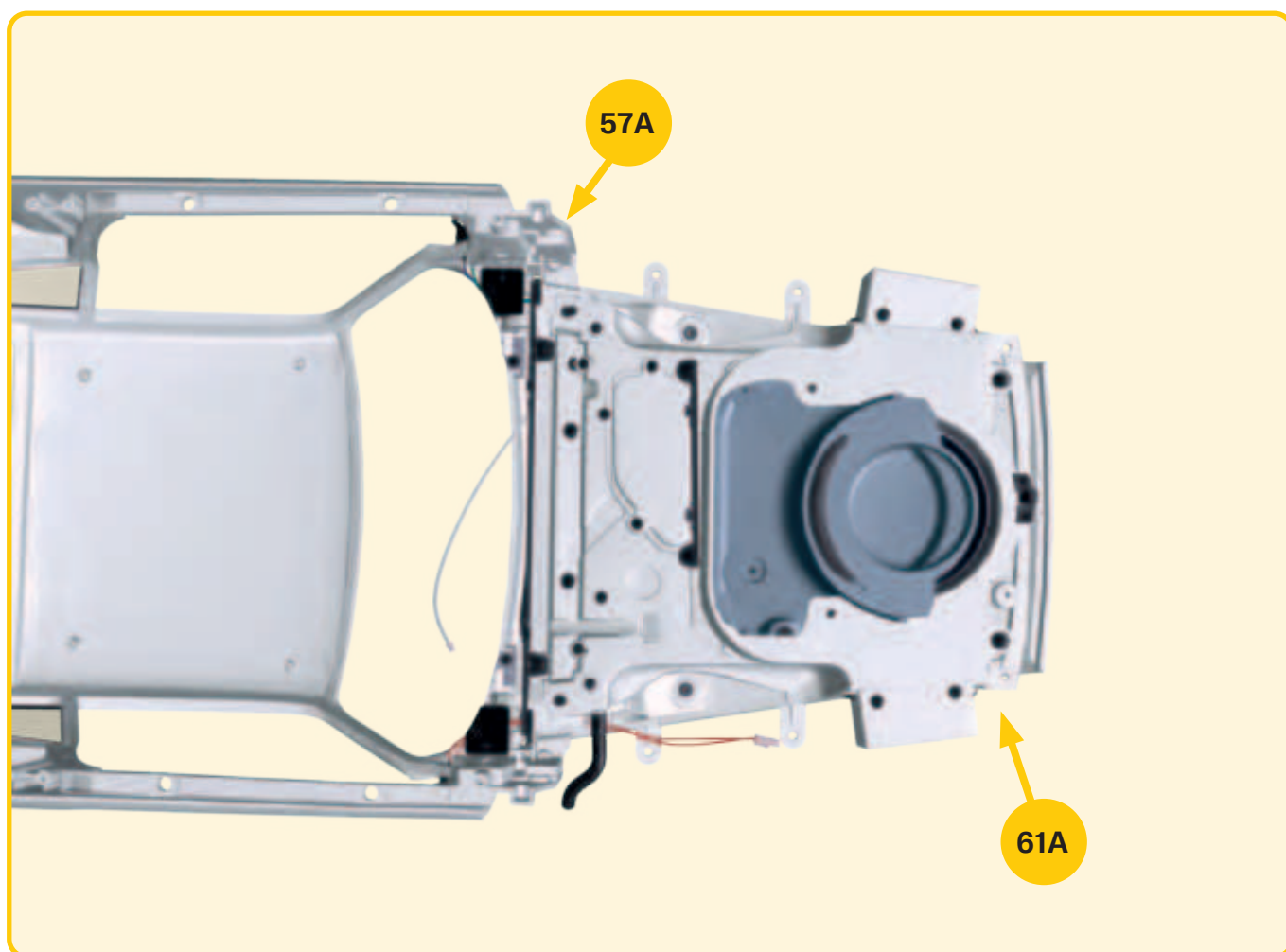
6



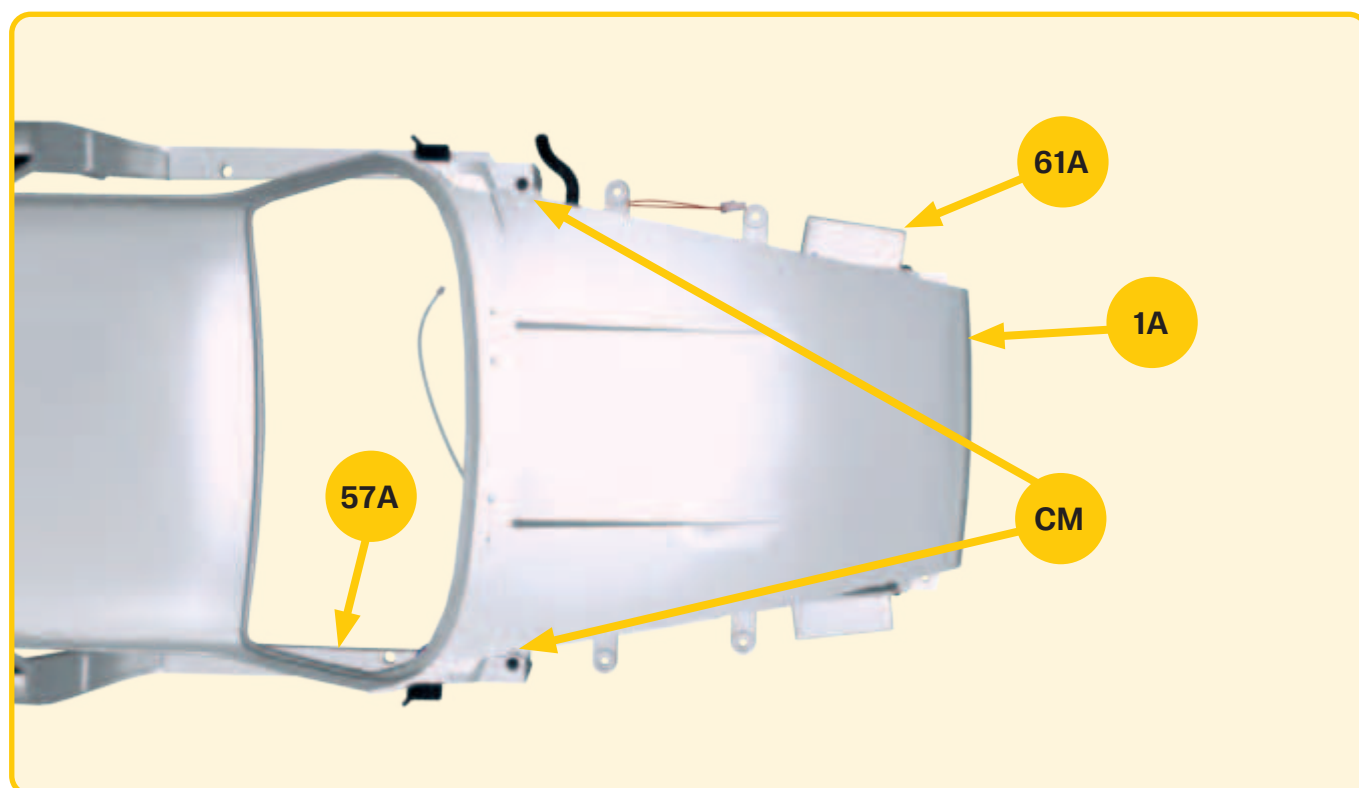


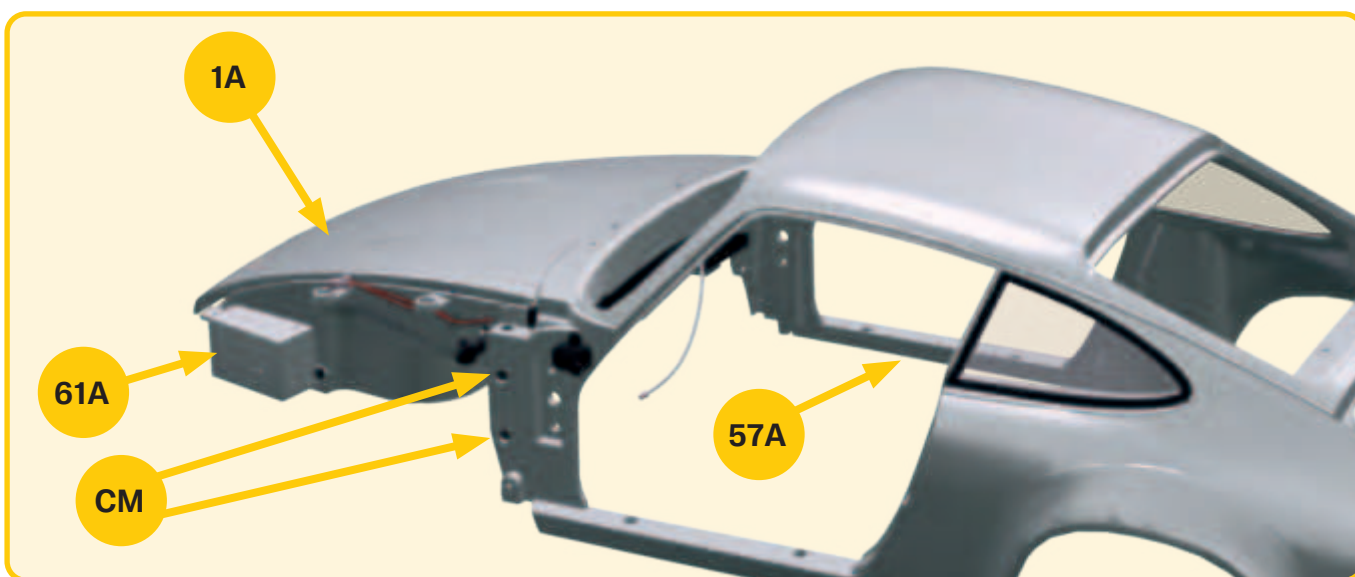
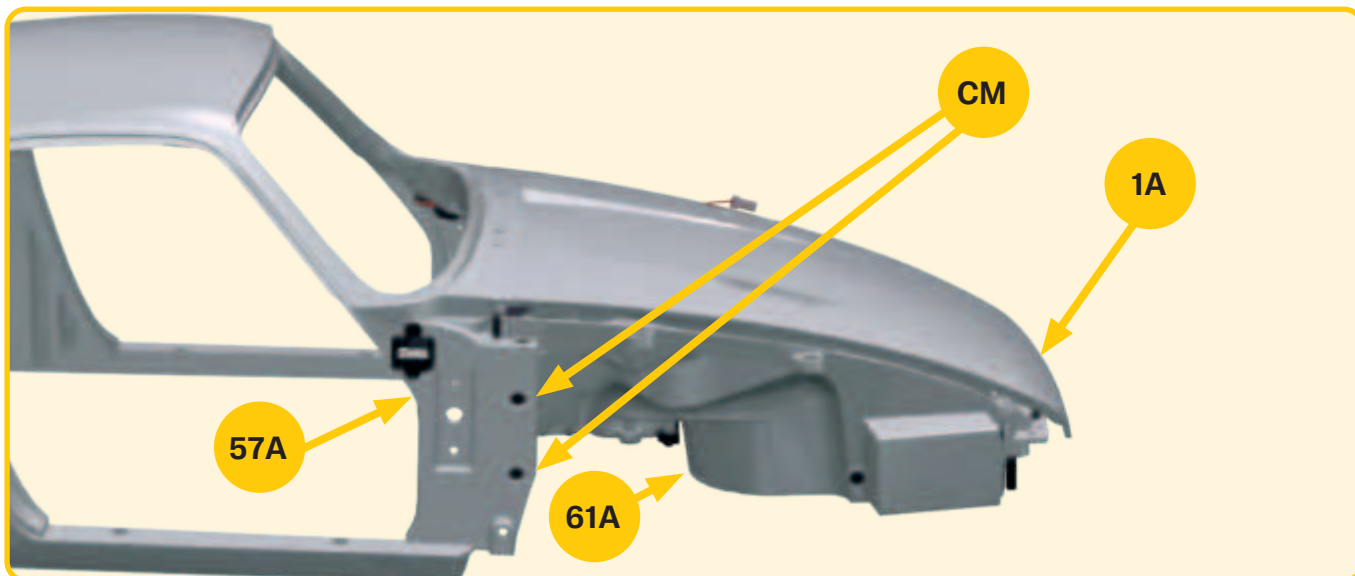
7



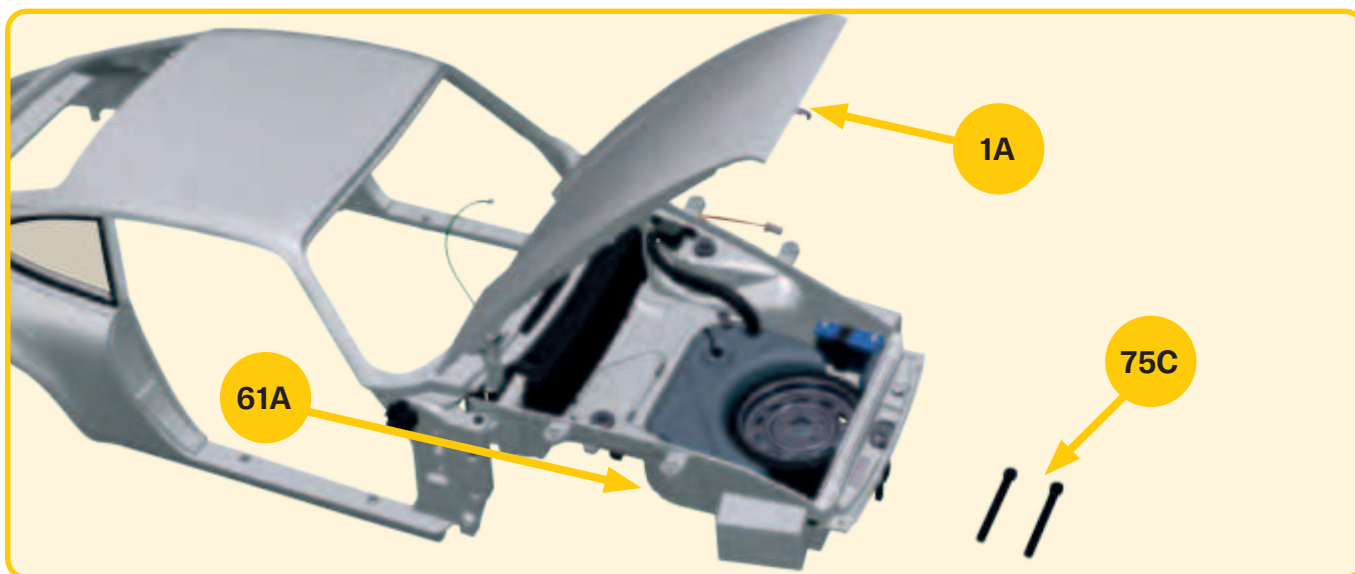


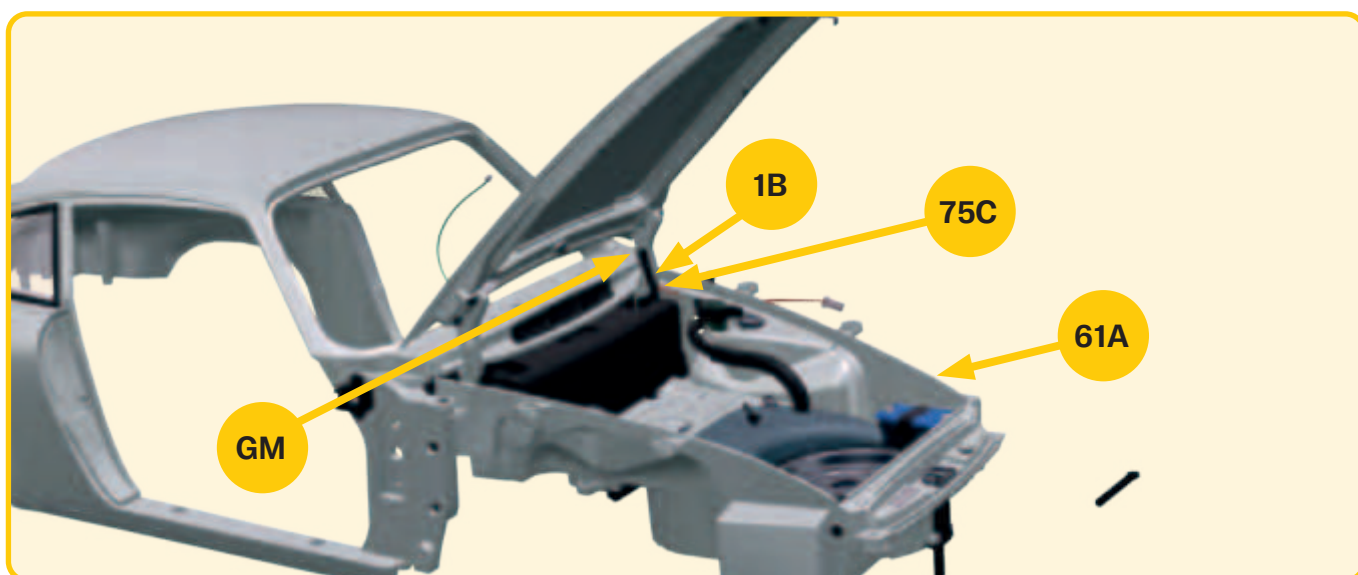
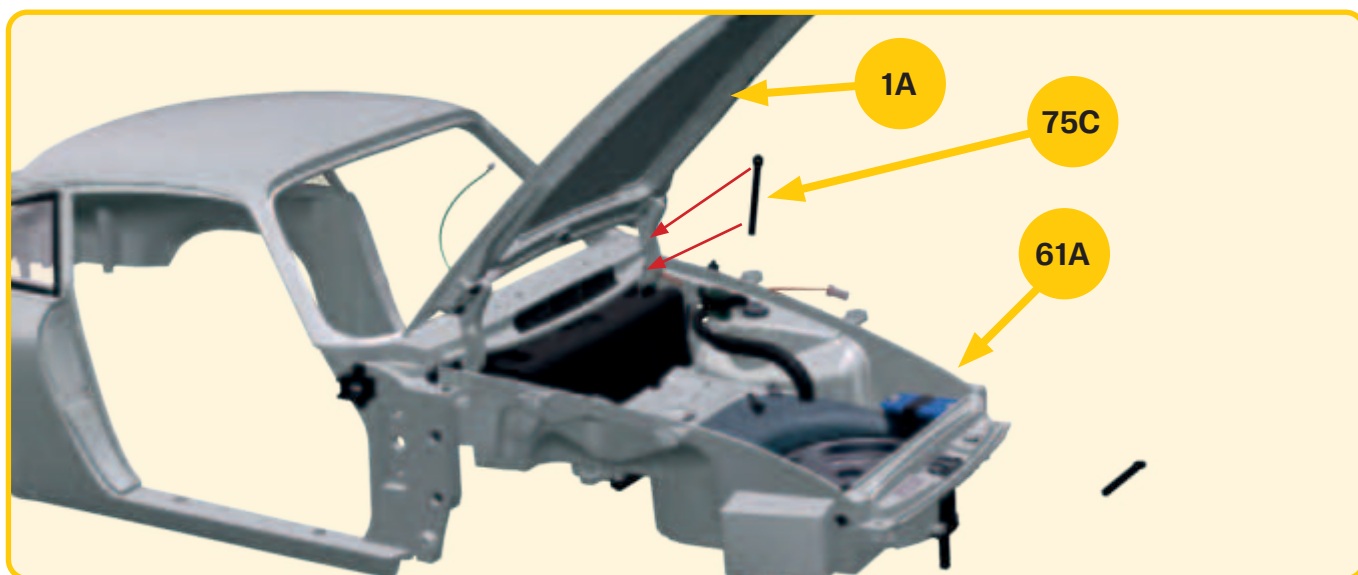
8



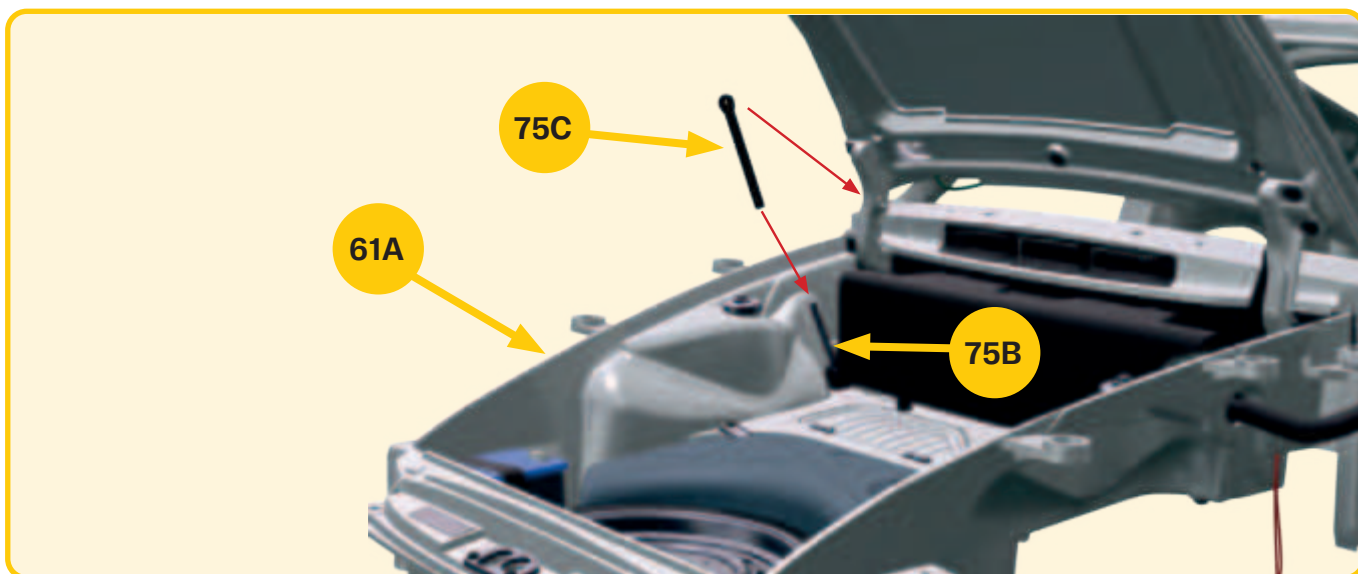


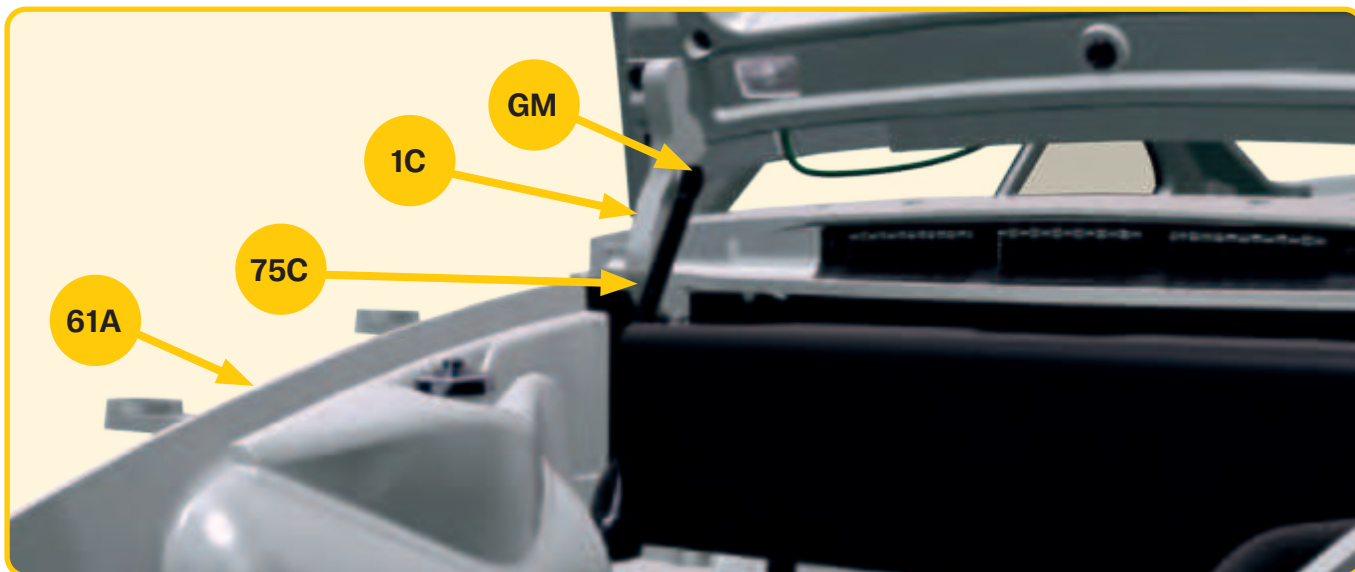
9



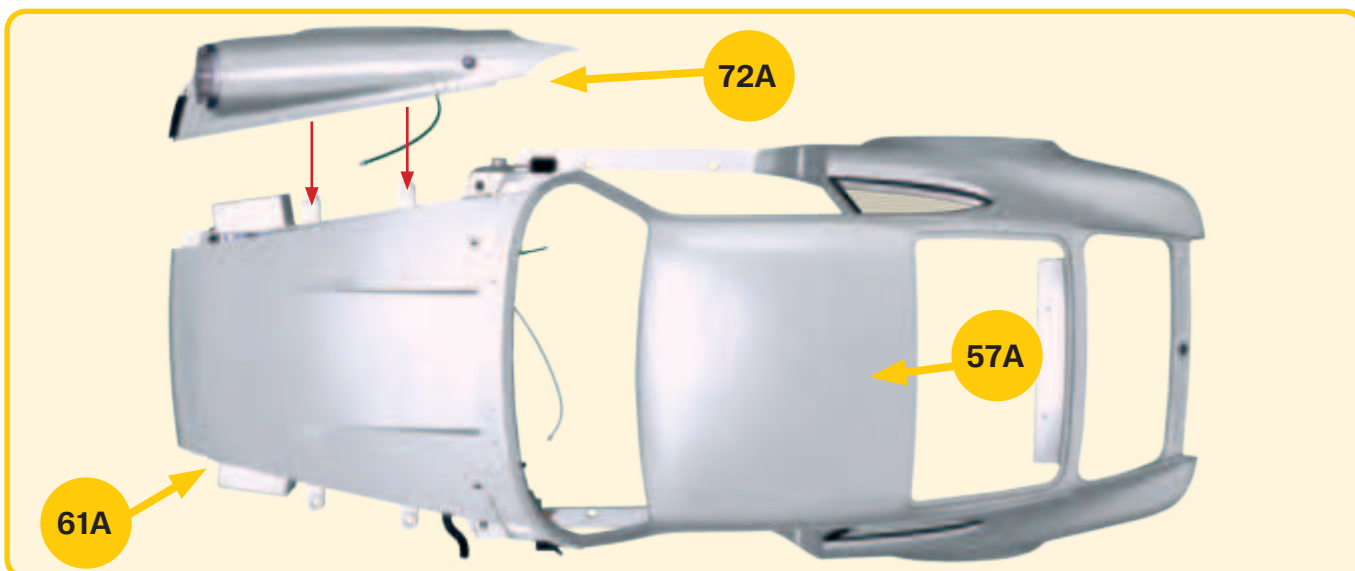


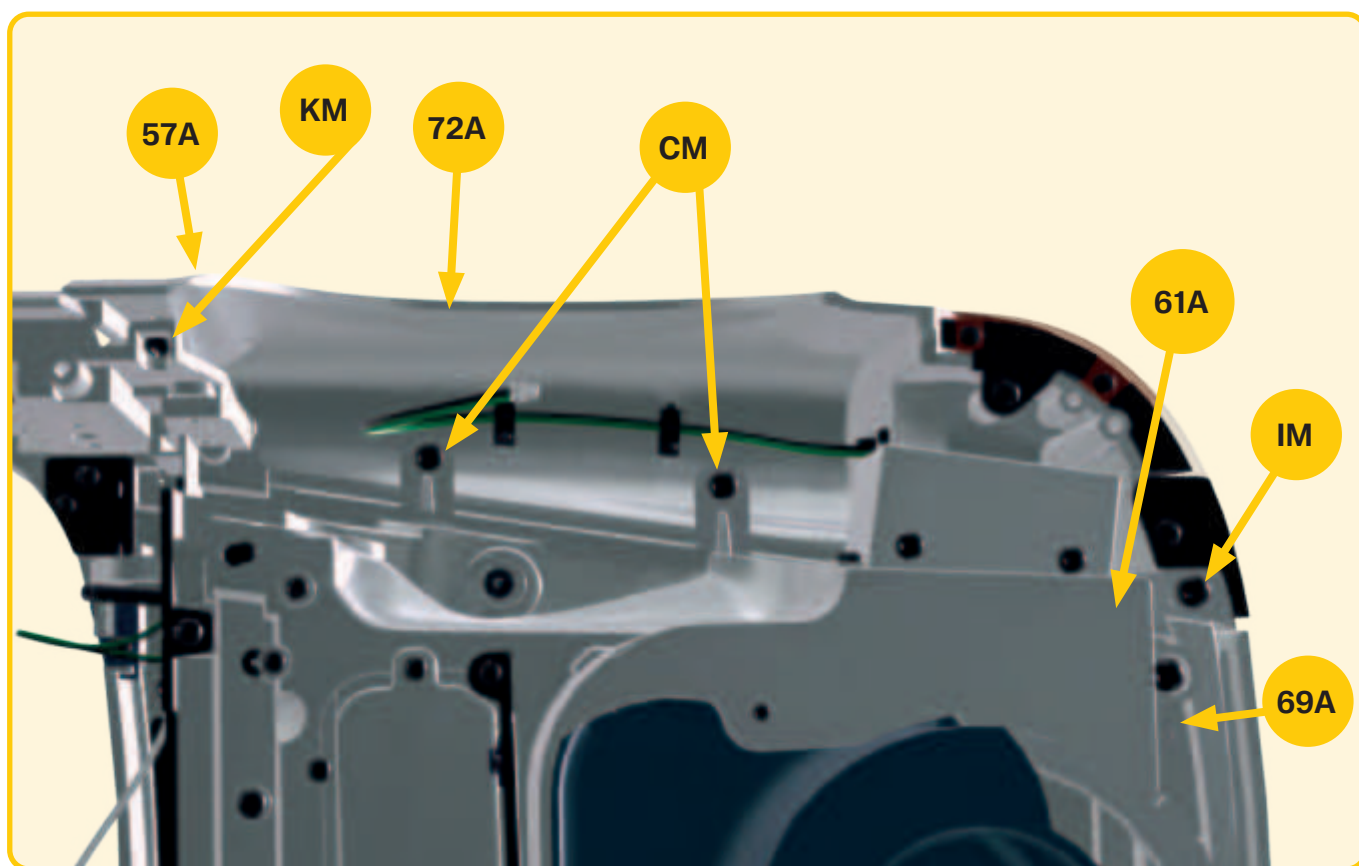
10



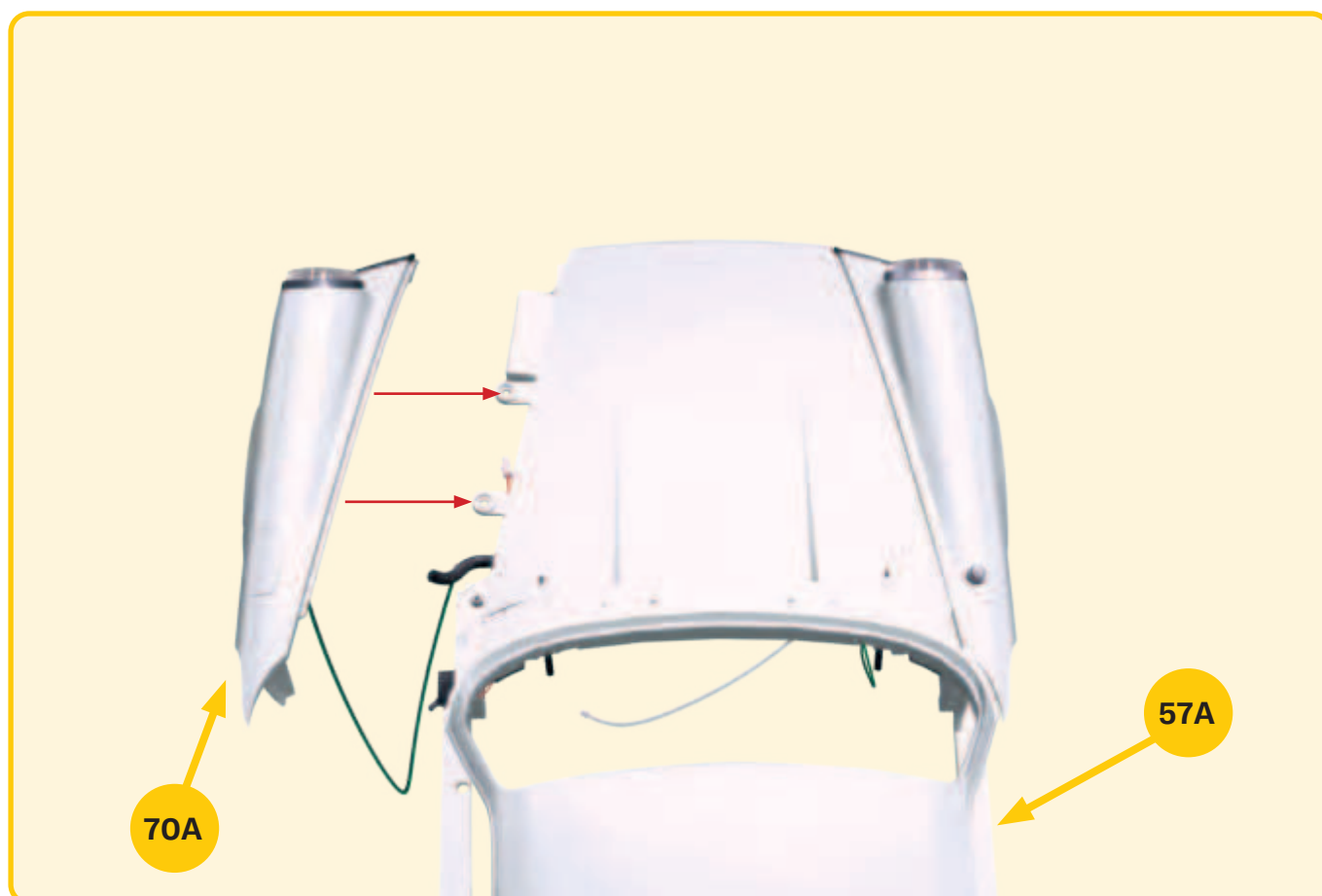


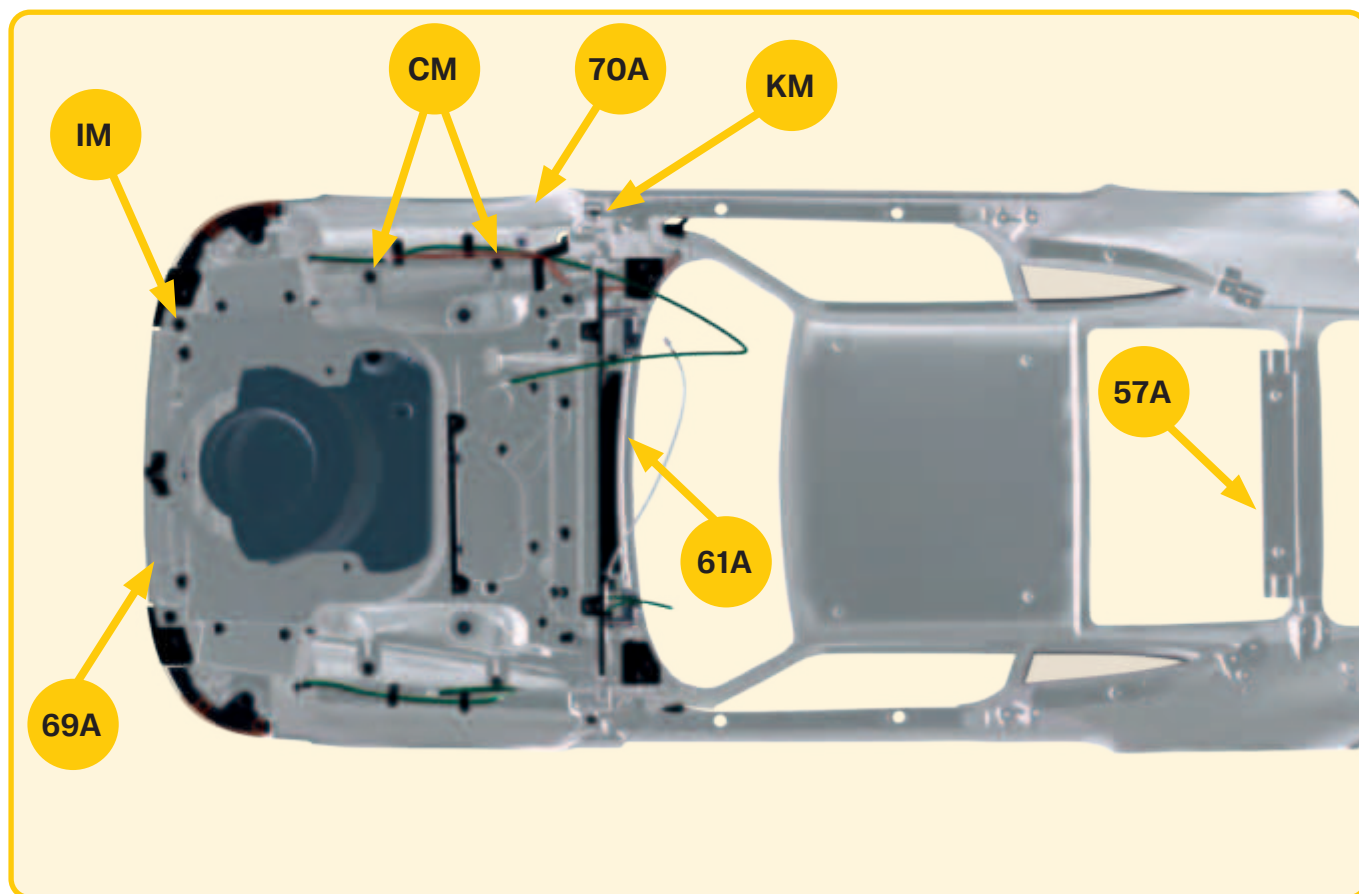
11





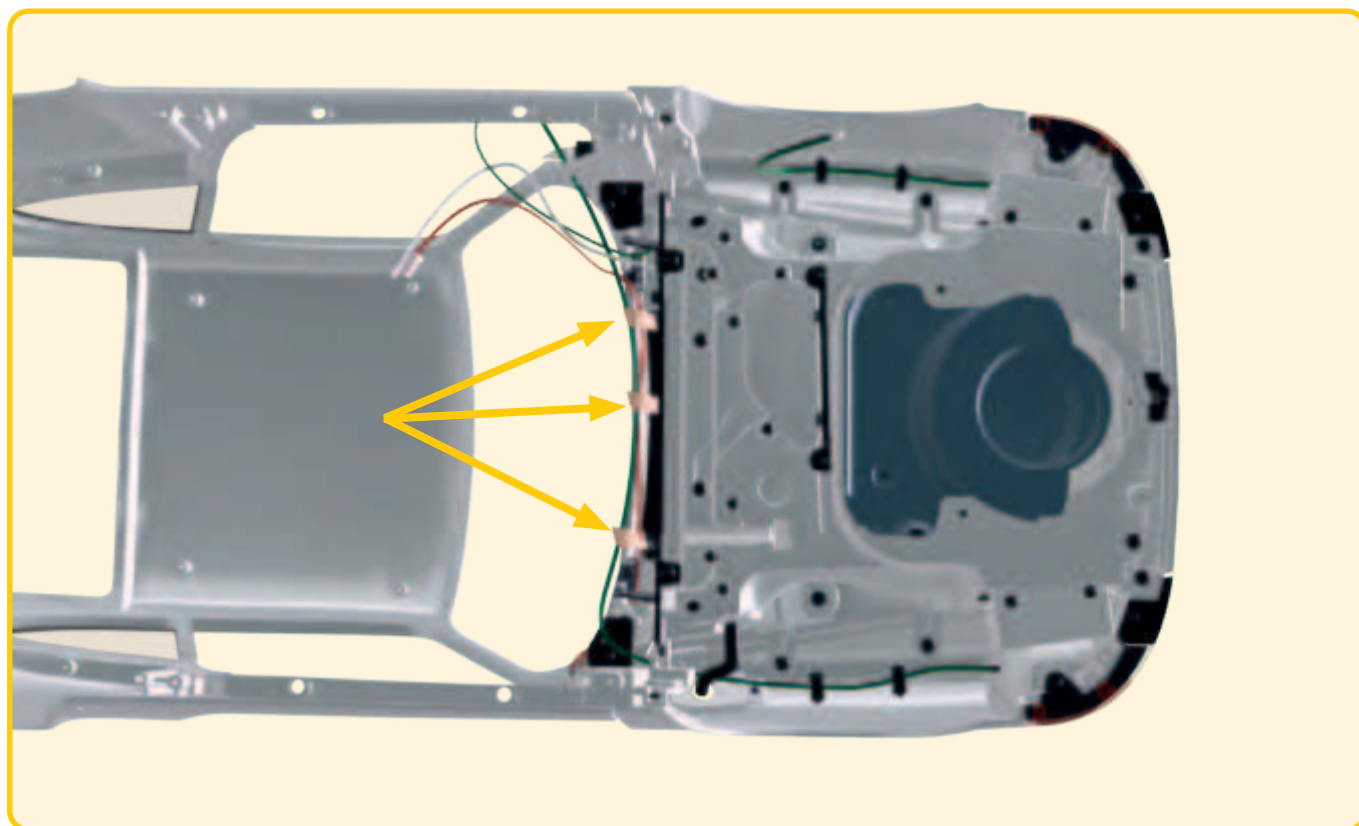
12



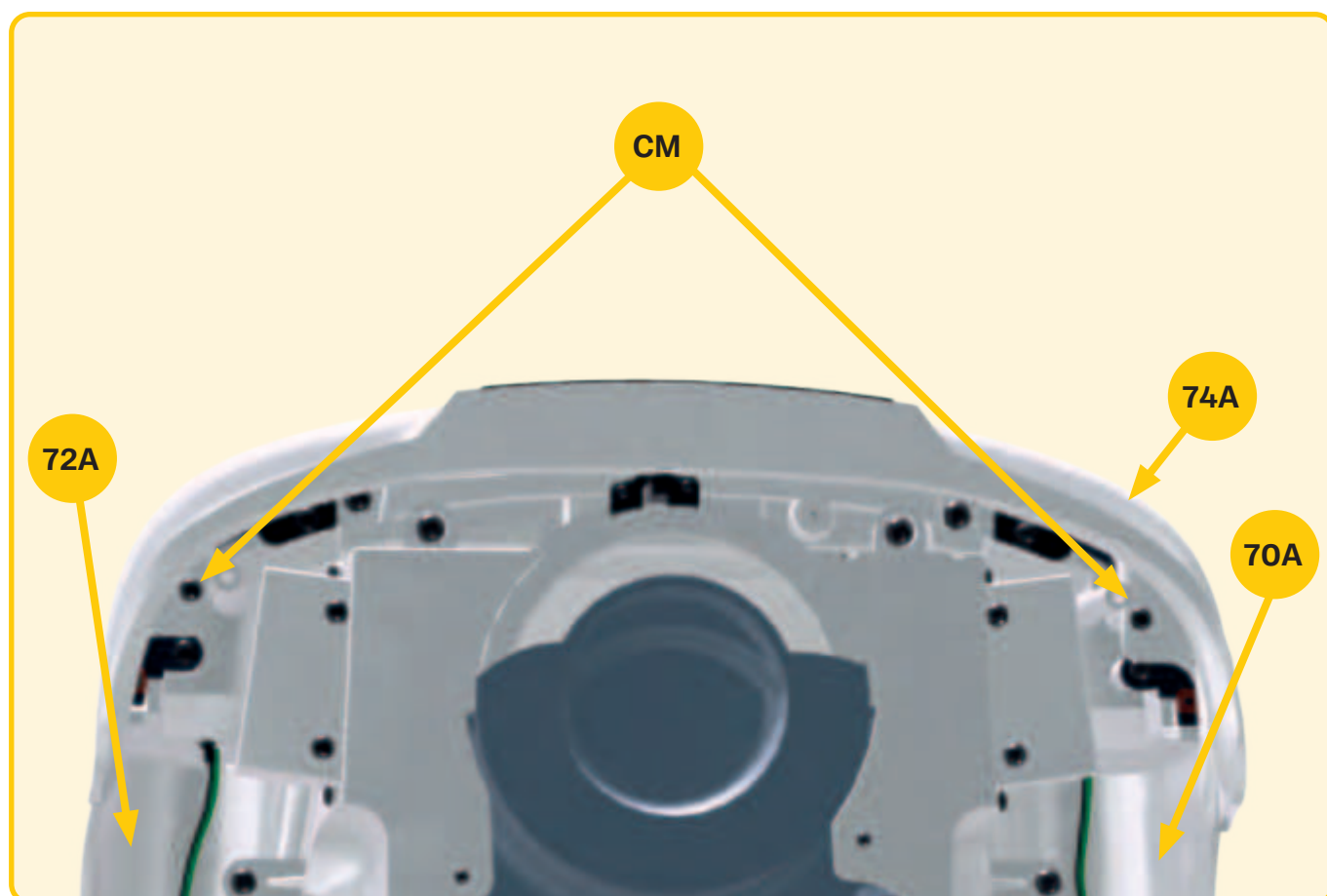
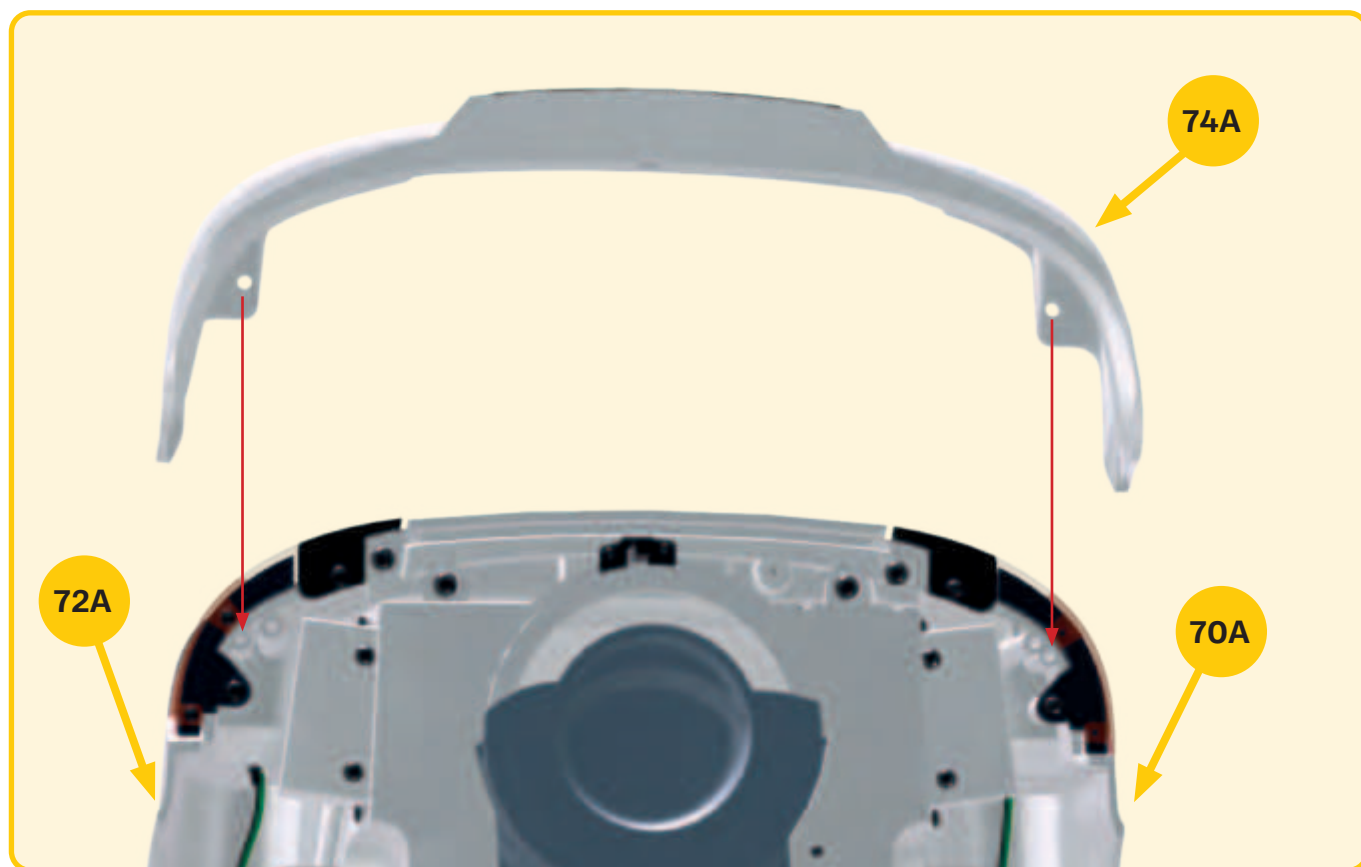


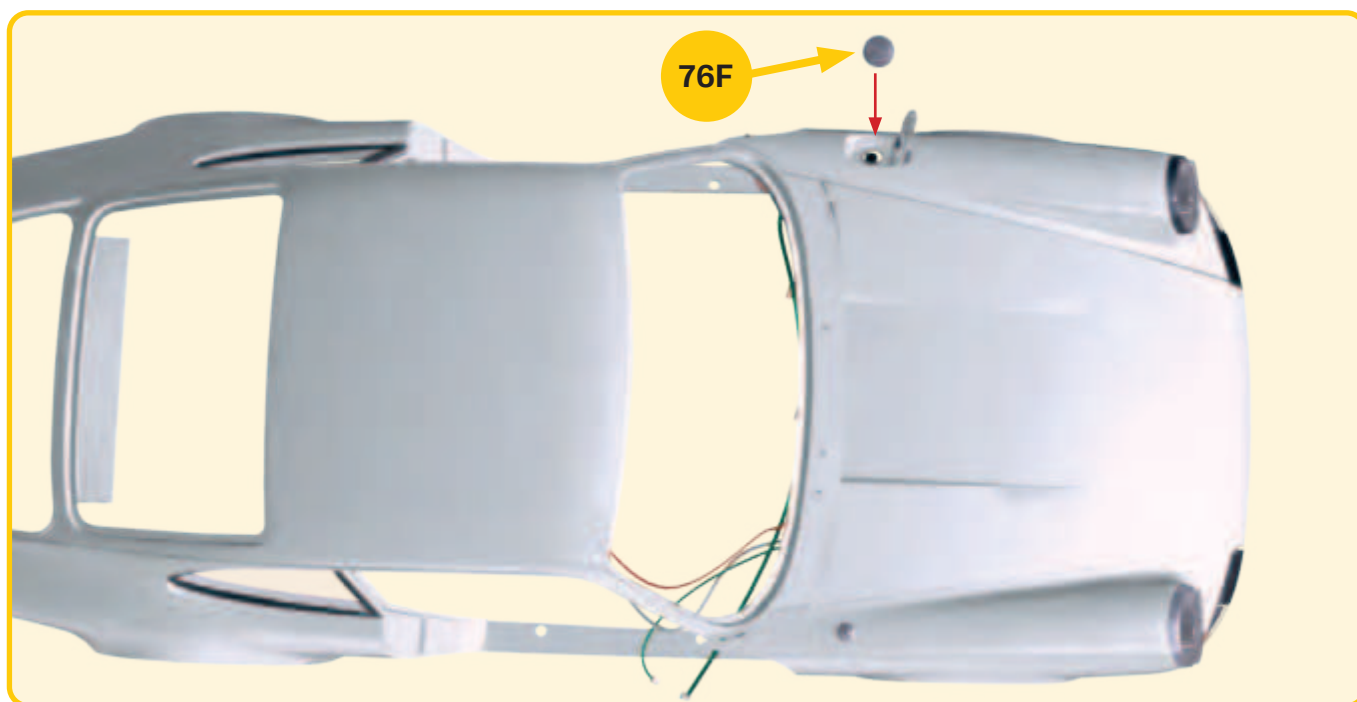
13

Fix the wires with some adhesive stickers



14



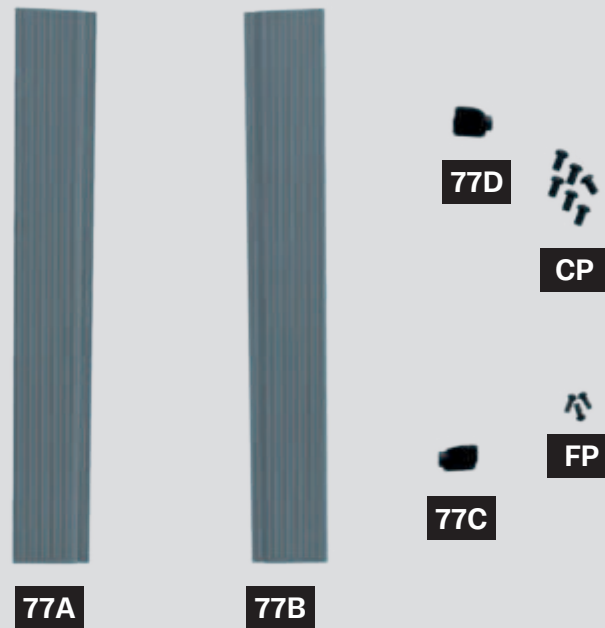


Check that the closed bonnet is positioned evenly between the two front wings.
If it is not, lift the bonnet and adjust it

FINAL RESULT



PARTS LIST 77: BODYWORK (2)



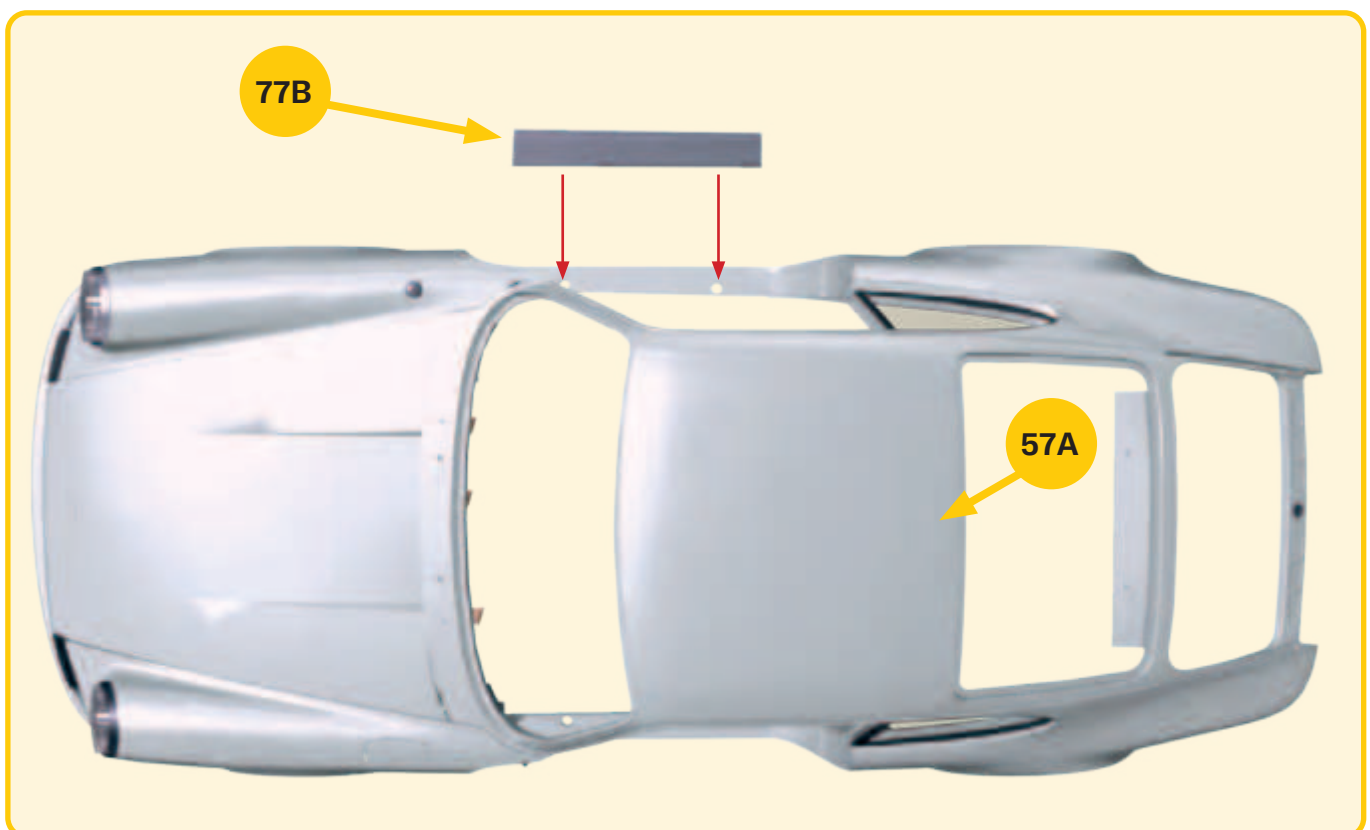
77A Left door sill panel
77B Right door sill panel

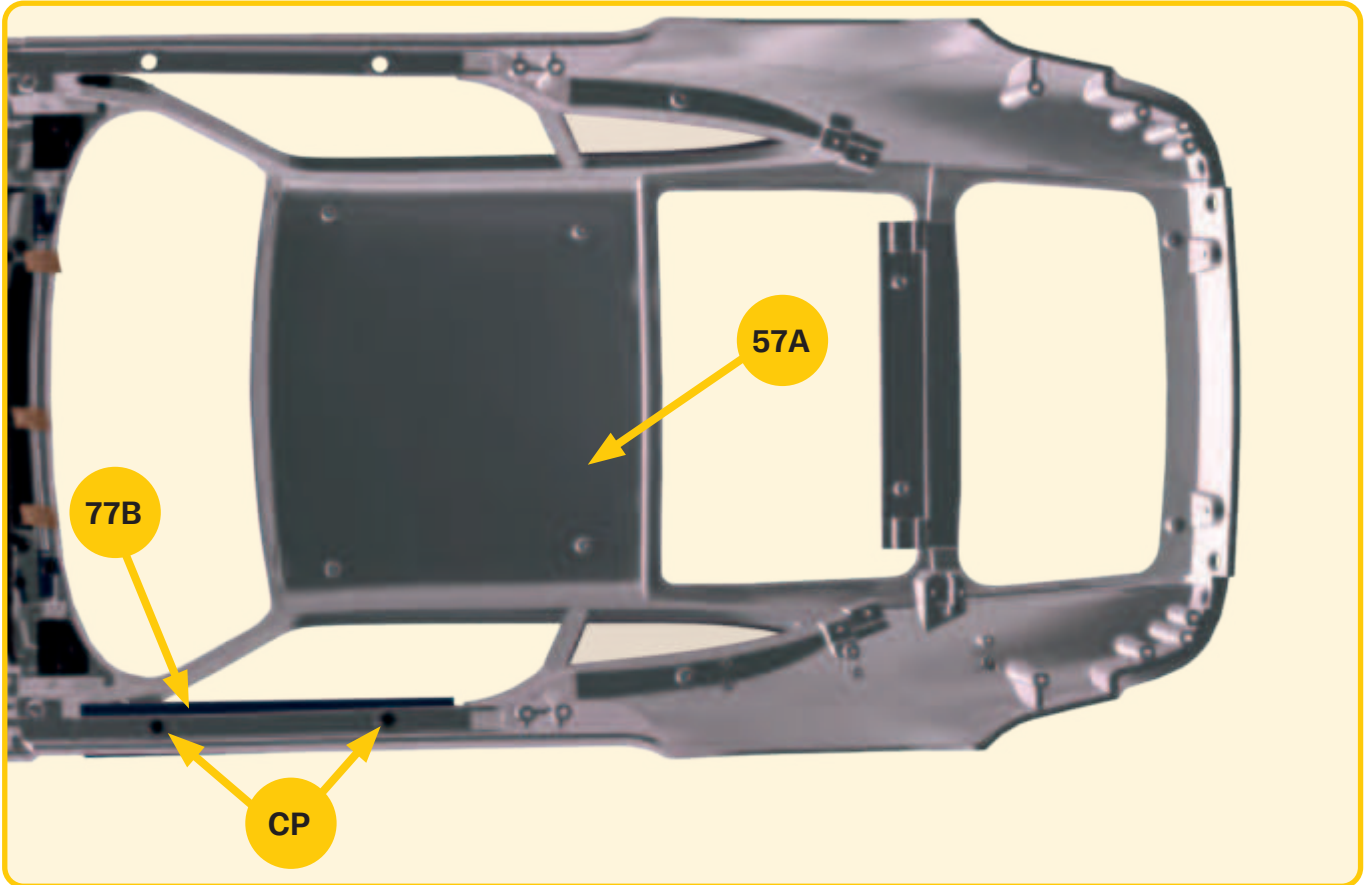
77C Left door latch
77D Right door latch

FP Screws 1.5x4mm (3 pcs)
CP Screws 1.7x4mm (6 pcs)

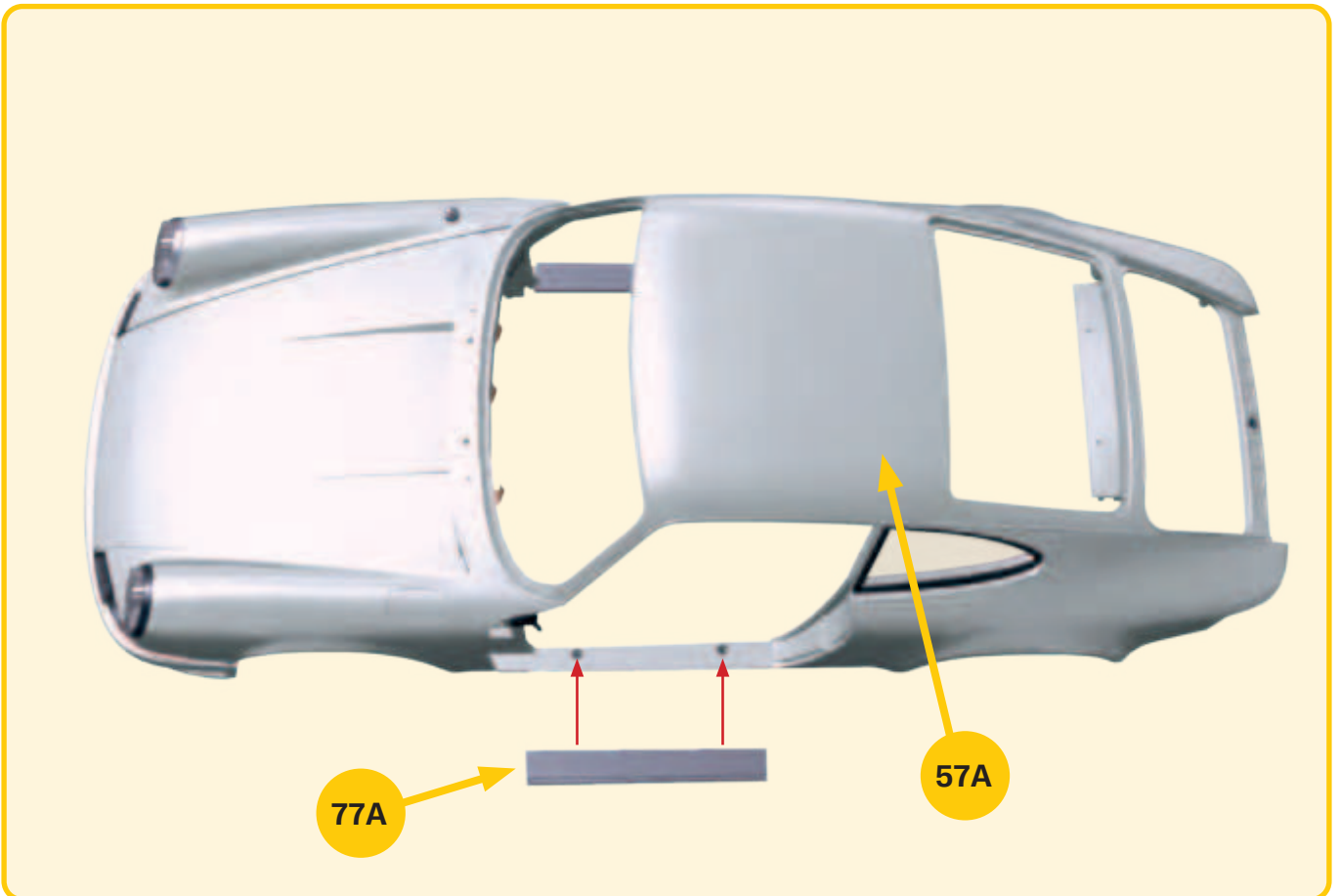
For better visibility of the steps, some of the wires and switches are not shown, and others are simplified

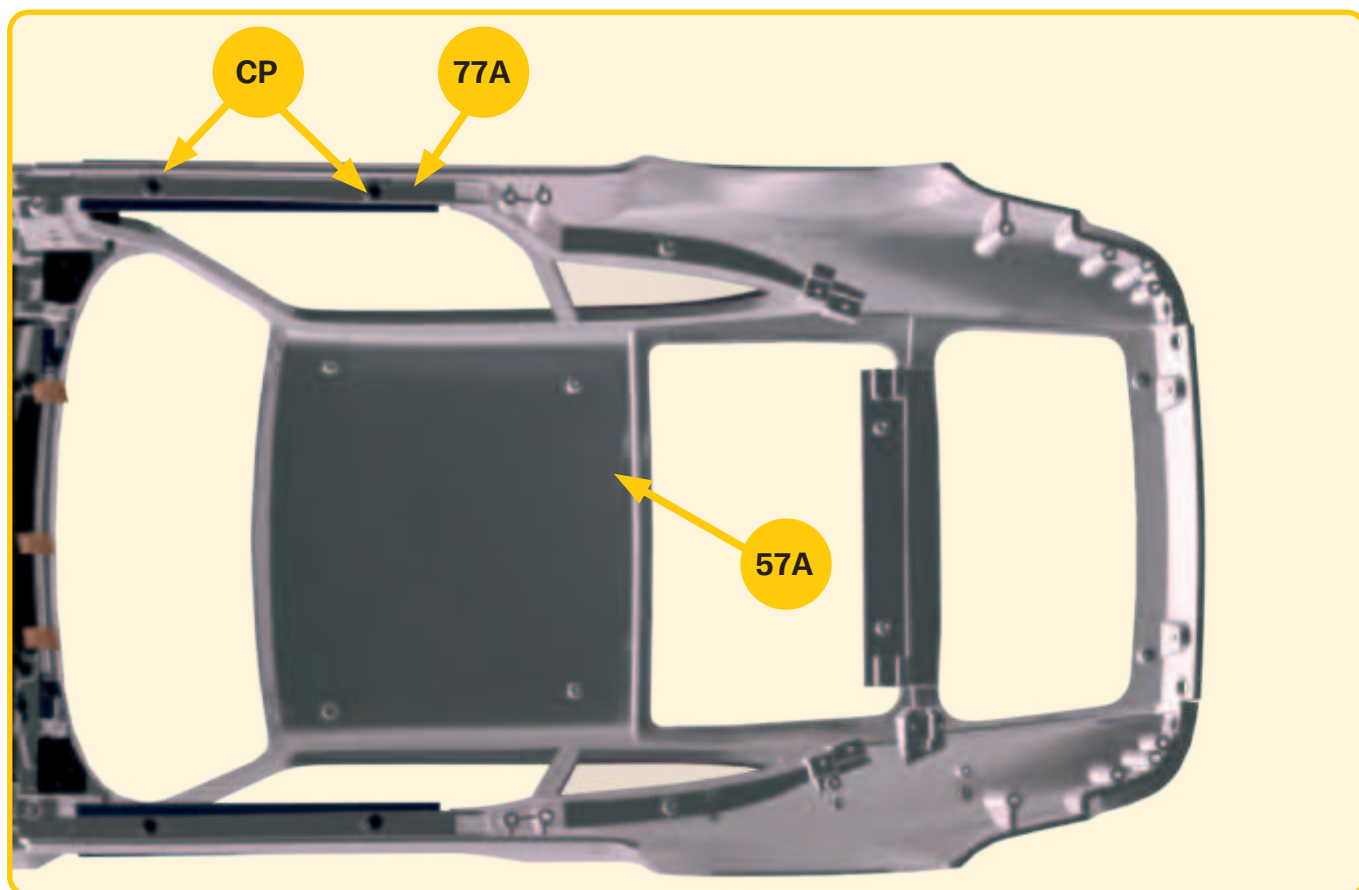
1



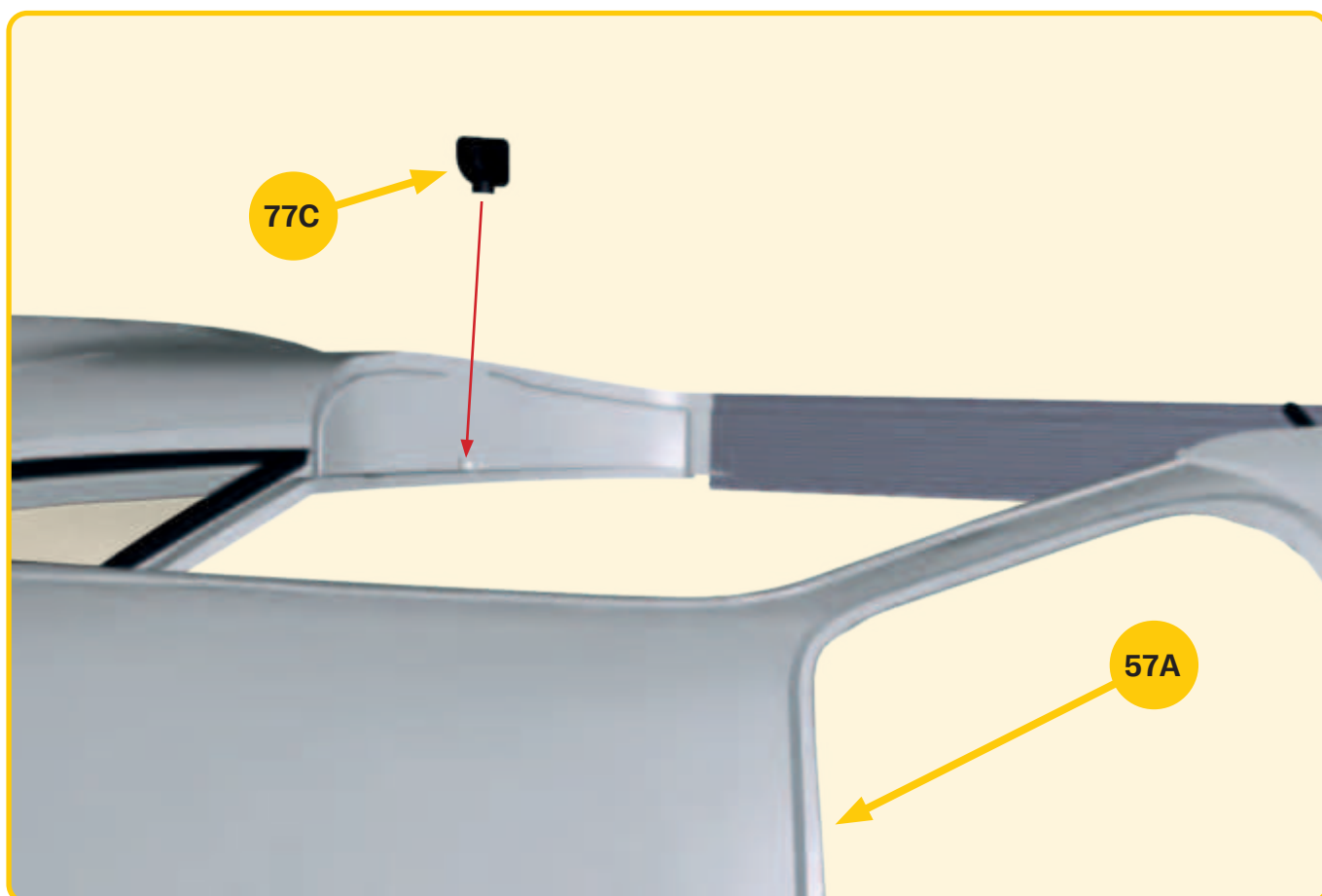


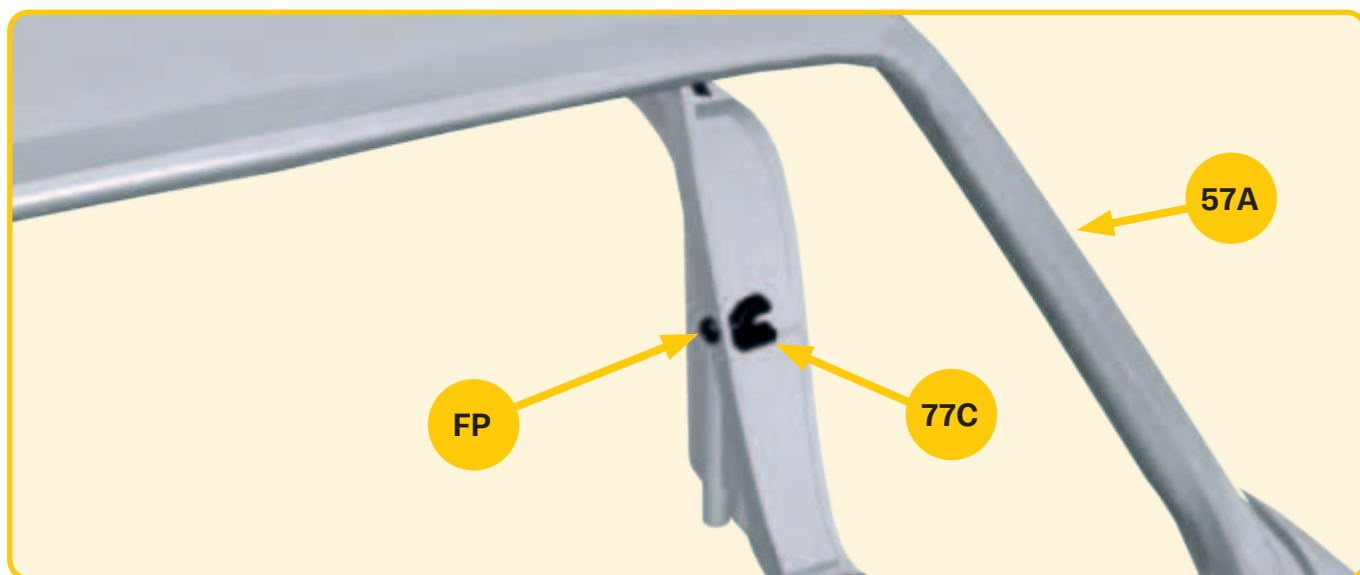
2



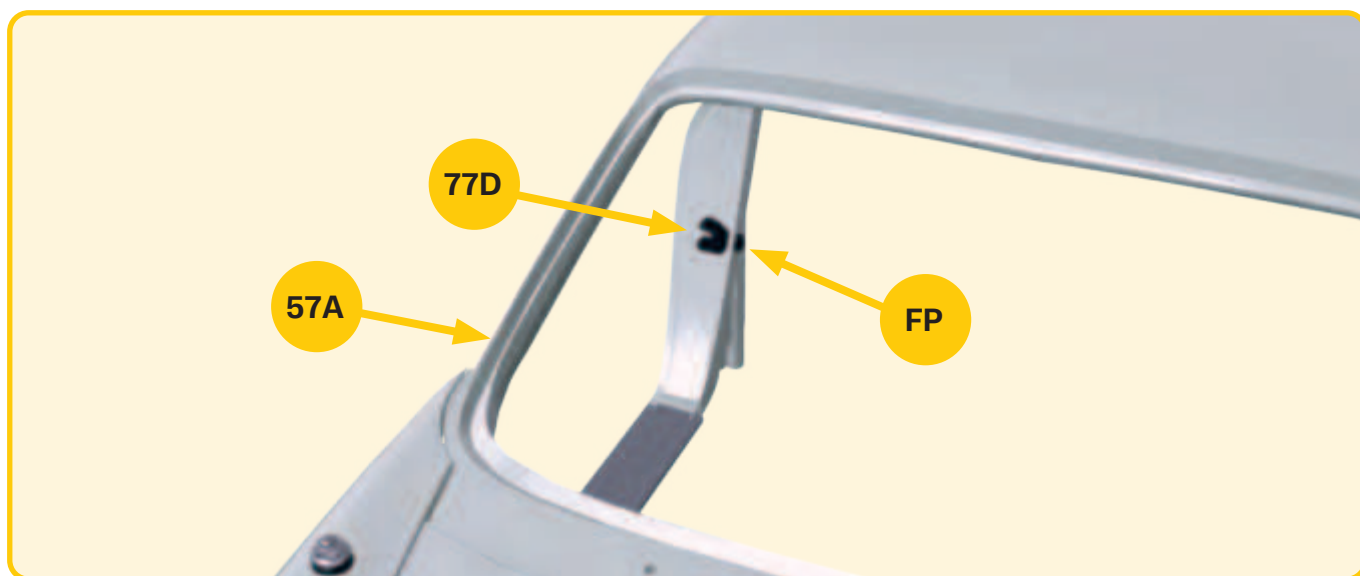
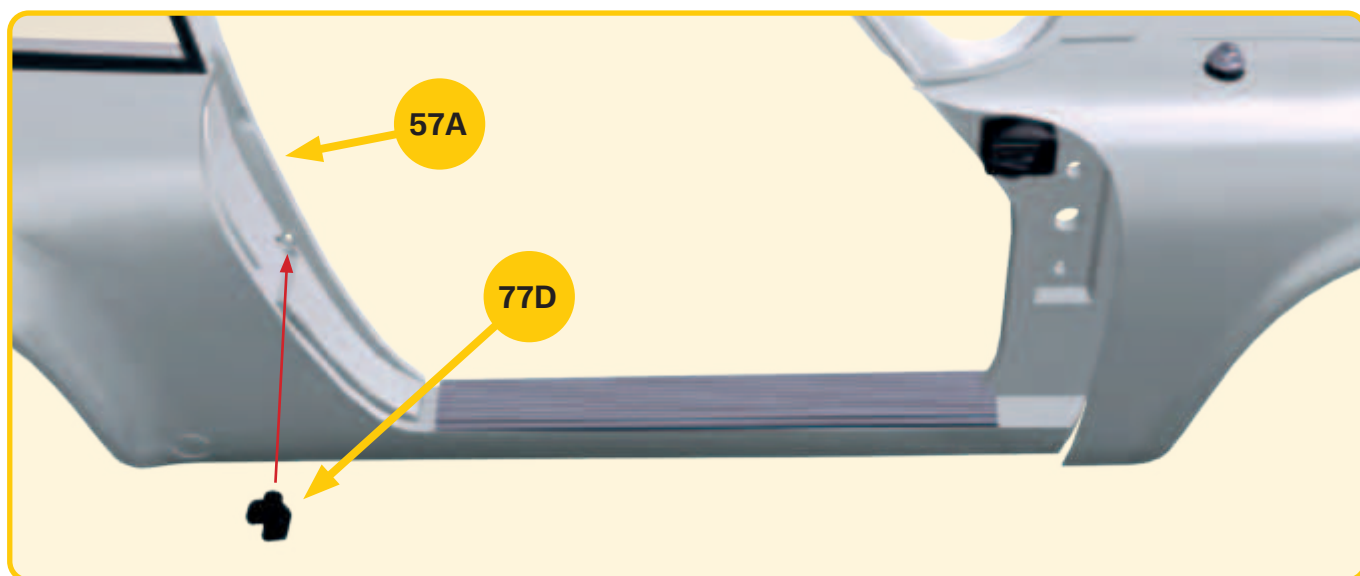


3

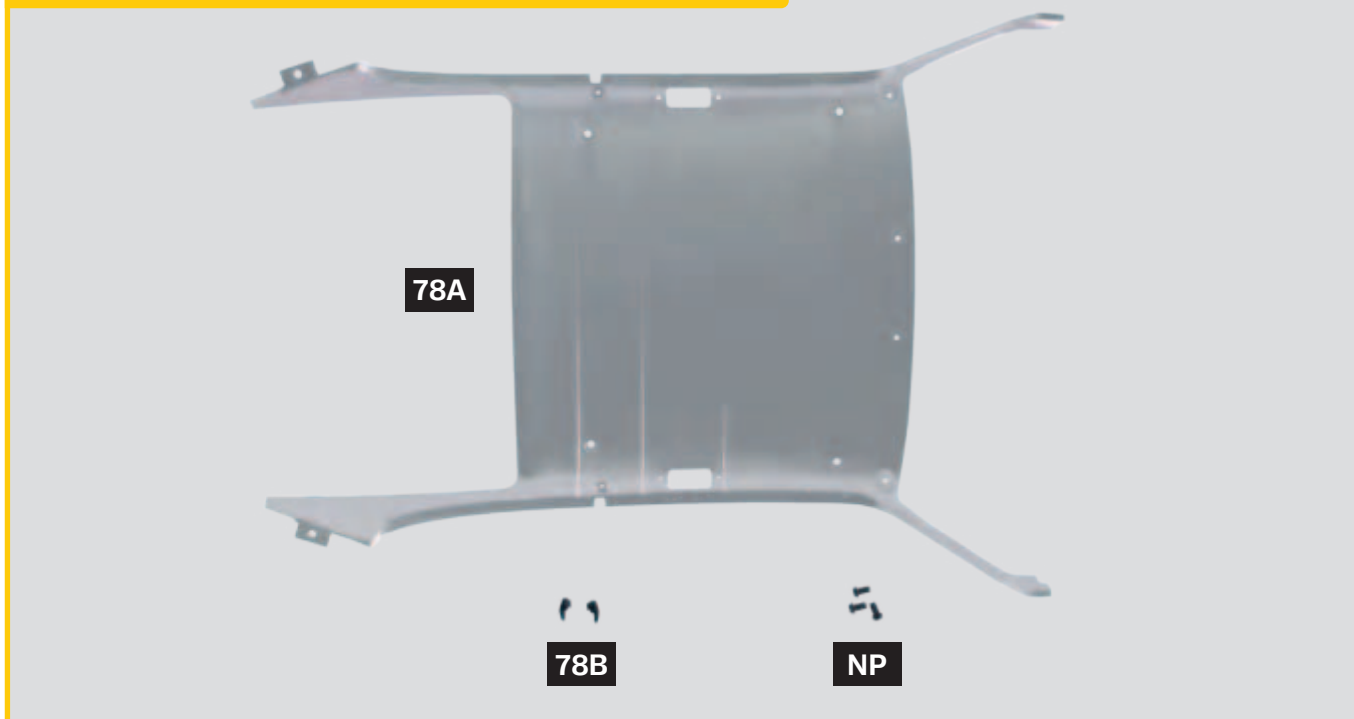




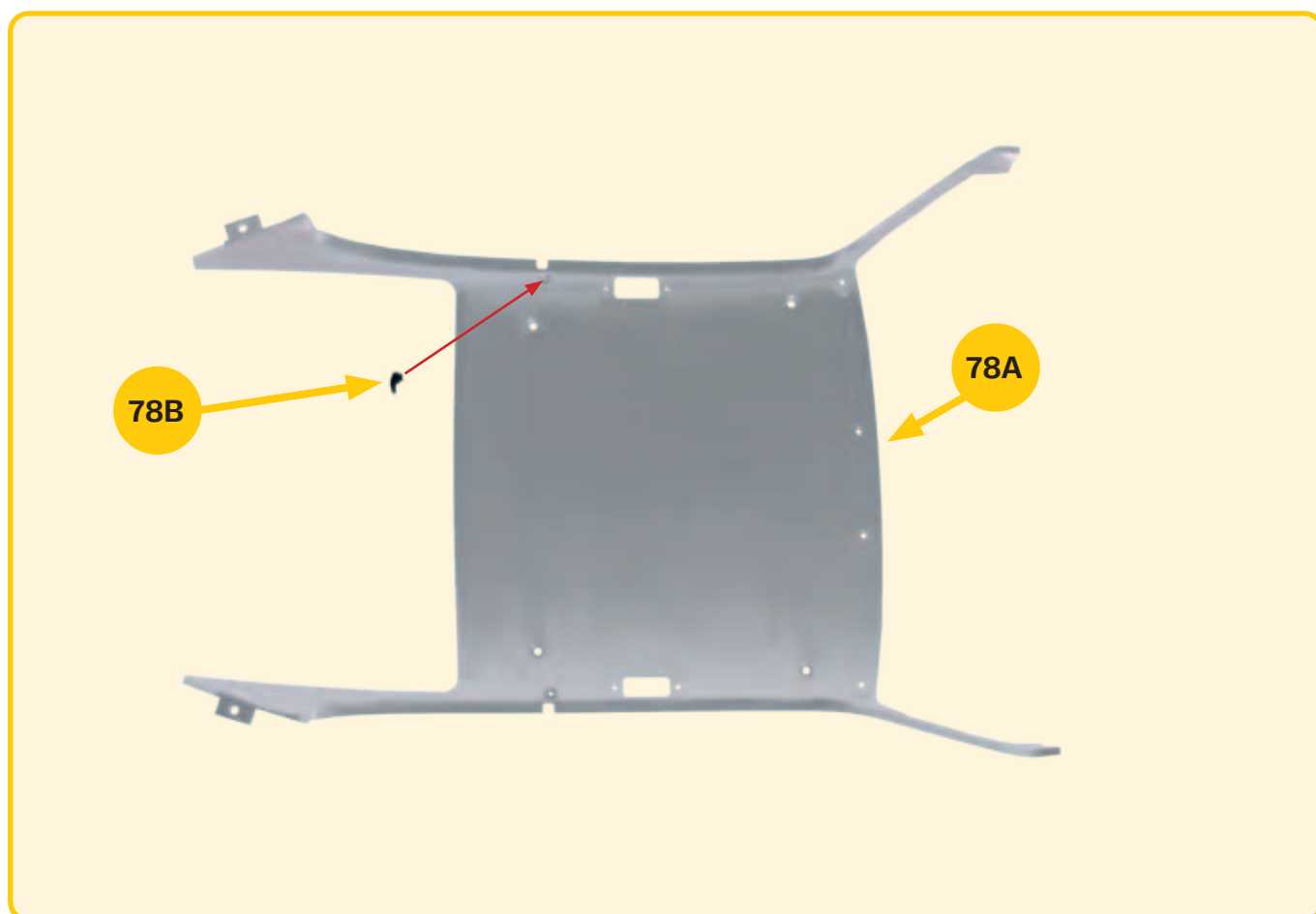
4

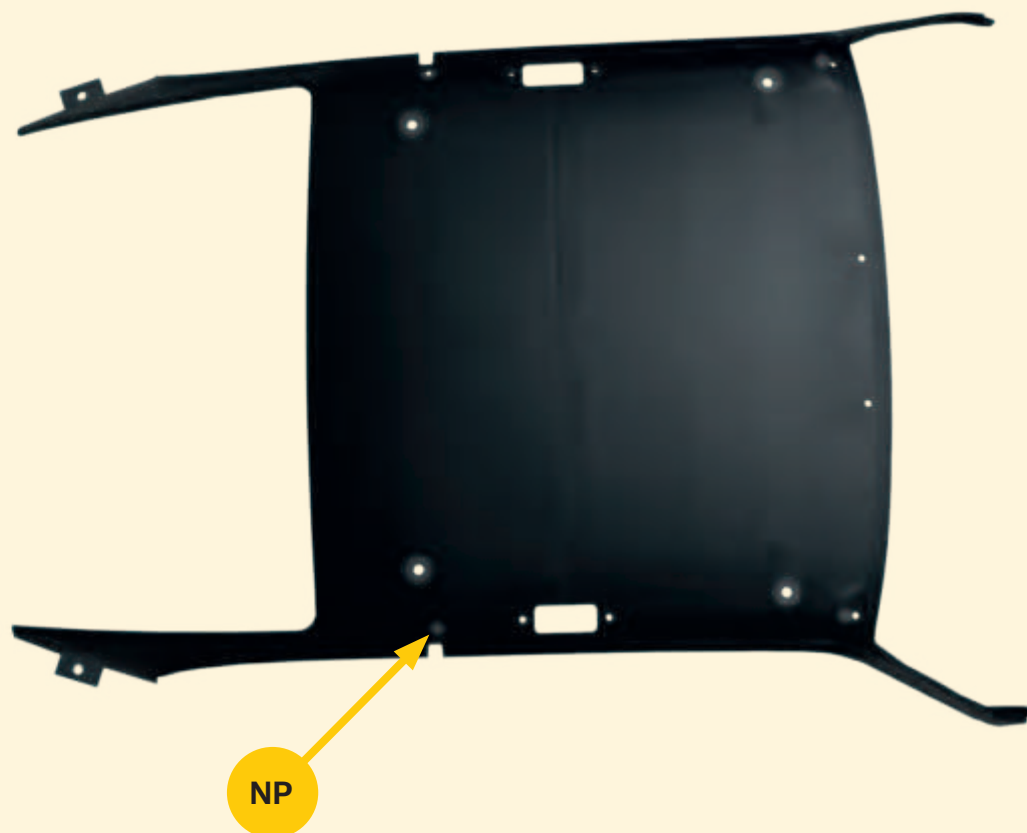
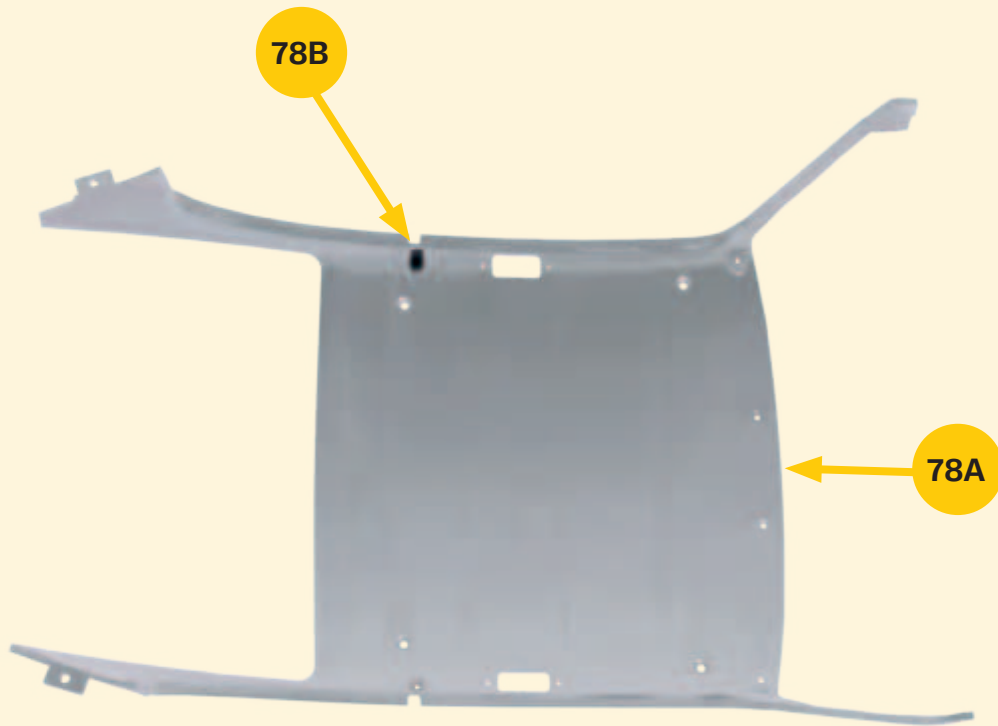


PARTS LIST 78: ROOF INTERIOR

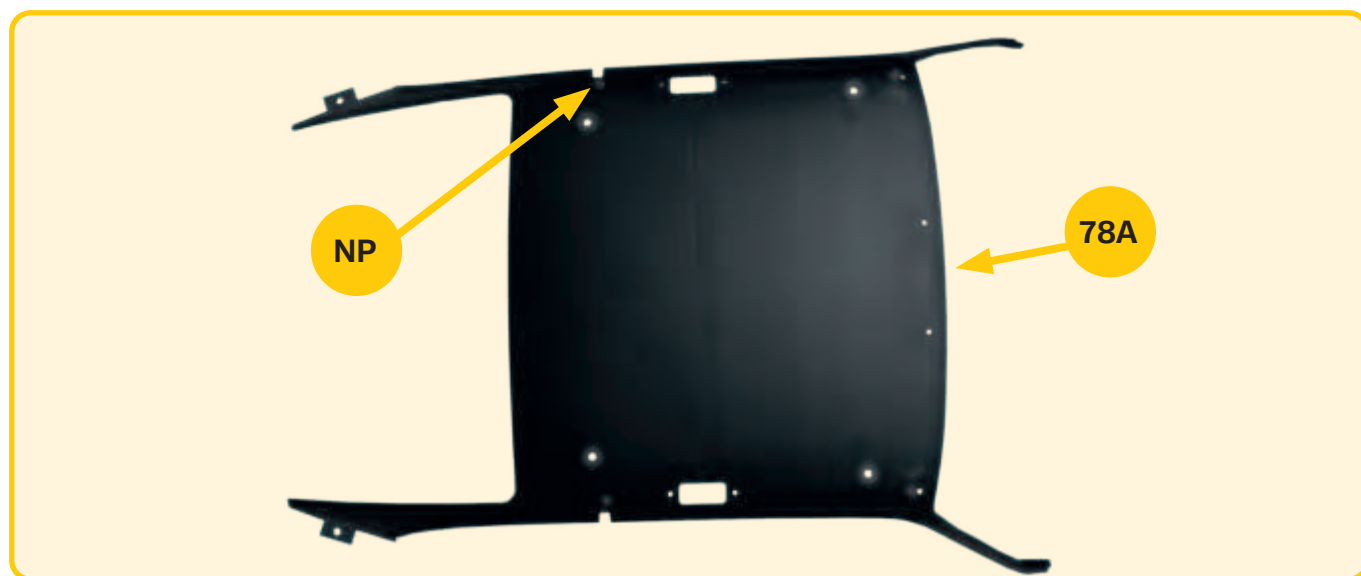
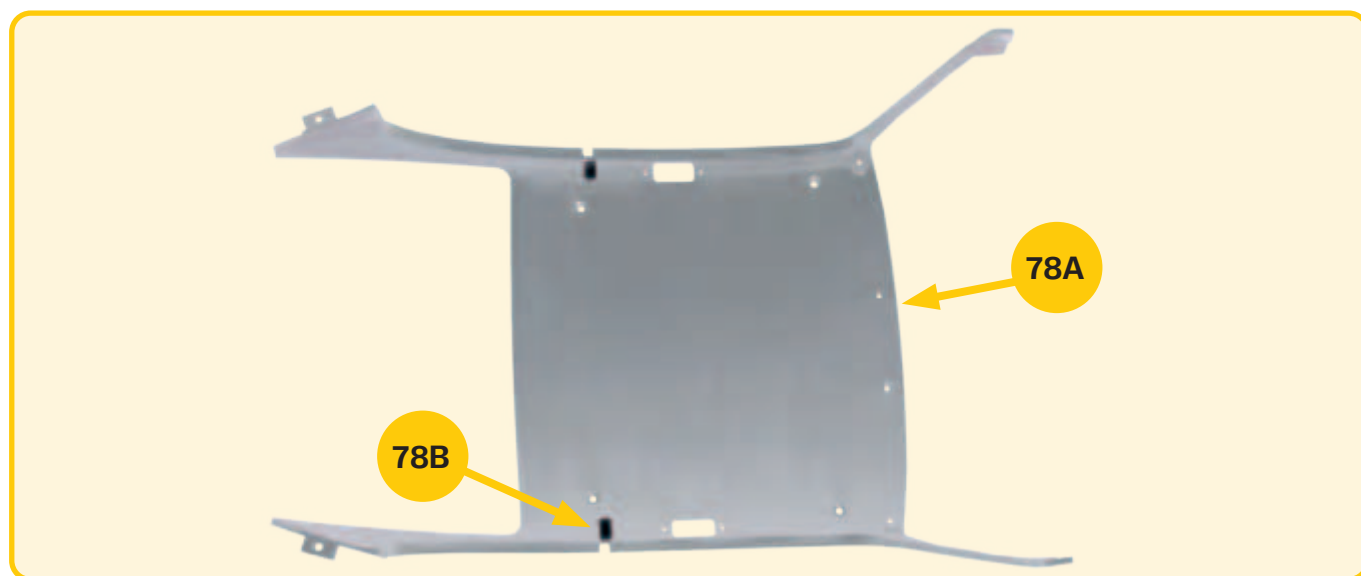
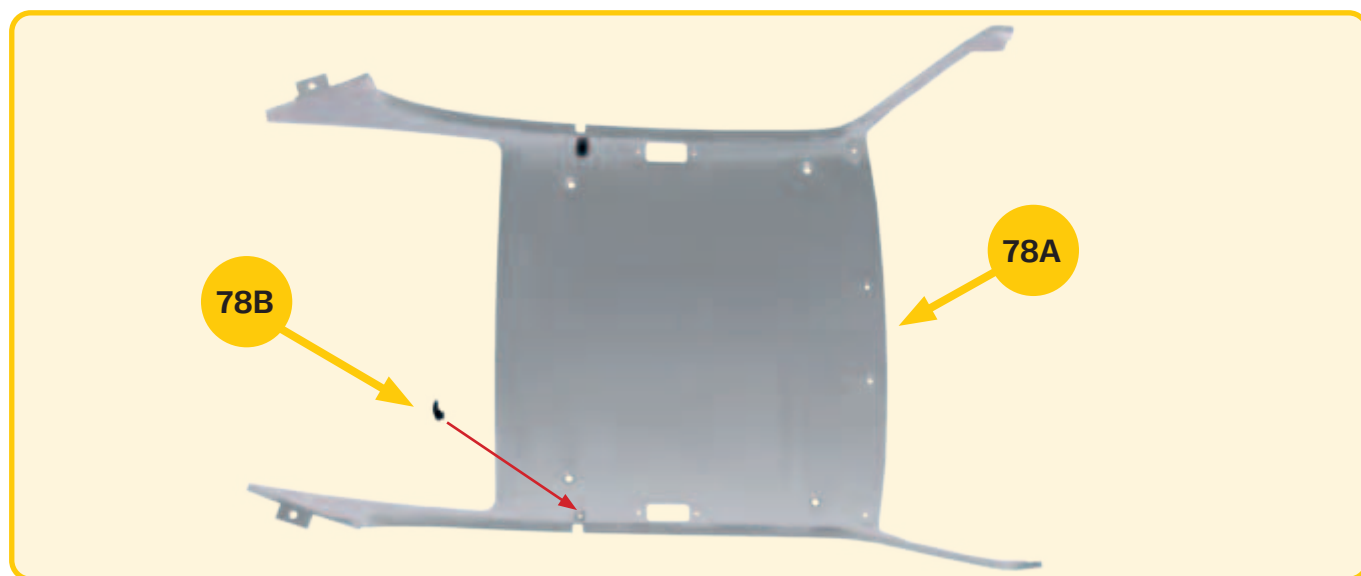
**78A** Roof interior**78B** Roof interior hook (2 pcs)**NP** Screws 1.2x4mm (3 pcs)

1





2



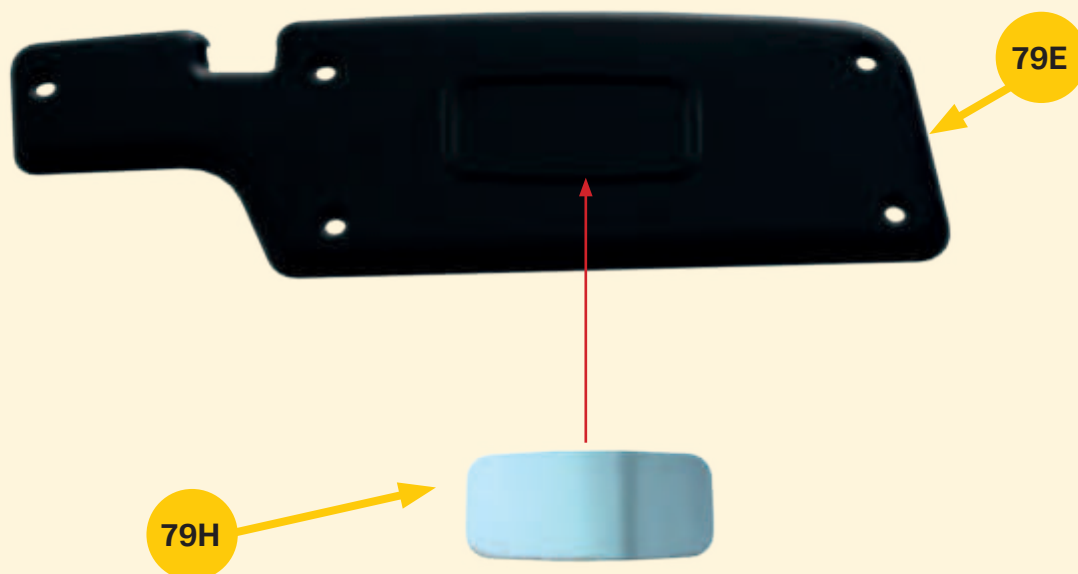
PARTS LIST 79: SUN VISORS

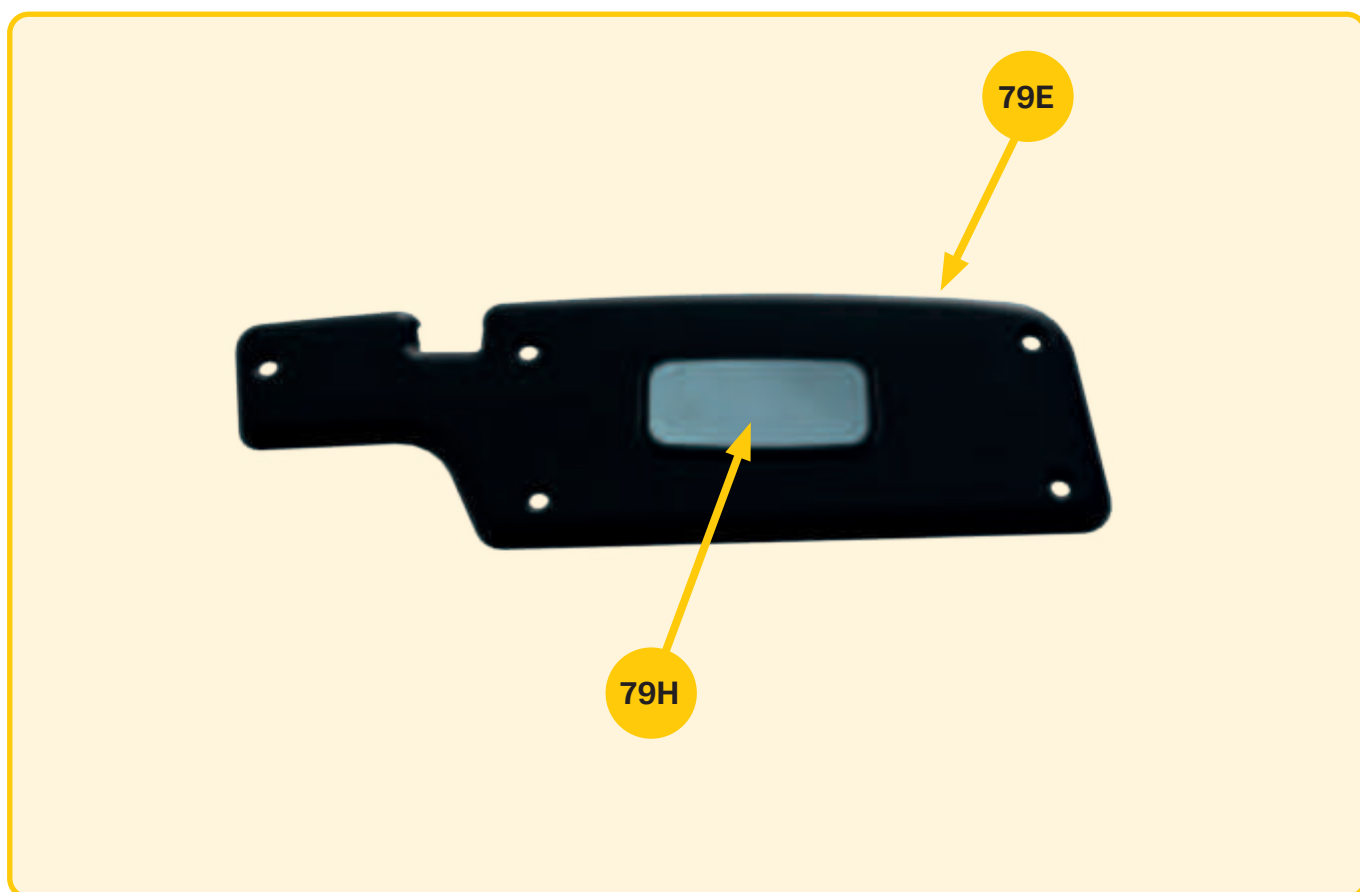


- | | | | | | |
|------------|---|------------|-------------------|-----------|---------------------------|
| 79A | Left sun visor 1 | 79E | Right sun visor 1 | FP | Screws 1.5x4mm (6 pcs) |
| 79B | Left sun visor support bracket (2 pcs) | 79F | Left sun visor 2 | OP | Screws 1.2x2.5mm (13 pcs) |
| 79C | Sun visor support (2 pcs) | 79G | Right sun visor 2 | |) |
| 79D | Right sun visor support bracket (2 pcs) | 79H | Vanity mirror | | |

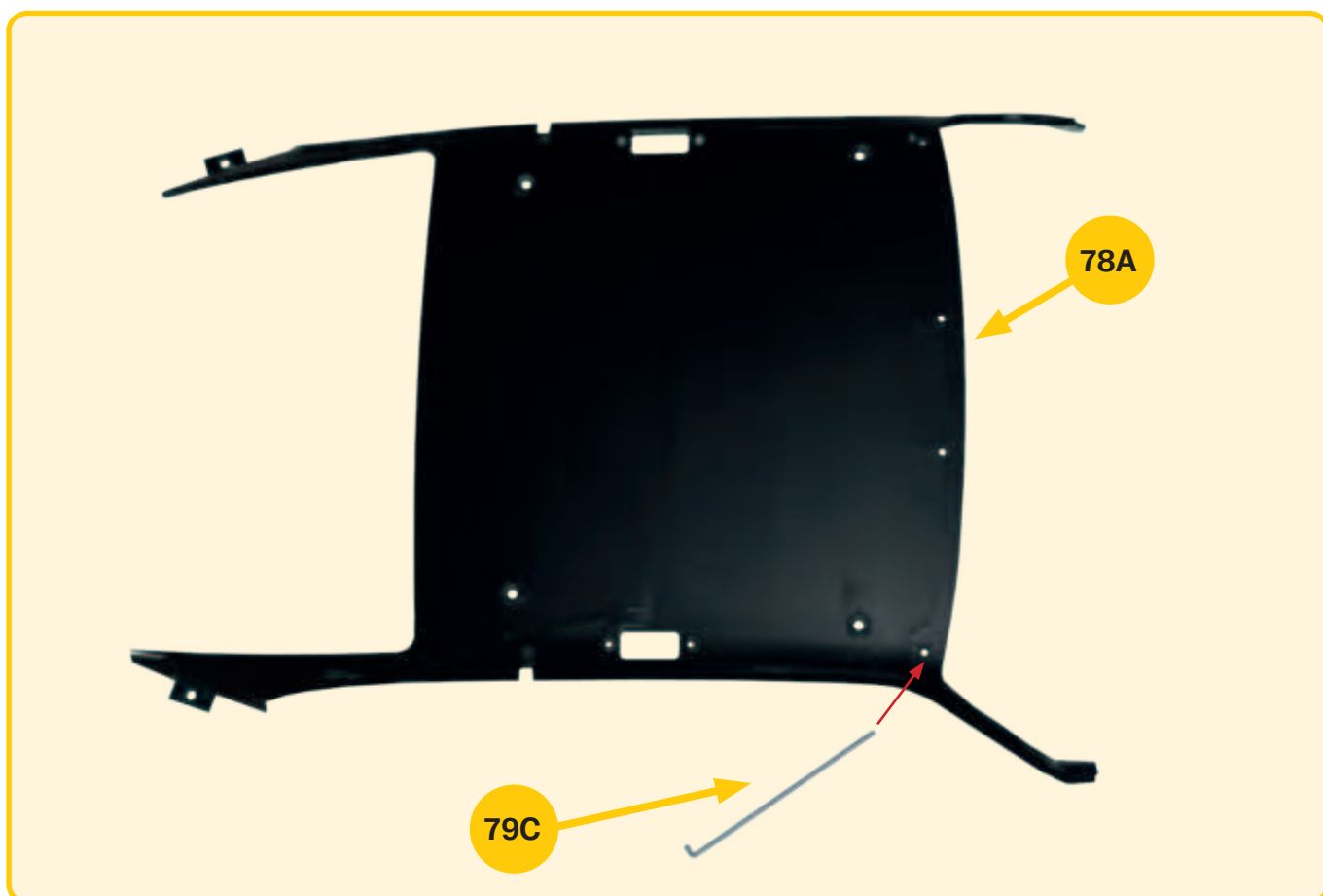
1

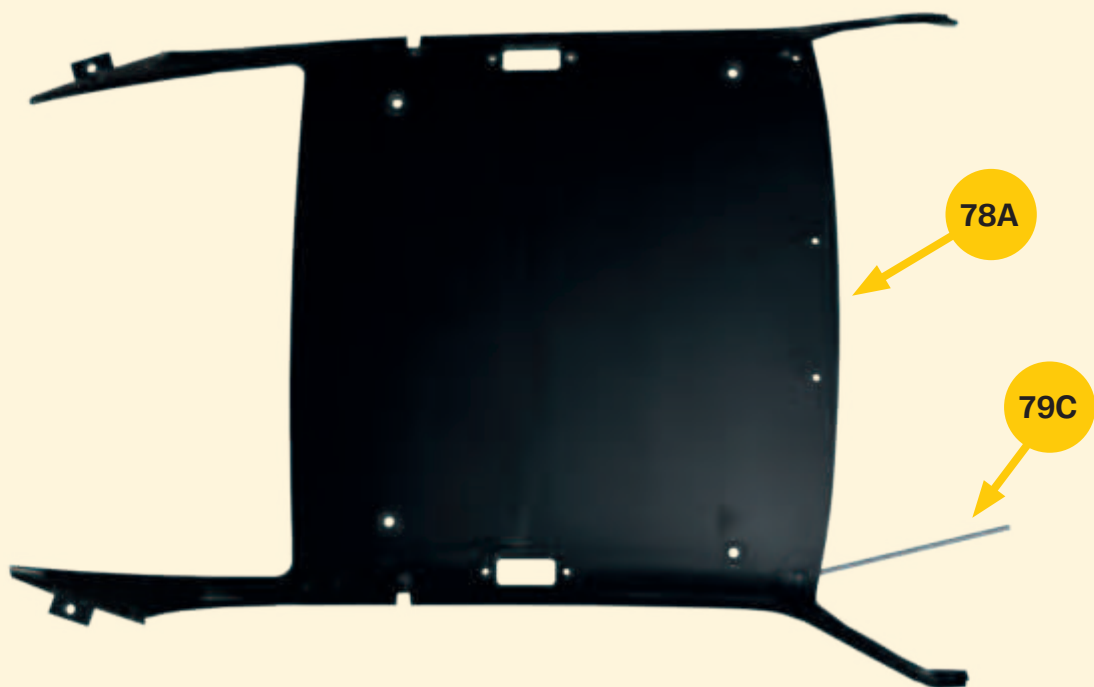
Peel off the protective film and adhesive back of the mirror (79H) and attach it as shown below



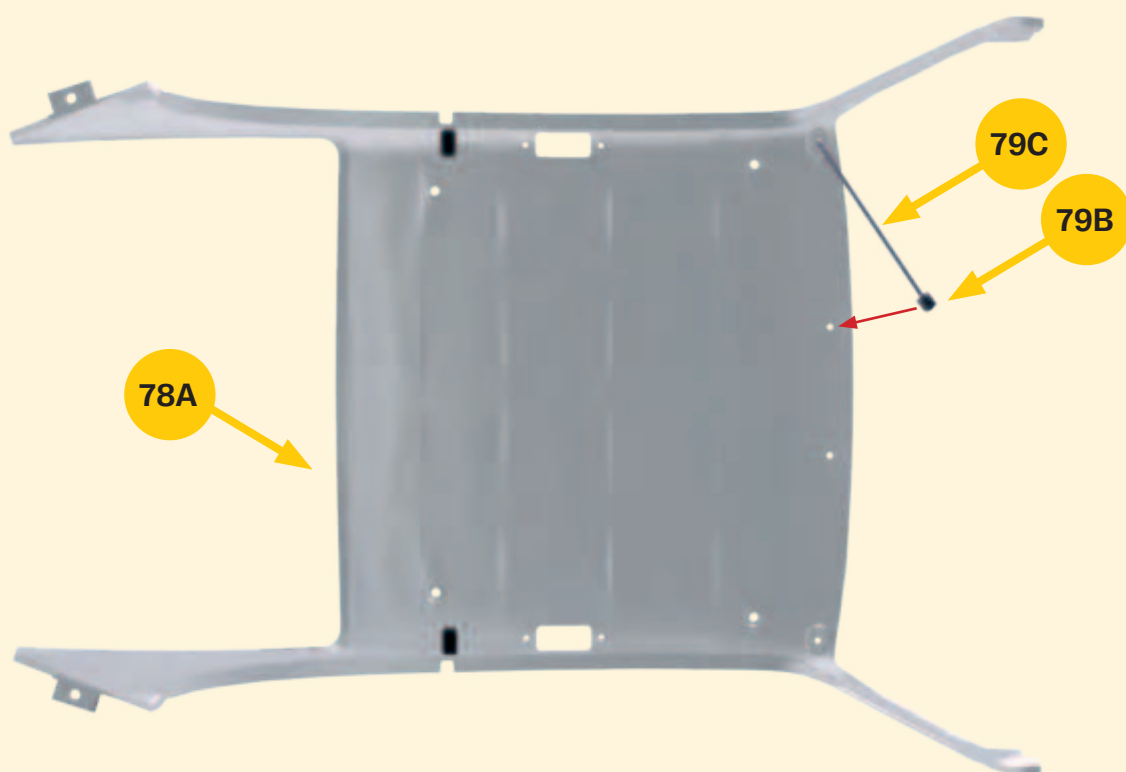


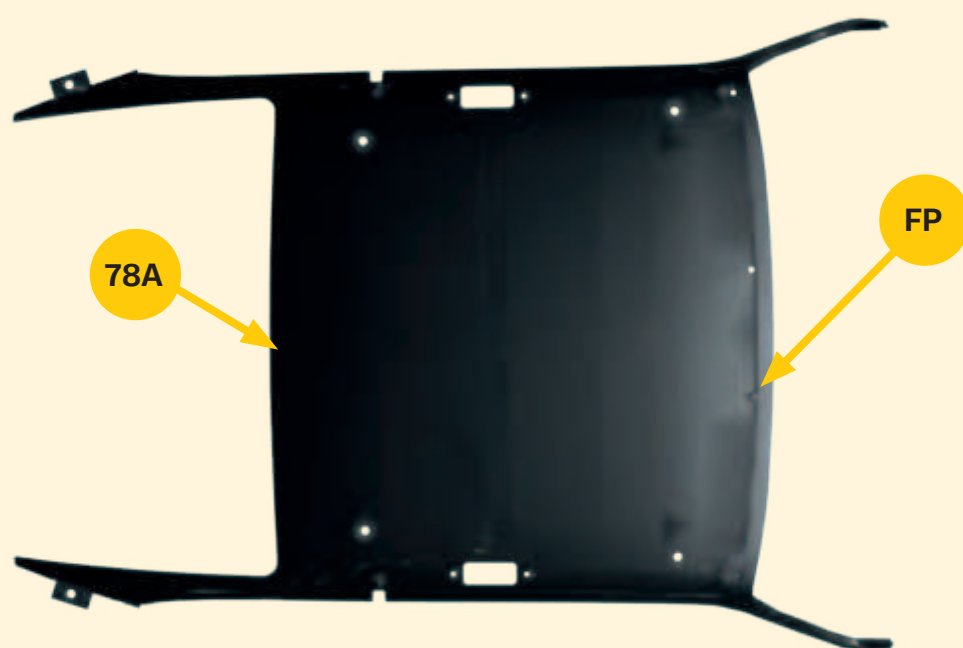
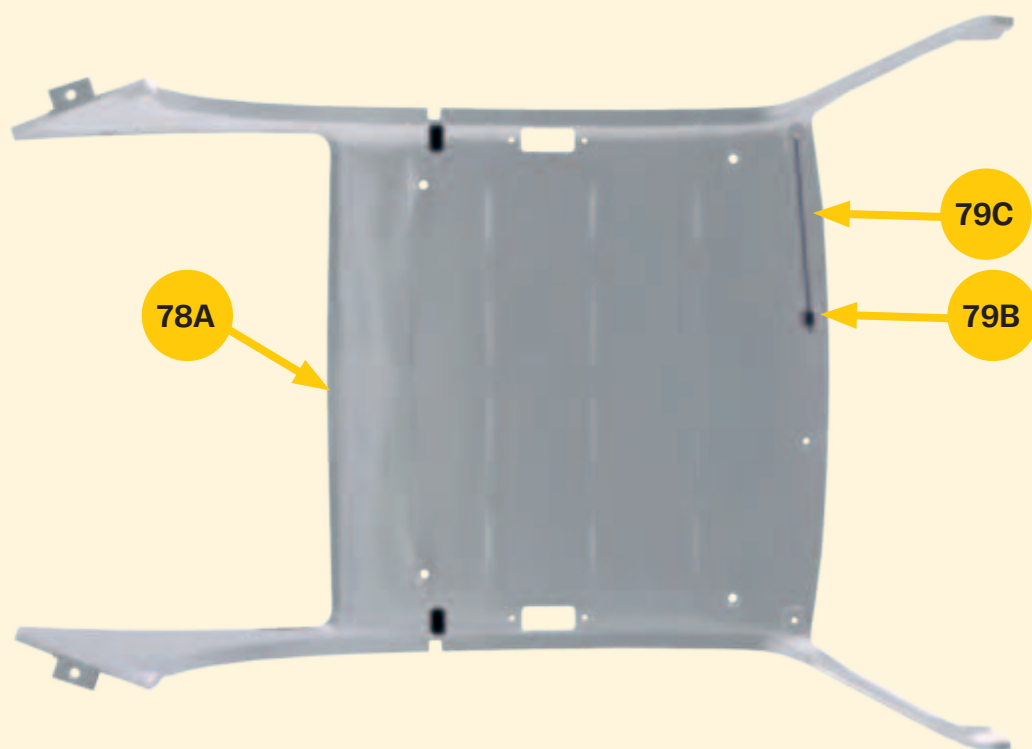
2

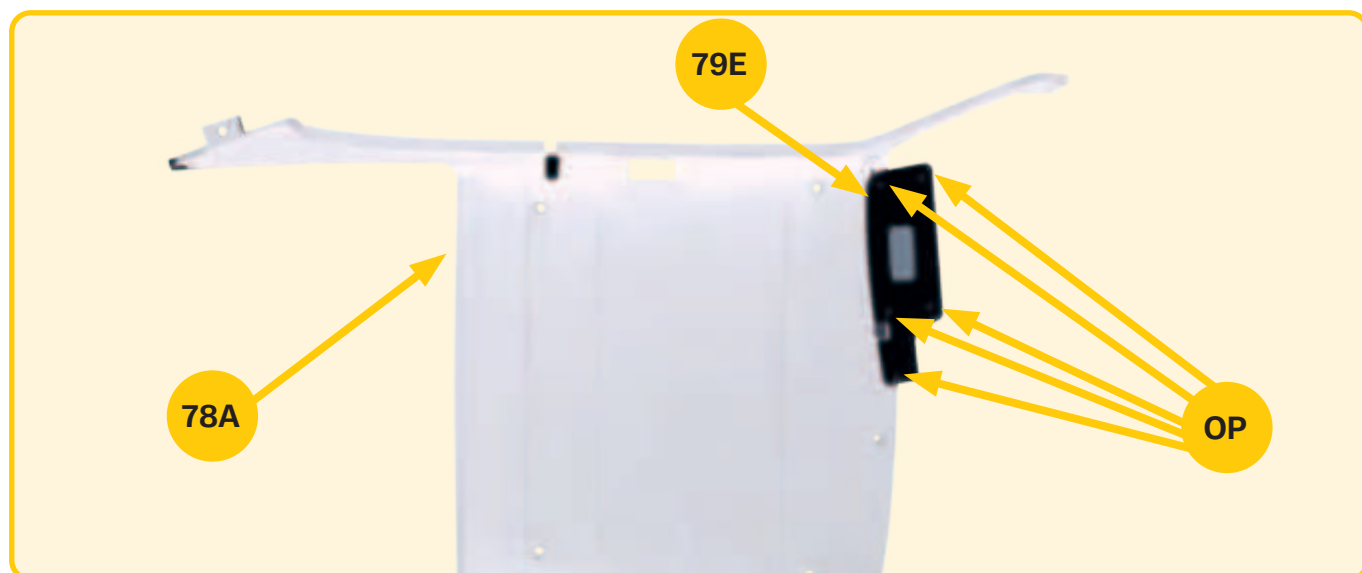
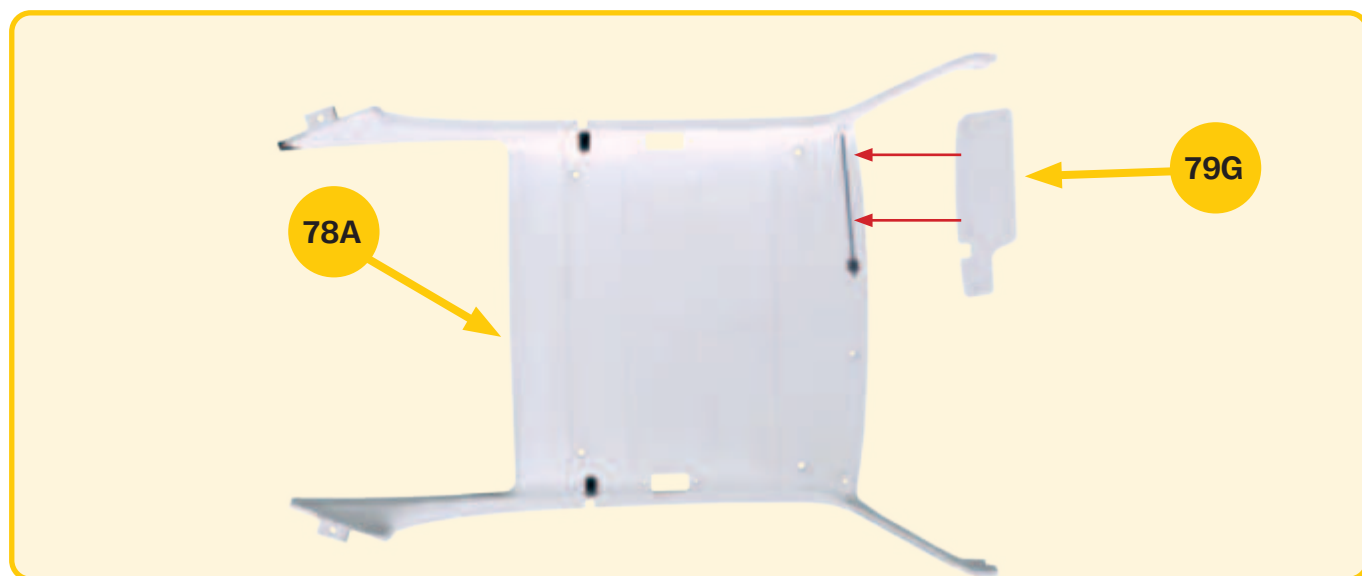




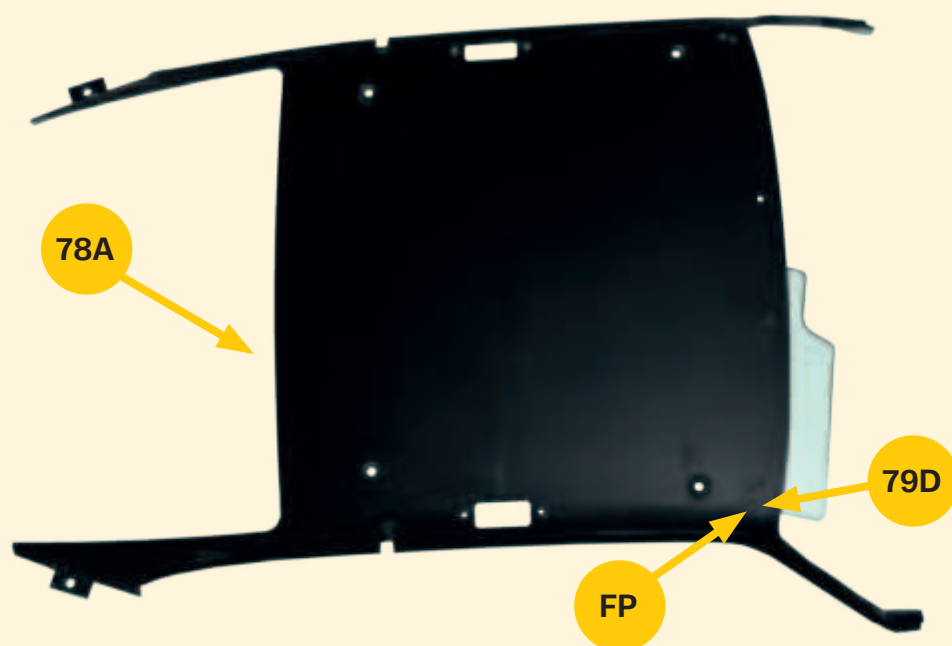
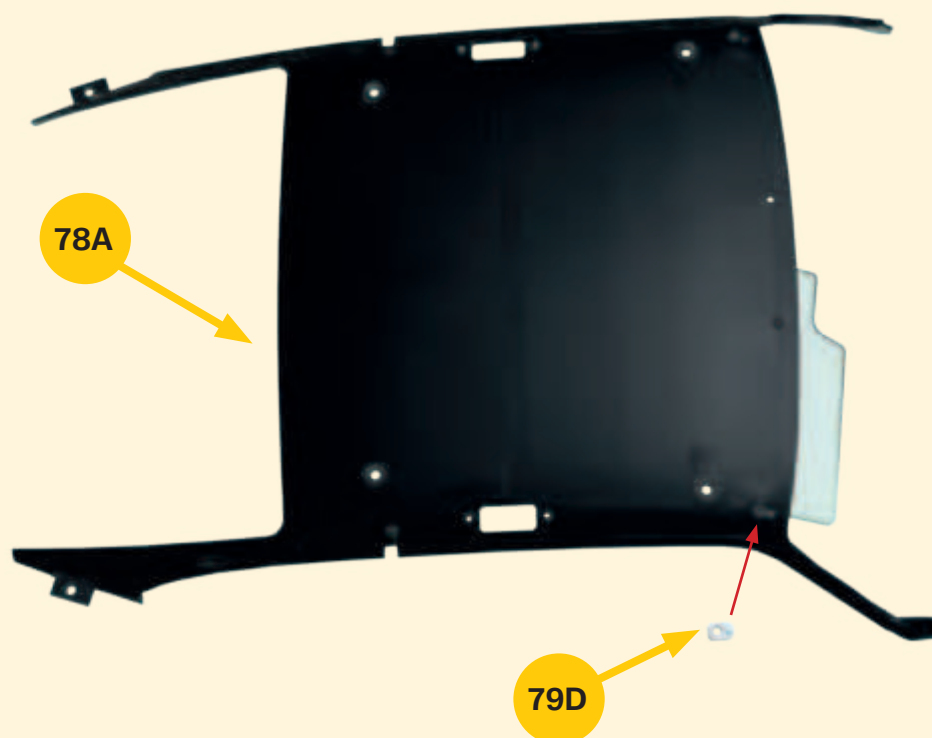
3

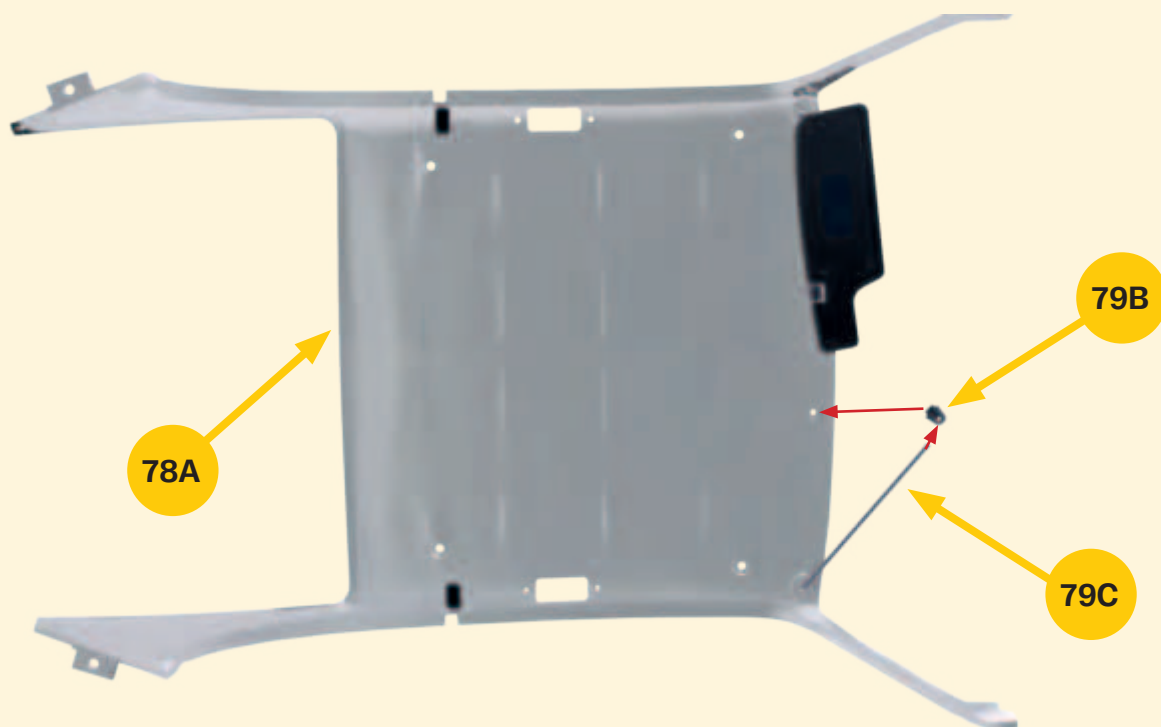
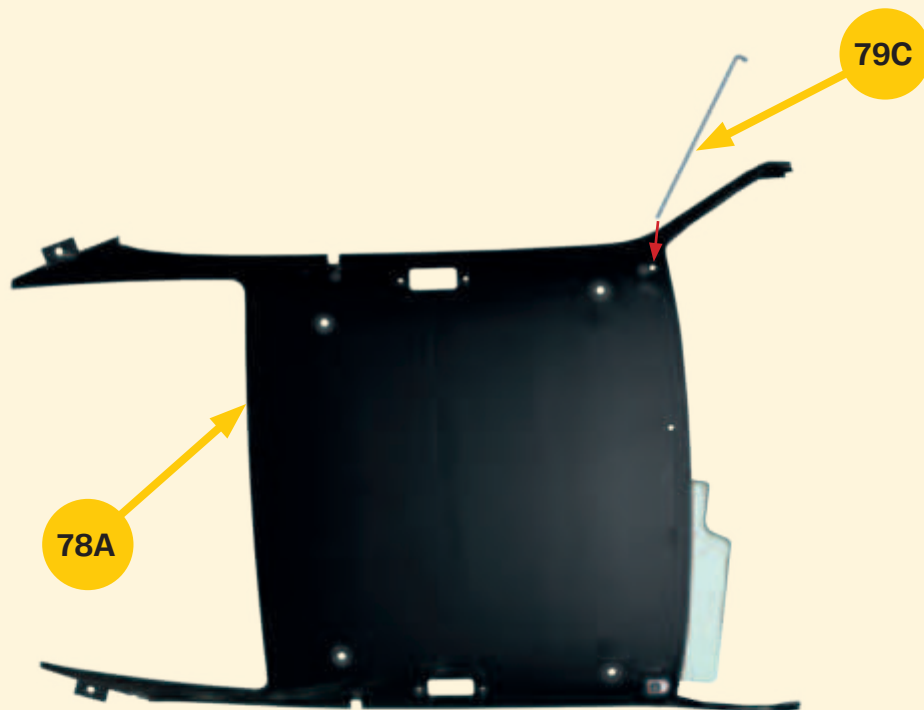


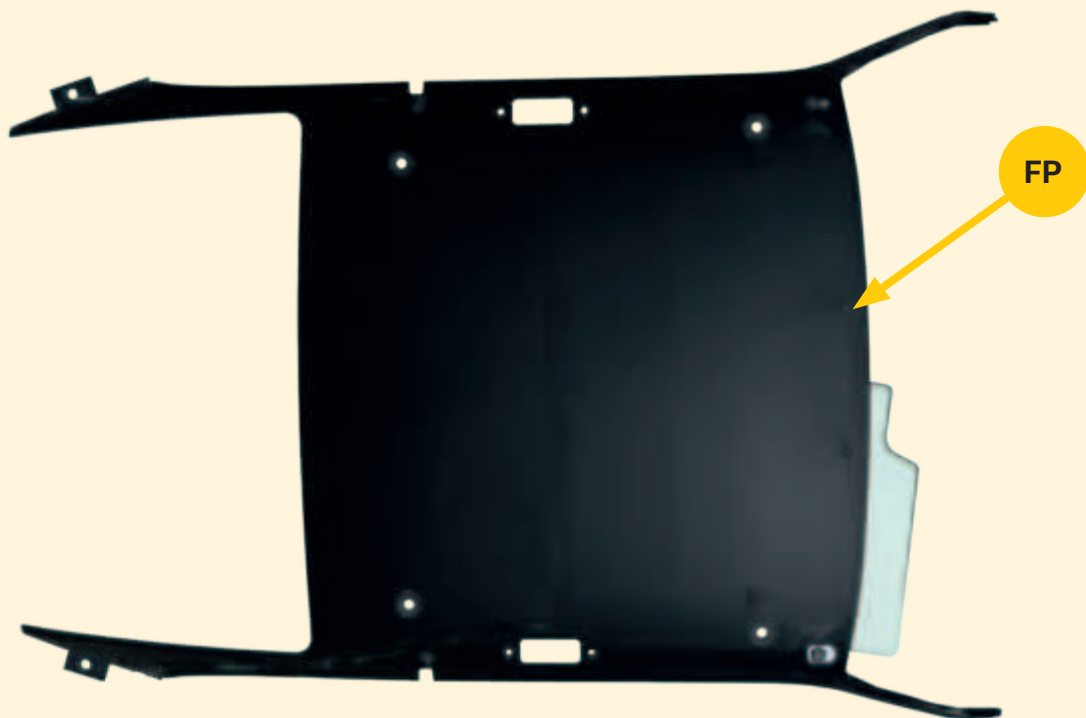
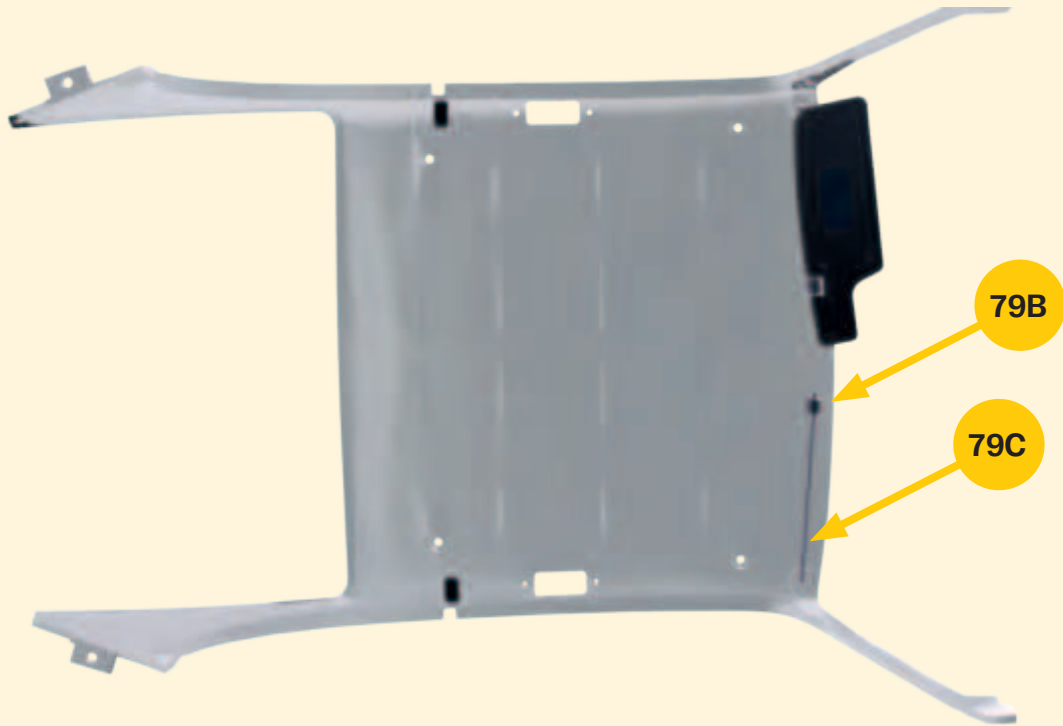


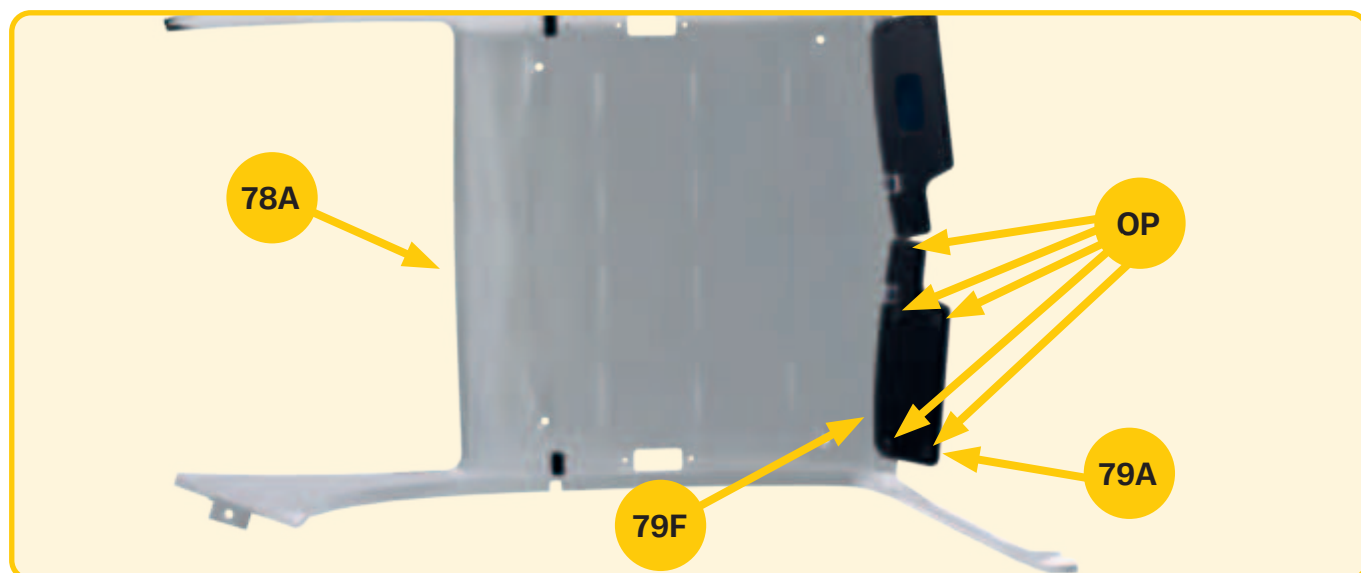
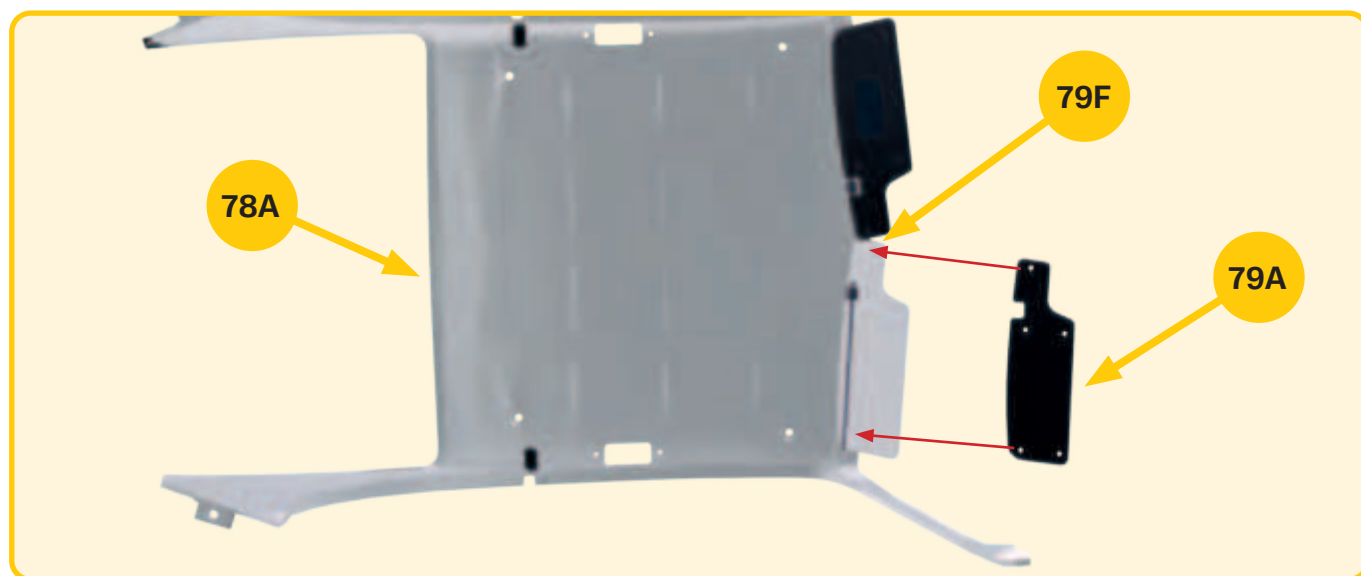
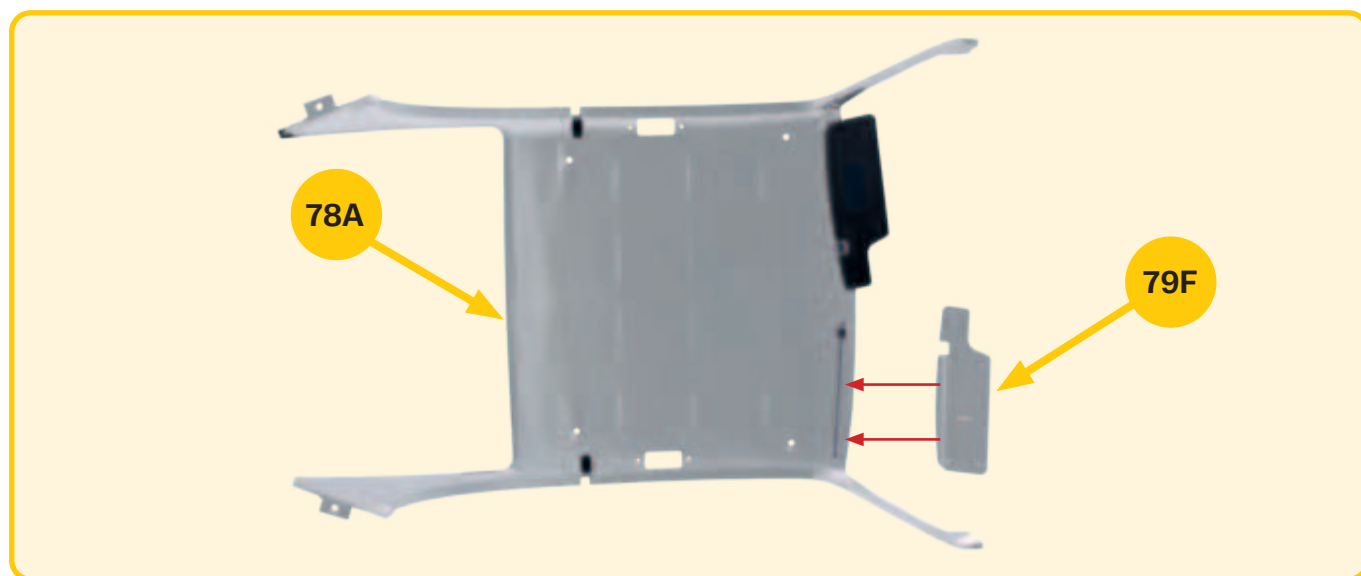


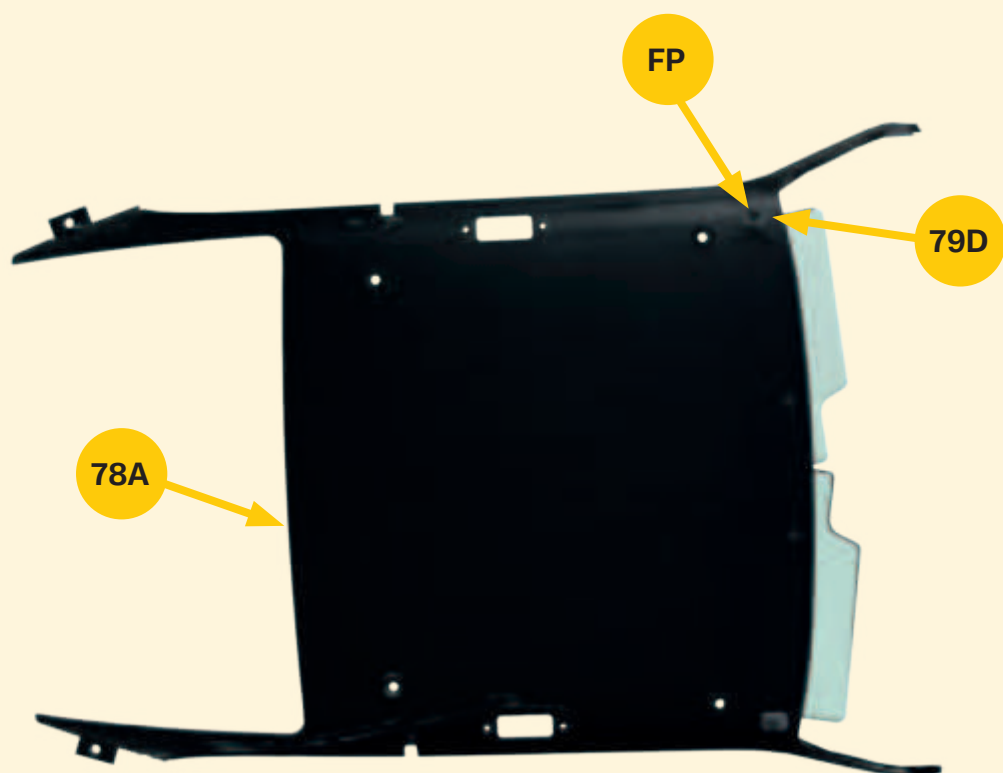
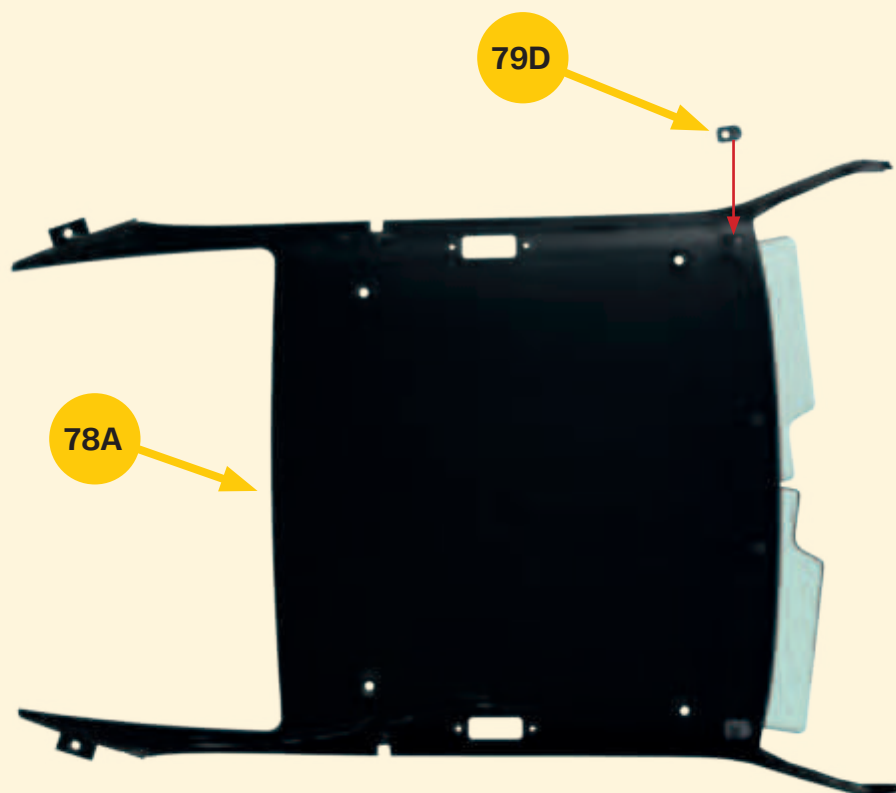
5



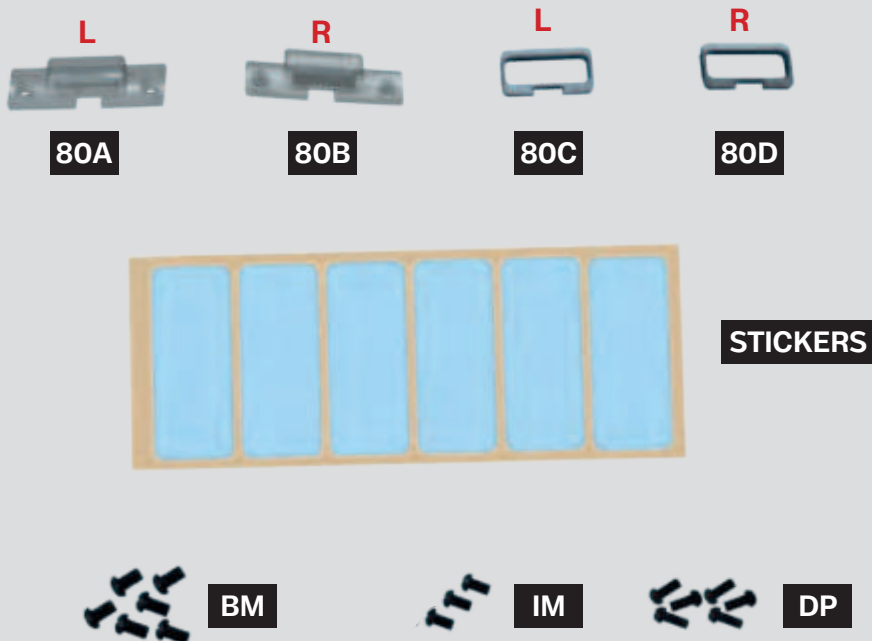








PARTS LIST 80: INTERIOR LIGHTS

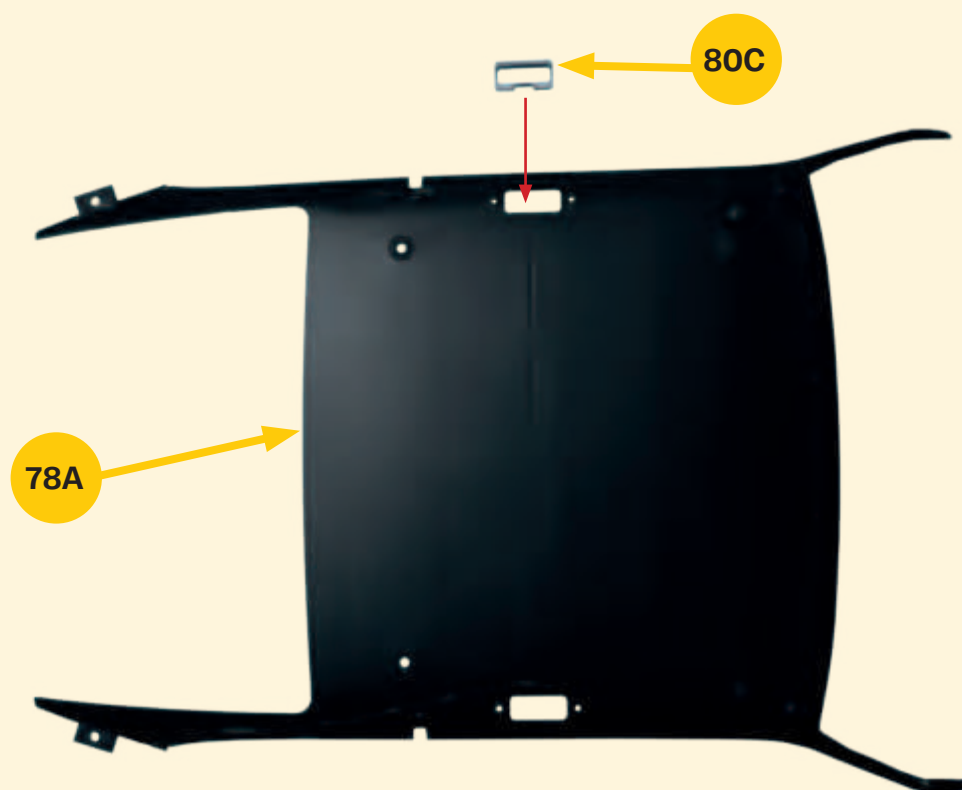


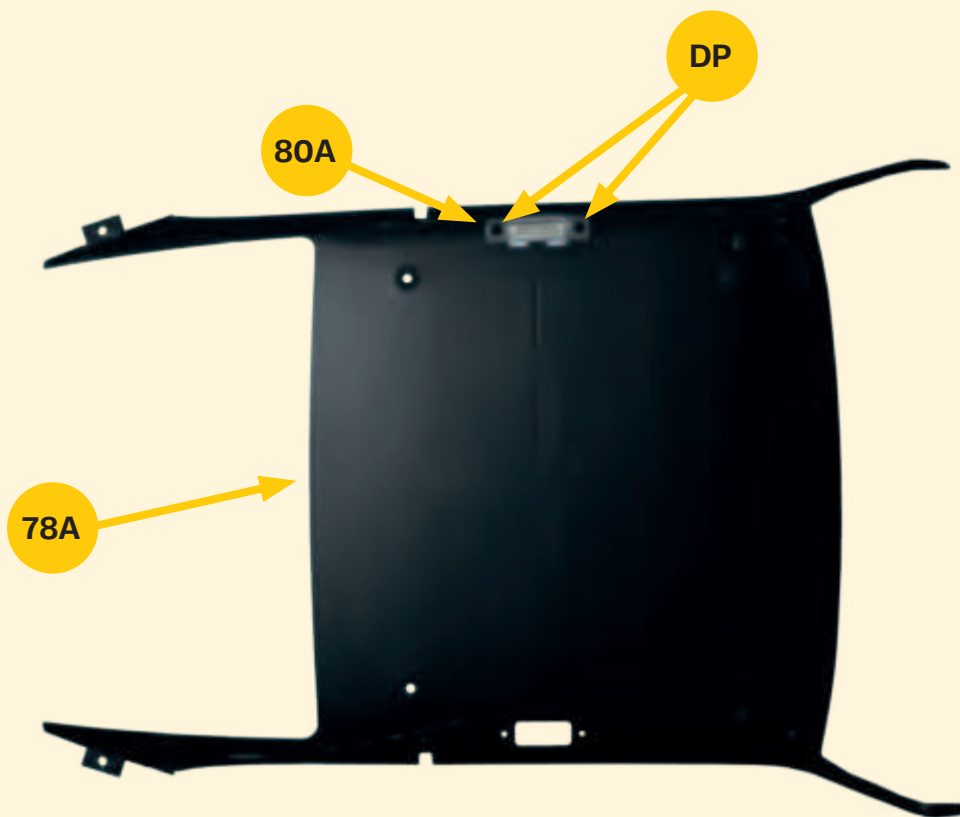
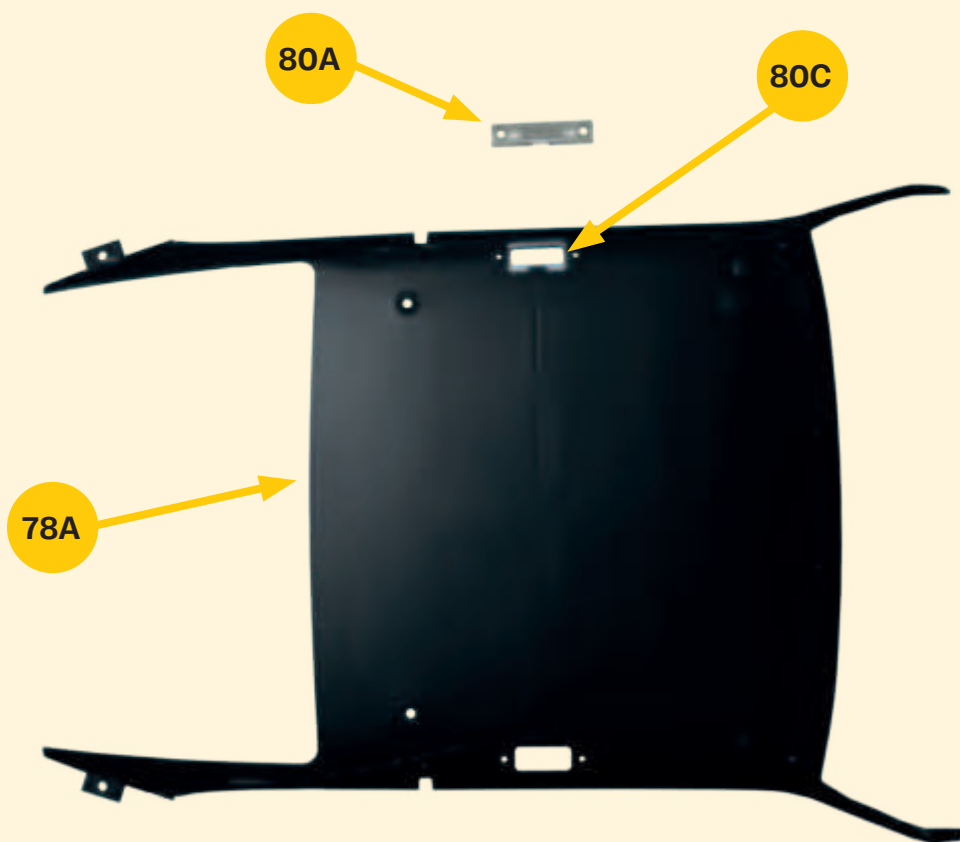
80A Left interior light
80B Right interior light
80C Left interior light casing

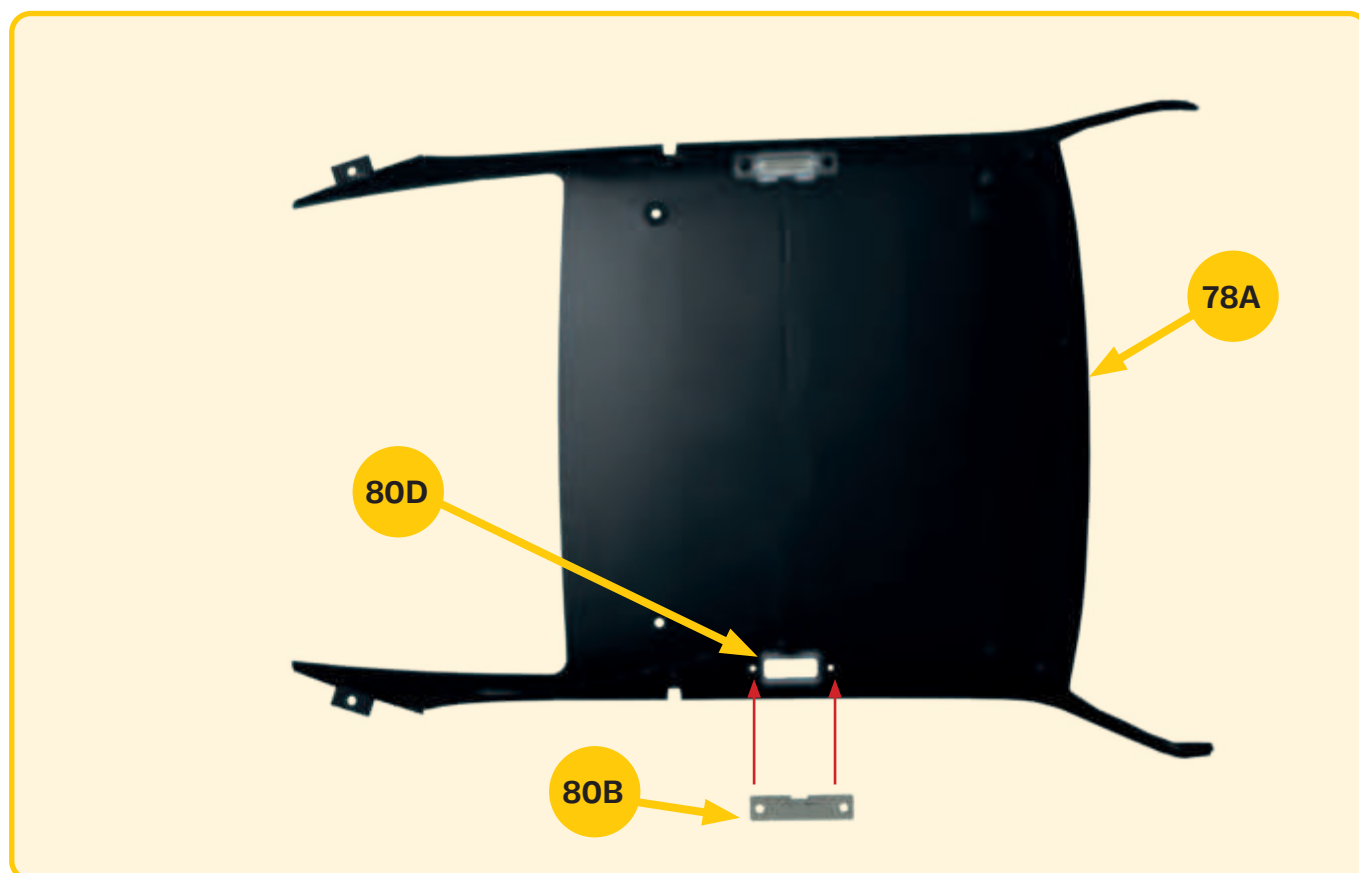
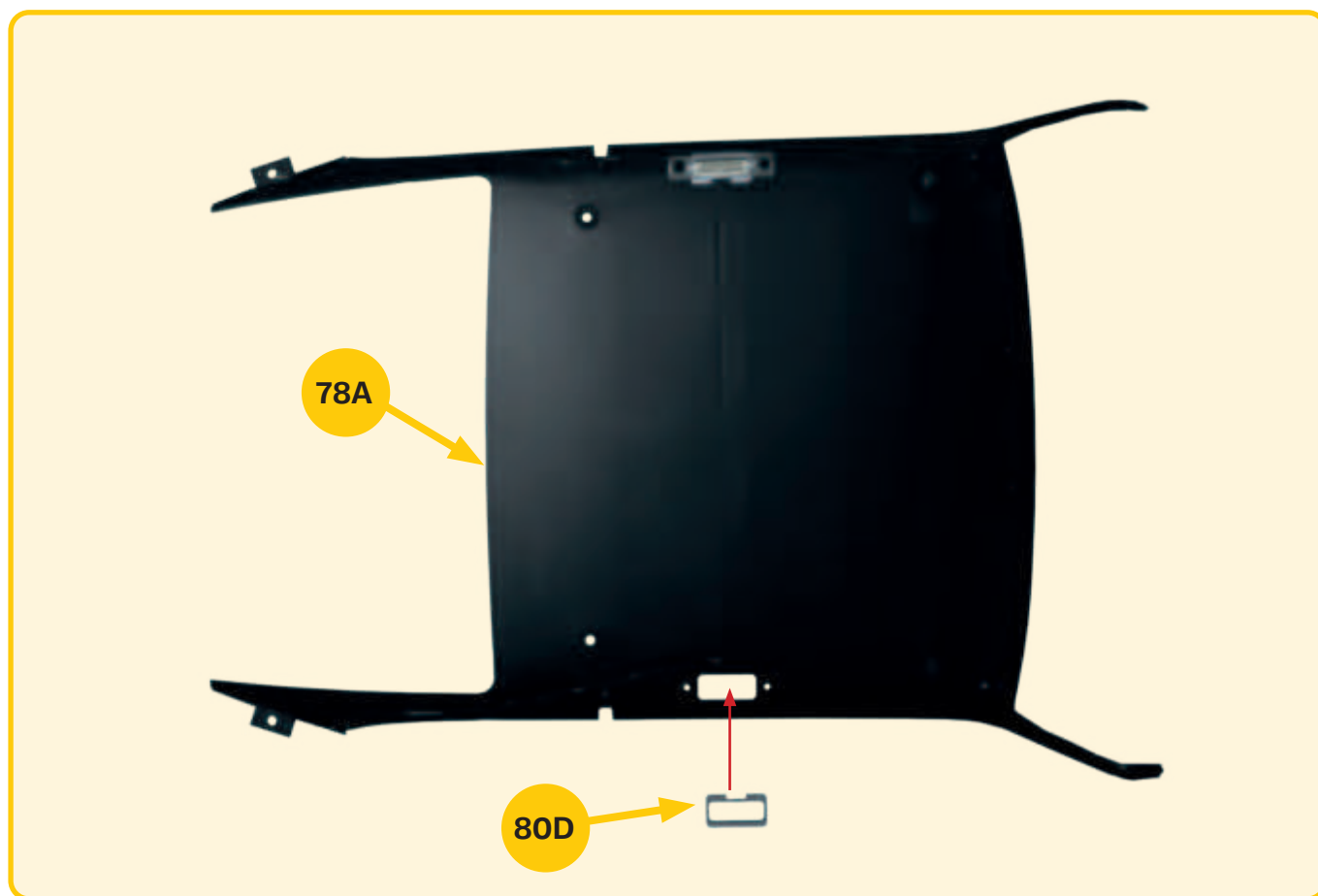
80D Right interior light casing
 Adhesive stickers (6 pcs)

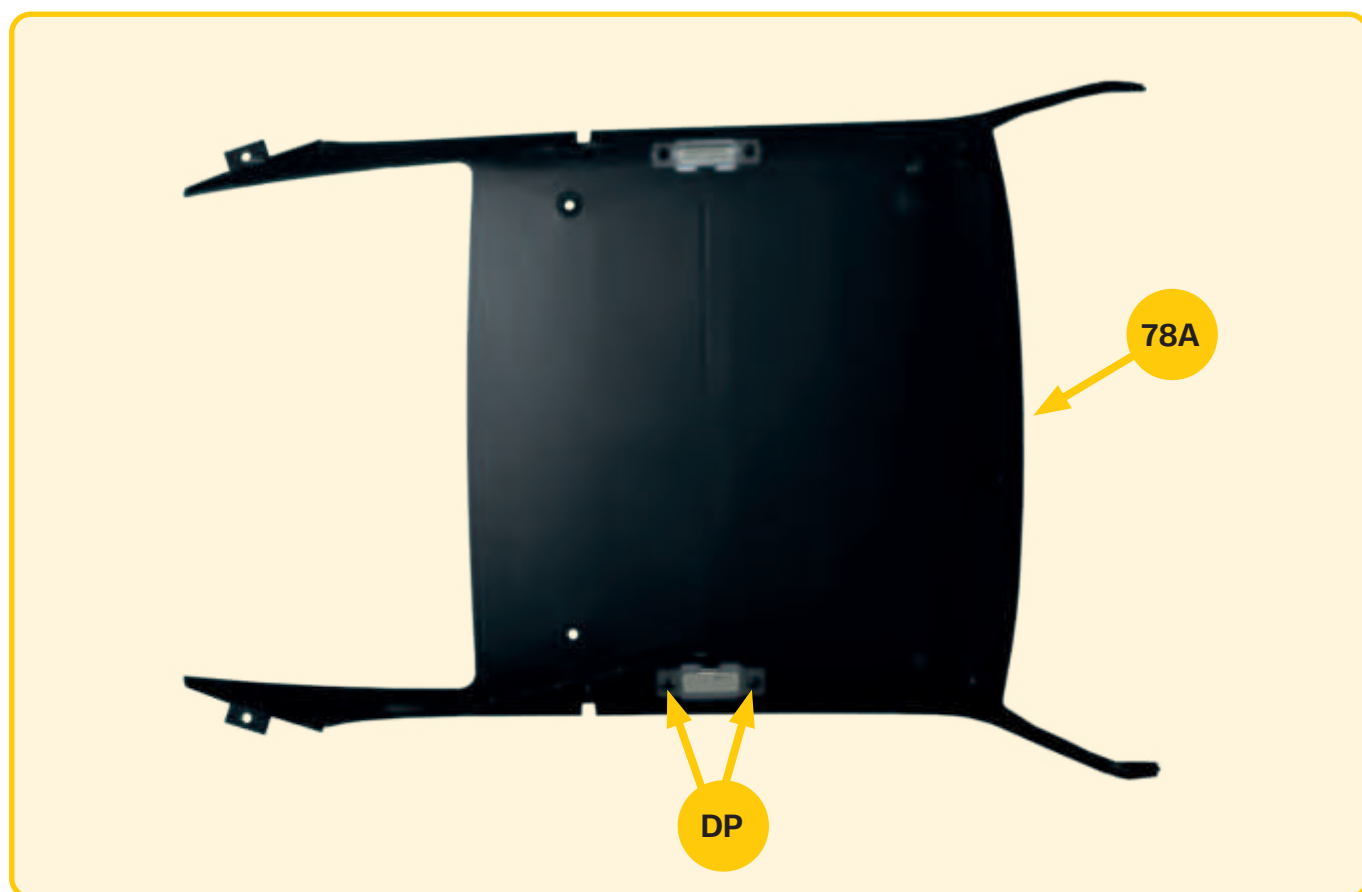
BM Screws 2.0x4mm (6 pcs)
IM Screws 2.0x5mm (3 pcs)
DP Screws 1.5x4mm (6 pcs)

1





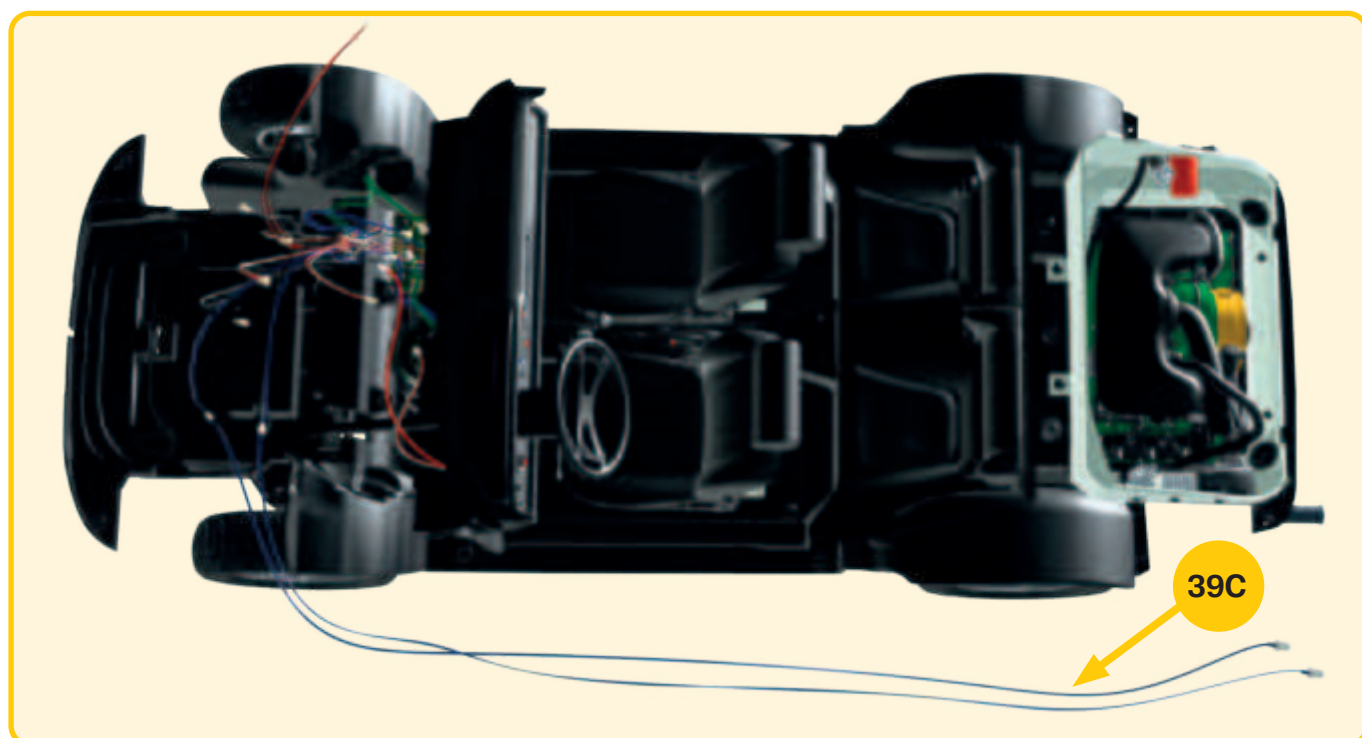


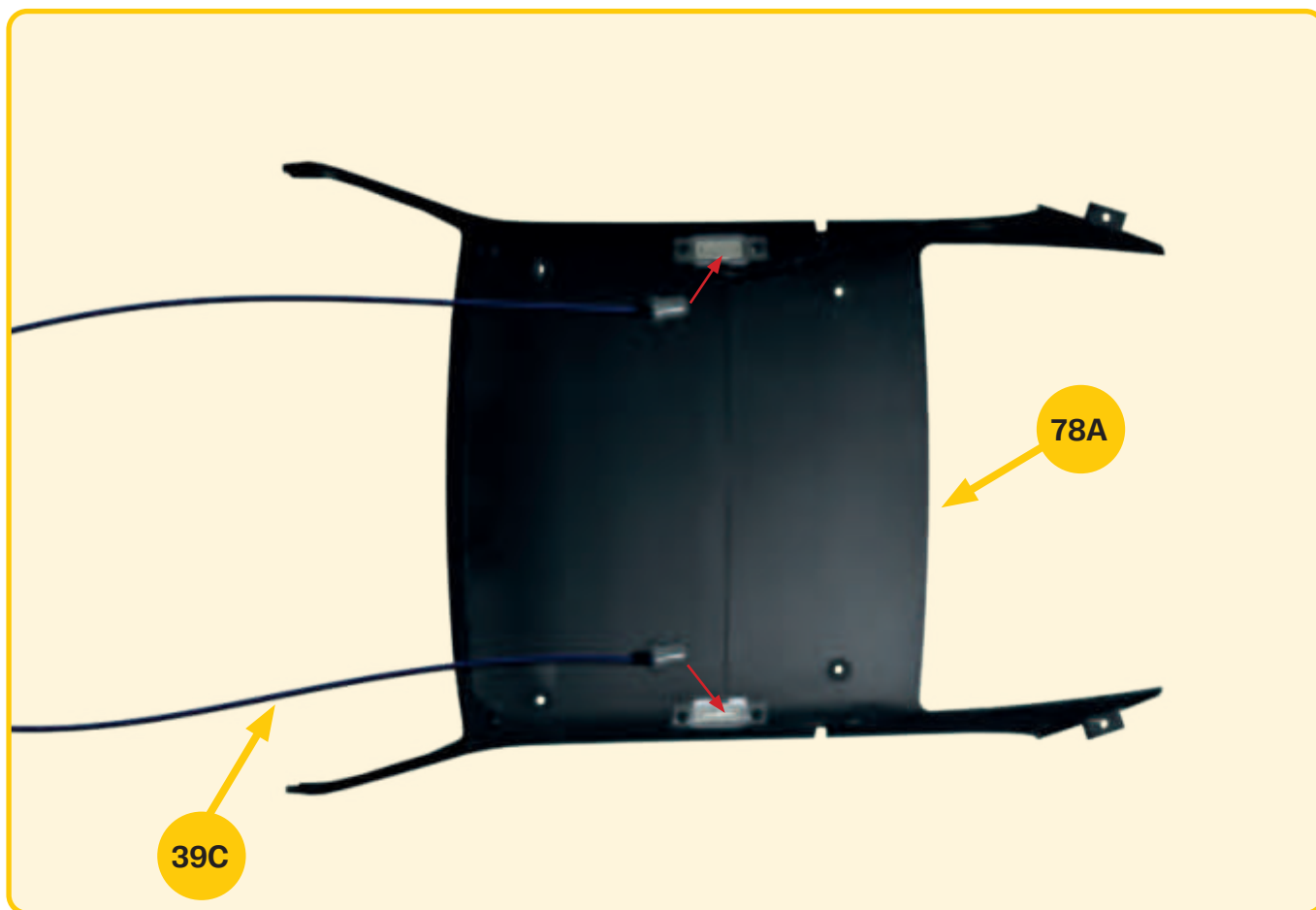


For better visibility of the steps, some of the wires and switches are not shown, and others are simplified

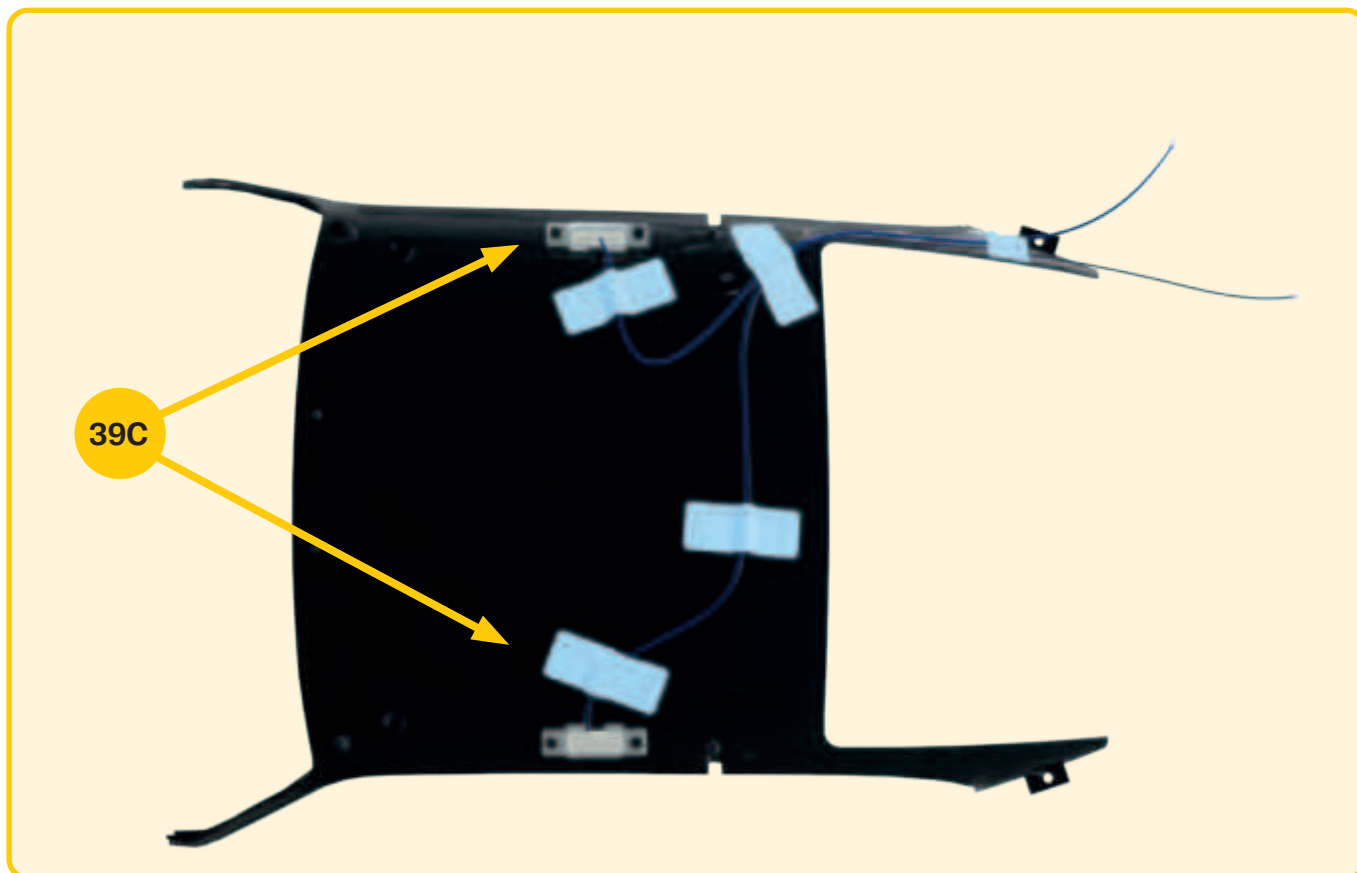
3

Disconnect and remove 39C (black and blue)

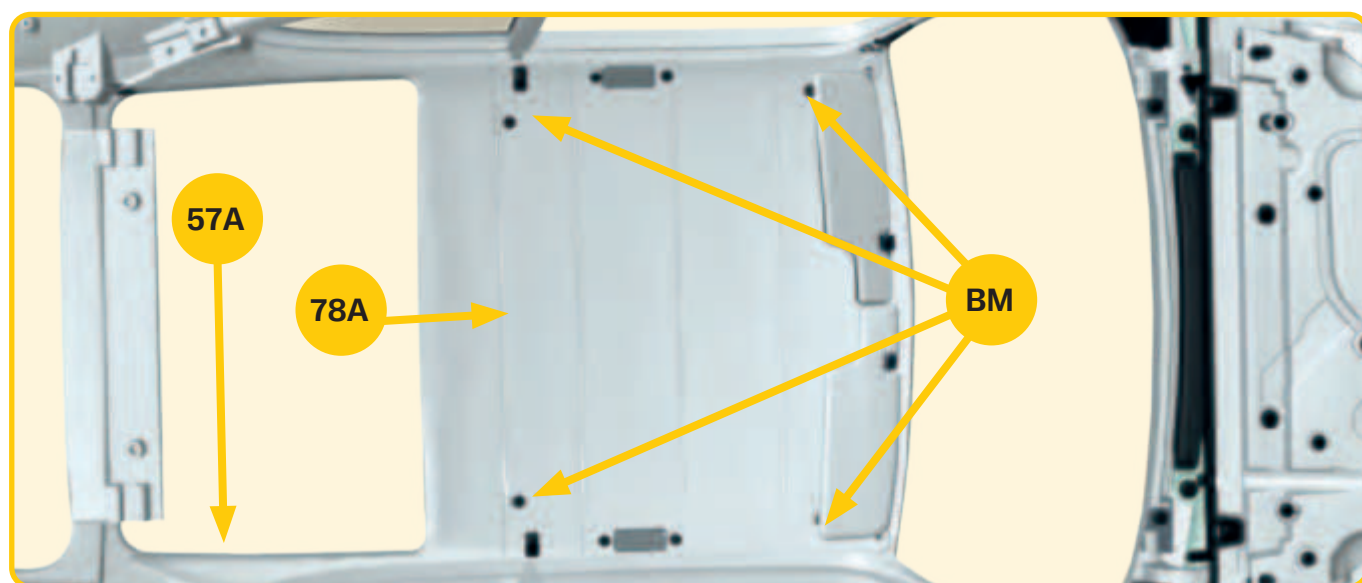
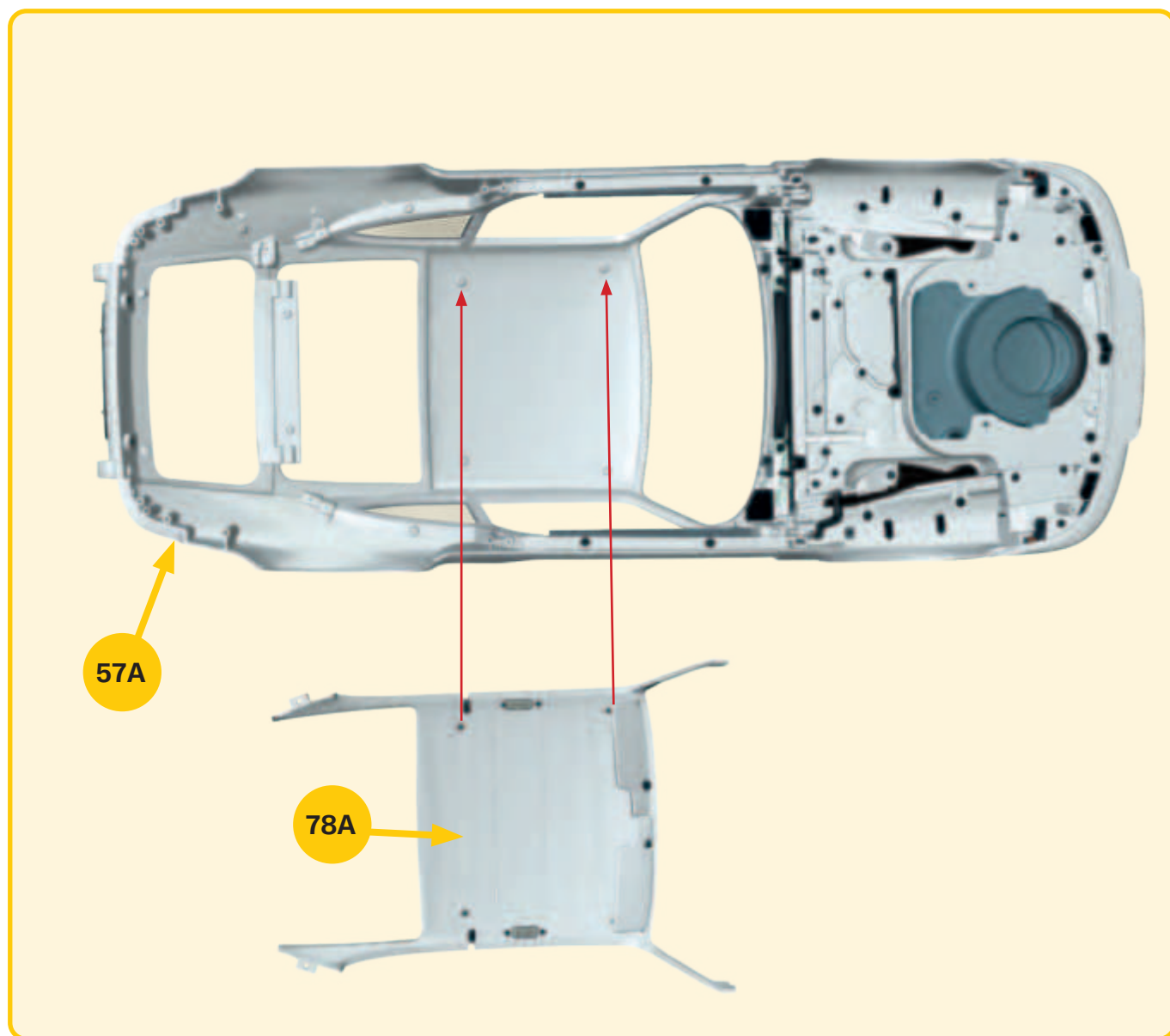


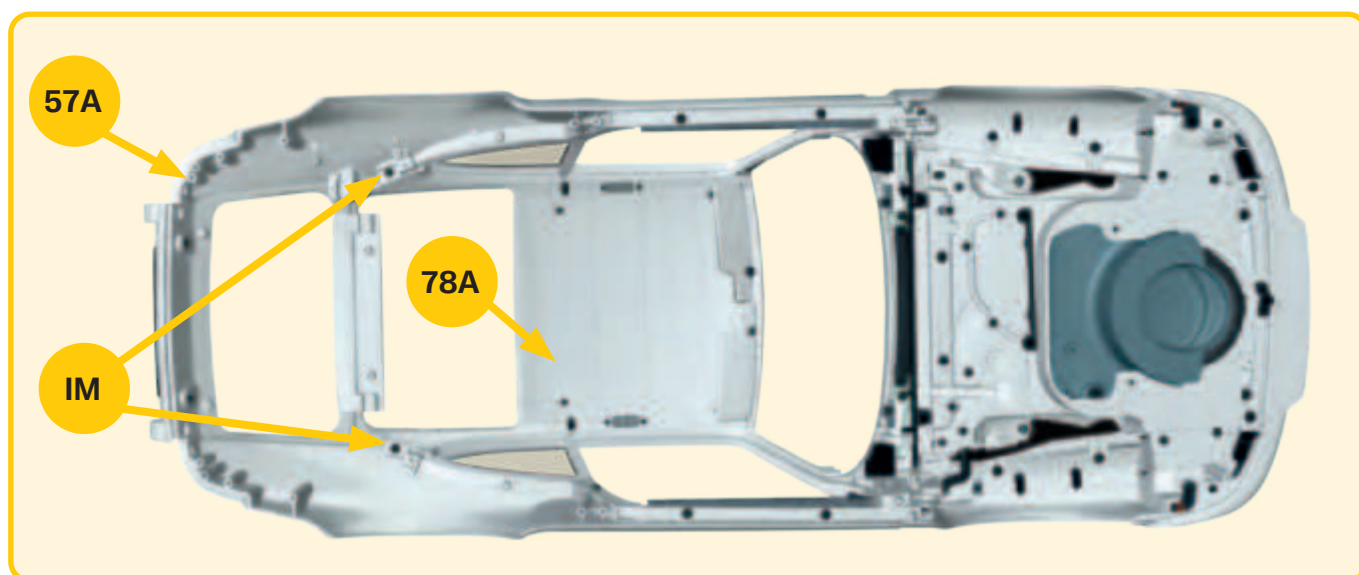


Fix the wires with some adhesive tape as shown below



4





PARTS LIST 81: INTERIOR BACK PANELS



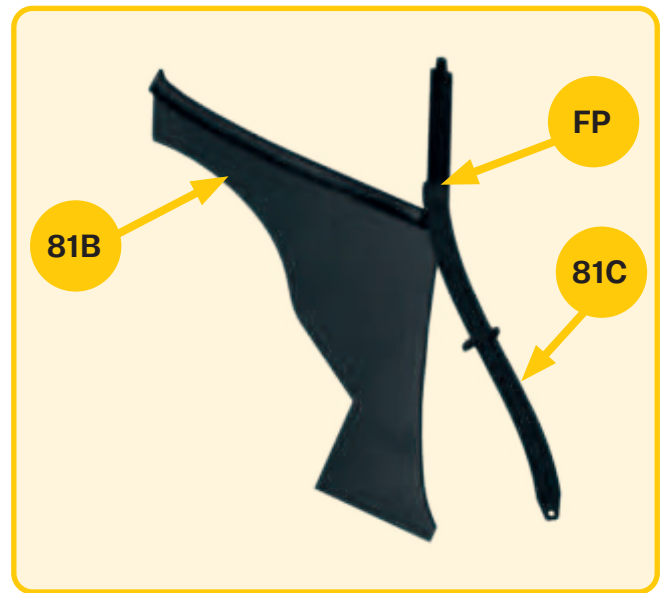
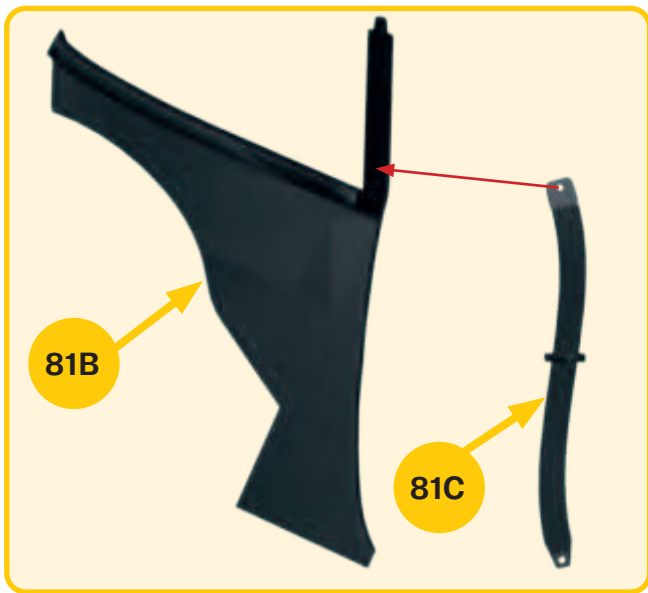
81A Left interior back panel
81B Right interior back panel

81C Safety belt (2 pcs)

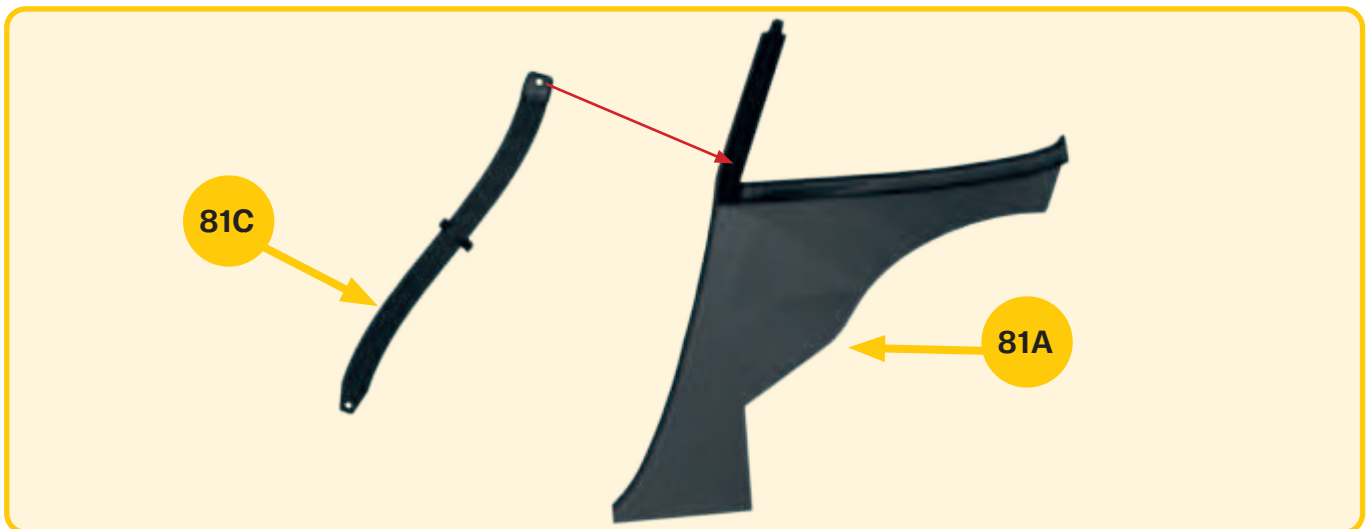
BM Screws 1.5x4mm (6 pcs)
FP Screws 2.0x4mm (3 pcs)

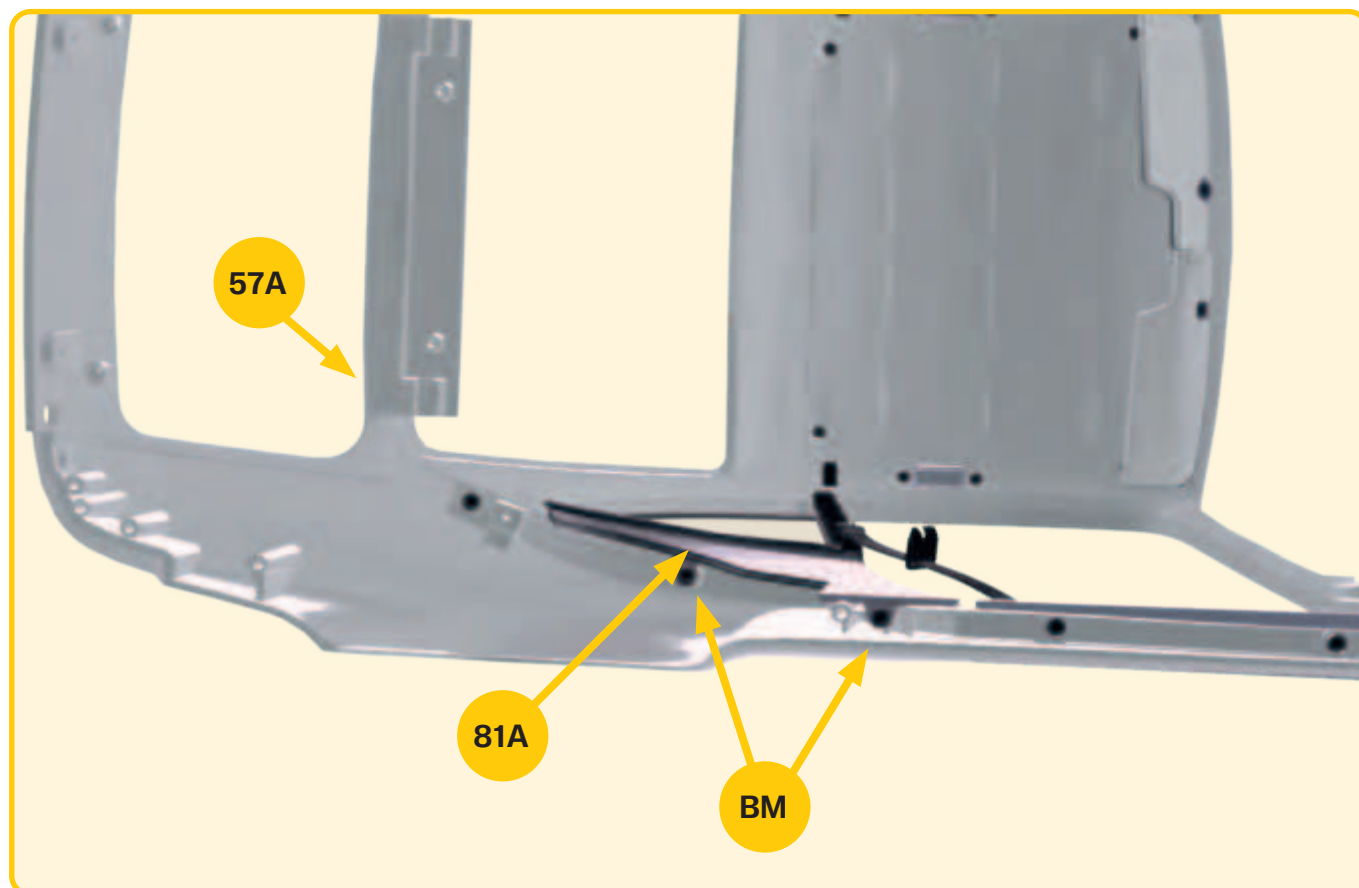
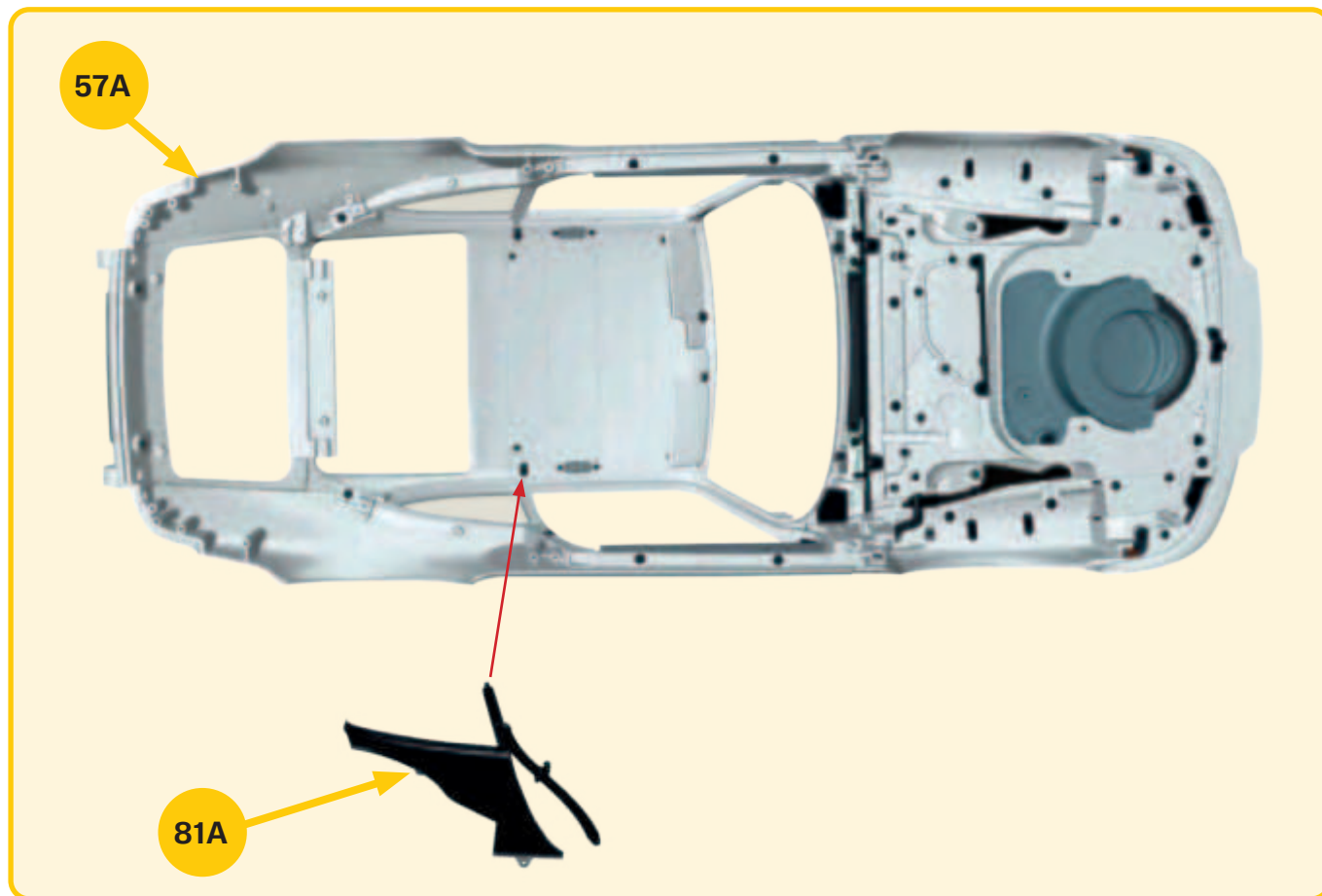
For better visibility of the steps, some of the wires and switches are not shown, and others are simplified

1

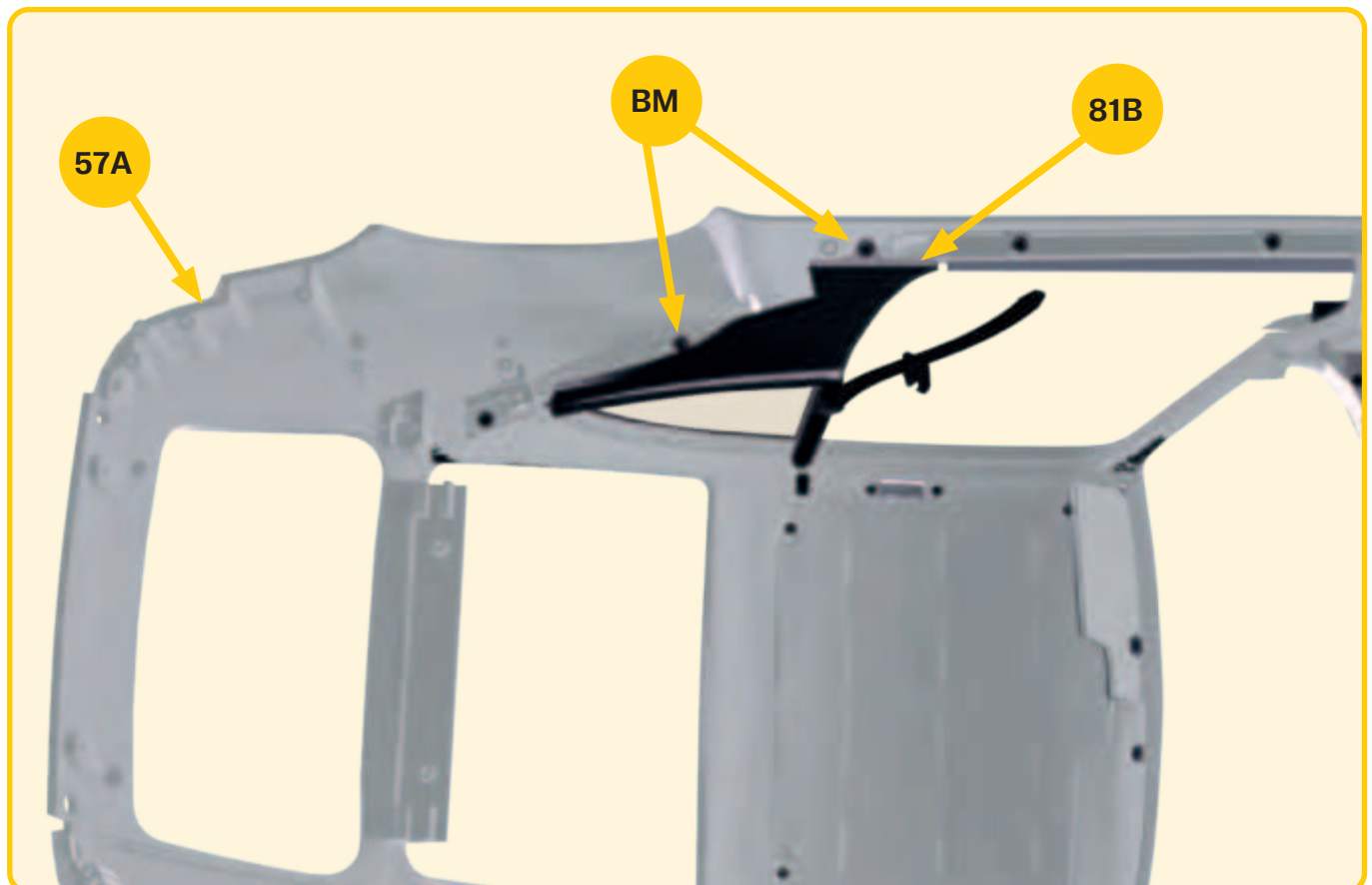
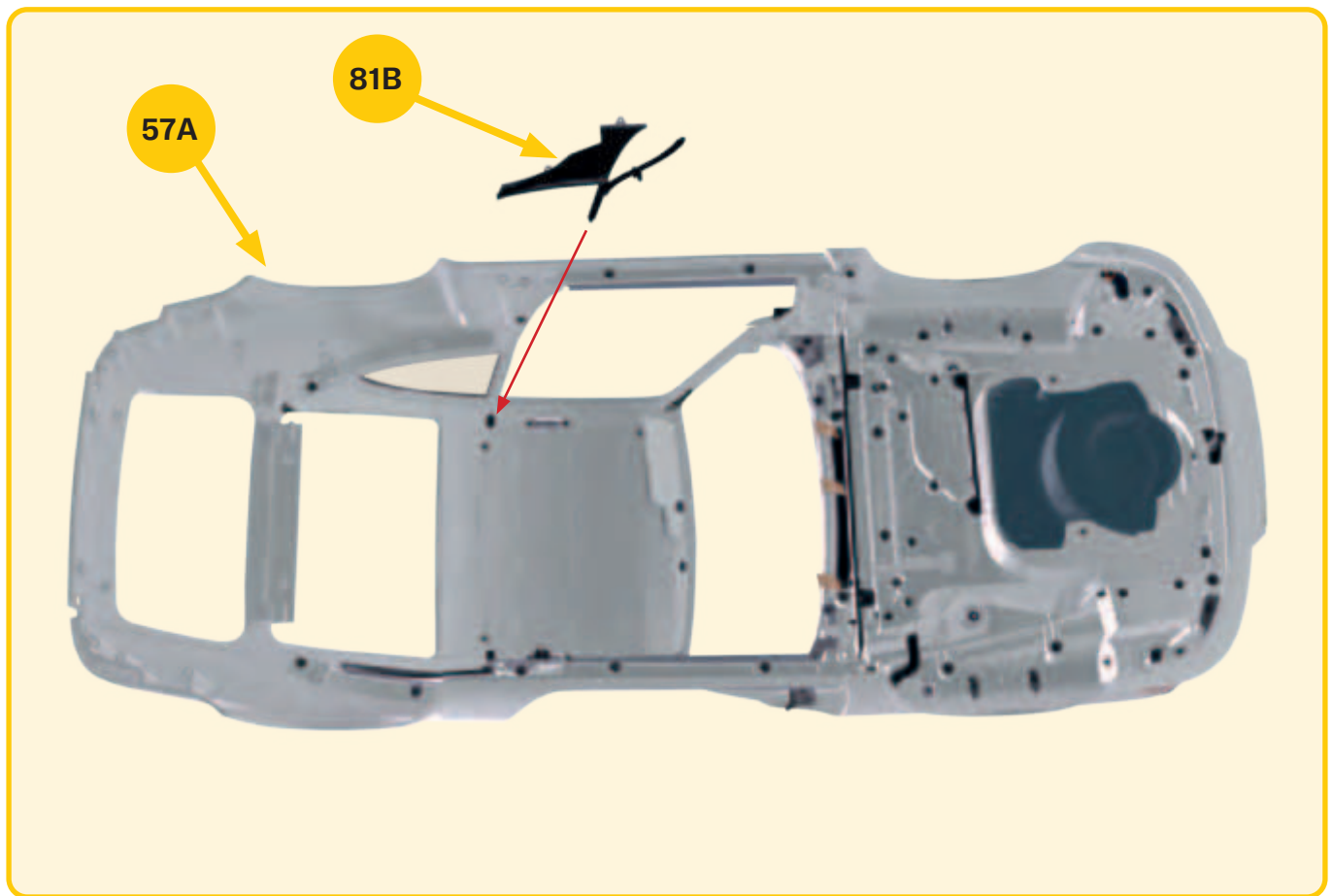


2





4



PARTS LIST 82: LEFT DOOR (1)

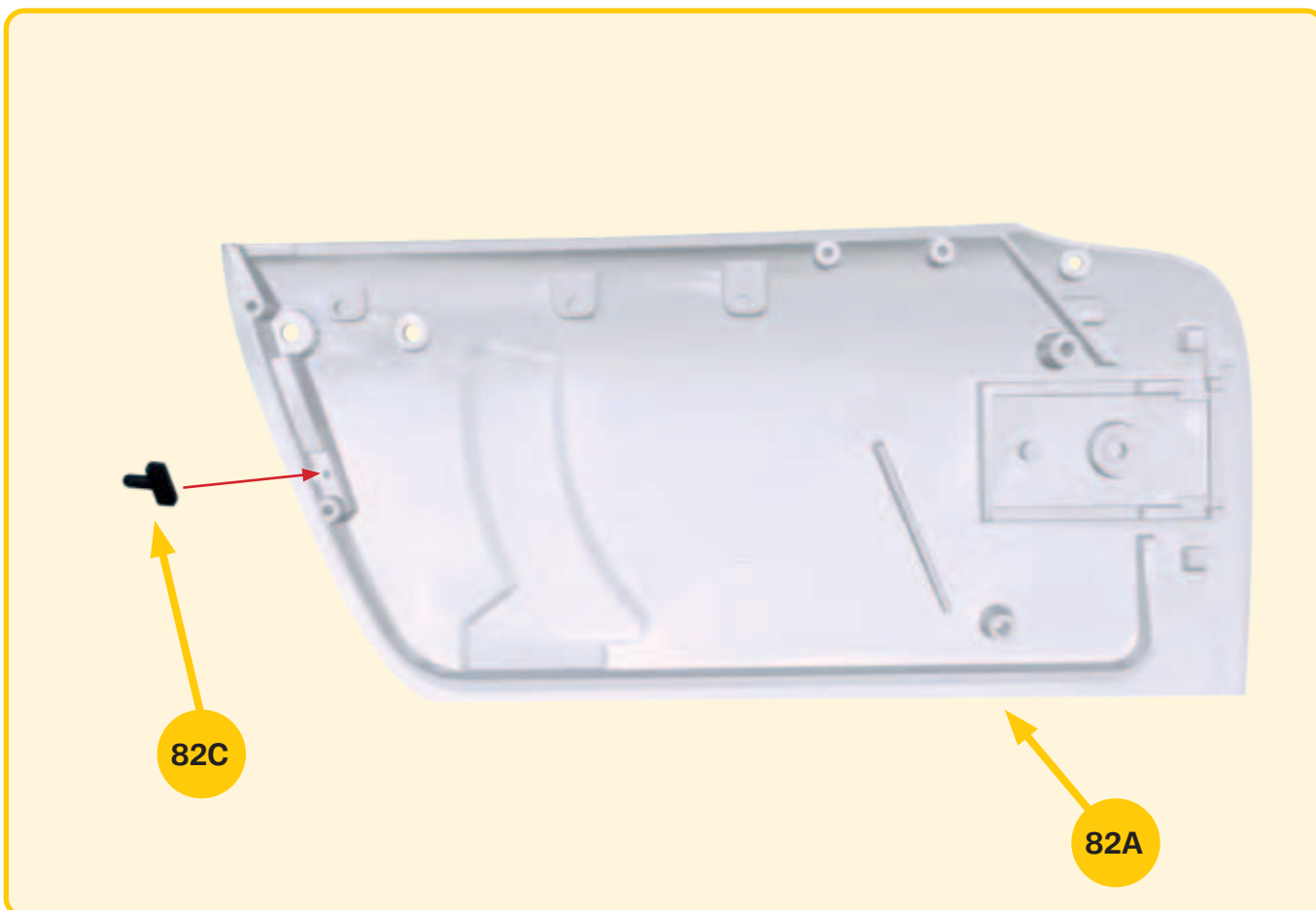


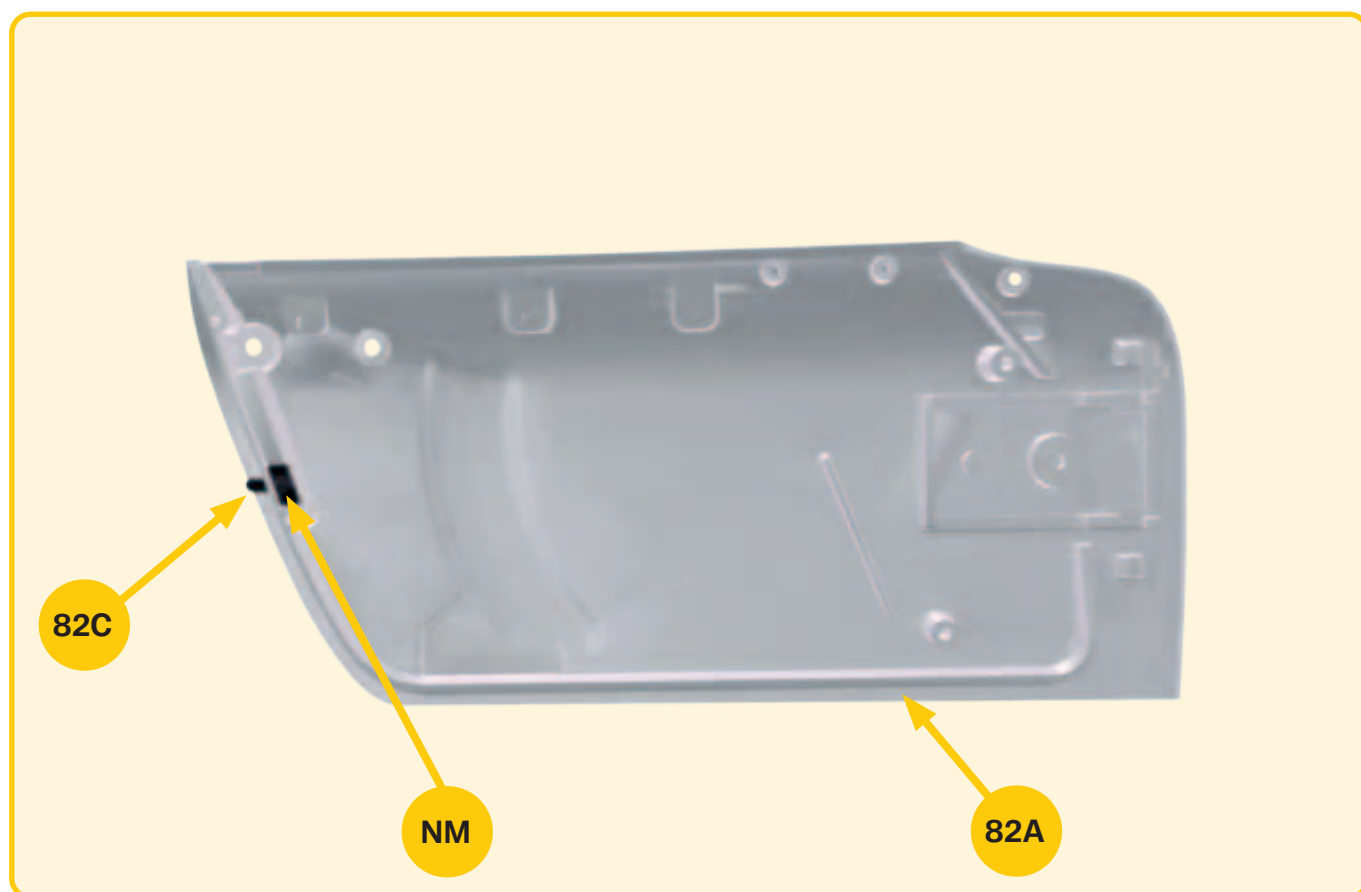
82A Left door
82B Left door handle

82C Left door lock

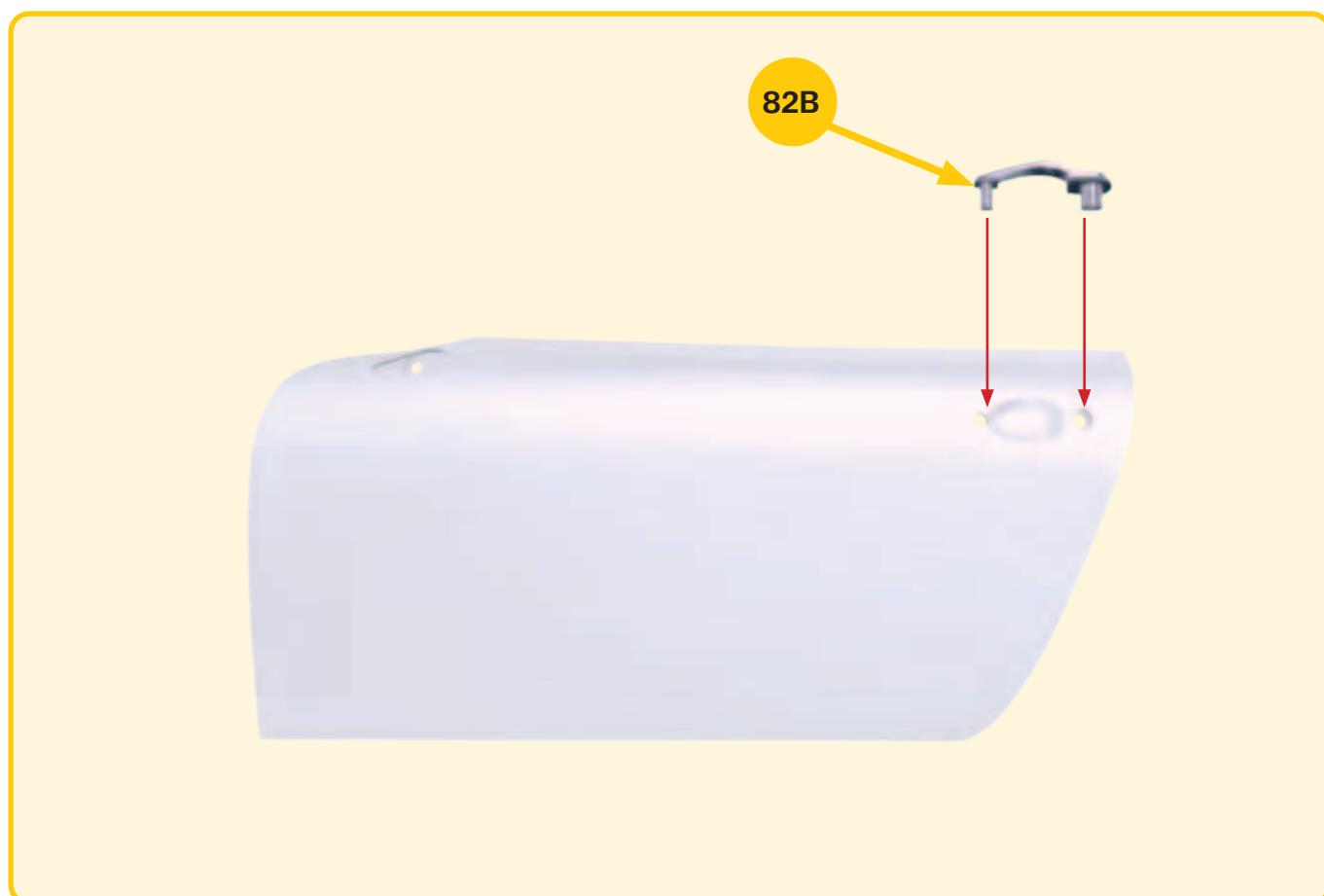
AP Screws 1.7x4mm (2 pcs)
NM Screws 1.5x4mm (2 pcs)

1





2



82B



AP

82B

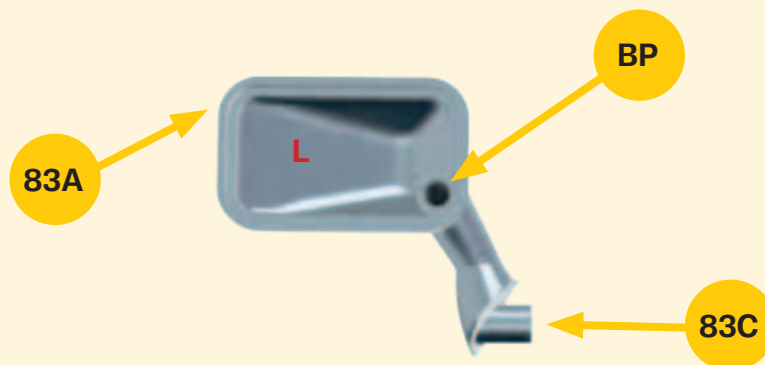
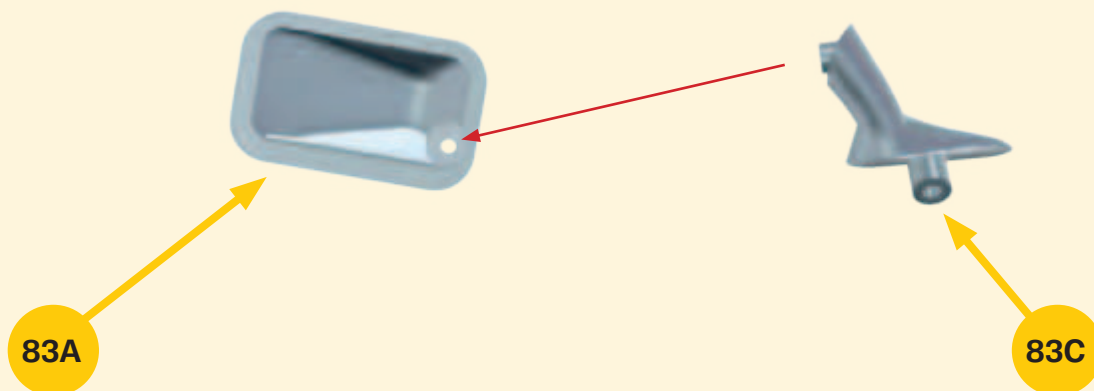
82A



PARTS LIST 83: LEFT DOOR (2)

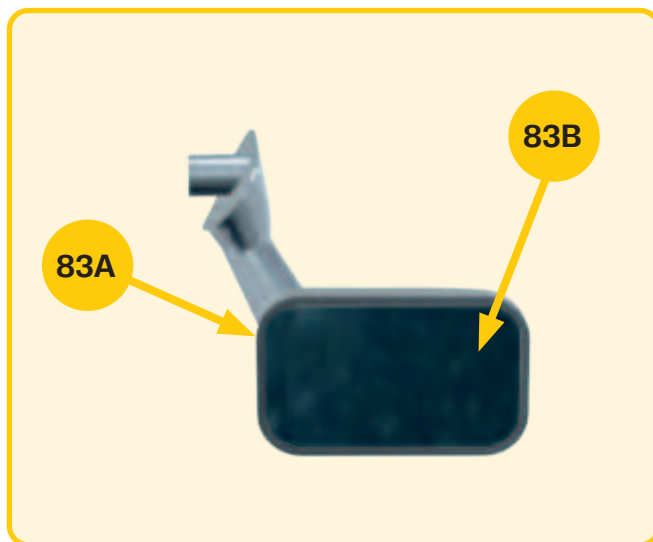
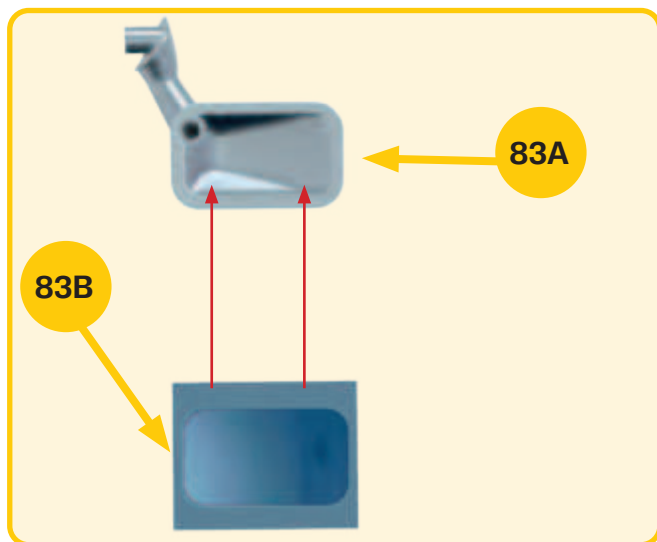
**83A****83B****83C****83D****83E****83F****FP****BP****OM****83A** Left wing mirror base**83B** Left wing mirror**83C** Left wing mirror arm**83D** Left wing mirror base**83E** Left door hinge plate**83F** Left door hinge bracket**FP** Screws 1.5x4mm (2 pcs)**BP** Screws 1.2x3mm (2 pcs)**OM** Screws 2.3x3x6mm (2 pcs)

1

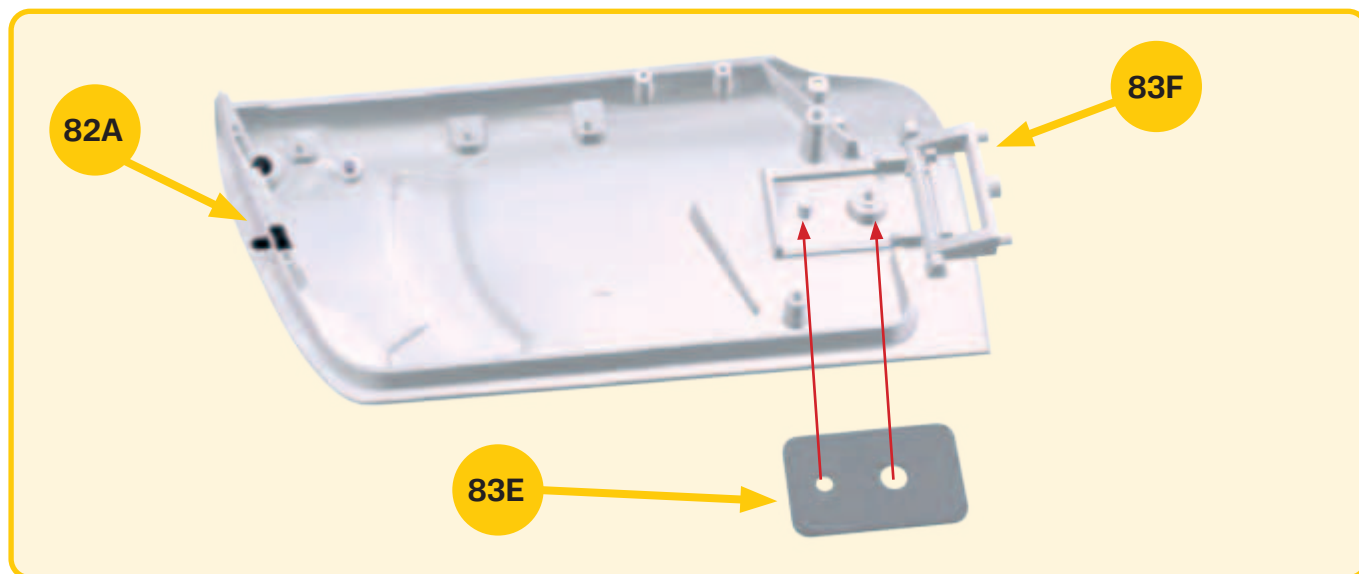


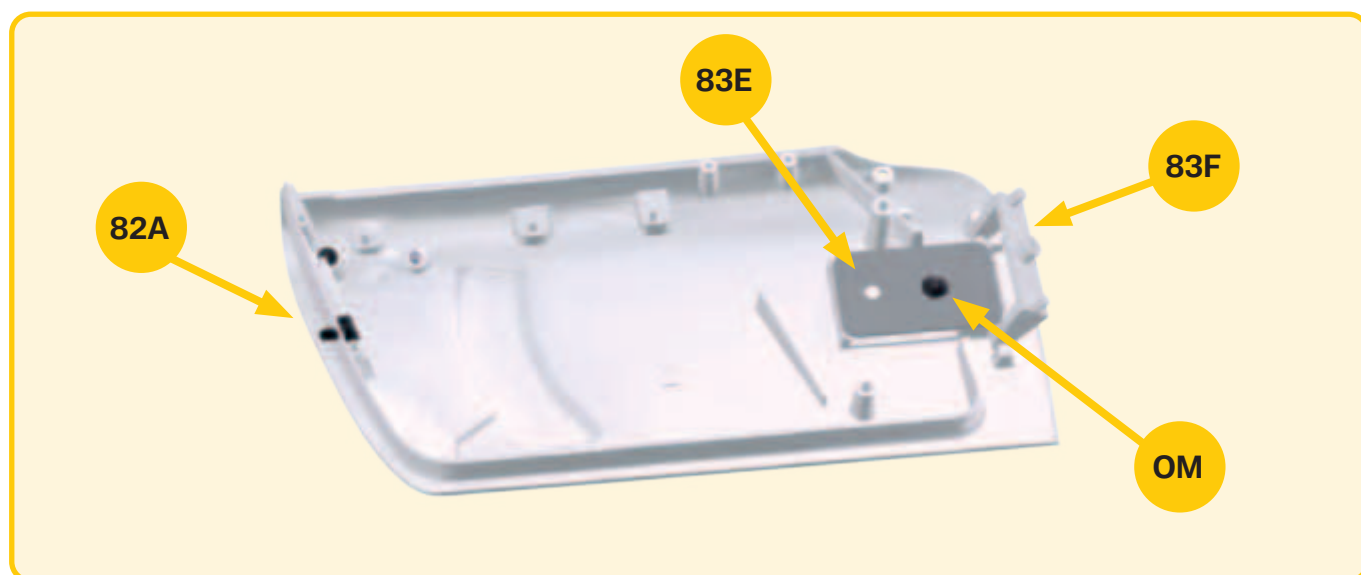
2

Peel off the protective film and adhesive back of the wing mirror (83B) and apply it to the base (83A)

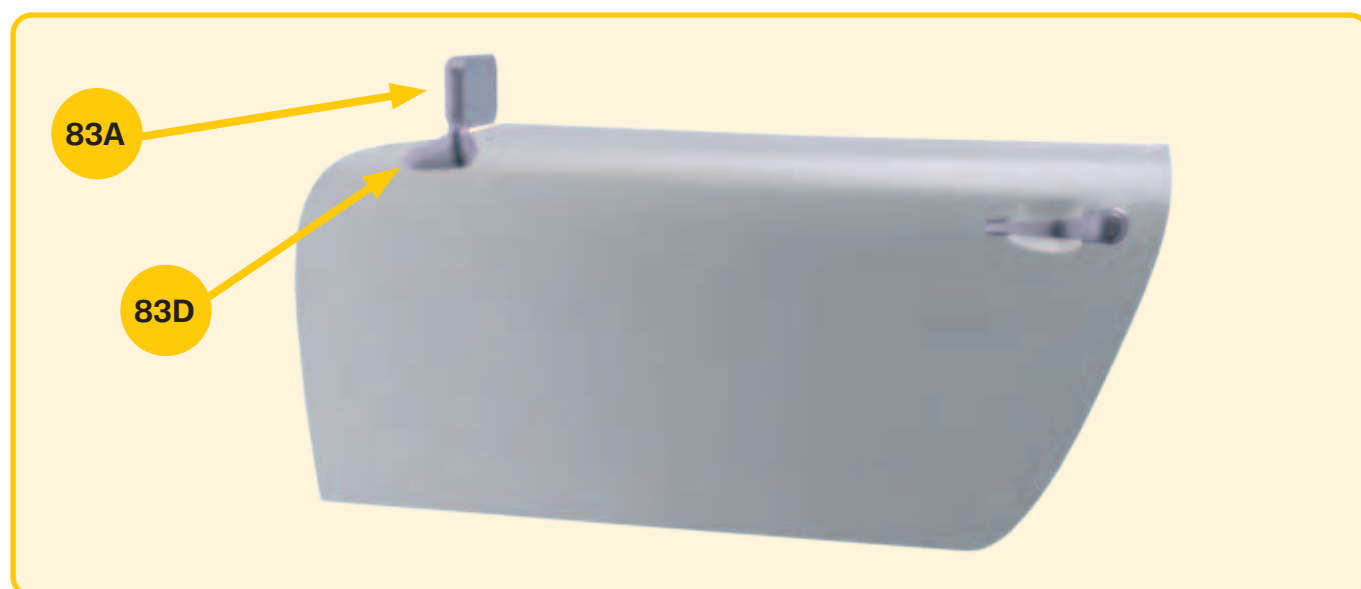
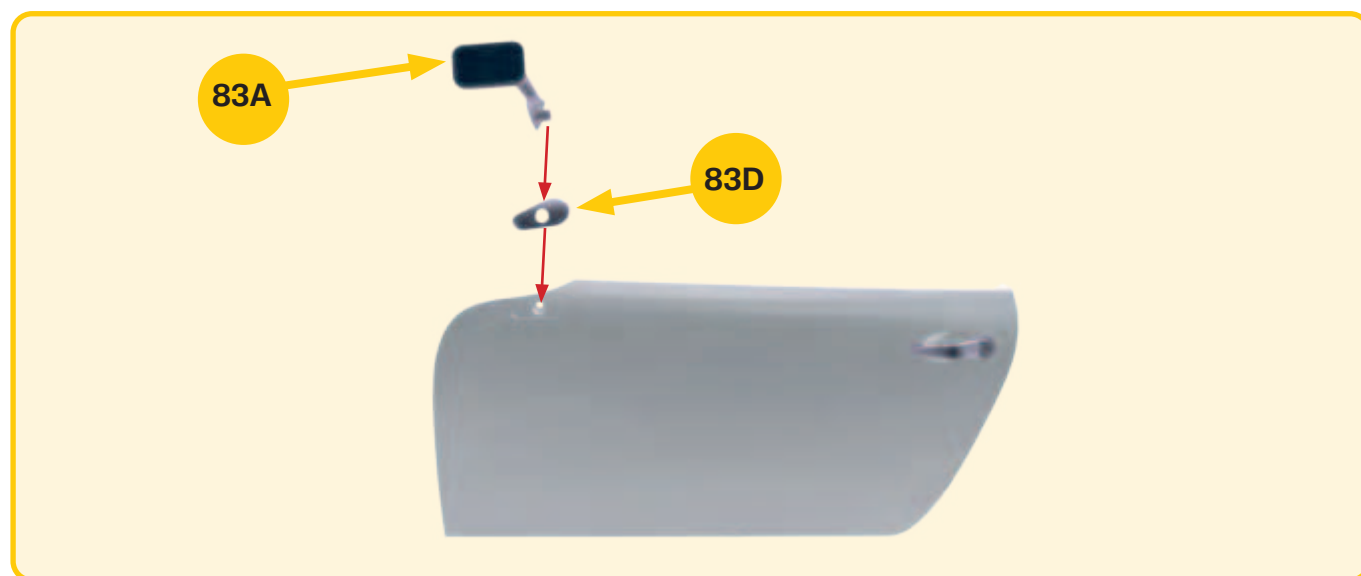


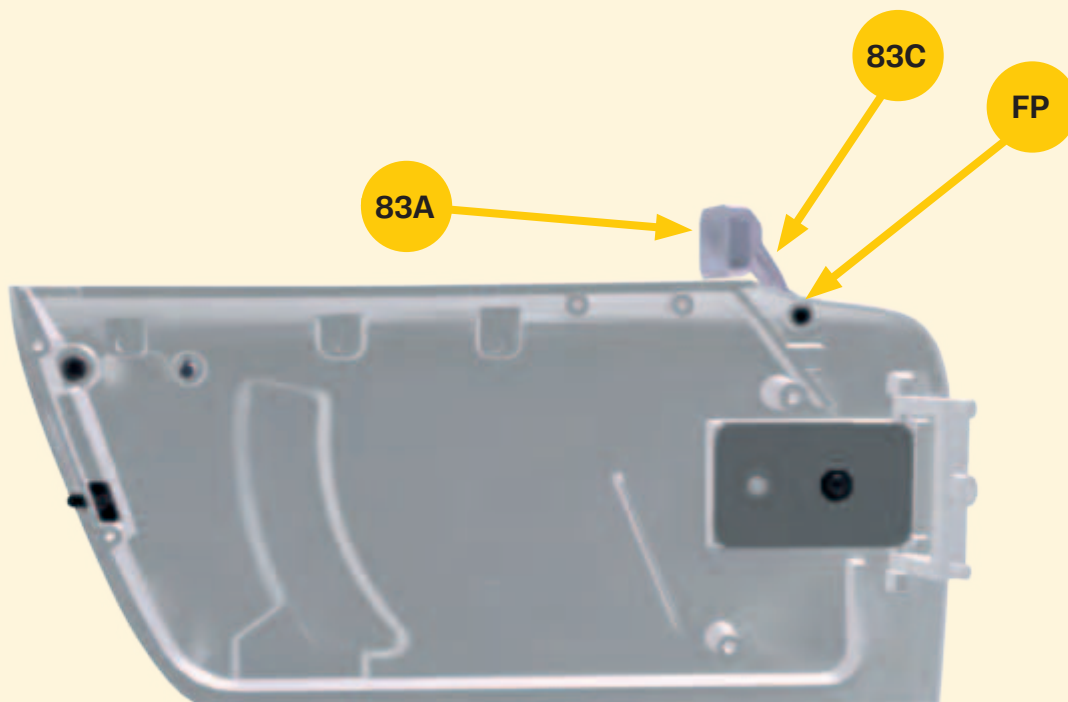
3





4





PARTS LIST 84: LEFT DOOR (3)



84A



84B



84C



84D



84E



84F



PP



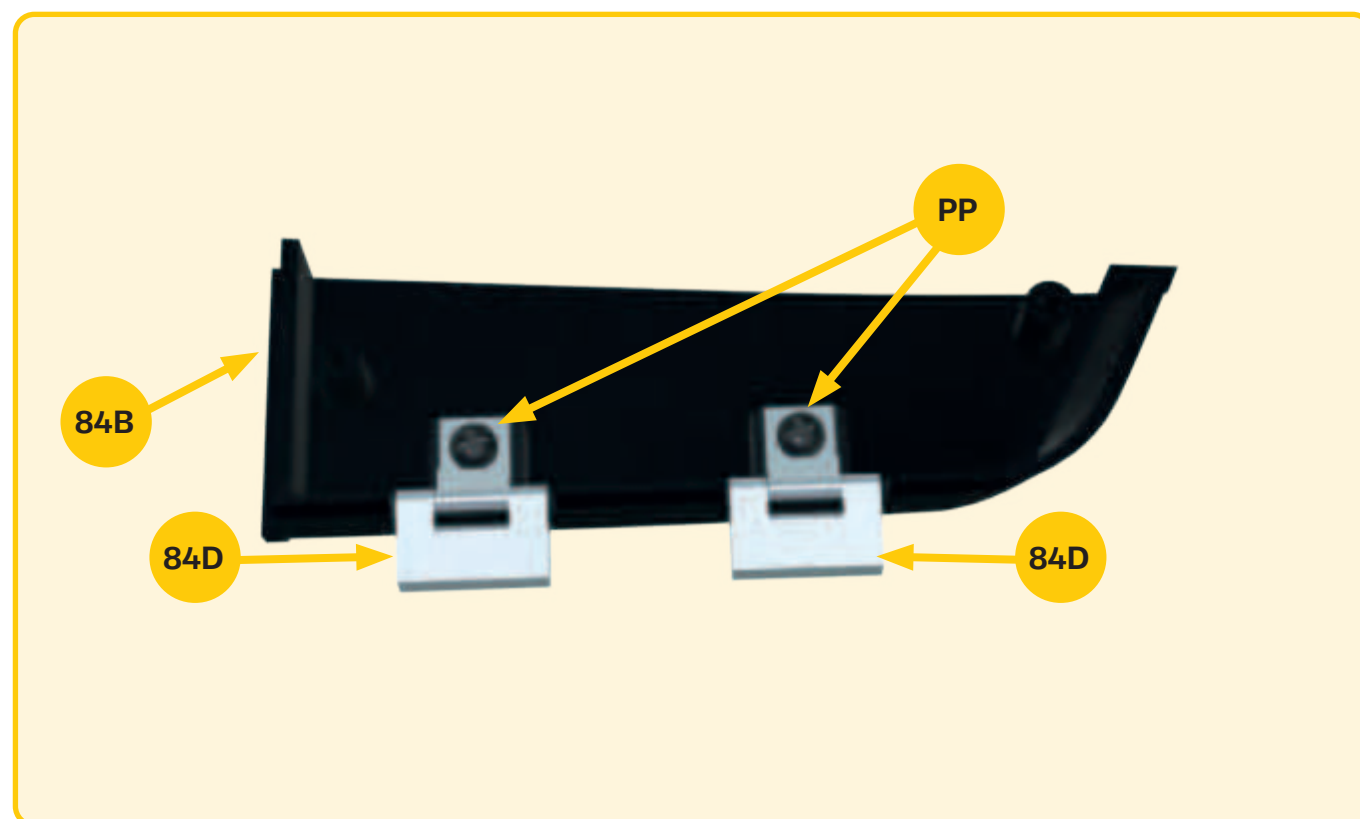
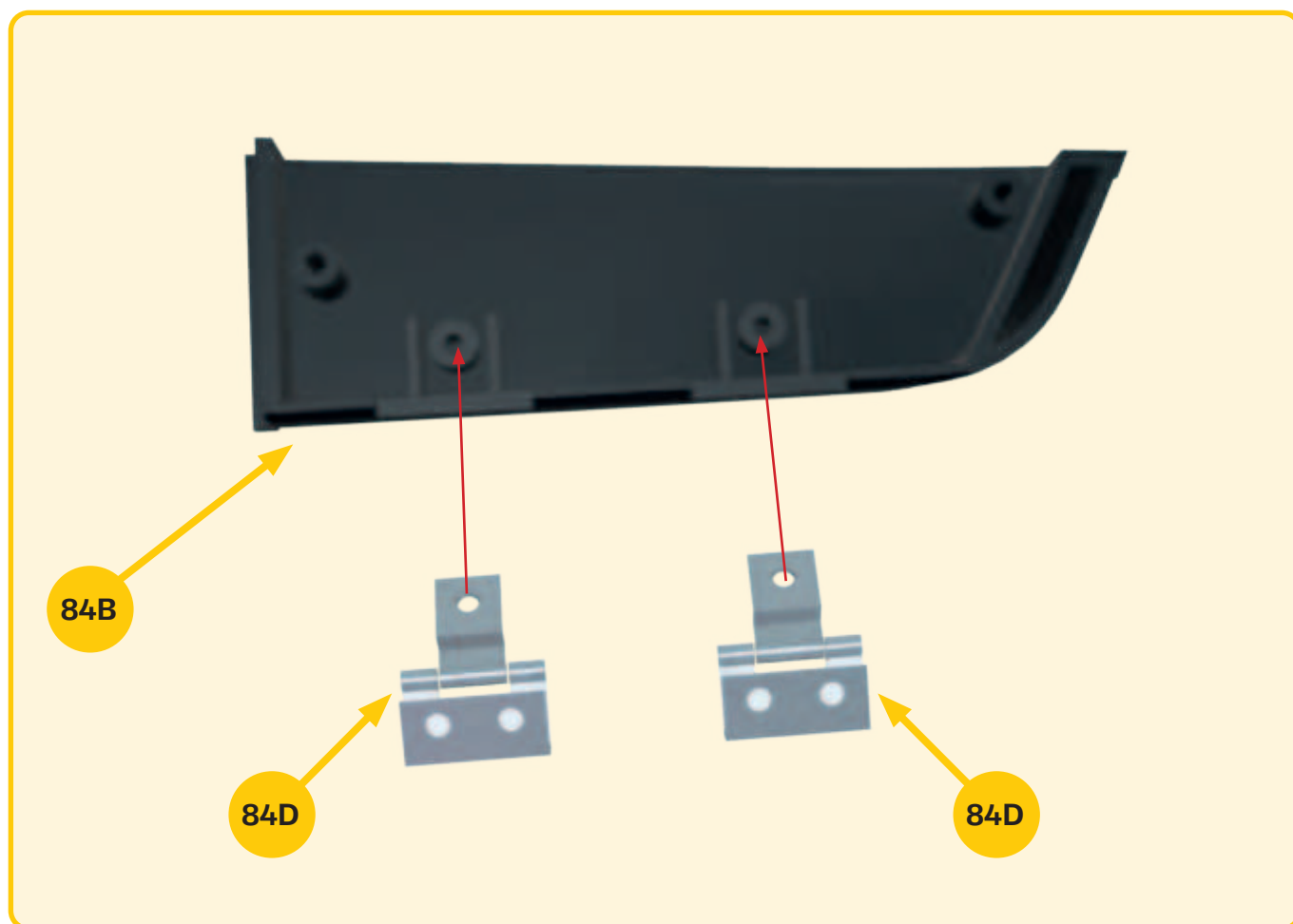
AP

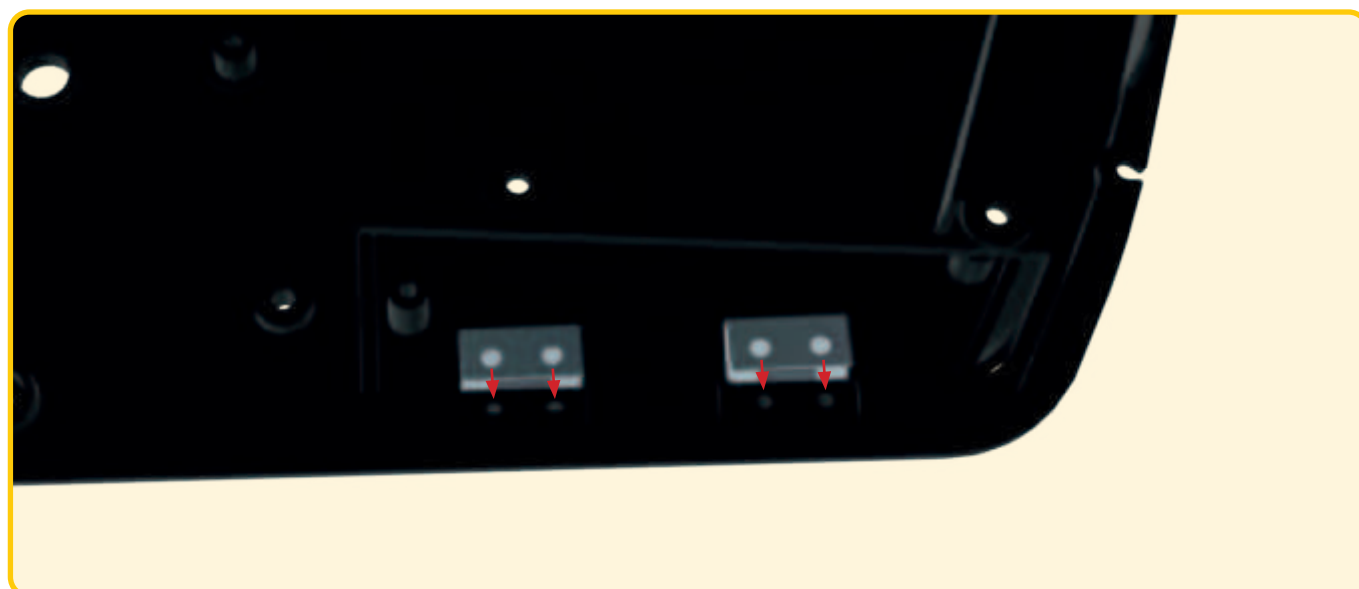
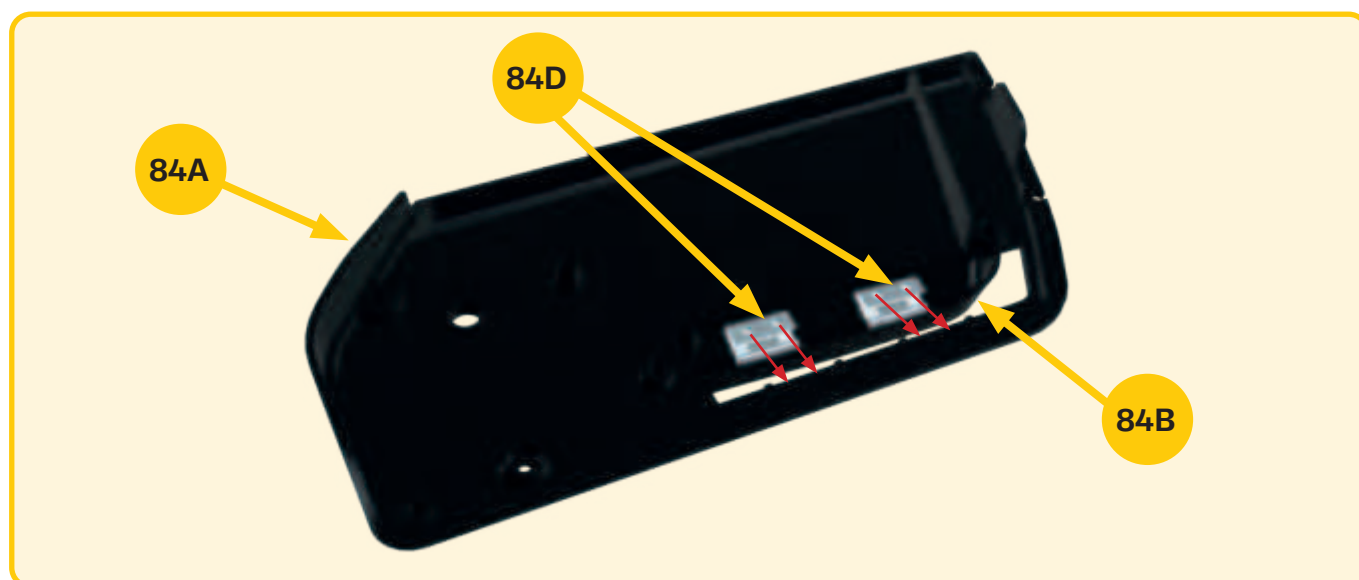
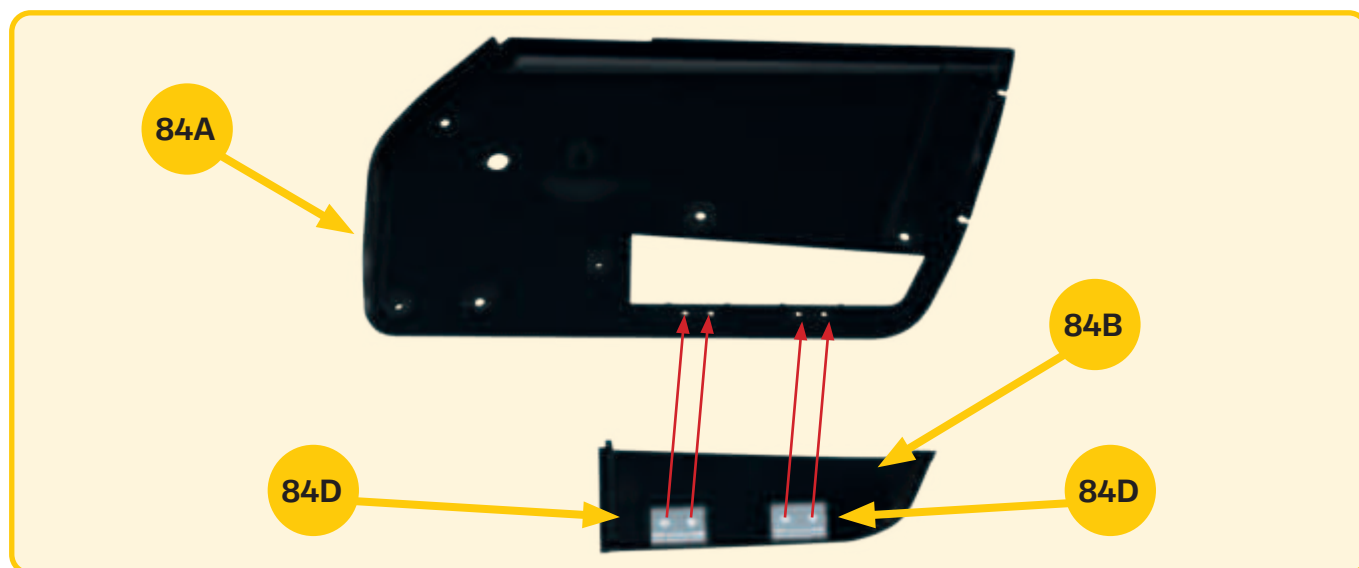
84A Left door panel
84B Left door side pocket 1
84C Left door side pocket 1 base

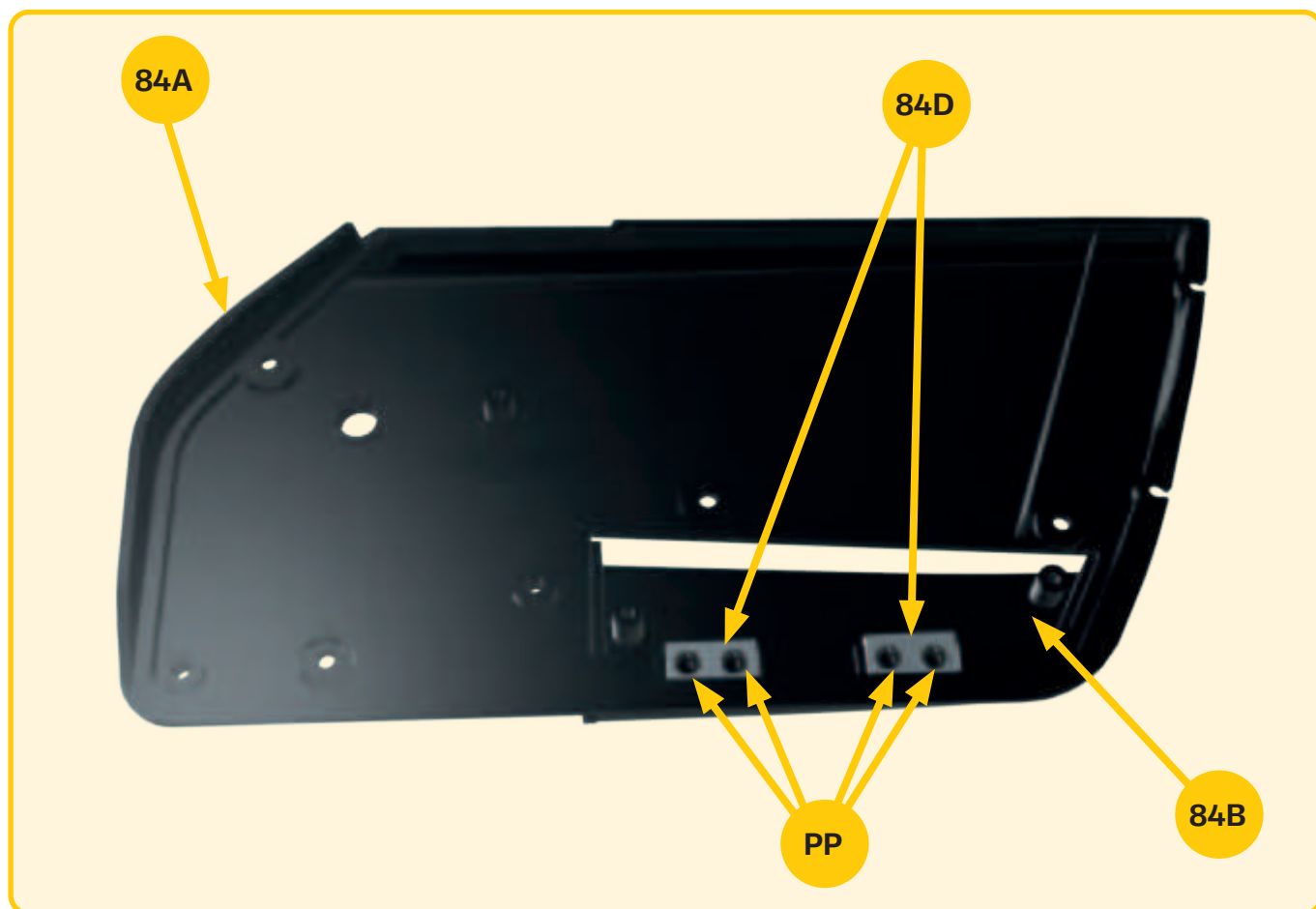
84D Hinge (2 pcs)
84E Left door side pocket 2
84F Armrest

PP Screws 1.7x2.5mm (8 pcs)
AP Screws 1.7x4mm (6 pcs)

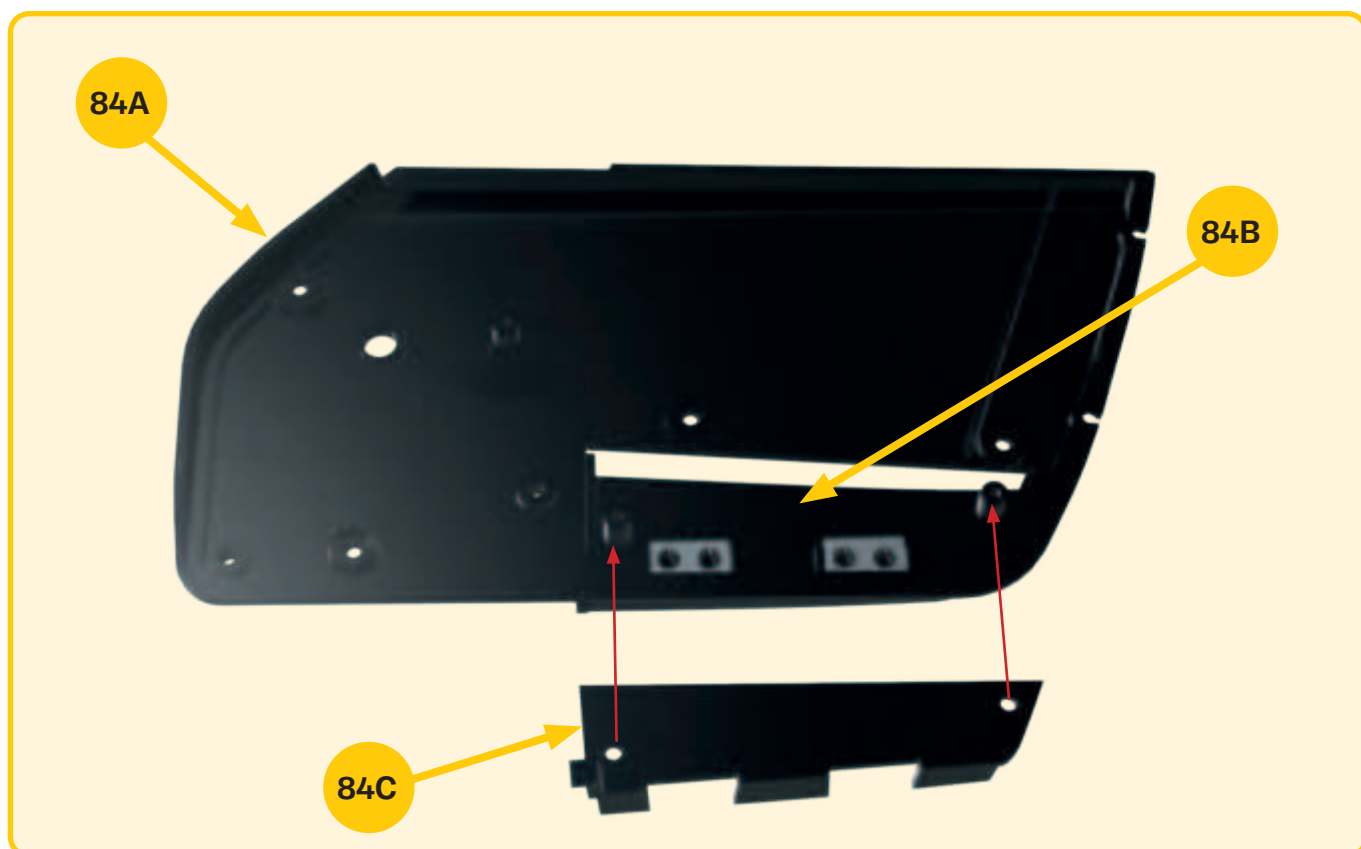
1

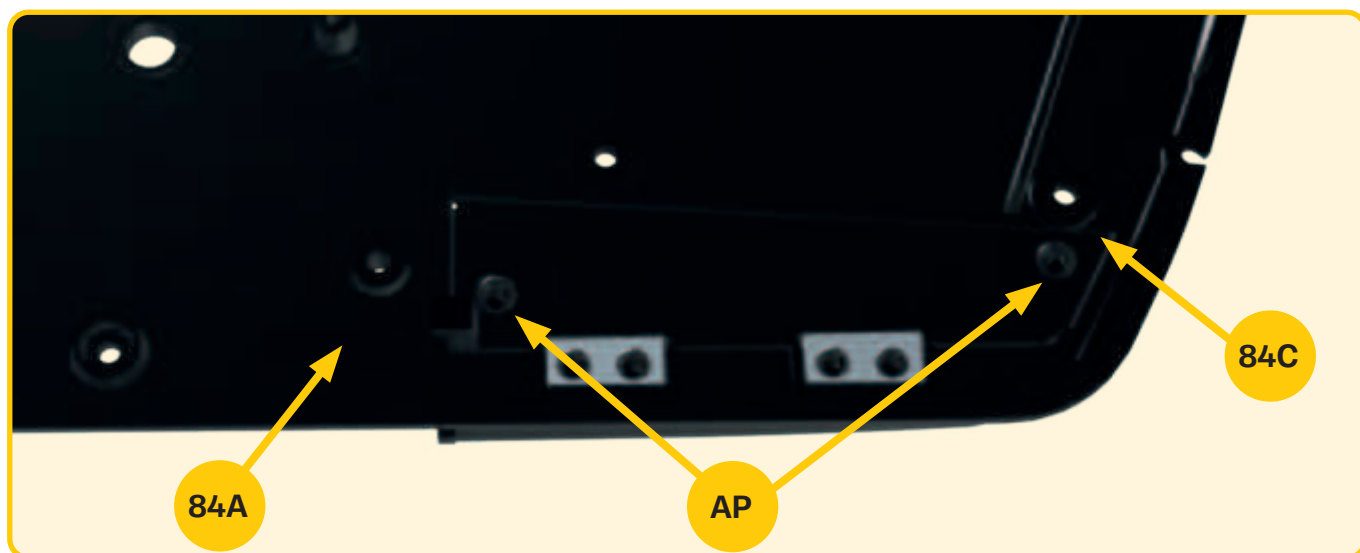




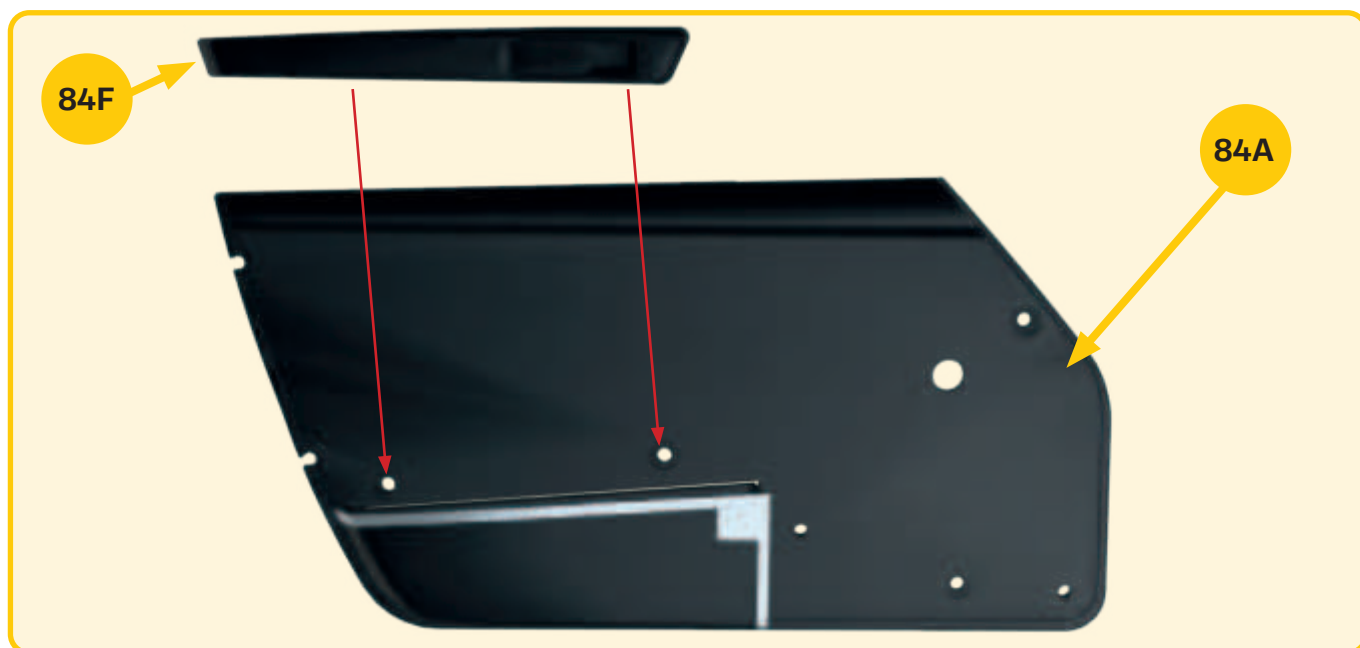


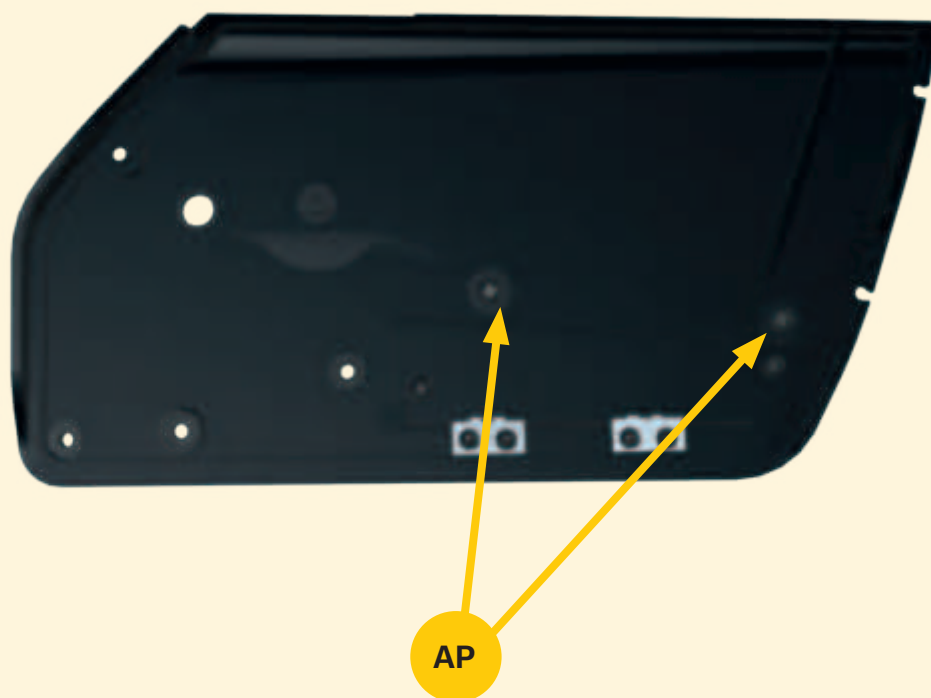
3



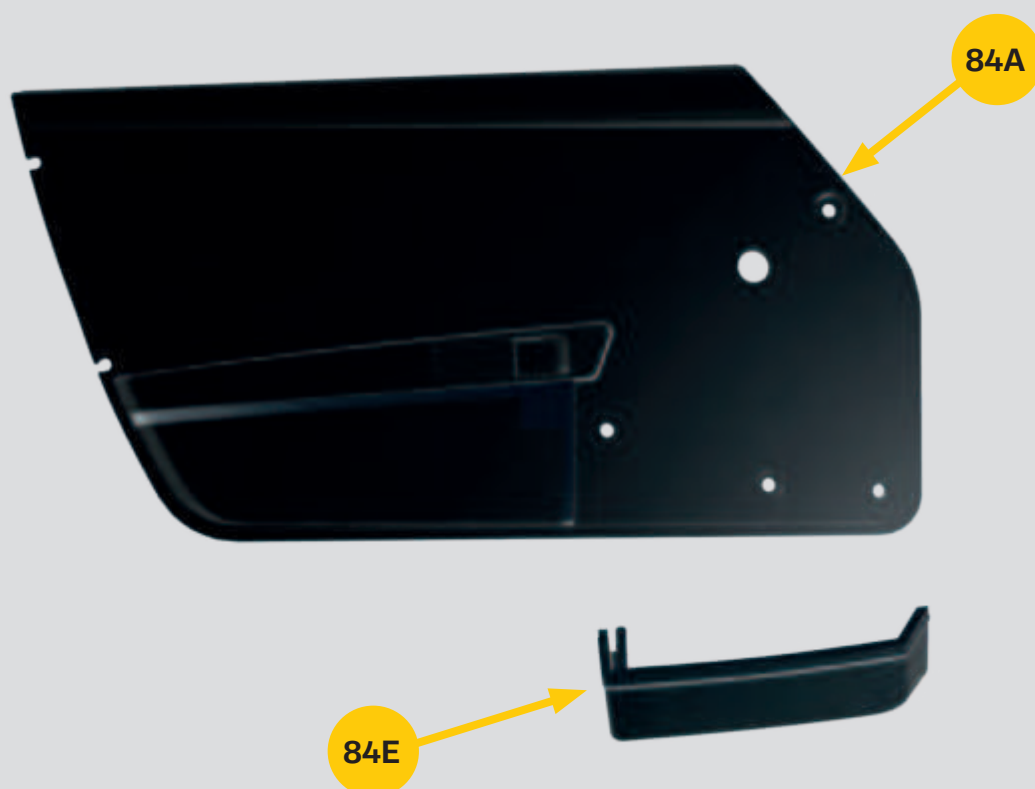


4

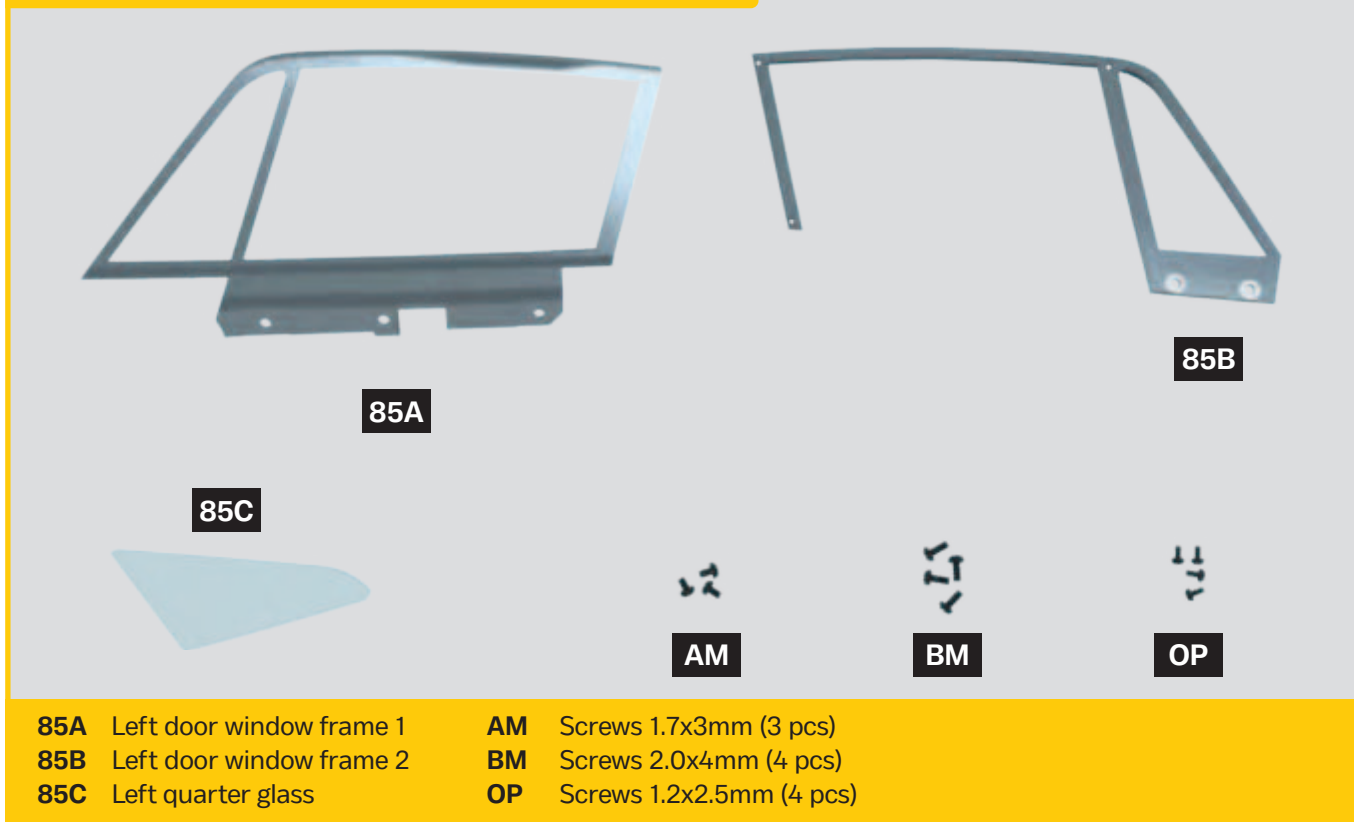




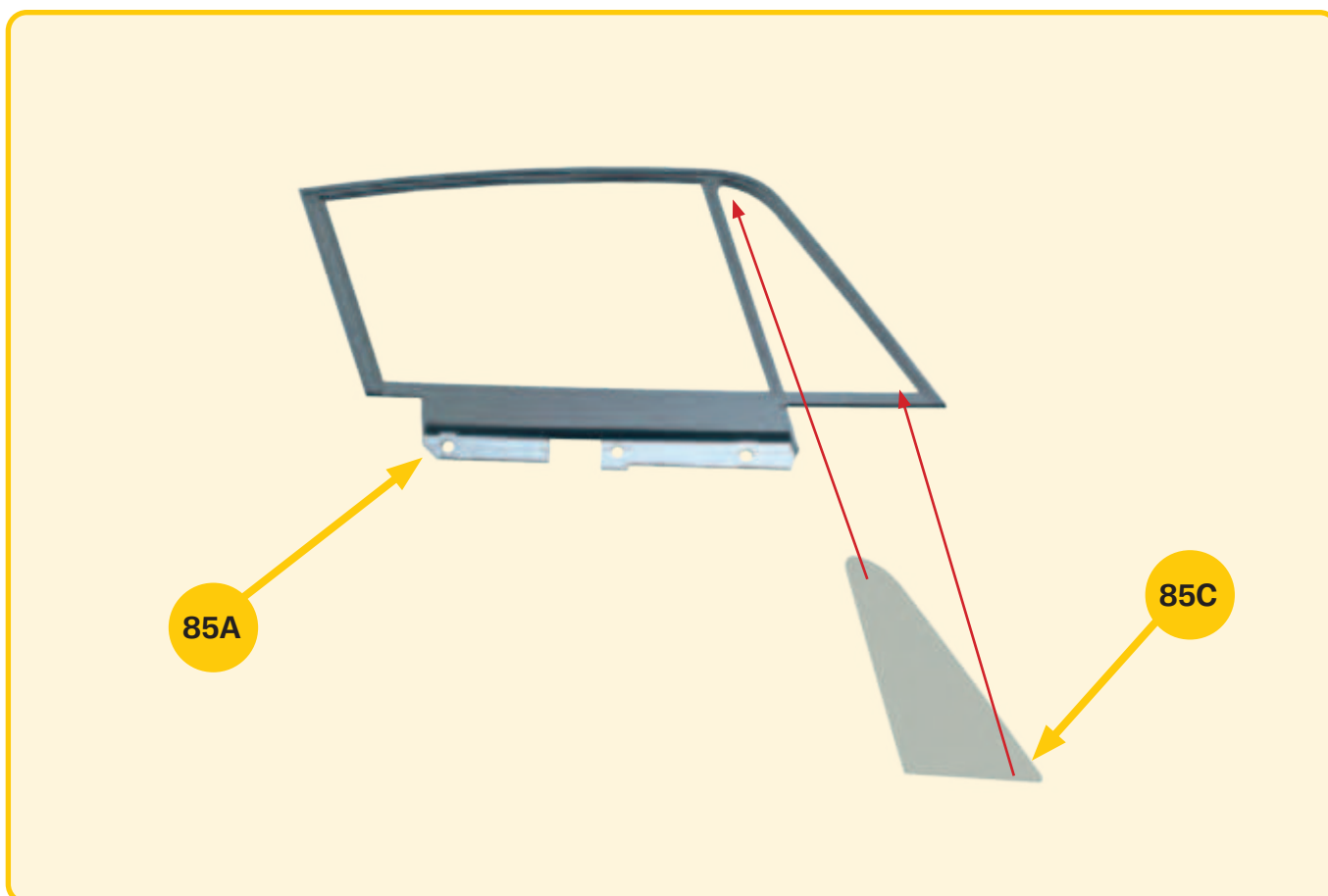
FINAL RESULT

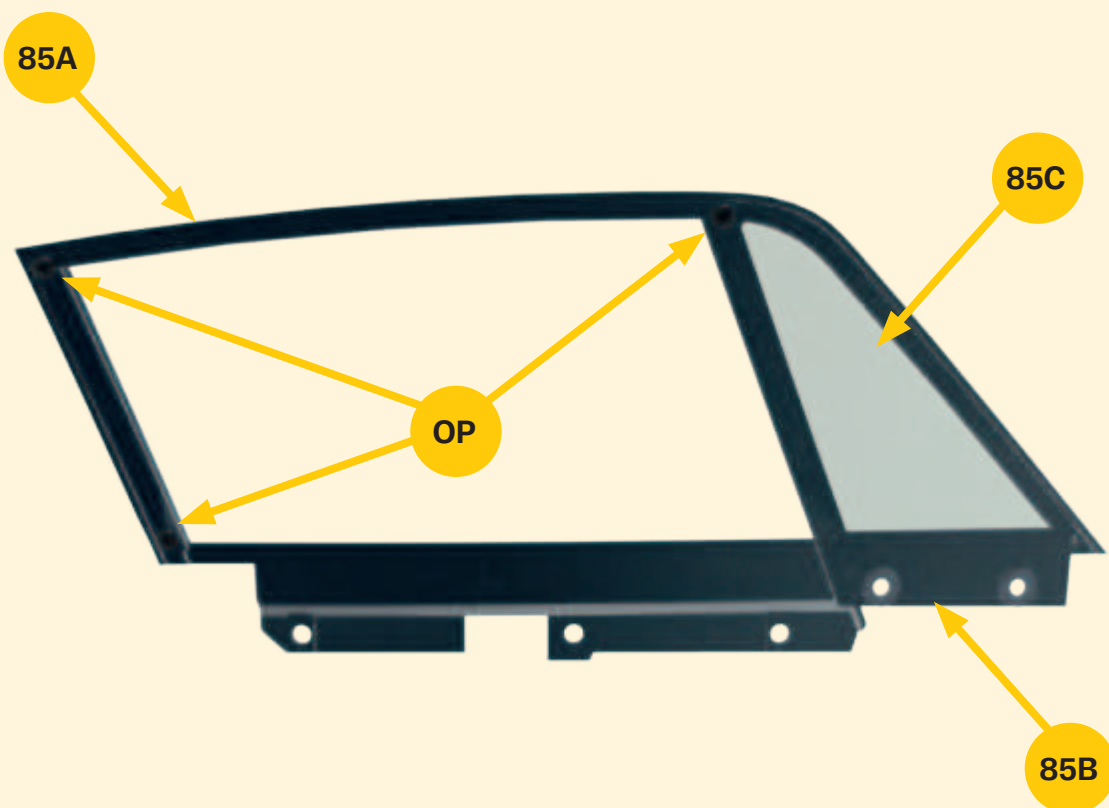
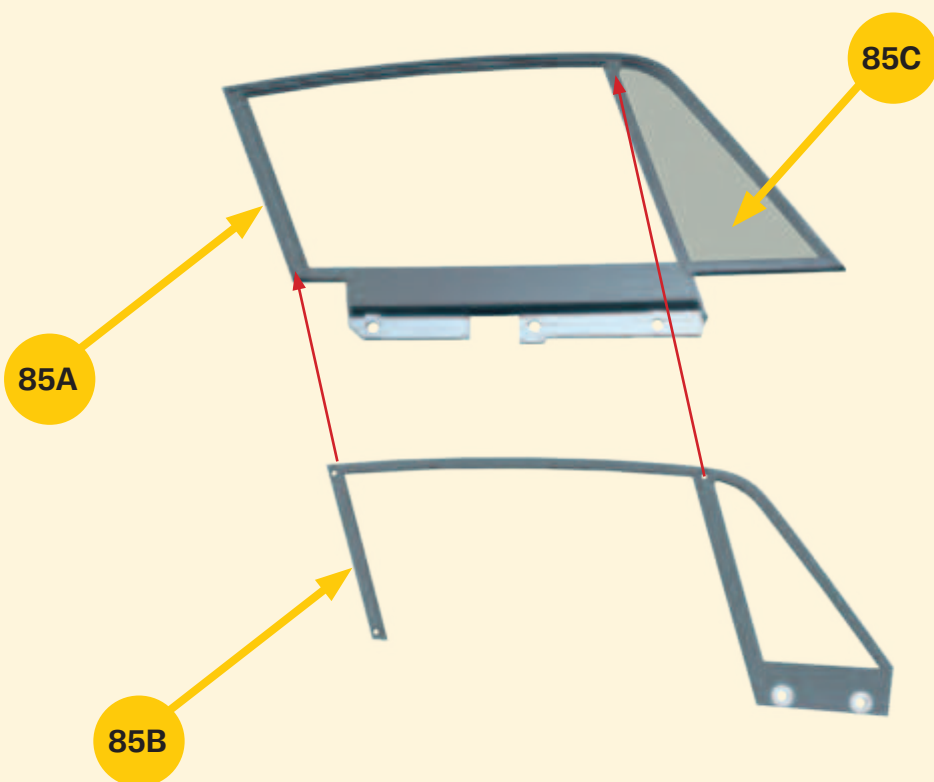


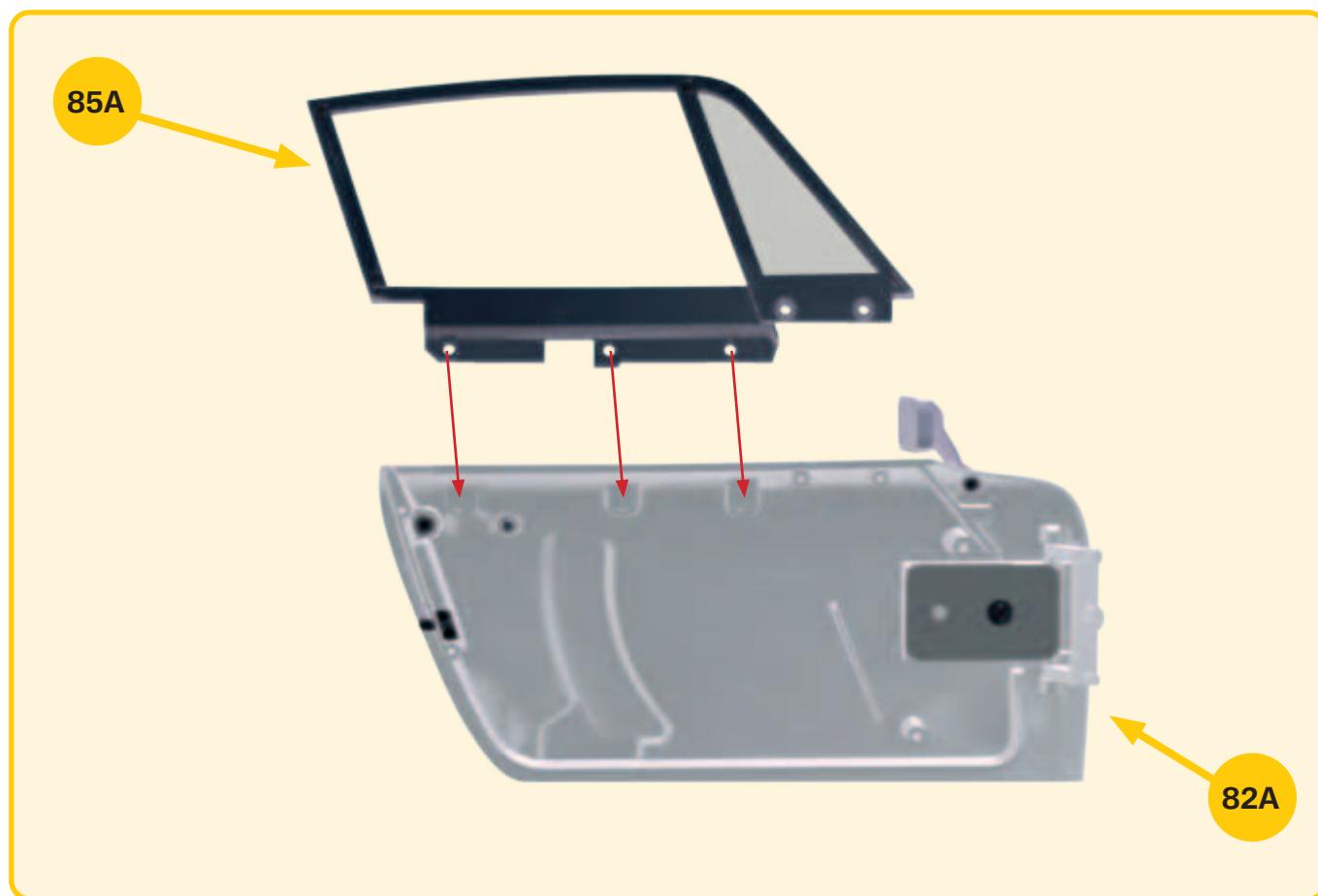
PARTS LIST 85: LEFT DOOR (4)



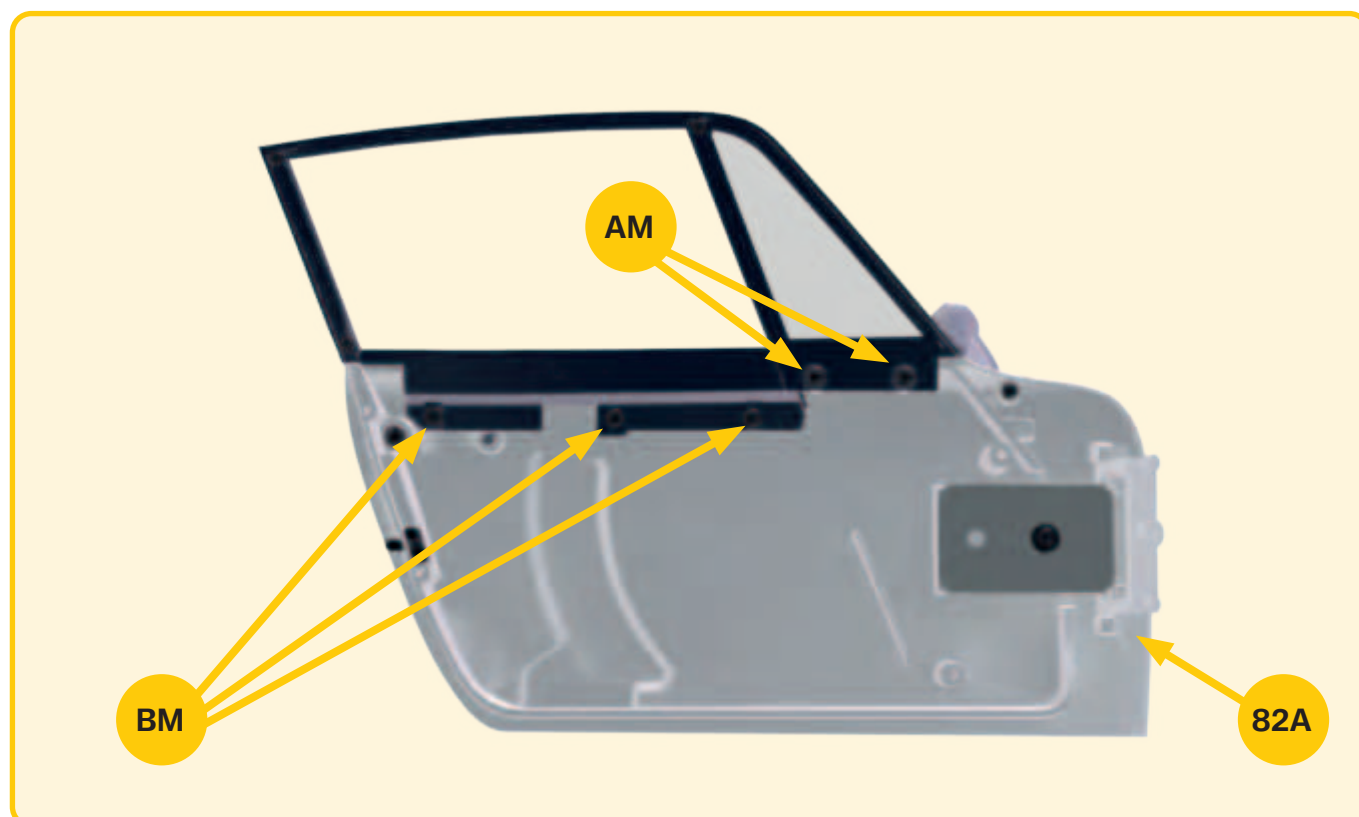
1



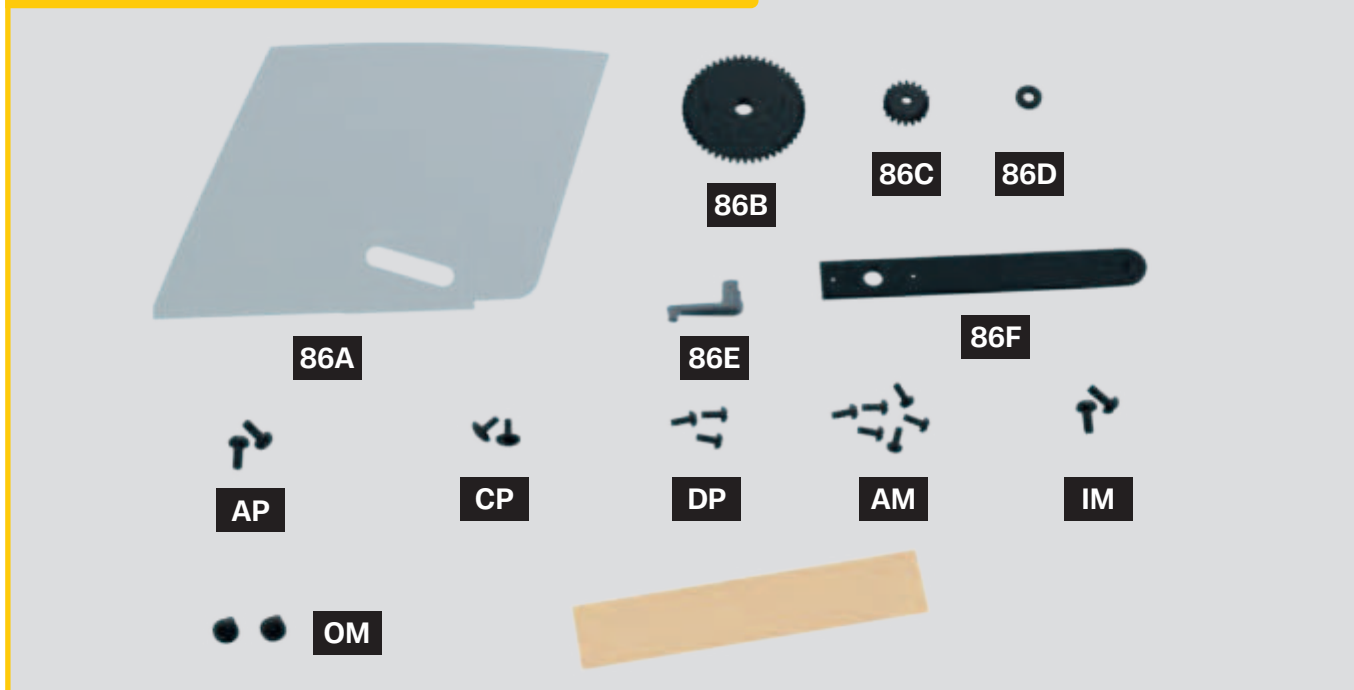




Be careful not to damage the left wing mirror



PARTS LIST 86: LEFT DOOR (5)

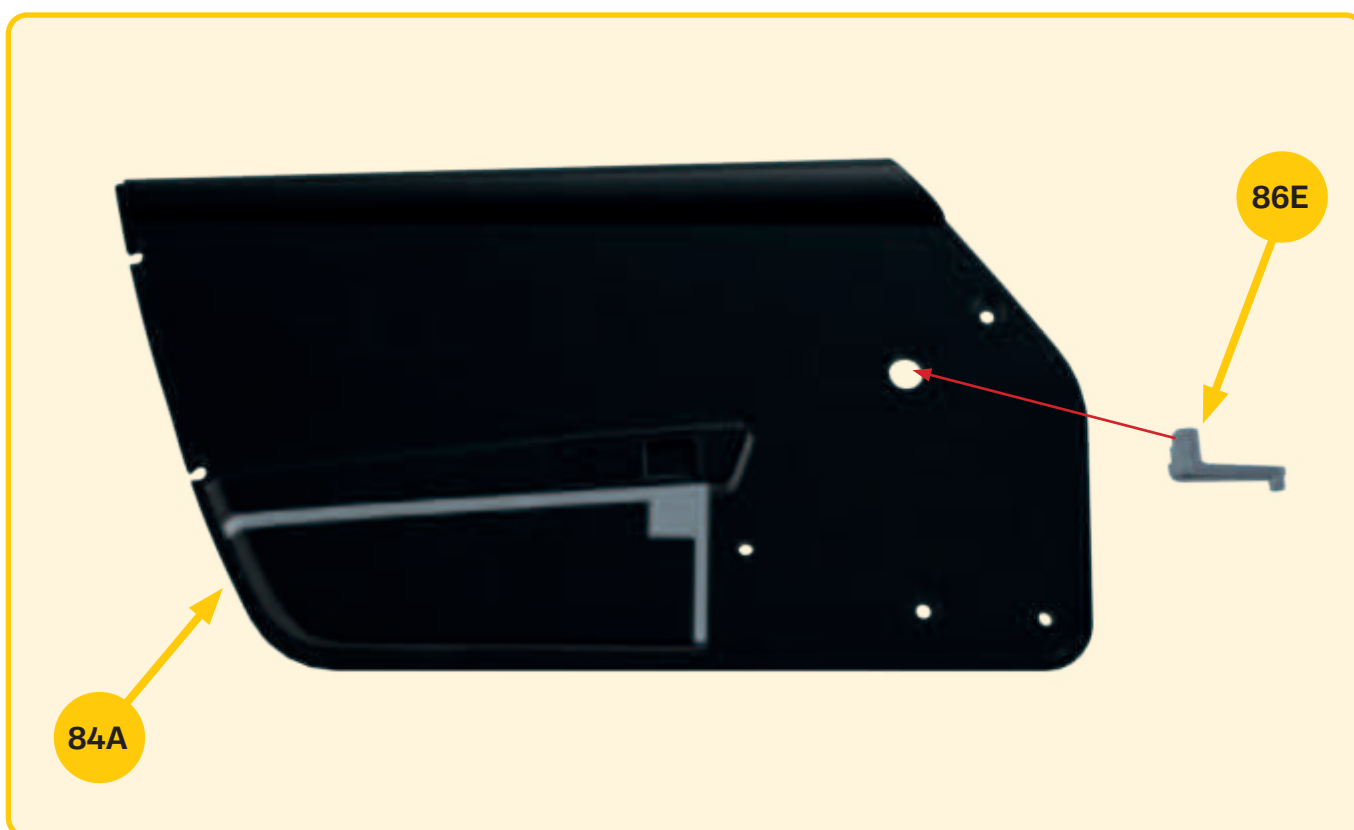


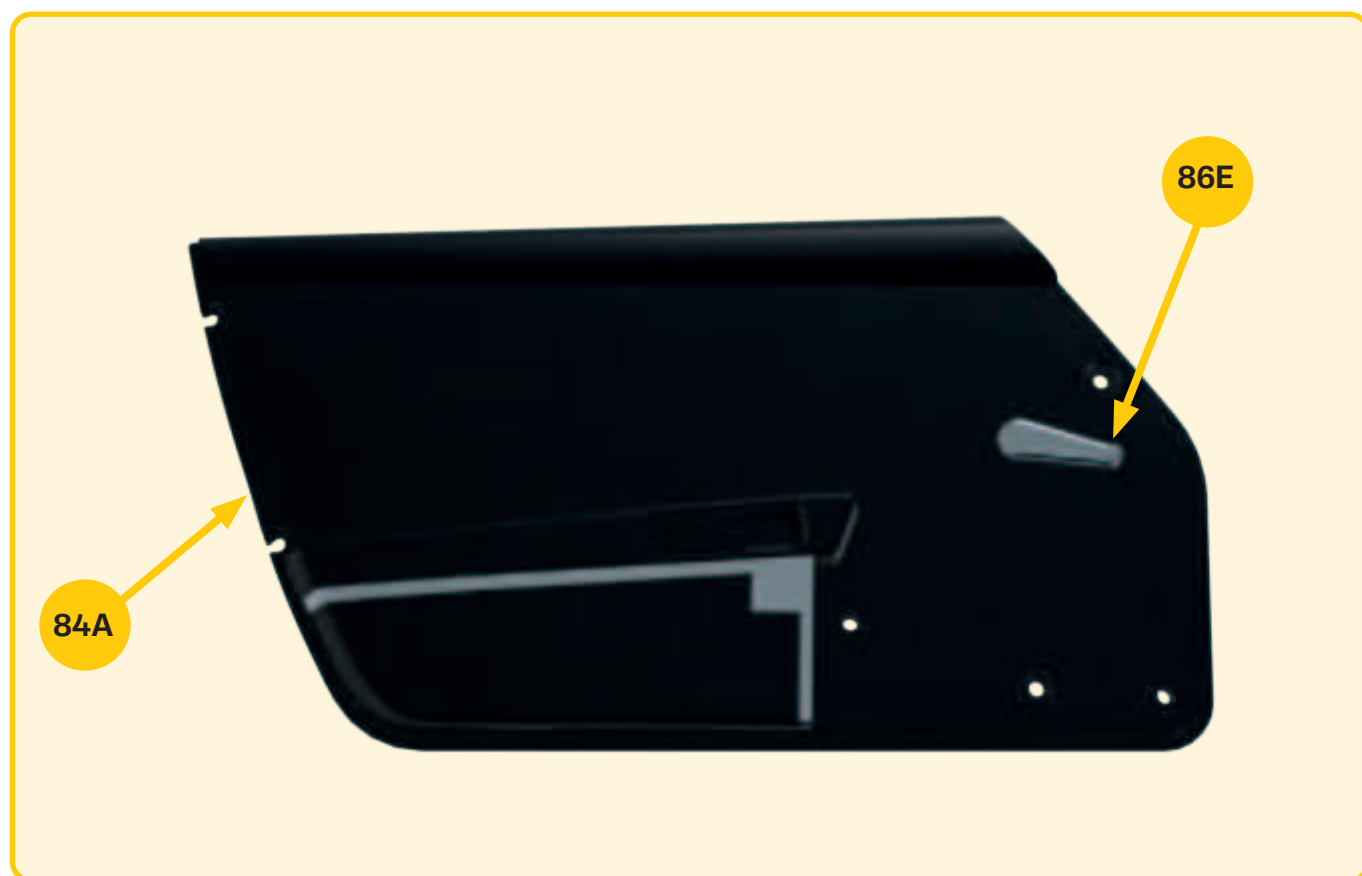
86A Left door window glass
86B Gear 1
86C Gear 2
86D Washer
86E Window winder handle

86F Window winder bracket
 Double-sided clear tape
AP Screws 1.7x4mm (2 pcs)
CP Screws 1.7x3x5mm (2 pcs)

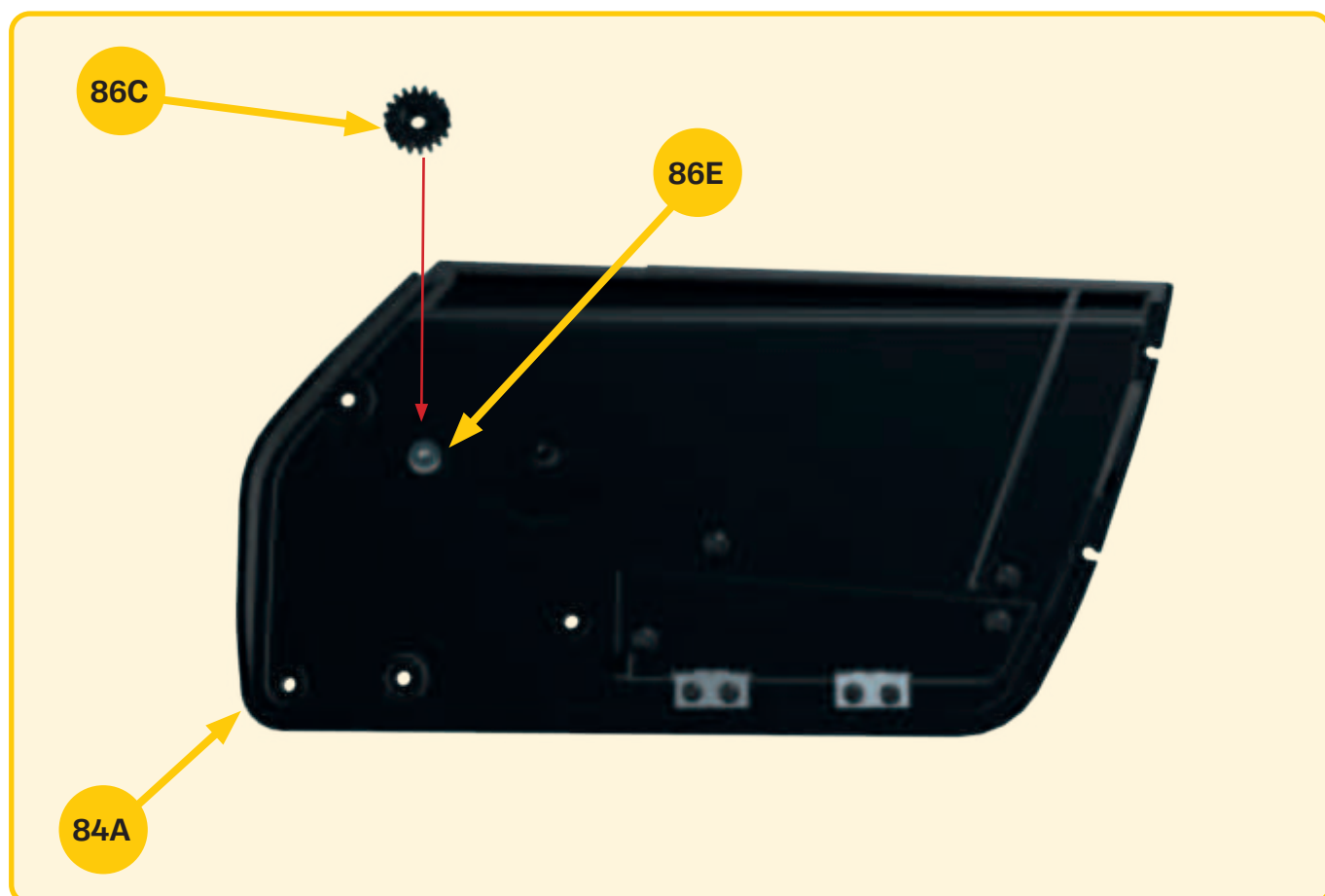
DP Screws 1.5x3mm (3 pcs)
AM Screws 1.7x3mm (6 pcs)
IM Screws 2.0x5mm (2 pcs)
OM Screws 2.3x3x6mm (2 pcs)

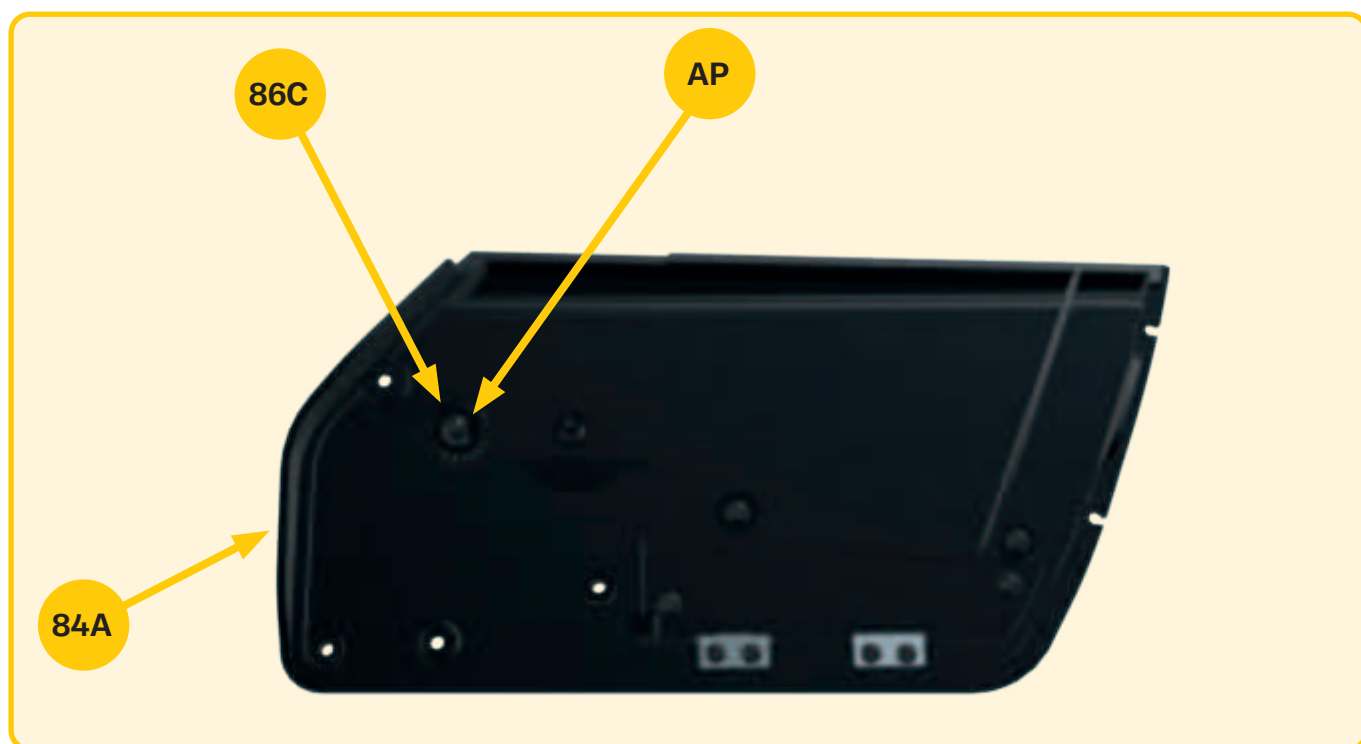
1



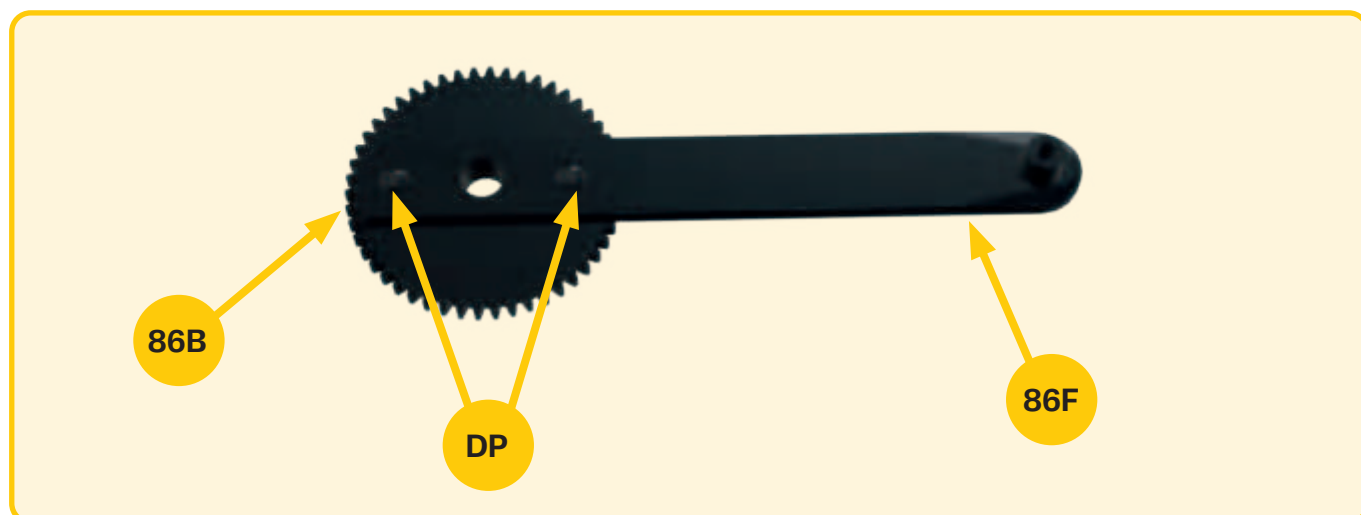
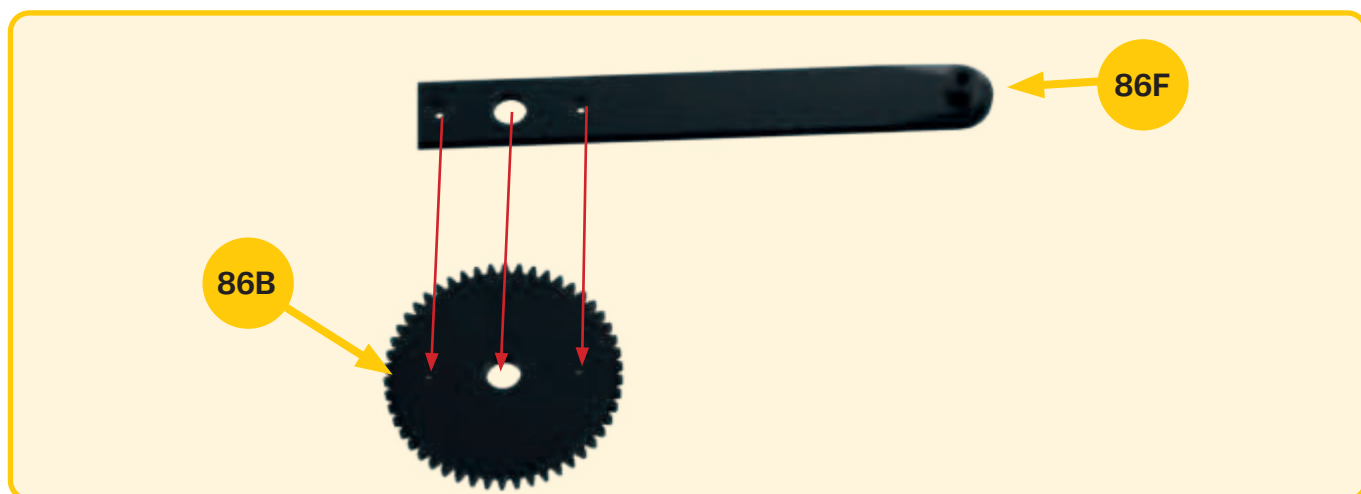


2

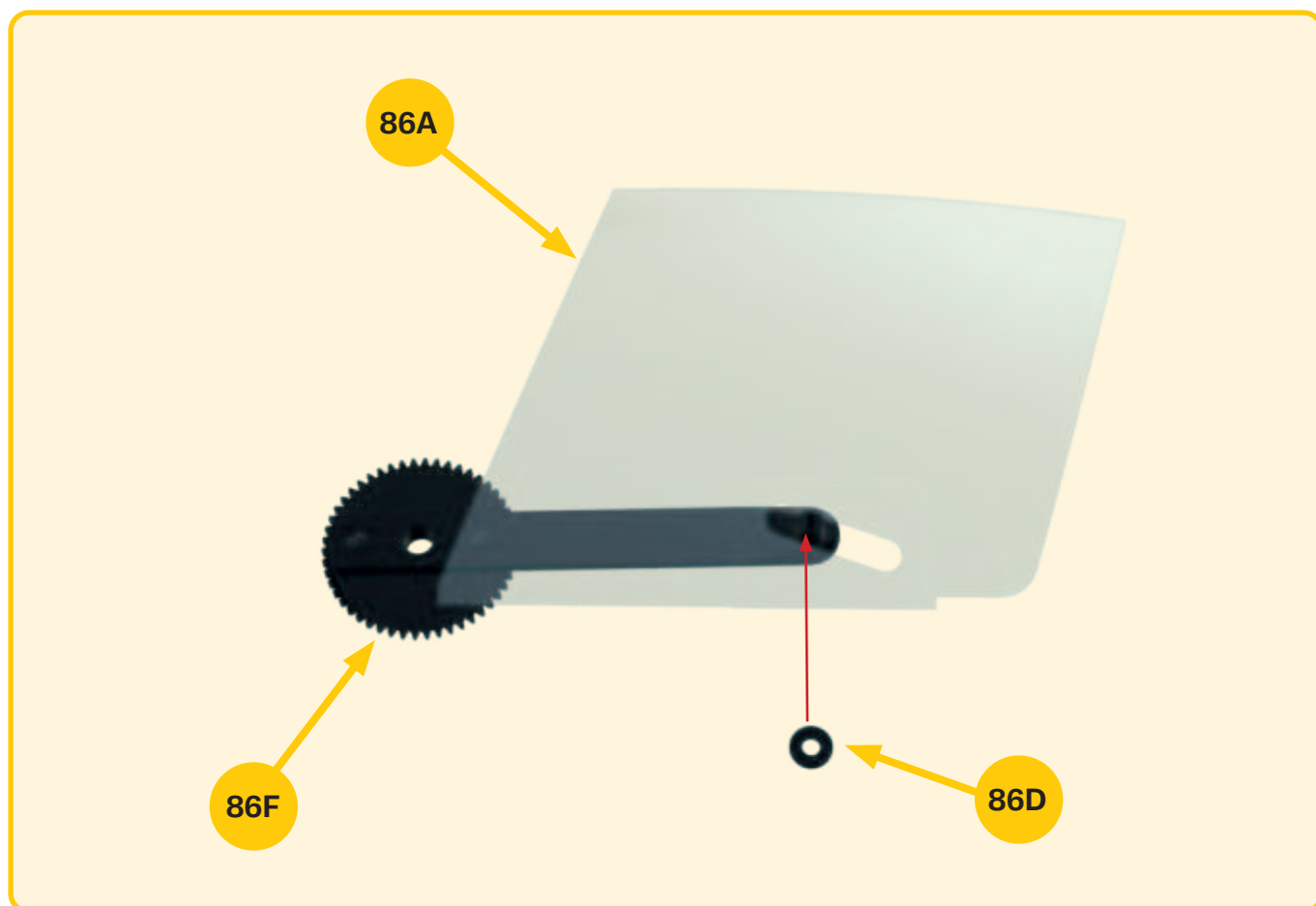
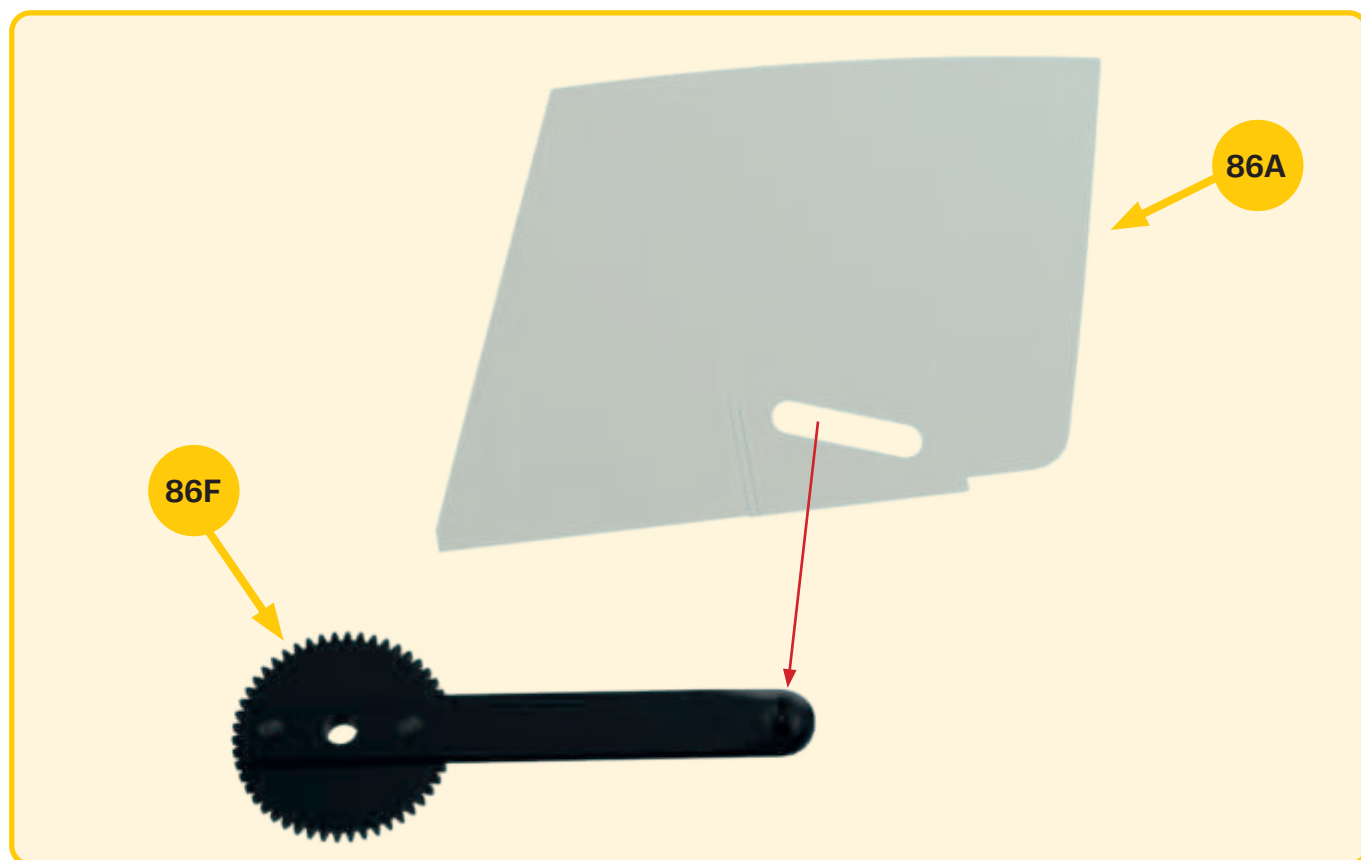


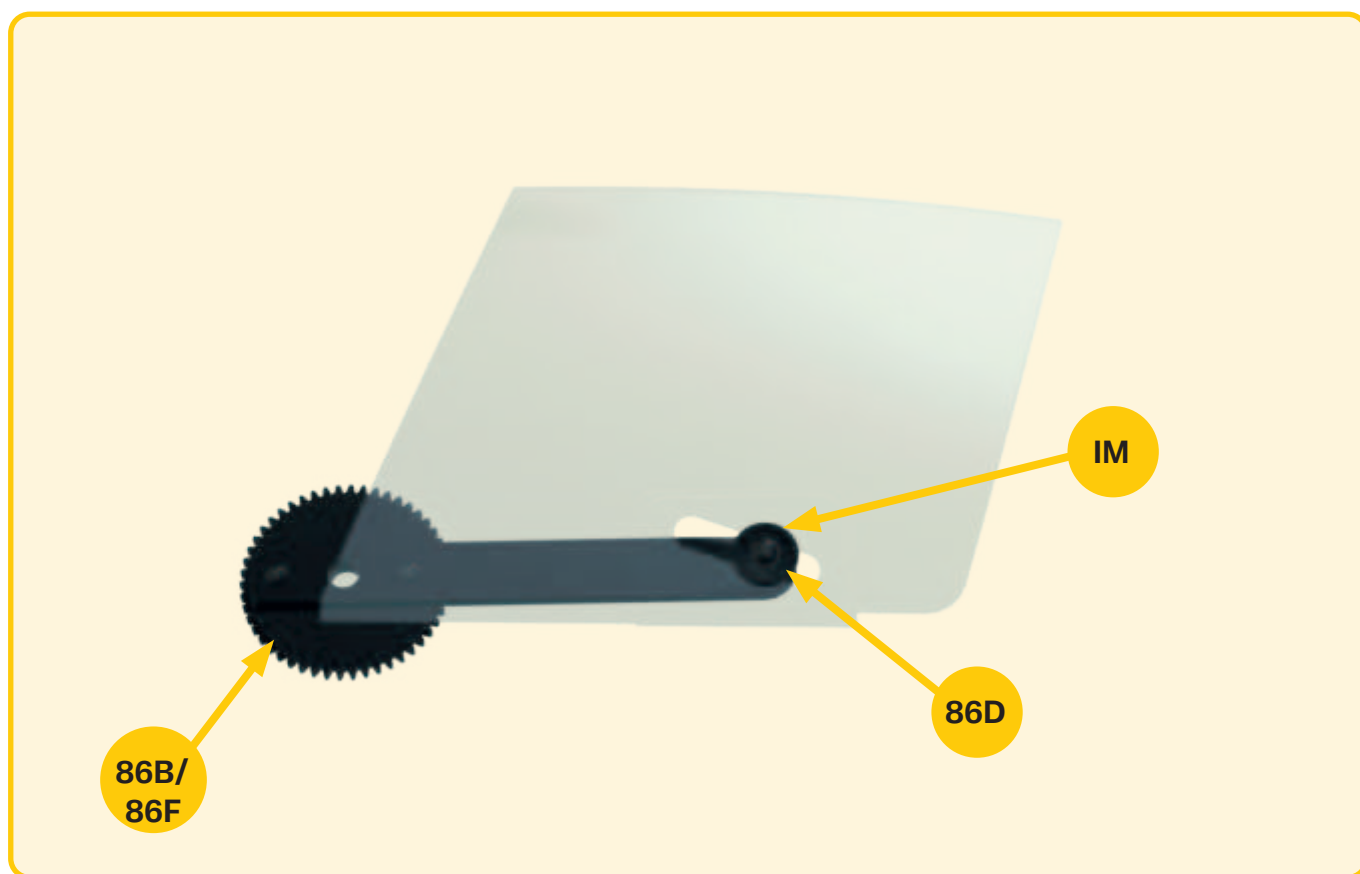


3

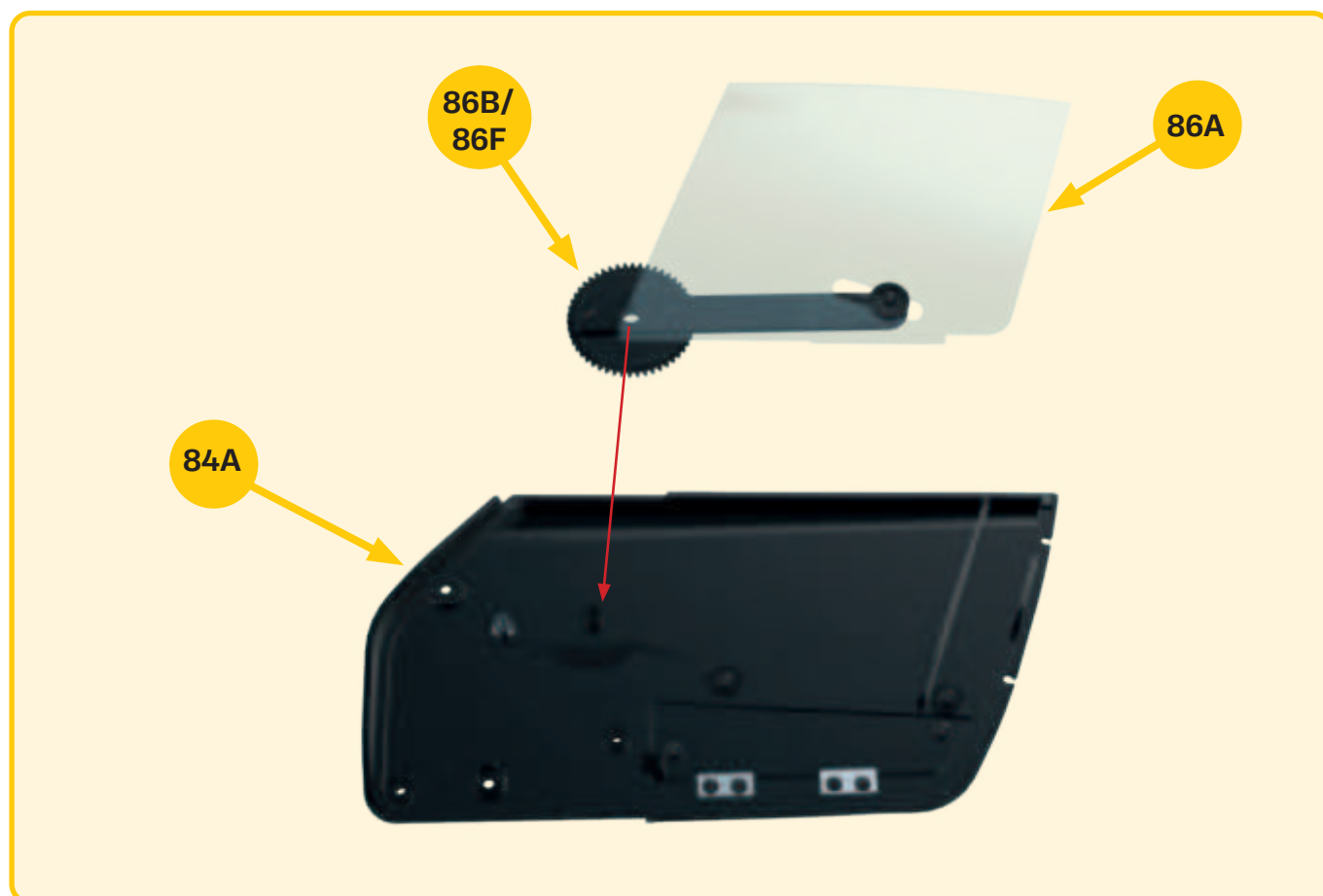


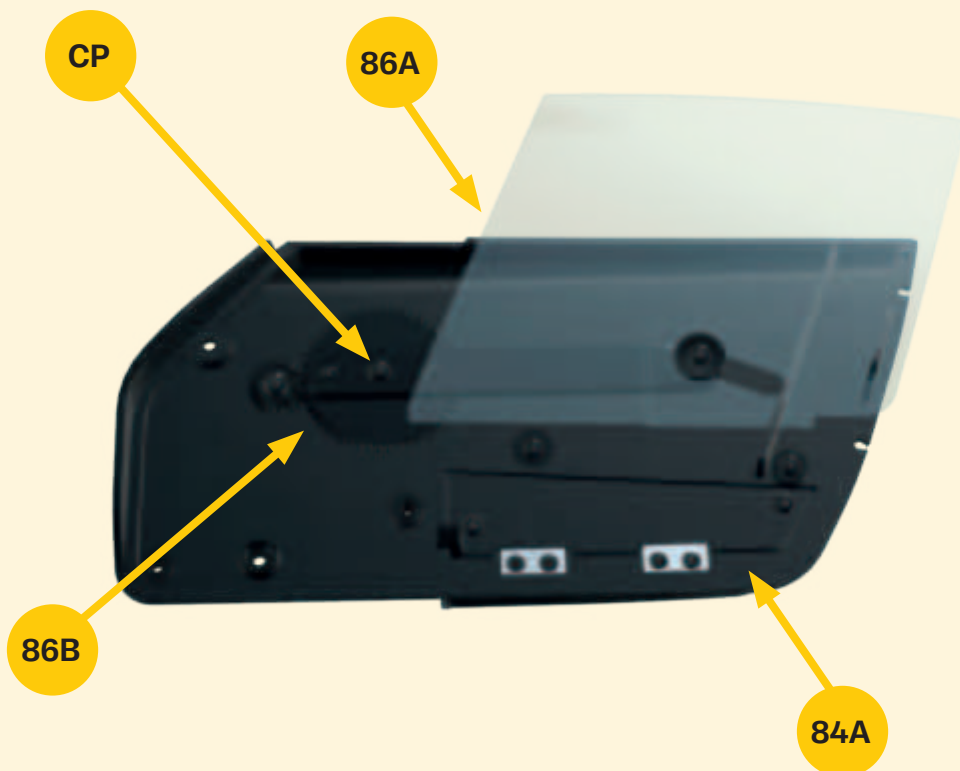
4





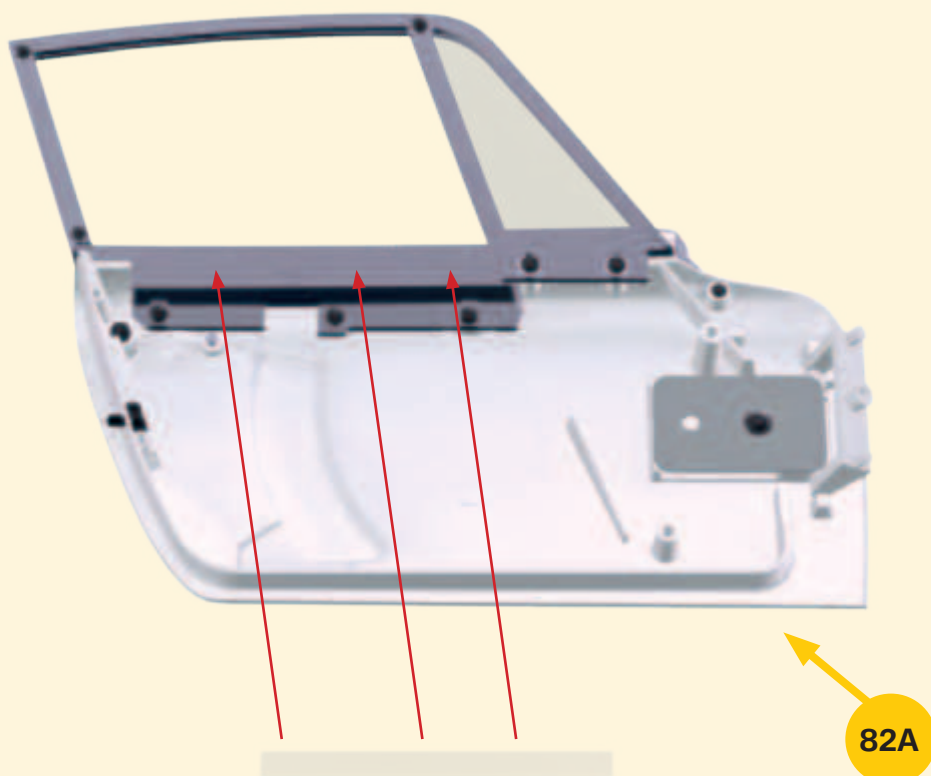
5



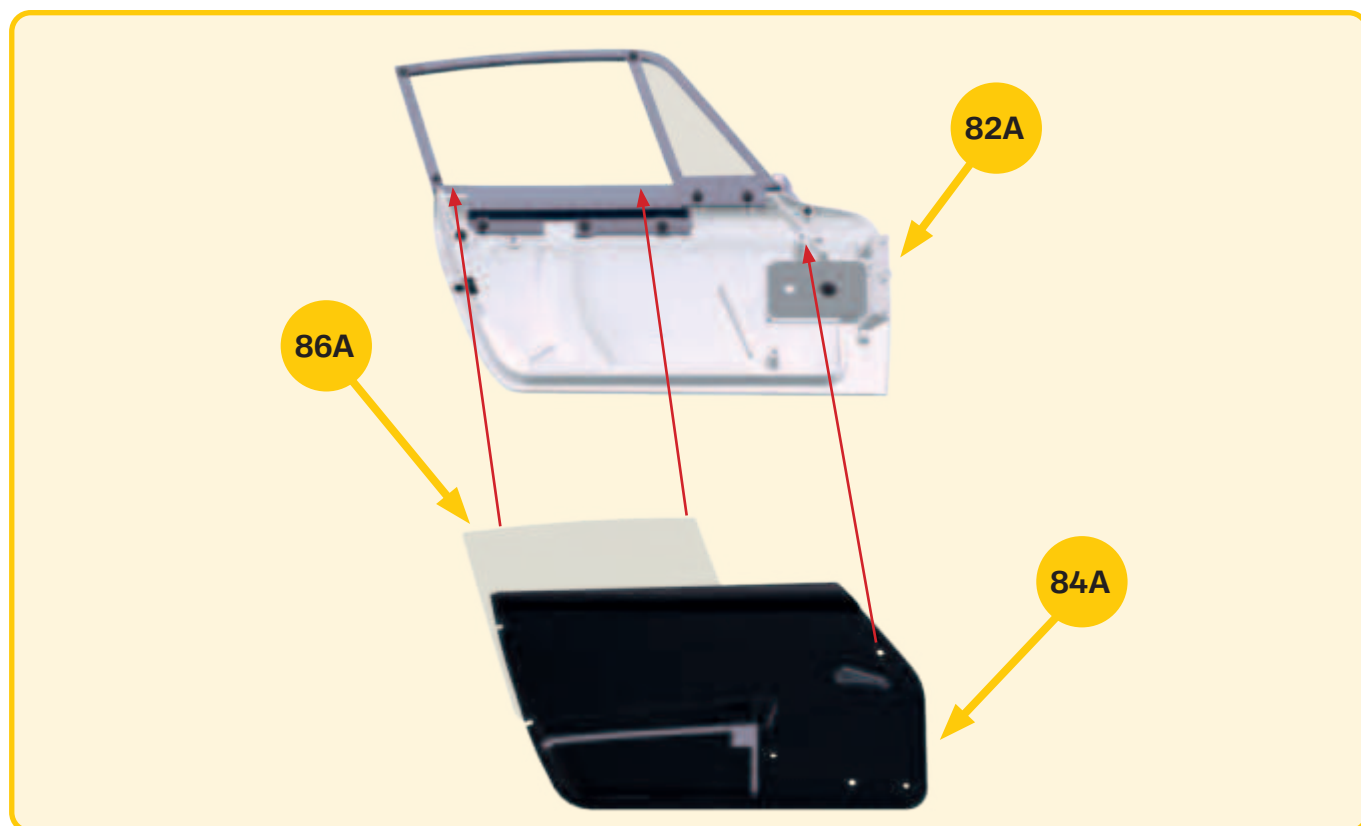


6

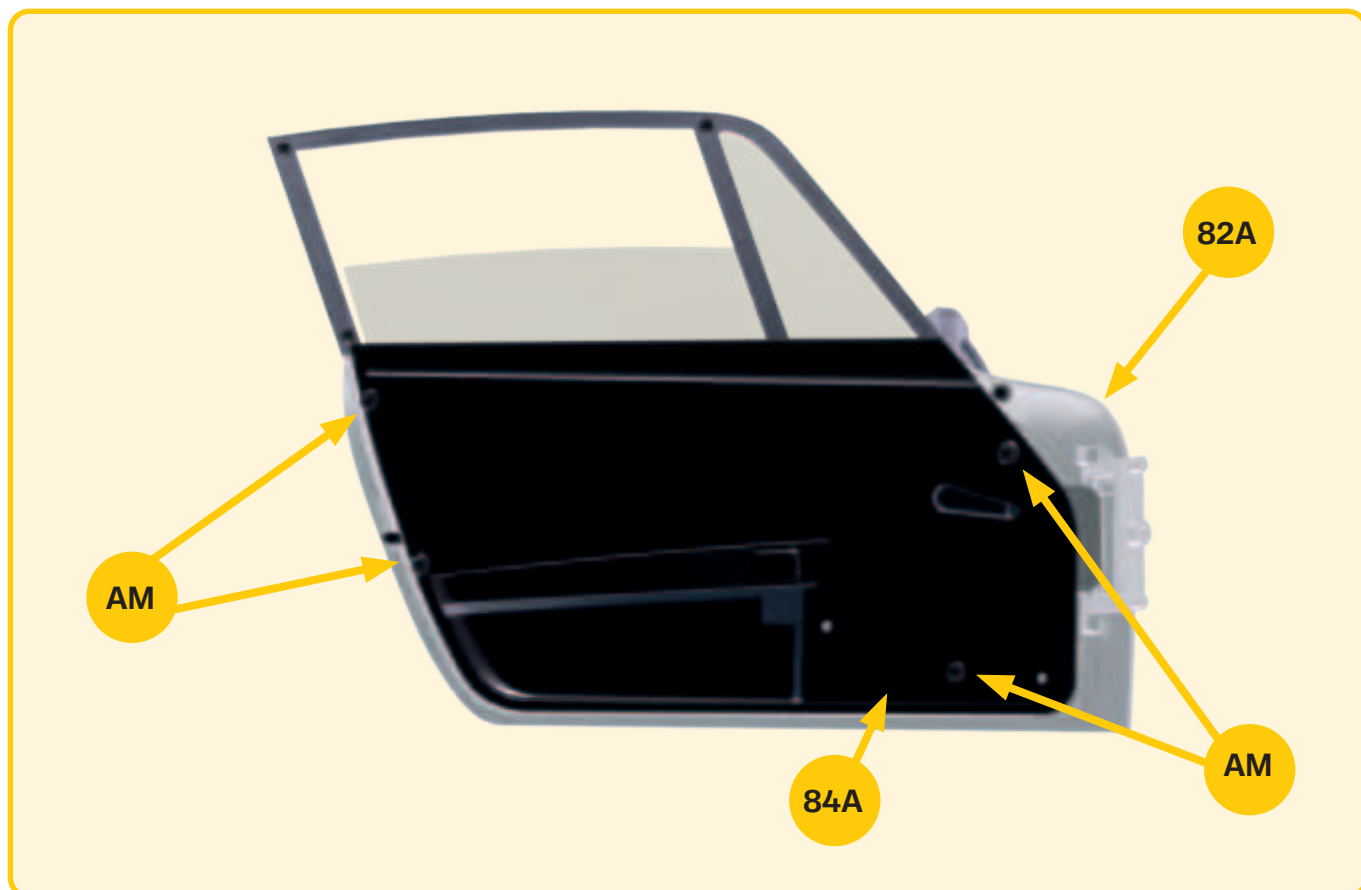
Peel off the adhesive back of the tape and apply it as shown below

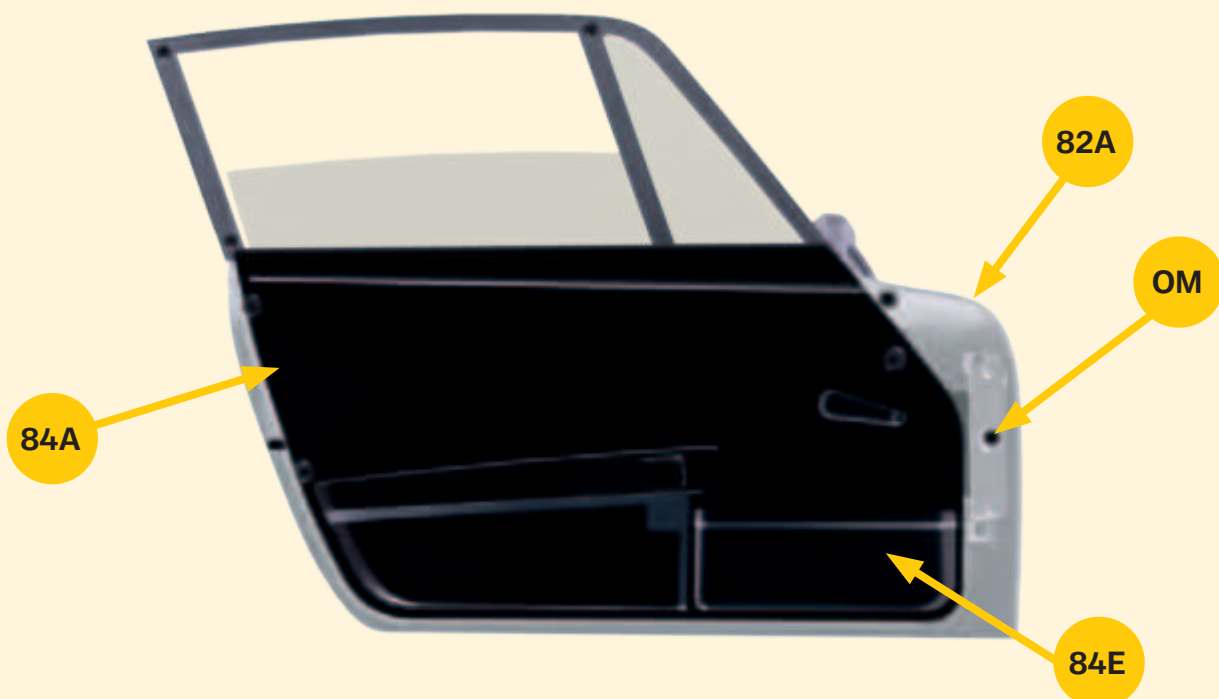
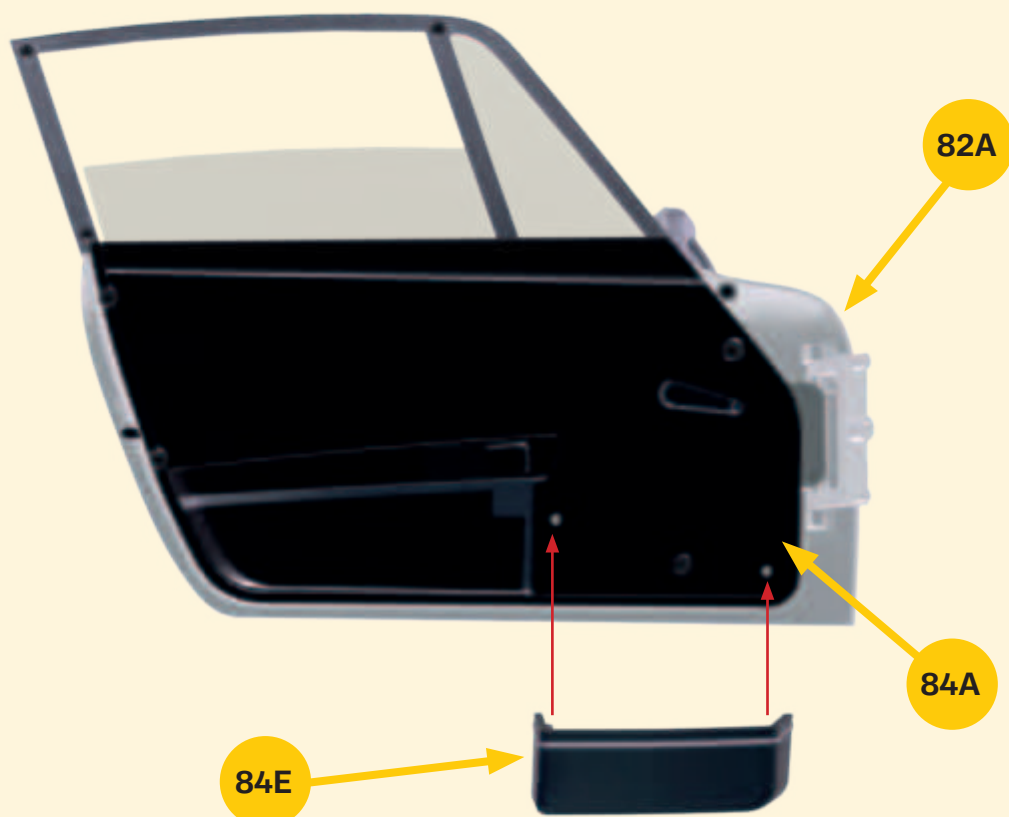


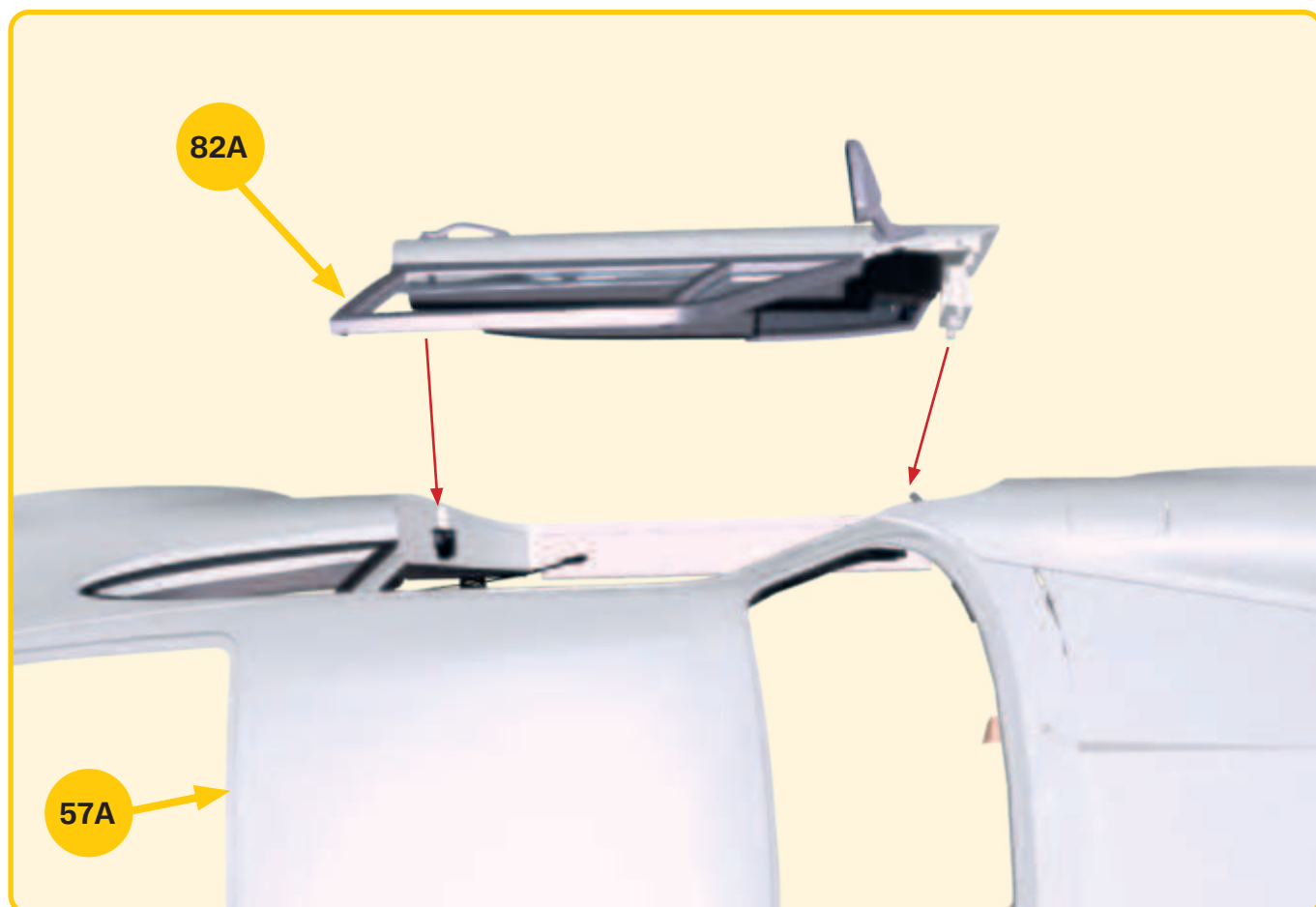
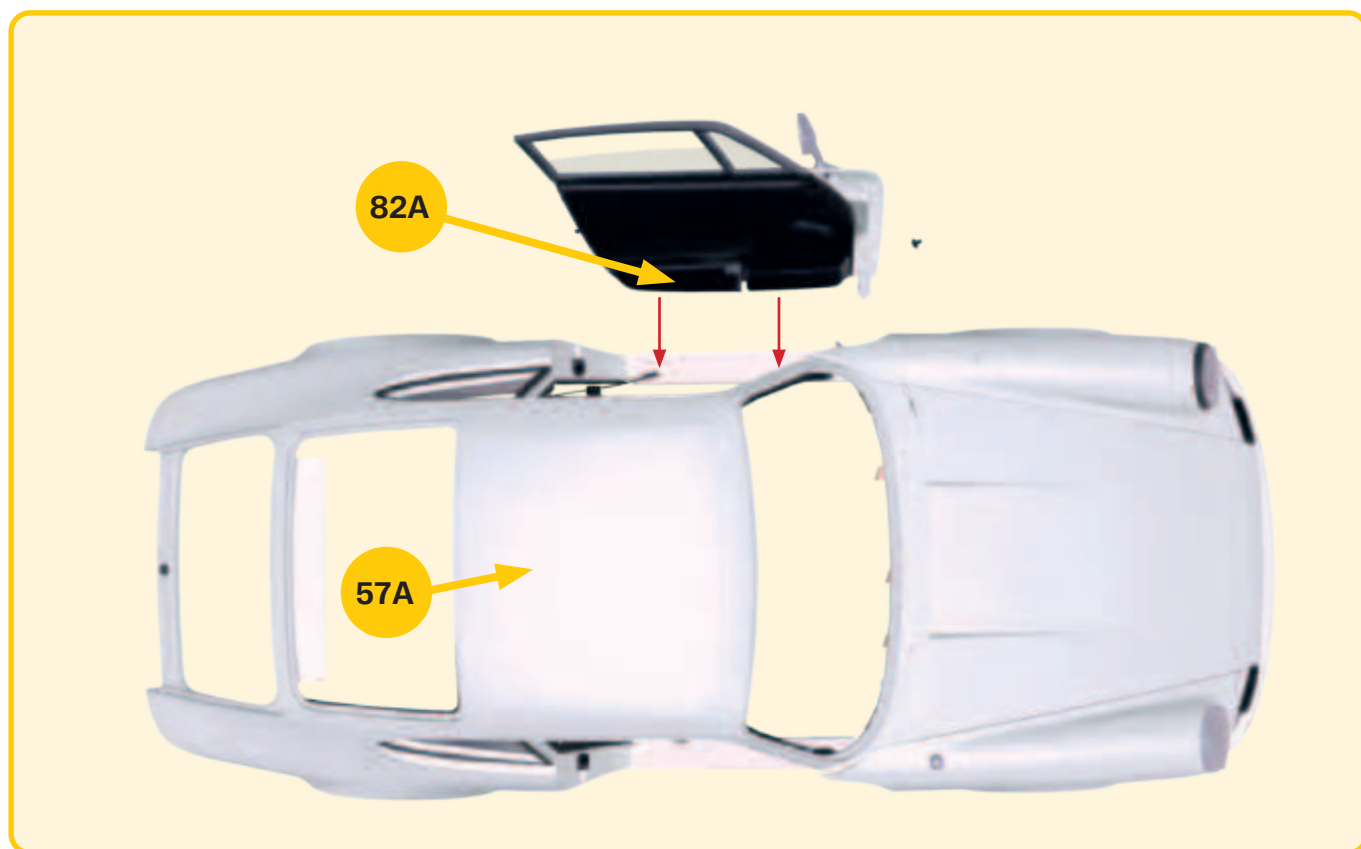
Peel the protection layer off



7

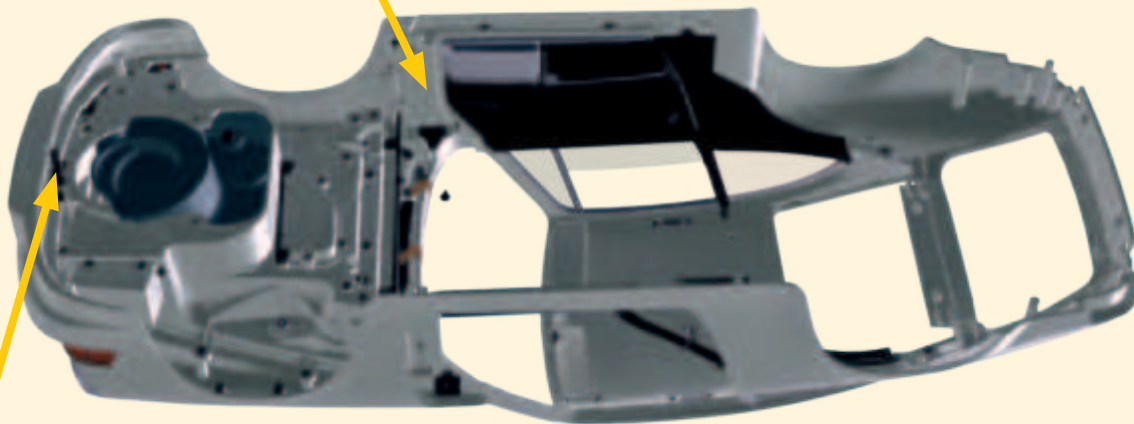






OM

66C



Be careful not to break 66C

FINAL RESULT



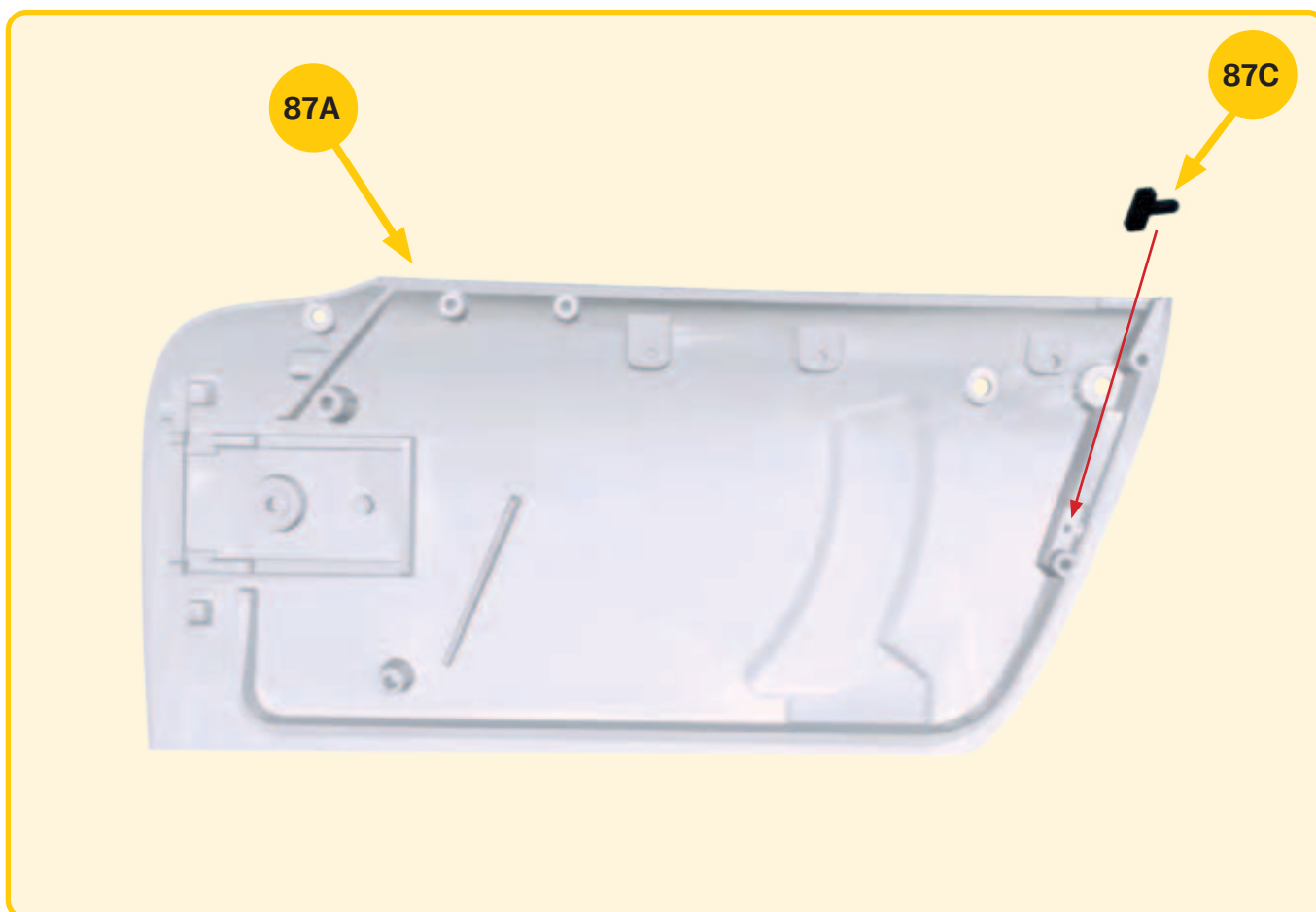
82A

57A

PARTS LIST 87: RIGHT DOOR (1)



1



87A



87C

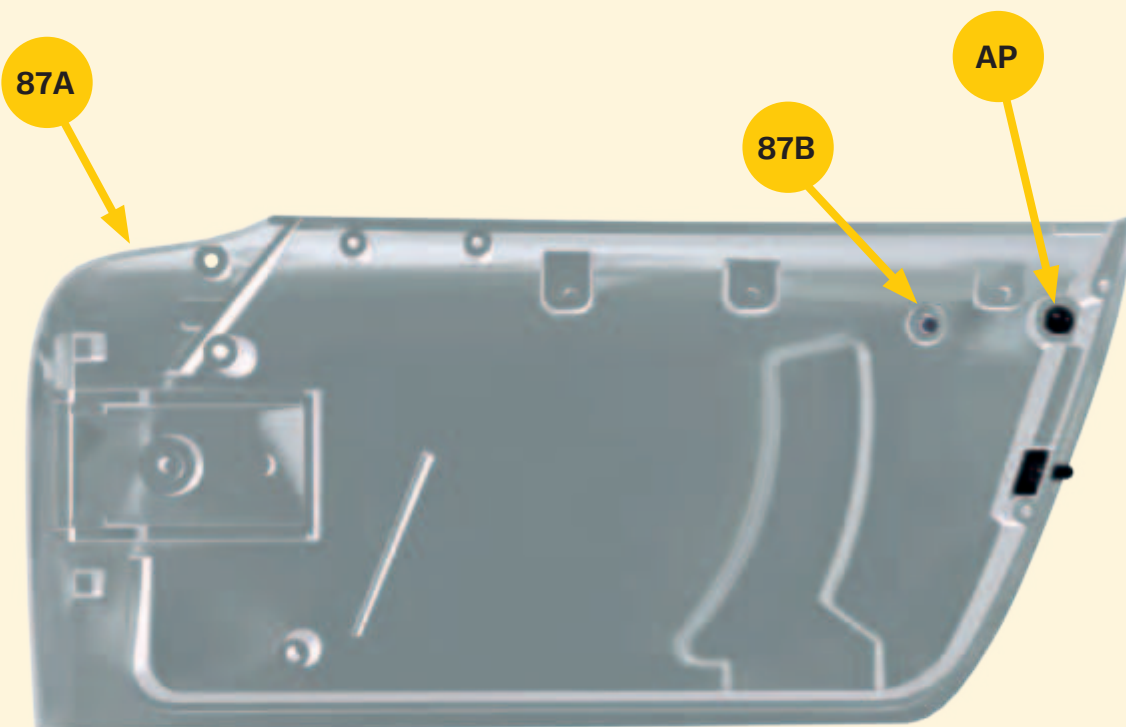
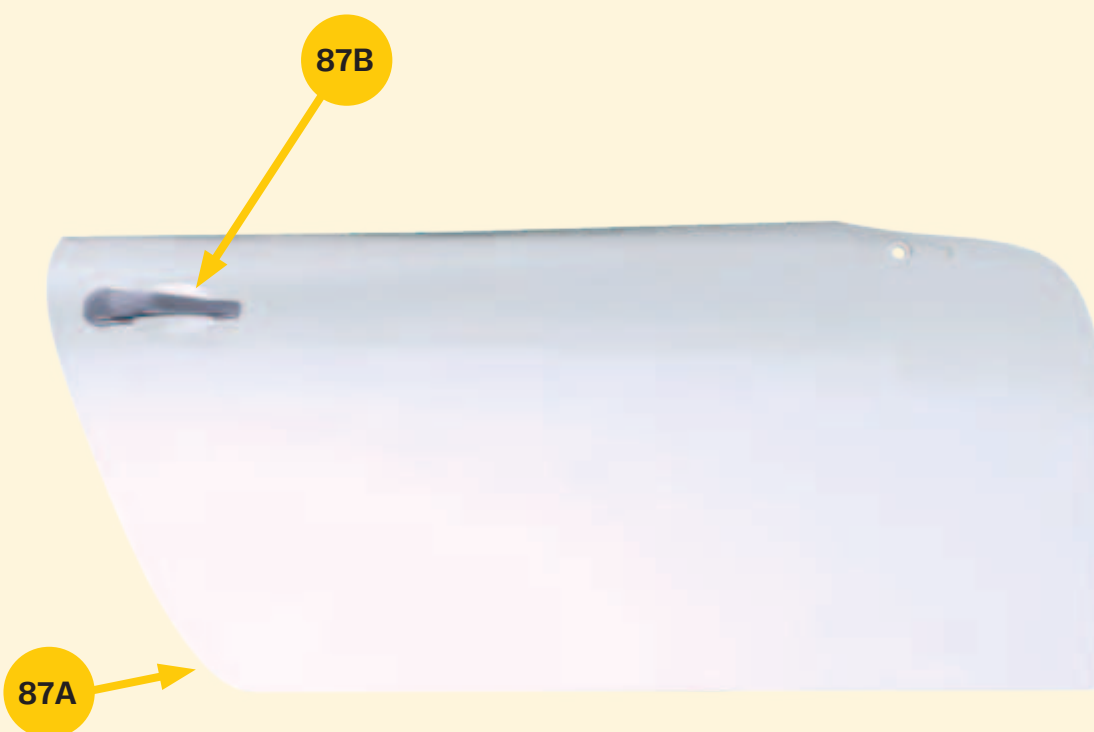
NM

2

87B



87A



PARTS LIST 88: RIGHT DOOR (2)



88A



88B



88C



88D



88E



88F



BP



FP



OM

88A Right wing mirror base
88B Right wing mirror
88C Right wing mirror arm

88D Right wing mirror base
88E Right door hinge plate
88F Right door hinge bracket

BP Screws 1.2x3mm (2 pcs)
FP Screws 1.5x4mm (2 pcs)
OM Screws 2.3x3x6mm (2 pcs)

1



88C

88A



BP

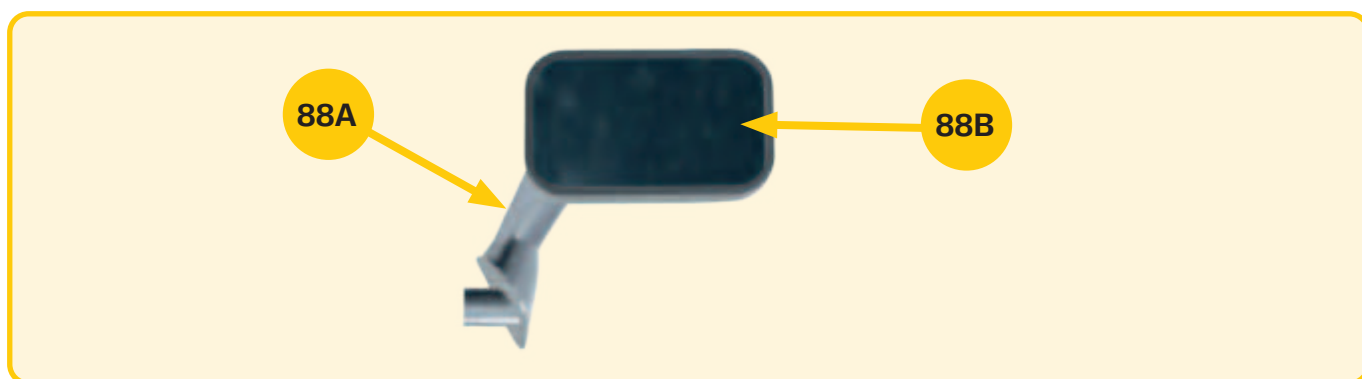
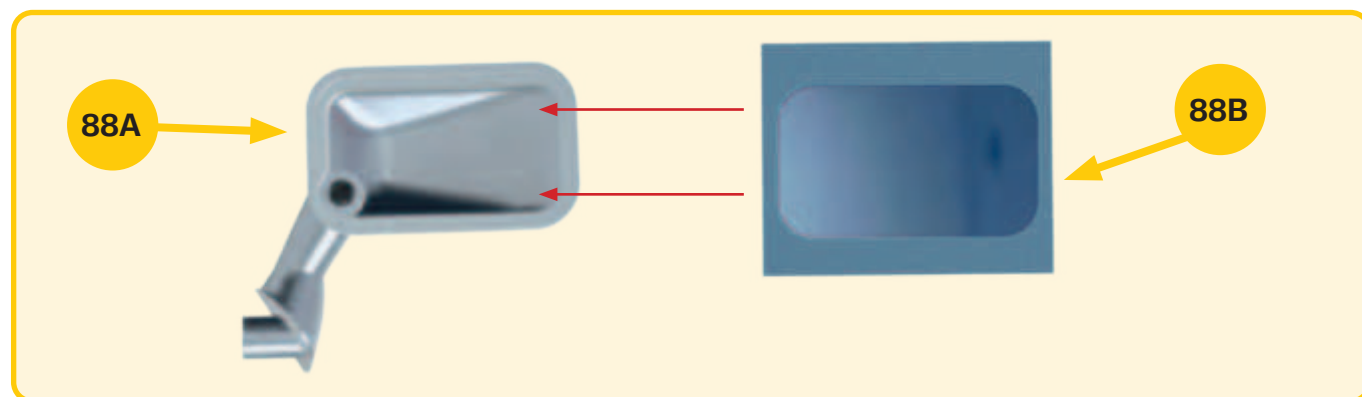
88A



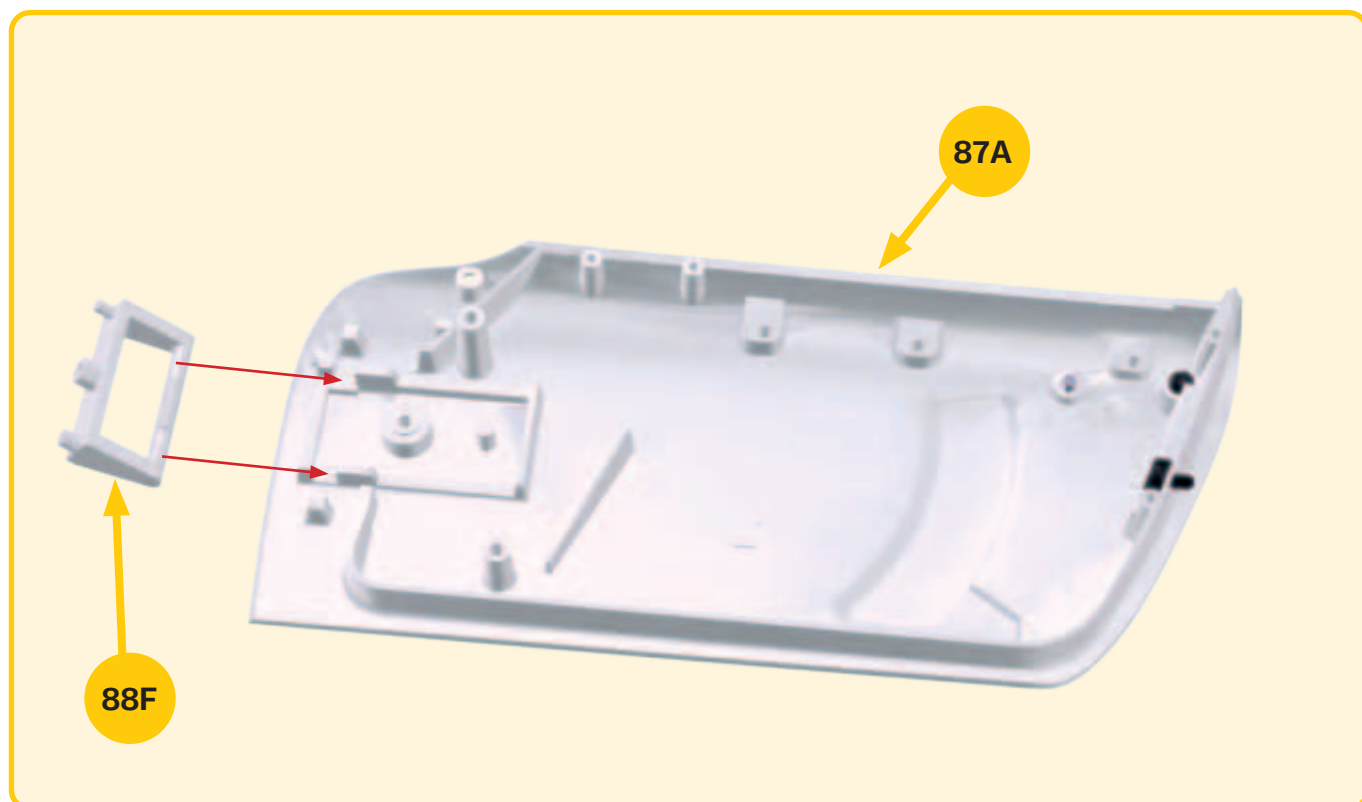
88C

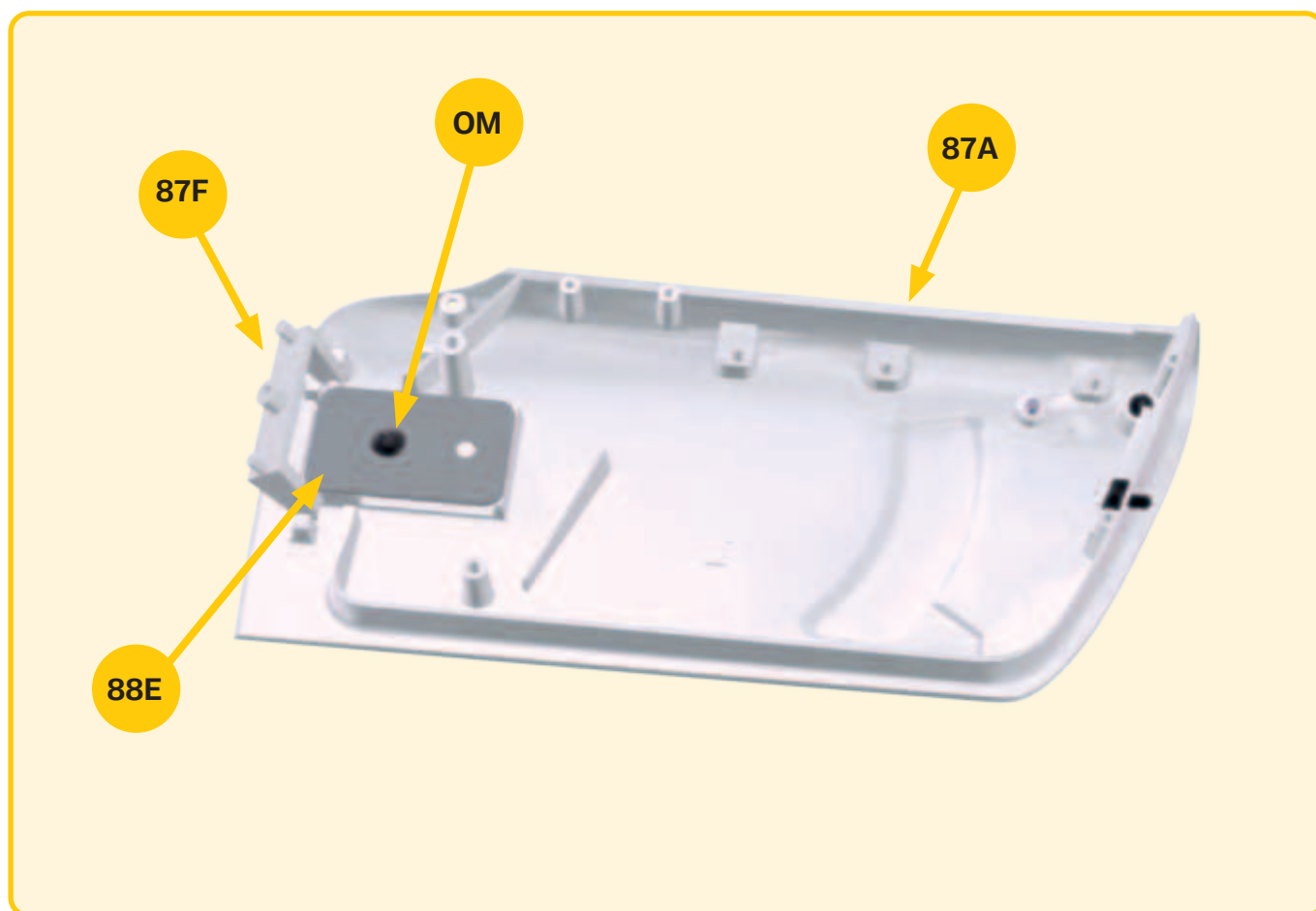
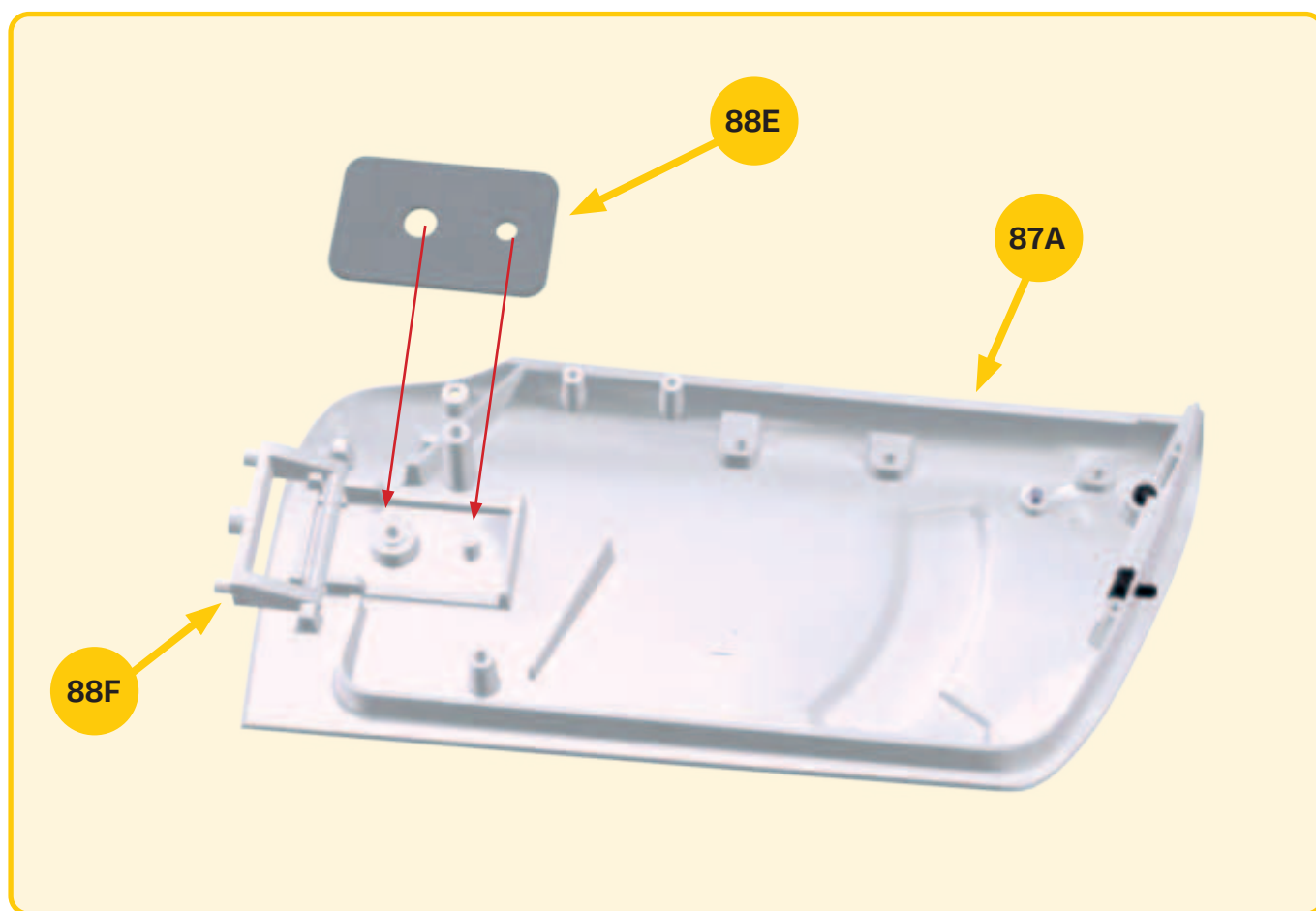
2

Peel off the protective film and adhesive back of the wing mirror (88B) and apply it to the base (88A)

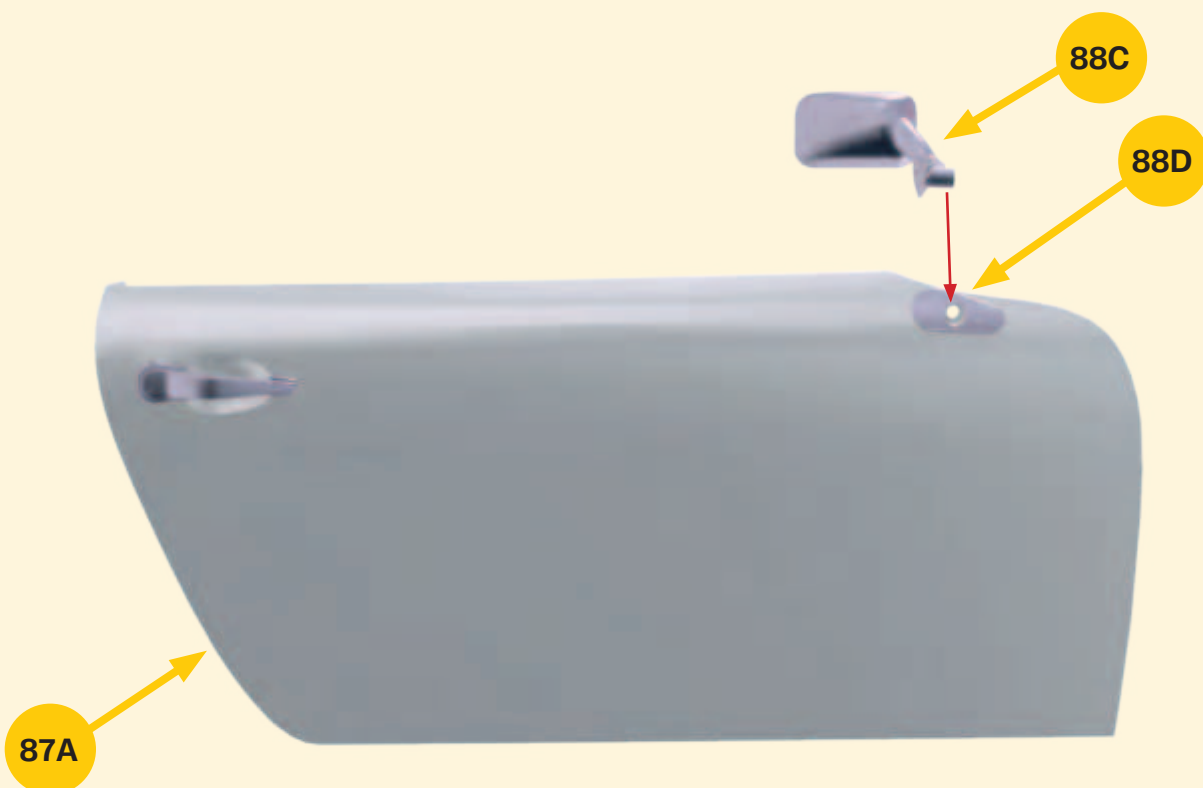
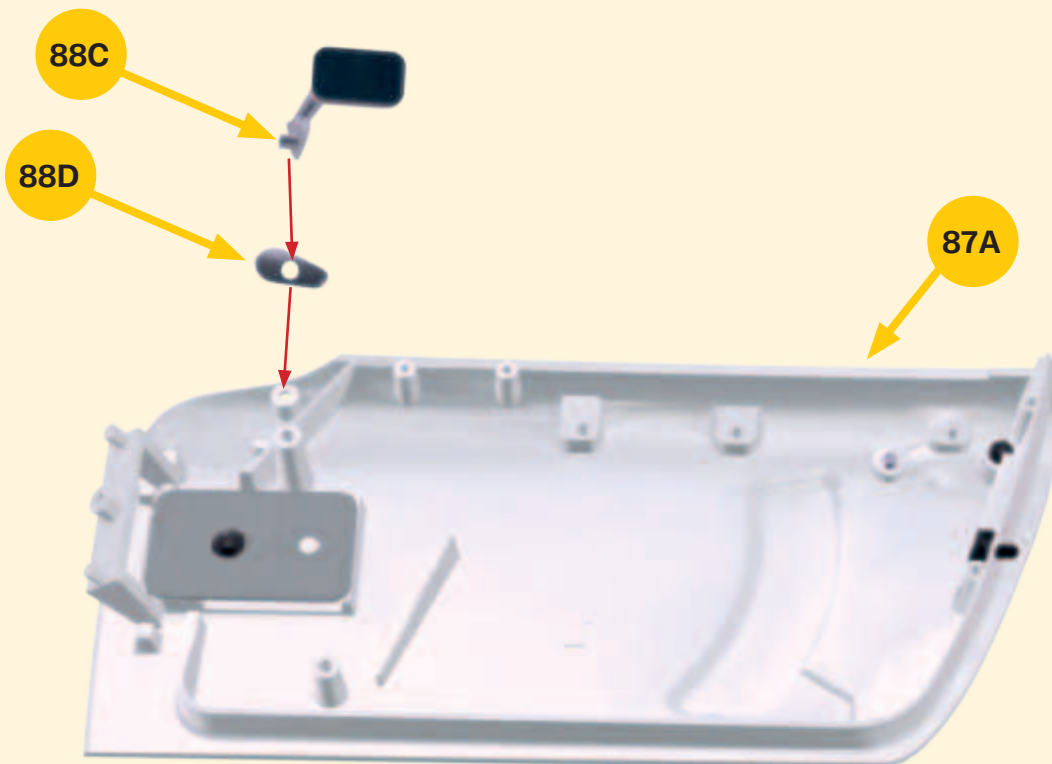


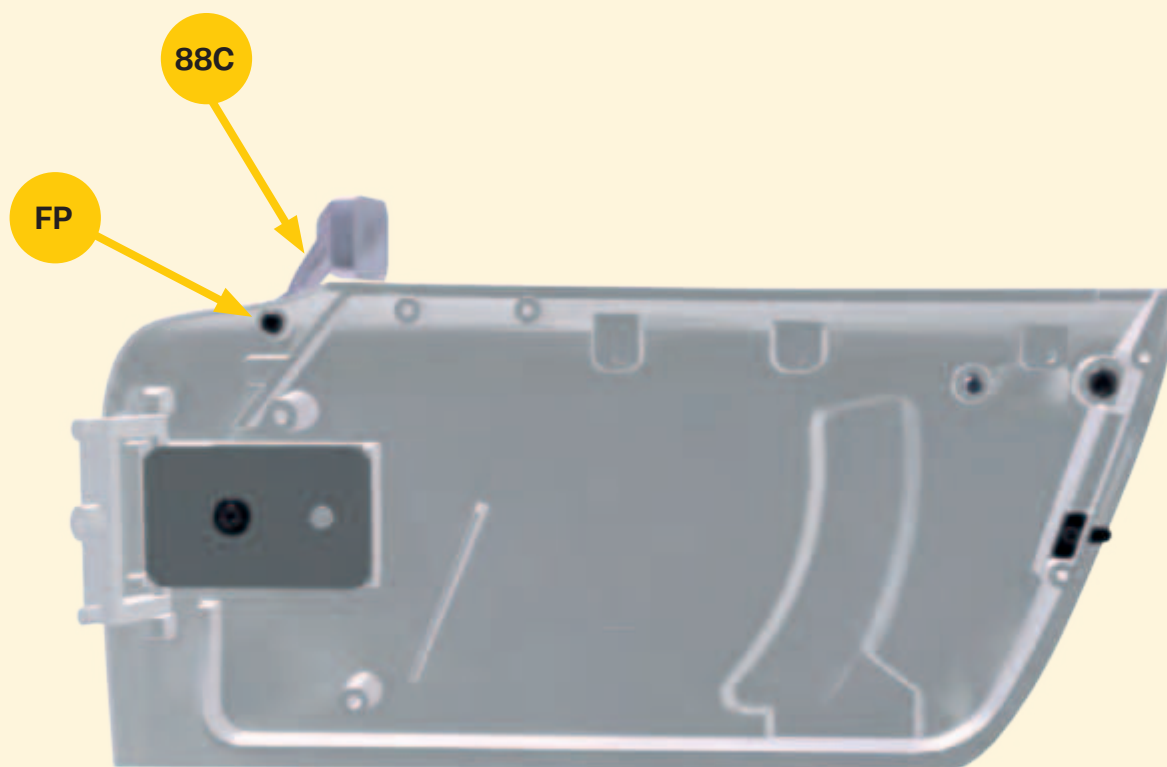
3





4





PARTS LIST 89: RIGHT DOOR (3)



89A Right door panel

89B Right door side pocket 1

89C Right door side pocket 1 base

89D Hinge (2 pcs)

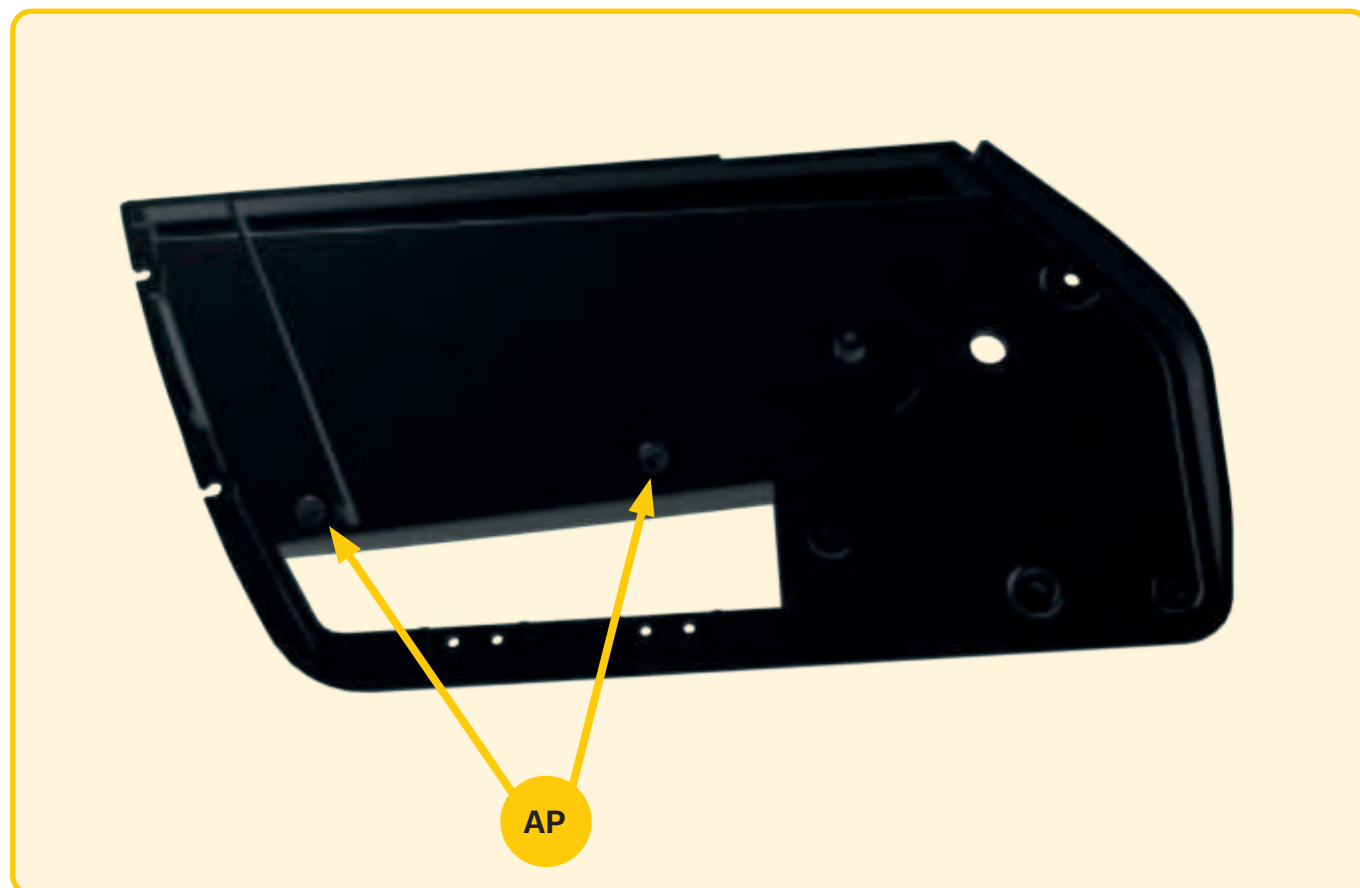
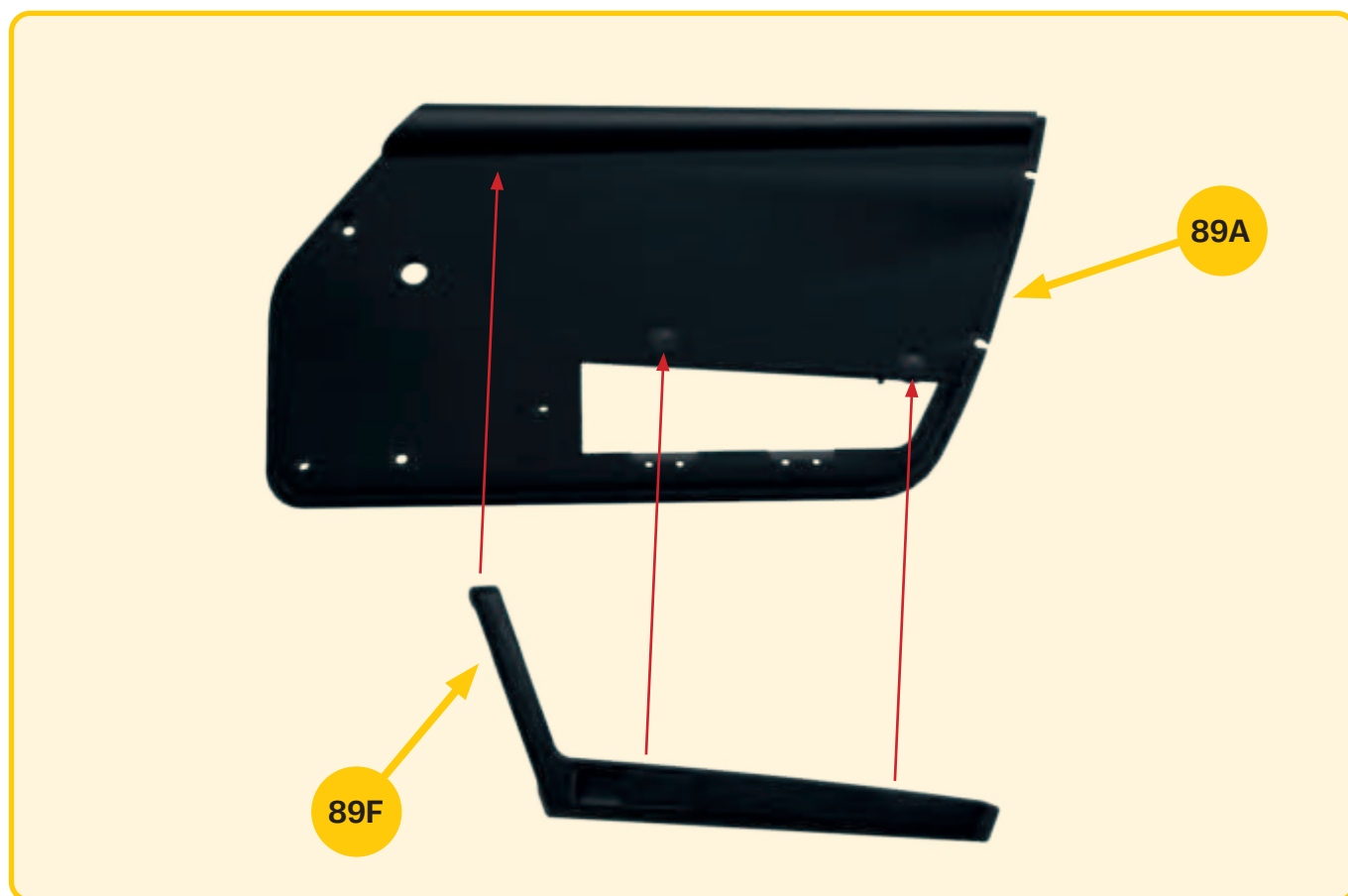
89E Right door side pocket 2

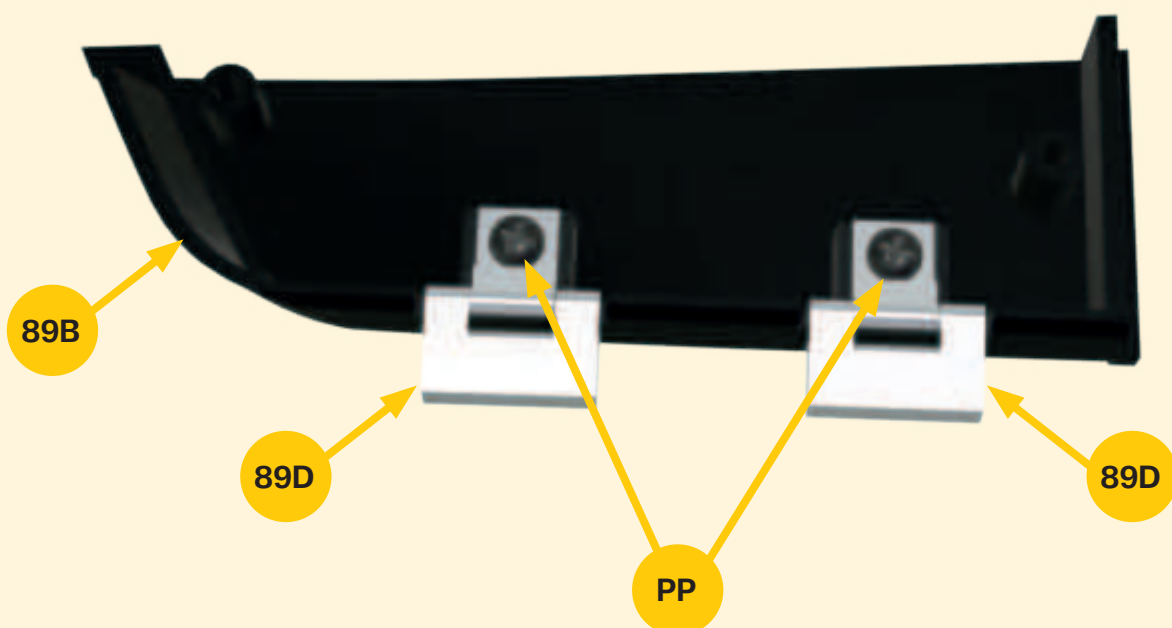
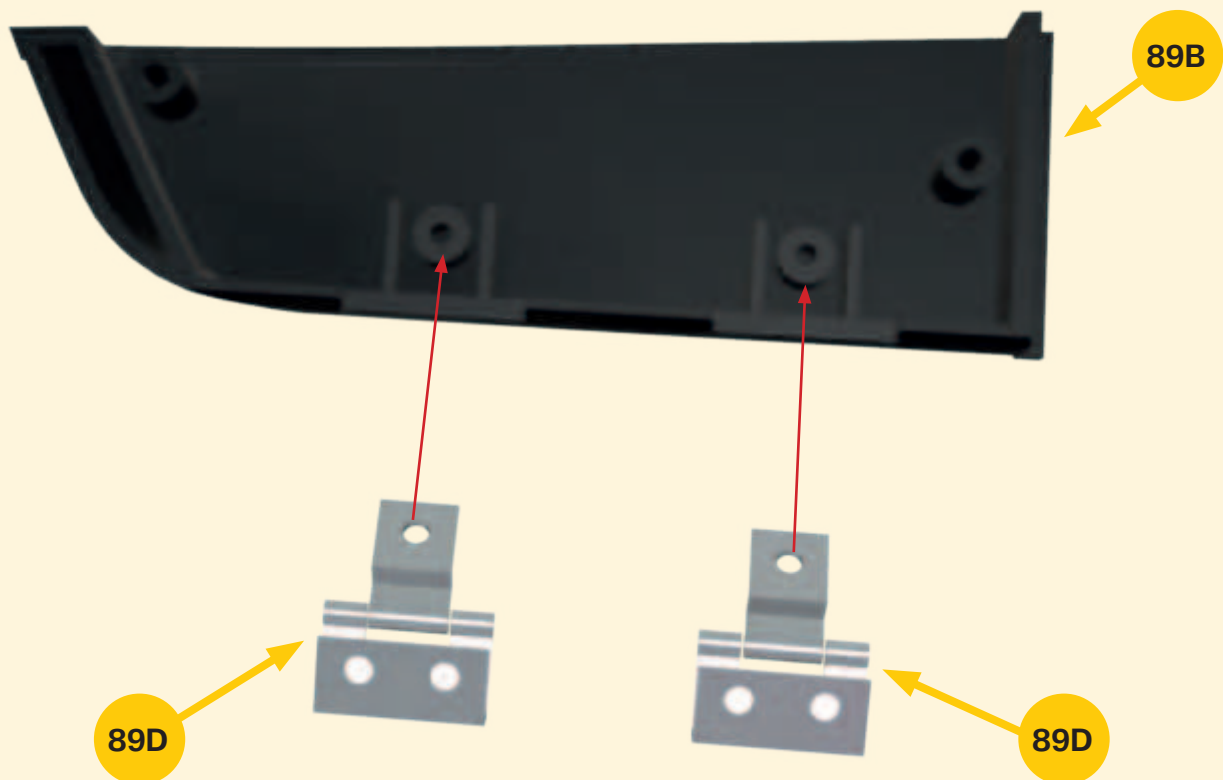
89F Armrest

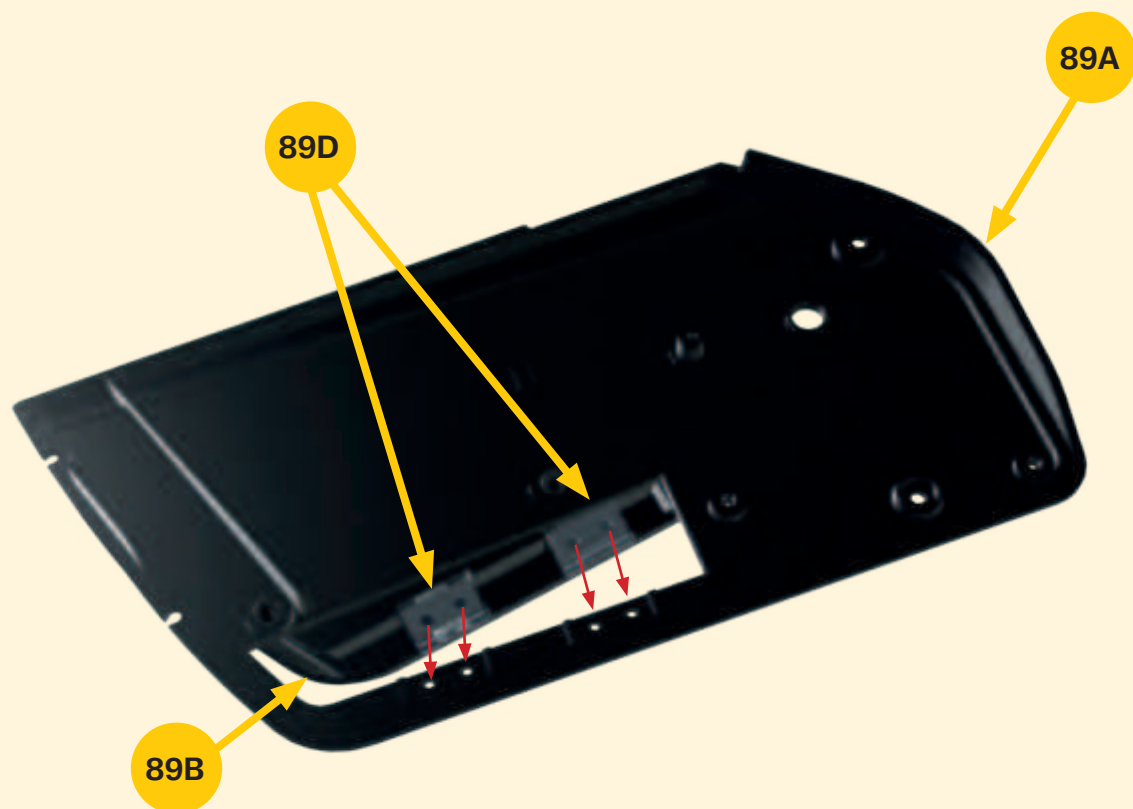
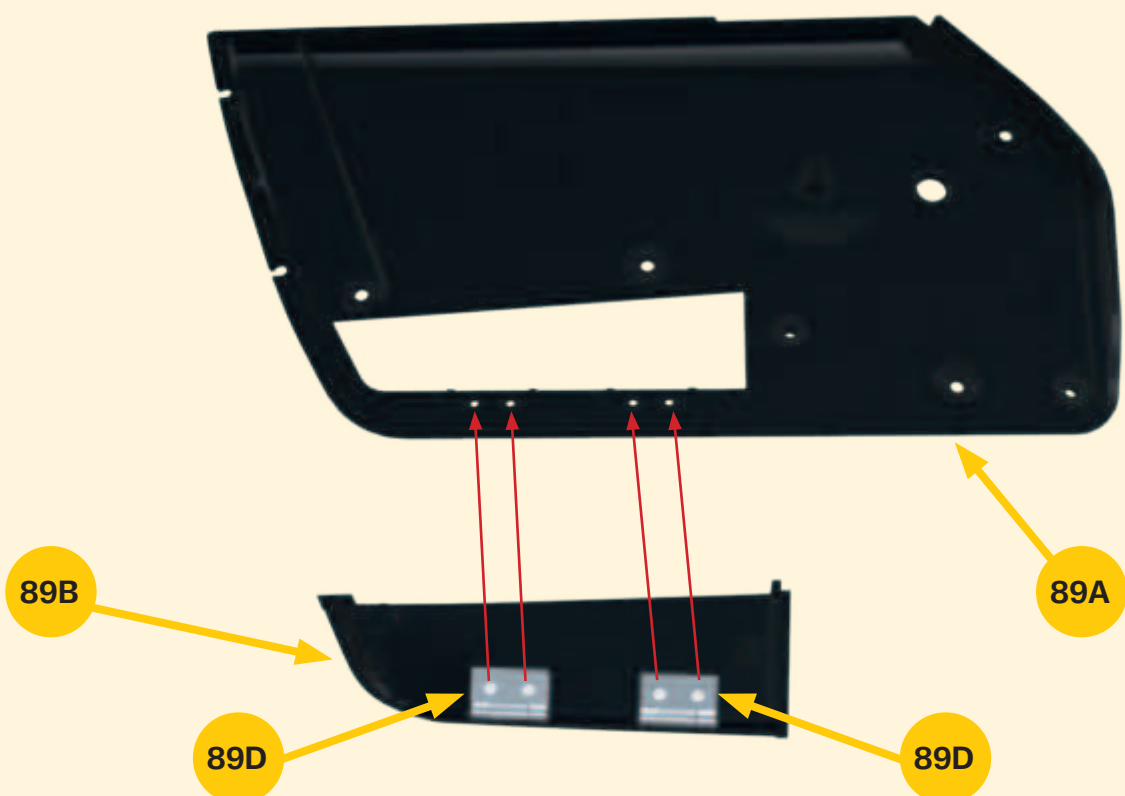
PP Screws 1.7x2.5mm (8 pcs)

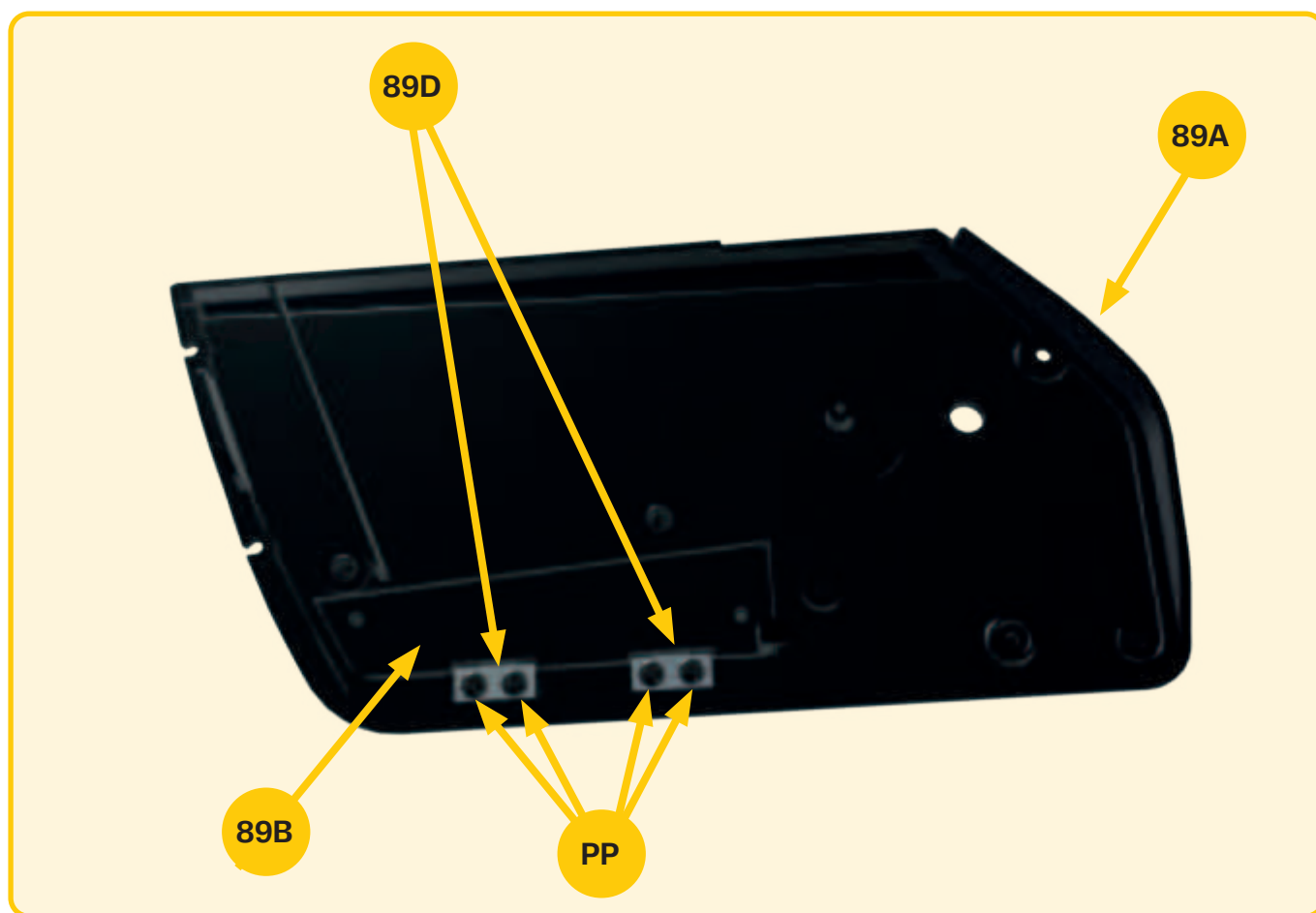
AP Screws 1.7x4mm (6 pcs)

1

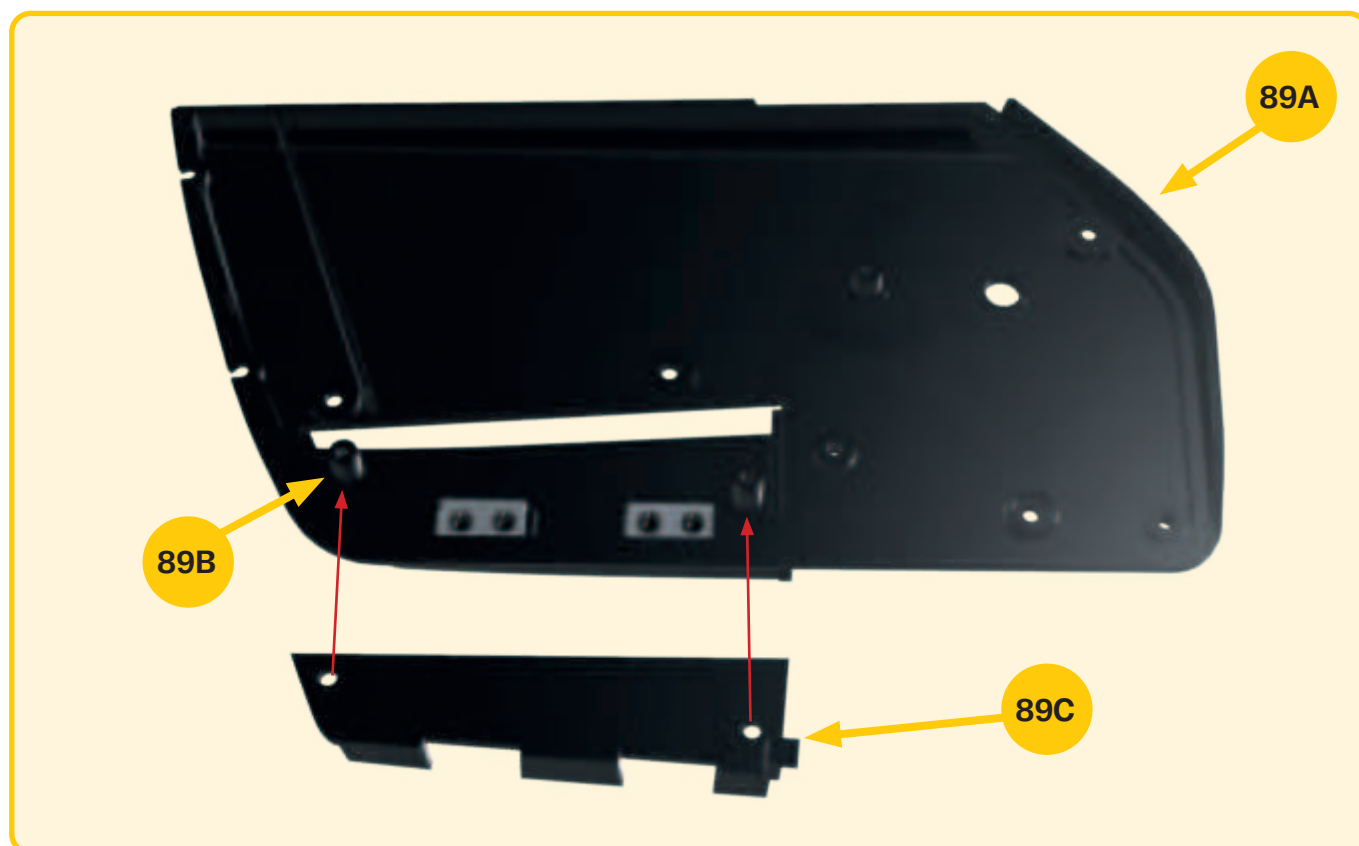


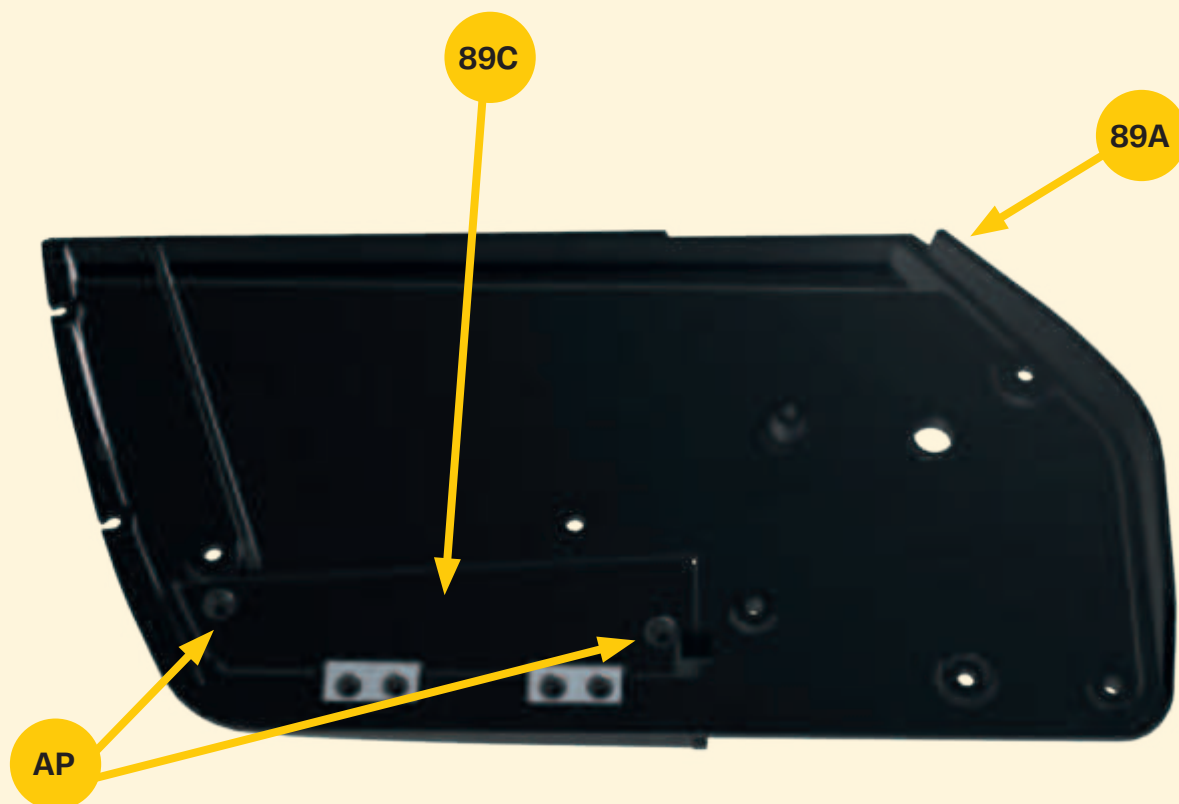






3

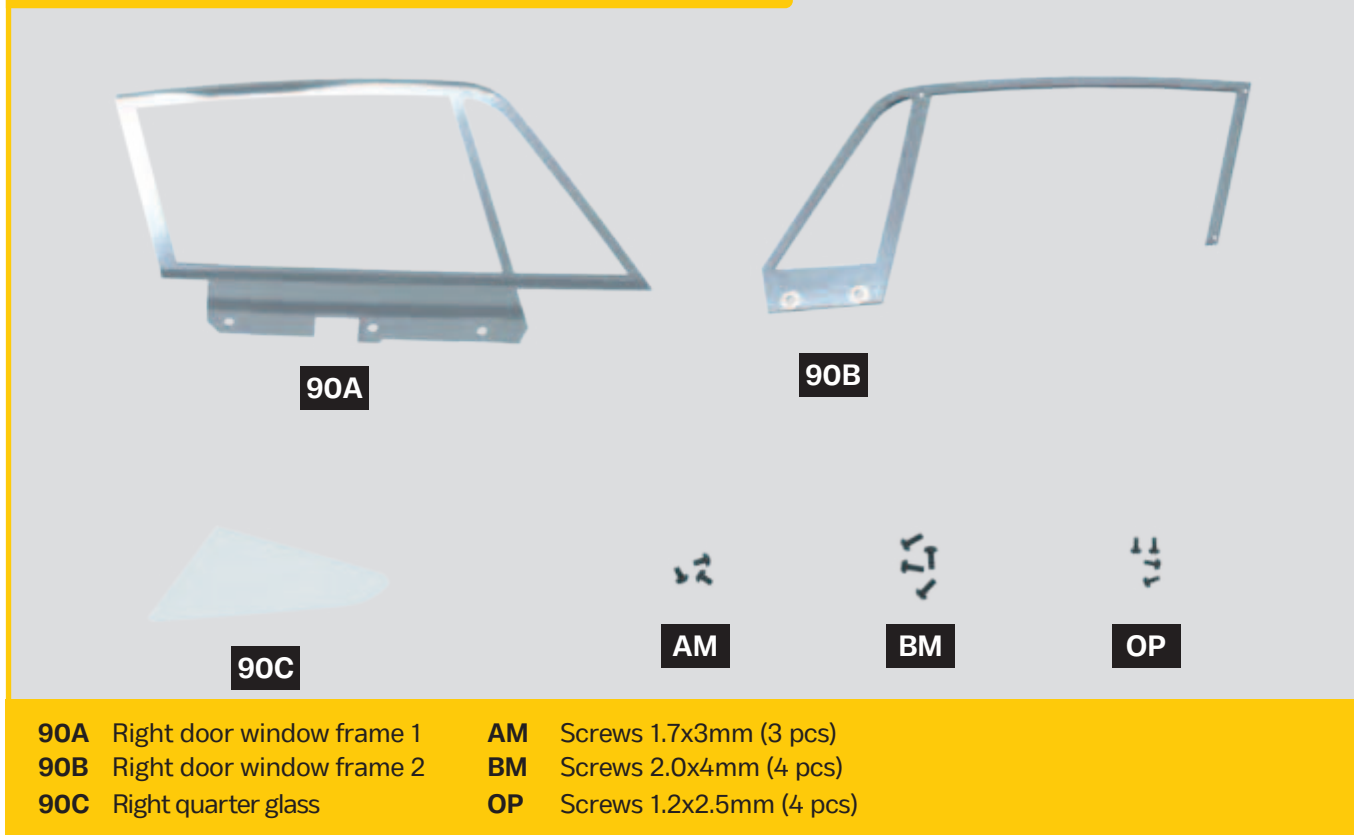




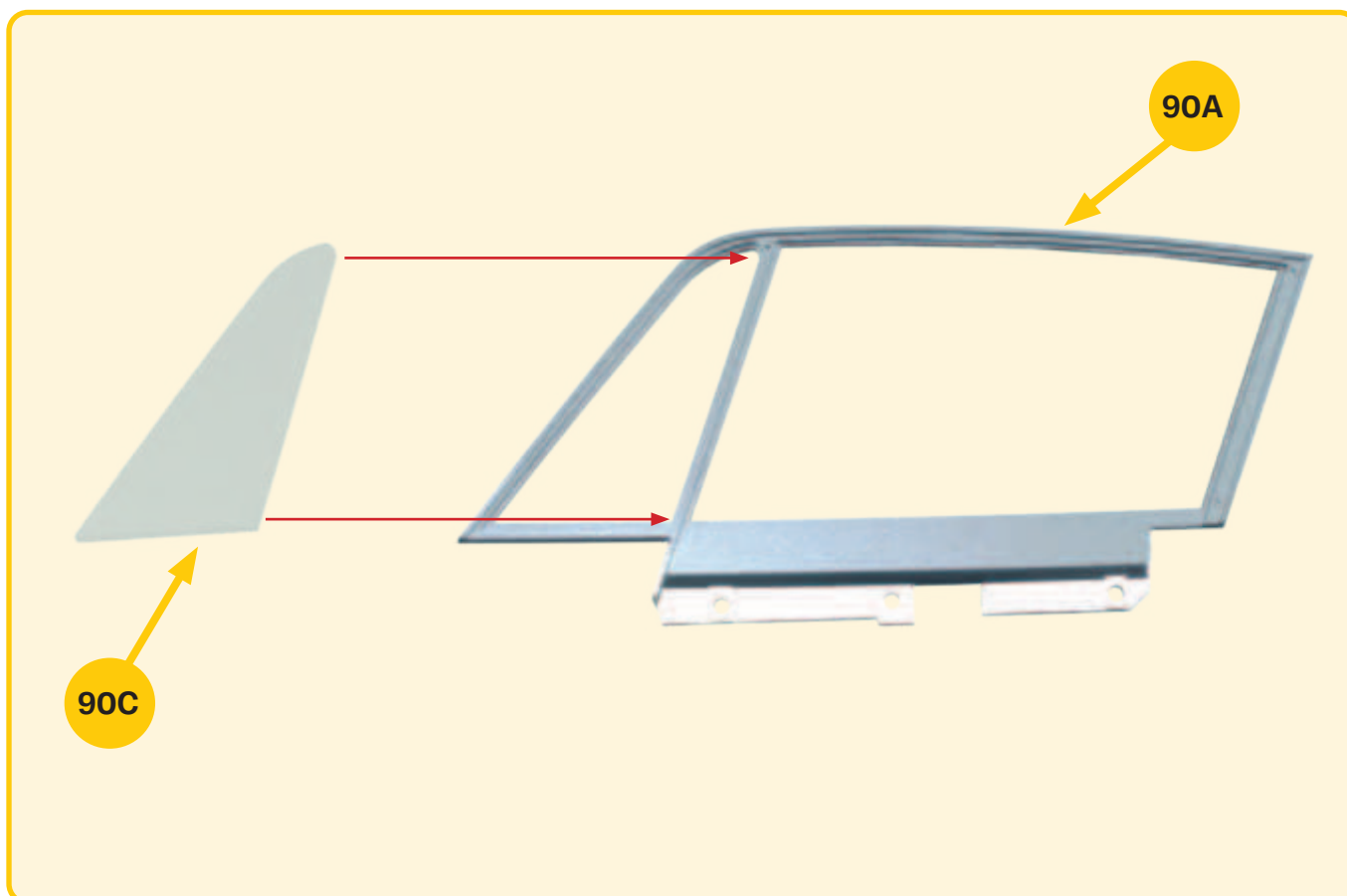
FINAL RESULT

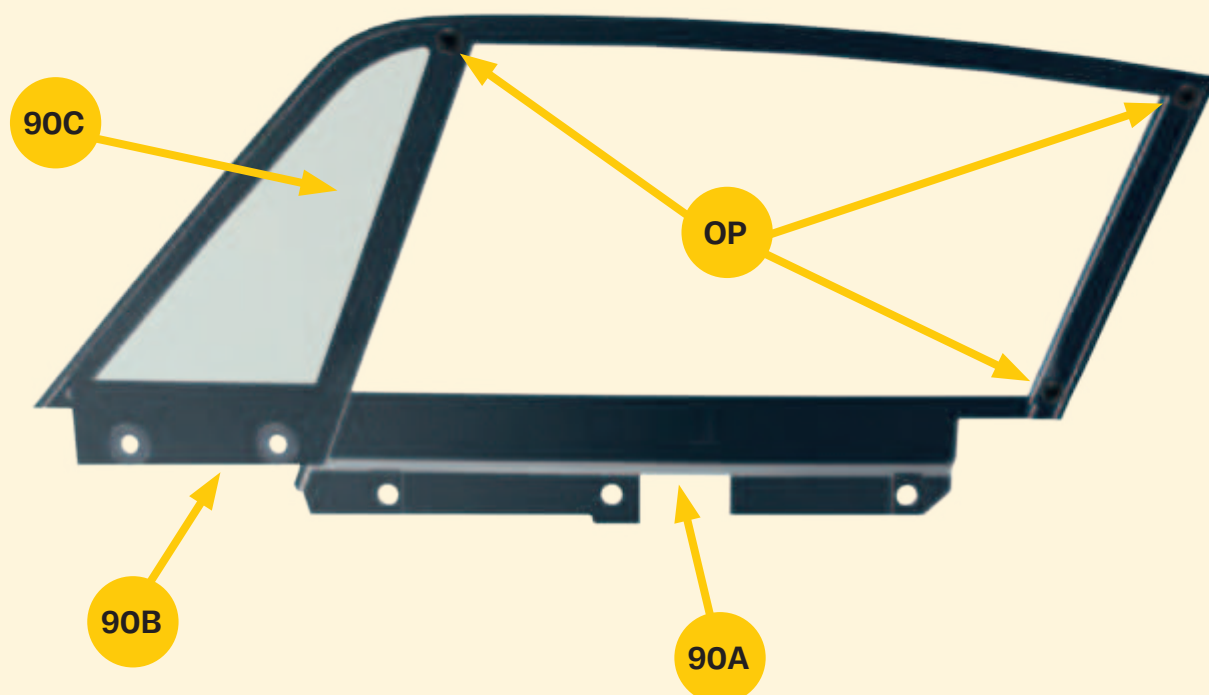
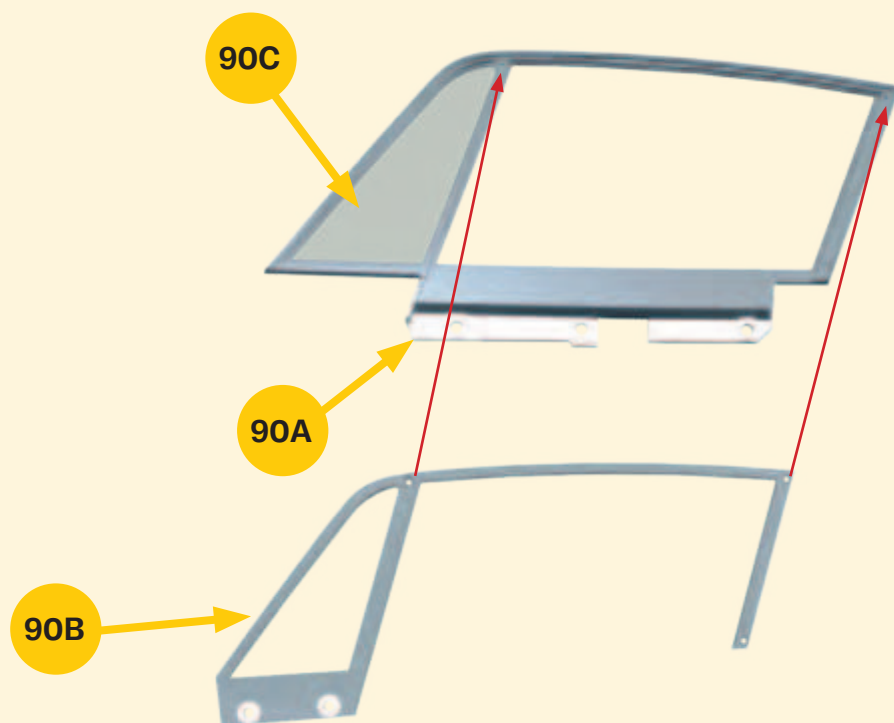


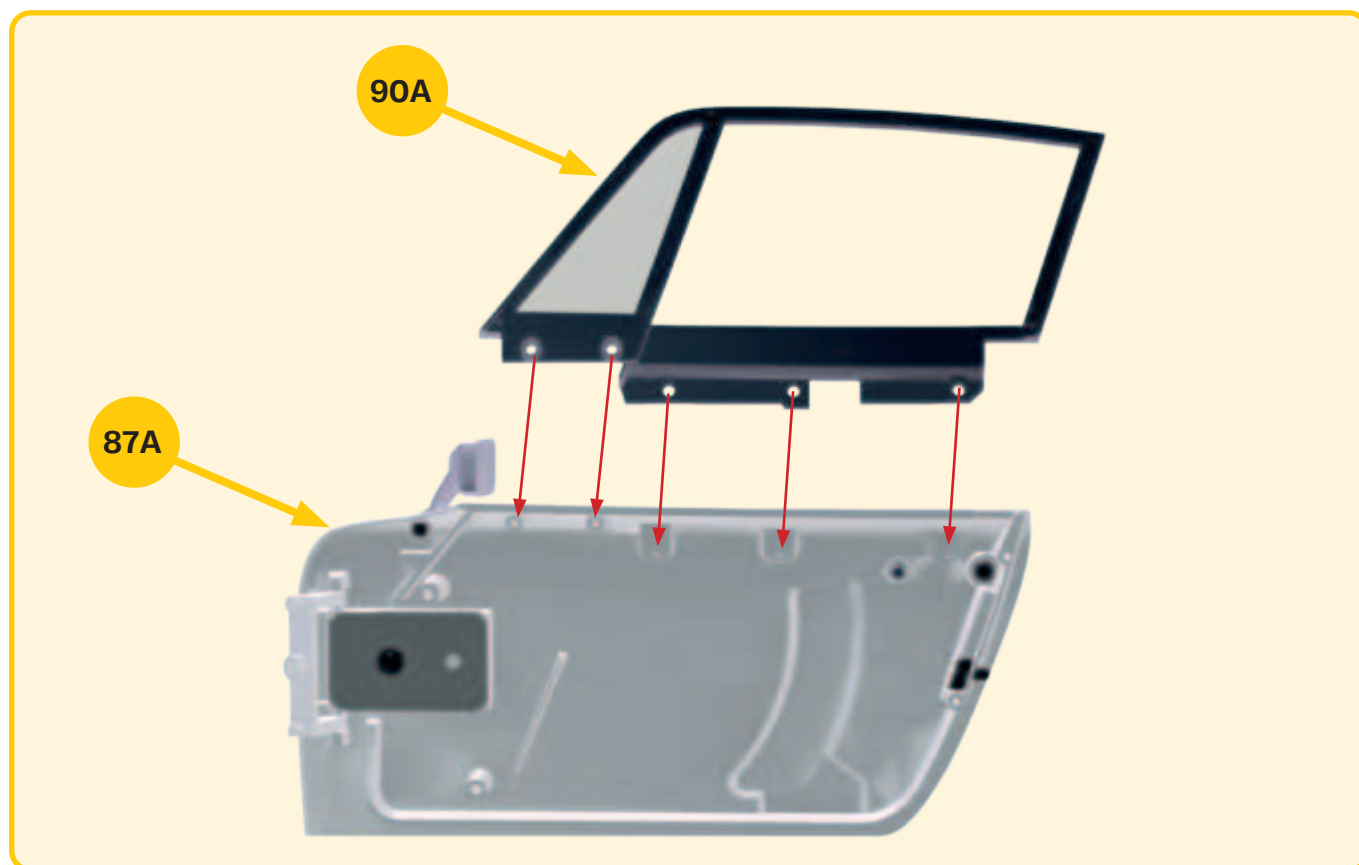
PARTS LIST 90: RIGHT DOOR (4)



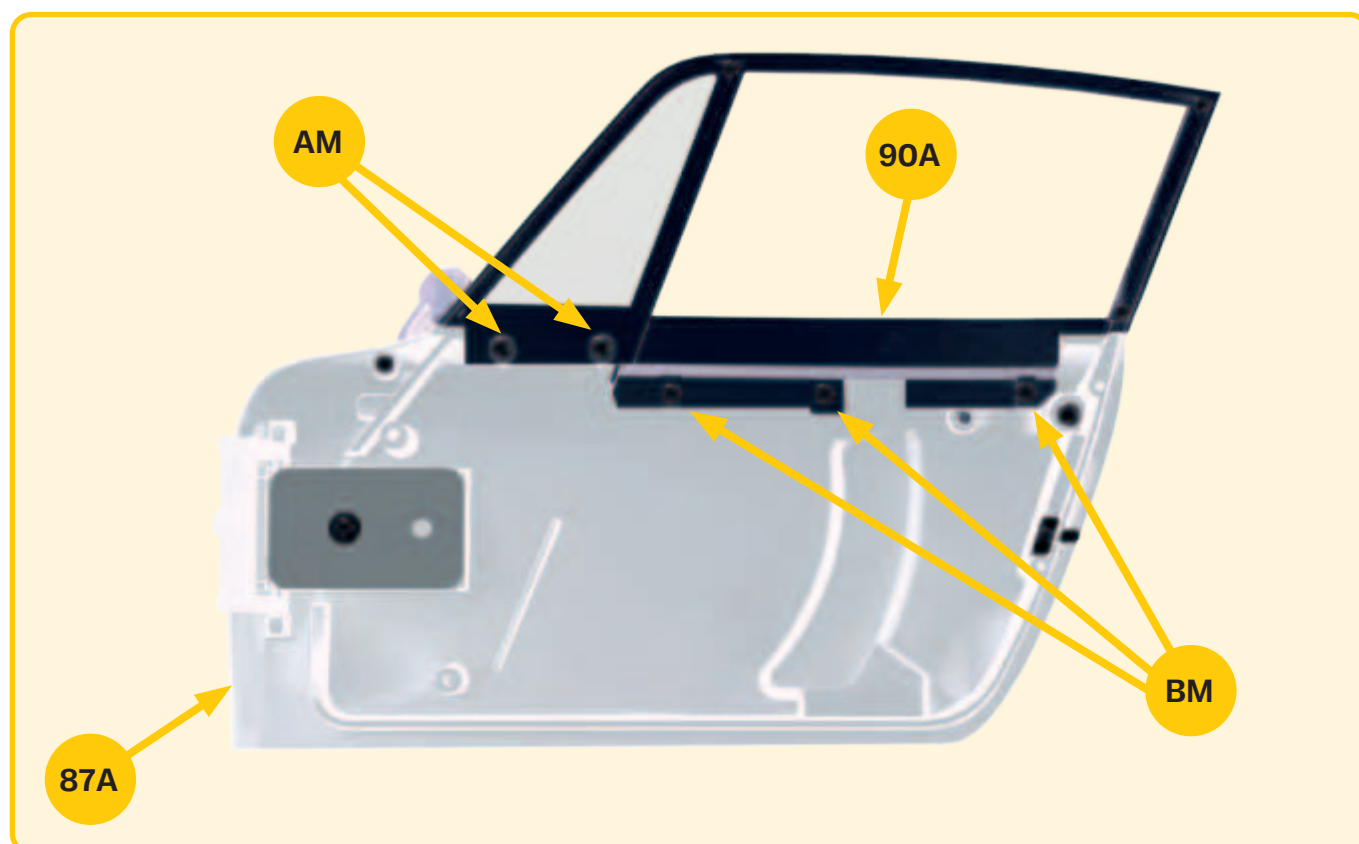
1



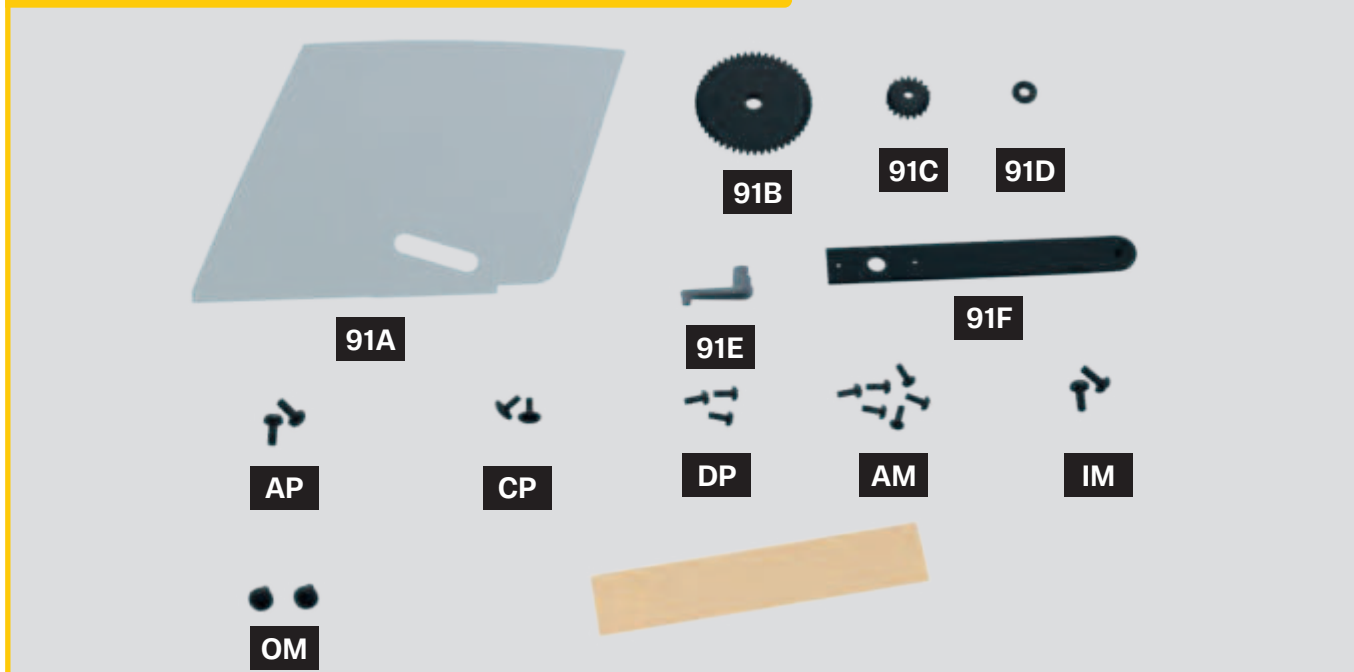




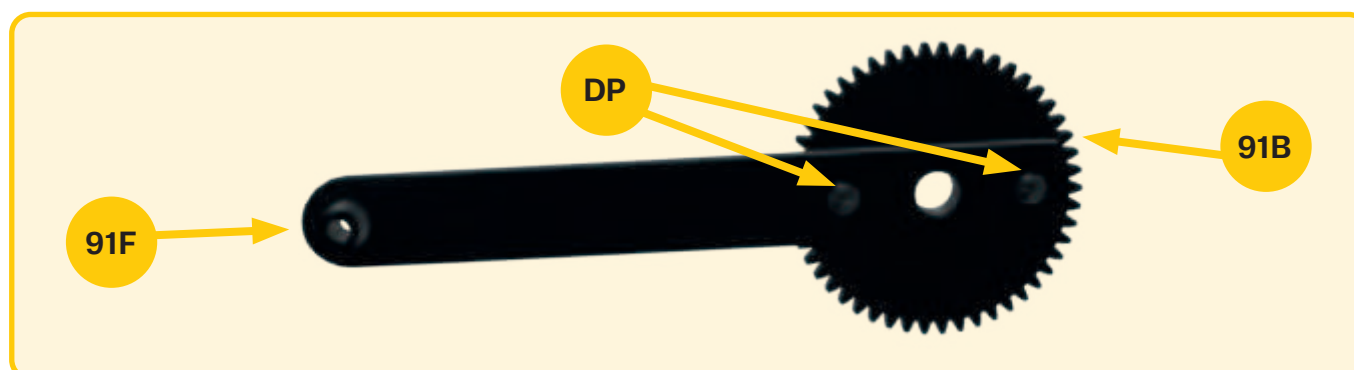
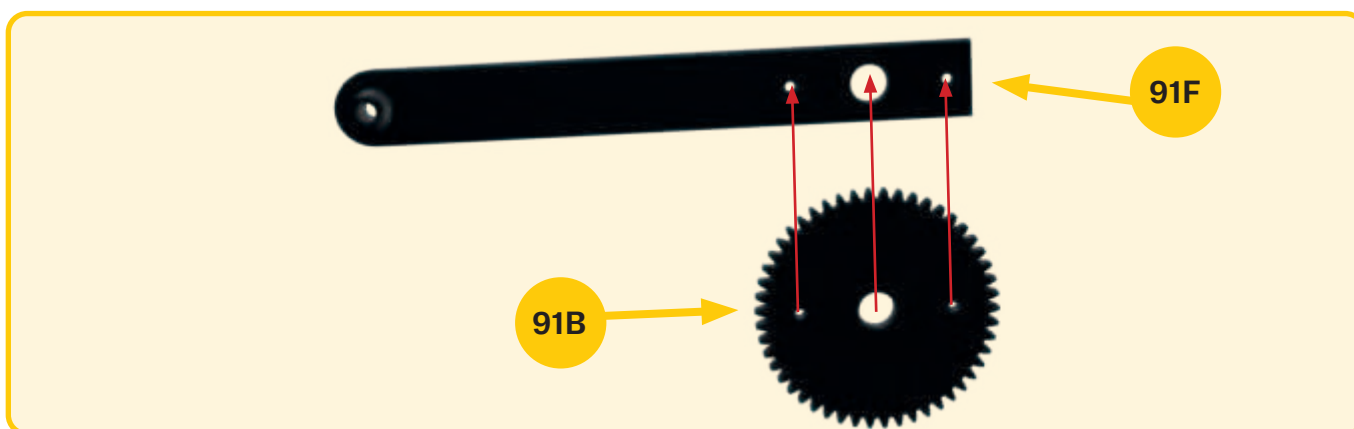
Be careful not to damage the right wing mirror

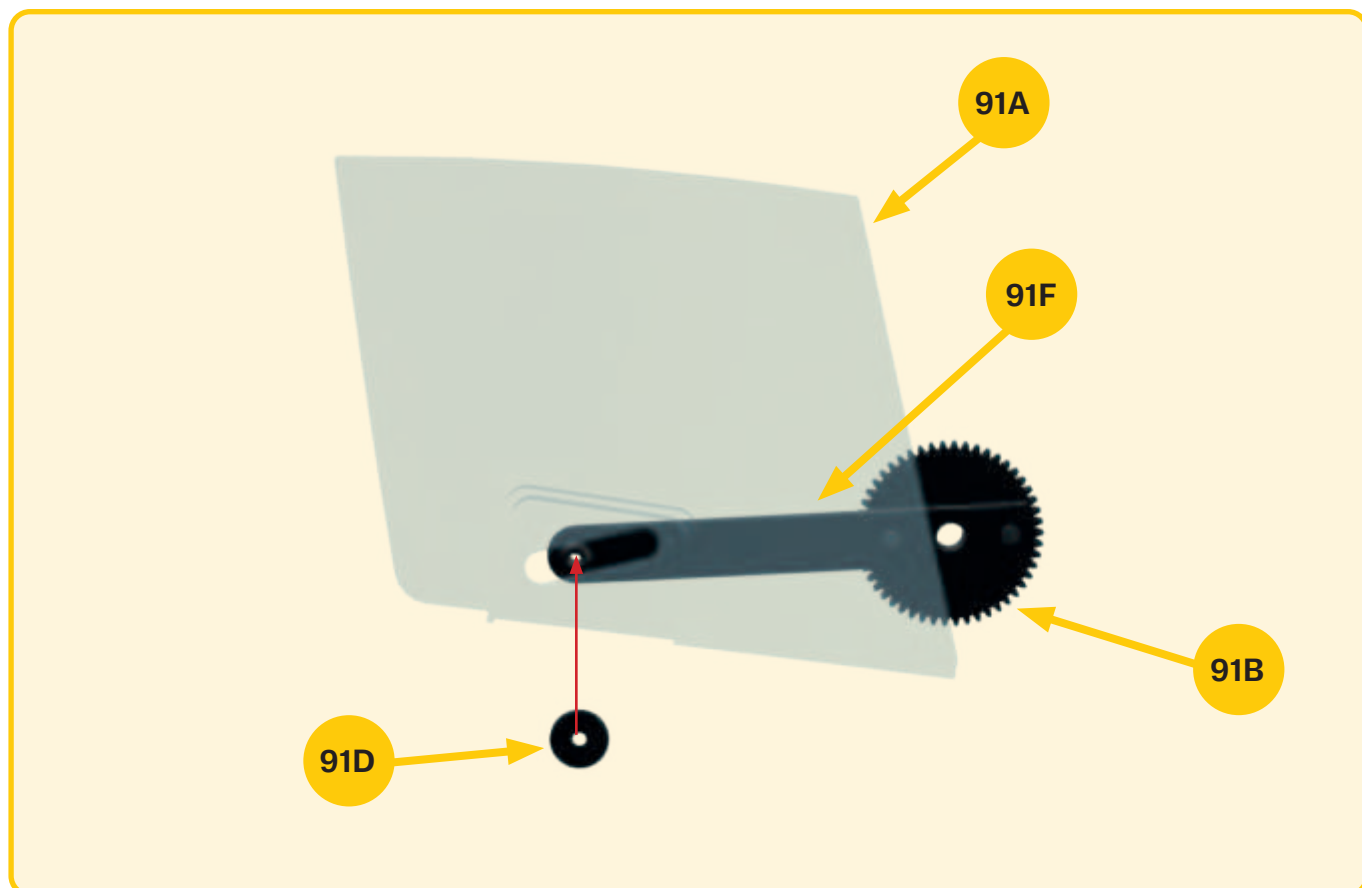
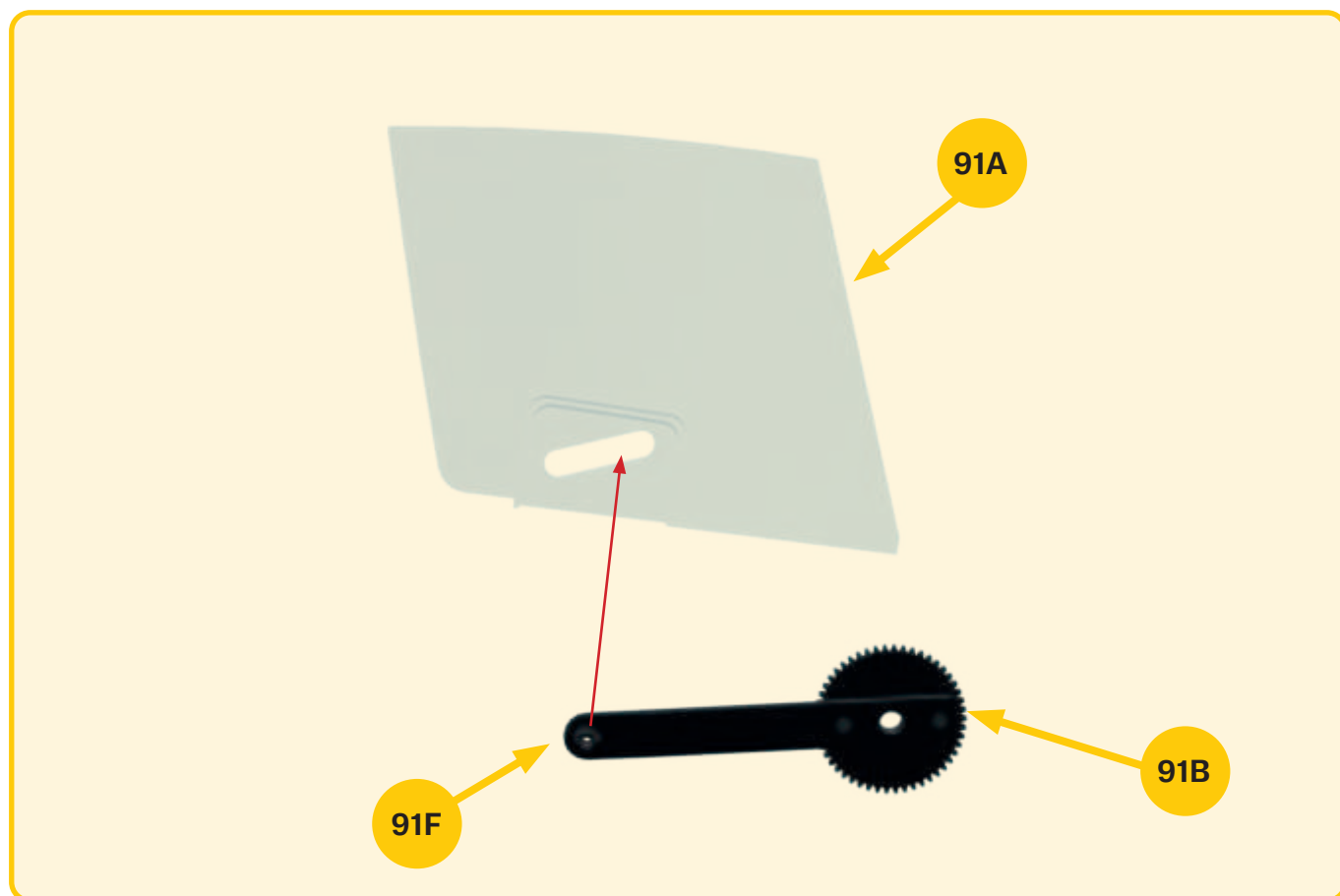


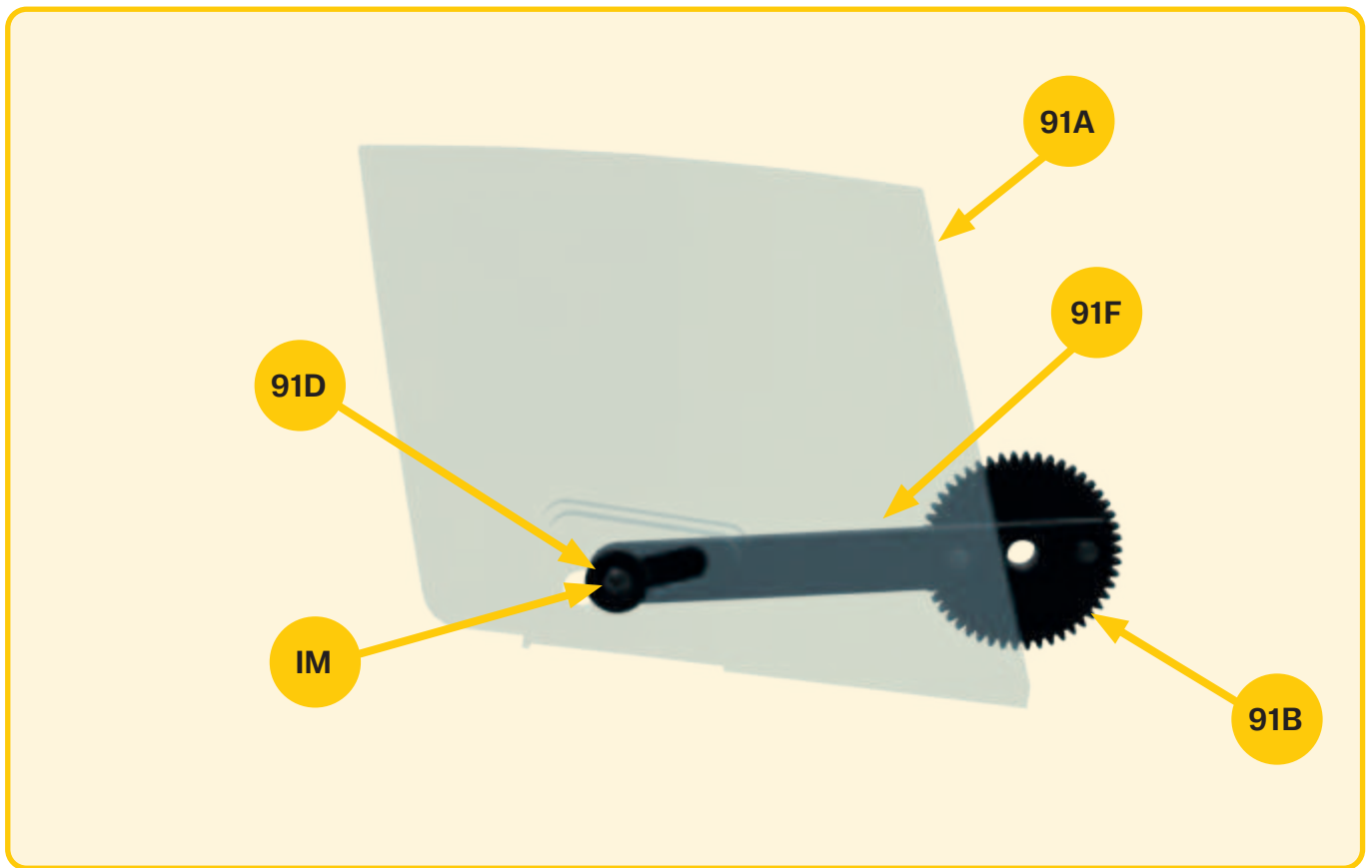
PARTS LIST 91: RIGHT DOOR (5)

**91A** Right door window glass**91B** Gear 1**91C** Gear 2**91D** Washer**91E** Window winder handle**91F** Window winder bracket
Double-sided clear tape**AP** Screws 1.7x4mm (2 pcs)**CP** Screws 1.7x3x5mm (2 pcs)**DP** Screws 1.5x3mm (3 pcs)**AM** Screws 1.7x3mm (6 pcs)**IM** Screws 2.0x5mm (2 pcs)**OM** Screws 2.3x3x6mm (2 pcs)

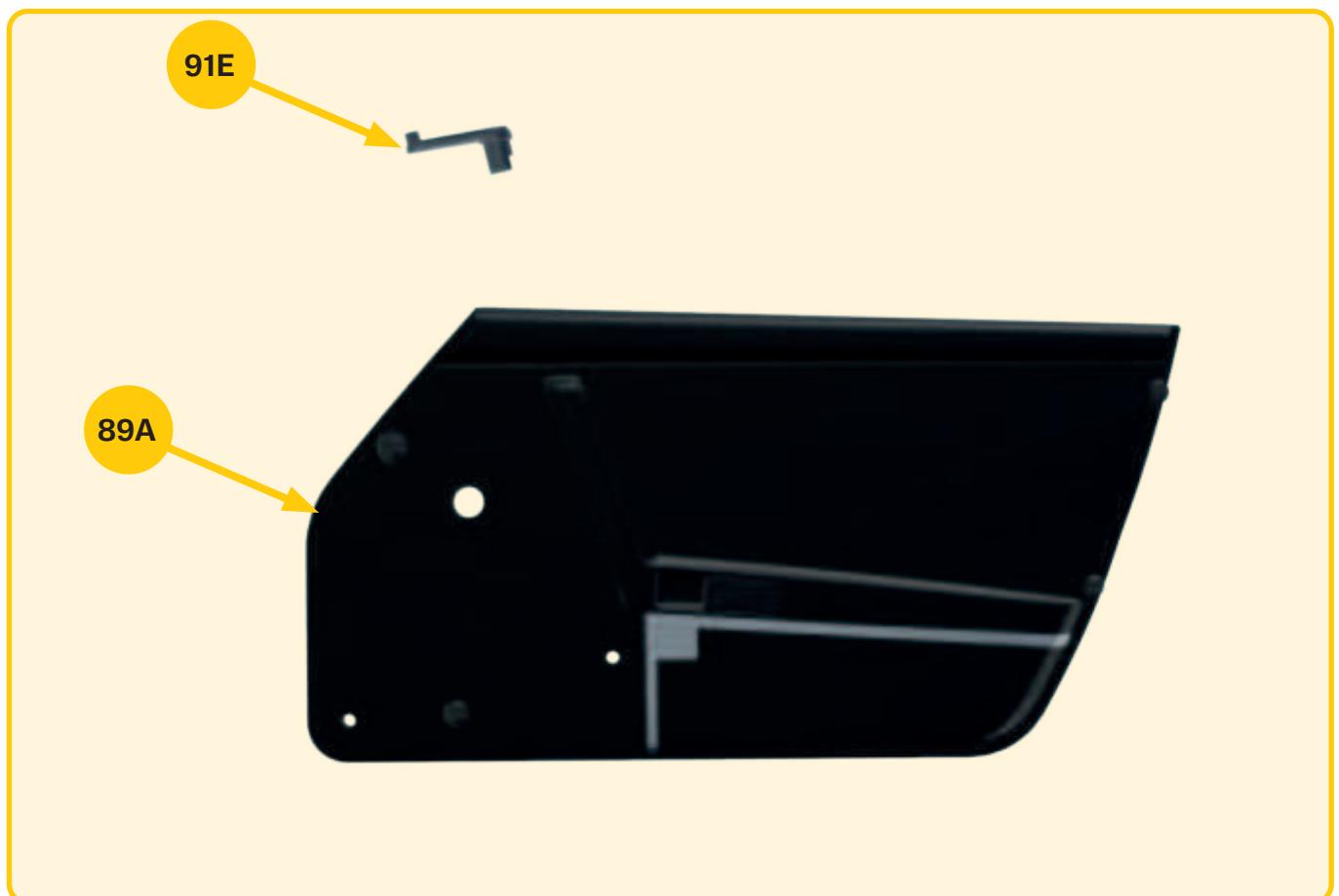
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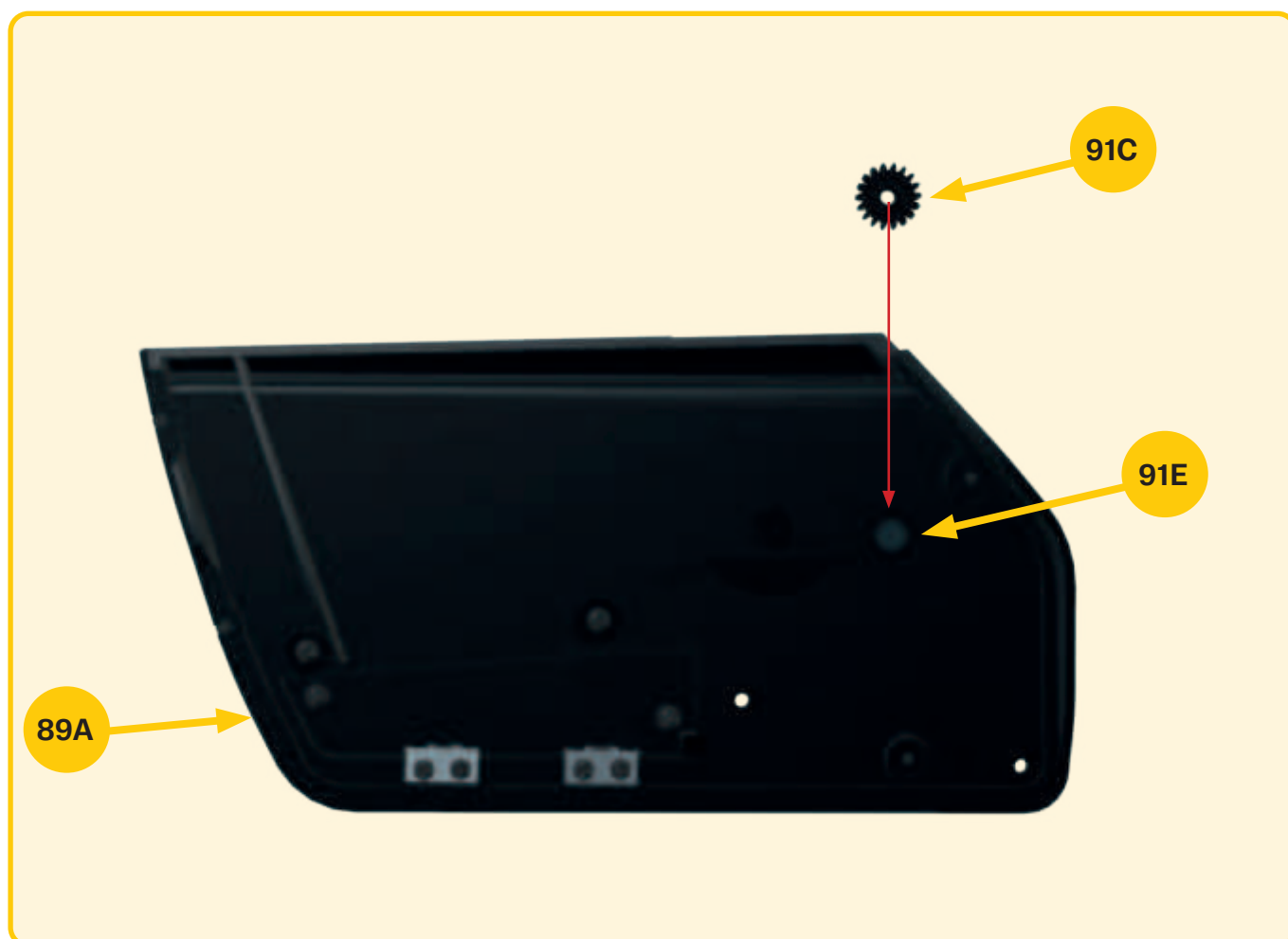
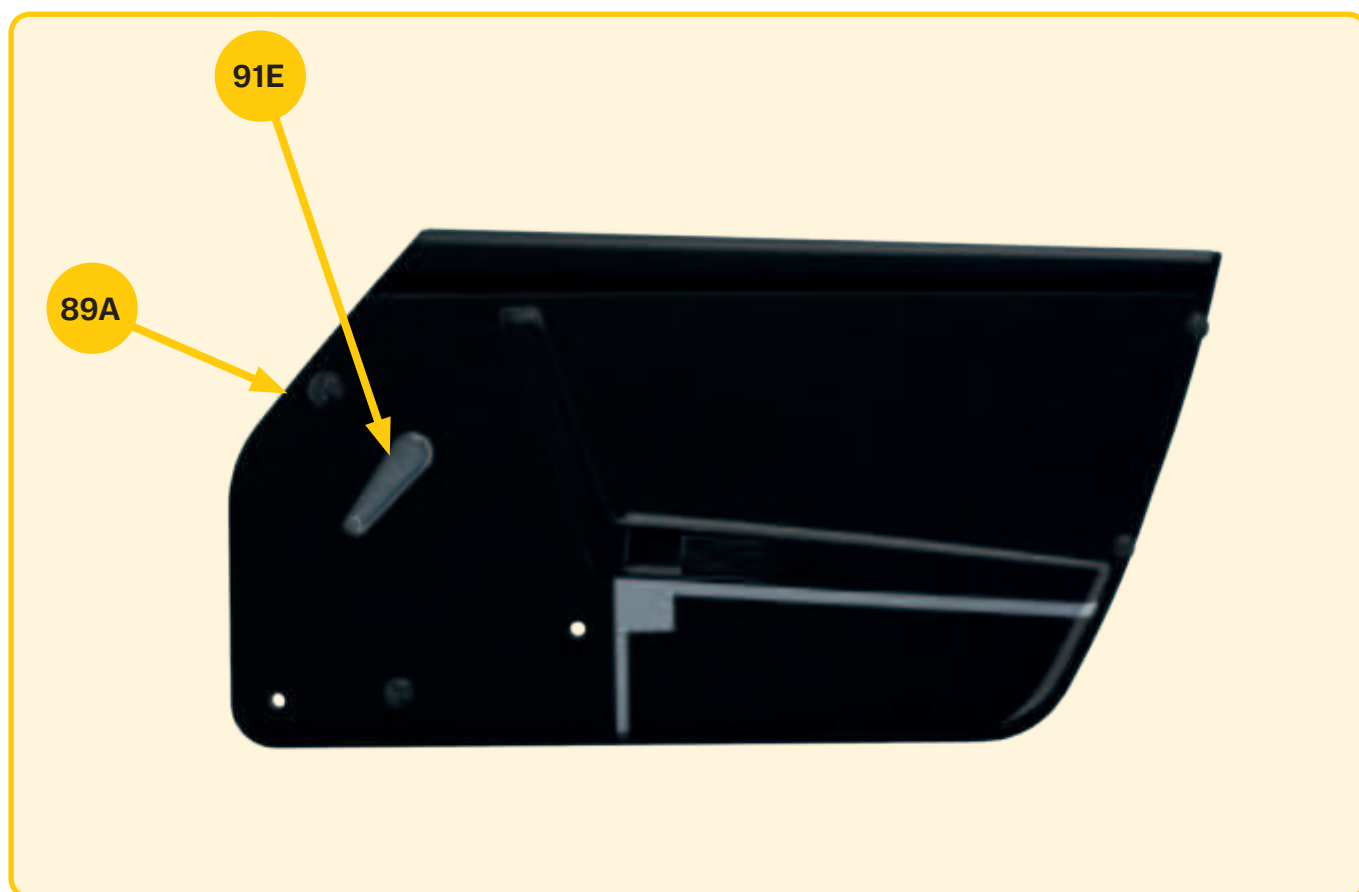


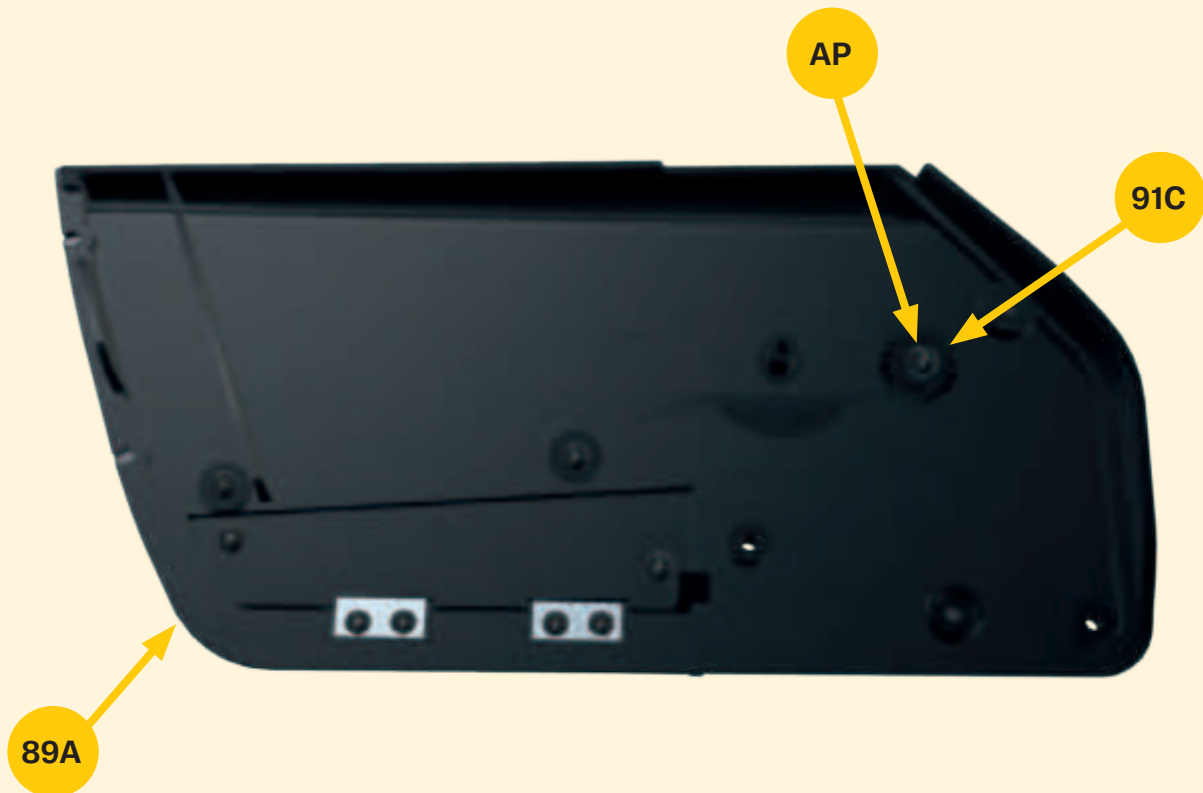




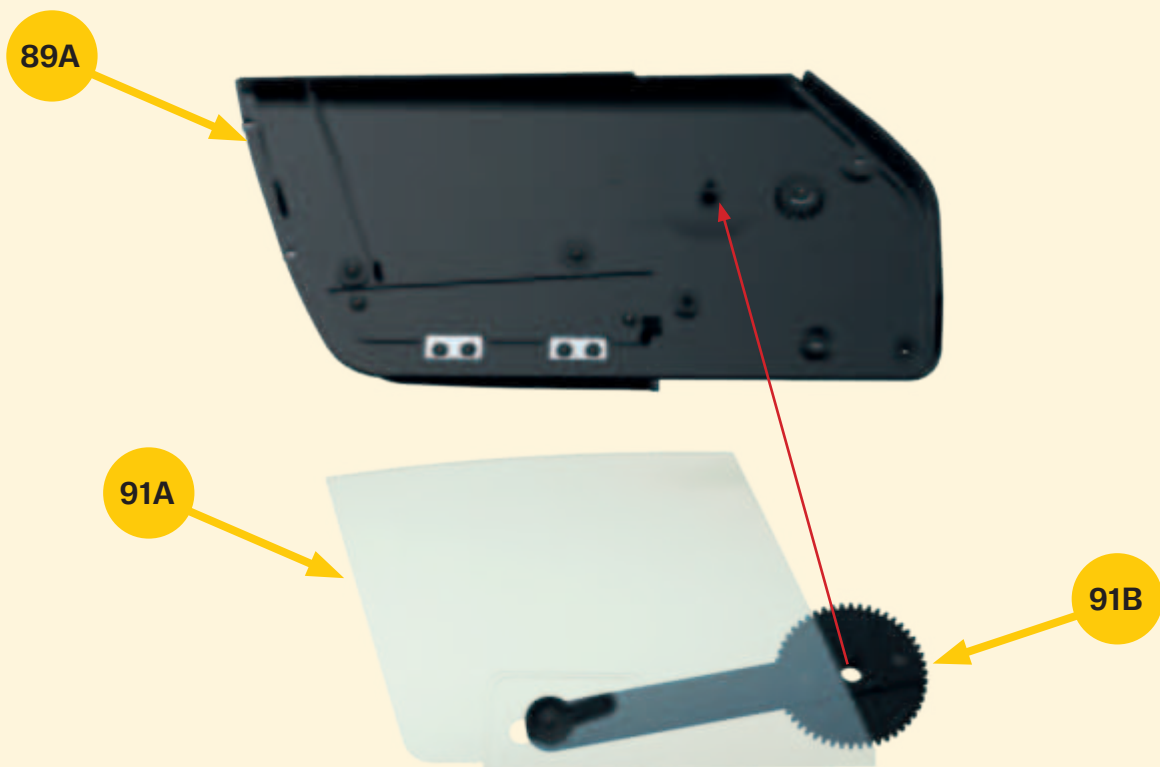
3

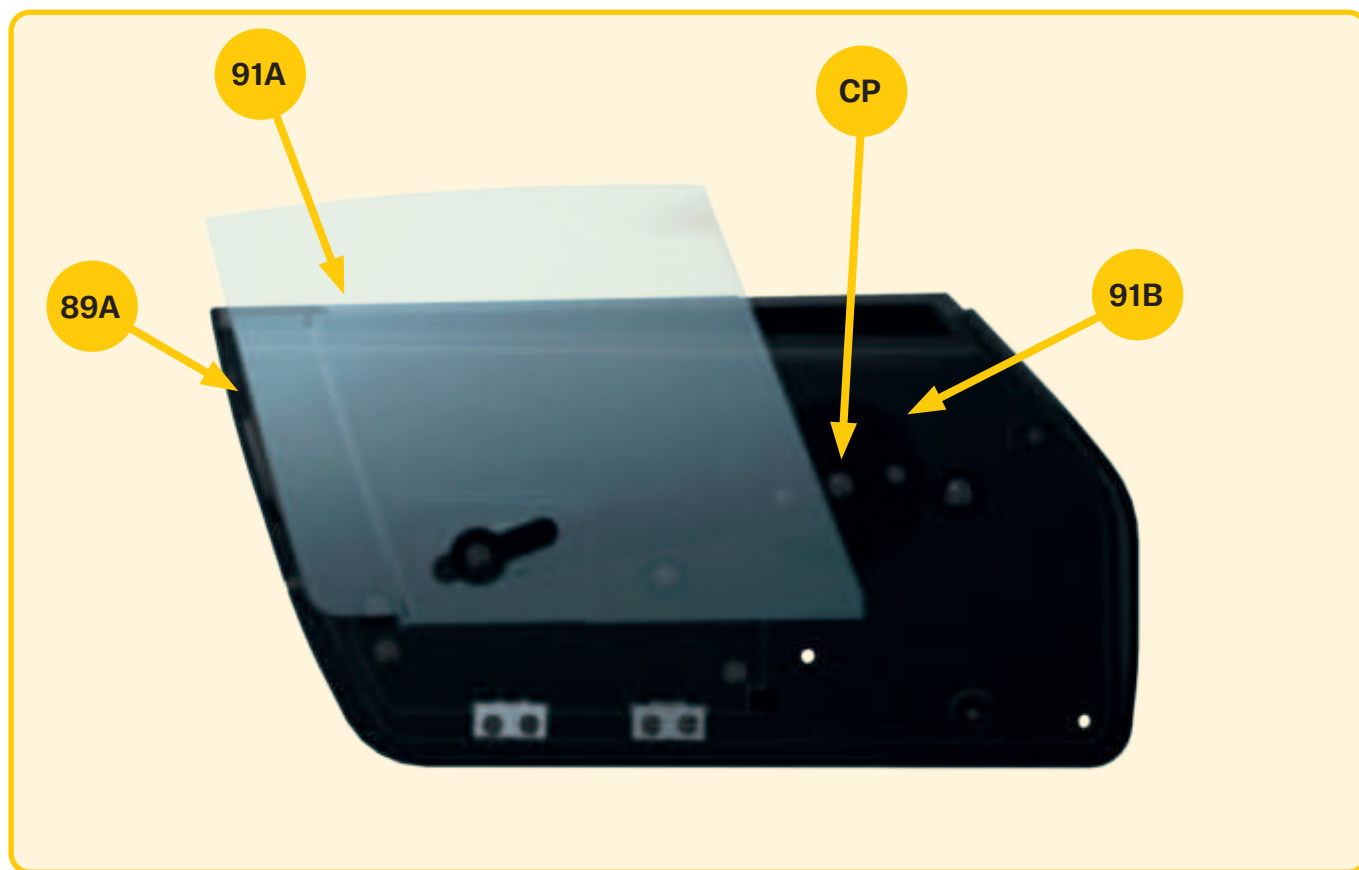






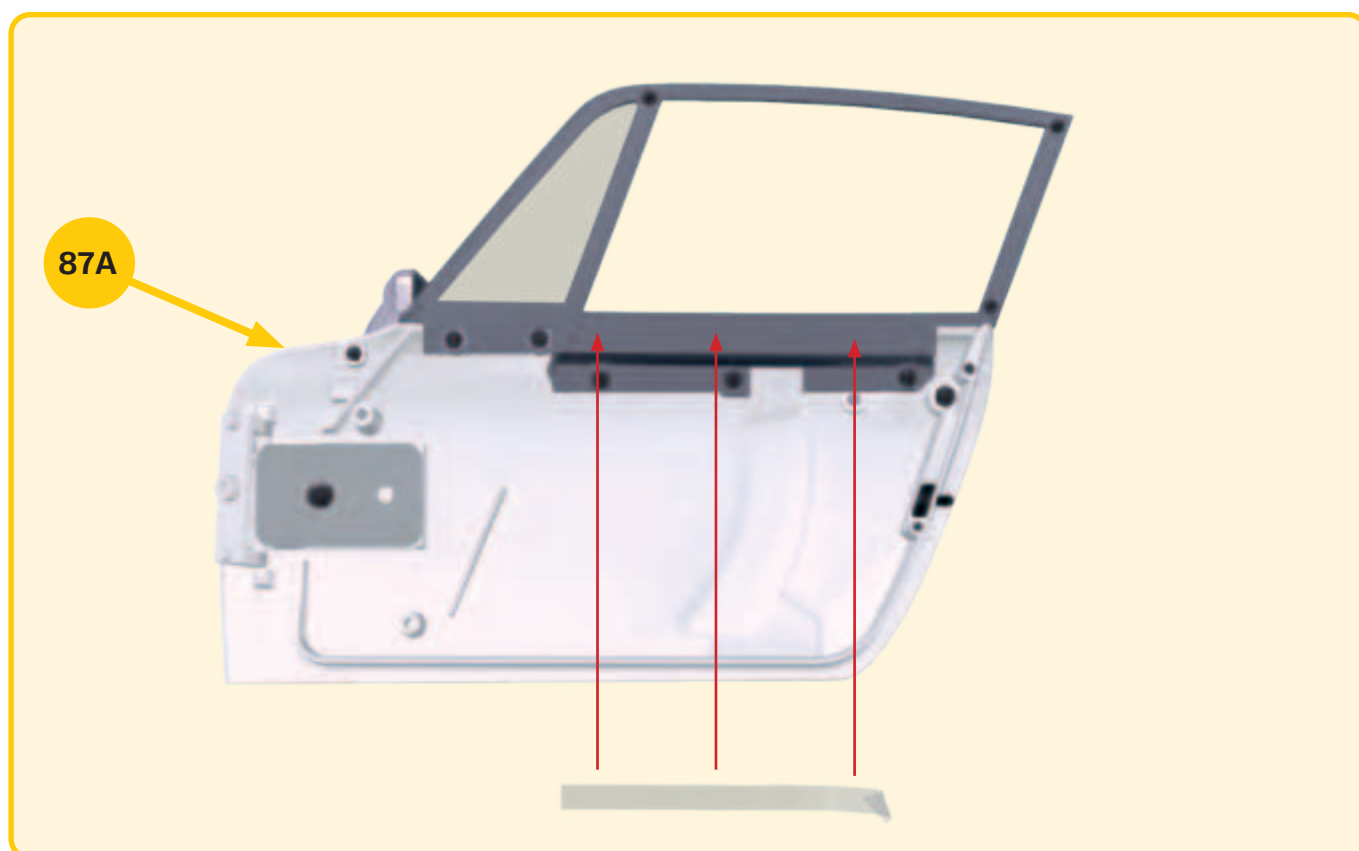
4



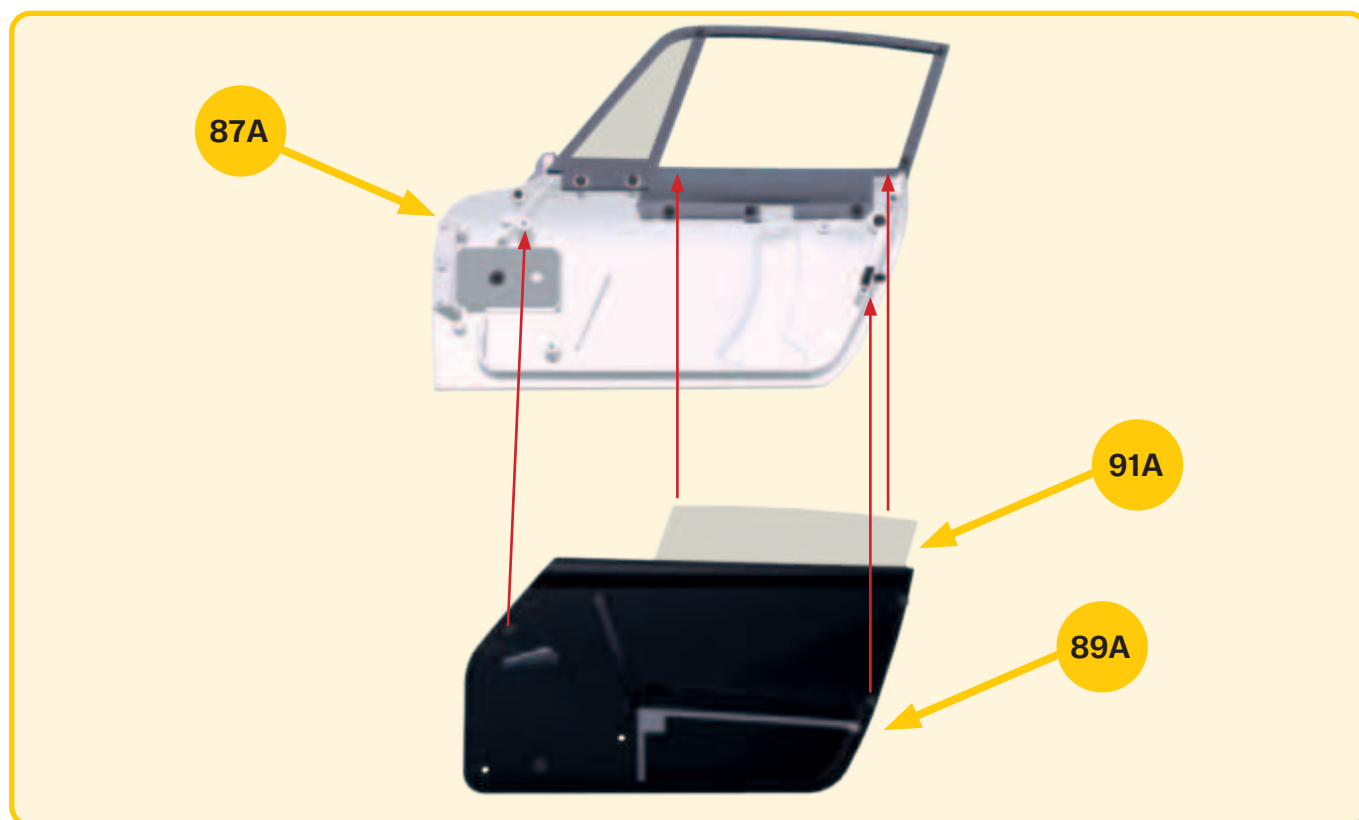


5

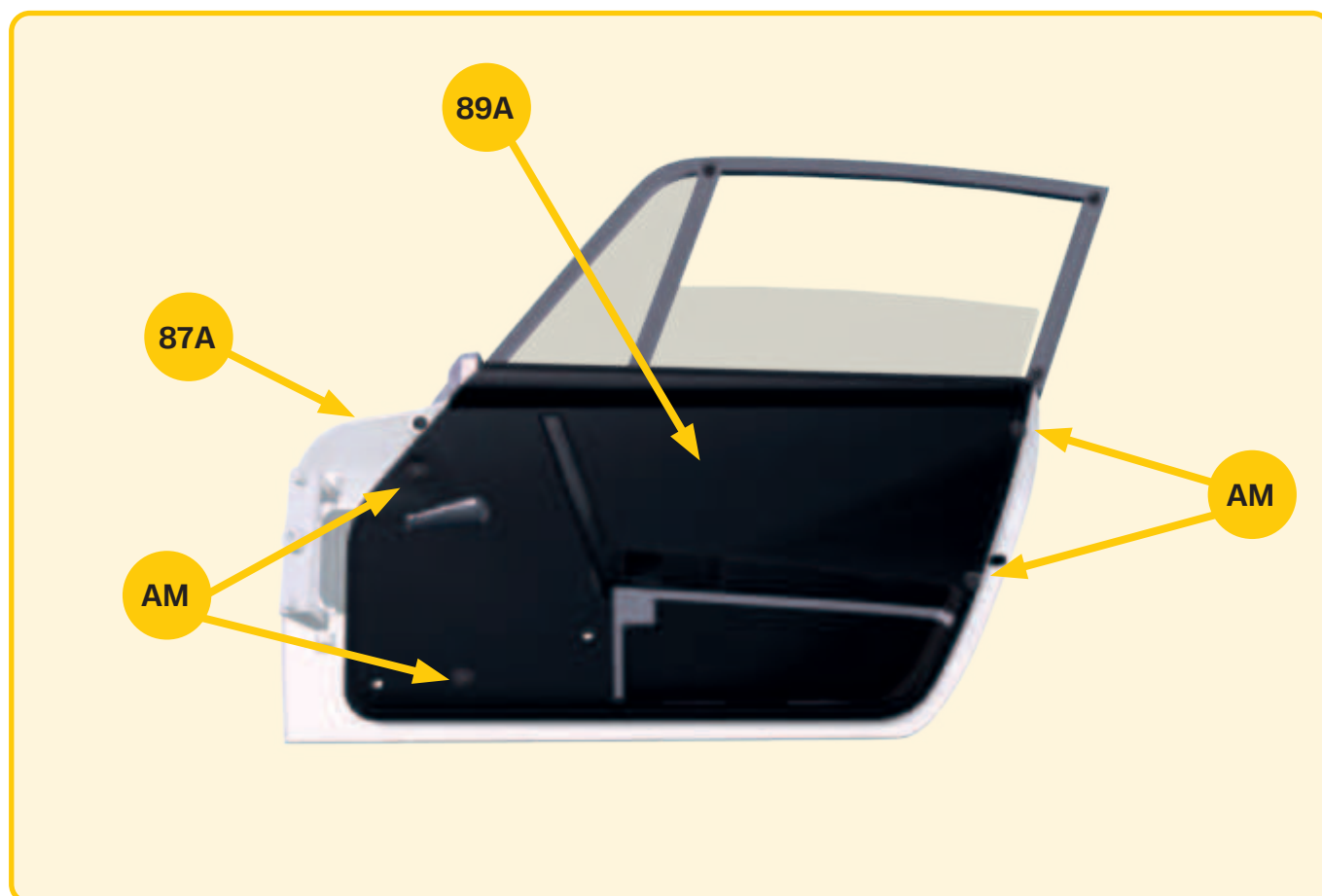
Peel off the adhesive back of the tape and apply it as shown below

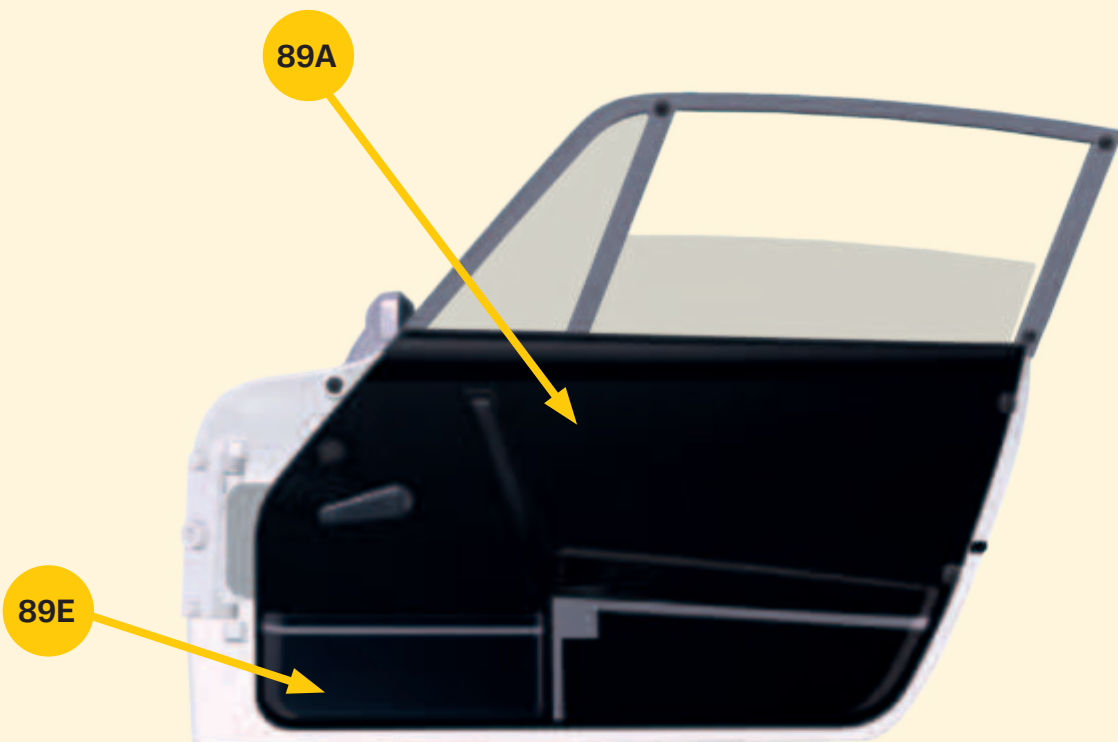
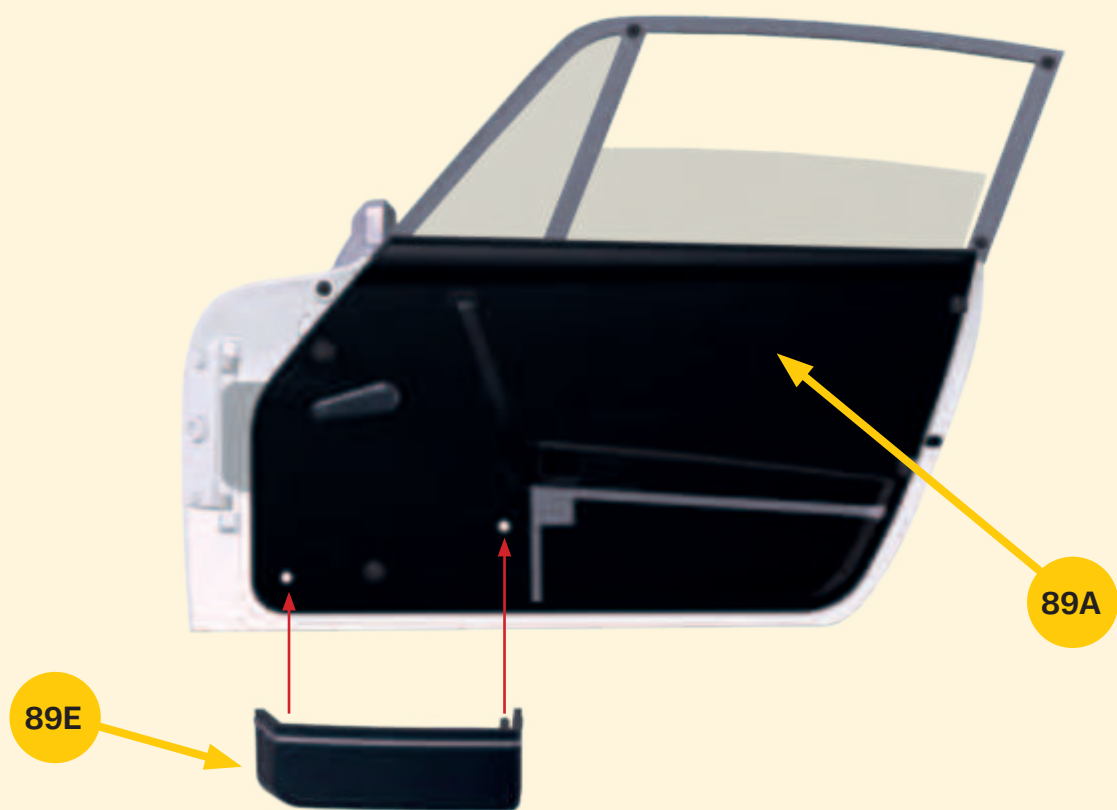


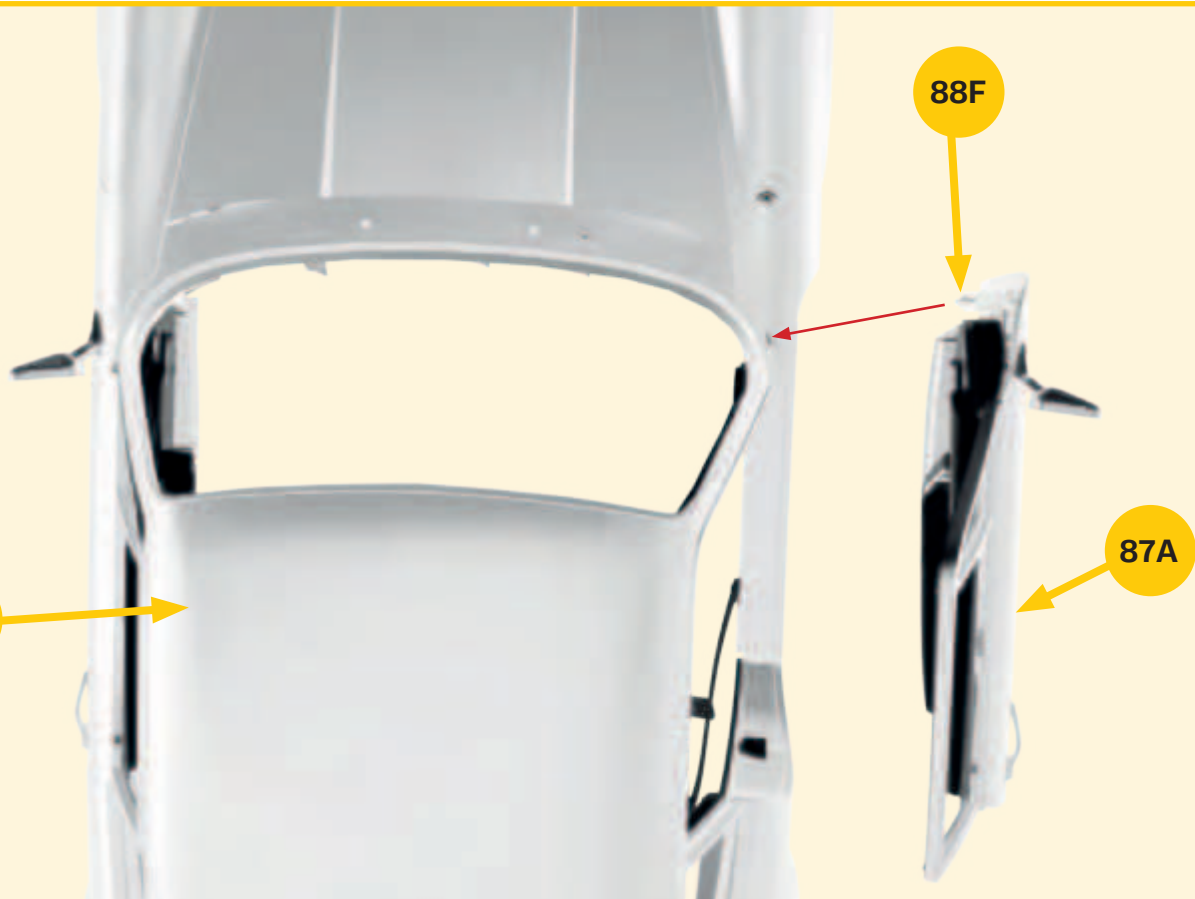
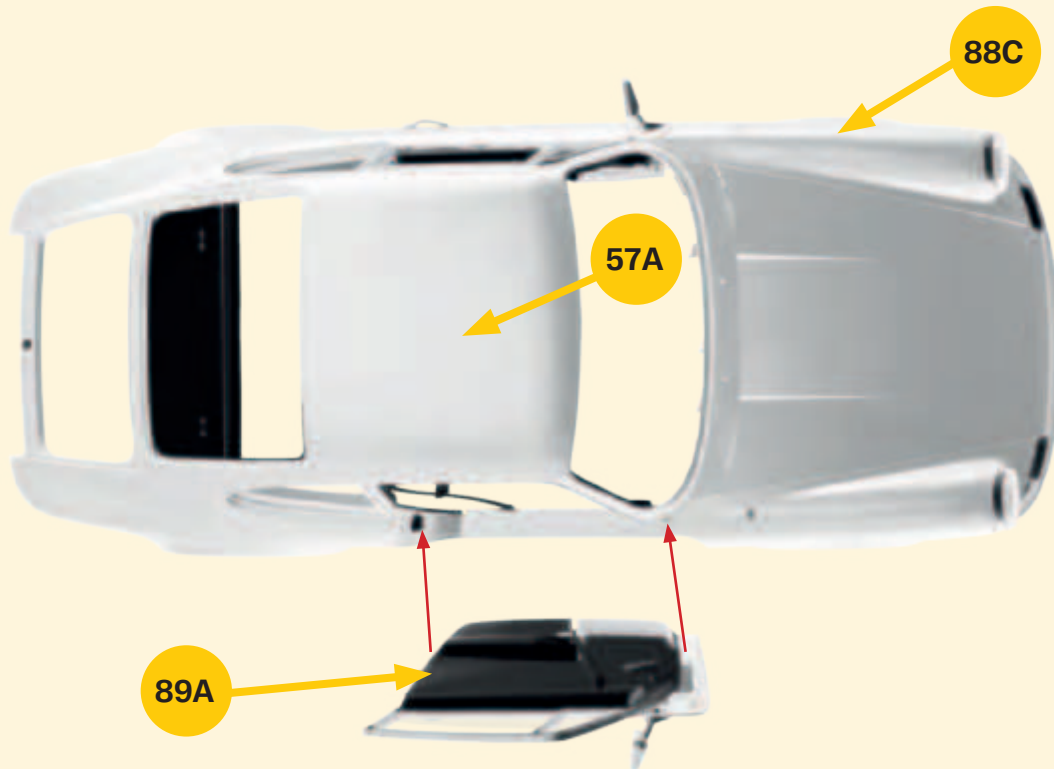
First peel off the protective film from the tape

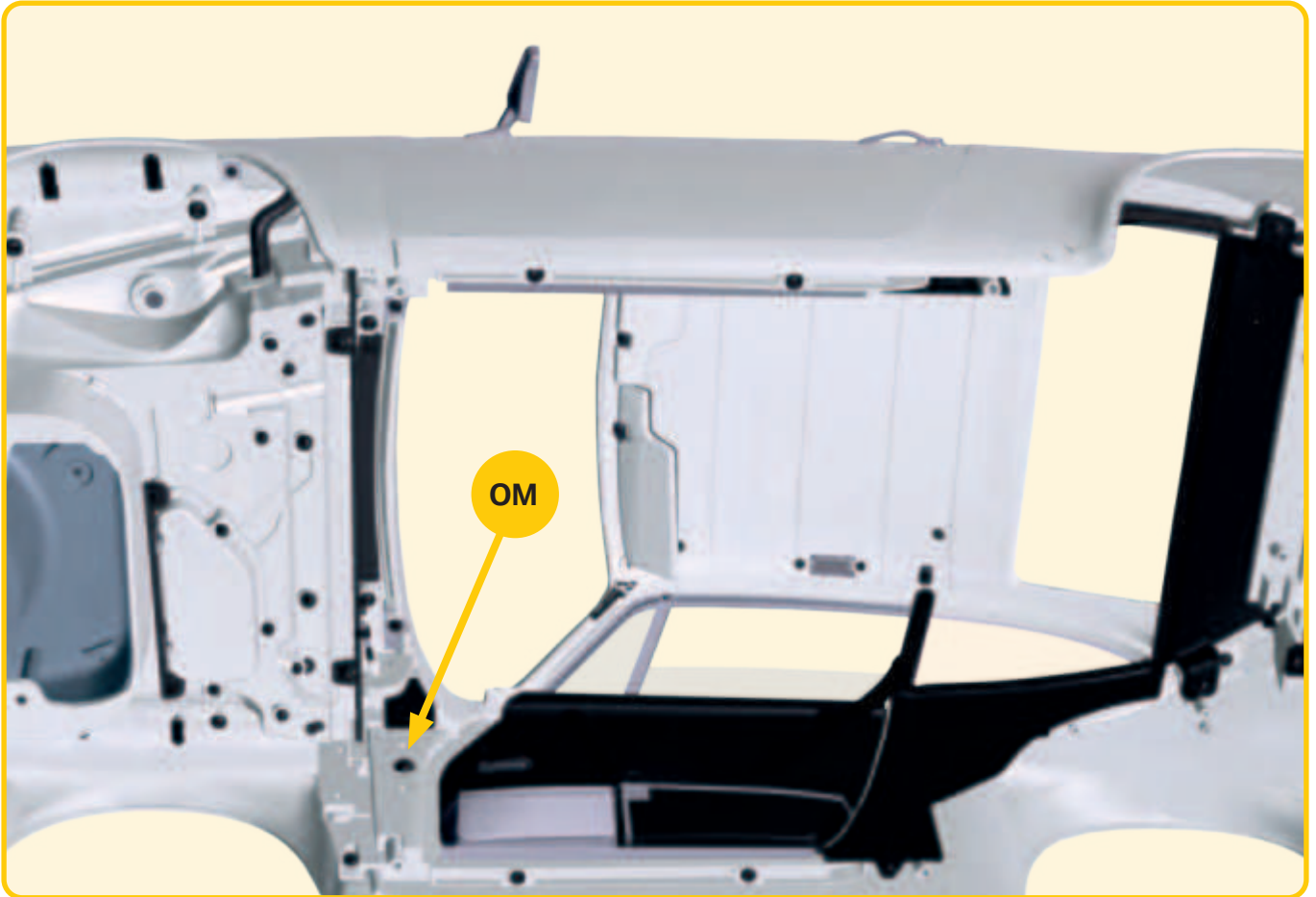


6

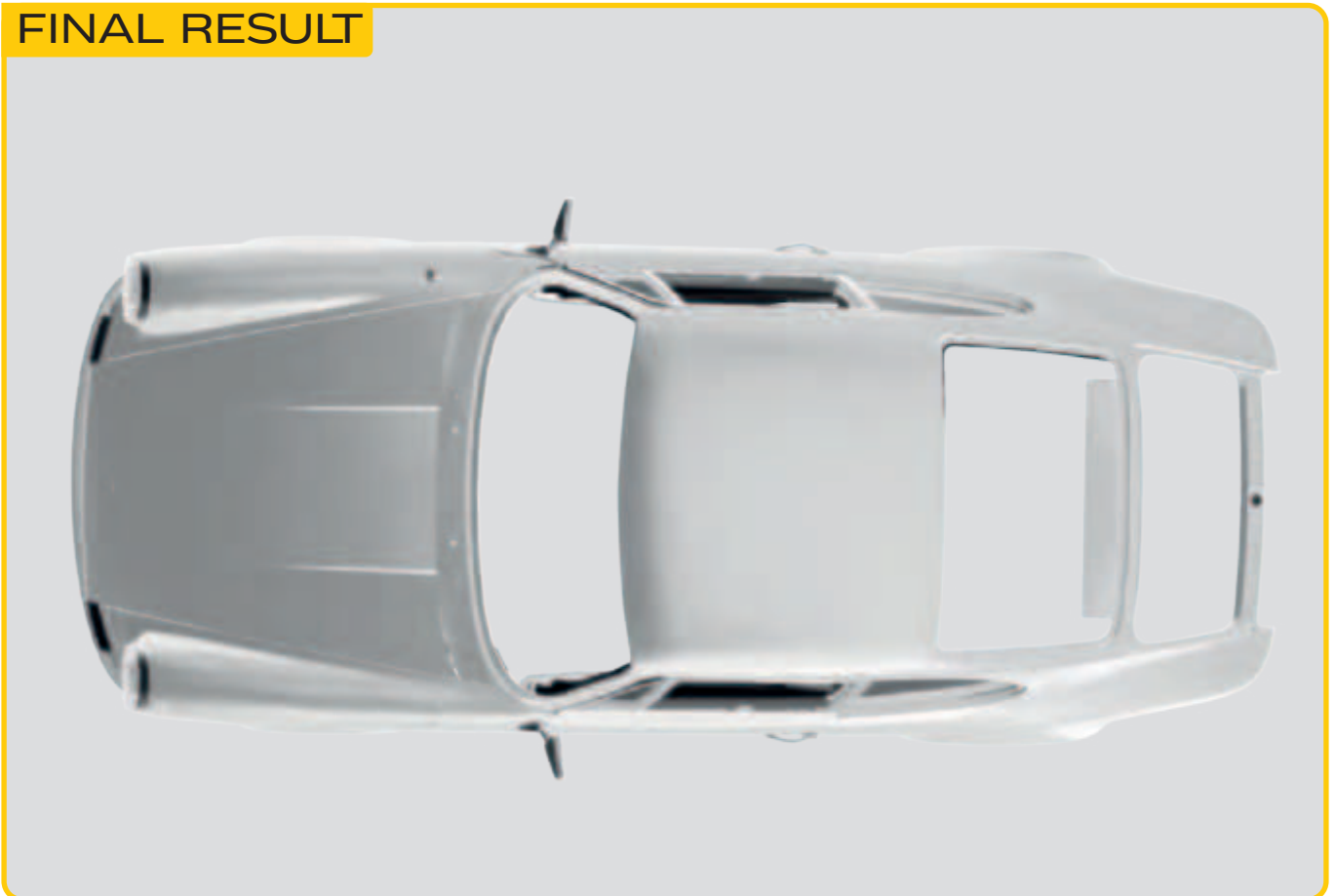








FINAL RESULT



PARTS LIST 92: REAR SHELF



92A



92B



92C



92D



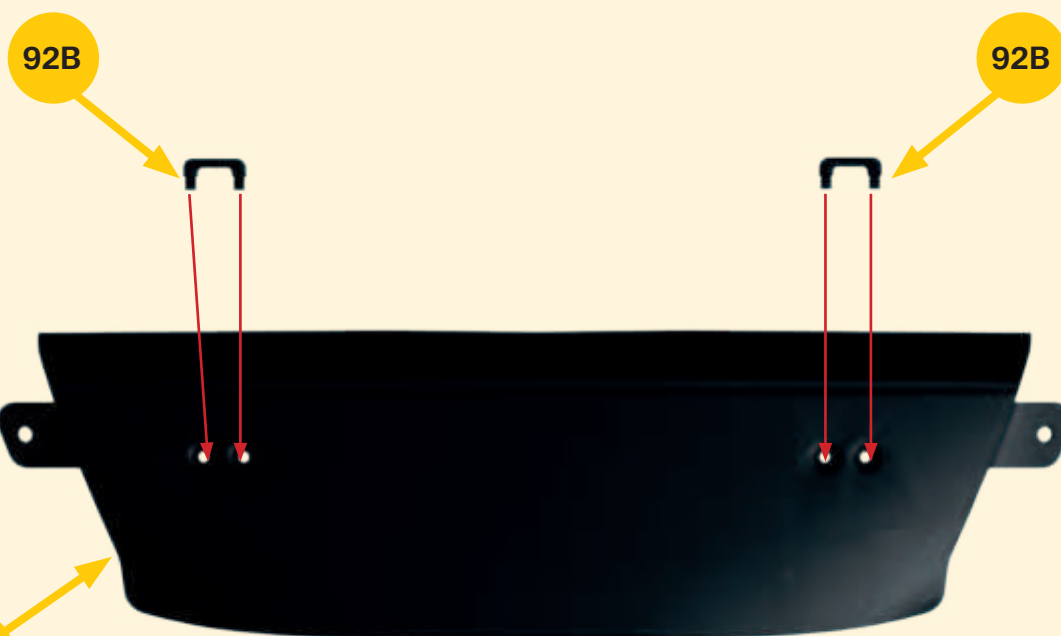
92E

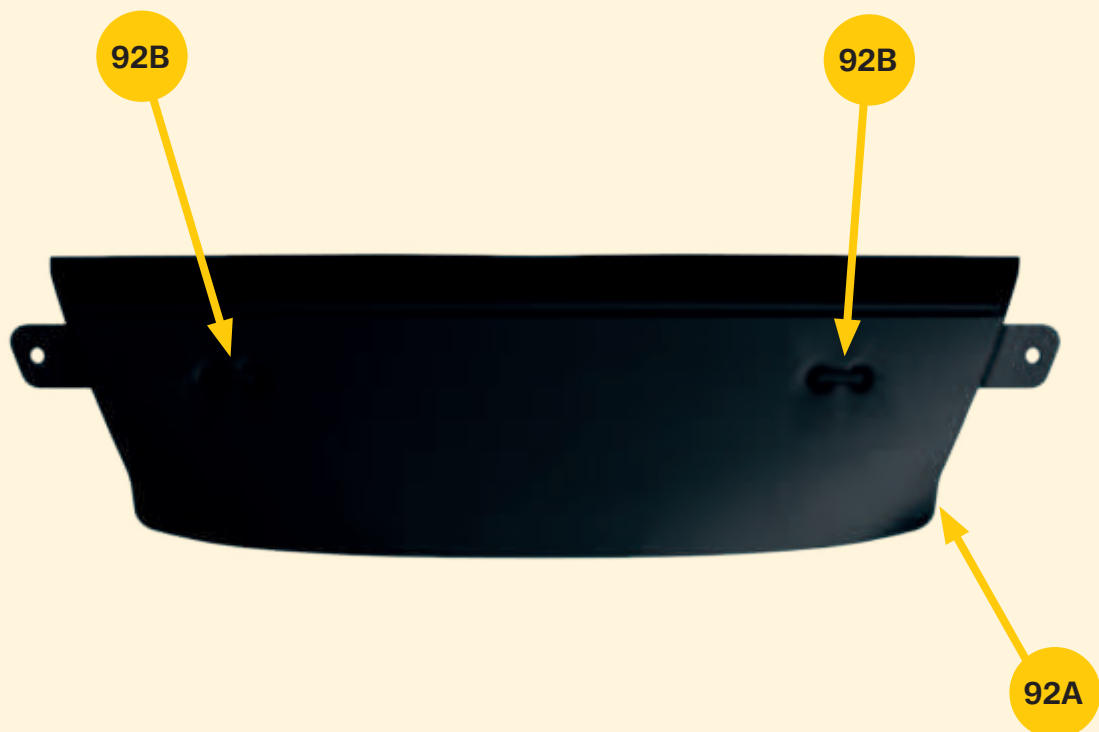


BM

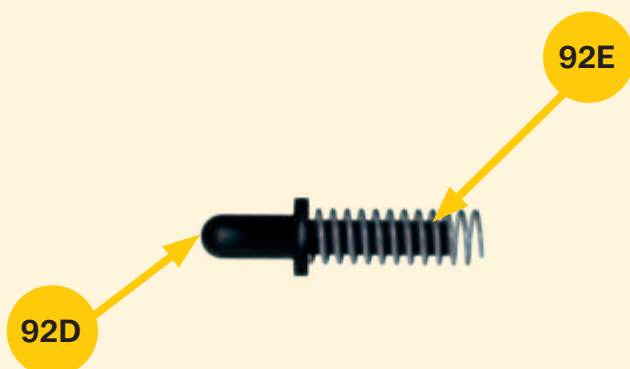
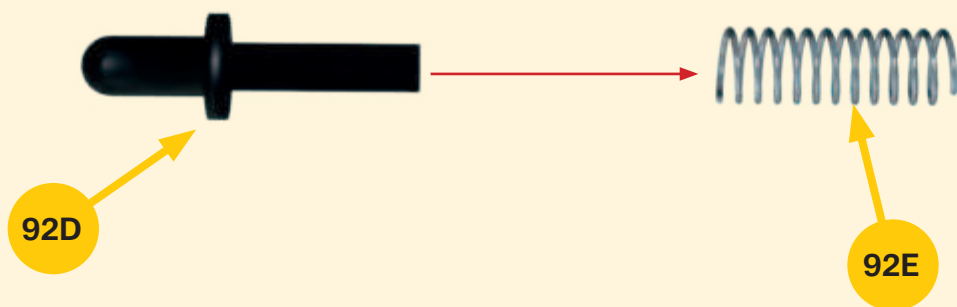
92A Rear shelf**92B** Rear shelf handles (2 pcs)**92C** Engine compartment lid fixing system cover**92D** Engine compartment lid bar**92E** Engine compartment lid spring**BM** Screws 2.0x4mm (6 pcs)

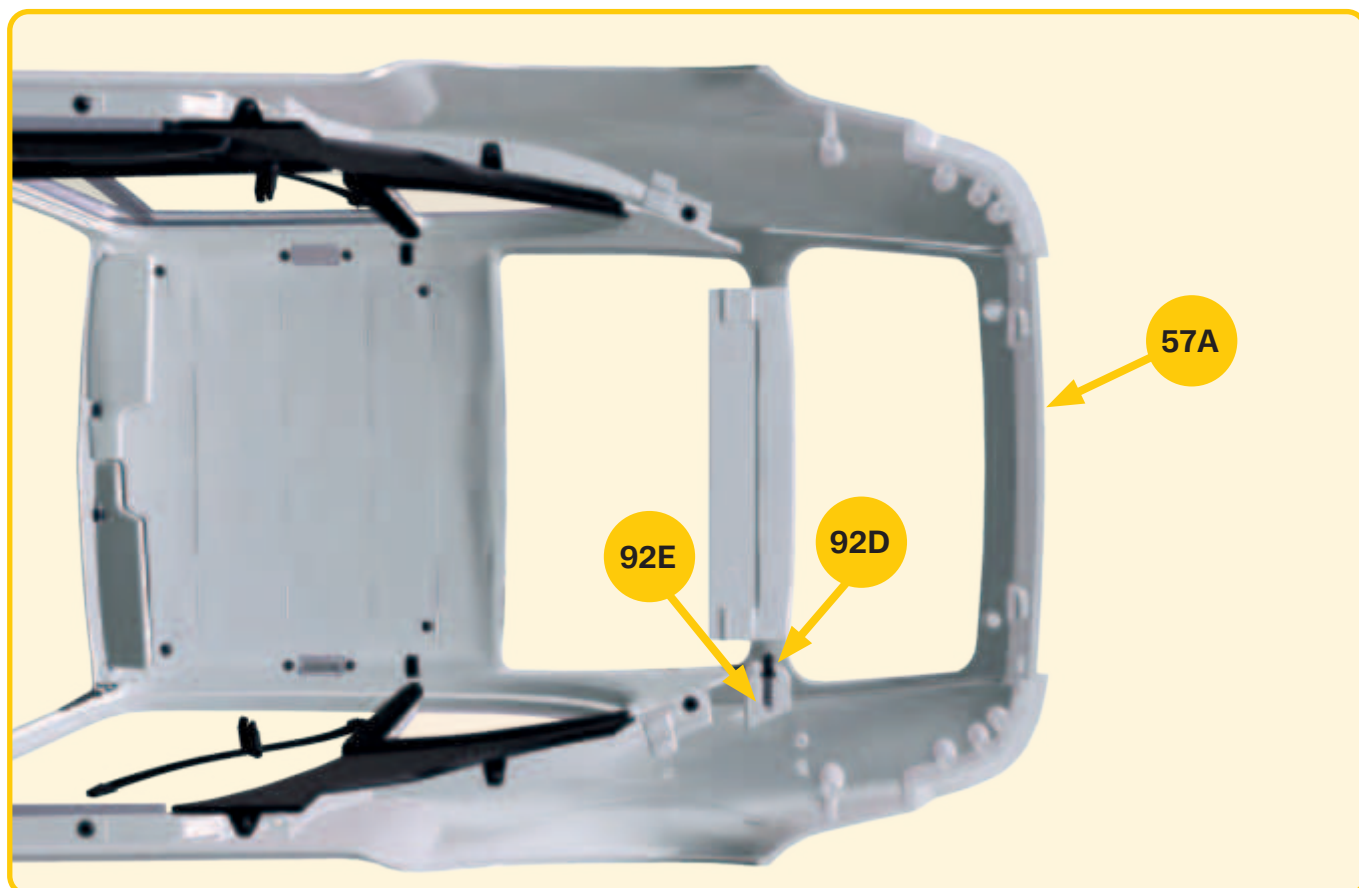
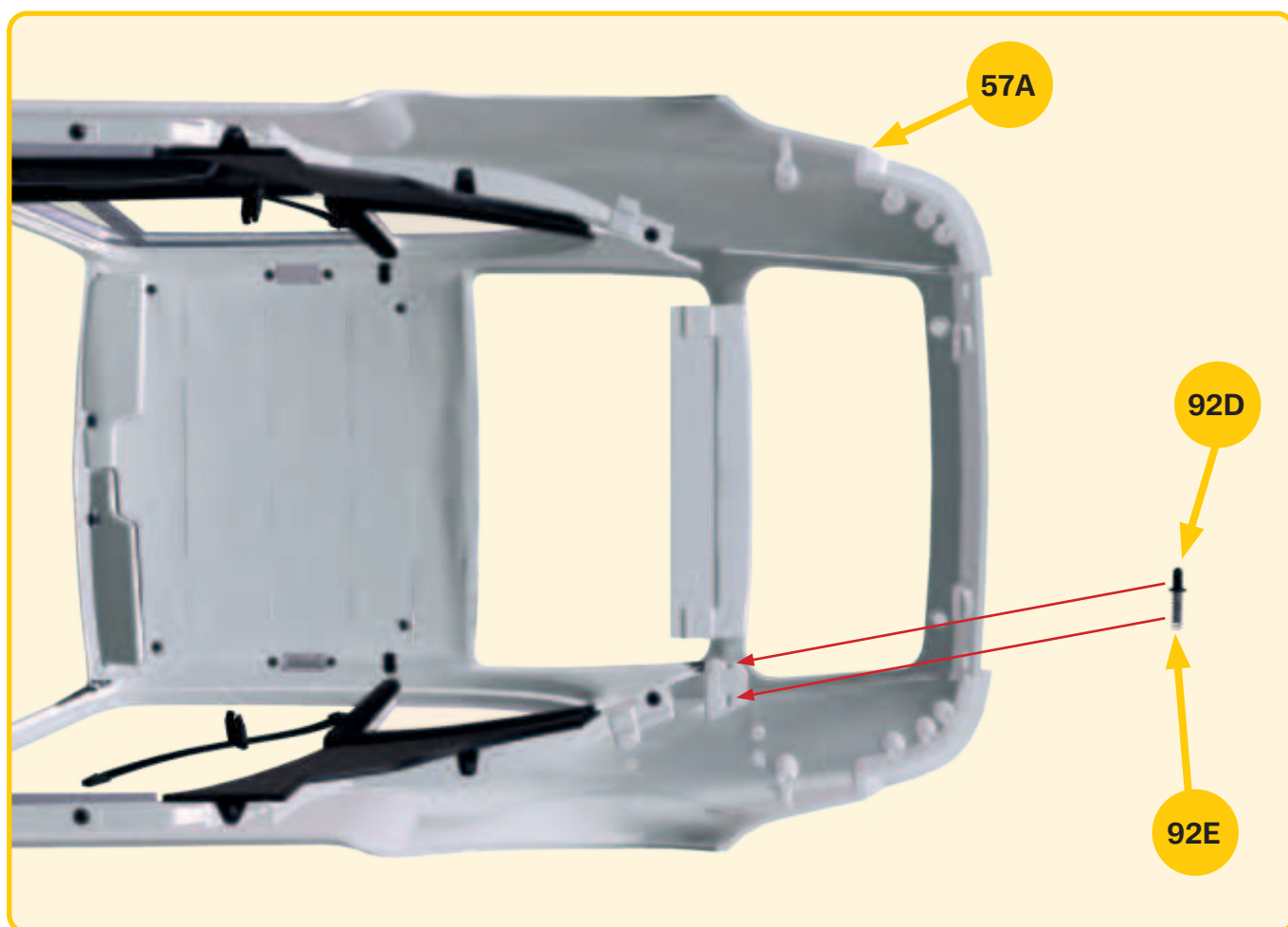
1



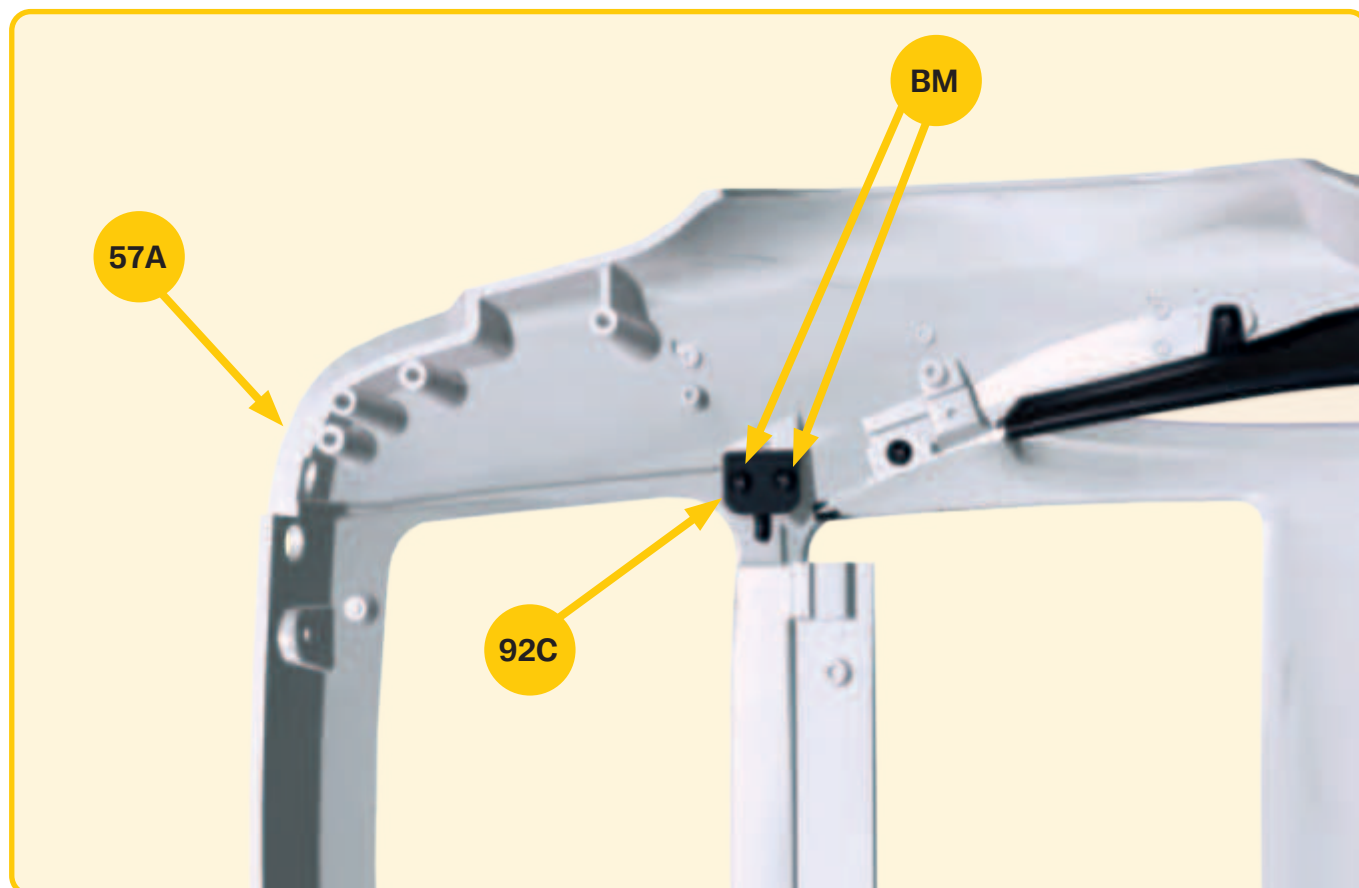
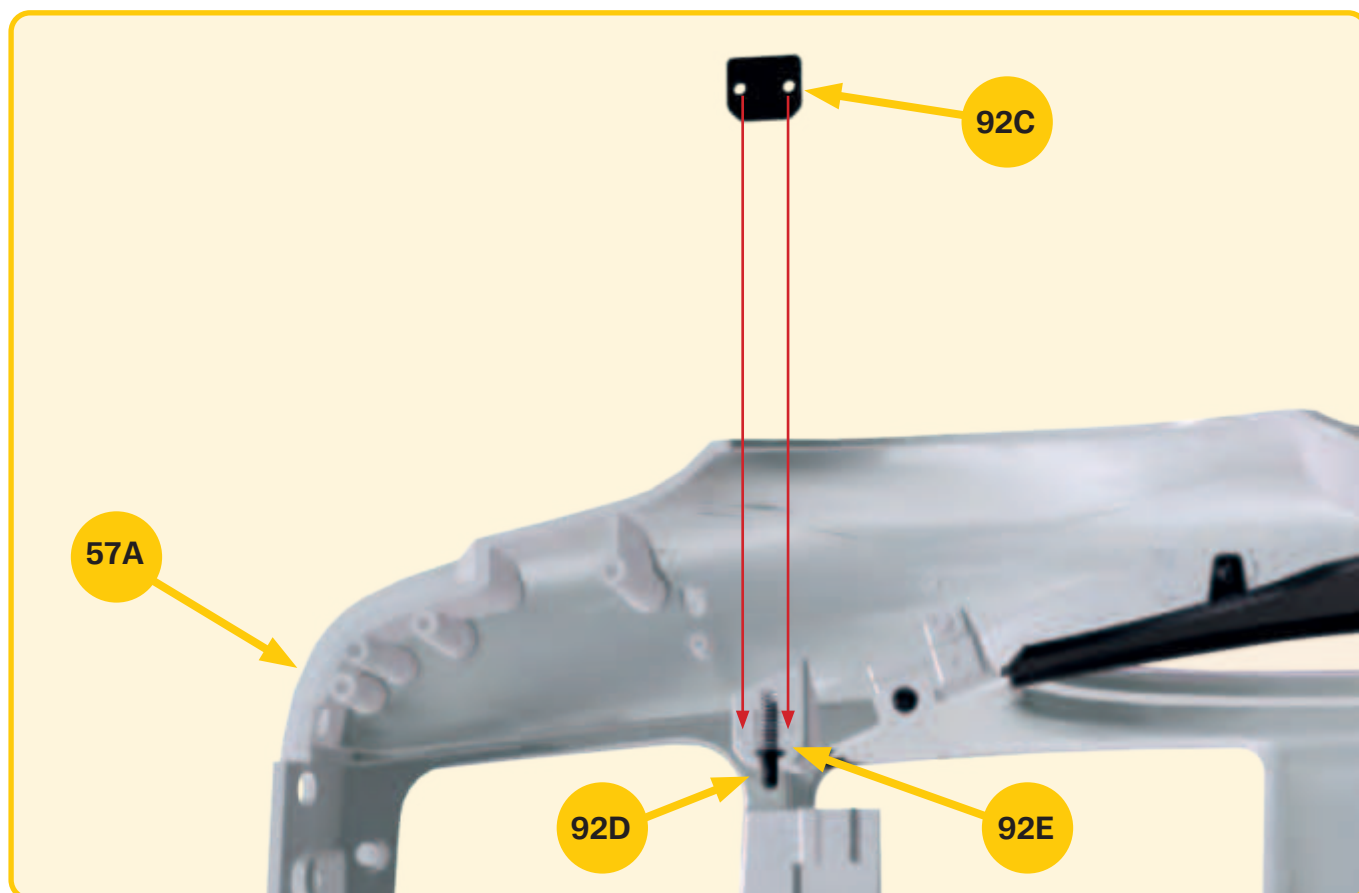


2

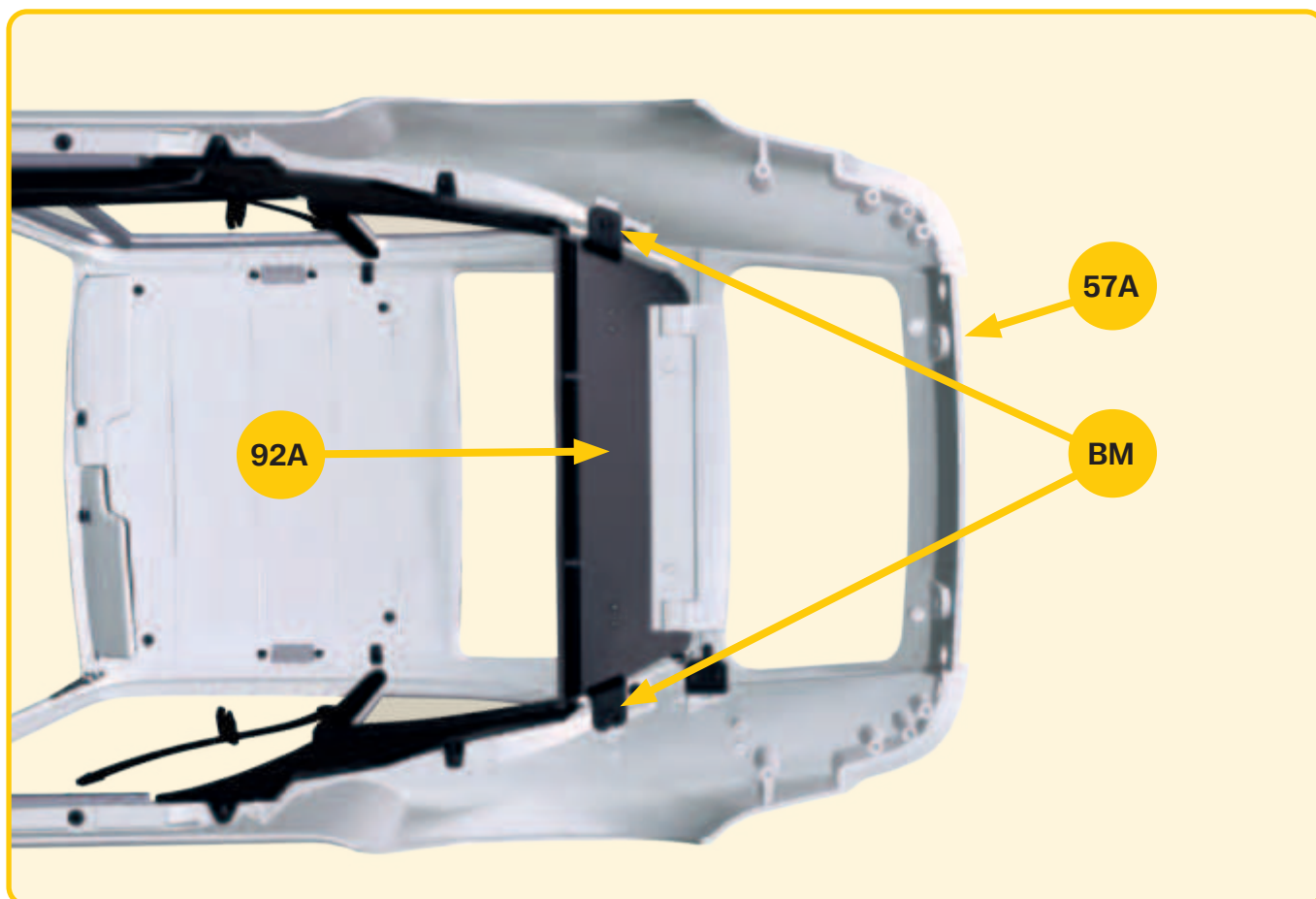
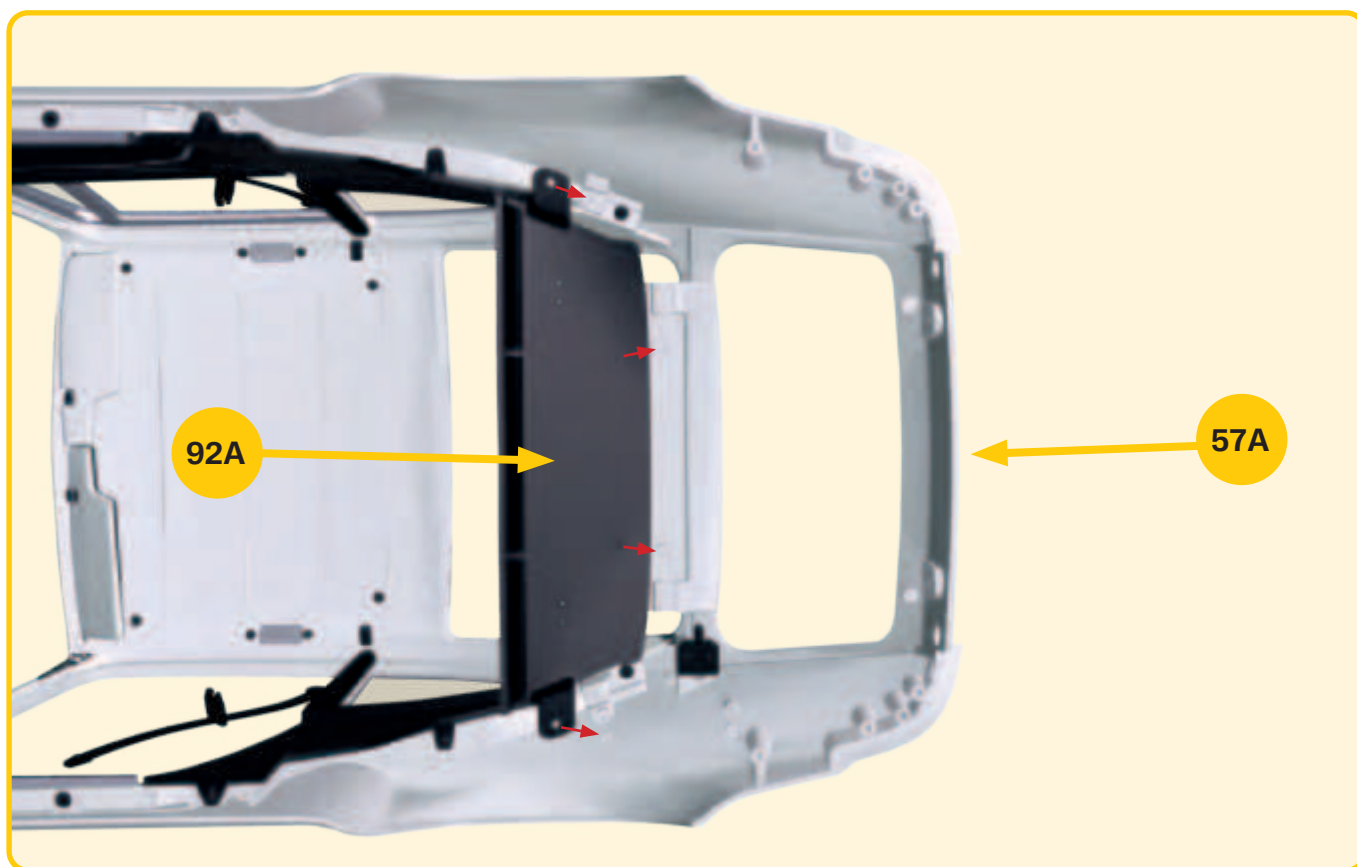




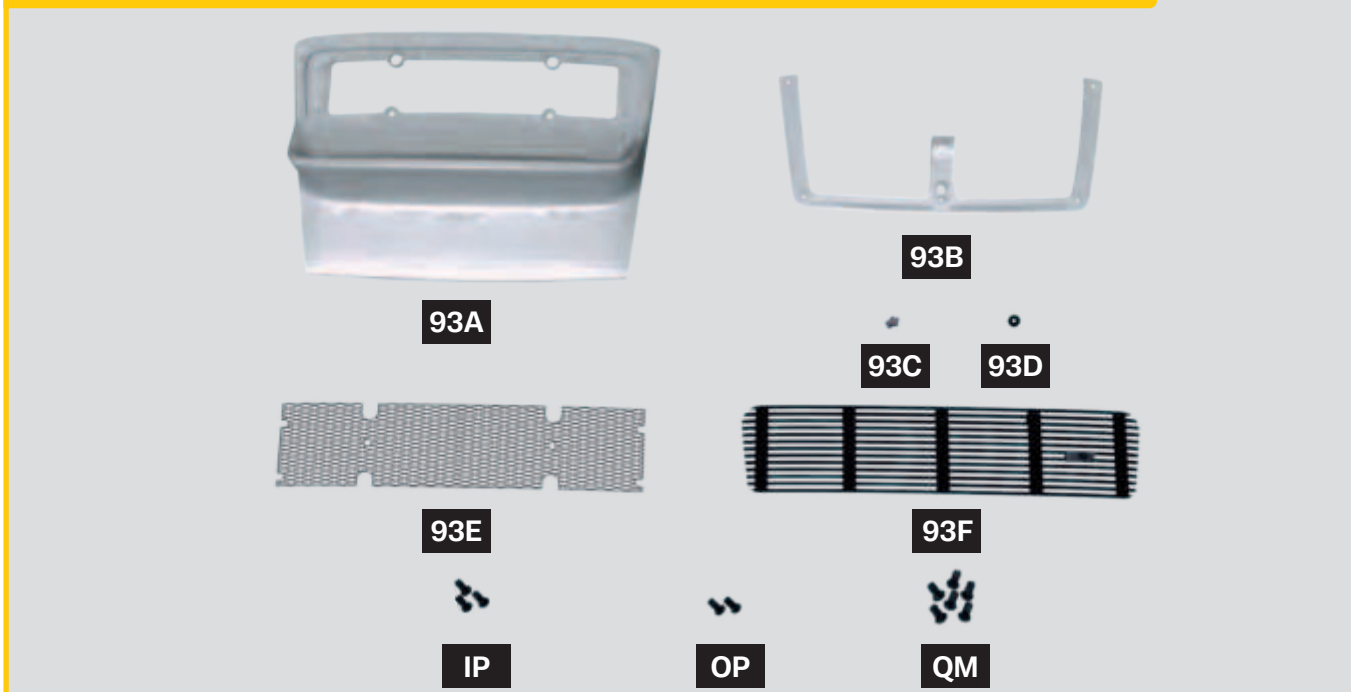
3



4



PARTS LIST 93: ENGINE COMPARTMENT COVER

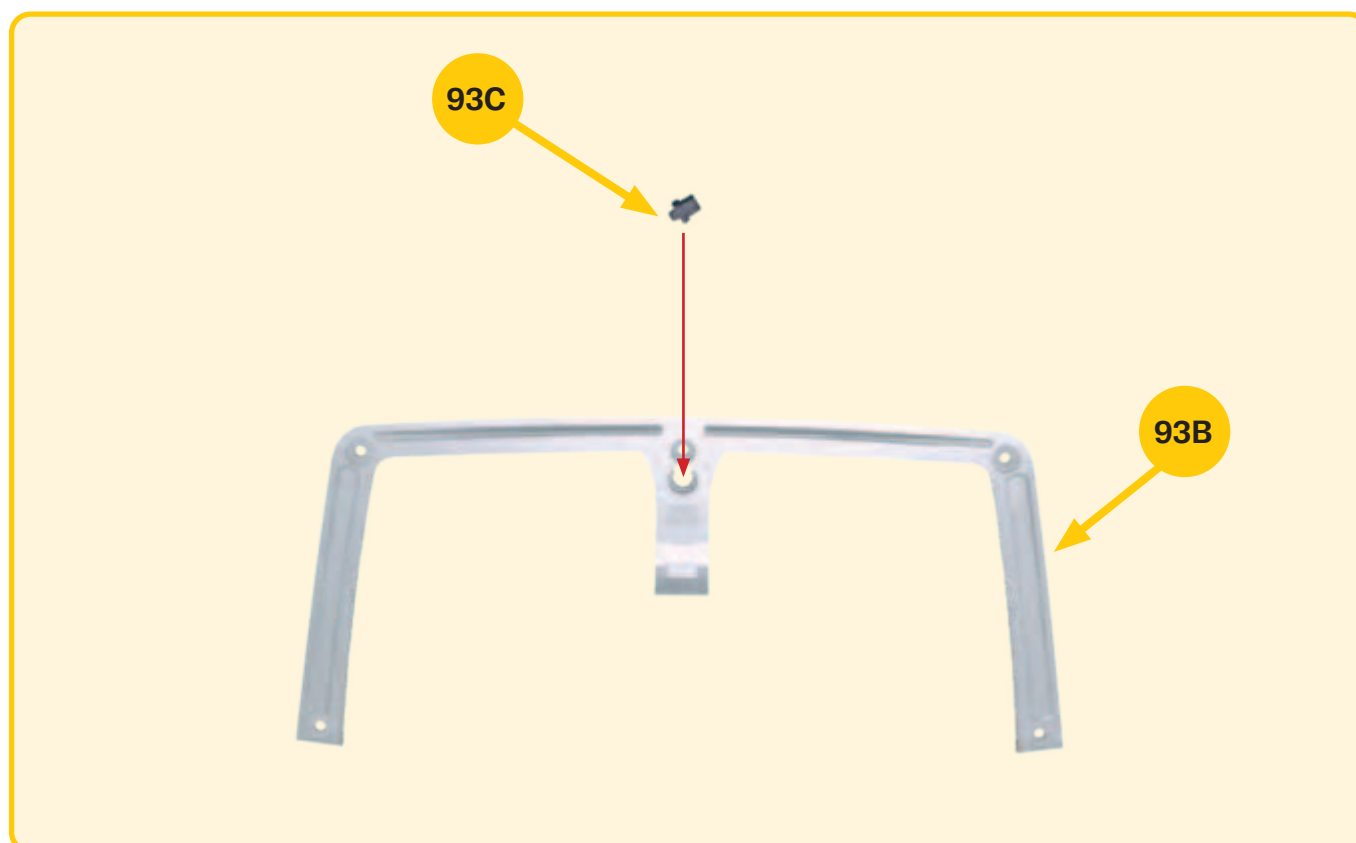


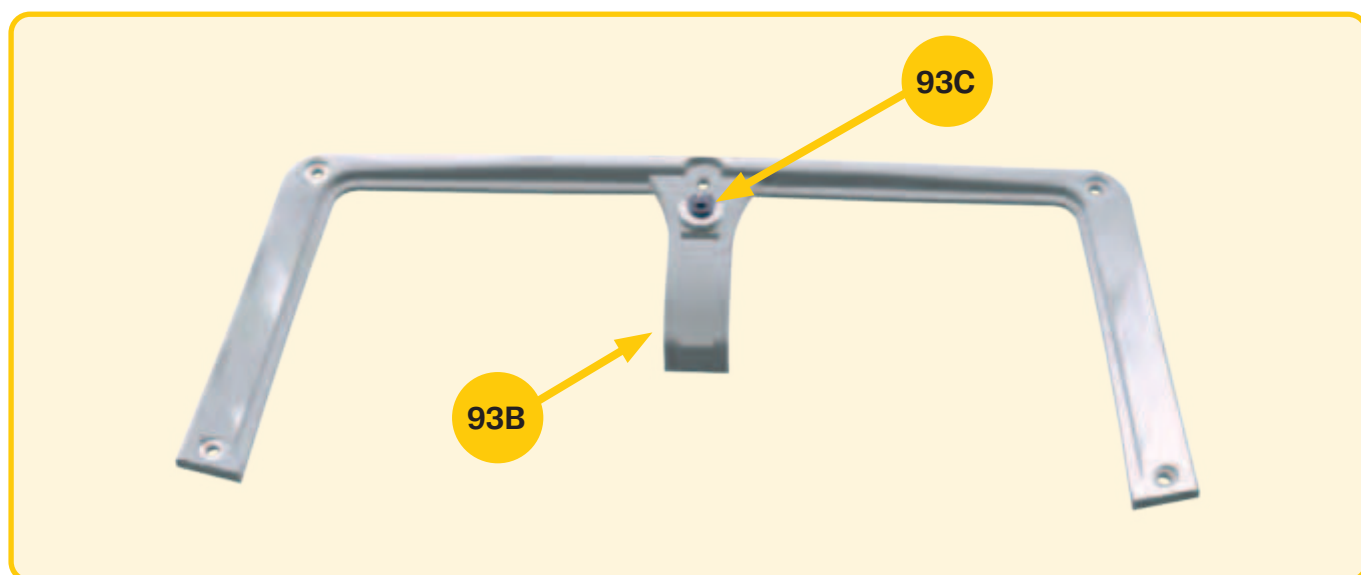
93A Engine compartment cover
93B Engine compartment cover frame
93C Engine compartment cover lock

93D Joint
93E Engine compartment cover grille 1
93F Engine compartment cover grille 2

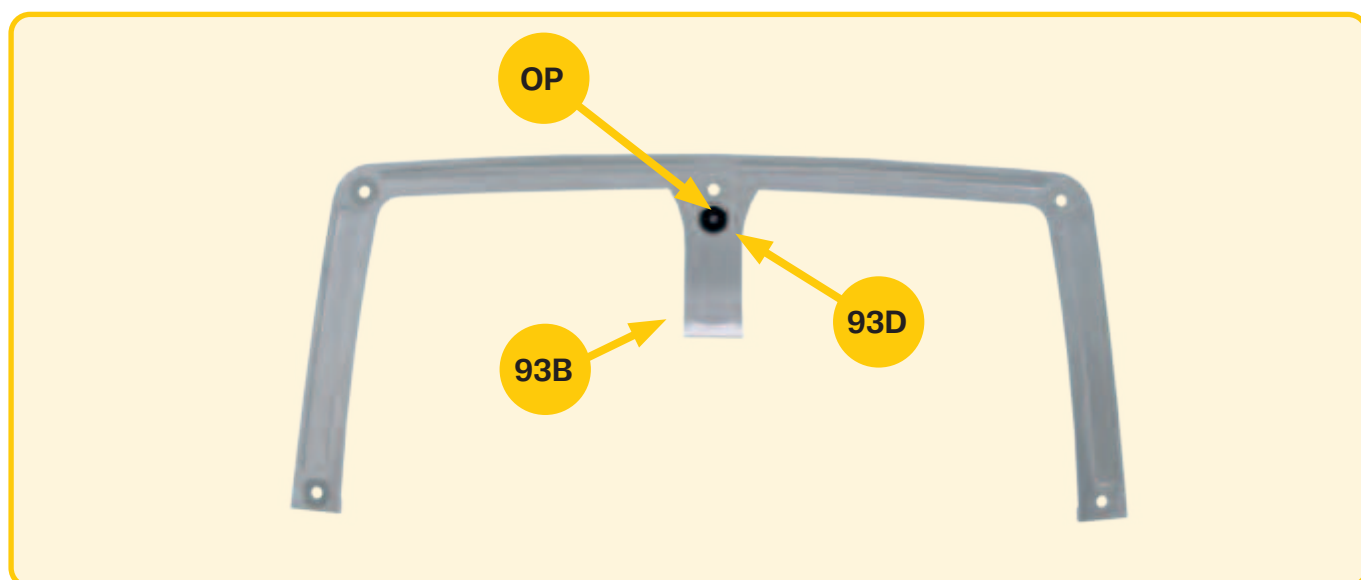
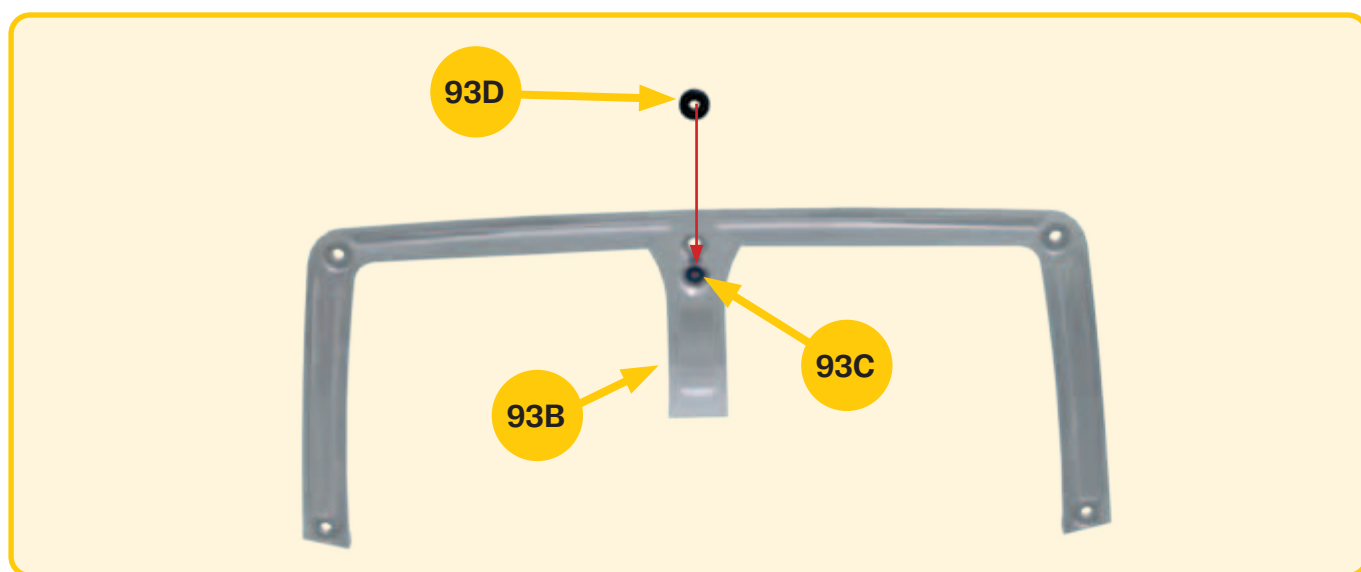
IP Screws 1.7x3mm (3 pcs)
OP Screws 1.2x2.5mm (2 pcs)
QM Screws 1.7x3mm (6pcs)

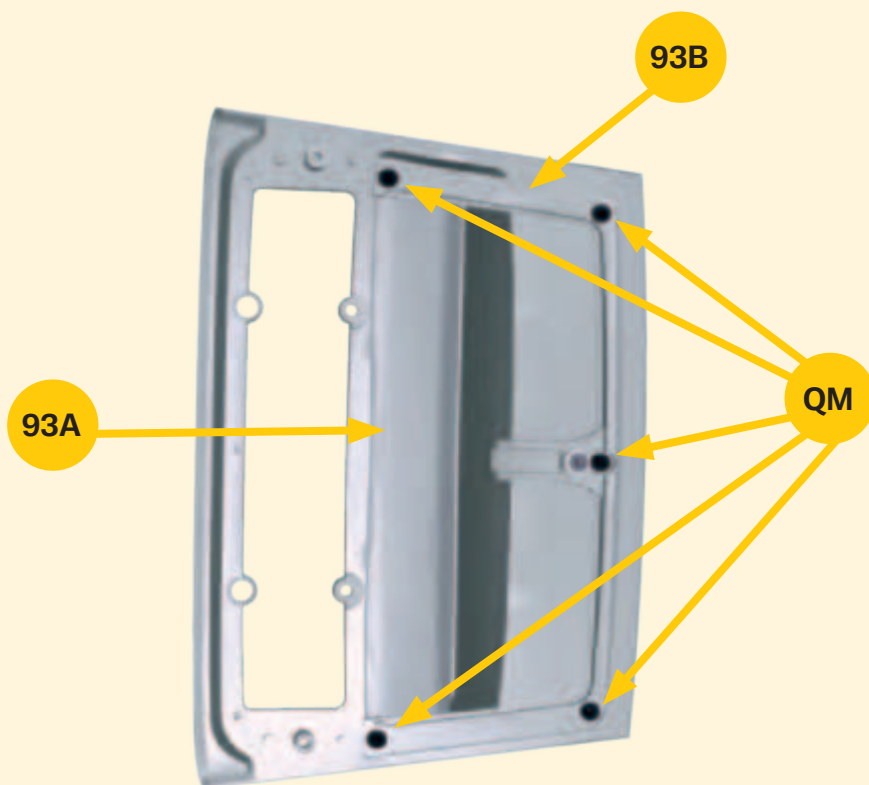
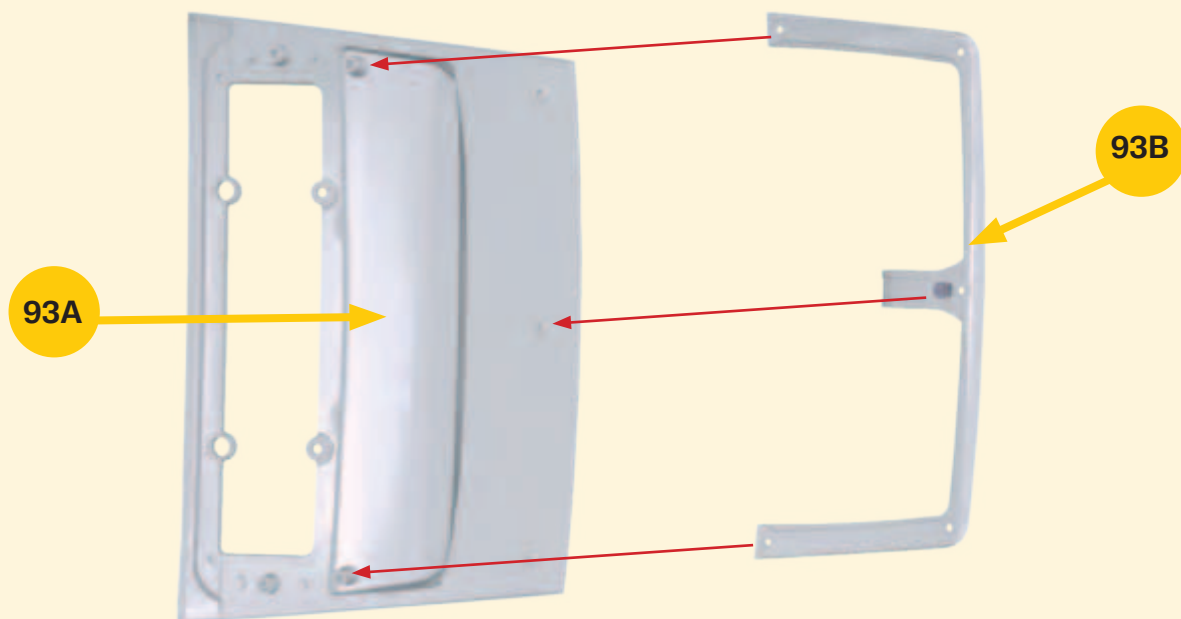
1



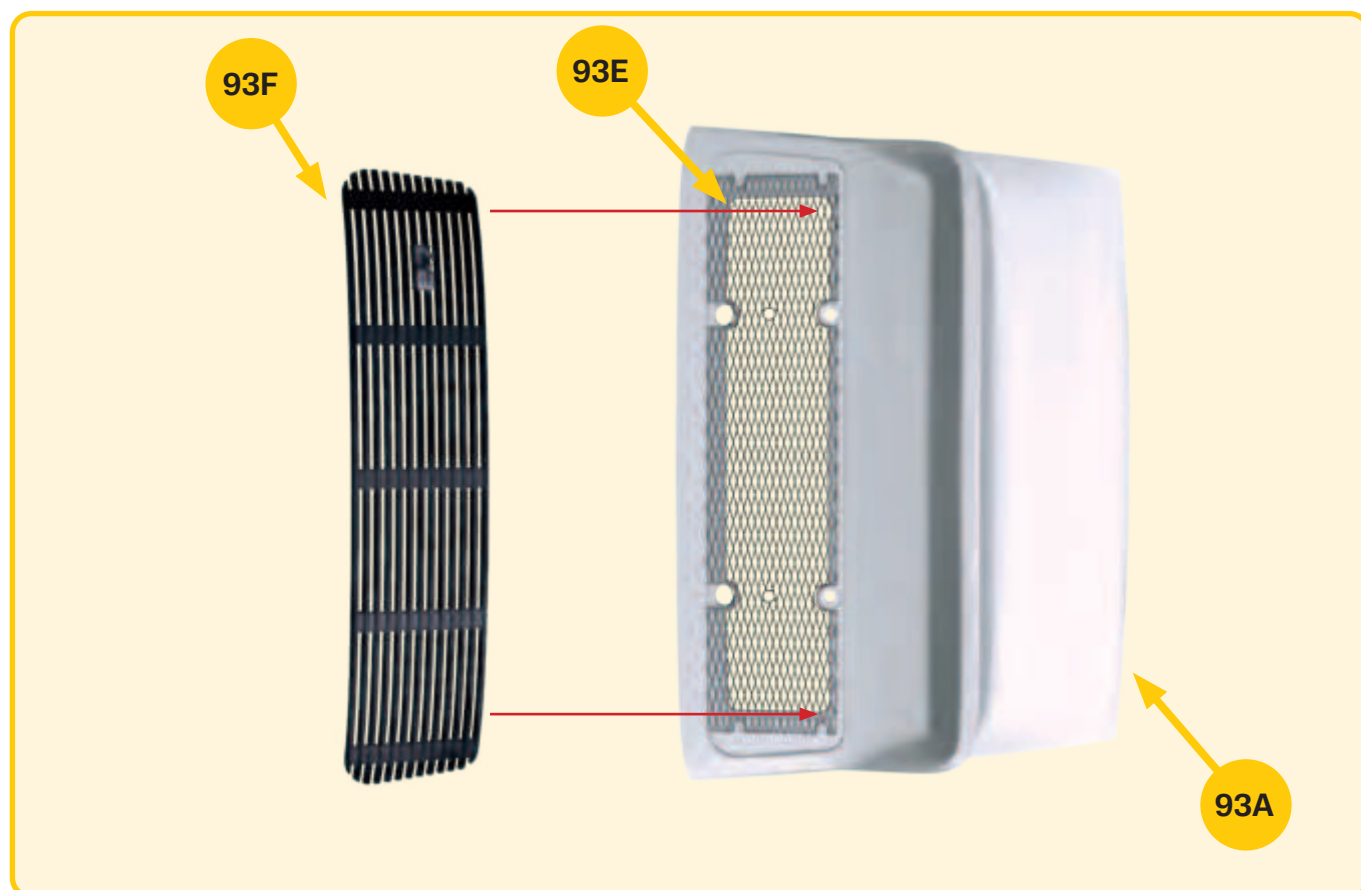
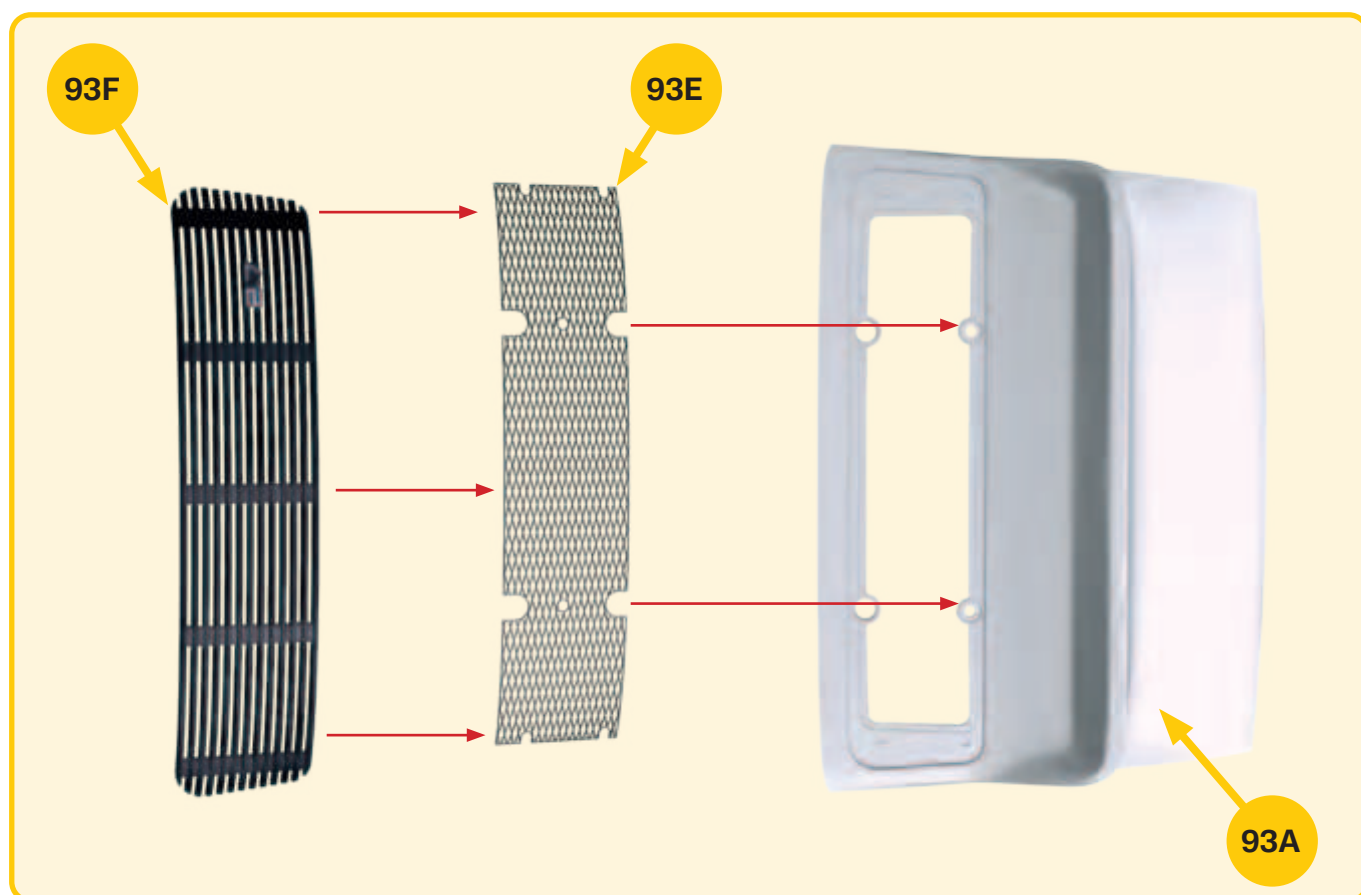


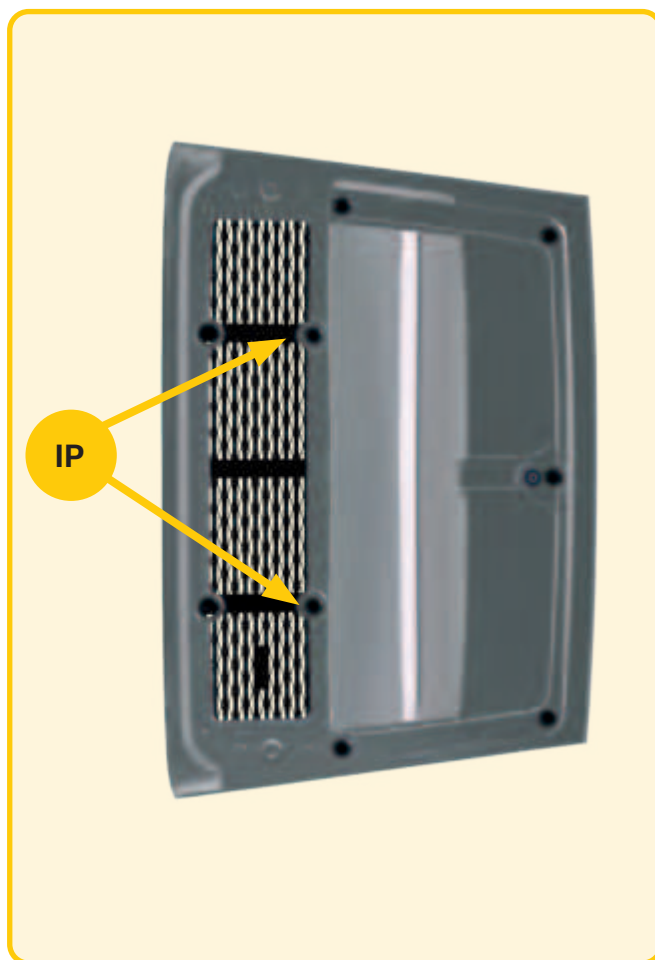
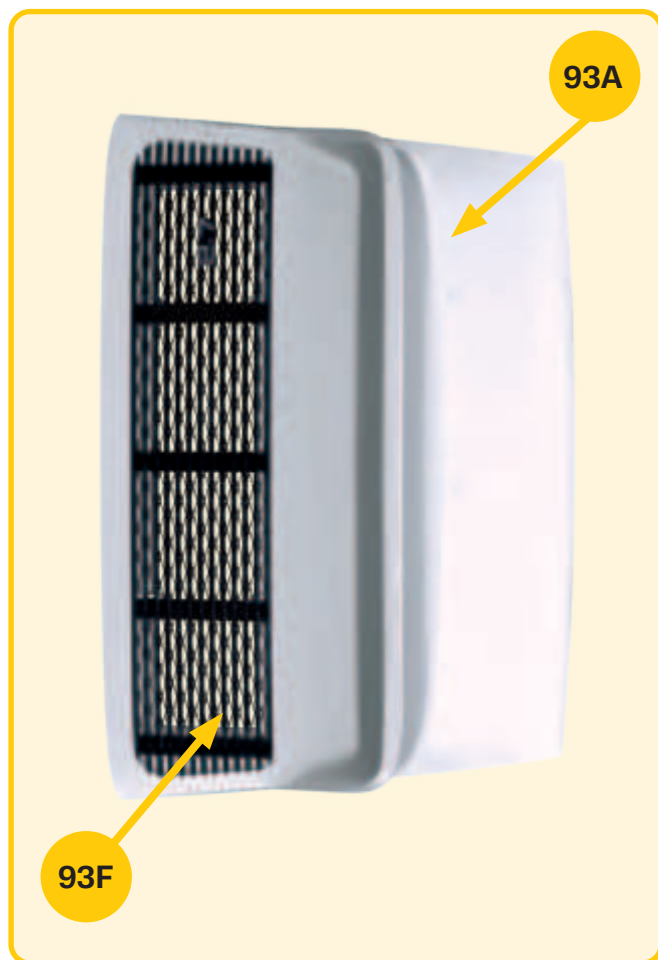
2



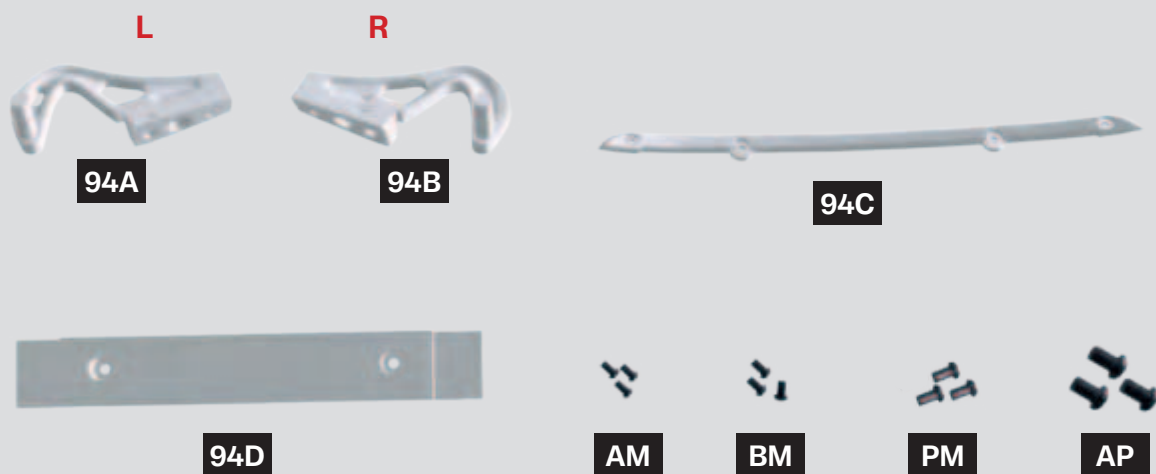


4





PARTS LIST 94: ENGINE COMPARTMENT COVER HINGES

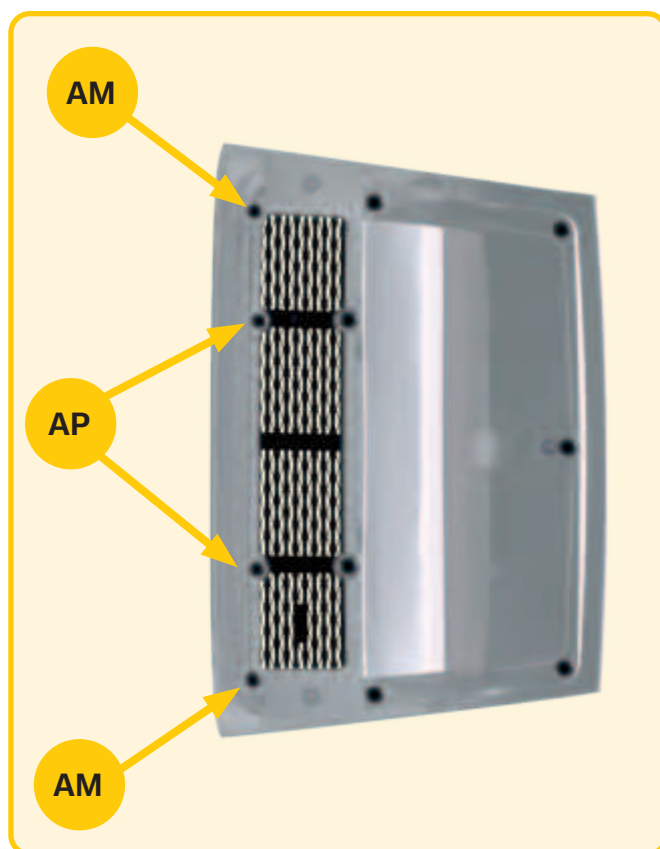
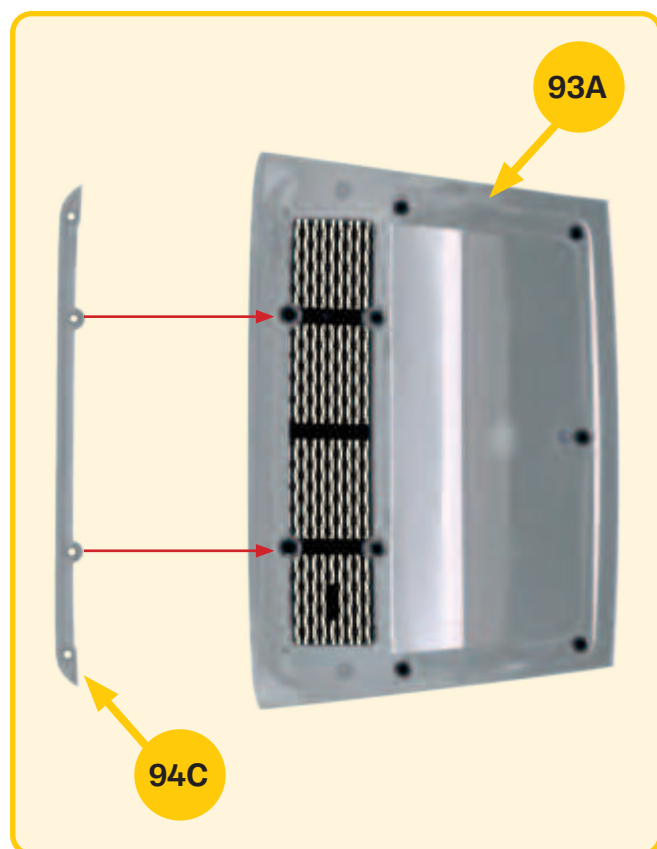


94A Left engine compartment cover hinge
94B Right engine compartment cover hinge

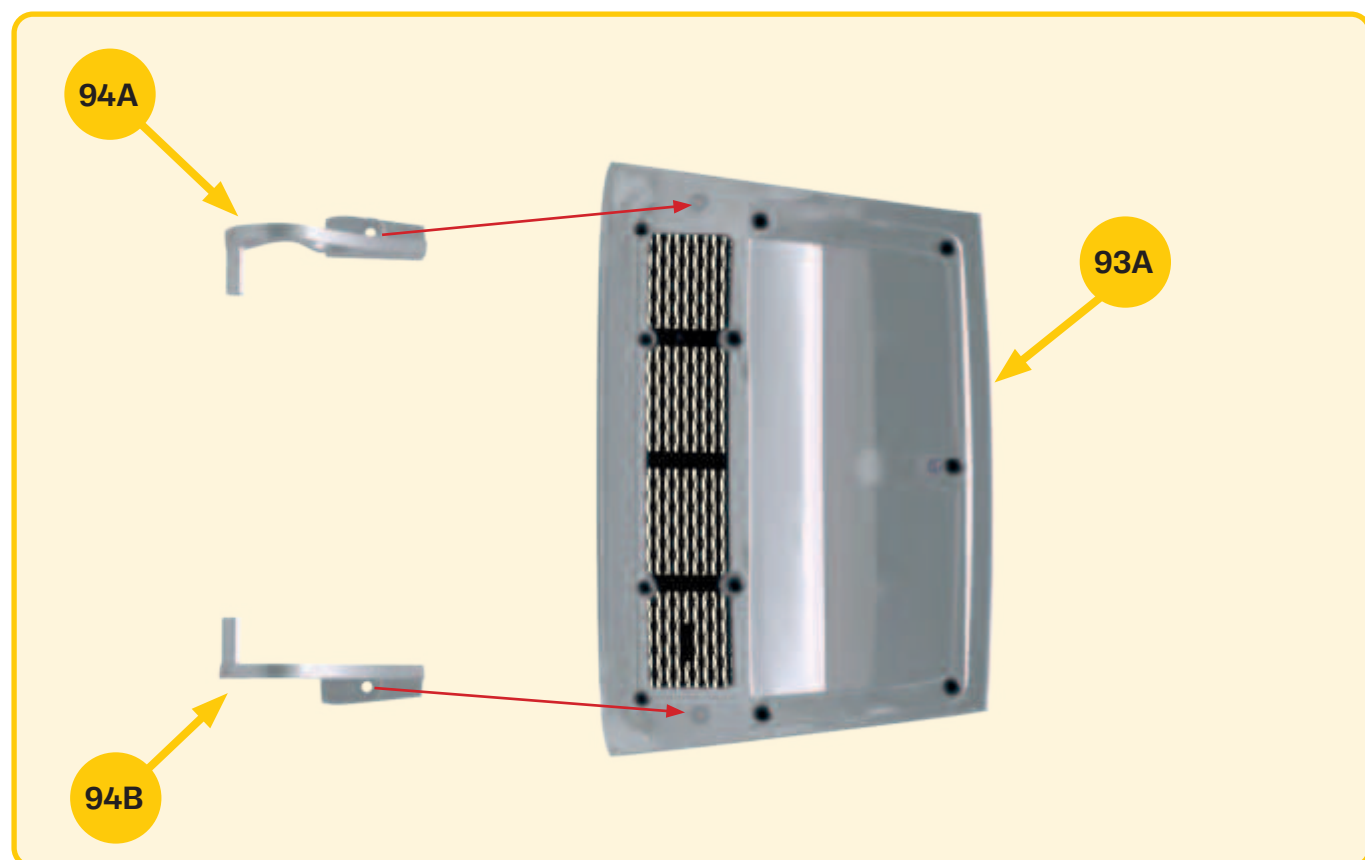
94C Hinge fixing rod
94D Hinge bracket
AM Screws 1.7x3mm (3 pcs)

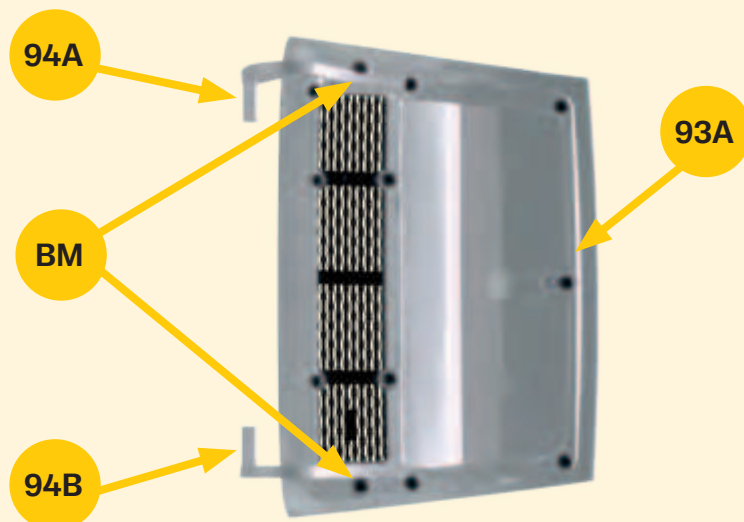
BM Screws 2.0x4mm (3 pcs)
PM Screws 2.3x5x5.5mm (3 pcs)
AP Screws 1.7x4mm (3 pcs)

1

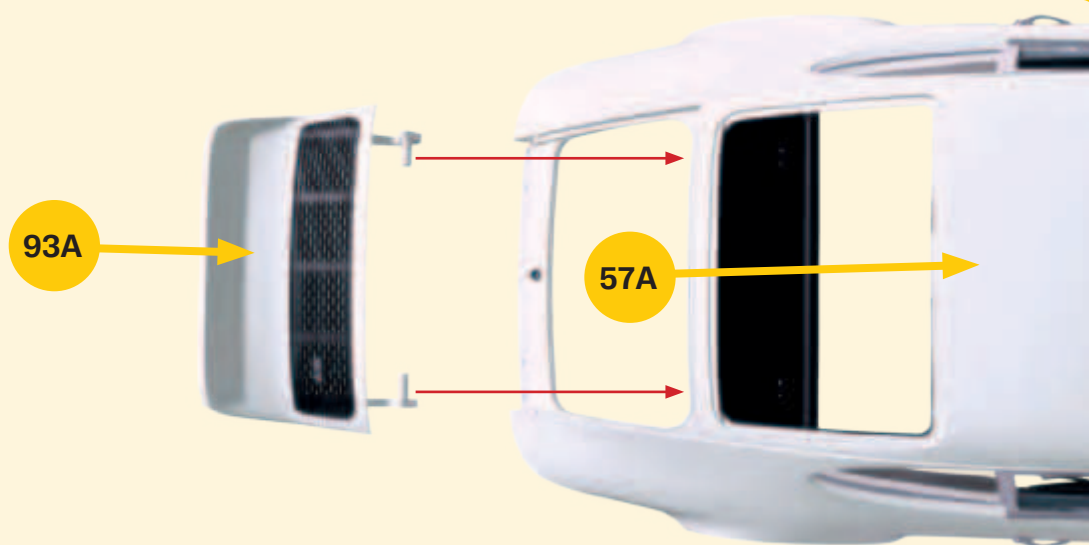


2

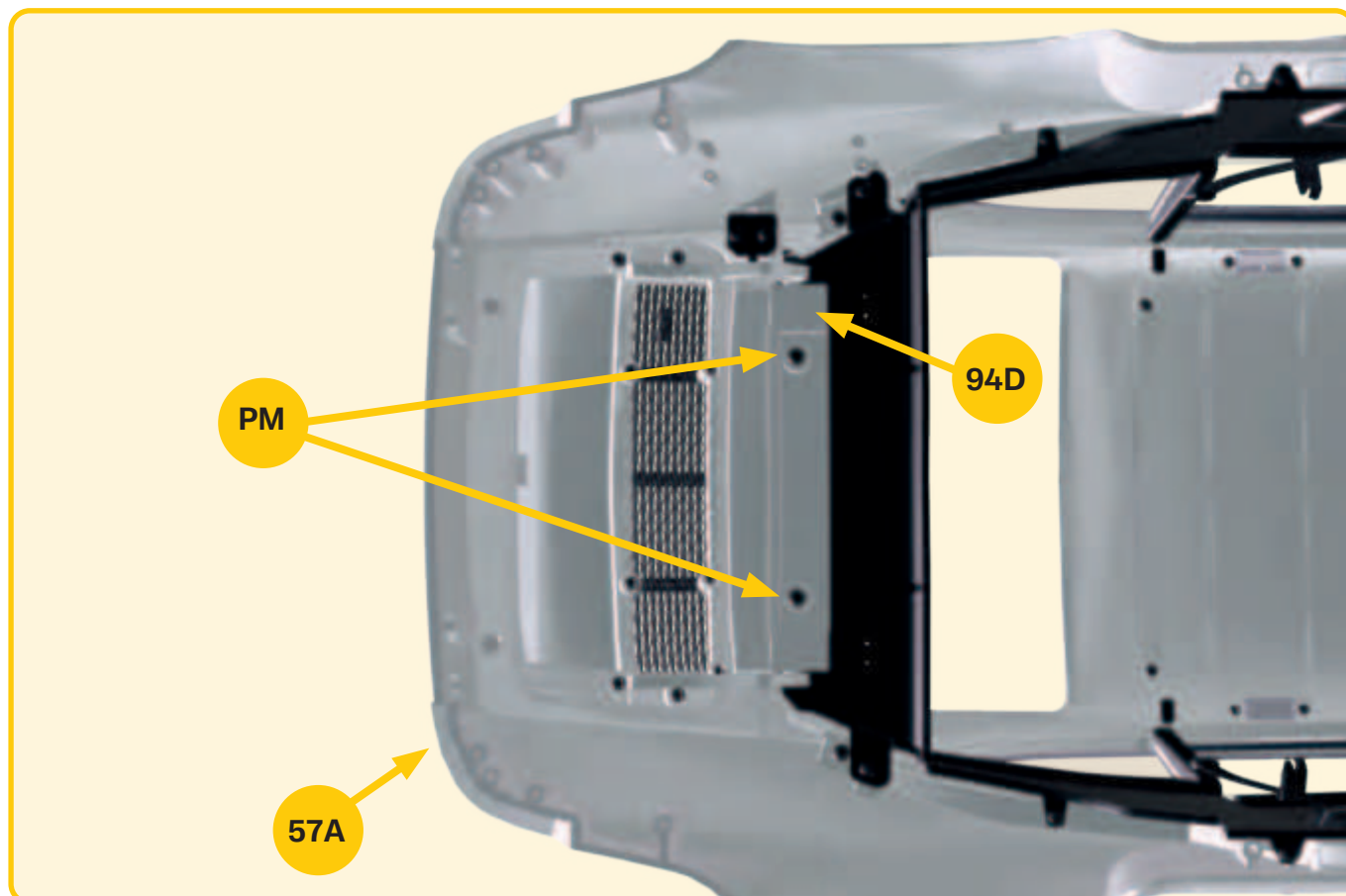
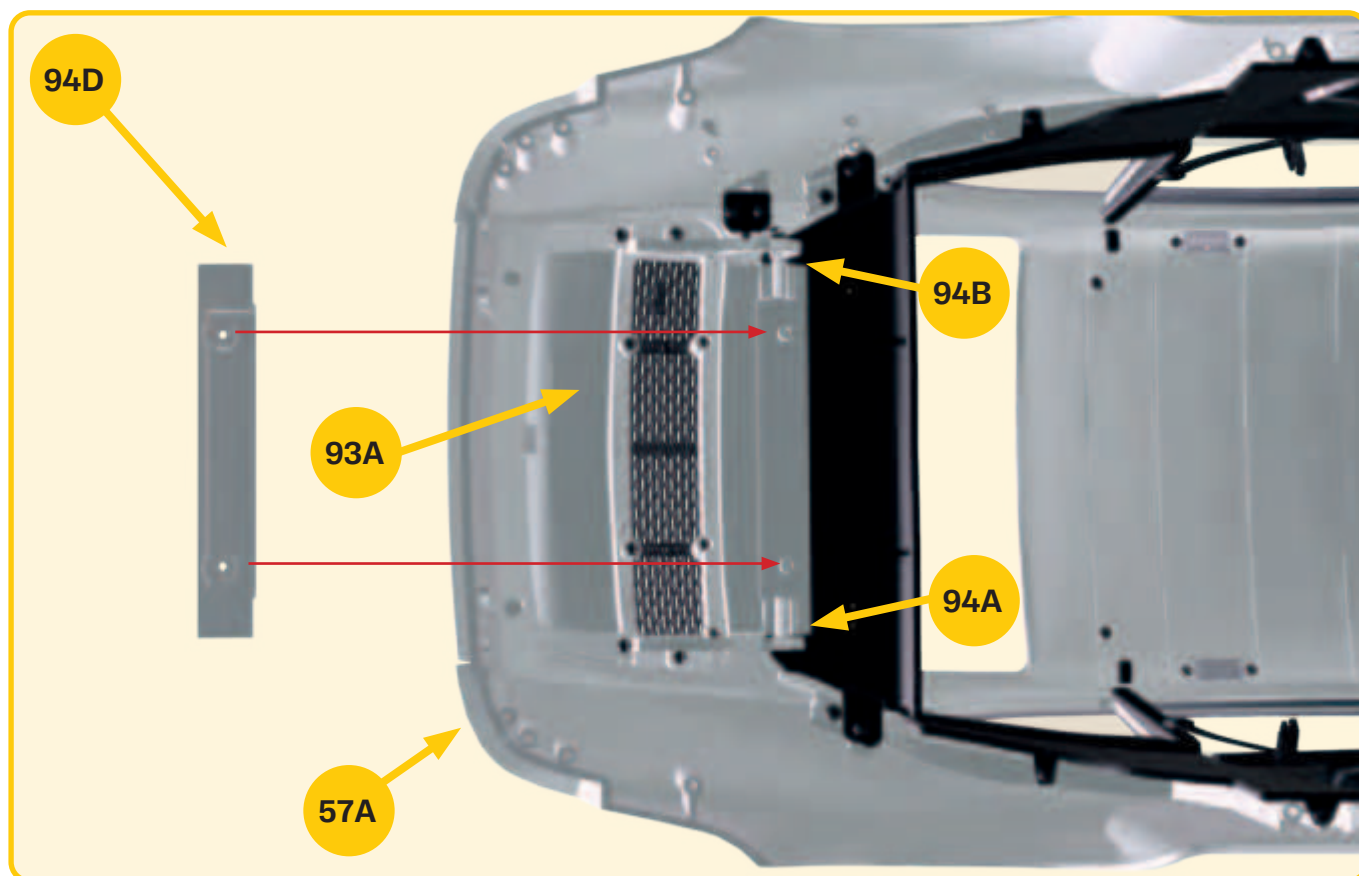




3



4



PARTS LIST 95: REAR LEFT PANEL

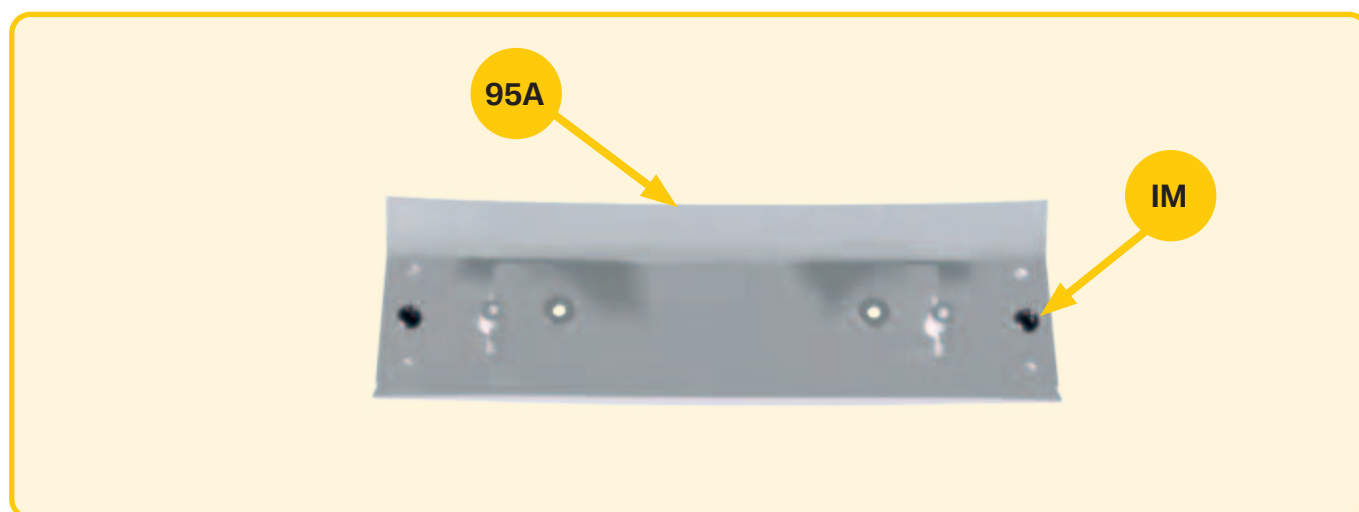
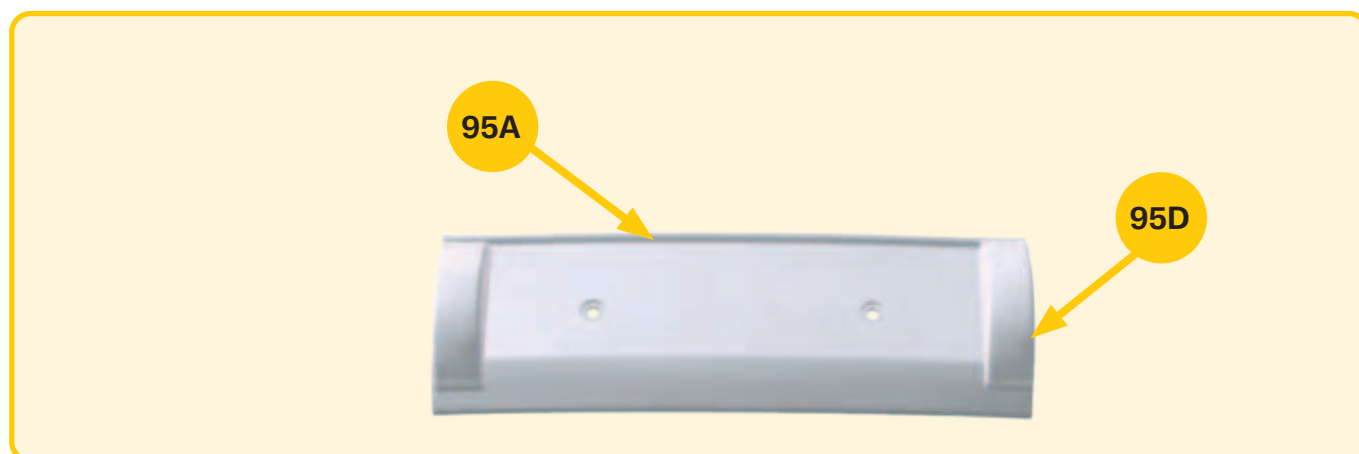
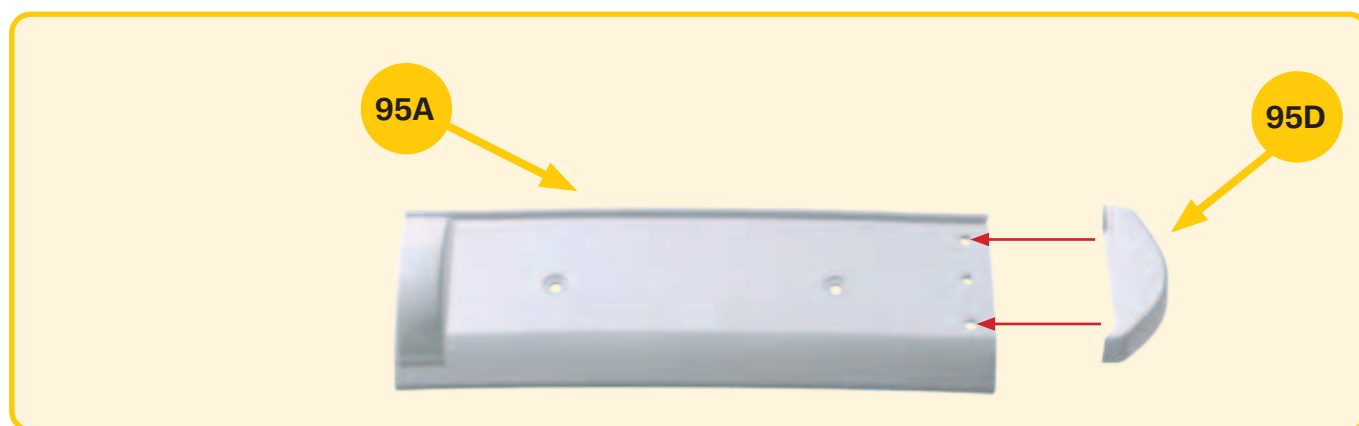


1

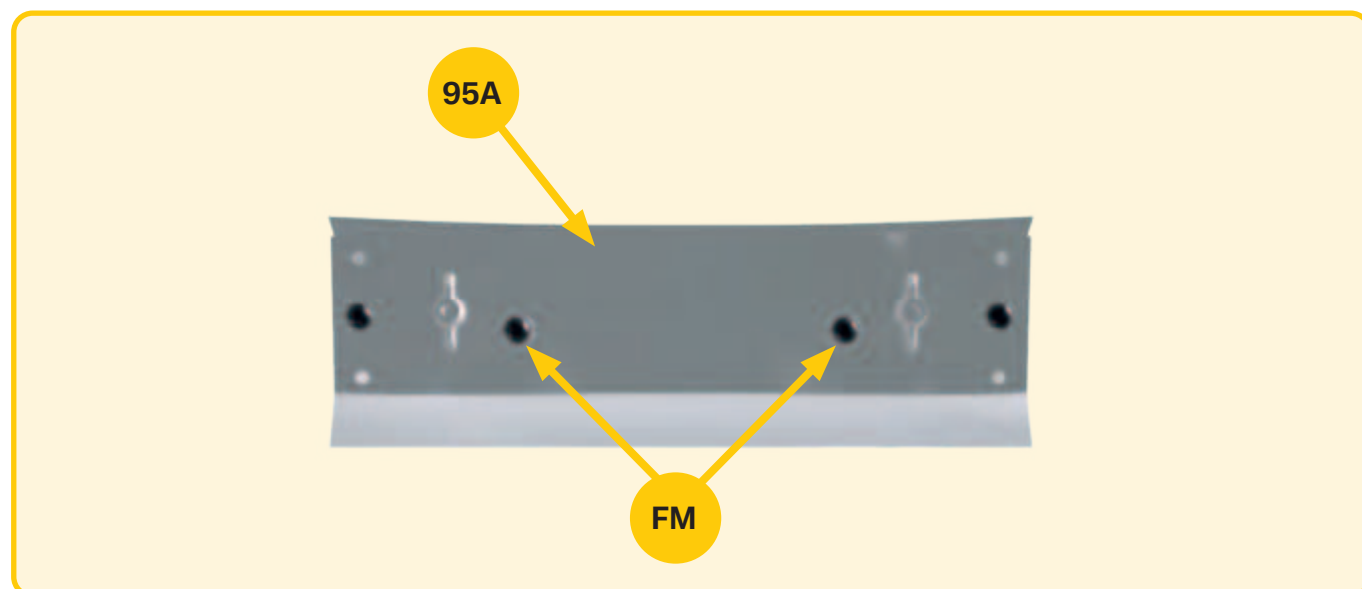
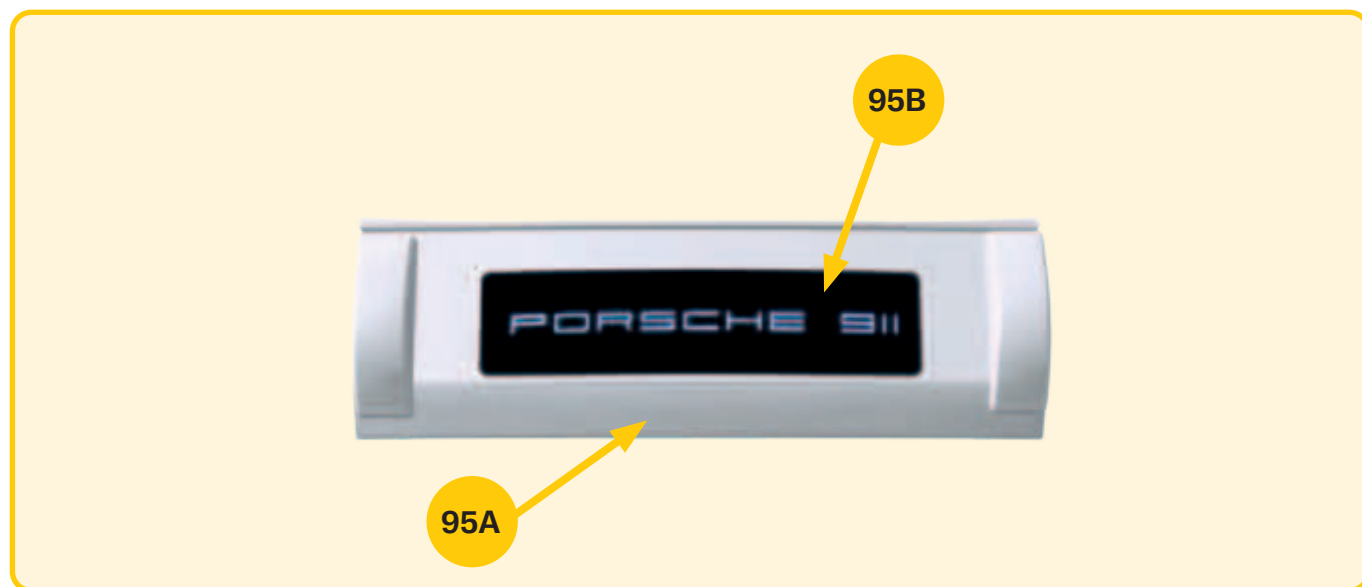
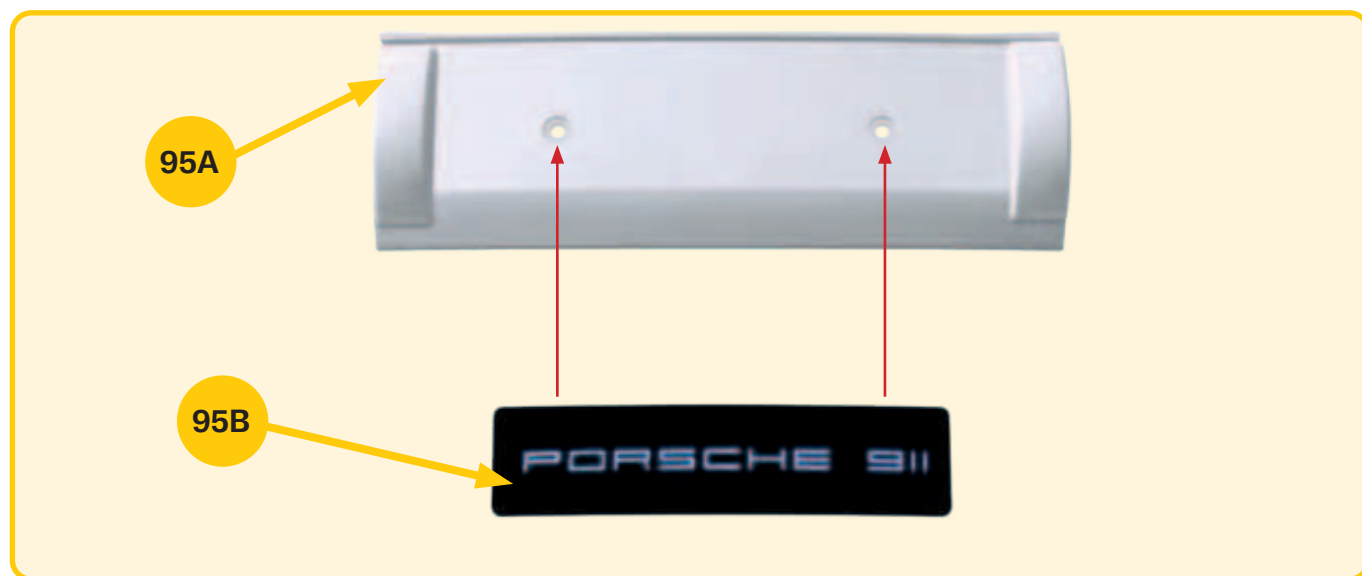




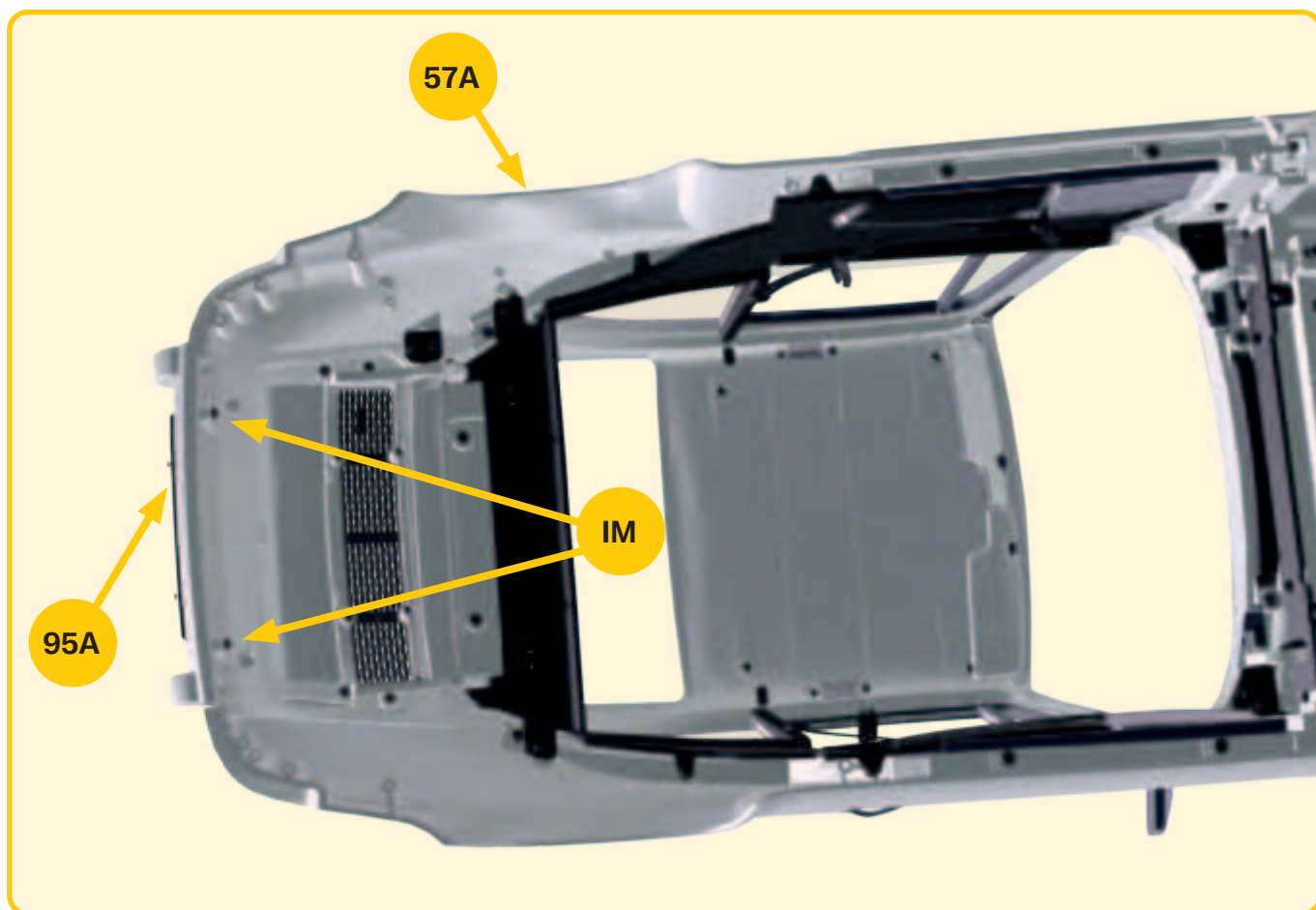
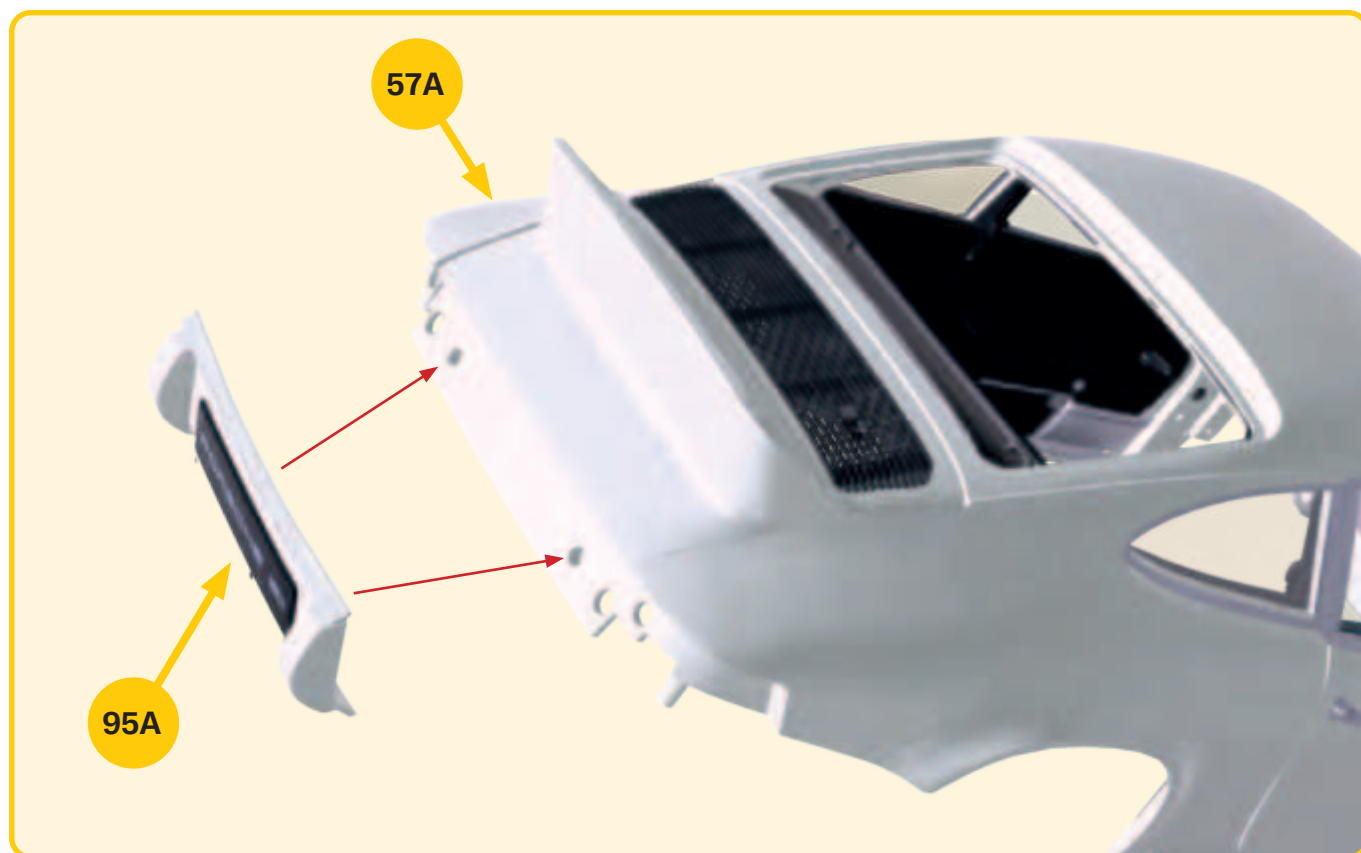
2



3



4



PARTS LIST 96: REAR LEFT LIGHTS



96A



96B



96C



KM



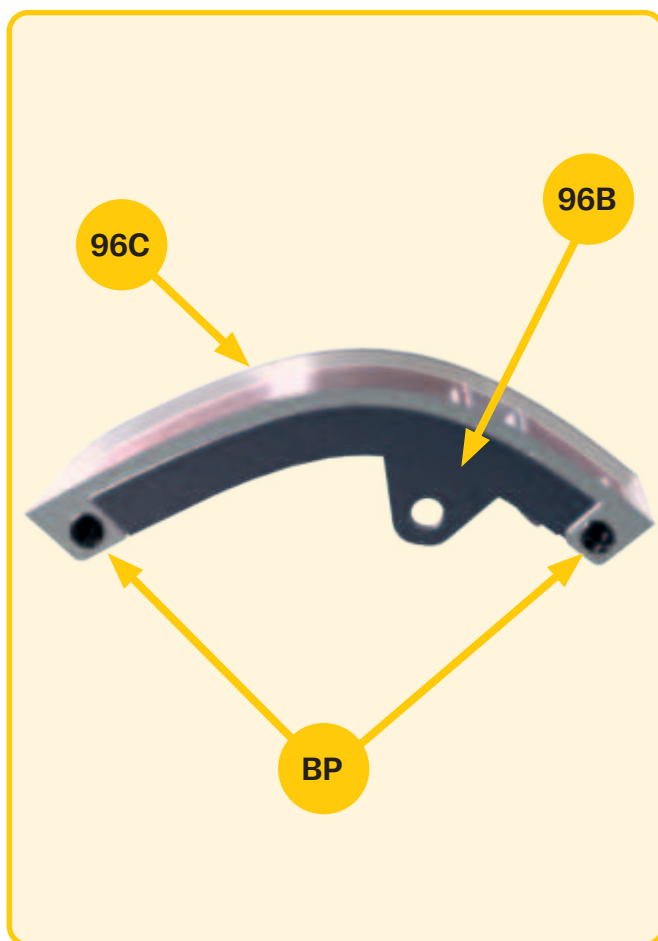
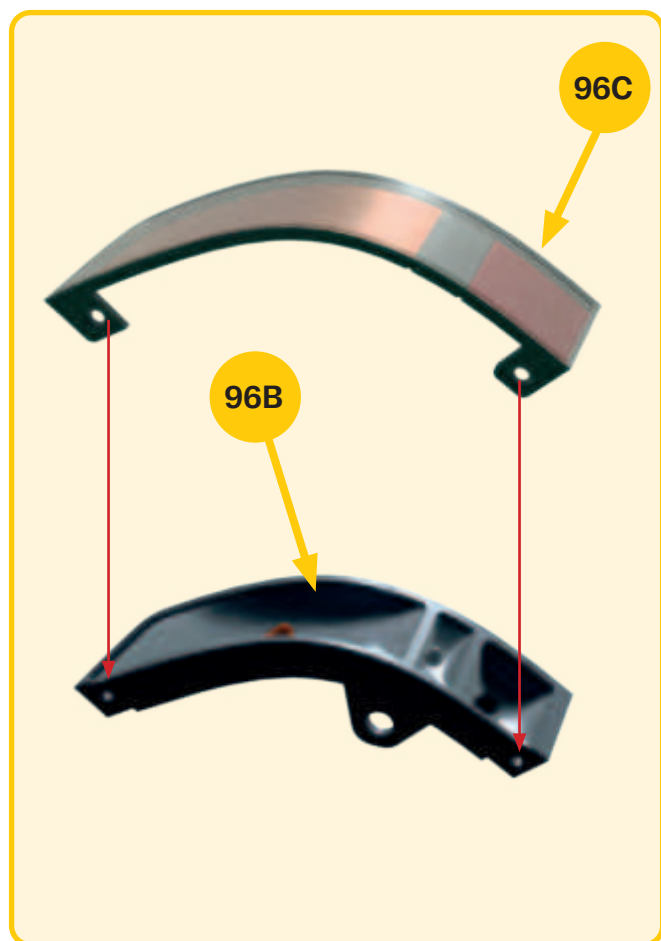
BP

96A Rear left bumper
96B Rear left lights body

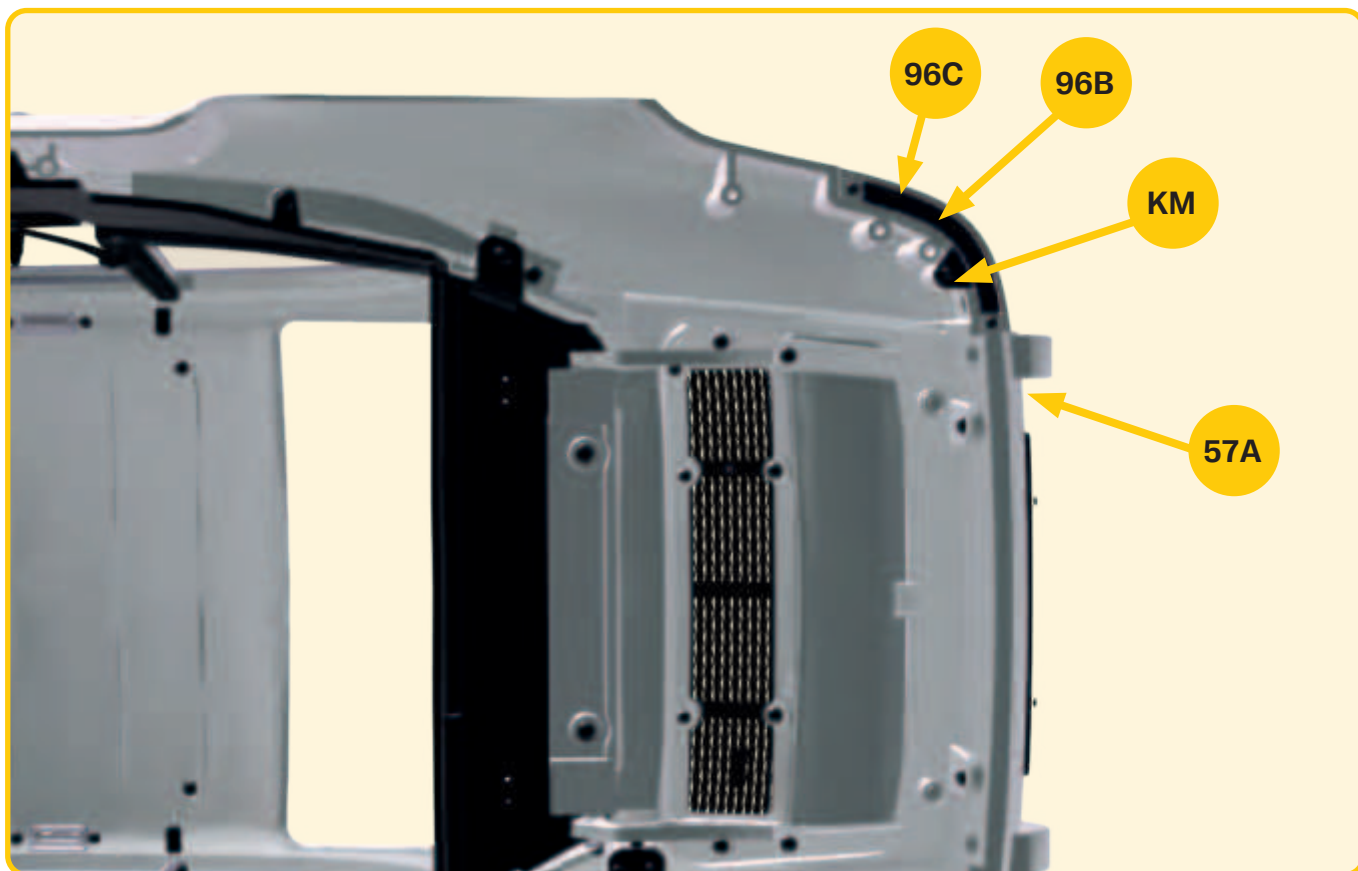
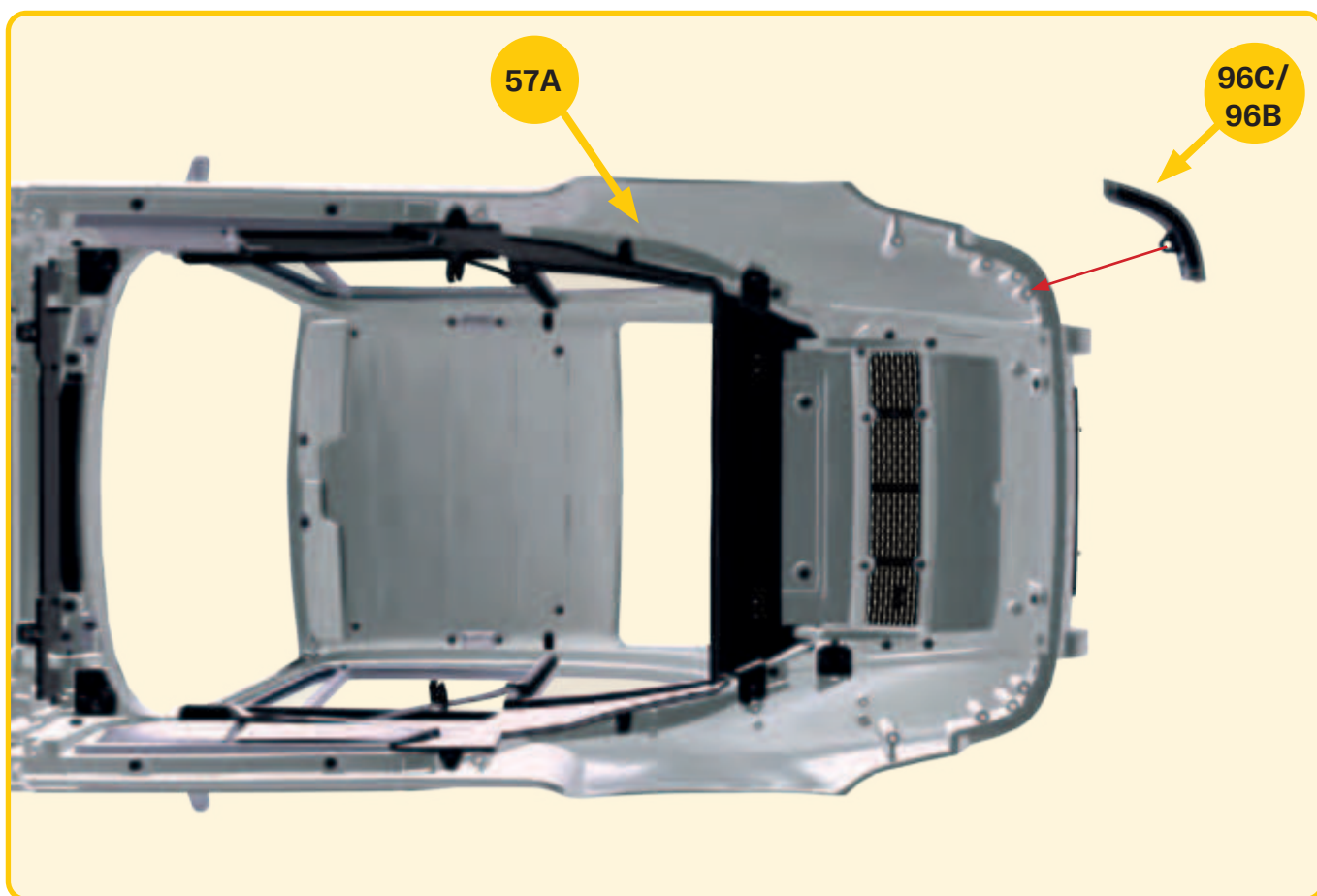
96C Rear left lights cover

KM Screws 2.3x4mm (2 pcs)
BP Screws 1.2x3mm (3pcs)

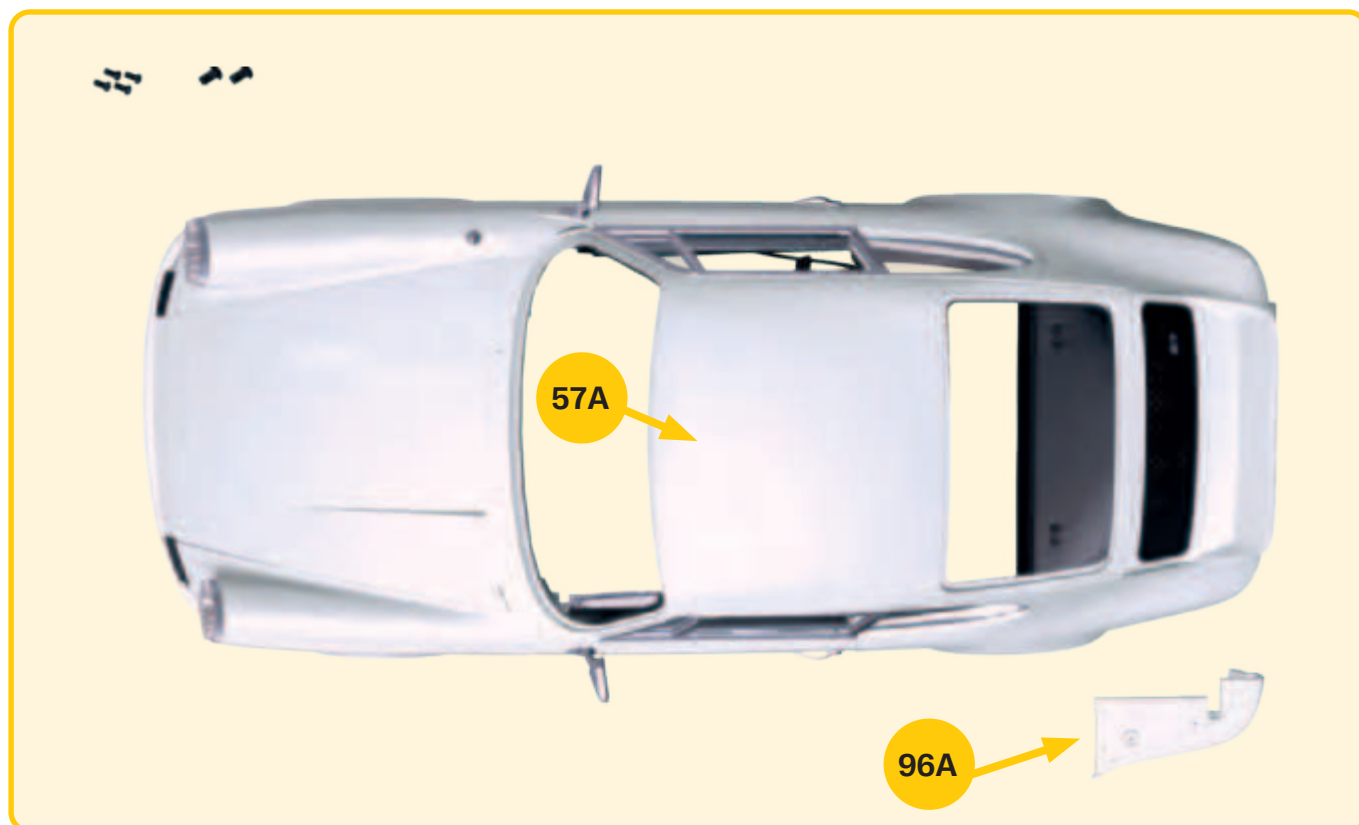
1



2



Keep 96A aside for the next steps



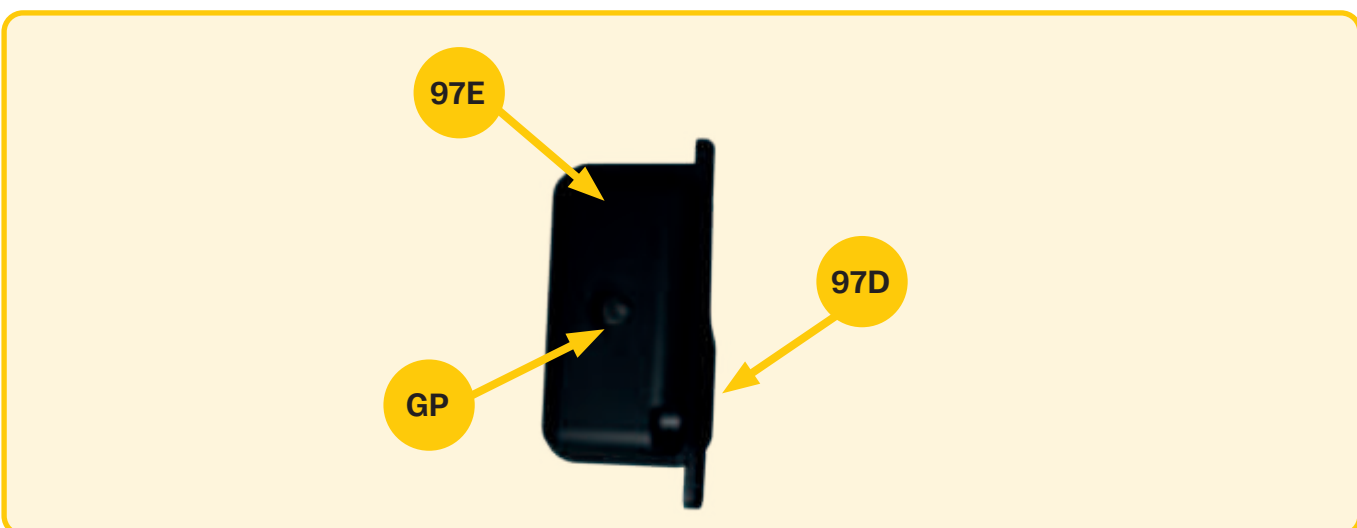
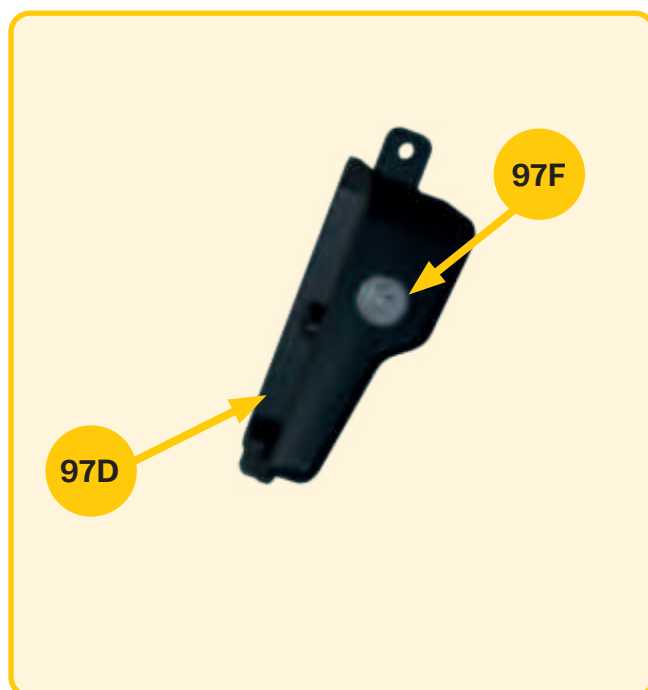
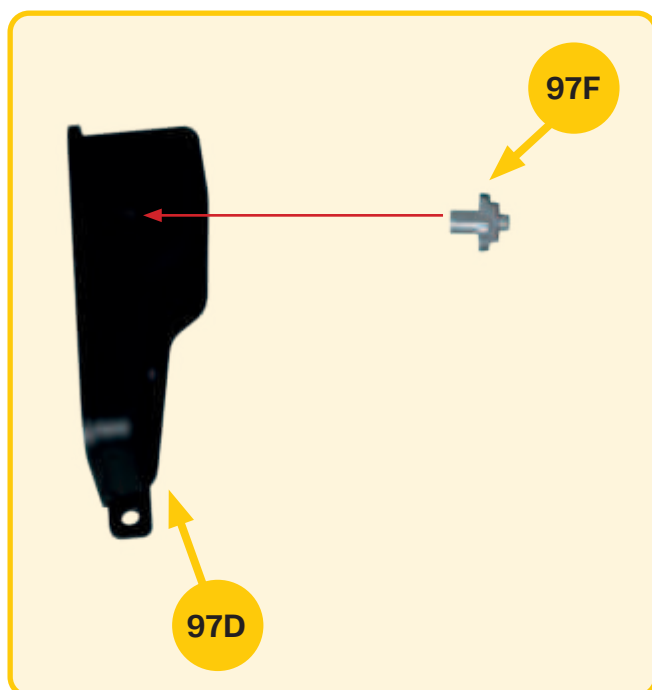
PARTS LIST 97: FINAL ASSEMBLY

97A	97B	97C	STICKERS
97D	97E	97F	97G
BP	AM	GP	HP
FP	MM	KM	CM

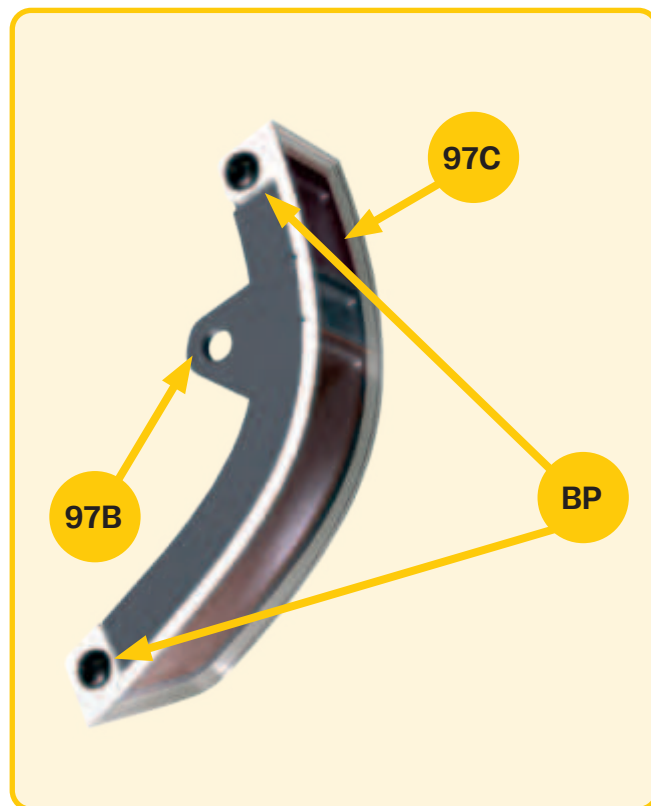
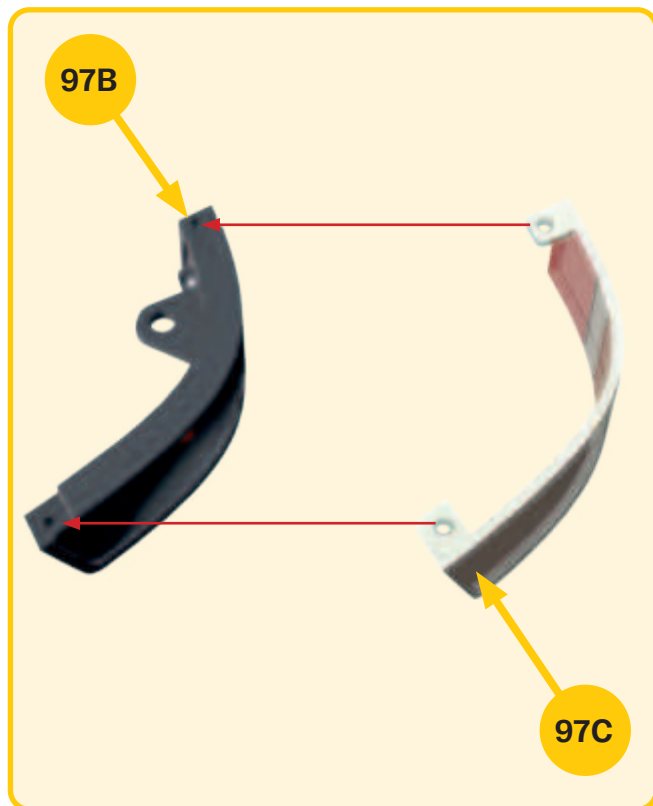
97A	Rear right bumper	97G	Wire fixing (3 pcs) Adhesive stickers (6 pcs)	HP	Screws 2.3x5mm (6 pcs)
97B	Rear right lights body	BP	Screws 1.2x3mm (3 pcs)	CM	Screws 2.3x5mm (15 pcs)
97C	Rear right lights cover	AM	Screws 1.7x3mm (4 pcs)	KM	Screws 2.3x4mm (2 pcs)
97D	Oil reservoir 1	GP	Screws 2.0x4mm (2 pcs)	MM	Screws 1.7x4mm (3 pcs)
97E	Oil reservoir 2			FP	Screws 1.5x4mm (3 pcs)
97F	Oil drain plug				

1

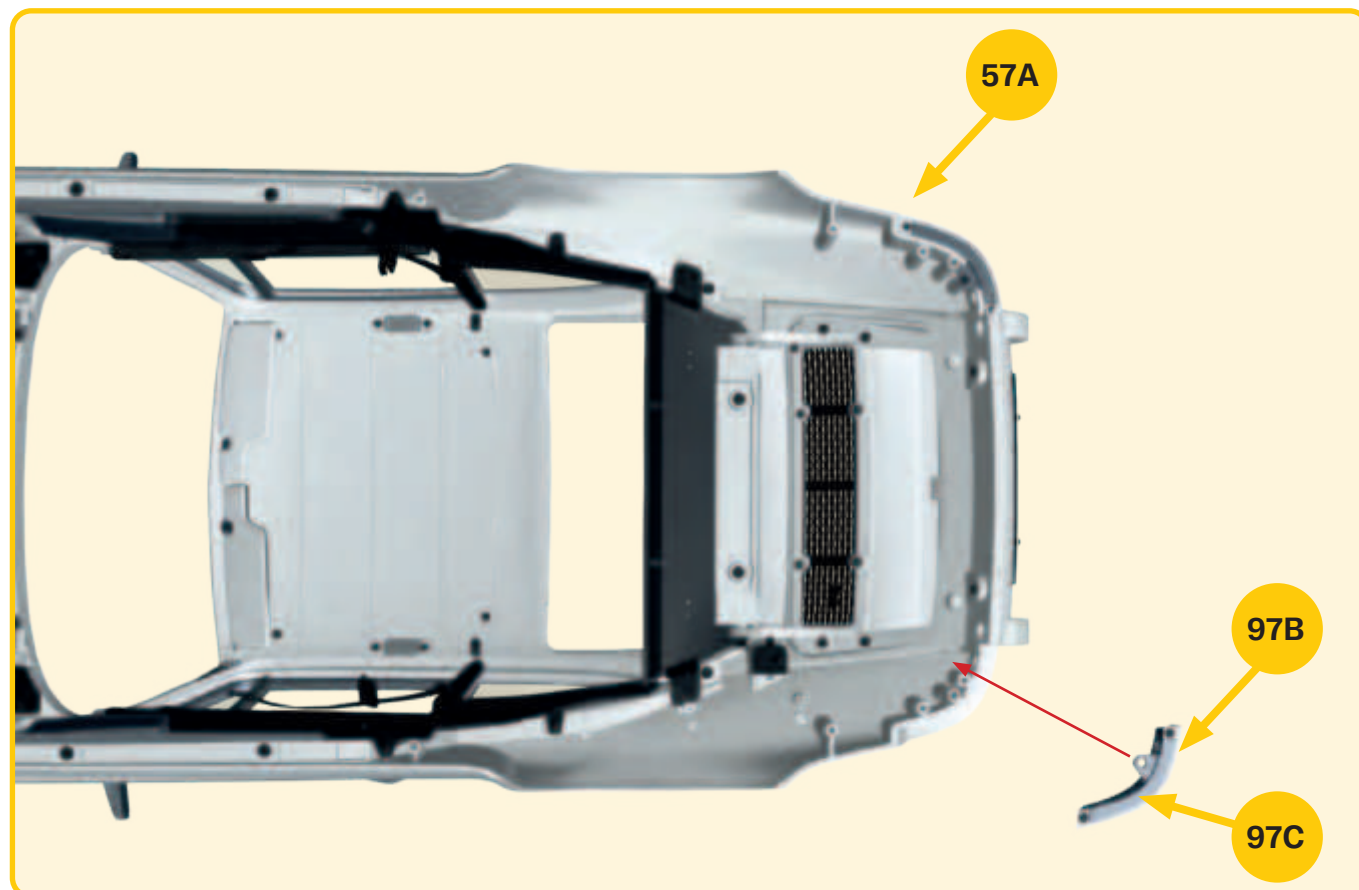
For better visibility of the steps, some of the wires and switches are not shown, and others are simplified

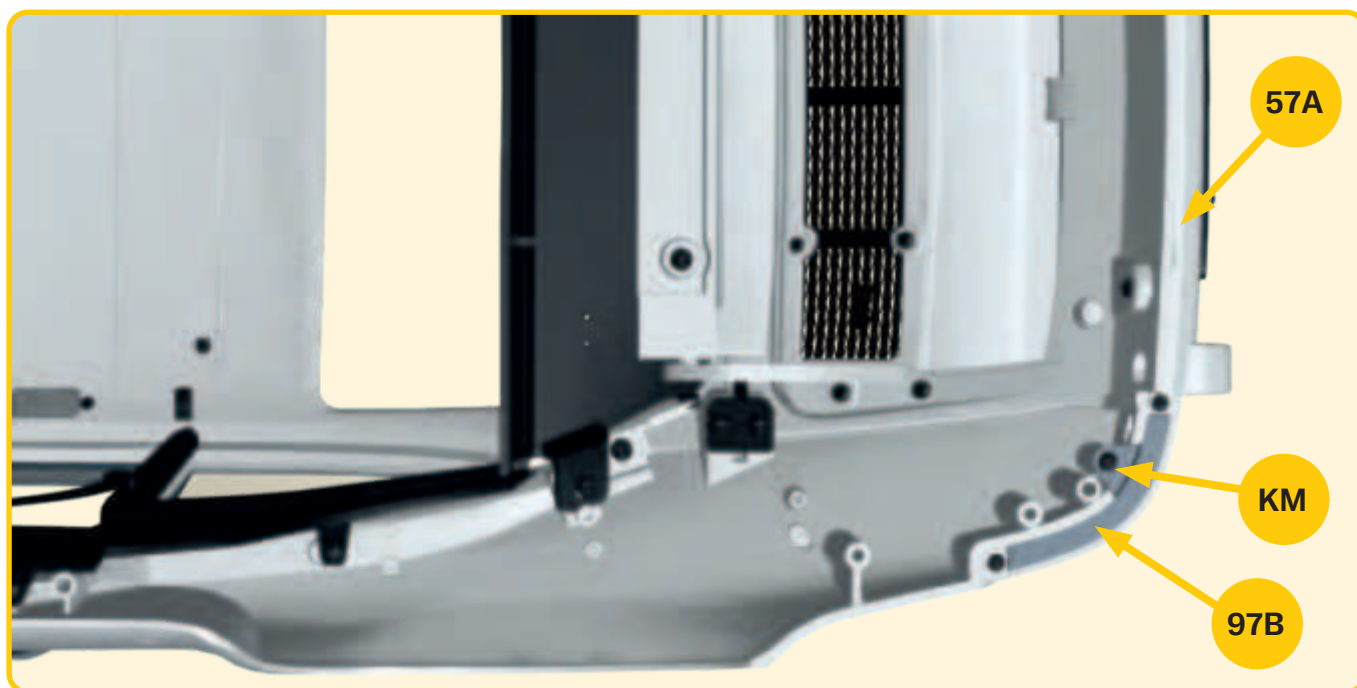


2



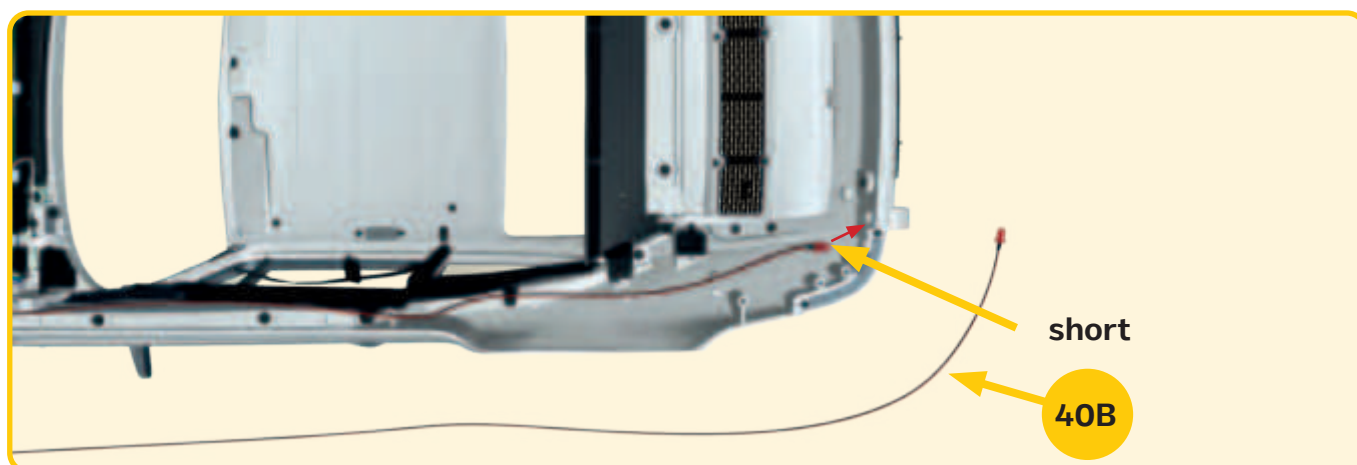
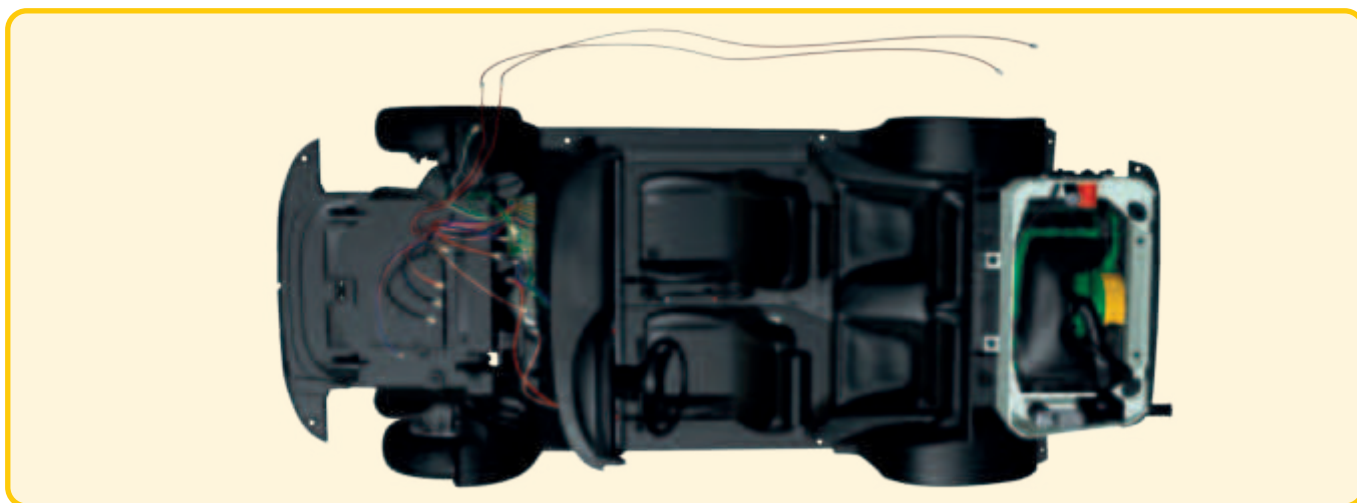
3

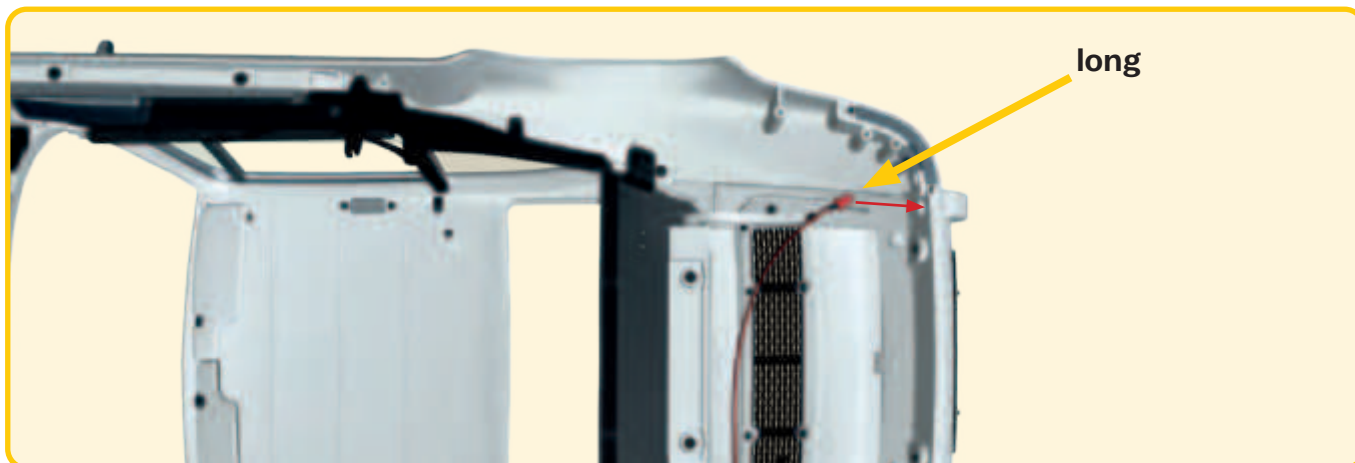




4

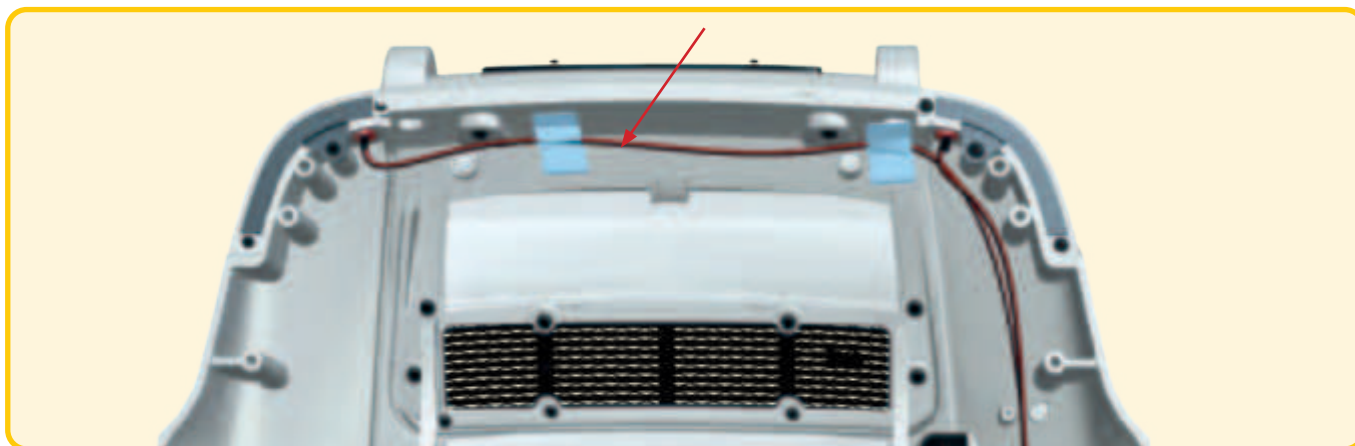
Disconnect the 40B taillights & wire (red and black)



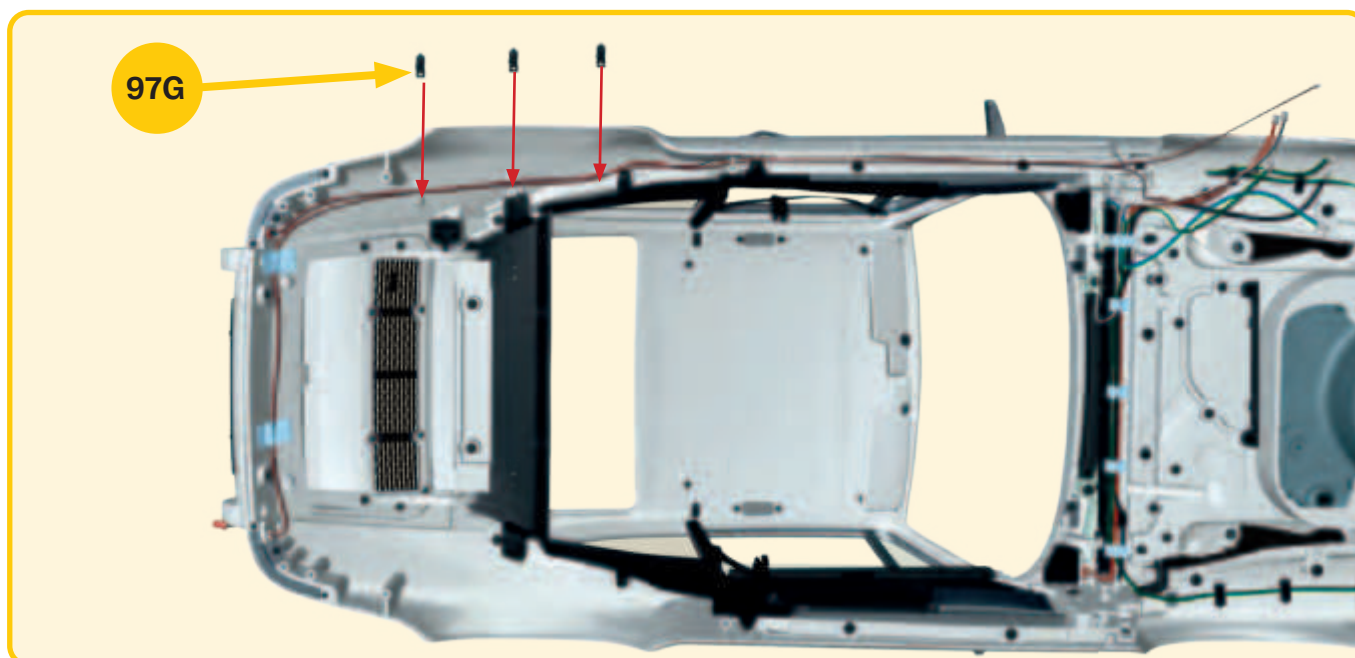


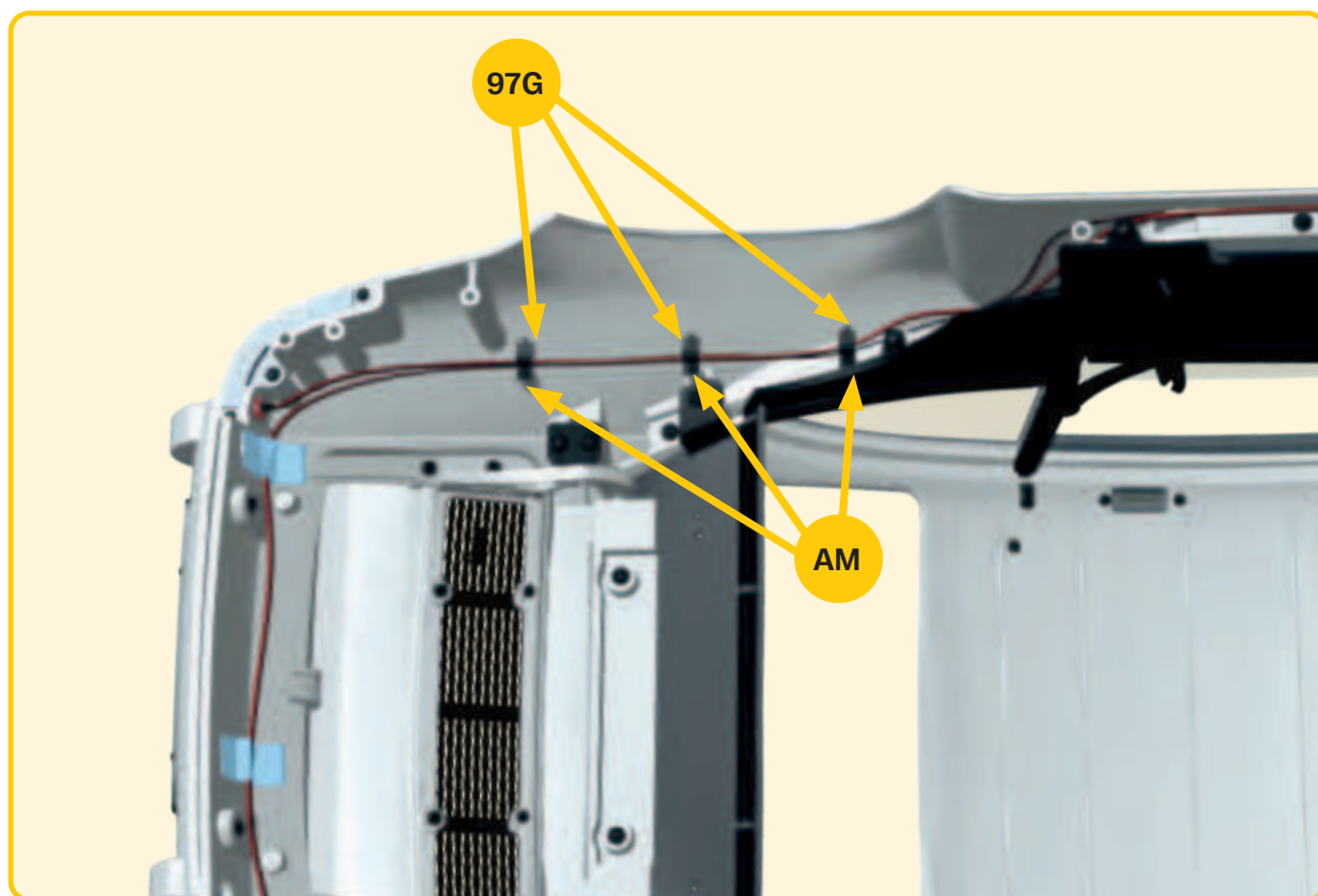
5

Attach the wires with adhesive stickers



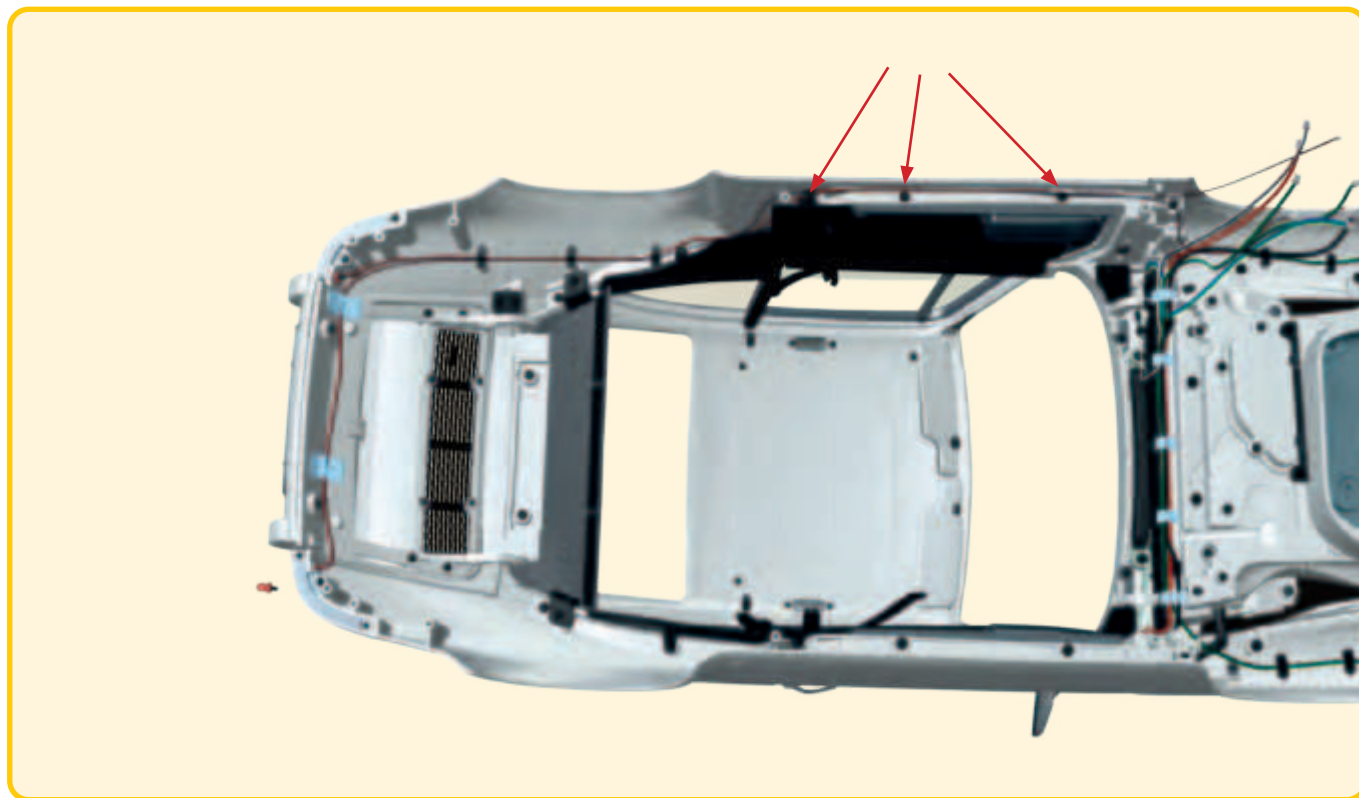
6

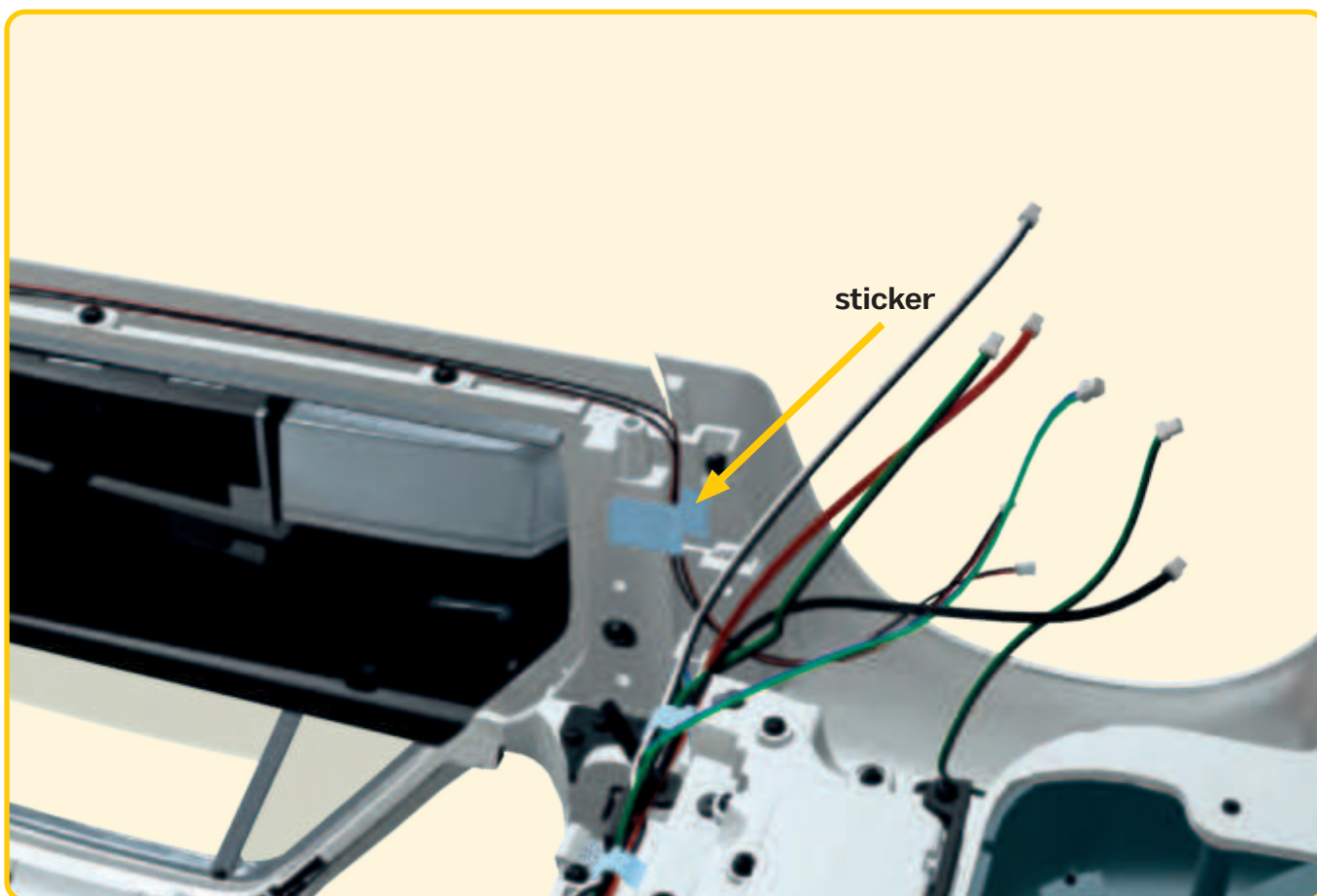




7

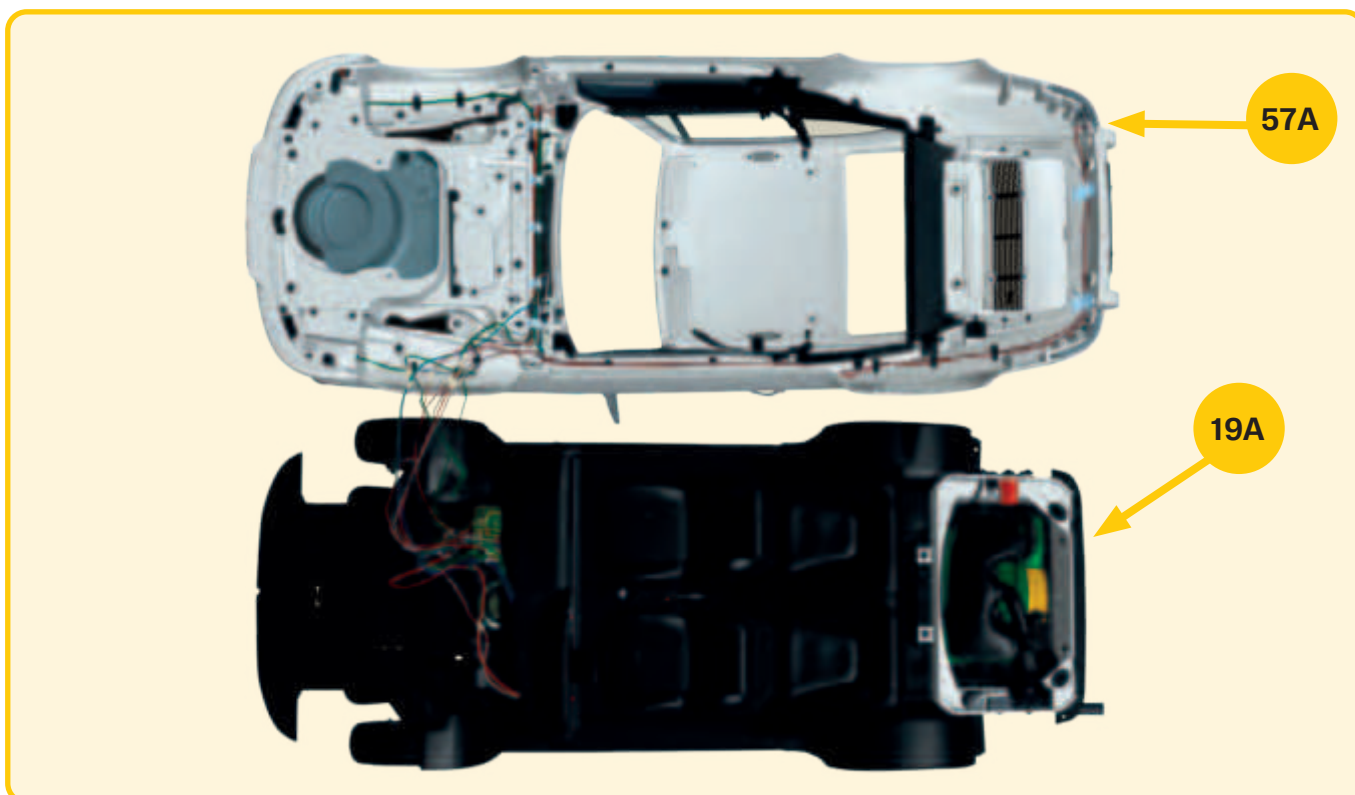
Loosen the screws to attach the wires





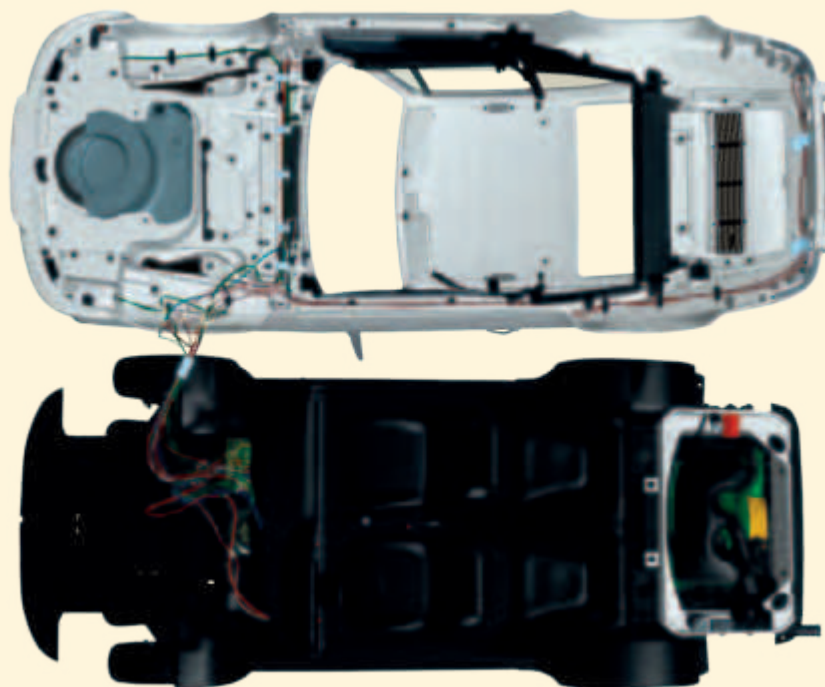
8

Connect all the wires by colour



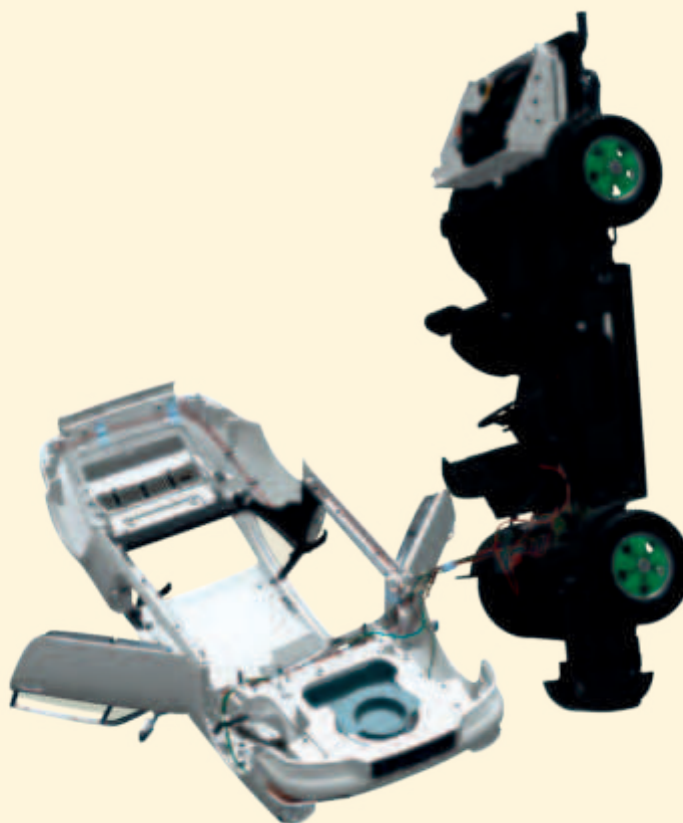
9

Bind the wires together with a sticker



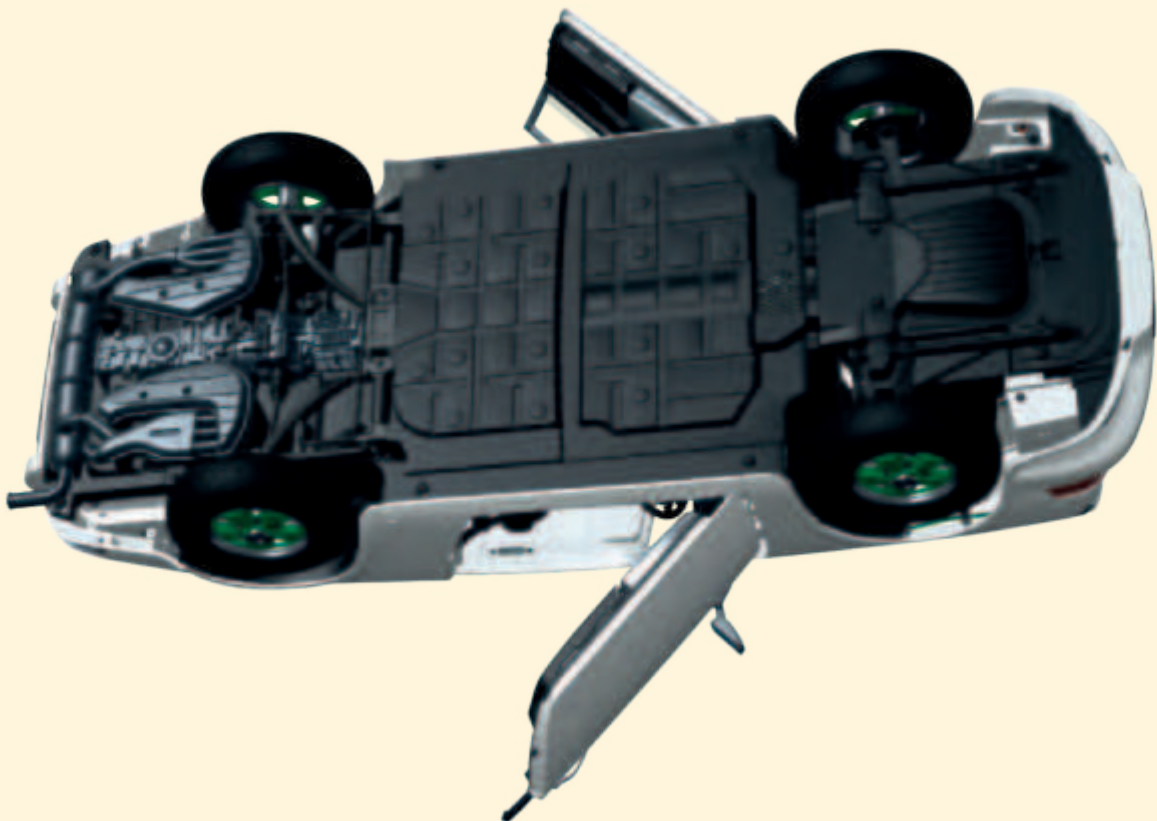
10

Open the doors before connecting the two parts together



Do not connect any of the wires to the bottom of the assembly

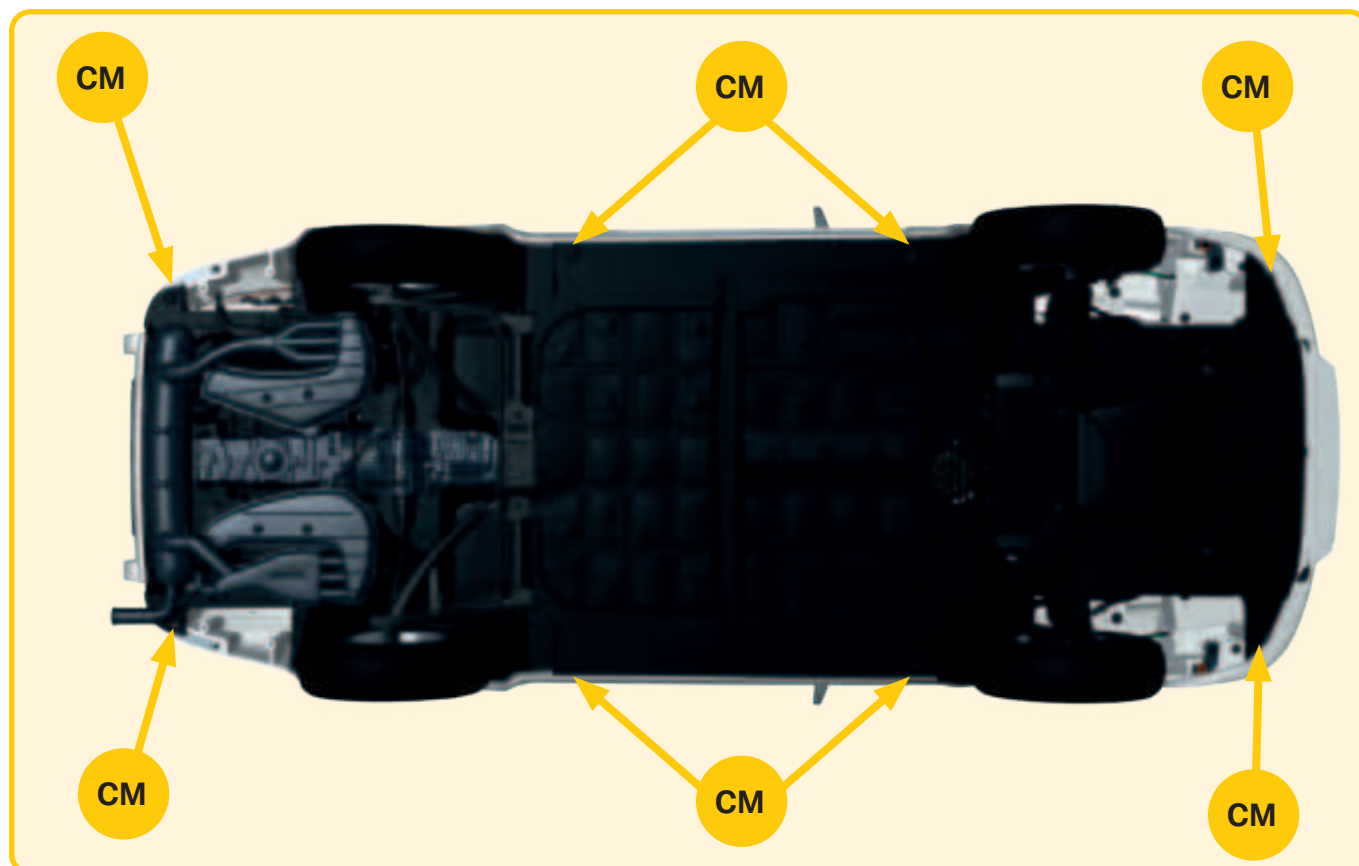
57A



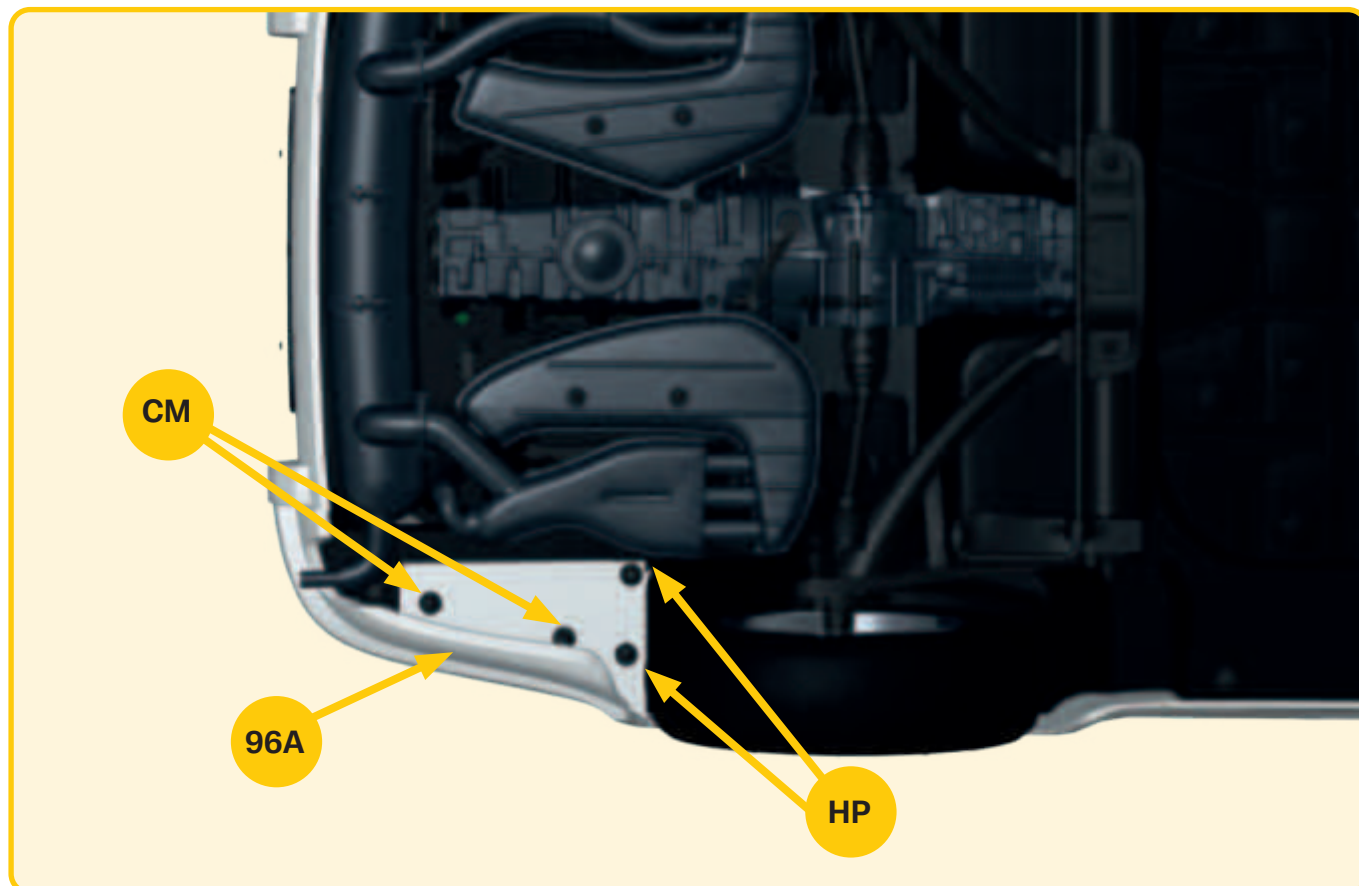
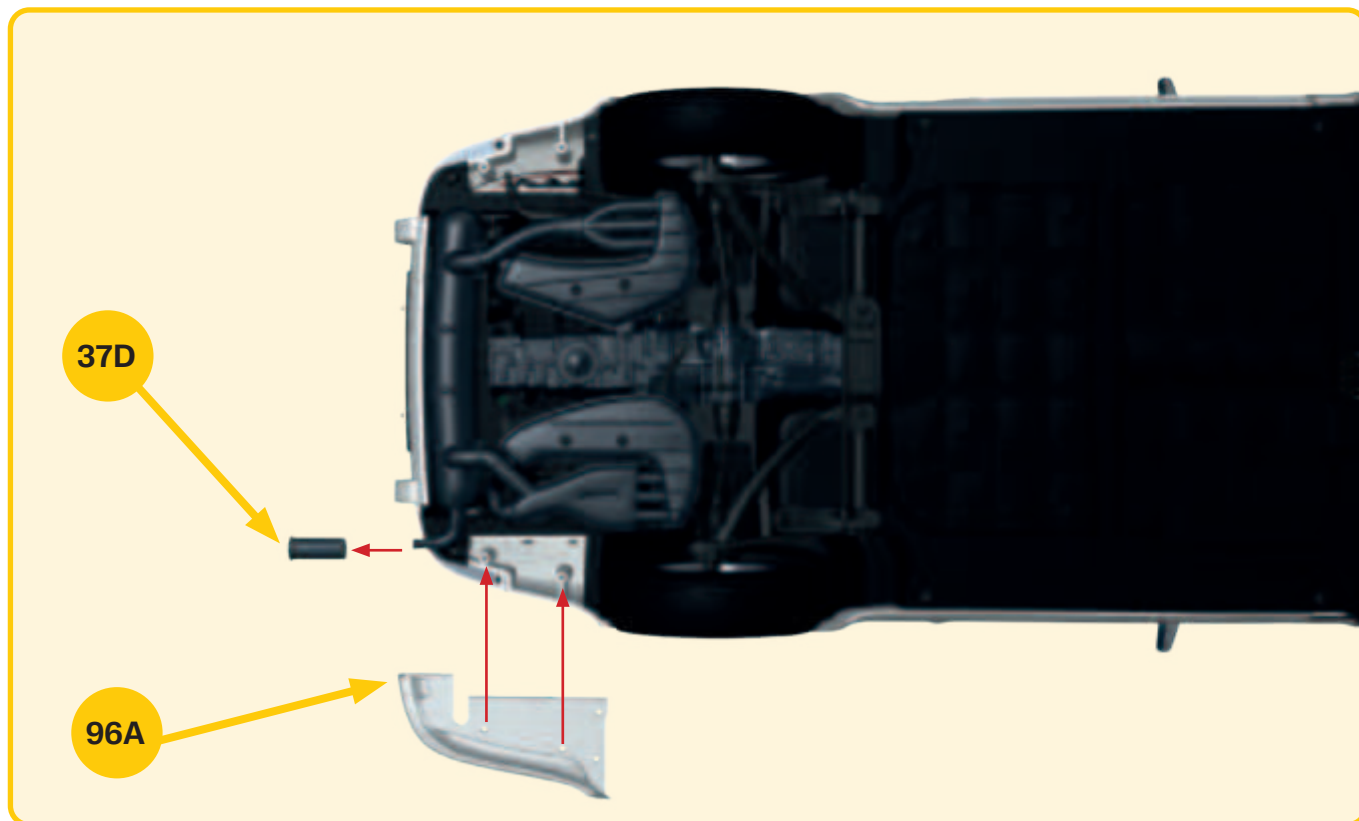
Check that the parts on both sides of the instrument panel are as flat as the instrument panel, that the doors open and close, and lock the underbody screws

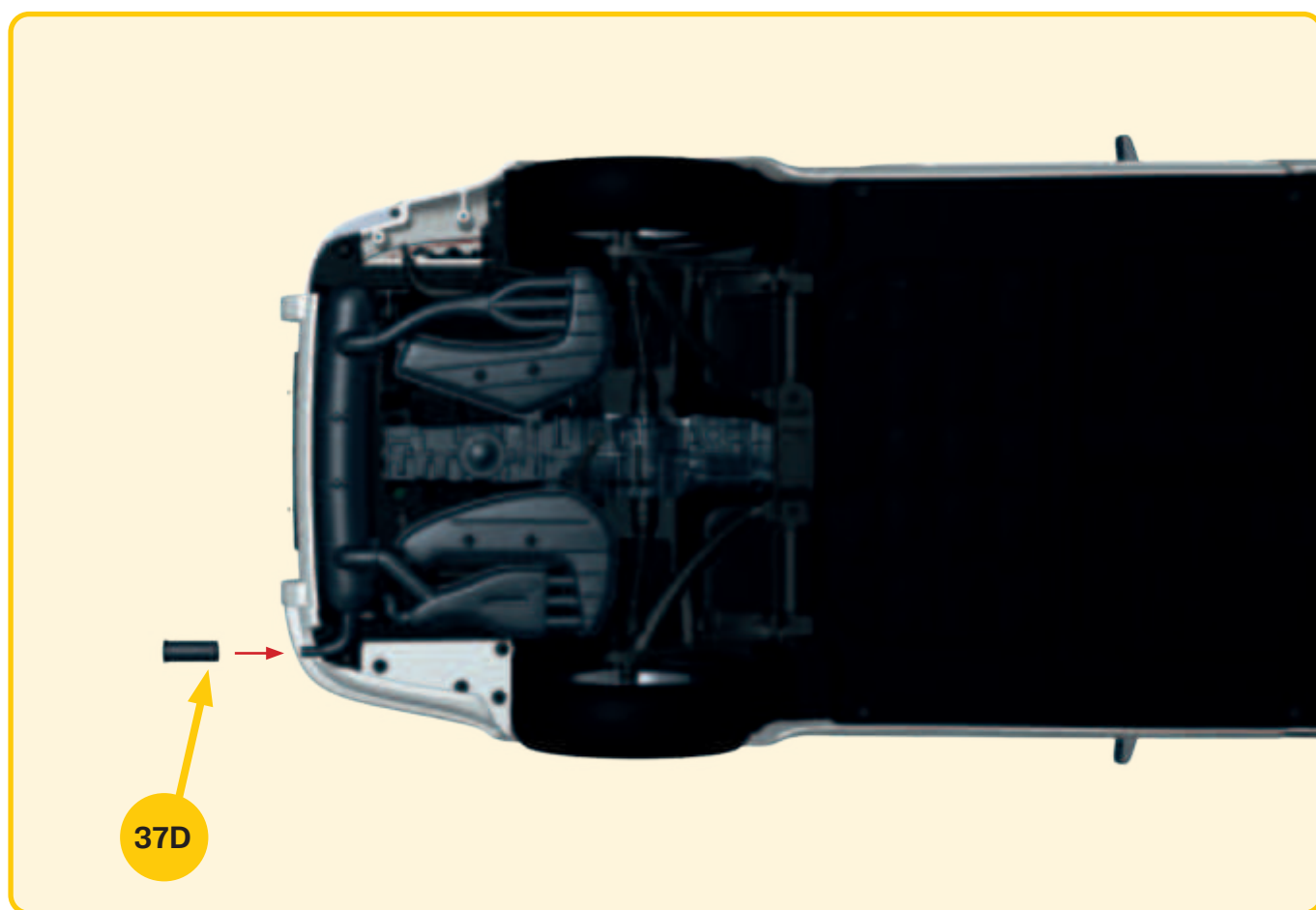


11

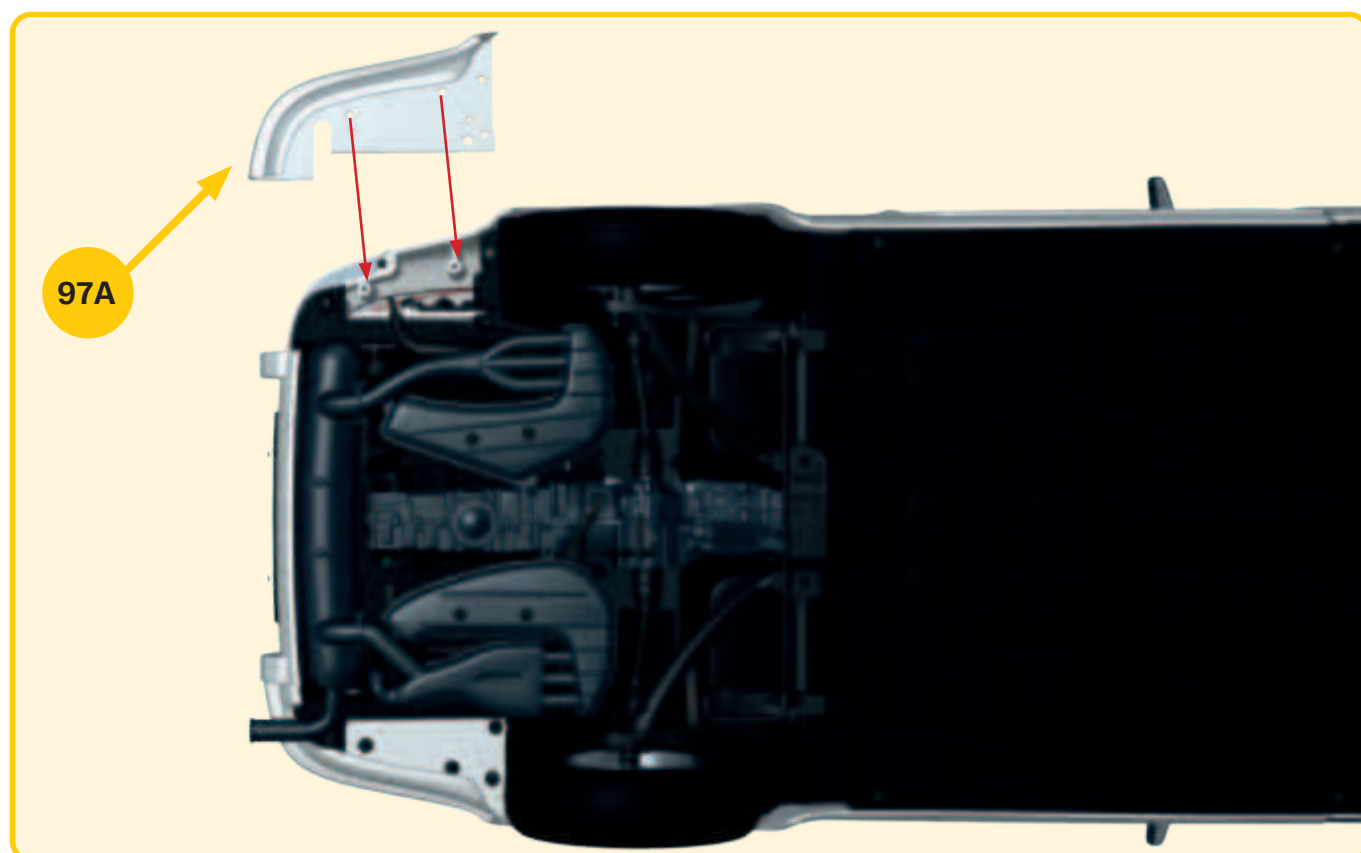


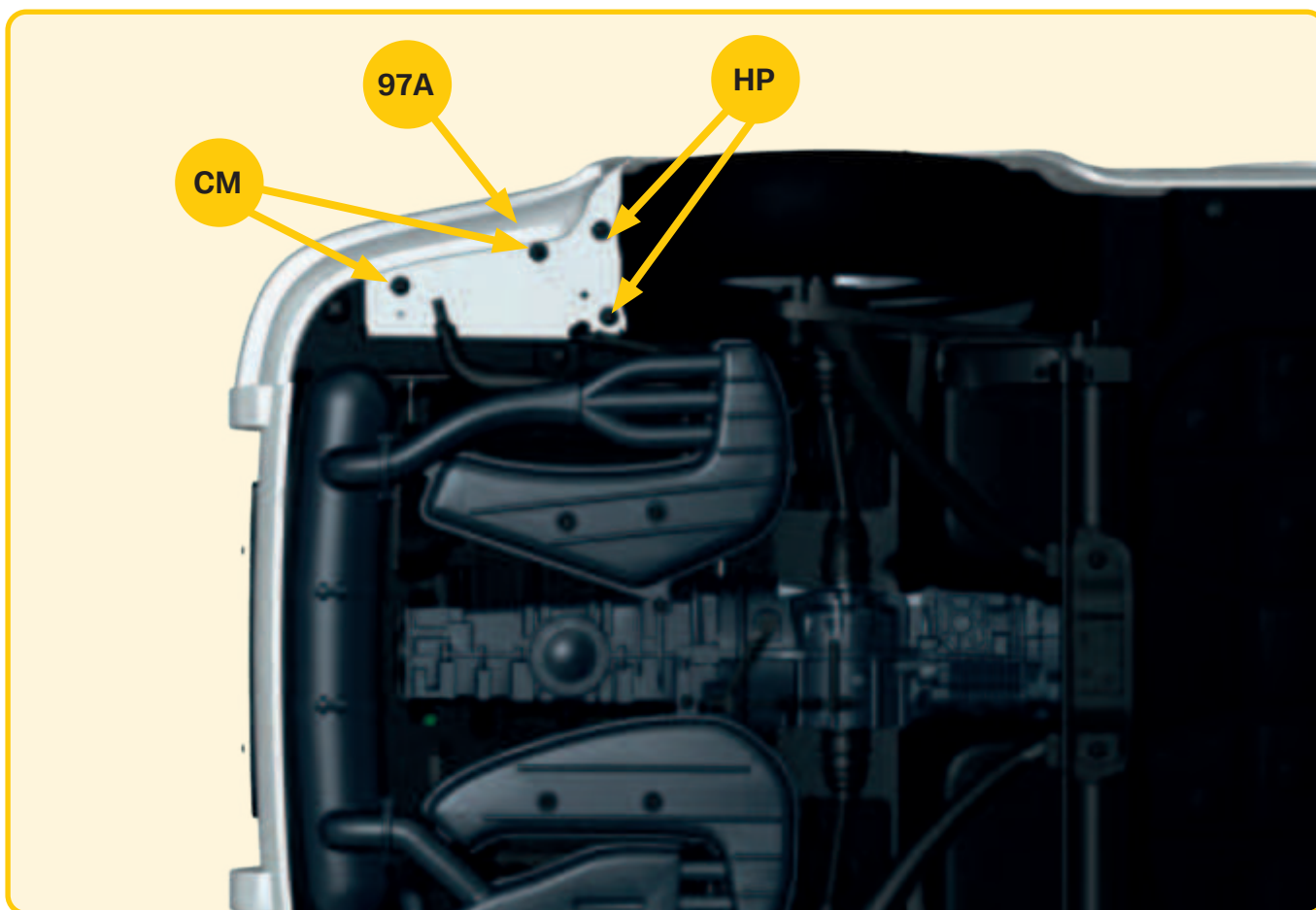
Remove the silencer (37D)



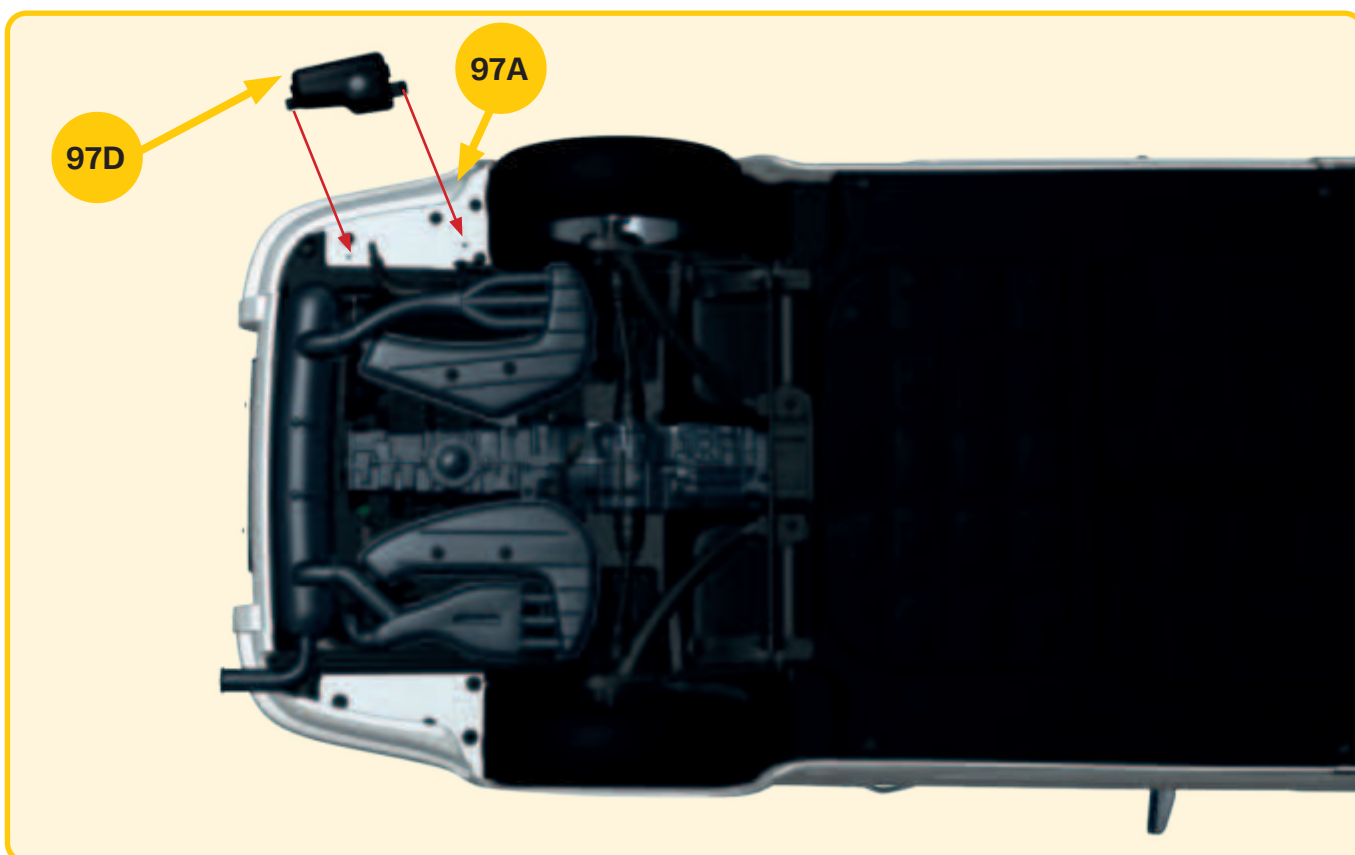


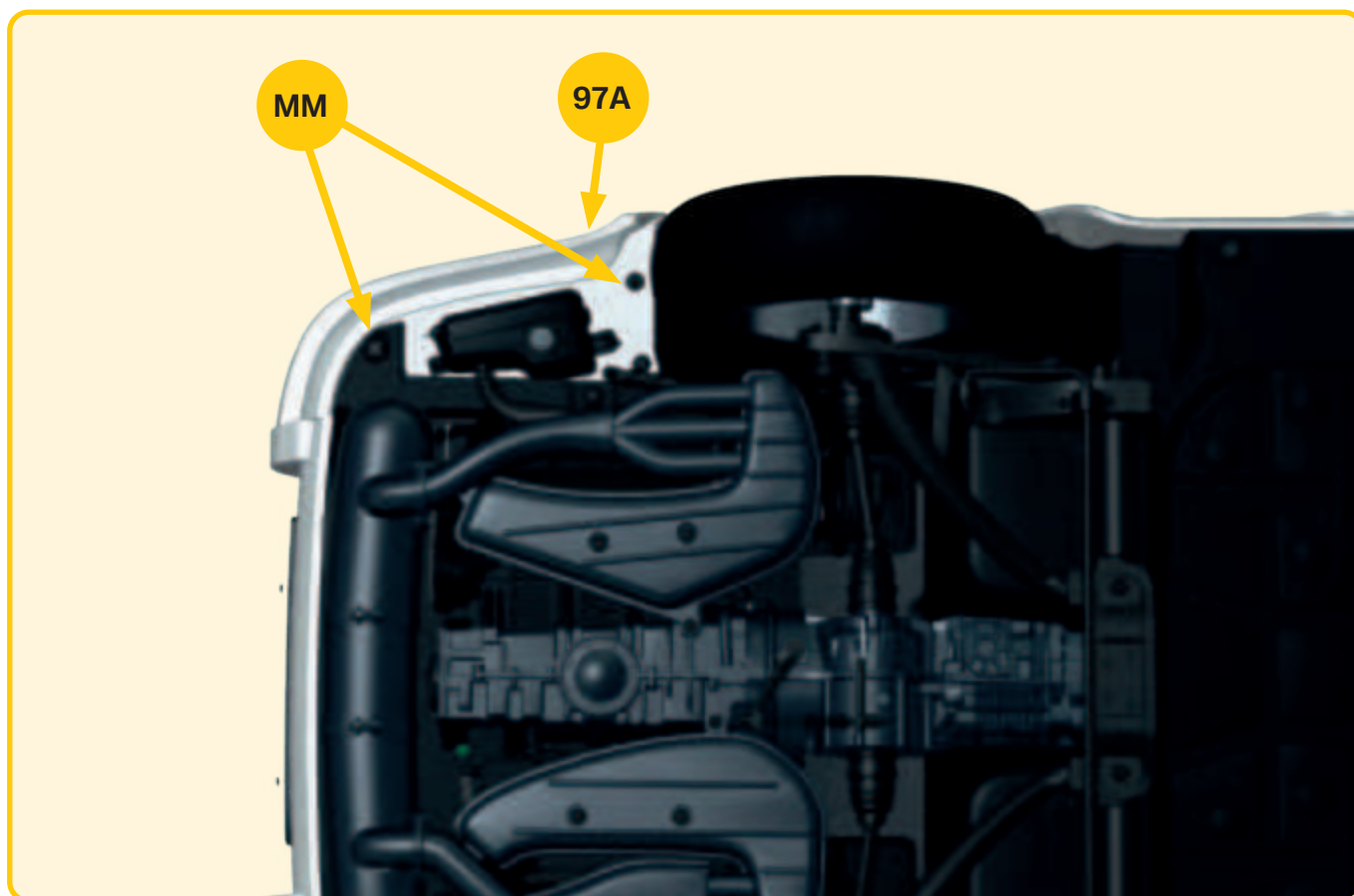
13





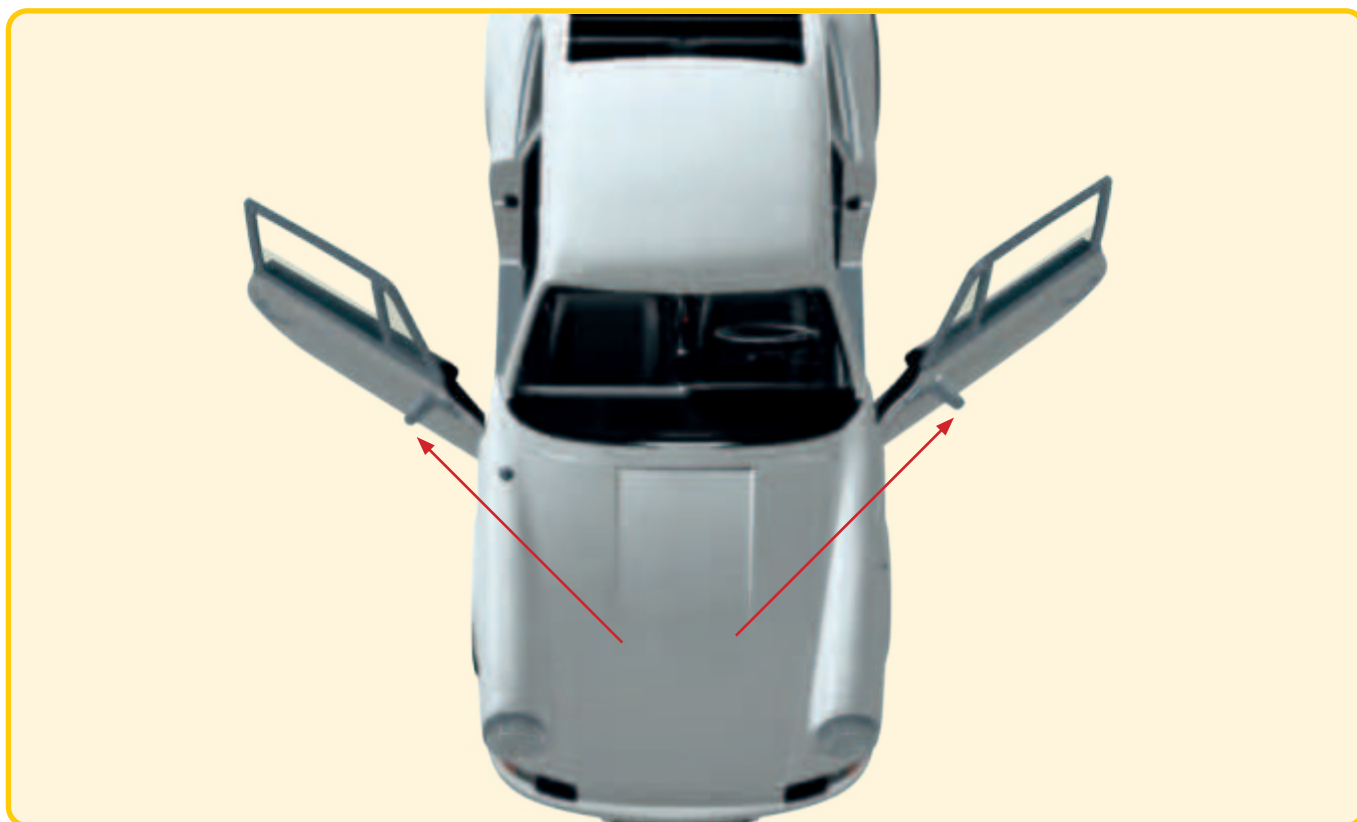
14





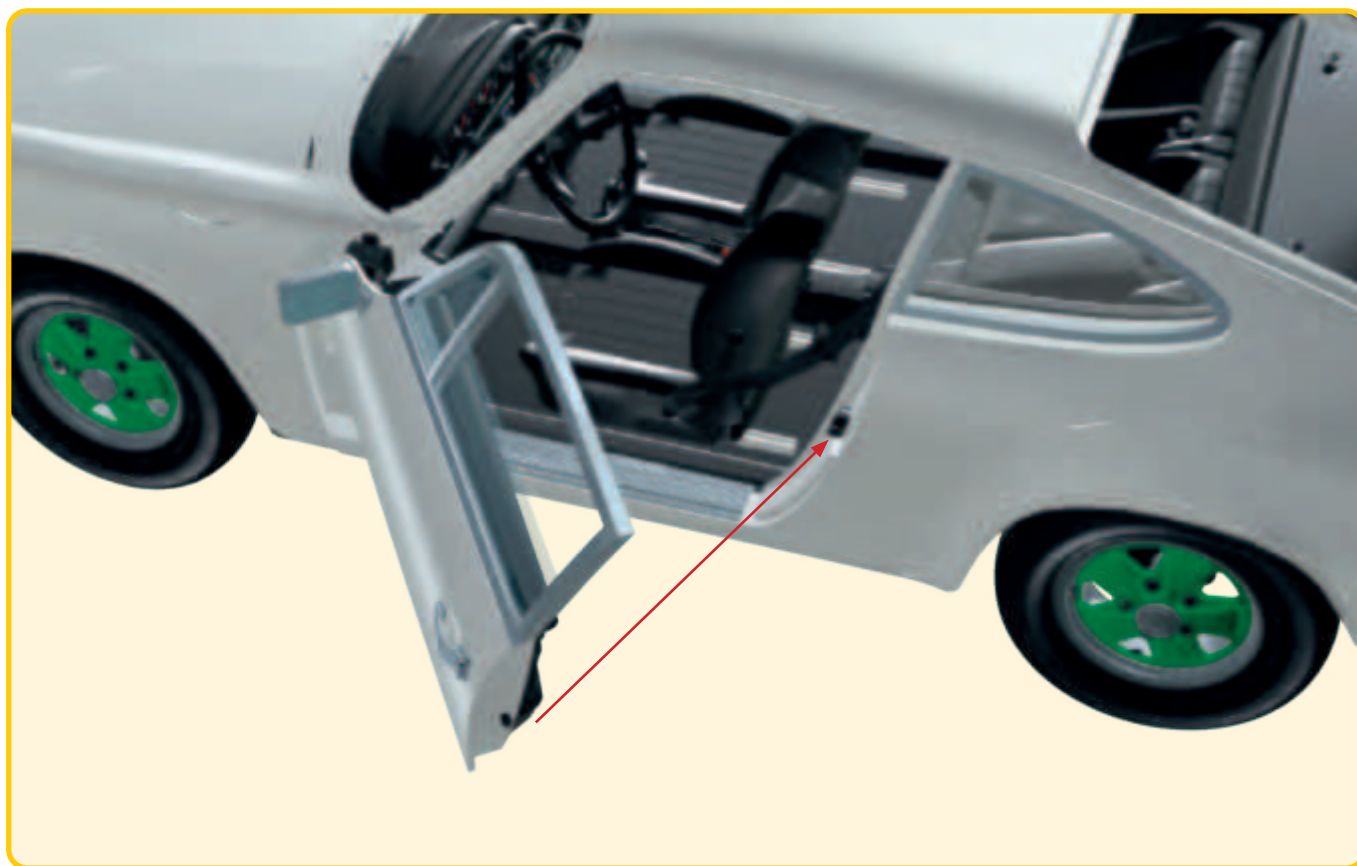
15

Open the doors





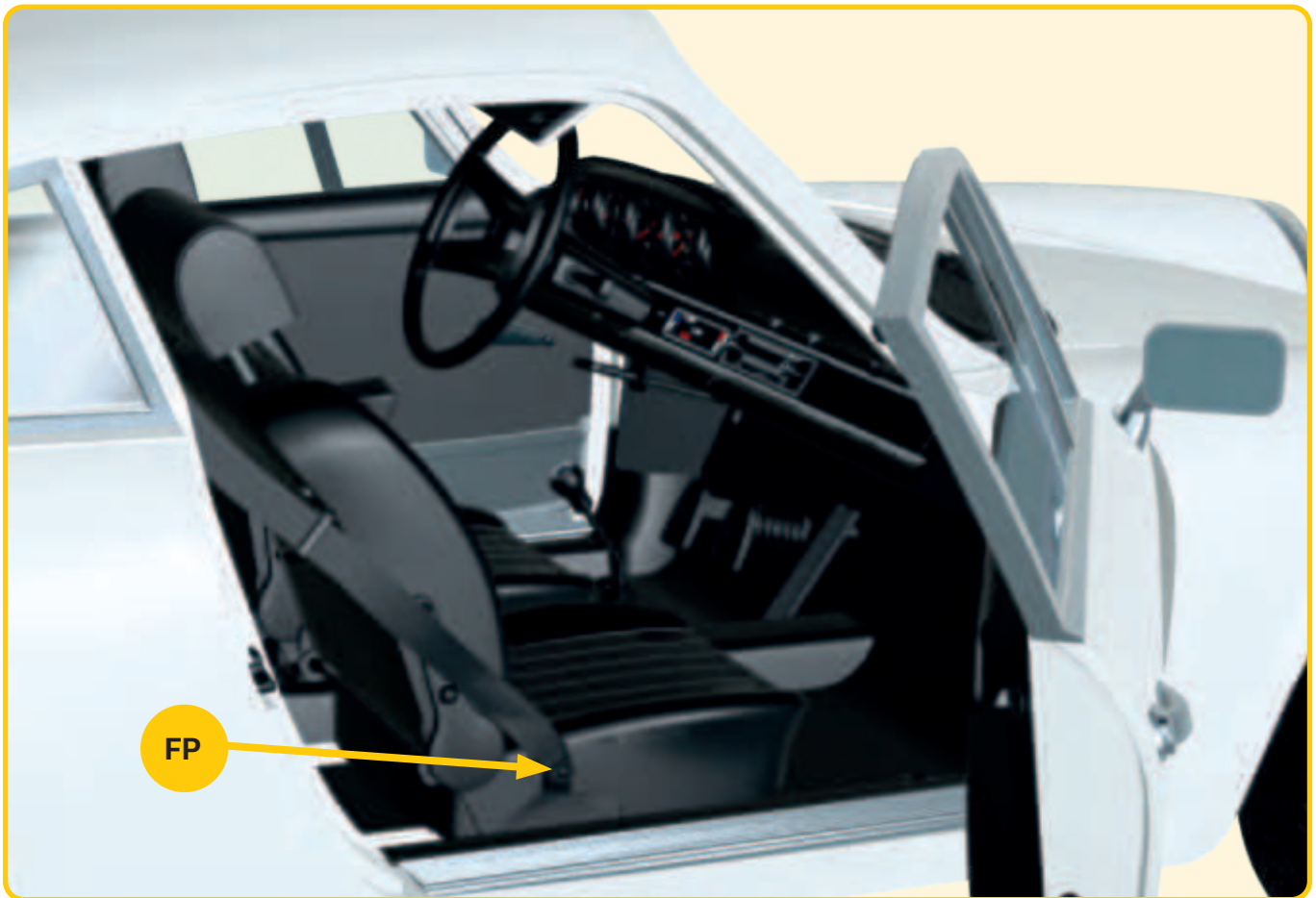
Close the left door



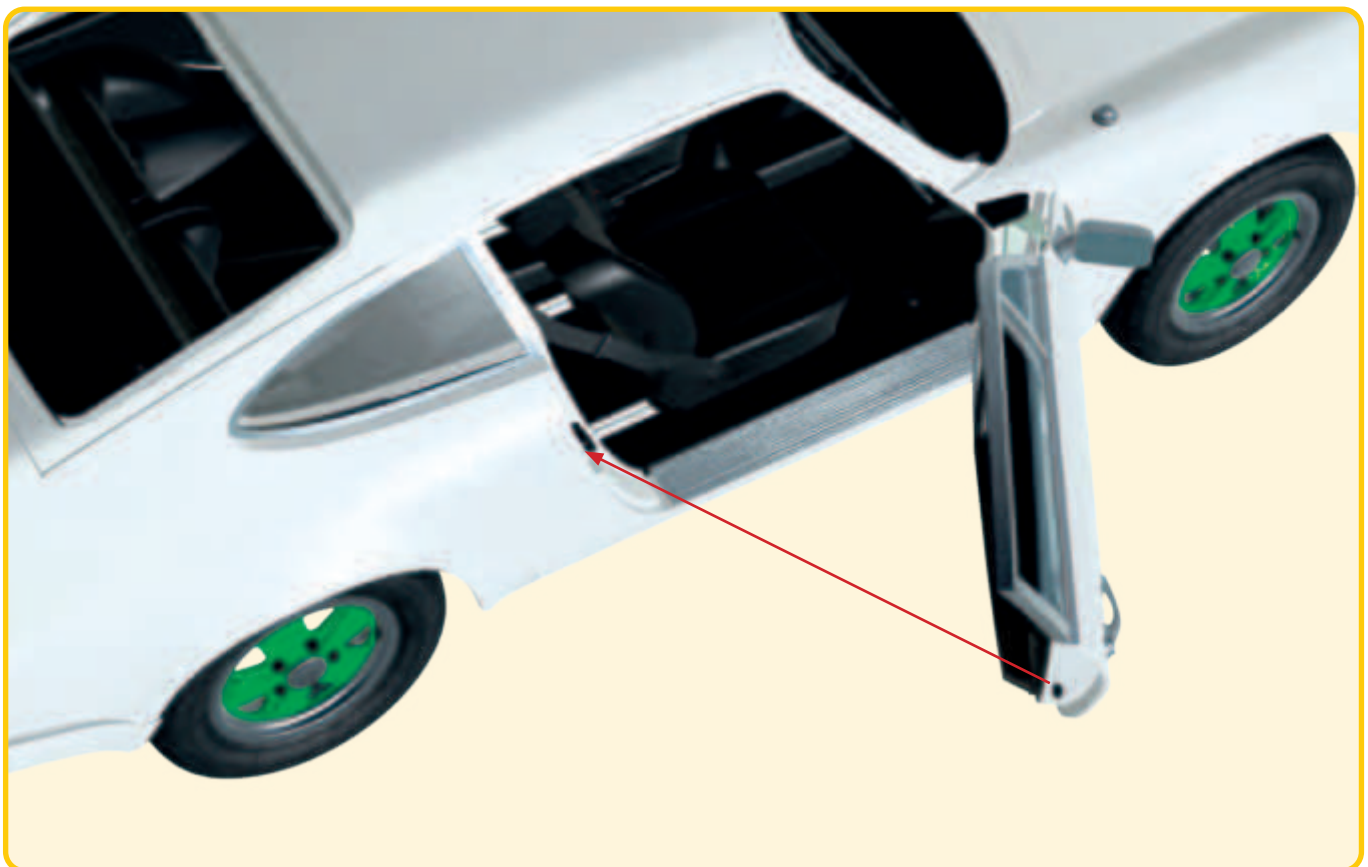
16



Take the seat
belt 81C



Close the right door



FINAL RESULT



PARTS LIST 98: WINDSCREEN AND REARVIEW MIRROR



98A



98G



98B



98C



98D



98E



98F



98H



BP

98A Windscreen

98B Rearview mirror

98C Rearview mirror support

98D Rearview mirror arm

98E Rearview mirror joint

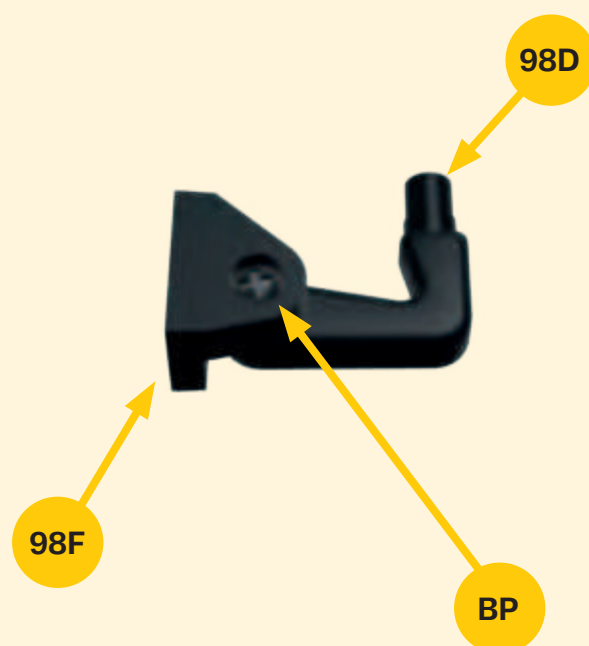
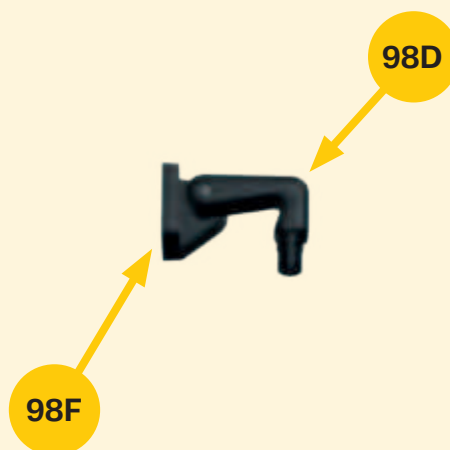
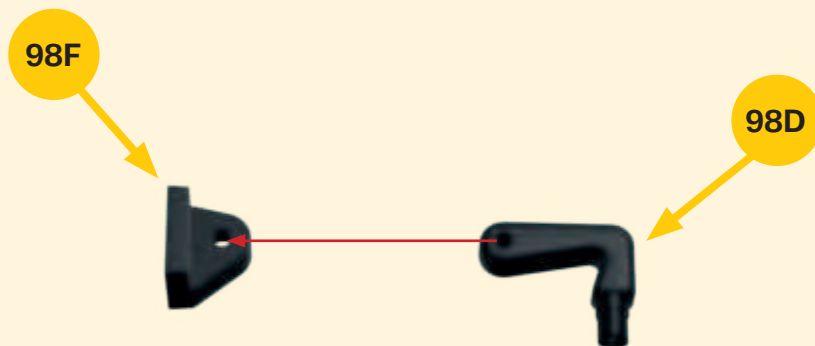
98F Rearview mirror base

98G Adhesive sticker A (16 pcs)

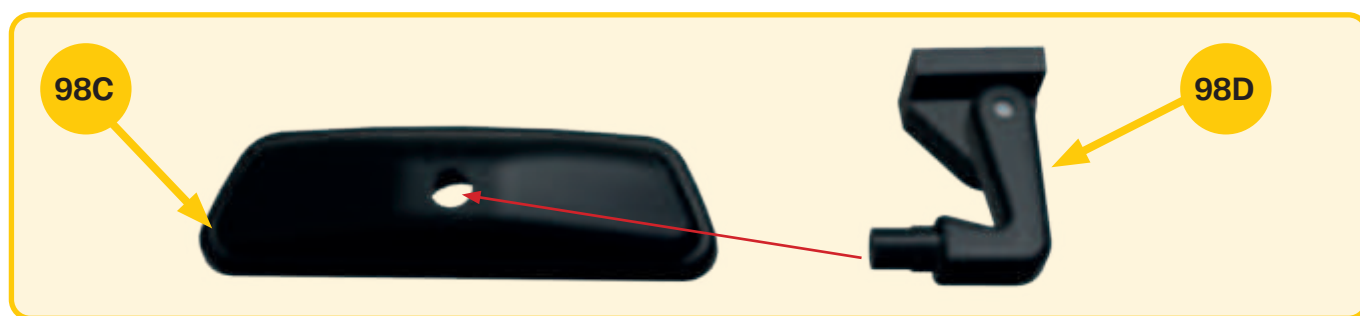
98H Adhesive sticker B (2 pcs)

BP Screws 1.2x3mm (3 pcs)

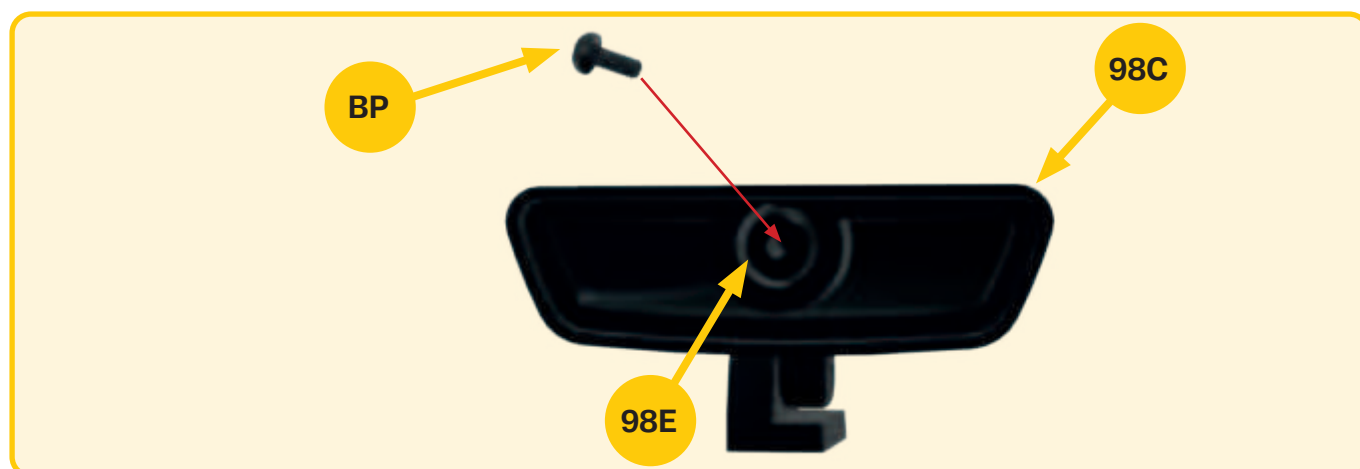
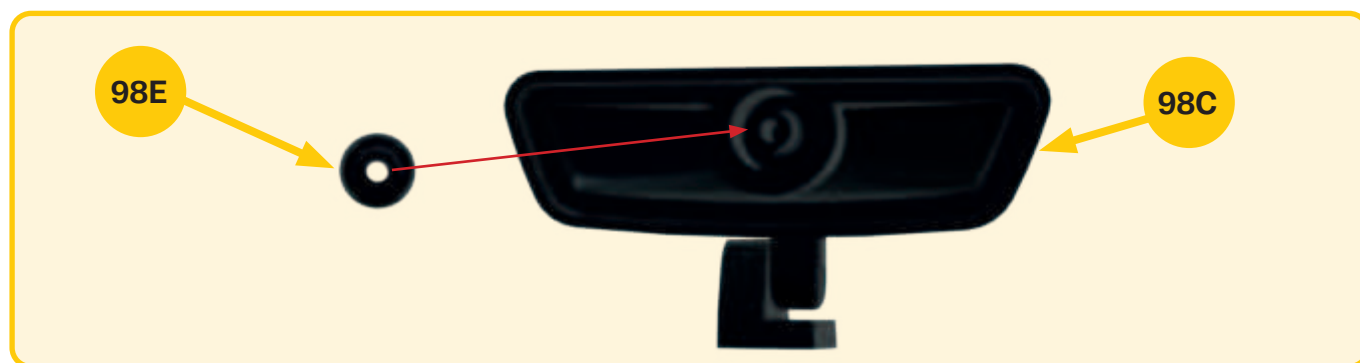
1

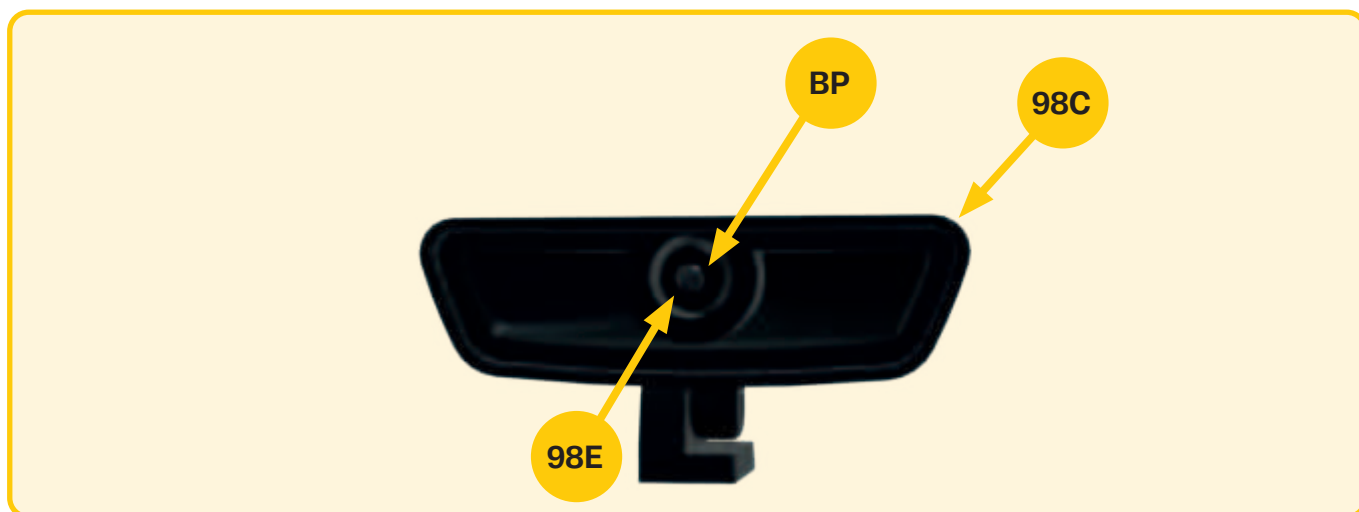


2



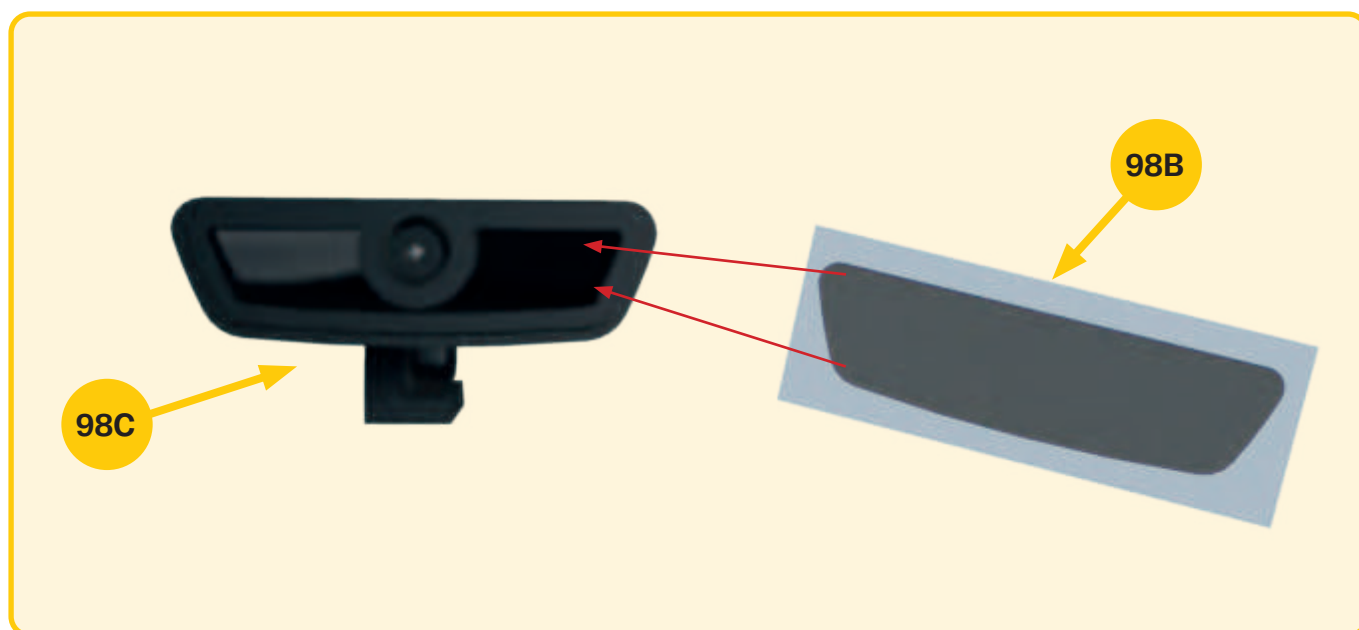
3



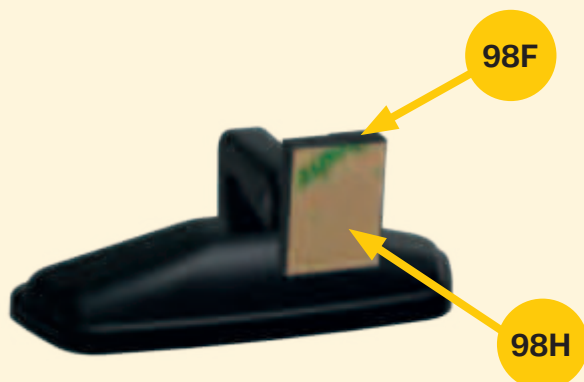


4

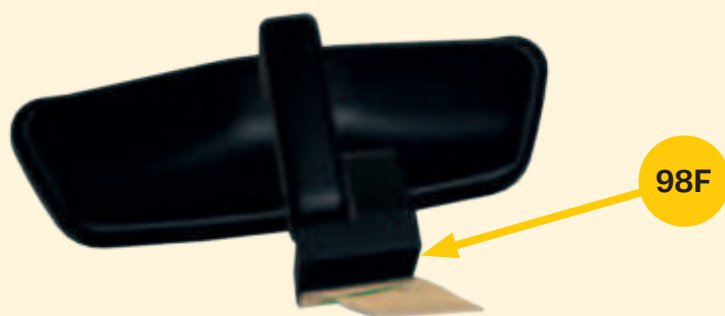
Peel off the protective film and adhesive back of the mirror 98B



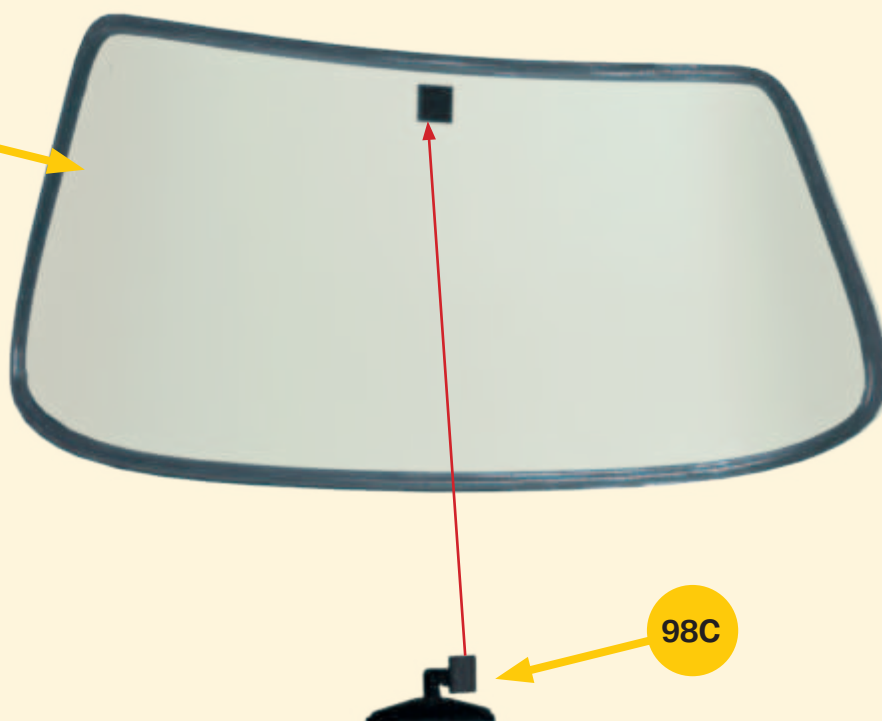
5

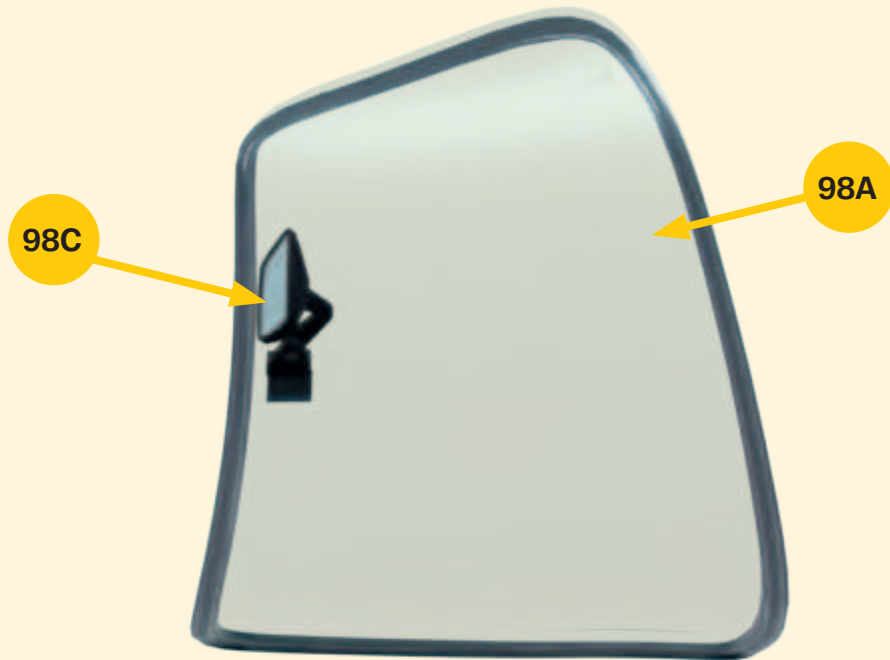


Peel off the protective film from the sticker

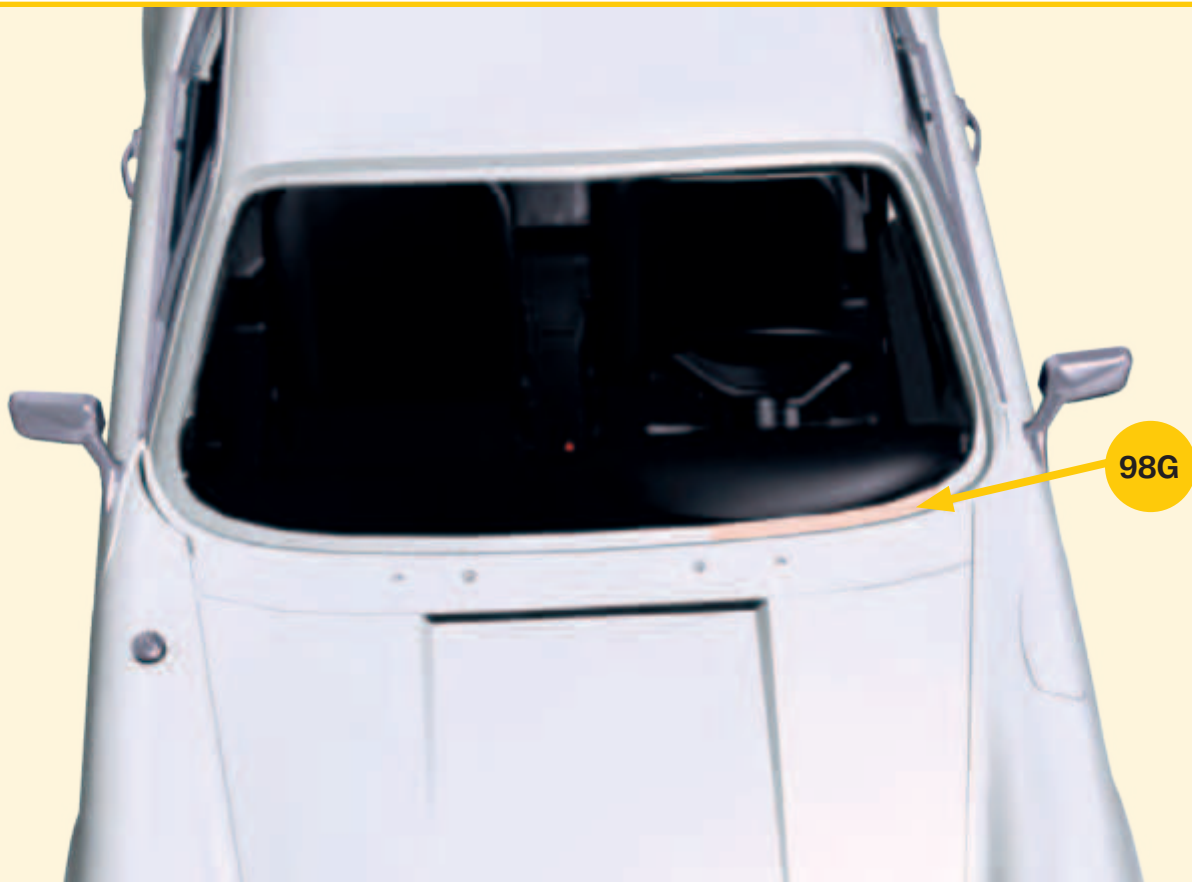


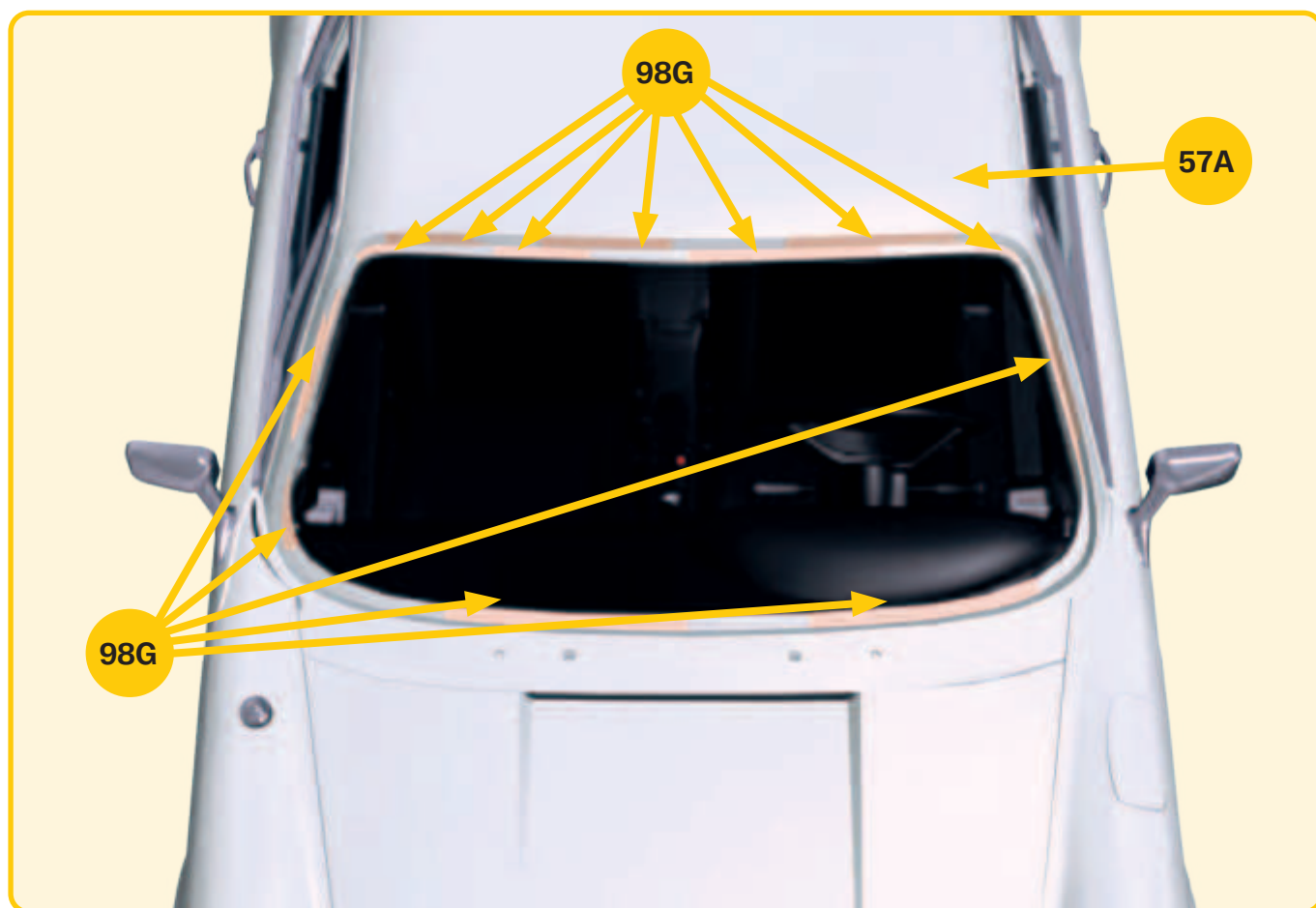
98A





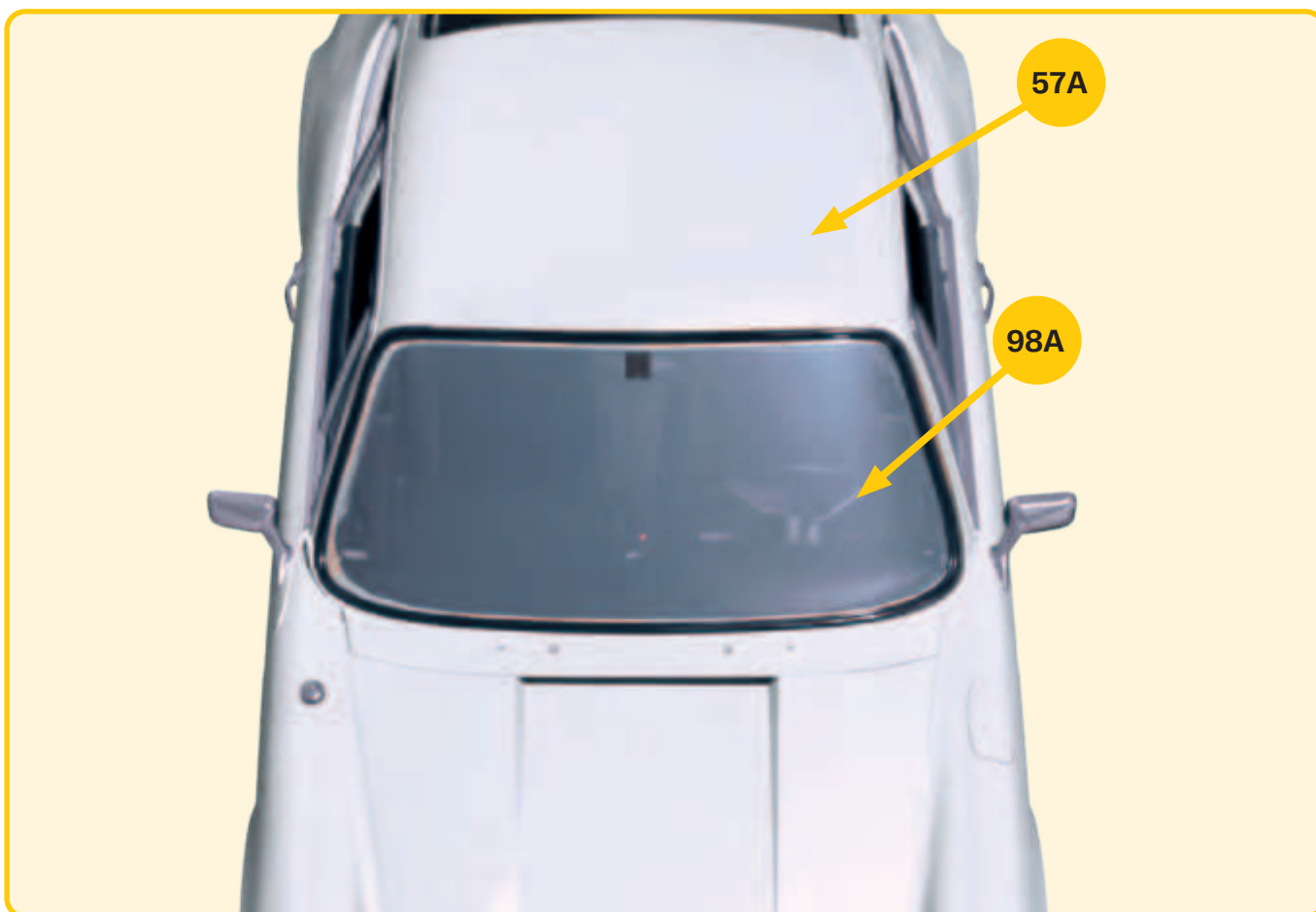
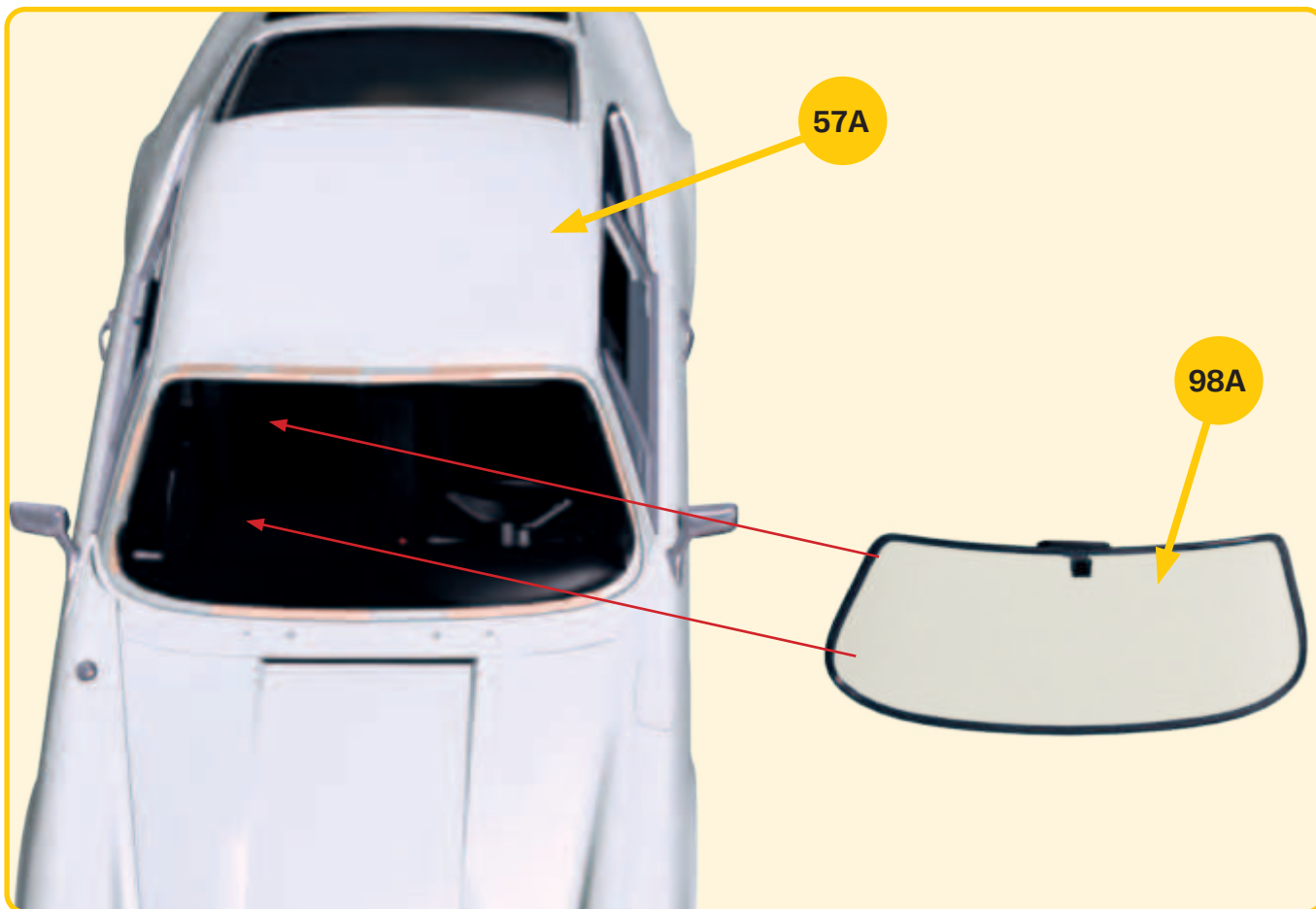
6





Peel off the protective film from all the stickers





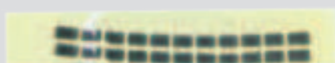
PARTS LIST 99: REAR WINDOW



99A



99B



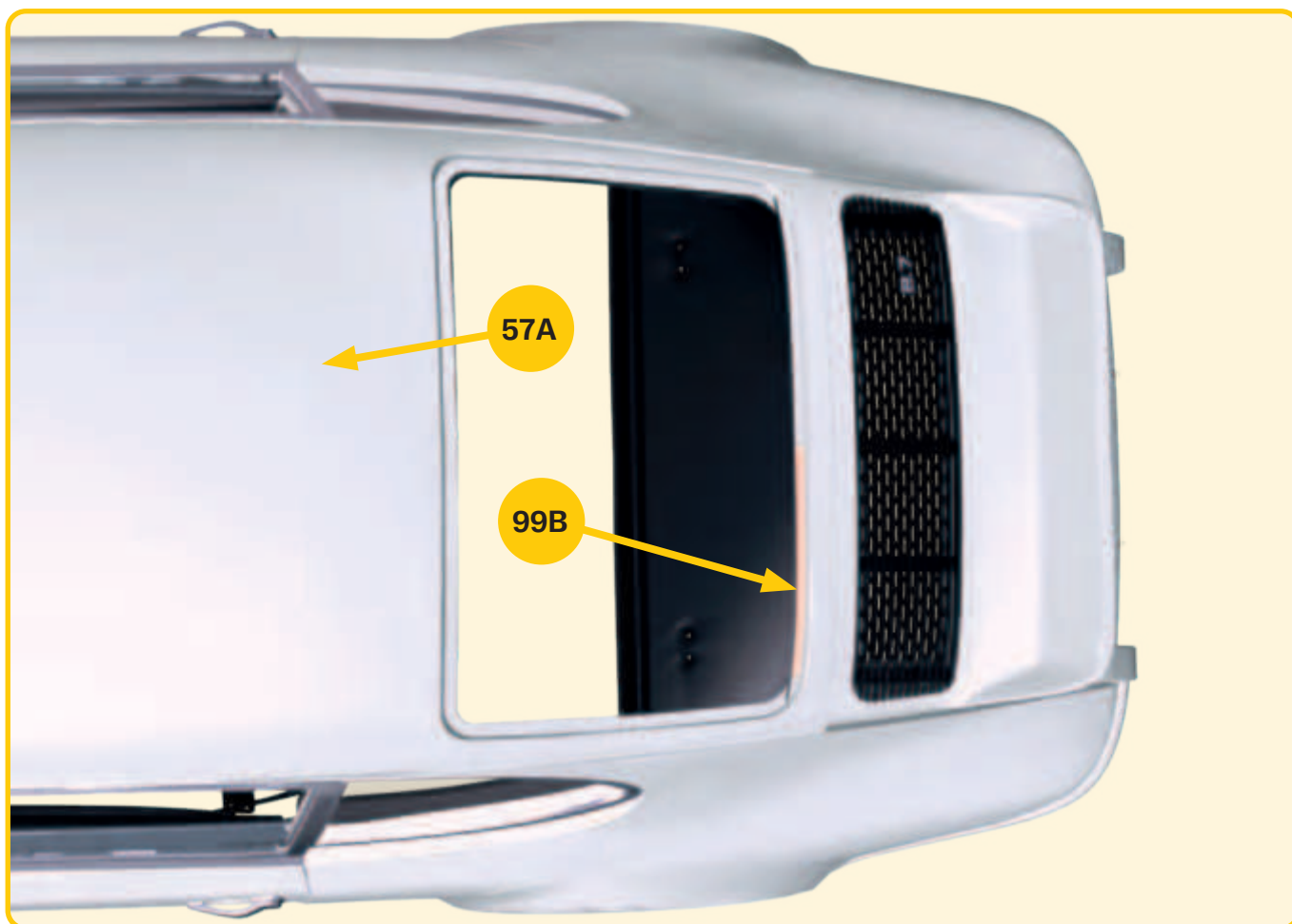
99C

99A Rear window

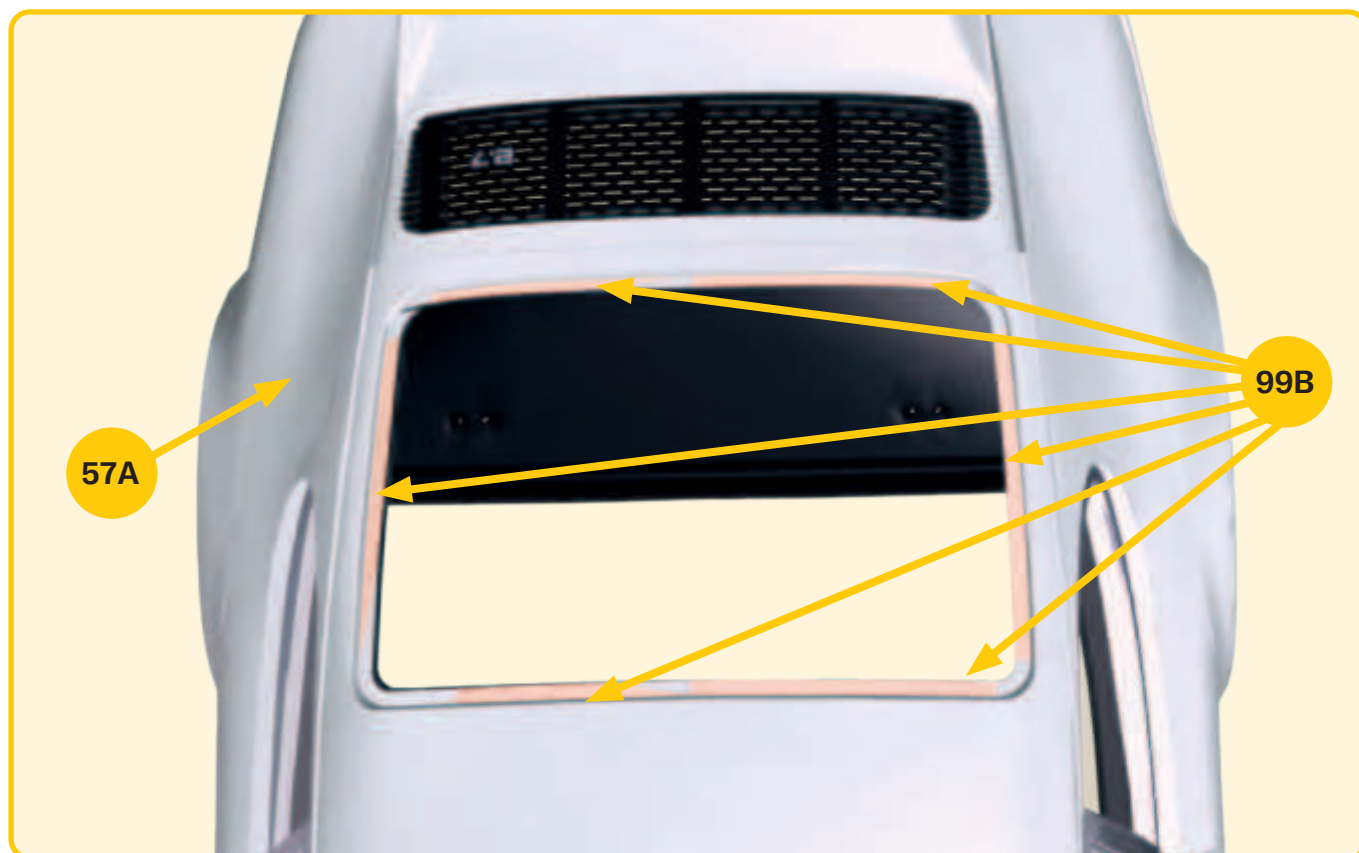
99B Adhesive sticker A (8 pcs)

99C Adhesive sticker B (2 pcs)

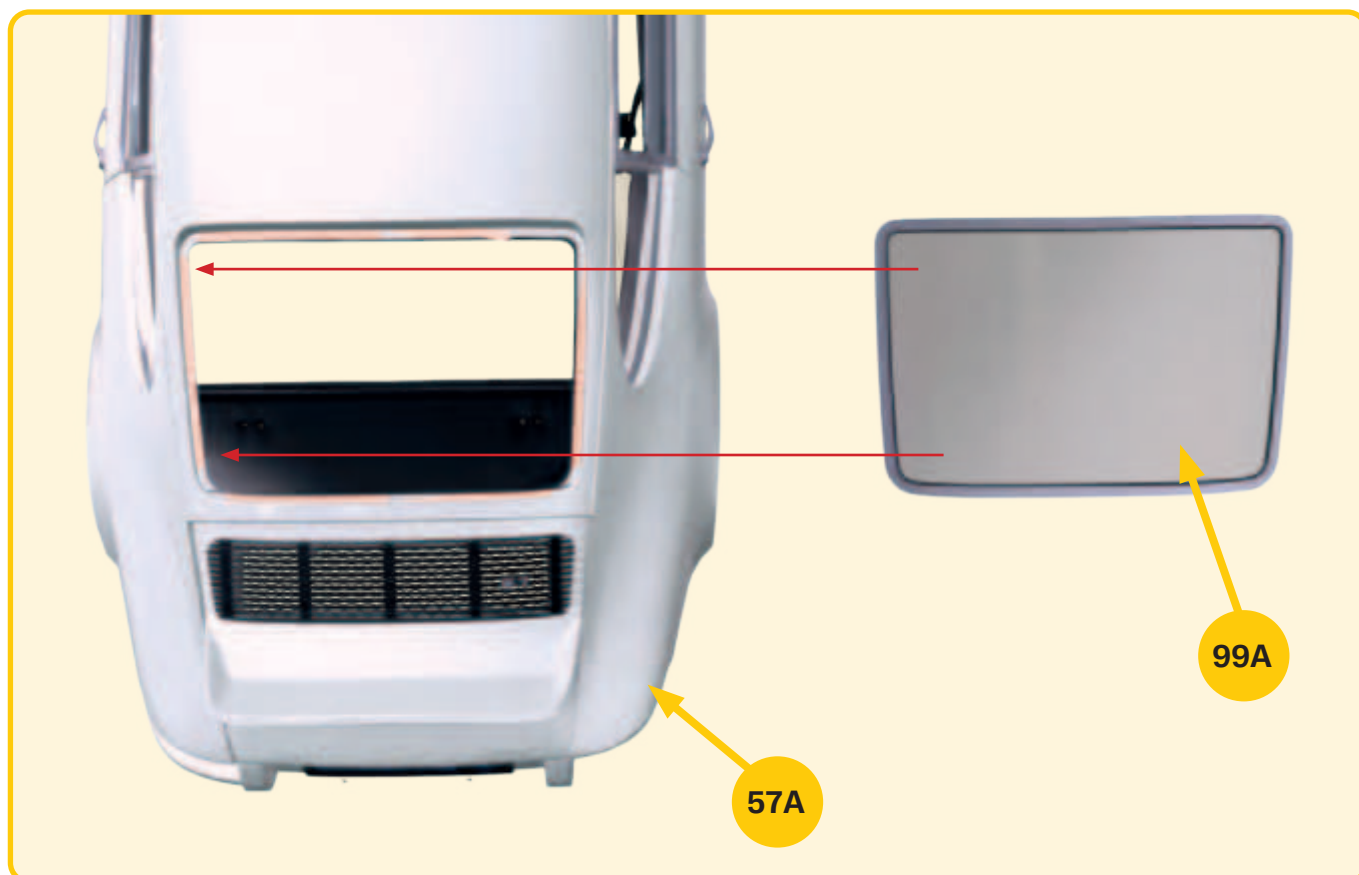
1



Peel off the protective film from all the stickers

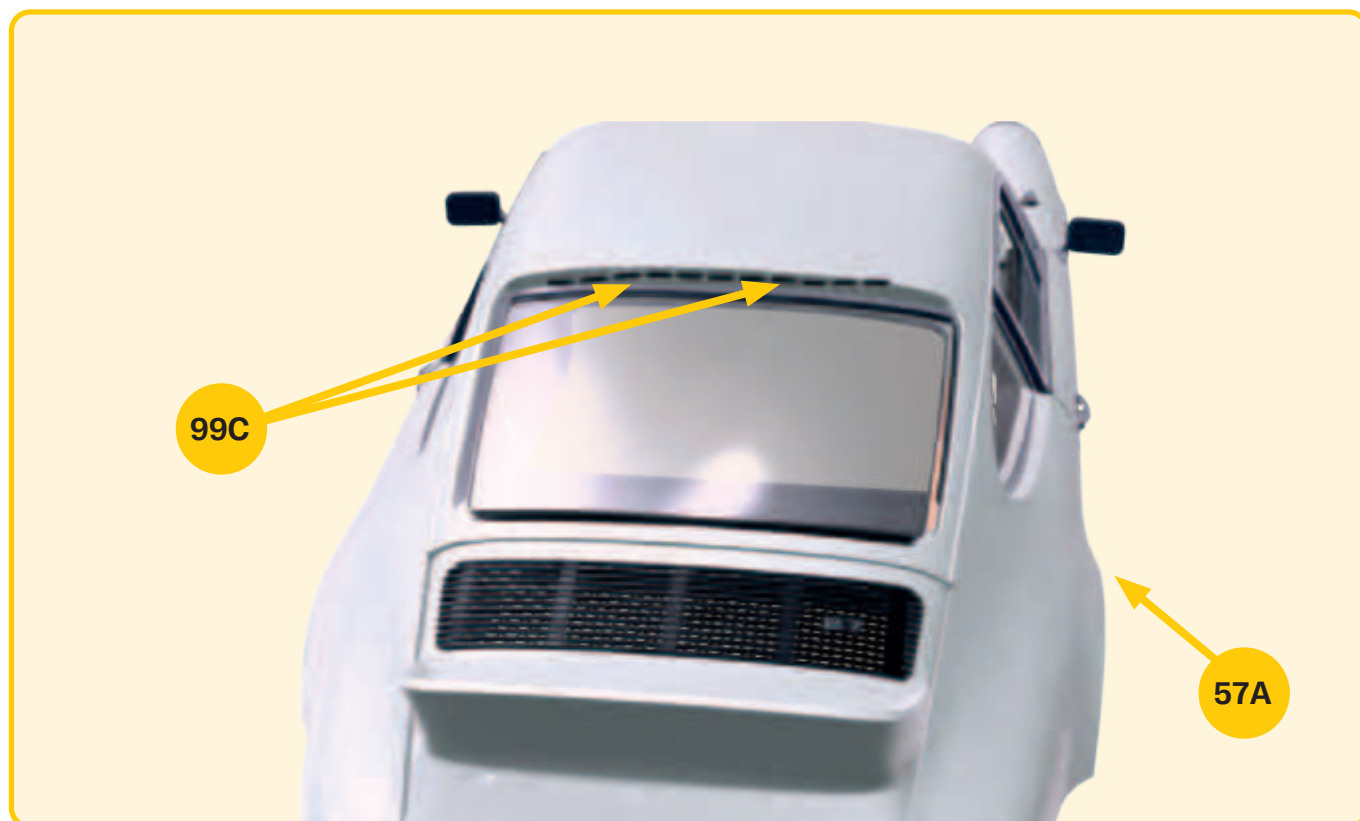


2



3

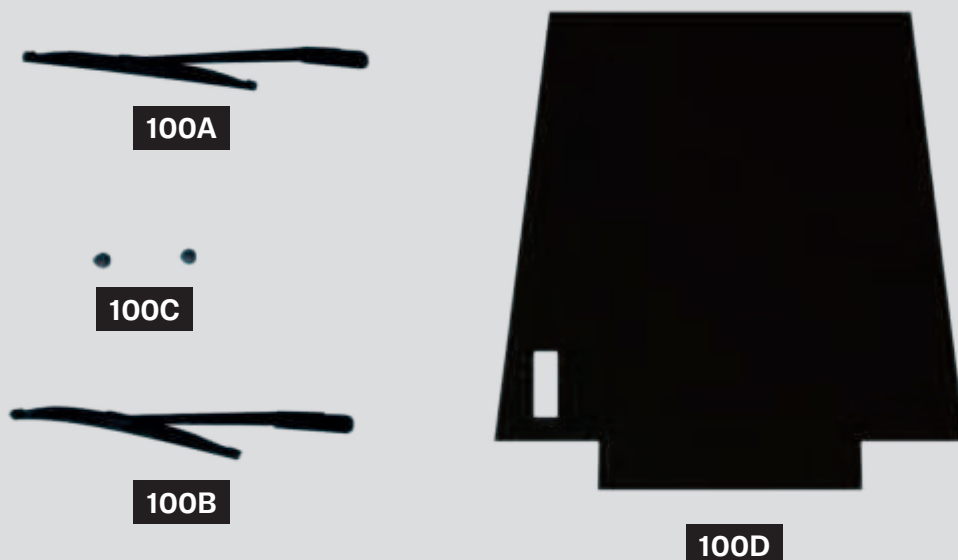
Apply the 99C stickers as shown below



FINAL RESULT



PARTS LIST 100: WINDSCREEN WIPERS AND MAT



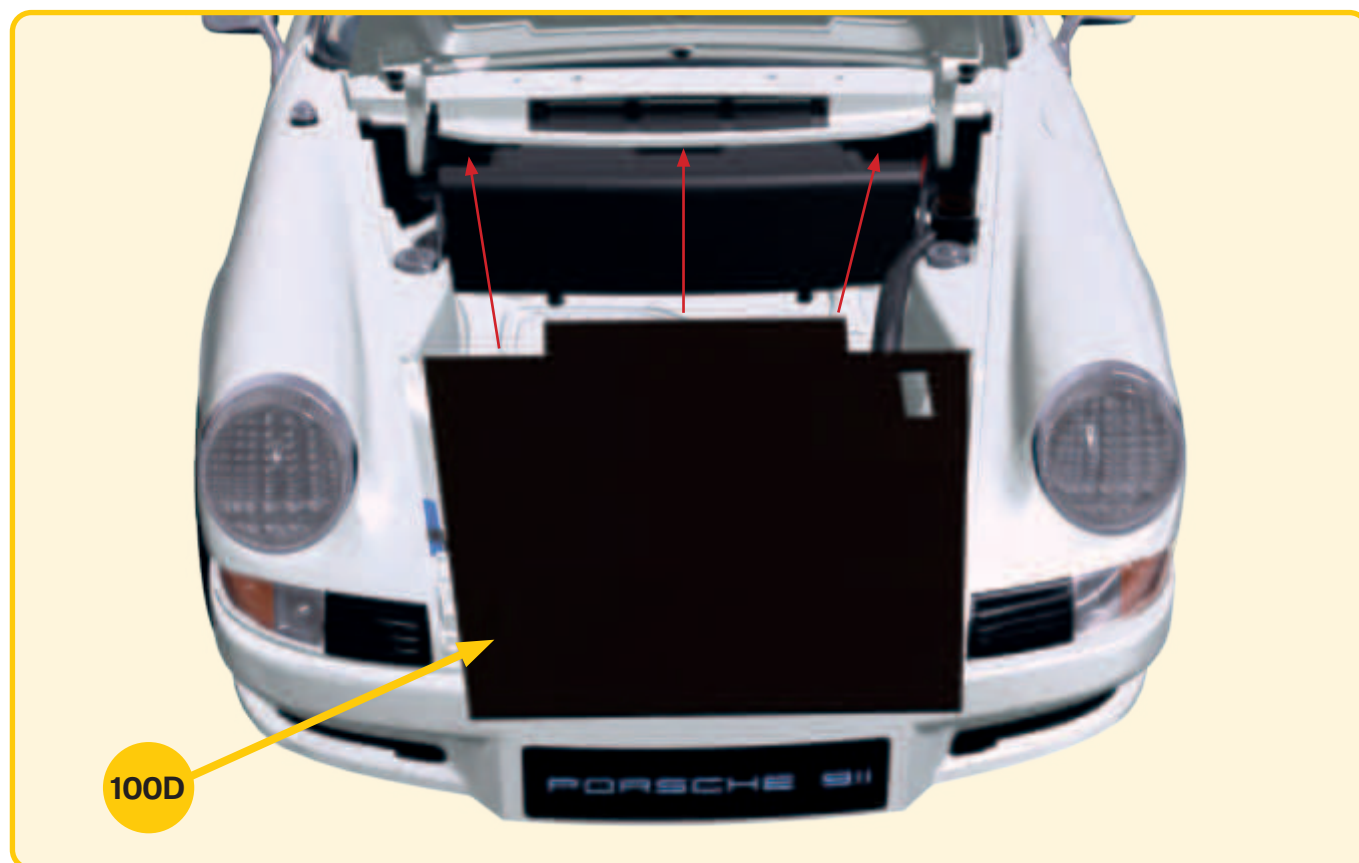
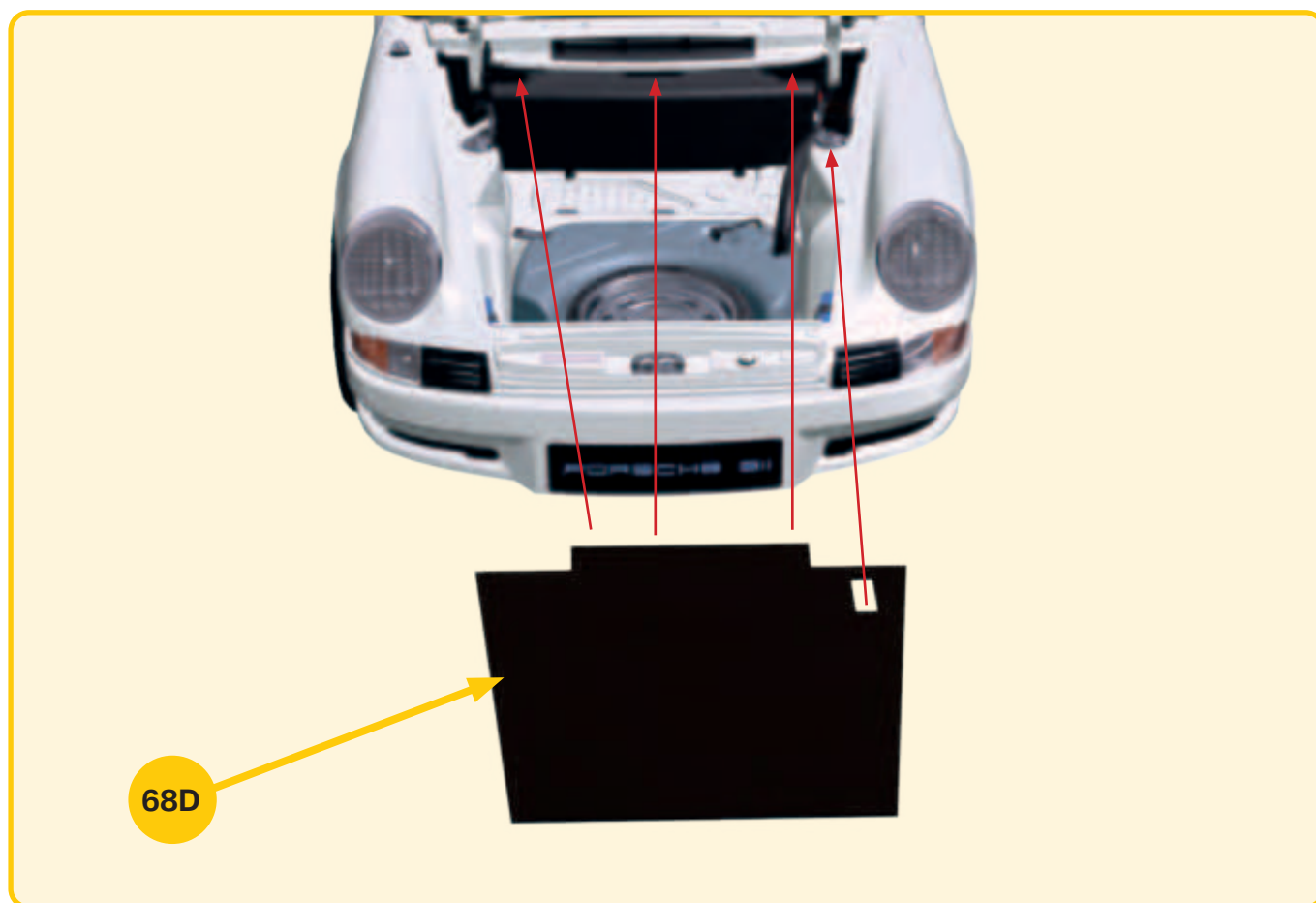
100A Right windscreen wiper
100B Left windscreen wiper

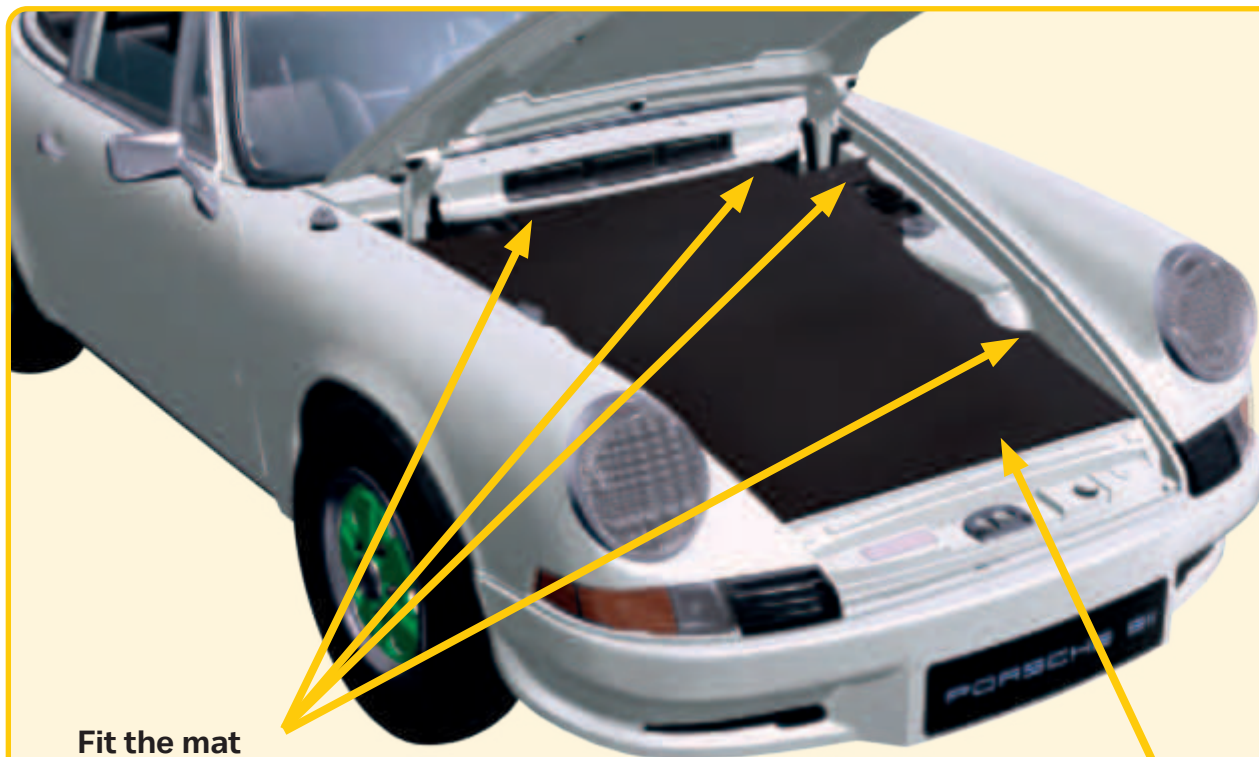
100C Windscreen washer nozzle (2 pcs)
100D Mat

1



2





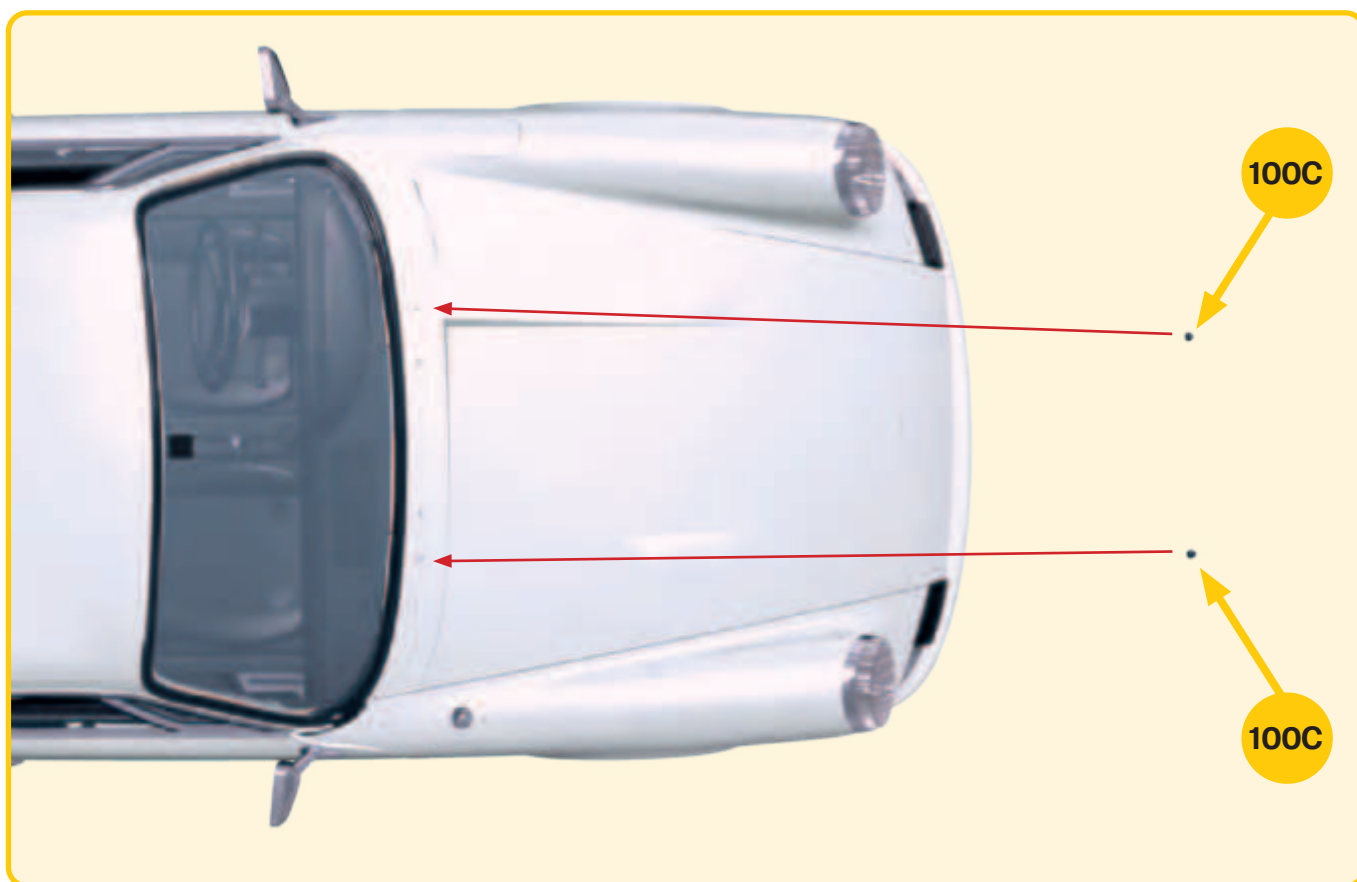
Fit the mat
into the slots

100D

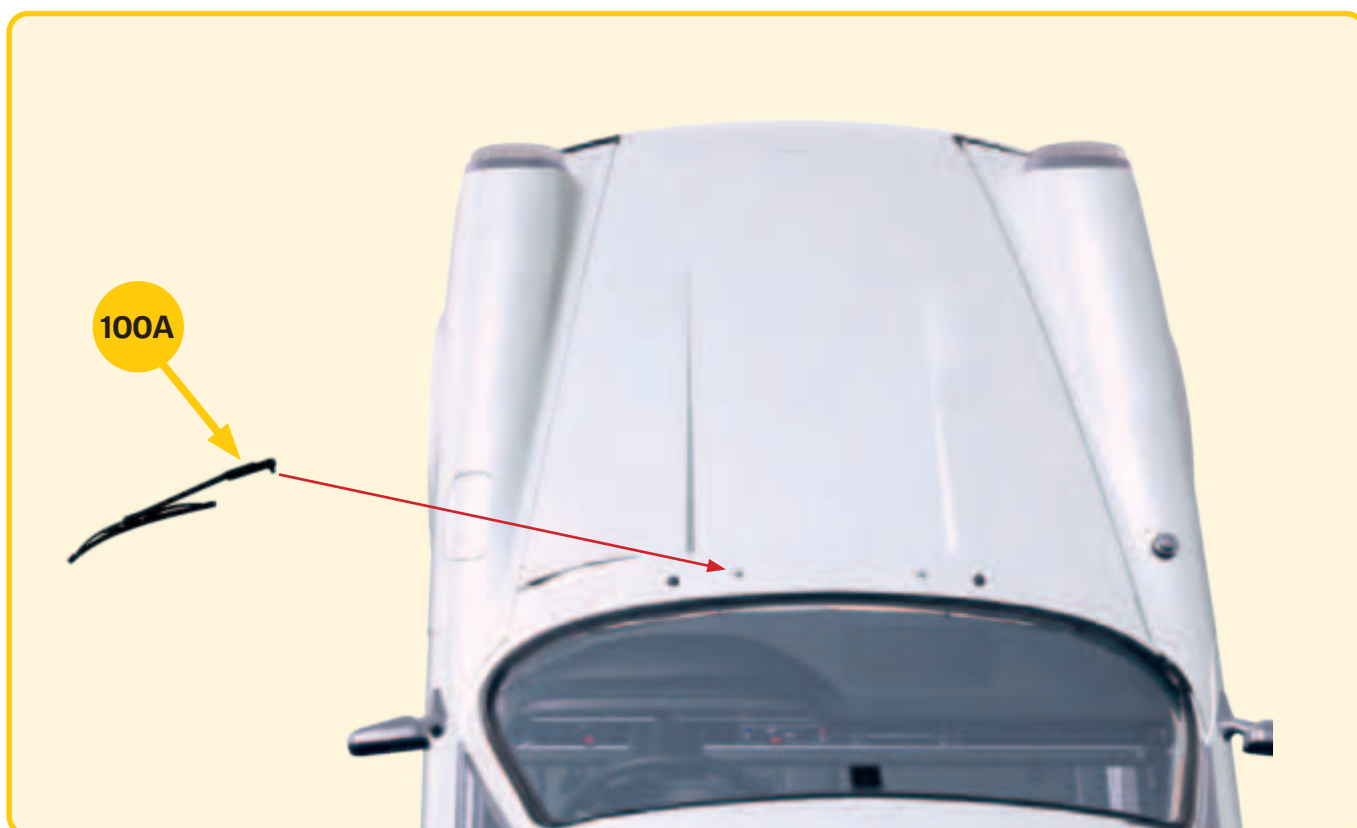


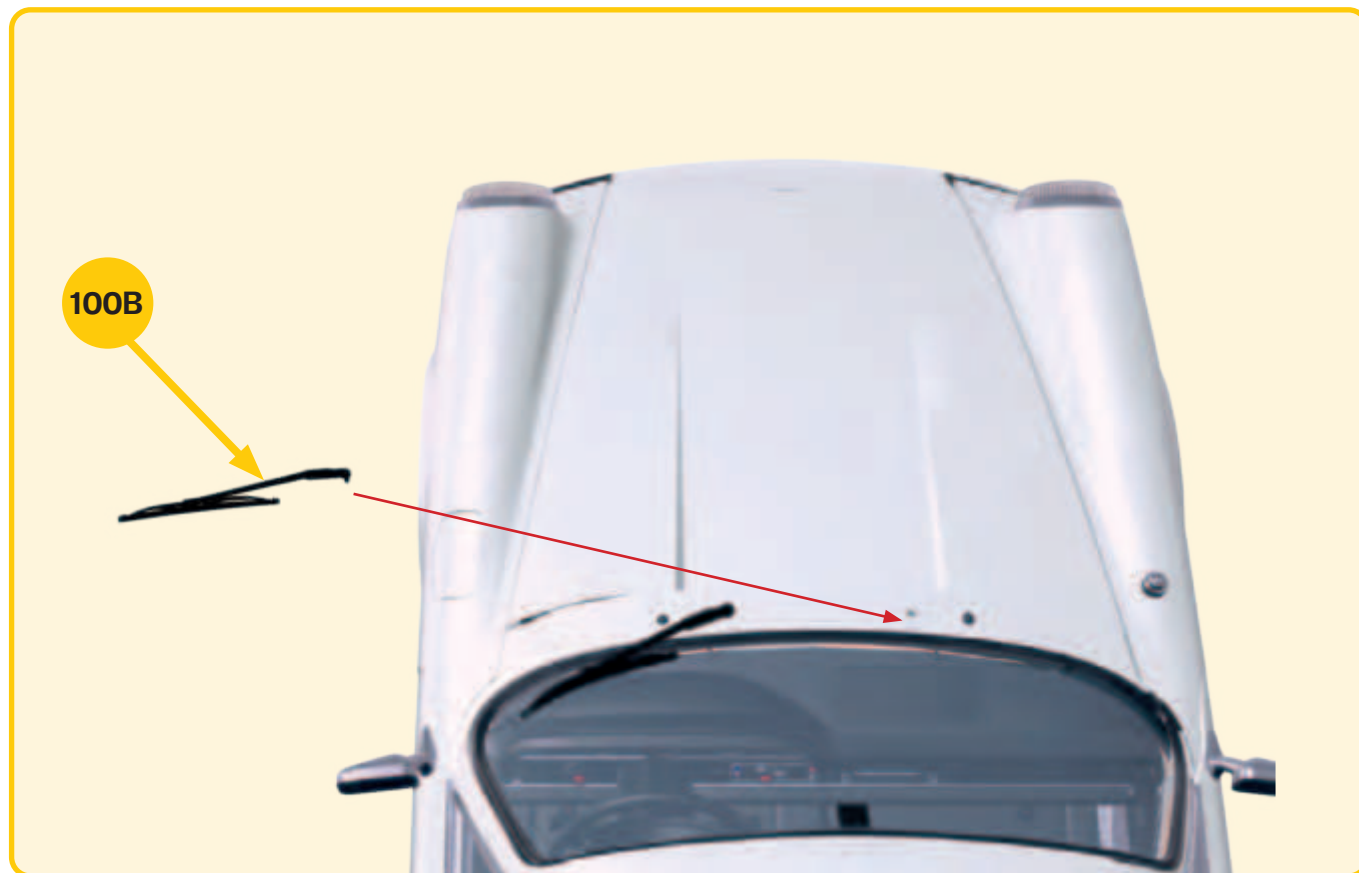
100D

3



4





CONGRATULATIONS! The build is now complete.
We hope you enjoy owning your superb Porsche 911 Carrera RS 2.7 model.

